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AlPO₄ SUPPORTED ZINC BOROHYDRIDE AS A NOVEL REAGENT FOR THE HYDRATION OF AROMATIC ALKENES AND ALKYNES

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Abstract: Hydration of aromatic alkenes (styrene, α -methylstyrene and E-stilbene) and alkynes (phenyl and diphenylacetylene) has been achieved by the reaction of the corresponding alkenes or alkynes on zinc borohydride combined with AlPO₄ in DME. Except in the case of α -methylstyrene, Zn(BH₄)₂/AlPO₄ provides a more efficient and selective catalytic system than the combination with SiO₂ or Al₂O₃.

Zinc borohydride alone or supported on SiO₂ has received considerable attention in last years as an efficient catalytic system for the reduction of several organic compounds (aldehydes, ketones and conjugated aldehydes over conjugated ketones,¹ carboxylic esters to alcohols,² conjugated nitroalkenes,³ regio- and stereo-selective reductive cleavage of epoxides⁴) and in the regioselective hydration of alkenes⁵ and alkynes.^{5b}

On the other hand, aluminum orthophosphates are efficient supports for metals (Ni, Ni-Cu, Pt, Pd and Rh) and thus, the metal-AlPO₄ supported catalysts find application in the liquid-phase catalytic hydrogenation of single alkenes⁶ and cycloalkenes⁷ and in the regioselective hydrogenation of the

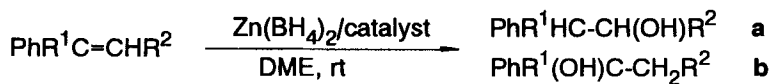
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olefinic double bond of functionalized alkenes [$\text{CH}_2=\text{CH-R}$ (R: H, CH_2OH , CHO, COMe, CO_2H , CO_2R_1 , OCOMe, CH_2OCOMe , OEt, CH_2NH_2 , and CONH_2)⁸ and $p\text{-X-C}_6\text{H}_4\text{-CH=CH-R'}$ (E-isomers; X= H, Me, MeO and Cl; R': H, CH_2OH , CHO, COR_1 , CO_2H and CO_2Me)⁹]. Moreover, Ni and Ni-Cu/ AlPO_4 supported catalysts show a high degree of selectivity towards allyl alcohols in the hydrogenation of propargyl alcohols¹⁰. Furthermore, Ni/ AlPO_4 are also active catalysts in the gas-phase non-oxidative¹¹ and oxidative¹² dehydrogenation of alkylbenzenes.

AlPO_4 have also been used in the field of selective synthetic chemistry which involves acid- and base-catalyzed reactions: retroaldolisation of diacetone alcohol,¹³ the solvent free tetrahydropyranilation of alcohols and phenols,¹⁴ the synthesis of 1,3-dioxolanes¹⁵ and the Diels-Alder reaction of cyclopentadiene with chiral acrylates.¹⁶

In a previous communication,¹⁷ we showed the applicability of AlPO_4 as a new support for zinc borohydride in the reductive cleavage of epoxides. In the present communication we wish to report the hydration of aromatic alkenes (styrene, α -methylstyrene and E-stilbene) and alkynes (phenyl and diphenylacetylene) with $\text{Zn}(\text{BH}_4)_2$ supported on AlPO_4 . Hydration of alkenes and alkynes to alcohols is one of the most useful reactions in organic synthesis. On silica gel supported zinc borohydride, the hydration of unactivated alkenes and alkynes⁵ produces less-substituted alcohols according to an anti-Markovnikov process. The results with AlPO_4 are also compared to those obtained with commercial SiO_2 or Al_2O_3 supports. Yields are not optimized and, in most cases, the results obtained after 1 h are used for evaluation.

As shown in Table 1, alkenes underwent regioselective anti-Markovnikov hydration to give the corresponding less-substituted alcohols in high yields.

Alkene hydration: (Scheme 1).1: $\text{R}^1 = \text{R}^2 = \text{H}$ 2: $\text{R}^1 = \text{Me}, \text{R}^2 = \text{H}$ 3: $\text{R}^1 = \text{H}, \text{R}^2 = \text{Ph}, \text{E-isomer (a=b)}$ **Catalyst:** $\text{AlPO}_4, \text{SiO}_2, \text{Al}_2\text{O}_3$

The regioselectivity, in general, is very high and the reactions are fast. Moreover, no side products other than regioisomeric alcohols were observed in styrene. For more substituted alkenes, side products are often observed. These include 2,5-diphenyl-1-hexene and acetophenone in α -methylstyrene hydration on $\text{Zn(BH}_4)_2/\text{SiO}_2$ and $\text{Zn(BH}_4)_2/\text{Al}_2\text{O}_3$ catalysts, and benzyl alcohol and 2-phenylacetophenone in E-stilbene hydration on $\text{Zn(BH}_4)_2/\text{AlPO}_4$ and $\text{Zn(BH}_4)_2/\text{SiO}_2$ catalysts. An important observation regarding these reactions is that SiO_2 , Al_2O_3 or zinc borohydride alone failed to promote any alkene hydration.

As shown in Table 1, the combination of $\text{Zn(BH}_4)_2$ with AlPO_4 provide a very efficient catalytic system for the hydration of styrene and E-stilbene leading to higher alkene conversions than with SiO_2 . However, in both cases the hydration selectivities remained almost unchanged. Furthermore, the combination of Al_2O_3 with $\text{Zn(BH}_4)_2$ leads, in all cases, to worse results than with AlPO_4 or SiO_2 .

On the other hand, in the hydration of α -methylstyrene on $\text{Zn(BH}_4)_2/\text{AlPO}_4$ catalysts, the reaction products obtained are not those corresponding to the hydration reaction (see Scheme 2 and Table 2).

Table 1: Hydration of alkenes and alkynes with AlPO_4 supported Zinc Borohydride (*see Schemes 1 and 2*)

	Substrate	Time (h)	Catalyst	Yield (%)	Product Selectivities (%)	
					a	b
1	Ph-CH=CH_2	1	AlPO_4 -773	100	61.9	37.1
		1	AlPO_4 -1073	100	63.5	36.0
		1	SiO_2 -773	93	64.3	34.5
		1	SiO_2 -1073	45	62.4	35.6
		1	Al_2O_3 -773	19	63.6	32.8
2	$\text{PhC(CH}_3\text{)=CH}_2$	1.5	AlPO_4 (See Scheme 2 and Table 2)			
		1.5	SiO_2 -773	96	89.7	1.0
		1.5	Al_2O_3 -773	10	83.0	5.0
3	PhHC=CHPh (E-isomer)	24	AlPO_4 -773	86	87.1	-
		24	SiO_2 -773	33	95.8	-
4	$\text{PhC}\equiv\text{CH}$	1	AlPO_4 -773	90	17.6	61.2
		1	AlPO_4 -1073	80	21.1	61.9
		1	SiO_2 -773	74	13.1	65.7
		1	SiO_2 -1073	49	14.9	56.5
		1	Al_2O_3 -773	47	11.9	54.9
5	$\text{PhC}\equiv\text{CPh}$	1	AlPO_4 -773	92	57.8	-
		1	SiO_2 -773	42	42.9	-

Scheme 2

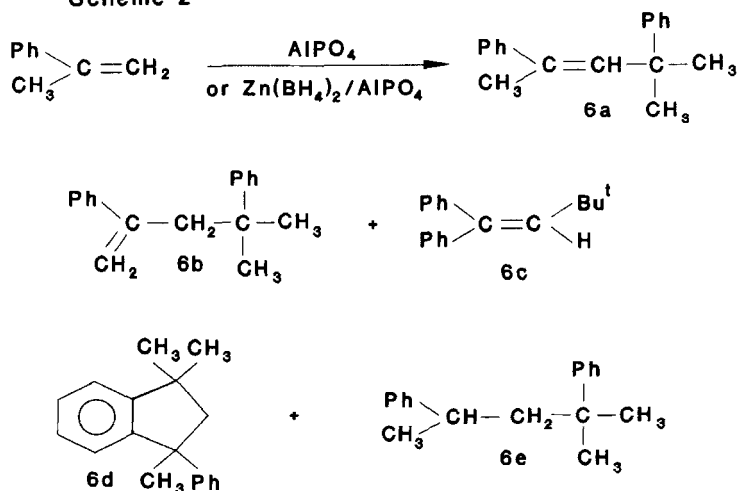
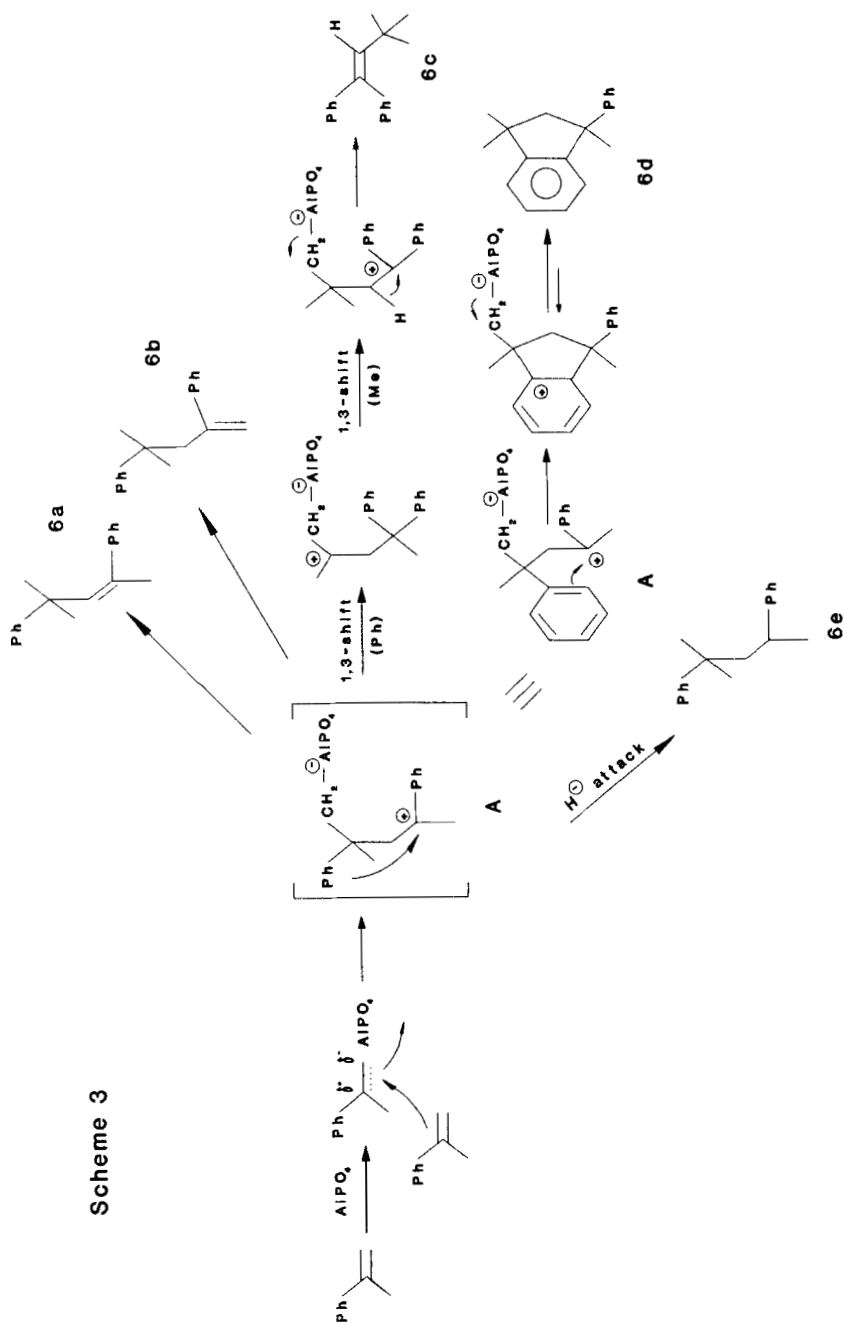


Table 2 Reaction of α -methylstyrene with zinc borohydride supported on AlPO_4 and with AlPO_4 (see Scheme 3)

Time (h)	Catalyst	Yield (%)	Product Selectivities (%)				
			6a	6b	6c	6d	6e
1.5	$\text{Zn}(\text{BH}_4)_2/\text{AlPO}_4\text{-773}$	100	55.8	34.9	8.0	0.8	0.5
1,5	$\text{Zn}(\text{BH}_4)_2/\text{AlPO}_4\text{-1073}$	100	64.5	25.9	8.6	0.5	0.5
1,5	$\text{AlPO}_4\text{-773}$	99.5	62.4	36.4	0.3	0.3	-
1,5	$\text{AlPO}_4\text{-1073}$	99.1	78.5	20.2	0.1	0.2	-



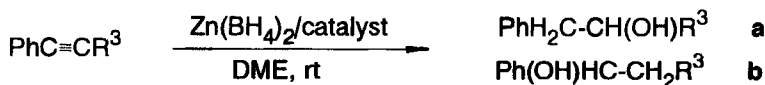
Besides, α -methylstyrene on AlPO_4 alone produced almost the same result that on $\text{Zn}(\text{BH}_4)_2/\text{AlPO}_4$. So, the reaction products obtained are those corresponding to the reaction of α -methylstyrene on surface acid sites of AlPO_4 catalyst. Moreover, styrene and E-stilbene on AlPO_4 alone failed to promote any reaction.

A possible reaction pathway for α -methylstyrene/ AlPO_4 reaction is shown in Scheme 3.

In the hydration of **4** a mixture of 1- (**4b**) and 2-phenylethanol (**4a**) is obtained, the more substituted alcohol (**4b**) being the major product formed in all cases. Also, as in the hydration of alkenes, the combination of zinc borohydride with AlPO_4 provides a more efficient catalytic system than the combination with SiO_2 or Al_2O_3 , although reaction selectivities always remained almost unchanged. Moreover, side products are observed. These include styrene (major), benzyl alcohol, phenylacetaldehyde and acetophenone.

The difference in performance between AlPO_4 and SiO_2 is greater in case of **5** than in **4**. Thus, $\text{Zn}(\text{BH}_4)_2/\text{AlPO}_4$ show higher conversion of **5** and greater selectivity to 1,2-diphenylethanol. Besides, side products on $\text{Zn}(\text{BH}_4)_2/\text{SiO}_2$ are obtained in higher yields than on $\text{Zn}(\text{BH}_4)_2/\text{AlPO}_4$. These side products include predominantly, benzyl alcohol (major), Z- and E-stilbene and stilbene oxides. Moreover, AlPO_4 , SiO_2 , Al_2O_3 or $\text{Zn}(\text{BH}_4)_2$ alone failed to promote any alkyne hydration. Furthermore, AlPO_4 alone do not promote any alkyne conversion.

Thus, the combination of zinc borohydride and AlPO_4 provides an efficient catalytic system for the hydration of alkenes (producing predominantly less-substituted alcohols) and alkynes (generating predominantly more-substituted alcohols). Except in the case of α -methylstyrene, the combination of $\text{Zn}(\text{BH}_4)_2$ with AlPO_4 provides a more

Alkyne hydration (Scheme 4).

4: $\text{R}^3 = \text{H}$

5: $\text{R}^3 = \text{Ph}$ ($\mathbf{a=b}$)

Catalyst: AlPO_4 , SiO_2 , Al_2O_3

efficient and selective catalytic system than the combination with SiO_2 or Al_2O_3 . Moreover, α -methylstyrene is converted in AlPO_4 alone yielding the same products that on $\text{Zn(BH}_4)_2/\text{AlPO}_4$ catalyst. A possible reaction pathway for α -methylstyrene/ AlPO_4 reaction with participation of surface acid sites on AlPO_4 was included.

EXPERIMENTAL

All alkenes and alkynes were commercial quality chemicals purchased from Aldrich and were purified prior to use and the purity was verified by GC. Zinc borohydride in dry DME was prepared from ZnCl_2 and NaBH_4 according to the reported procedure.¹⁸ All reaction products were characterized and identified by GLC and mass spectrometry. GLC analysis were performed with a column (2 m, 3.2 mm i.d.) packed with 10% DEGS on Chromosorb G AW-DMCS or with a capillary Supelcowax-10 (30 m, 0.2 mm i.d.) column. GLC-MS characterization was carried out by HRMS (VG Auto-Spec) in the Mass Spectrometry Service of Cordoba University.

Catalysts. Three catalysts were used. A synthetic AlPO_4 , obtained by precipitation with aqueous ammonia from aqueous solutions of $\text{AlCl}_3 \cdot 6\text{H}_2\text{O}$ and H_3PO_4 (85 wt%).¹⁹ The solid thus obtained was washed with isopropyl

alcohol, dried at 393 K for 24 h and then calcined at 773 K (AlPO_4 -773; surface area $235 \text{ m}^2\text{g}^{-1}$) or 1073 K (AlPO_4 -1073; surface area $225 \text{ m}^2\text{g}^{-1}$) for 3 h. A commercial silica gel (230-400 mesh, Kieselgel 60) from Merck calcined at 773 K (SiO_2 -773; surface area $392 \text{ m}^2\text{g}^{-1}$) or 1073 K (SiO_2 -1073; surface area $289 \text{ m}^2\text{g}^{-1}$). A commercial γ -alumina from Merck calcined at 773 K (Al_2O_3 -773; surface area $100 \text{ m}^2\text{g}^{-1}$) or 1073 K (Al_2O_3 -1073; surface area $82 \text{ m}^2\text{g}^{-1}$).

General procedure for hydration. The alkene or alkyne (1 mmol) was uniformly adsorbed on catalyst (1 g) under stirring for 5 min. A solution of $\text{Zn}(\text{BH}_4)_2$ (1.5 mmol) in DME (3 mL) was then added to the catalyst impregnated with alkene or alkyne, at rt., and the mixture was stirred for a specified period of time (Table 1). The reaction mixture was then decomposed by careful dropwise addition of water and filtered. The filtrate was extracted with ether and the extract was dried over anhydr. sodium sulphate and solvent evaporated to leave the product. The products were characterized and identified by GC-MS.

Reaction of α -methylstyrene without $\text{Zn}(\text{BH}_4)_2$ but in presence of AlPO_4 catalyst. α -Methylstyrene (1 mmol) was adsorbed on AlPO_4 catalyst (1 g) under stirring for 5 min. Dry DME (3 mL) was then added to the catalyst impregnated with α -methylstyrene at room temperature and the mixture was stirred for 1.5 h. The reaction mixture was then filtered and the solvent was evaporated to leave the products (Table 2). These were characterized and identified by GC-MS.

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