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Heterogeneous Catalysts Based on Supported Rh-NHC Complexes: Synthesis of High Molecular Weight Poly(silyl ether)s by Catalytic Hydrosilylation

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The new rhodium(I) complexes [Rh(Cl)(COD)(R-NHC-$(CH_2)_3$Si(O^{i}Pr$_3$)$_3$)] (R = 2,6-diisopropylphenyl (**2a**); n-butyl (**2b**)) have been synthesised and fully characterised. The study of their application as ketone hydrosilylation catalysts showed a clear *N*-substituent effect,
10 **2a** being the most active catalyst precursor. Complex **2a** has been immobilised in the mesoporous materials MCM-41 and KIT-6. The new hybrid materials have been fully characterised and used as catalyst precursors for the preparation of poly(silyl ether)s by catalytic hydrosilylation. The heterogeneous catalytic systems based on the materials **2a-MCM-41** and **2a-KIT-6** afford polymers with high average molecular weight (M_w) M_w = 2.61 10^6 gmol^{-1} (**2a-MCM-41**) and M_w = 4.43 10^5 gmol^{-1} (**2a-KIT-6**).
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1. Introduction

Transition-metal catalysed hydrosilylation has demonstrated to be a convenient route for the synthesis of new functional materials.[1,2] In this context, it is remarkable that the most efficient hydrosilylation catalysts are based on platinum or rhodium
20 complexes.[1] Such metals are particularly expensive and scarce. Consequently, there is an increasing interest in the development of heterogeneous and therefore easily recyclable hydrosilylation catalytic systems. The immobilisation of homogenous catalyst onto supports has been a methodology commonly used to
25 produce heterogeneous catalysts maintaining or improving the catalytic performance.[3-9]

During the last decades *N*-heterocyclic carbenes (NHCs) have been widely used as ligands in homogeneous catalysis.[10,11] This could be attributable to the interesting electronic properties of
30 NHC ligands. Indeed, they are strong σ-donor ligands with a very poor π-acceptor character.[12] On the other hand, Si(OR)$_3$-functionalised transition metal-NHC complexes are species of great interest since they have the potential for immobilisation on mineral supports by reaction between the Si-OR functionalities
35 and the Si-OH active sites present on the supports surface.[13-17]

Here we report on the synthesis and characterisation of new Rh(I)-NHC complexes functionalized with a triisopropoxysilyl tail group for their immobilisation on silica-based inorganic supports. Fine tuning of the homogeneous catalyst by
40 modification of the *N*-substituent on the NHC ligand have allowed for the synthesis of active ketone hydrosilylation catalysts. Moreover, the supported catalysts have found application in the synthesis of high molecular weight poly(silyl ether)s by rhodium catalysed hydrosilylation.

2. Experimental

General information. All manipulations were performed with rigorous exclusion of air at an argon/vacuum manifold using standard Schlenk-tube techniques or in a dry-box (MB-
50 UNILAB). Solvents were dried by the usual procedures and distilled under argon prior to use or taken under argon from a Solvent Purification System (SPS). The reagents 1,1,1,3,5,5,5-heptamethyltrisiloxane, 1,1,3,3,5,5-hexamethyltrisiloxane, terephthalaldehyde and the solids MCM-41 and KIT-6 were
55 purchased from commercial sources and used without further purifications. The rhodium(I) [Rh(μ-Cl)(COD)]$_2$ complex[18] and I(CH$_2$)$_3$(^{i}PrO)$_3$[19] were prepared according to methods reported in the literature. NMR spectra were recorded on a Varian Gemini 2000, Bruker ARX 300, Bruker Avance 300 MHz or Bruker
60 Avance 400 MHz instrument. Chemical shifts (expressed in parts per million) are referenced to residual solvent peaks (^{1}H, ^{13}C{^{1}H}). Coupling constants, J, are given in hertz. C, H, and N analyses were carried out in a Perkin-Elmer 2400 CHNS/O analyzer. Mass spectrometry was measured on an Esquire 3000+
65 with Ion trap detector interfaced to an Agilent 1100 series HPLC system. FT-IR spectra were recorded on a Nicolet Nexus 5700 FT spectrophotometer equipped with a Nicolet Smart Collector diffuse reflectance accessory. TEM microscopy images were collected with an INCA 200 X-Sight from Oxford Instruments
70 with a resolution in energy between 136 eV and 5.9 KeV. Gas chromatography analyses were performed using an Agilent 6890N with FID detector equipped with a HP-1 column from J&W Scientific (30m, 0.25 mm i.d.). Parameters were as follows: Initial temperature 50 ℃, initial time 5 min, ramp 30 ℃/min,
75 final temperature 250 ℃, final time 5 min, injector temperature 250 ℃, detector temperature 300 ℃. Isotherms were obtained on

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a Quantachrome AUTOSORB by measuring the volume of N_2 absorbed at relative pressures between 0.05 and 0.99 at 77.3 K after drying the sample at 120 ℃ *in vacuo*. Absolute Molecular weights of polymers were determined by GPC-MALS. Before injection all samples were filtered through 0.45 mm PTFE membranes. The column oven temperature was maintained at 35 ℃ during all the experiments. The measurements were carried out on a Waters 2695 autosampler equipped with three in line PLGel Mixed C (7.8x300 mm) columns and a Wyatt three detector setup (Minidaw TREOS® (MALS), Optilab Rex® (DRI) and VIscostarII® Viscometer). The samples were eluted with THF at a rate of 1mL/min. Tg of the polymer was determined by DSC on a TA instruments DSC Q1000 with liquid nitrogen cooling system. The temperature program for the analysis was begun at -120 ^{0}C and the temperature was increased at a rate of 10 ^{0}C/ min to 25 ℃.

Preparation of 1-(3-triisopropoxysilylpropyl)-3-(2,6-diisopropylphenyl)-Imidazolium iodide (1a): To an acetonitrile (30 mL) solution of 1-(2,6-diisopropylphenyl)imidazole (465 mg, 2.00 mmol), I(CH$_2$)$_3$Si(^{i}PrO)$_3$ (1.12 g, 3.00 mmol) was added. The reaction mixture was stirred at 90 °C for 24 h. The resulting solution was filtered through Celite and the solvent was removed *in vacuo*. The residue thus obtained was washed with hexane (2 x 20 mL) to give a brown solid. Yield 1.07 g (89 %). Anal. Calcd. for $C_{27}H_{47}IN_2O_3Si$: C, 53.81, H, 7.86, N, 4.65. Found: C, 54.03, H, 7.92, N, 4.53. ^{1}H NMR (300 MHz, CDCl$_3$, 293 K) plus COSY: δ 9.95 (s, 1H, NCHN), 7.91 (t, 1H, J_{H-H}= 2 Hz, CH_{imd}), 7.54 (m, 1H, CH), 7.30 (m, 2H, CH), 7.23 (t, 1H, J_{H-H} = 2 Hz, CH_{imd}), 4.79 (t, 2H, J_{H-H} = 7 Hz, CH_2N), 4.20 (spt, 3H, J_{H-H} = 6 Hz, CH-^{i}PrO), 2.30 (spt, 2H, J_{H-H} = 7 Hz, CH-^{i}Pr), 2.11 (m, 2H, -CH_2-), 1.23 (d, 6H, J_{H-H} = 7 Hz, CH_3-^{i}Pr), 1.17 (d, 18H, J_{H-H} = 6 Hz, CH_3-^{i}PrO), 1.14 (d, 6H, J_{H-H} = 7 Hz, CH_3-^{i}Pr), 0.58 (m, 2H, CH_2Si). ^{13}C{^{1}H} NMR plus HSQC (75.46 MHz, CDCl$_3$, 293 K): δ 145.5 (C_{ipso}, 2C), 138.0 (NCHN), 132.2 (CH), 130.1 (C_{ipso}), 124.9 (CH, 2C), 124.3 (CH_{imd}), 123.5 (CH_{imd}), 65.5 (CH-^{i}PrO), 52.5 (CH_2N), 28.9 (CH-^{i}Pr), 25.7 (CH$_3$-^{i}PrO), 24.9 (-CH_2-), 24.6 (CH_3-^{i}Pr), 24.3 (CH_3-^{i}Pr), 8.4 (CH_2Si). ^{29}Si NMR (64.52, CDCl$_3$, 293 K): δ -51.6 (CH$_2$$Si$). Mass Spectrometry (ESI$^+$): m/z 475.3 (M$^+$-I).

Preparation of 1-(3-triisopropoxysilylpropyl)-3-(n-butyl)-Imidazolium iodide (1b): To an acetonitrile (30 mL) solution of 1-(butyl)imidazole (124 mg, 1.00 mmol), I(CH$_2$)$_3$Si(^{i}PrO)$_3$ (486 mg, 1.30 mmol) was added. The reaction mixture was stirred at 90 °C for 24 h. The resulting solution was filtered through Celite and the solvent was removed *in vacuo*. The residue thus obtained was washed with hexane (2 x 20 mL) to give a white solid. Yield 459 mg (92 %). Anal. Calcd. for $C_{19}H_{39}IN_2O_3Si$: C, 45.78, H, 7.89, N, 5.62. Found: C, 45.96, H, 7.51, N, 5.81. ^{1}H NMR (300 MHz, CDCl$_3$, 293 K) plus COSY: δ 10.0 (s, 1H, NCHN), 7.62 (t, 1H, J_{H-H}= 2 Hz, CH_{imd}), 7.36 (t, 1H, J_{H-H} = 2 Hz, CH_{imd}), 4.33 (m, 2H, CH_2N$^{(3)}$), 4.29 (m, 2H, CH_2N$^{(1)}$) 4.12 (spt, 3H, J_{H-H} = 6 Hz, CH-^{i}PrO), 1.94 (m, 2H, CH$_2$CH_2CH$_2$Si), 1.85 (m, 2H, CH$_2$CH_2CH$_{2but}$), 1.32 (m, 2H, CH_3CH$_2$), 1.10 (d, 18H, J_{H-H} = 6 Hz, CH_3-^{i}PrO), 0.89 (t, 3H, J_{H-H} = 7 Hz, CH_3CH$_2$), 0.47 (m, 2H, CH_2Si). ^{13}C{^{1}H} NMR plus HSQC (75.46 MHz, CDCl$_3$, 293 K): δ 136.0 (NCHN), 122.6 (CH_{imd}), 122.0 (CH_{imd}), 65.2 (CH-^{i}PrO),

51.7 (CH_2N$^{(1)}$), 49.8 (CH_2N$^{(3)}$), 32.1 (CH$_2$CH_2CH$_2$), 25.5 (CH$_3$-^{i}PrO), 24.6 (CH_2CH$_3$), 19.4 (CH$_2$CH_2CH$_2$Si), 13.4 (CH$_2$CH_3), 8.5 (CH_2Si). ^{29}Si NMR (64.52 MHz, CDCl$_3$, 293 K): δ -50.0 (CH$_2$$Si$). Mass Spectrometry (ESI$^+$): m/z 371.3 (M$^+$-I).

Preparation of 2a: Dicholromethane (15 mL) was added to a mixture of the imidazolium salt **1a** (602 mg, 1.00 mmol) and Ag$_2$O (232 mg, 1.00 mmol). The reaction mixture was stirred in absence of light at room temperature for 4 h. The resulting mixture was filtered and the solvent was removed *in vacuo* to yield a brown residue of the silver carbene. A THF (15 mL) solution of [RhCl(COD)]$_2$ (247 mg, 0.500 mmol) was added to the residue and the mixture was stirred at room temperature for 16 h. The solvent was removed *in vacuo* and the residue thus obtained was extracted with hexane (3 x 20 mL) to afford a yellow crystalline solid. Yield 635 mg (88 %). Anal. Calcd for $C_{35}H_{58}ClN_2O_3RhSi$: C, 58.30, H, 8.11, N, 3.88. Found: C, 58.09, H, 8.40, N, 4.07. ^{1}H NMR plus COSY (300 MHz, C$_6$D$_6$, 293 K): δ 7.31 (dd, 1H, J_{H-H} = 8 Hz, J_{H-H} = 2 Hz, CH), 7.25 (t, 1H, J_{H-H} = 8 Hz, CH), 6.97 (dd, 1H, J_{H-H} = 8 Hz, J_{H-H} = 2 Hz, CH), 6.43 (d, 1H, J_{H-H} = 2 Hz, CH_{imd}), 6.36 (d, 1H, J_{H-H} = 2 Hz, CH_{imd}), 5.38 (m, 2H, CH_{COD}, 1H, CH_2N), 4.34 (m, 1H, CH_2N), 4.25 (spt, 3H, J_{H-H} = 6 Hz, CH-^{i}PrO), 4.06 (spt, 1H, J_{H-H} = 7 Hz, CH-^{i}Pr), 3.60 (m, 1H, CH_{COD}), 3.04 (m, 1H, CH_{COD}), 2.51 (m, 1H, CH_{2COD}), 2.32 (m, 1H, -CH_2-), 2.23-2.05 (m, 1H, -CH_2-, 2H, CH_{2COD}), 2.00 (spt, 1H, J_{H-H} = 7 Hz, CH-^{i}Pr), 1.89 (m, 1H, CH_{2COD}), 1.83 (d, 3H, J_{H-H} = 7 Hz, CH_3-^{i}Pr), 1.71 (m, 1H, CH_{2COD}), 1.58 (m, 2H, CH_{2COD}), 1.45 (s, 1H, CH_{2COD}), 1.22 (d, 18H, J_{H-H} = 6 Hz, CH_3-^{i}PrO), 1.06 (d, 3H, J_{H-H} = 7 Hz, CH_3-^{i}Pr), 1.03 (d, 3H, J_{H-H} = 7 Hz, CH_3-^{i}Pr), 0.92 (d, 3H, J_{H-H} = 7 Hz, CH_3-^{i}Pr), 0.76 (m, 2H, CH_2Si). ^{13}C {^{1}H} NMR plus HSQC (75 MHz, C$_6$D$_6$, 293 K): δ 183.5 (d, J_{Rh-C} = 52 Hz, Rh$C_{carbene}$), 148.3 (C_{ipso}), 145.1 (C_{ipso}), 136.2 (C_{ipso}), 129.6 (CH), 124.6 (CH), 123.8 (CH_{imd}), 122.8 (CH), 120.1 (CH_{imd}), 96.9 (d, J_{Rh-C} = 7 Hz, CH_{COD}), 96.5 (d, J_{Rh-C} = 7 Hz, CH_{COD}), 67.1 (d, J_{Rh-C} = 14 Hz, CH_{COD}), 66.9 (d, J_{Rh-C} = 14 Hz, CH_{COD}), 64.9 (CH-^{i}PrO), 54.4 (CH_2N), 34.5 (CH_{2COD}), 31.5 (CH_{2COD}), 29.4 (CH_{2COD}), 28.4 (CH-^{i}Pr), 28.0 (CH-^{i}Pr), 27.9 (CH_{2COD}), 26.0 (CH_3-^{i}Pr), 25.8 (CH_3-^{i}Pr), 25.5 (CH_3-^{i}PrO), 24.9 (-CH_2-), 23.8 (CH_3-^{i}Pr), 22.6 (CH_3-^{i}Pr), 9.6 (CH_2Si). ^{29}Si NMR (64.52 MHz, CDCl$_3$, 293 K): δ -49.9 (CH$_2$$Si$). Mass spectrometry (ESI$^+$): m/z 685.2 (M$^+$-Cl).

Preparation of 2b: CH$_2$Cl$_2$ (15 mL) was added to a mixture of the imidazolium salt **1b** (498 mg, 1.00 mmol) and Ag$_2$O (232 mg, 1.00 mmol). The reaction mixture was stirred in absence of light at room temperature for 4 h. The resulting mixture was filtered and the solvent was removed *in vacuo* to yield an off-white residue of the silver carbene. A THF (15 mL) solution of [RhCl(COD)]$_2$ (247 mg, 0.500 mmol) was added to the residue and the mixture was stirred at room temperature for 16 h. The solvent was removed *in vacuo* and the residue thus obtained was extracted with hexane (3 x 20 mL) to afford a yellow crystalline solid. Yield 0.55 g (89%). Anal. Calcd for $C_{27}H_{50}ClN_2O_3RhSi$: C, 52.55, H, 8.17, N, 4.54. Found: C, 51.97, H, 8.40, N, 4.27. ^{1}H NMR plus COSY (300 MHz, C$_6$D$_6$, 293 K): δ 6.29 (d, 1H, J_{H-H} = 2 Hz, CH_{imd}), 6.12 (d, 1H, J_{H-H} = 2 Hz, CH_{imd}), 5.45 (m, 2H, CH_{COD}), 4.60 (m, 1H, CH_2N$^{(3)}$), 4.43 (m, 1H, CH_2N$^{(1)}$), 4.28 (spt, 3H, J_{H-H} = 6 Hz, CH-^{i}PrO; m, 1H, CH_2N$^{(3)}$), 4.08 (m, 1H,

$CH_2N^{(1)}$), 3.32 (m, 1H, CH_{COD}), 3.25 (m, 1H, CH_{COD}), 2.42 (m, 2H, CH_{2COD}), 2.26 (m, 3H, CH_{2COD}; 1H, CH_2CH_3), 2.11 (m, 1H, CH_2CH_3), 1.80 (m, 3H, CH_{2COD}), 1.57 (m, 2H, $CH_2CH_2CH_{2But}$), 1.31 (m, 2H, $CH_2CH_2CH_{2But}$), 1.23 (dvd, 18H, J_{H-H} = 6 Hz, N = 6.5 Hz, CH_3-^iPrO), 0.88 (t, 3H, CH_2CH_3), 0.78 (m, 2H, CH_2Si). ^{13}C {^1H} NMR plus HSQC (75 MHz, C_6D_6, 293 K): δ 183.3 (d, J_{Rh-C} = 51 Hz, $RhC_{carbene}$), 120.2 (CH_{imd}), 120.0 (CH_{imd}), 98.2 (d, J_{Rh-C} = 7 Hz, CH_{COD}), 97.9 (d, J_{Rh-C} = 7 Hz, CH_{COD}), 67.4 (d, J_{Rh-C} = 14 Hz, CH_{COD}), 67.0 (d, J_{Rh-C} = 14 Hz, CH_{COD}), 65.3 (CH-^iPrO), 53.6 ($CH_2N^{(3)}$), 50.7 ($CH_2N^{(1)}$), 33.7 (CH_{2COD}), 33.3 (CH_{2COD}), 33.1 ($CH_2CH_2CH_{2But}$) 29.6 (CH_{2COD}), 29.2 (CH_{2COD}), 25.9 (CH_3-^iPrO), 25.4 (CH_2CH_3), 20.3 ($CH_2CH_2CH_2Si$), 14.0 (CH_2CH_3), 9.9 (CH_2Si). CH_2Si. ^{29}Si NMR (64.52 MHz, $CDCl_3$, 293 K): δ -49.9 (CH_2Si). Mass spectrometry (ESI$^+$): m/z 581.7 (M^+-Cl).

Crystal structure determination of compound 2a: Crystals of **2a** suitable for the X-ray analysis were obtained by slow evaporation of a solution of the complex in hexane. X-ray diffraction data were collected at 100(2) K with graphite-monochromated Mo Kα radiation (λ=0.71073 Å), using narrow ω rotation (0.3 °) on a Bruker APEX DUO diffractometer. Intensities were integrated with SAINT+ program and corrected for absorption effect with SADABS, integrated in APEX2 package. The structures were solved by direct methods with SHELXS-97.[20] Refinement, by full-matrix least-squares on F^2, was performed with SHELXL-97.[20] Hydrogen atoms were included in calculated positions and defined with displacement and positional riding parameters. A typical disorder for the oxygen atoms of the alkoxy groups was observed and modelled with two oxygens having complimentary occupancy factors (0.839 and 0.161(6)). Half a molecule of hexane, highly disordered, was also observed in the asymmetric unit of the crystal; six residual peaks were introduced in the final refinement to take account of this electron density. Crystal data for **2a**: $C_{35}H_{58}ClN_2O_3RhSi$ 0.5 C_6H_{14}, M = 764.37; yellow prism, 0.211 × 0.211 × 0.141 mm^3; triclinic, P-1; a = 10.2529(12), b = 12.6020(15), c = 16.390(2) Å, α = 73.082(2), β = 87.303(2), γ = 89.419(2)°; Z = 2; V = 2023.8(4) Å³; D_c = 1.254 g/cm³; μ = 0.553 mm^{-1}, min. and max. correction factors 0.675 and 0.926; $2\theta_{max}$ = 61.0°; 19266 collected reflections, 10794 unique [R_{int}=0.0440]; number of data/restraints/parameters 10794/7/442; final *GoF* 1.012; $R1$ = 0.0545 [8226 reflections, $I > 2\sigma(I)$]; w$R2$ = 0.1460 for all data; largest difference peak: 1.71 e/Å³ close to the metal atom. CCDC-945443 (**2a**) contains the supplementary crystallographic data for this paper. These data can be obtained free of charge from the Cambridge Crystallographic Data Centre via www.ccdc.cam.ac.uk/data_request/cif.

Immobilisation of 2a on inorganic supports: To a suspension of the corresponding inorganic support (0.50 g) in wet toluene (10.0 mL) a solution of **2a** (50 mg) in toluene (5.0 mL) was added. The reaction slurry was stirred for one hour at r.t. and after that refluxed for 24 h. The resulting mixture was cooled down to r.t. The solid was separated by decantation and washed with toluene (10 mL), dichloromethane (2 x 10 mL) and diethylether (2 x 10 mL) and dried *in vacuo* at 60 °C to afford an off-white solid.

2a-MCM-41: Yield 0.465 g (93.0 %). Found: Rh, 0.96 % (9.57 mg/g). FT-IR: 1629 cm^{-1} (br.), ν(C=N) and ν(C=C), 1241 cm^{-1}, 1043 cm^{-1}, 800 cm^{-1} ν(Si-O-Si). ^{13}C-NMR CP-MAS: δ 147.5 (CH), 137.2 (CH), 130.8 (CH), 124.8 (CH_{imd}), 69.4 (CH_{COD}), 53.7 (CH_2N), 32.4-19.4 (CH_{2COD} and -CH_2-), 8.5 (CH_2Si). ^{29}Si-NMR CP-MAS: δ -92.4, -101.1, -110.7 (MCM-41), -70.2 to -51.4 (br, CH_2Si).

2a-KIT-6: Yield 0.484 g (96.8 %). Found: Rh, 0.55 % (5.53 mg/g). FT-IR: 1636 cm^{-1} (br.), ν(C=N) and ν(C=C), 1241 cm^{-1}, 1048 cm^{-1}, 800 cm^{-1} ν(Si-O-Si). ^{13}C-NMR CP-MAS: δ 147.5 (CH), 136.9 (CH), 130.4 (CH), 123.1 (CH_{imd}), 96.2 (CH_{COD}), 67.6 (CH_{COD}), 53.9 (CH_2N), 28.1-22.8 (CH_{2COD} and -CH_2-), 8.4 (CH_2Si). ^{29}Si-NMR CP-MAS: δ -92.5, -100.9, -110.0 (KIT-6), -66.3 to -52.6 (br, CH_2Si).

Hydrosilylation of acetophenone: A mixture of 1,1,1,3,5,5,5-heptamethylsiloxane (2.0 mL), the corresponding catalyst (14.4 mg (**2a**), 12.3 mg (**2b**), 0.020 mmol), acetophenone (0.234 mL, 2.00 mmol) and mesitylene (0.234 mL, 2.00 mmol, internal standard) was stirred at T = 80 °C. Samples were taken at regular time intervals and analysed by gas chromatography.

Co-polymerization by homogeneous catalytic hydrosilylation (2.0 mol % cat): 1,4-Dioxane (2.0 mL) was added to a mixture of 1,1,3,3,5,5-hexamethylsiloxane (0.254 mL, 1.00 mmol,) terephthalaldehyde (134 mg, 1.00 mmol) and **2a** (14.4 mg, 0.020 mmol). The reaction mixture was stirred at 110 °C for 4 days. The solvent was removed *in vacuo* and the residue was extracted with THF (5 mL) to afford orange oil.

Co-polymerization by heterogeneous catalytic hydrosilylation (2.0 mol % catalyst based on Rh content): 1,4-Dioxane (2.0 mL) was added to a mixture of 1,1,3,3,5,5-hexamethylsiloxane (0.025 mL, 0.100 mmol,), terephthalaldehyde (13.4 mg, 0.100 mmol) and the corresponding heterogeneous catalysts (0.002 mmol). The reaction mixture was stirred at 110 °C for 4 days. The heterogeneous catalyst was removed by decantation. The resulting mixture was dried *in vacuo* and the residue was extracted with THF (5 mL) to afford orange oil.

Co-polymerization by heterogeneous catalytic hydrosilylation (0.2 mol % catalyst based on Rh content): 1,4-Dioxane (2.0 mL) was added to a mixture of 1,1,3,3,5,5-hexamethylsiloxane (0.254 mL, 1.00 mmol) terephthalaldehyde (134 mg, 1.00 mmol) and the corresponding heterogeneous catalysts (0.002 mmol). The reaction mixture was stirred at 110 °C for 1 day. The heterogeneous catalyst was removed by decantation. The resulting mixture was dried *in vacuo* and the residue was extracted with THF (5 mL) to afford amber gelatine.

Recycling of the heterogeneous catalyst: The reaction mixture was centrifuged and the corresponding heterogeneous catalyst was separated from the product by decantation, washed with CH_2Cl_2 (3 x 3.0 mL), Et_2O (3 x 3.0 mL), dried in *vacuo* and reused without further purifications.

3. Results and Discussion

3.1. Synthesis and characterisation of the catalyst precursors. [Rh(X)(COD)(NHC)] (X = Cl, Br) complexes have revealed as efficient precatalysts in homogeneously catalysed hydrosilylation 5 processes.[10] In particular, Si(OR)$_3$-functionalized rhodium-NHC complexes are species of great interest due to their potential for immobilisation on mineral supports.[13,21,22,23]

The preparation of Si(OR)$_3$-functionalised rhodium-NHC complexes can be accomplished using imidazolium salts as NHC 10 ligand precursors in order to obtain silver(I)-NHC compounds, which are widely used as reagents for transmetallation reactions.[24] The imidazolium iodide salts used as ligand precursors in this work were synthesized in good yield by reaction of the corresponding 1-substituted imidazole and 15 I(CH$_2$)$_3$Si(^{i}PrO)$_3$ in acetonitrile at 90 °C (Scheme 1). The imidazolium salts **1a** and **1b** have been fully characterised by elemental analysis, mass spectrometry (ESI$^+$), ^{1}H, ^{13}C{^{1}H} and ^{29}Si NMR spectroscopy (see Experimental).
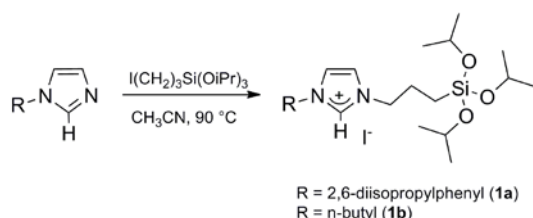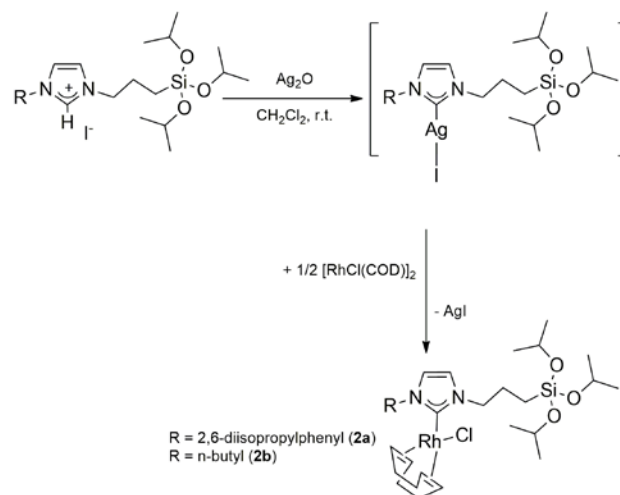

Scheme1

The rhodium complexes **2a** and **2b** were synthesised by Lin's method of transmetallation from intermediate silver(I) complexes prepared in situ by reaction of the corresponding imidazolium salt with Ag$_2$O (Scheme 2).[24] Complexes **2a** and **2b** were isolated, 25 after recrystallisation, as pure yellow crystalline solids in high yield and characterised by elemental analysis, mass spectrometry (ESI$^+$) and ^{1}H and ^{13}C{^{1}H} NMR spectroscopy. The ^{1}H NMR spectra of complexes **2a** and **2b** evidence the absence of the NC*H*N resonance of the parent imidazolium salts and show the 30 characteristic set of resonances for both the 3-triisopropoxysilylpropyl, and the 2,6-diisopropylphenyl (**2a**) and n-butyl (**2b**) substituents on the NHC ligands. The ^{13}C{^{1}H} NMR spectra exhibit a doublet resonance at δ 183.5 ppm ($^1J_{Rh-C}$ = 52 Hz) (**2a**) and 183.3 ppm ($^1J_{Rh-C}$ = 51 Hz) (**2b**), which confirms the 35 coordination of the carbene ligand to the rhodium centre.[23,25,26]

The structure of complex **2a** was determined by X-ray crystallography. A view of the molecular geometry of this species is shown in Figure 1. The rhodium atom displays a slightly distorted square planar coordination. The COD ligand bonds to 40 the metal through its two olefinic bonds in a chelate mode, showing a typical tub conformation; the carbon atom C(9) of the NHC ligand and the chlorido ligand complete the metal coordination environment. The NHC ligand contains two different *N*-substituents, namely 2,6-diisopropylphenyl at N(1) 45 and triisopropoxysilylpropyl at N(2). The geometry of the fragment [Rh(Cl)(COD)(NHC)] compares well with those reported for complex [Rh(Cl)(COD)(2-methoxyethyl-NHC-(CH$_2$)$_3$Si(O^{i}Pr$_3$)$_3$)] (**2c**)[23] and related compounds.[25,26] The most striking feature of the structure concerns the high structural *trans* 50 effect showed by the NHC ligand compared to that of the

chloride, making the two Rh-olefin bond distances clearly different (Rh-M(1) 1.989(3) Å *trans* to Cl, and Rh-M(2) 2.084(3) Å *trans* to NHC ligand; see Figure 1 caption).

Scheme2
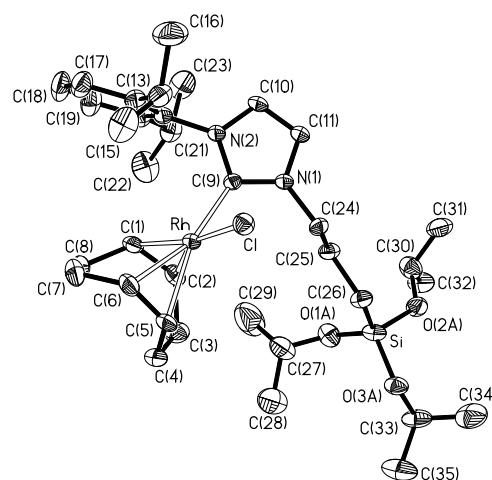
Fig. 1. Molecular diagram of complex **2a**. Selected bond lengths (Å) and 60 angles (°): Rh-Cl 2.3913(9), Rh-C(1) 2.111(3), Rh-C(2) 2.105(3), Rh-C(5) 2.203(3), Rh-C(6) 2.188(3), Rh-C(9) 2.043(3), C(1)-C(2) 1.400(5), C(5)-C(6) 1.380(5); Cl-Rh-C(9) 87.79(9), Cl-Rh-M(1) 175.82(8), Cl-Rh-M(2) 90.53(8), C(9)-Rh-M(1) 94.39(11), C(9)-Rh-M(2) 87.36(10, N(1)-C(9)-N(2) 104.6(2) (M(1) and M(2) represent the midpoints of the olefinic bonds C(1)-C(2) 65 and C(5)-C(6).

3.2. Homogeneous catalytic hydrosilylation of acetophenone: influence of the *N*-substituent. The rhodium-catalyzed hydrosilylation of acetophenone with 1,1,1,3,5,5,5-70 heptamethyltrisiloxane (HepTMS) to produce PhMeCH-O-SiMe(OSiMe$_3$)$_2$ (Scheme 3) has demonstrated to be an accurate activity test bench, whose results could be extrapolated to the synthetic methodology established for the preparation of poly(silyl ether)s by catalytic hydrosilylation.[23] The new 75 compounds **2a** and **2b** and the previously reported **2c**, having a 2-methoxyethyl substituent of hemilabile character, were used as

catalyst precursors for the catalytic hydrosilylation of acetophenone with HepTMS (Scheme 3).
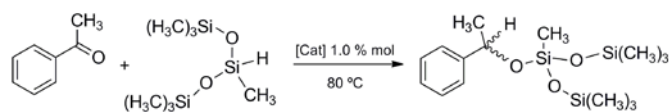
Scheme 3

5 The catalytic reactions of acetophenone with HeptMTS using the rhodium(I)-catalyst **2a**, **2b** or **2c** were monitored by GC and ^{1}H NMR. As can be seen in Figure 2 the *N*-substituent on the NHC ligand strongly influences the catalytic activity. Complex **2a**, which contains the bulky 2,6-diisopropylphenyl substituent, 10 exhibited the highest catalytic activity with conversion of 95 % in less than 2h and a $TOF_{1/2}$ of 73 h^{-1}. Complexes **2b** and **2c**, which contain a straight-chain flexible wingtip group of approximately the same length, were considerably less active exhibiting $TOF_{1/2}$ values of 36 and 24 h^{-1}, respectively. Nevertheless, full 15 acetophenone conversion was observed at longer reaction times with both catalyst precursors.

On the other hand, the inferior catalytic activity of **2c** compared to **2b** points to a negative influence of the potentially hemilabile 2-methoxyethyl substituent. This observation is in 20 sharp contrast with the positive effect of this group on the hydrogen transfer catalytic activity of related complex [Ir(Cl)(COD)(Me-NHC-$(CH_2)_2OCH_3$)], which has been substantiated by DFT calculations.[26] The superior catalytic activity of **2a** could be ascribed to the steric protection of the 25 catalytic active species introduced by the bulky substituent on the NHC ligand.
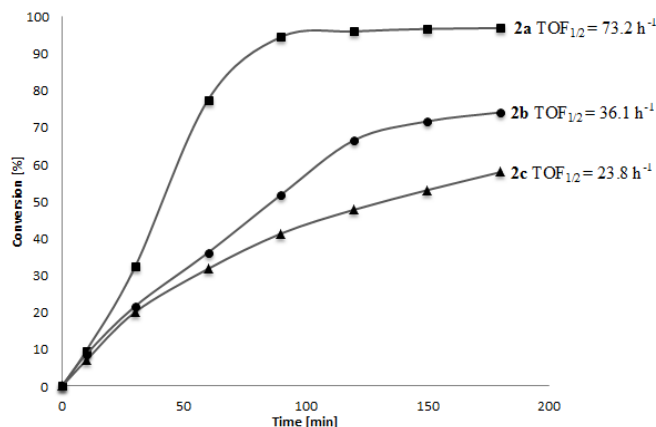

Fig 2. Conversion (%) versus time (min) for catalytic hydrosilylation of acetophenone with HeptMTS using **2a**, **2b** or **2c** (1.0 mol %). Turnover 30 frequency ($TOF_{1/2}$) recorded at 50 % of conversion.

^{1}H NMR studies of the reaction of acetophenone with HepMTS in C_6D_6, using **2a** (10 mol %) as catalyst confirm that a pre-activation step is required as no reaction was observed below 60 ℃. Initially, we observed the appearance of the resonances 35 corresponding to the hydrosilylation product, PhMeCH-O-SiMe$(OSiMe_3)_2$,[23] together with a doublet resonance at δ – 20.62 ppm ($^1J_{Rh-H}$ = 40 Hz) due to a Rh-H intermediate species. After 30 minutes at 60 ℃ the ^{1}H NMR spectra showed an increase of the resonances due to PhMeCH-O-SiMe$(OSiMe_3)_2$ and formation

40 of a mixture of not identified rhodium hydride complexes. On the other hand, solutions of **2a** in C_6D_6 and wet C_6D_6 (5 % H_2O) were stable for 24 h at 80 ℃ and no traces of any decomposition product nor [i]PrOH were observed. These observations suggest a hydride-mediated mechanism resulting from the silane activation 45 in full agreement with the established rhodium-catalysed ketones hydrosilylation mechanisms.[27-30]

3.3. Immobilisation of 2a on inorganic supports. The above described results clearly evidenced the superior catalytic 50 performance of precursor **2a**. These results prompted us to select complex **2a** as precursor for the preparation of different heterogeneous catalysts. Thus, **2a-MCM-41** and **2a-KIT-6** were prepared by refluxing a mixture of **2a** and the corresponding inorganic support in wet toluene for 24h (Scheme 4).

55
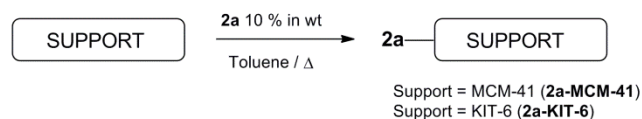
Scheme 4

The new materials were isolated as off-white solids that were characterised by ICP-MS, FT-IR, ^{13}C and ^{29}Si CP-MAS NMR and TEM. We have determined a rhodium loading of 9.57 mg/g 60 and 5.53 mg/g for **2a-MCM-41** and **2a-KIT-6**, respectively. The FT-IR spectra of the new materials show the stretching vibration modes of the mesoporous framework (Si-O-Si) at around 1241 cm^{-1}, 1043 cm^{-1} and 800 cm^{-1}.[13] The FT-IR spectra of the grafted materials exhibit an additional broad absorption corresponding to 65 the ν(C=N) and ν(C=C) stretching modes of the ligand at around 1630 cm^{-1}.[21-22]

The resonances observed in the ^{13}C CP-MAS solid state NMR spectra of **2a-MCM-41** and **2a-KIT-6** compare well with those observed in the ^{13}C{^{1}H} NMR spectra of the parent complex **2a**. 70 The most prominent resonances in the ^{13}C CP-MAS solid state NMR spectra of the solids are those due to the CH$_{imd}$ [δ 124.8 - 123.1 ppm], CH_2N [δ 53.9 - 52.6 ppm] and CH_2Si [δ 8.5 - 8.3 ppm] carbon atoms. The ^{29}Si CP-MAS solid state NMR spectra of these new materials exhibit resonances of great intensity 75 corresponding to the silicon atoms of the silica (at around -92.0, -100 and -110 ppm) and less intense broad resonances in between δ –51.4 and –70.2 ppm (**2a-MCM-41**) and δ –52.6 and –66.3 ppm (**2a-KIT-6**) assigned to T^1, T^2 and T^3 environments of the CH$_2$*Si* silicon atoms.[31]
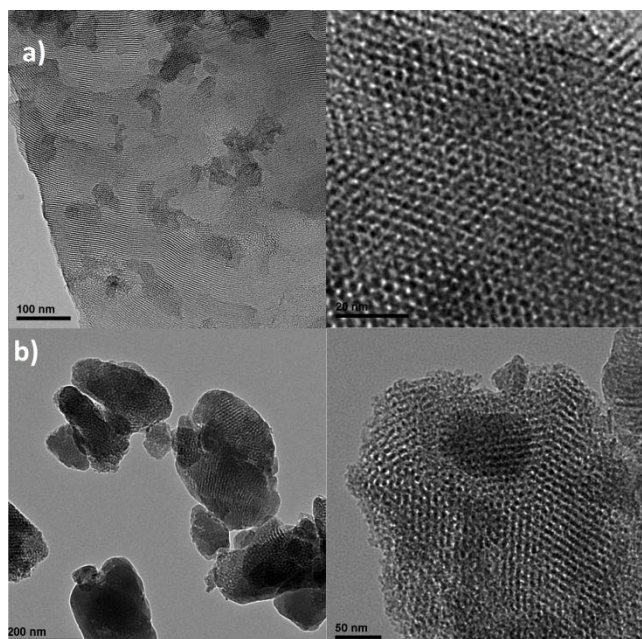
Fig 3. Transmission electron microscopy (TEM) of **2a-MCM-41** (a-left 100 nm; a-right 20 nm) and **2a-KIT-6** (b-left 200 nm; b-right-50 nm).

The results of N_2-adsorption/desorption studies of MCM-41, **2a-MCM-41**, KIT-6 and **2a-KIT-6**, including BET surface area, total pore volume, and Barret-Joyner-Halenda (BJH) pore size are shown in Table 1. These results evidenced that the surface area, pore volume and pore diameter of **2a-MCM-41** and **2a-KIT-6** decrease, which suggests the inclusion of the rhodium species **2a** inside the channels of the mesoporous materials MCM-41 and KIT-6. As a whole, the above data confirm that complex **2a** has been effectively immobilised on MCM-41 and KIT-6.

Table 1. Results of the N_2-adsorption/desorption studies.

| Material	Rh [mg g^{-1}][a]	S_{BET} [m^2 g^{-1}][b]	V_p [cm^3 g^{-1}][c]	D_p (Å)[d]
MCM-41	-	1731	1.41	27.6
2a-MCM-41	9.6	1379	1.05	23.8
KIT-6	-	665	0.77	54.2
2a-KIT-6	5.5	492	0.64	53.2

[a] Inductively coupled plasma mass spectrometry (ICP-MS). [b] Surface area. [c] Pore volume. [d] Pore diameter.

3.4. Synthesis of high molecular weight poly(silyl ether)s.
Poly(silyl ether)s represent a family of promising polymeric materials.[32-34] The backbones of poly(silyl ether)s contain hydrolytically reactive Si-O-C bonds,[35] which makes them attractive in many applications, such as, biodegradable materials or controlled release of drugs.[36-38] Weber´s group reported in 1998 the first example of synthesis of poly(silyl ether)s by transition metal catalysed hydrosilylation using $[Ru(CO)H_2(PPh_3)_3]$ as precatalyst.[39] This method allowed a number of poly(silyl ether)s with an average M_w between 10000 and 150000 gmol^{-1}.[40-41] Following our interest on the on the chemistry and catalytic applications of Rh(I)-NHC (NHC = N-heterocyclic carbene) species,[25,26,42-44] we have recently found that both homogeneous and heterogeneous catalytic systems, based on the species **2c**, which contain a potentially hemilabile 2-methoxyethyl substituent, are also effective for the synthesis of poly(silyl ether)s.[23] However, such catalytic systems afford polymers with a relatively low average M_w up to 94000 gmol^{-1} and the recycled heterogeneous catalyst showed a drastic decrease of the average M_w. Thus, the design and development of effective synthetic methodologies that permit to obtain high molecular weight poly(silyl ether)s and recycling of the heterogeneous catalyst still remain a challenge.

In this work, we have studied the reaction of terephthalaldehyde with 1,1,3,3,5,5-hexamethyltrisiloxane (HexMTS) in 1,4-dioxane at 110 ºC using the rhodium chlorido species **2a**, or the materials **2a-MCM-41** and **2a-KIT-6** as catalyst precursors. These catalytic reactions proceed quantitatively affording orange oils or amber gelatines (depending on the M_w) which have been characterised as the poly(silyl ether) **3** by comparison of their ^{1}H, ^{13}C{^{1}H} and ^{29}Si{^{1}H} NMR spectra with reported data (Scheme 5).[23] It is worth to note that GPC analyses of **3** showed UV absorption at 254 nm, due to the aromatic rings, all along the polymer peaks in agreement with the copolymeric nature of the samples.
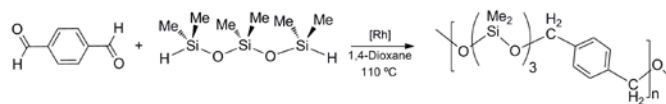
Scheme5

It is notable that glass transition temperature (Tg) and temperature of thermic destruction (T_d) values are related with the average M_w (Table 2). The Tg of these polymers are in the range of –86.3 ºC and –89.4 ºC. The polymers with a high M_w (Table 2, entry 2) having a higher Tg value. These Tg values compare well with those reported for analogous poly(silyl ether)s[23] and are lower than those reported for polymers obtained with the ruthenium catalytic system.[39-40] The thermogravimetric analysis (TGA) studies showed the complete destruction of the polymers in the range of 456 ºC and 510 ºC with a weight loss of around 96 %. In this case the average M_w also influences the temperature of thermic destruction which is higher for polymers with high average M_w (Table 2). Thus, an increasing of the average M_w produces polymers with higher thermic resistance.

Table 2. Glass transition temperature (Tg) and Temperature of thermic destruction (Td).

Entry	Mw (gmol⁻¹)	Tg (°C)	Td(°C)
1	34000	-89.4	456 (95.7%)[b]
2	$2.61 10^6/(35\%)$[a] $1.79 10^5/(65\%)$[a]	-86.3	510 (96.4%)[b]

[a] Bimodal polymer. [b] (weight loss %).

The homogenous catalyst precursor **2a** gave a polymer with an average M_w = 34000 gmol⁻¹, much higher than that obtained with **2c** as catalyst precursor (M_w = 5200 gmol⁻¹) under the same reaction conditions (2.0 mol % of catalyst and 110 °C in 1,4-dioxane).[23] The solvent has an impact on the molecular weight of the polymer (Table 3). Interestingly, the copolymerization reaction also occurs under solvent free conditions (Table 3, entry 3). However, polymers with a higher average M_w were always observed when 1,4-dioxane was used as solvent (Table 3, entry 2).

Table 3. Solvent effect on the homogeneously catalysed synthesis of **3**.[a]

Entry	Solvent	Mw (gmol⁻¹)	PDI
1	Toluene	2300	2.4
2	1,4-Dioxane	34000	2.2
3	HexMTS	7000	1.4

[a] 4 days at 110 °C using 2.0 mol % of **2a** as catalyst precursor, 100 % of conversion.

The hybrid catalyst **2a-MCM-41** (2.0 mol % of catalyst and 4 days at 110 °C in 1,4-dioxane) efficiently catalysed the co-polymerisation of terephthalaldehyde with 1,1,3,3,5,5-hexamethyltrisiloxane (HexMTS) affording polymers also with a bimodal distribution. However, the polymer with the lowest average molecular weight fraction, M_w = 28100 gmol⁻¹ and PDI = 1.2 represents 81 % of the wt of the total mass whereas the high average molecular weight, M_w = 378000 gmol⁻¹ and PDI = 1.9, is the 19 % (Table 4, Entry 1).

On the other hand, the heterogeneous catalyst **2a-KIT-6** produced polymers of lower average molecular weight exhibiting also a bimodal distribution (Table 4, entry 4). The low molecular weight polymer represent the most abundant fraction (≈ 90 %) with average M_w lower than 4000 gmol⁻¹ and PDI values in the range of 1.3-1.4. However, the average M_w of the high molecular weight fraction obtained using the heterogeneous catalyst **2a-KIT-6** (Table 4, entry 4), M_w = 134000 gmol⁻¹ is considerably bigger.

Interestingly, reducing the catalyst loading and the reaction time (0.2 mol % catalyst and 1 day of reaction at 110 °C) and using the heterogeneous catalysts **2a-MCM-41** and **2a-KIT-6** we observed an extraordinary enhancement of the average M_w of the obtained polymers. This is remarkable in the case of the catalytic systems based on the material **2a-MCM-41** which allow for the preparation of polymers with an average M_w = 2.61 10⁶ gmol⁻¹ (Table 4, entry 2). Additionally, we have proved that increasing the reaction time from 1 day to 2 days did not produce a noticeable change (Table 4, entries 3 and 6). This is an exciting result, and represents the first synthetic route to poly(silyl ether)s with high average molecular weight.

The above described results evidence that the inorganic support strongly influences the average M_w of the polymers. Thus, polymers with higher average M_w were obtained using **2a-MCM-41** and **2a-KIT-6** as catalysts (Table 4). The best catalytic performance, in terms of the average M_w, was achieved with **2a-MCM-41**. The polymers obtained using the hybrid heterogeneous catalysts have a bimodal distribution This fact could be attributed to a confinement effect exerted by the support.

Table 4. Heterogeneously catalysed synthesis of **3**.[a]

Entry	Catalyst	Catalyst loading (mol %)	Mw (gmol⁻¹)[e]	PDI
1	2a-MCM-41[b]	2.0	$3.78 10^5/(19 \%)$ $2.81 10^4/(81 \%)$	1.9 1.2
2	2a-MCM-41[c]	0.2	$2.61 10^6/(35\%)$ $1.79 10^5/(65\%)$	2.1 1.2
3	2a-MCM-41[d]	0.2	$2.78 10^6/(34\%)$ $6.48 10^5/(66\%)$	1.6 1.2
4	2a-KIT-6[b]	2.0	$1.34 10^5/(13 \%)$ $3.8 10^3/(87 \%)$	1.8 1.4
5	2a-KIT-6[c]	0.2	$4.43 10^5/(21\%)$ $2.37 10^4/(79\%)$	2.3 1.2
6	2a-KIT-6[d]	0.2	$5.30 10^5/(19\%)$ $2.66 10^4/(81\%)$	2.1 1.2

[a] 100 % conversion. [b] 4 days at 110°C. [c] 1 day at 110°C. [d] 2 days at 110°C. [e] Polymers with a bimodal distribution (mass % wt).

GC monitoring of the copolymerisation reactions of terephthalaldehyde with 1,1,3,3,5,5-hexamethyltrisiloxane (HexMTS) revealed the total consumption of the co-monomers after 5 min, using both the homogeneous catalyst precursor **2a** and the heterogeneous catalyst **2a-MCM-41**. Additionally, studies on the variation of the M_w with the reaction time evidence that in both, homo- and heterogeneously catalysed processes the polymerisation proceeds in a stepwise manner with the M_w of the polymer continuously increasing with time. These results are in agreement with a step-growth polymerisation.[45]

Recycling studies using **2a-MCM-41** and **2a-KIT-6** as catalyst showed that in both cases and independently of the catalyst loading the average molecular weight of the obtained polymers

decrease after three uses, being dramatic in the case of **2a-MCM-41**. We have studied the possibility of leaching of active species from the heterogeneous material, however, the solutions obtained after decantation of the heterogeneous catalysts showed no-
[5] activity in the hydrosilylation of acetophenone. Furthermore, in order to discard the leaching of active species during the reaction, we heated a suspension of **2a-MCM-41** in 1,4-dioxane for 24 hours at 110 ºC. The 1,4-dioxane solution was filtered and acetophenone and HepTMS were added. The mixture was heated
[10] for 16 hours and no traces of the hydrosilylation product were observed. An important detail observed is the slight enhancement of the weight of the recycled heterogeneous catalyst. Although other reasons cannot be excluded, this fact is compatible with the presence of polymer chains blocking the channels of the
[15] heterogeneous catalyst which could be an explanation for diminishing M_w after each cycle.

4. Conclusions

The new rhodium(I) complexes [Rh(Cl)(COD)(R-NHC-(CH$_2$)$_3$Si(O^{i}Pr)$_3$)] (R = 2,6-diisopropylphenyl (**2a**); n-butyl (**2b**))
[20] have been synthesised and fully characterised. The study of their application as ketone hydrosilylation catalysts showed a clear *N*-substituent effect, **2a** being the most active catalyst precursor. Complex **2a** has been immobilised in the mesoporous materials MCM-41 and KIT-6. The new hybrid materials have been fully
[25] characterised and used as catalyst precursors for the preparation of poly(silyl ether)s. The heterogeneous catalytic systems based on the materials **2a-MCM-41** and **2a-KIT-6** afford polymers with higher average molecular weight (M_w) than the homogeneous catalyst **2a**. Remarkably, reducing the catalyst
[30] loading from 2.0 mol % to 0.2 mol % and using the most active heterogeneous catalytic systems it was possible to obtain polymers with high average molecular weight M_w = 2.61 10^6 gmol^{-1} (**2a-MCM-41**) and M_w = 4.43 10^5 gmol^{-1} (**2a-KIT-6**).

In summary, it has been demonstrated that by using bulky *N*-
[35] substituents on the NHC ligand and employing mesoporous materials as catalyst supports is possible to obtain copolymers with high average M_w. A comprehensive study including a variety of co-monomers is in progress.

Acknowledgements

Notes and references

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Poly(silyl ether)s with a high average M_w (2.6 10^6 gmol^{-1}) were obtained by Rhodium-catalyzed hydrosilylation.

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