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Design and Synthesis of Gentiohexaosyl Derivatives for an ANP Receptor Antagonist, HS-142-1[†]

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A hexaosyl fragment of the major component of lipooligosaccharide HS-142-1, O-(3-O-caproyl- β -D-glucopyranosyl)-(1 \rightarrow 6)-[O-(β -D-glucopyranosyl)-(1 \rightarrow 6)-O-(3-O-caproyl- β -D-glucopyranosyl)-(1 \rightarrow 6)]₂-D-glucopyranose (1), was efficiently synthesized by block synthesis. More stable analogs, O-(3-O-hexyl- β -D-glucopyranosyl)-(1 \rightarrow 6)-[O-(β -D-glucopyranosyl)-(1 \rightarrow 6)-O-(3-O-hexyl- β -D-glucopyranosyl)-(1 \rightarrow 6)-[O-(β -D-glucopyranosyl)-(1 \rightarrow 6)-O-(3-O-hexyl- β -D-glucopyranosyl)-(1 \rightarrow 6)-[O-(β -D-glucopyranosyl)-(1 \rightarrow 6)-O-(3-O-hexyl- β -D-glucopyranosyl)-(1 \rightarrow 6)-O-(3-O-caproyl-2,4,6-tri-O-methyl- β -D-glucopyranosyl)-(1 \rightarrow 6)-O-(3-O-caproyl-2,4-di-O-methyl- β -D-glucopyranosyl)-(1 \rightarrow 6)]₂-2,3,4-tri-O-methyl-D-glucopyranose (2), were also designed and synthesized in a similar manner.

Key words: gentiohexaose; $\beta 1 \rightarrow 6$ -glycosylation; ANP antagonist; HS-142-1

The lipo-oligosaccharide HS-142-1 was isolated from the culture broth of *Aureobasidium pullulans* var. *melanigenum* and known as a specific nonpeptide antagonist for the functional receptors (A and B) of atrial natriuretic peptide (ANP), a circulating hormone that regulates body fluid volume and blood pressure. This unique lipo-oligosaccharide may be regarded as a lead for a novel drug and a useful probe for further research on ANP receptor-ligand binding mechanisms, due to its remarkable biological activity and low toxicity.¹⁾

HS-142-1 is a mixture of β -1 \rightarrow 6 oligoglucosides (DP: 10-30) partly acylated with caproyl ($C_5H_{11}CO$) groups (5-15 in number). Comparison of the NMR data with those of di-O-caproyl gentiobioses synthesized in this laboratory³⁾ showed that the major components of HS-142-1 are caproylated at the O-3 position of the glucose residues. For further studies on the structure-activity relationship of HS-142-1, especially in connection with a question concerning the minimum molecular size of the active component, we planned to synthesize a gentiohexaosyl fragment 1, with caproyl groups at the O-3 position on every other glucose residue from the non-reducing terminal as shown in Fig. 1. During the course of investigation, we became aware of the instability of 3-O-caproylated gentiooligosaccharides. Therefore a more stable 3-O-hexyl derivative 4 and a 3-O-caproyl-2,4-di-O-methylated congener 2 were also designed and synthesized from the standpoint of interest in the antagonist activity of those modified oligosaccharides. In connection with compound 2, it is to be noted that *O*-methyl and *O*-ethyl analogs of heparin fragments were shown to be as biologically active as their natural counterparts.⁴⁾ In this paper we describe stereo- and regio-controlled syntheses of the gentiohexaose fragment and the relating derivatives.

Results and Discussion

A block synthesis strategy for the target compounds 1–5 is shown in Fig. 2. We designed an appropriately protected disaccharide 9 as the key intermediate. The 2-(trimethylsilyl)ethyl (SE) glycoside⁵ would readily be converted into a glycosyl donor 7 via hemiacetal, while selective cleavage of the levulinoyl (Lev) group⁶ would provide a glycosyl acceptor 8. Glycosylation would proceed in favor of β glycoside formation by the help of neighboring-participation of the toluoyl (T) group⁷ at the O-2 position. An allyl (All)⁸ group was used for the temporary protection of the 3'-hydroxy group, which could be transformed further by acylation or alkylation in a later stage after completion of the sugar chain elongation.

First we describe the syntheses of monosaccharide synthesis as shown in Scheme 1. The known 2-(trimethylsilyl)ethyl 4,6-*O*-benzylidene- β -D-glucopyranoside 12⁵ was toluoylated with toluoyl chloride in the presence of 4-dimethylamino-pyridine (DMAP) in a mixture of pyridine and 1,2-dichloroethane to give 13 in 97% yield. After removal



Fig. 1. Putative Structure of HS-142-1.

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Abbreviations: All, allyl; ANP, atrial natriuretic peptide; Bn, benzyl; Cap, caproyl; CMPI, 2-chloro-1-methylpyridinium iodide; DABCO, 1,4-diazabicyclo[2.2.2]octane; DBU, 1,8-diazabicyclo[5.4.0]undec-7-ene; DMAP, 4-dimethylaminopyridine; DMF, *N*,*N*-dimethylformamide; DP, degree of polymerization; FAB-MS, fast atom bombardment mass spectrometry; Lev, levulinoyl; 4-Me-DTBP, 2,6-di-*tert*-butyl-4-methylpyridine; NBA, 3-nitrobenzyl alcohol; SE, 2-(trimethylsilyl)ethyl; T, toluoyl; TFA, trifluoroacetic acid.



Scheme 1. Preparation of Monosaccharide Synthons. a) TCl, DMAP (*Cat.*), pyridine; b) 90% TFA*aq*; c) LevOH, CMPI, DABCO; d) NH₂NH₂·AcOH.

of the benzylidene group with 90% trifluoroacetic acid (TFA), the resulting diol 14 (88%) was selectively 6-*O*-levulinoylated and then 4-*O*-toluoylated to give 16 in 99% yield (2 steps). De-leuvlinoylation of 16 with methylhydrazine acetate in a 2:25 mixture of acetic acid³⁾ and toluene furnished the glycosyl acceptor 10. Monosaccharide donor 11 was obtained from known ethyl 3-*O*-allyl-1-thio- α -D-glucopyranoside 17⁹⁾ via selective 6-*O*-levulinoylation and toluoylation in 81% yield (2 steps).

Having prepared suitably protected monosaccharide

synthons, glycosylation of 10 with 11 (1.2 equivalent) was done in the presence of methyl trifluoromethanesulfonate (1 equivalent to 11) and a catalytic amount of silver trifluoromethanesulfonate (0.2 equivalent to 11) to afford the key gentiobiose intermediate 9 in 97% yield. In the absence of added silver trifluoromethanesulfonate, 6-Omethylation of 11 was observed in a noticeable amount because an excess of methyl trifluoromethanesulfonate (5 equivalent to 11) was required to complete the glycosylation. SE group of 9 was removed via hydrolysis with TFA⁵⁾ to give a hemiacetal **19** which was transformed $[Cl_3CCN, DBU (Cat.)]^{3)}$ to the gentiobiosyl trichloroacetimidate **7** in 94% (2 steps) yield. On the other hand, the Lev group of **9** was removed with methylhydrazine acetate to give a disaccharide acceptor **8** in 87% yield.

Before further elongating the sugar chain, the model studies of protecting group manipulation and side-chain introduction were examined using disaccharide derivatives as shown in Scheme 3. Hydrolysis of 9 with a catalytic amount of methanoic sodium methoxide afforded hexaol 20, which was benzylated (NaH, BnBr) in DMF to give per-benzylated gentiobiose derivative 21 (98%, 2 steps). Two-step deallylation involving the cationic-iridium-complex-catalyzed isomerization¹⁰⁾ of **21** gave 3'-hydroxy compound 23 quantitatively. Caprovlation of 23 with caprovl chloride afforded 3'-O-caproyl-gentiobioside derivative 24 in 92% yield. Hydrolysis of SE glycoside with TFA followed by catalytic hydrogenolysis of benzyl ethers with palladium on carbon to give 3'-O-caproyl-gentiobiose 26, though in an unsatisfactory yield (21%, 2 steps) partly due to de-acylation during the last purification.¹¹⁾ On the other hand, 3'-O-hexyl-gentiobioside derivative 27 was obtained by alkylation of 23 with NaH/hexyl bromide in 71% yield, which was de-protected *via* catalytic hydrogenolysis of benzyl ethers with palladium hydroxide on carbon¹² and hydrolysis of SE glycoside with TFA to give 3'-O-hexyl-gentiobiose 29 in 98% (2 steps) yield.

Gentiohexaose was constructed as shown in Scheme 4. Silver trifluoromethanesulfonate-promoted¹³⁾ glycosylation of 8 with 7 (1.3 equivalent) afforded a gentiotetraose 30 in 89% yield, which was de-levulinoylated with methylhydrazine acetate to give a gentiotetraose acceptor 31 in 66% yield. Glycosylation of 31 with 7 (1.3 equivalent) afforded a desired gentiohexaosyl intermediate 6 in 82% yield.

Having prepared the gentiohexaose derivative, caproylation and hexylation were now examined through the manipulation of protecting groups as described for the disaccharide model. Compound 6 was converted into the tri-Oallyl-per-benzylated gentiohexaose derivative 33 via the hexadecaol 32 in 61% yield (2 steps). Deallylation of 33 with iridium complex followed by hydrolysis afforded a triol 35 in 92% yield. Caproylation of 35 with caproyl



Scheme 2. Preparation of Disaccharide Synthons. a) MeOTf, AgOTf, MS 4A; b) TFA; c) CCl₃CN, DBU (*Cat.*); d) NH₂NH₂·AcOH.



Scheme 3. Syntheses of Gentiobiose Derivatives.

a) MeONa, MeOH; b) NaH, BnBr; c) {Ir(COD)[P(Me)Ph₂]₂}PF₆; d) HgCl₂, HgO; e) CapCl, pyridine; f) TFA; g) [H₂], Pd/C; h) NaH, C₆H₁₃Br; i) [H₂], Pd(OH)₂/C.



Scheme 4. Syntheses of Gentiotetra- and hexaoses. a) AgOTf, MS AW-300; b) NH₂NH₂ · AcOH.



Scheme 5. Syntheses of Gentiohexaose Derivatives. a) MeONa, MeOH; b) NaH, BnBr; c) $[Ir(COD)[P(Me)Ph_2]_2$ }PF₆; d) HgCl₂, HgO; e) CapC1, pyridine; f) TFA; g) $[H_2]$, Pd/C; h) NaH, C₆H₁₃Br; i) $[H_2]$, Pd(OH)₂/C; j) NaH, MeI.

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chloride afforded a tri-O-caproyl gentiohexaose derivative 36 in 41% yield, while hexylation of 35 with hexyl bromide afforded at tri-O-hexyl gentiohexaose derivative 37 in 85% yield. Hydrolysis of SE glycoside (36) with TFA followed by catalytic hydrogenolysis of benzyl ethers with palladium on carbon gave the target molecule, tri-O-caproyl gentiohexaose 1. However, its mass spectral data and the insufficient integration of the signals of caproyl groups in the NMR spectrum indicated that the product was obtained as a mixture contaminated with di-O-caproyl gentiohexaose and mono-O-caproyl gentiohexaose derivatives. Most probably de-acylation¹¹⁾ might take place partly during hydrogenation and/or purification by gel filtration chromatography on LH-20 with methanol. In contrast, deprotection of the tri-O-hexyl gentiohexaose derivative 37 was done without difficulty as in the case of the disaccharide model to give de-benzylated derivative 5 in 84% yield, which was quantitatively transformed into the tri-O-hexyl gentiohexaose 4 as a white powder after gel filtration chromatographic purification (Sephadex LH-20, MeOH) and lyophilization.

Since the loss of 3-O-caproyl groups from 1 was assumed to occur via intra- and/or inter-molecular acyl-migration processes in aqueous or alcoholic media, we next synthesized tri-O-caproyl-hexadecamethyl gentiohexaoside 2 in which all adjacent hydroxy groups were masked as methyl ethers, since there are some examples in which permethylation of bio-active oligosaccharides did not decrease their activities.⁴⁾ The hexadecaol **32** was methylated with methyl iodide and NaH, then deallylated and caproylated to give **3** (23%, 3 steps). Finally hydrolysis of the SE glycoside **3** quantitatively afforded the desired compound **2**, which is immiscible with water and methanol but stable in organic solvents such as chloroform and ethyl acetate.

In summary, we synthesized a possible hexaosyl fragment of lipo-oligosaccharide HS-142-1. However, the desired tri-O-caproylated compound was too unstable to isolate, and was obtained as a mixture contaminated with di- and mono-O-caproyl congeners. On the other hand, tri-O-hexyl and tri-O-caproyl-per-methyl analogs were obtained as stable compounds by a regio- and stereocontrolled synthetic sequence. Biotesting of these synthetic compounds is being done.

Experimental

General methods. Melting points (mp) were measured with a Yanagimoto micro-melting-point apparatus and are uncorrected. Concentration of the organic solvents was done under reduced pressure at a <40 C bath temperature. Optical rotation was measured with a JASCO DIP 370 polarimeter at 25 ± 5 C for a solution in CHCl₃, unless otherwise stated. NMR spectra were recorded with a JEOL JNM-EX270 spectrometer or a Bruker AM400 spectrometer, chemical shifts being given in ppm relative to internal standards. The following reference signals were used: (CH₃)₄Si, δ 0.00 (¹H in CDCl₃); CHCl₃, δ 7.26 (¹H in CDCl₃) and δ 77.0 (¹³C in CDCl₃); (CH₃)₂CO, δ 2.00 (¹H in CDCl₃); CD₃OD, δ 49.8 (¹³C in CD₃OD); and HDO, δ 4.70 (¹H in D₂O). The signals were assigned based on 2D H-H, C H COSY and DEPT data. FAB-MS spectra were measured with a JEOL JMS-HX110 mass spectrometer. TLC was done on silica gel F254 (Merck, Darmstadt, Germany) with detection by UV light and/or by charring with 10% sulfuric acid in ethanol. Flash chromatography was done on silica gel [silica gel C-60 (230-400 mesh)]. Powdered molecular sieves were desiccated at 180 C under a vacuum overnight immediately before use.

2-(Trimethylsilyl)ethyl 4,6-O-benzylidene-2,3-di-O-toluoyl-β-D-glucopyranoside (13). Toluoyl chloride (15 ml, 110 mmol) was added dropwise to a mixture of 12 (18g, 50 mmol), DMAP (1g, 10 mmol) and pyridine (50 ml) in 1,2-dichloroethane (100 ml) at 0 °C under an argon atmosphere. The reaction mixture was stirred at room temperature overnight, and quenched with water (25 ml) at 0°C. The reaction mixture was concentrated and dissolved in EtOAc (300 ml), washed with water, saturated aqueous NaHCO3 and water, dried (Na2SO4), and concentrated. Purification of the crude product by flash chromatography on silica gel with toluene CHCl₃ (1:1) afforded 13 (30 g, 97%) as a white solid. $R_{\rm f}$ 0.34 (EtOAc/hexane = 1/9). mp 98/99 °C. $[\alpha]_{D} + 39^{\circ}$ (c 1.0), ¹H-NMR (CDCl₃): δ 7.85 [d, 4H, J=8.2 Hz, aromatic (T)], 7.37 (m, 5H, Ph), 7.17 [d, 2H, J = 6.9 Hz, aromatic (T)], 7.15 [d, 2H, J = 7.9 Hz, aromatic (T)], 5.75 (t, 1H, J = 9.6 Hz, H-3), 5.54 (s, 1H, PhCH), 5.45 (dd, 1H, J = 7.9 Hz, 9.6 Hz, H-2), 4.80 (d, 1H, J = 7.9 Hz, H-1), 4.44 (dd, 1H, J = 4.9 Hz, 10.6 Hz, H-6), 4.01 3.85 [m, 3H, H-4, 6, OCH2 (SE)], 3.54 [m, 2H, H-5, OCH_2 (SE)], 2.36, 2.34 [2×s, 2×3H, CH₃ (T)], 0.89 [m, 2H, SiCH₂ (SE)], -0.07 [s, 9H, CH₃ (SE)]. ¹³C-NMR (CDCl₃): δ 166.1, 165.7 [C = O (T)], 144.2-126.6 (aromatic), 101.9, 101.8 (C-1, PhCH), 79.4, 72.8, 72.5, 69.2, 68.2, 68.4, 67.1 [C-2, 3, 4, 5, 6, OCH₂ (SE)], 22.1 [CH₃ (T)], 18.5 [Si \underline{CH}_2 (SE)], -1.04 [\underline{CH}_3 (SE)]. Positive FAB-MS (matrix = NBA) m/z: 603.2 (M + H)

Anal. Found: C, 67.28; H, 6.62. Calcd. for $C_{34}H_{40}O_8Si$: C, 67.52; H, 6.67%.

2-(*Trimethylsilyl*) ethyl 2,3-di-O-toluoyl-β-D-glucopyranoside (14). To a solution of 13 (5 g, 8.2 mmol) in 1,2-dichloroethane (100 ml) was added aqueous TFA (90%, 10 ml). The mixture was stirred for 1.5 h at 0 C, then diluted with CHCl₃ (250 ml), and worked up as described for 13. Purification of the crude product by flash chromatography on silica gel with EtOAc toluene (3:7) afforded 14 (4 g, 88%) as a colorless syrup. R_f 0.37 (EtOAc/CHCl₃ = 2/3). $[\alpha]_D + 97^-$ (c 1.0). ¹H-NMR (CDCl₃): δ : 5.37 (m. 2H, H-2, 3), 4.73 (d, 1H, J = 7.9 Hz, H-1), 4.05 3.87 (m, 4H, H-4, 6, OCH₂ (SE)]. 3.59 [m, 2H, H-5, OCH₂ (SE)], 2.354, 2.346 [2 × s, 2 × 3H, CH₃ (T)]. -0.08 [s, 9H, CH₃ (SE)]. ¹³C-NMR (CDCl₃): δ : 0.06 (C-1), 77.2, 75.7, 71.4, 69.9, 67.7 [C-2, 3, 4, 5, OCH₂ (SE)], 62.2 (C-6), 21.6, 21.5 [CH₃ (T)], -1.54 [CH₃ (SE)]. Positive FAB-MS (matrix = NBA) m/z: 539.1 (M+Na)⁺, 517.1 (M+H)⁺.

Anal. Found: C, 63.30; H, 6.98. Calcd. for $C_{27}H_{36}O_8Si \cdot 0.1$ toluene: C, 63.26; H, 7.05%.

2-(Trimethylsilyl)ethyl 6-O-levulinoyl-2,3,4-tri-O-toluoyl-β-D-glucopyranoside (16). A solution of DABCO (10 g, 78 mmol) in THF (100 ml) was added to a mixture of 14 (9g, 17mmol), levulinic acid (7ml, 68mmol) and CMPI (9g, 35mmol) in THF/MeCN (80ml/30ml) during 15min at 0°C, and stirred at 0°C for 1.5 h. The mixture was filtered and the filtrate was concentrated to give 15 [R_f 0.29 (EtOAc/toluene = 1/3)] which was used for the next reaction without purification. Toluoylation of 15 was done as described for 13. Purification of the crude product by flash chromatography on silica gel with EtOAc-CHCl₃ (1:9) afforded 16 (12 g, 99%, 2 steps) as a colorless syrup. $R_{\rm f}$ 0.55 (EtOAc/toluene = 1/4). $[\alpha]_{\rm D}$ -0.5 (c 1.0). ¹H-NMR (CDCl₃): δ 7.83, 7.79, 7.70, 7.16, 7.157, 7.06 $[6 \times d, 6 \times 2H, J = 8.2 \text{ Hz}, \text{ aromatic (T)}], 5.81 (t, 1H, J = 9.6 \text{ Hz}, \text{H-3}), 5.50$ (t, 1H, J = 9.9 Hz, H-4), 5.45 (dd, 1H, J = 7.9 Hz, 9.6 Hz, H-2), 4.80 (d, 1H, J = 7.9 Hz, H-1), 4.30 (d, 2H, J = 4.3 Hz, H-6), 4.00 [m, 2H, H-5, OCH_2 (SE)], 3.63 [dt, 1H, J = 6.6 Hz, 9.2 Hz, OCH_2 (SE)], 2.72, 2.57 $[2 \times m, 2 \times 2H, CH_2 (Lev)], 2.36, 2.35, 2.28 [3 \times s, 3 \times 3H, CH_3 (T)], 2.17$ [s, 3H, CH₃ (Lev)], -0.06 [s, 9H, CH₃ (SE)]. ¹³C-NMR (CDCl₃): δ 206.3 [$\underline{C} = O$ (Lev)], 172.3 [$O\underline{C} = O$ (Lev)], 165.7, 165.2, 165.0 [$\underline{C} = O$ (T)], 100.6 (C-1), 72.8, 72.0, 71.7, 69.4, 67.6 [C-2, 3, 4, 5, OCH, (SE)], 62.9 (C-6), 37.8, 27.8 [CH₂ (Lev)], 29.7 [CH₃ (Lev)], -1.51 [CH₃ (SE)]. Positive FAB-MS (matrix = NBA) m/z: 771.0 (M + K)⁺, 755.1 $(M + Na)^{4}$

Anal. Found: C, 65.51; H, 6.61. Caled. for $C_{40}H_{48}O_{11}Si$: C, 65.55; H, 6.61%.

2-(*Trimethylsilyl*) ethyl 2,3,4-tri-O-toluoyl-β-D-glucopyranoside (10). Methylhydrazine acetate (3.5 g, 33 mmol) in AcOH (20 ml) was added to a solution of **16** (12.0 g, 16 mmol) in toluene (250 ml) at room temperature for 2 h. The reaction mixture was diluted with EtOAc (300 ml), washed with water, saturated aqueous NaHCO₃ and water, dried (Na₂SO₄), and concentrated. Purification of the crude product by flash chromatography on silica gel with EtOAc-CHCl₃ (1:9) afforded **10** (10.0 g, 98%) as a white solid. R_f 0.52 (EtOAc/toluene = 1/4). mp 64-65°C. [α]_D - 4° (*c* 0.8). ¹H-NMR (CDCl₃): δ 5.89 (t, 1H, J = 9.6 Hz, H-3), 5.46 (dd, 1H, J = 7.9 Hz, 9.6 Hz, H-2), 5.43 (t, 1H, J = 9.2 Hz, H-4), 4.87 (d, 1H, J = 7.9 Hz, H-1), 4.04, 3.60 [2 × dt, 2 × 1H, J = 5.9 Hz, 10.2 Hz, OCH₂ (OSE)], 3.80 (m, 3H, H-5, 6), 2.36 [s, 6H, CH₃ (T)], 2.28 [s, 3H, CH₃ (T)]. ¹³C-NMR (CDCl₃): δ 165.9, 165.7, 164.9 [Q=O (T)], 100.6 (C-1), 74.5 (C-5), 72.6 (C-3), 71.7 (C-2), 69.4 (C-4), 67.4 [OQH₂ (SE)], 61.2 (C-6). Positive FAB-MS (matrix = NBA) *m*/*z*: 673.0 (M+K)⁺, 634.9 (M+H)⁺.

Anal. Found: C, 66.11; H, 6.64. Calcd. for $C_{35}H_{42}O_9Si$: C, 66.22; H, 6.67%.

Ethyl 3-O-allyl-6-O-levulinoyl-2,4-di-O-toluoyl-1-thio-x-D-glucopyranoside (11). This was obtained from 17 (3.2 g, 8.2 mmol) via 18 [R_f 0.27 (EtOAc/toluene = 1/3)] according to the procedure described for 16. Purification of the crude product by flash chromatography on silica gel with EtOAc-toluene (1:3) afforded 11 (4.0 g, 81% 2 steps) as a white solid. $R_f = 0.60$ (EtOAc/CHCl₃ = 1/4). mp 78-79°C. $[\alpha]_D + 70°$ (c 1.0). ¹H-NMR (CDCl₃): δ 7.60, 7.95 [2×d, 2×2H, J=8.2 Hz, aromatic (T)]. 7.26 [m, 4H, aromatic (T)], 5.80 (d, 1H, J = 5.6 Hz, H-1), 5.62 [m, 1H, $= C\underline{H}$ (All)], 5.31 (m, 2H, H-2, 4), 5.10–4.94 [m, 2H, $C\underline{H}_2 = (All)$], 4.54 (m, 1H, H-5), 4.31-4.02 [m, 5H, H-3, 6, OCH₂ (All)], 2.78-2.53 [m, 6H, $C\underline{H}_2$ (Lev), $SC\underline{H}_2$], 2.43 [s, 6H, $C\underline{H}_3$ (T)], 2.18 [s, 3H, $C\underline{H}_3$ (Lev)], 1.26 (t, 3H, J = 7.3 Hz, $SCH_2C\underline{H}_3$). ¹³C-NMR (CDCl₃): δ 206.5 [$\underline{C} = O$ (Lev)], 172.3 [OC = O (Lev)], 165.3, 165.1 [C = O (T)], 144.1-126.5 [aromatic, = $\underline{C}H$ (All)], 117.2 [$\underline{C}H_2$ = (All)], 81.9 (C-1), 77.2 (C03), 73.8, 72.9, 70.3, 68.1 [C-2, 4, 5, OCH2 (All)], 62.7 (C-6), 37.7, 27.7 [CH2 (Lev)], 29.7 $(CH_3 (Lev)]$, 24.1 (SCH_2) , 21.63, 21.6 $[CH_3 (T)]$, 14.6 (SCH_2CH_3) . Positive FAB-MS (matrix = NBA) m/z: 621.0 $(M + Na)^+$, 599.1 $(M + H)^+$, $537.1 (M + H - SEt)^{-1}$

Anal. Found: C, 64.43; H, 6.46; S, 5.17. Calcd. for $C_{32}H_{38}O_9S$: C, 64.19; H, 6.40; S, 5.36%.

2-(Trimethylsilyl)ethyl O-(3-O-allyl-6-O-levulinoyl-2,4-di-O-toluoyl-β-Dglucopyranosyl)- $(1 \rightarrow 6)$ -2,3,4-tri-O-toluoyl- β -D-glucopyranoside (9). Methyl trifluoromethanesulfonate (0.22 ml, 1.9 mmol) and silver trifluoromethanesulfonate (50 mg, 0.2 mmol) were added to a stirred mixture of 10 (1.0 g, 1.6 mmol), 11 (1.1 g, 1.9 mmol), and powder MS 4A (3.5 g) in 1,2dichloroethane (35 ml) at room temperature under an argon atmosphere. Triethylamine (2 ml) was added after 24 h, the mixture was stirred for an additional 0.5 h, filtered through Celite, and concentrated. Purification of the crude product by flash chromatography on silica gel with EtOAc-CHCl₃ (1:19) afforded 9 (1.8 g, 97%) as a white solid. R_f 0.19 (EtOAc) hexane = 3/7). mp 181–182 °C. $[\alpha]_D = 5$ (c=0.8). ¹H-NMR (CDCl₃): δ 7.95, 7.90, 7.79, 7.77, 7.65 $[5 \times d, 5 \times 2H, J = 8.2 \text{ Hz}, \text{ aromatic (T)}], 7.14$ [m, 10H, aromatic (T)], 5.72 (t, 1H, J = 9.9 Hz, H-3), 5.52 [m, 1H, = CH(All)], 5.35 (dd, 1H, J = 7.9 Hz, 9.9 Hz, H-2), 5.25 (m, 3H, H-2', 4, 4'), 5.01-4.87 [m, 2H, $CH_2 = (All)$], 4.77 (d, 1H, J = 7.9 Hz, H-1), 4.63 (d, 1H, J = 7.9 Hz, H-1'), 4.16 (d, 2H, J = 4.6 Hz, H-6'), 3.95 [m, 4H, H-6, OCH_2 (All)], 3.82 [m, 4H, H-3', 5, 5', OCH_2 (SE)], 3.37 [q, 1H, J = 7.9 Hz, OCH_2 (SE)], 2.68, 2.48 [2 × m, 2 × 2H, CH_2 (Lev)], 2.41, 2.35 [2 × s. $2 \times 6H$, CH_3 (T)], 2.27 [s, 3H, CH_3 (T)], 2.16 [s, 3H, CH_3 (Lev)], 0.67 [m, 2H, SiCH_2 (SE)], -0.12 [s, 9H, CH_3 (SE)]. ¹³C-NMR (CDCl₃): δ 206.3 [C=O (Lev)], 172.2 [OC=O (Lev)], 165.6, 165.4, 165.0, 164.9, 164.8 [$\underline{C} = O(T)$], 144.2-126.0 [aromatic, = $\underline{C}H(All)$], 117.3 [$\underline{C}H_2 =$ (All)], 101.2, 100.3 (C-1, 1'), 79.4 (C-3'), 74.0-67.1 [C-2, 2', 3, 4, 4', 5, 5', 6, OCH, (All, SE)], 62.9 (C-6'), 37.8, 27.8 [CH₂ (Lev)], 29.7 [CH₃ (Lev)], -1.44 [CH₃ (SE)].

Anal. Found: C, 66.80; H, 6.40. Calcd. for $C_{65}H_{74}O_{18}Si$: C, 66.65; H, 6.37%.

O-[(3-O-Allyl-6-O-levulinoyl-2,4-di-O-toluoyl-β-D-glucopyranosyl)- $(1 \rightarrow 6)$ -O-(2,3,4-tri-O-toluoyl- α -D-glucopyranosyl)] trichloroacetimidate (7). To a stirred solution of 9 (1.6 g, 1.3 mmol) in 1,2-dichloroethane (10 ml) was added TFA (10 ml) at room temperature. The mixture was stirred for 0.5 h and concentrated to give hemiacetal 19 [R_f 0.17 (EtOAc/toluene = 1/3], which was used for the next reaction without further purification. A catalytic amount of DBU (50 μ l, 0.3 mmol) was added at 0°C to a mixture of 19 and trichloroacetonitrile (1.5 ml, 15 mmol) in 1,2-dichloroethane (15 ml), and the mixture was stirred at room temperature for 24 h. Purification of the crude product by flash chromatography on silica gel with EtOAc-toluene (1:3) afforded 7 (1.5 g, 94%, 2 steps) as a white solid. $R_{\rm f}$ 0.51 (EtOAc/toluene = 1/4). mp 89–90°C. $[\alpha]_{\rm D}$ + 10° (c 1.3). ¹H-NMR $(CDCl_3)$: δ 8.28 (s, 1H, NH), 6.67 (d, 1H, J = 3.6 Hz, H-1), 6.13 (t, 1H, J = 9.9 Hz, H-3, 5.58–5.44 [m, 2H, H-4, =CH (All)], 5.41 (dd, 1H, J = 3.6 Hz, 9.9 Hz, H-2), 5.27 (m, 2H, H-2', 4'), 4.95 [m, 2H, CH₂ = (All)], 4.77 (d, 1H, J = 7.9 Hz, H-1'), 4.44 (m, 1H, H-5), 4.18 (d, 2H, J = 4.3 Hz, H-6'), 4.06 (dd, 1H, J=9.9 Hz, H-6), 4.00 [dd, 2H, J=1.3 Hz, 5.9 Hz, OCH_2 (All)], 3.90 (t, 1H, J=8.9 Hz, H-3'), 3.79 (m, 2H, H-5', 6), 2.70, 2.49 $[2 \times m, 2 \times 2H, CH_2 (Lev)], 2.40, 2.38, 2.35, 2.32, 2.28 [5 \times s, 5 \times 3H],$ CH₃ (T)], 2.16 [s, 3H, CH₃ (Lev)]. ¹³C-NMR (CDCl₃): δ 206.2 [C = O (Lev)], 172.0 [OC = O (Lev)], 160.0 (C = NH), 134.0 [= CH (All)], 101.8 (C-1'), 92.8 (Cl₃C), 90.5 (C-1), 79.2 (C-3'), 72.8 [OCH₂ (All)], 72.4 (C-4'), 71.9 (C-5), 70.4 (C-2), 70.3 (C-2'), 69.7 (C-3), 68.4 (C-4), 67.2 (C-6), 62.7 (C-6'), 37.6, 27.7 [CH₂ (Lev)], 29.5 [CH₃ (Lev)].

Anal. Found: C, 60.96; H, 5.14; N, 1.16. Calcd. for $C_{62}H_{62}O_{18}NCI_3$: C, 61.26; H, 5.14; N, 1.15.

2-(*Trimethylsilyl*)*ethyl* O-(3-O-allyl-2,4-di-O-toluoyl-β-D-glucopyranosyl)-(1→6)-2,3,4-tri-O-toluoyl-β-D-glucopyranoside (8). This was obtained from 9 (1.85 g, 1.6 mmol) according to the procedure described for 10, Purification of crude product by flash chromatography on silica gel with EtOAc-CHCl₃ (1:9) afforded 8 (1.48 g, 87%) as a white solid. R_f 0.44 (EtOAc/CHCl₃=1/9). mp 198-199 °C. $[\alpha]_D$ -33° (*c* 0.9). ¹H-NMR (CDCl₃): δ 5.73 (t, 1H, J=9.6 Hz, H-3), 5.53 [m, 1H, =CH (All)], 5.37 (m, 2H, H-2', 4), 5.19 (dd, 1H, J=7.9 Hz, 9.6 Hz, H-2), 5.09 (t, 1H, J=9.2 Hz, H-4'), 4.77 (d, 1H, J=7.9 Hz, H-1), 4.65 (d, 1H, J=7.9 Hz, H-1'), 4.06-3.79 [m, 7H, H-3', 6, 6', OCH₂ (All)], 3.69-3.35 [m, 4H, H-5, 5', OCH₂ (SE]], 2.42 [s, 6H, CH₃ (T)], 2.36, 2.35, 2.27 [3×s, 3×3H, CH₃ (T)]. ¹³C-NMR (CDCl₃): δ 134.1 [=CH (All)], 100.5, 100.3 (C-1, 1'), 79.4 (C-3'), 74.7-69.9 [C-2, 2', 3, 4, 4', 5, 5', OCH₂ (All)], 67.6, 67.1 [C-6, OCH₂ (SE]], 61.2 (C-6'), -1.56 [CH₃ (SE)].

Anal. Found: C, 66.83; H, 6.40. Caled. for $C_{60}H_{68}O_{16}Si \cdot 0.25H_2O$: C, 66.86; H, 6.40%.

2-(Trimethylsilyl)ethyl O-(3-O-allyl-2,4,6-tri-O-benzyl-β-1)-glucopyranosyl)- $(1 \rightarrow 6)$ -2,3,4-tri-O-benzyl- β -D-glucopyranoside (21). To a solution of 9 (700 mg, 0.6 mmol) in MeOH/THF (15 ml/15 ml) was added 0.1 N methanoic sodium methoxide (3 ml). The mixture was stirred at room temperature for 24 h, neutralized with Amberlyst 15 resin, and concentrated. Purification of the crude product by gel filtration chromatography on Sephadex LH-20 with MeOH afforded 20 [$R_f 0.29$ (MeOH/CHCl₃ = 1/4). $[\alpha]_{D} = 39^{\circ}$ (c 1.0, MeOH)] which was used for the next reaction without purification. To a solution of 20 in DMF (10ml) was added NaH (60% in mineral oil, 300 mg, 7.5 mmol) portionwise under an argon atmosphere at 0°C and this was stirred for 0.5 h. Benzyl bromide (0.8 ml, 6.7 mmol) was added at 0°C, and the reaction mixture was stirred at room temperature overnight. Excess reagents were destroyed by careful addition of ice water, and the volatiles were removed under vacuum. The residue was dissolved in EtOAc, washed with water, and dried (Na₂SO₄), and concentrated. Purification of the crude product by flash chromatography on silica gel with EtOAc-toluene (1:19) afforded 21 (593 mg, 98%, 2 steps) as a white solid. $R_f 0.59$ (EtOAc/CHCl₃ = 1/19). mp 126-127°C. $[\alpha]_D + 9°$ (c 0.9). ¹H-NMR (CDCl₃): δ 7.25 [m, 30H, aromatic (Bn)], 5.91 [m, 1H, =CH (All)], 5.25–5.09 [m, 2H, CH_2 = (All)], 4.93 [m, 18H, H-1, 6, OCH_2 (All, Bn, SE)], 3.69–3.31 (m, 12H, H-2, 3, 4, 5, 6), 0.91 [t, 2H, J=8.3 Hz, SiCH₂ (SE)], -0.12 [s, 9H, CH₃ (SE)]. ¹³C-NMR (CDCl₃): δ 138.6– 127.5 [aromatic, = $\underline{C}H$ (All)], 116.6 [$\underline{C}H_2$ = (All)], 103.8, 103.1 (C-1, 1'), 84.7-79.4 [C-2, 2', 3, 3', 4, 4', 5, 5', OCH2 (All, Bn)], 68.8, 68.5, 67.5 [C-6, 6', OCH2 (SE)].

Anal. Found: C, 72.41; H, 7.40. Caled. for $C_{62}H_{74}O_{11}Si \cdot 0.25H_2O$: C, 72.44; H, 7.31%.

2-(Trimethylsilyl)ethyl O-(2,4,6-tri-O-benzyl- β -D-glucopyranosyl)-(1 \rightarrow 6)-2,3,4-tri-O-benzyl-β-D-glucopyranoside (23). A solution of 1,5-cyclooctadiene-bis(methyldiphenylphosphine)iridium hexafluorophosphate (1 mg) in THF (1 ml) was degassed, stirred under a hydrogen atmosphere for activation (red \rightarrow colorless), and then degassed completely. A solution of 21 (57 mg, 56 μ mol) in THF (3 × 1 ml) was added to the solution of activated catalyst at room temperature under an argon atmosphere. The mixture was stirred for 2 h, and concentrated to give 1-propenyl product 22 [$R_f 0.42$ (EtOAc/toluene = 1/19)], which was treated with HgO (18 mg, 83 μ mol) and HgCl₂ (22 mg, 54 μ mol) in acetone/water (1.5 ml/0.1 ml) for 24 h at room temperature and then filtered through Celite. The filtrate was diluted with EtOAc (25 ml) and successively washed with 1 M KI, water, dried (Na₂SO₄), and concentrated. Purification of the crude product by flash chromatography on silica gel with EtOAc-toluene (1:9) afforded 23 (55 mg, 100%) as a white solid. R_f 0.26 (EtOAc/toluene=1/9). mp 120-121°C. $[\alpha]_D$ + 14° (c 0.3). ¹H-NMR (CDCl₃): δ : 4.98-4.38 [m, 14H, H-1, OCH₂ (Bn)], 4.21 (d, 1H, J = 9.6 Hz, H-6), 3.72–3.37 [m, 11H, H-2, 2', 3, 4, 4', 5, 5', 6, 6', OCH_2 (SE)], 3.26 (dd, 1H, J = 7.9 Hz, 8.9 Hz, H-3'), $0.95 [t, 2H, J = 8.6 \text{ Hz}, \text{SiCH}_2 (\text{SE})], -0.07 [s, 9H, CH_3 (\text{SE})].$ ¹³C-NMR (CDCl₃): § 138.6-127.6 (aromatic), 103.5, 103.1 (C-1, 1'), 84.7-74.4 (C-2, 2', 3, 3', 4, 4', 5, 5'), 75.6, 75.0, 74.8, 74.2, 73.5 [OCH₂ (Bn)], 68.9, 68.6, 67.6 [C-6, 6', OCH, (SE)].

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Anal. Found: C, 71.82; H, 7.19. Calcd. for $C_{59}H_{70}O_{11}Si$: C, 72.07; H, 7.18%.

2-(Trimethylsilyl)ethyl O-(2,4,6-tri-O-benzyl-3-O-caproyl-β-D-glucopyranosyl)- $(1 \rightarrow 6)$ -2,3,4-tri-O-benzyl- β -D-glucopyranoside (24). Caproyl chloride (50 μ l, 0.35 mmol) was added dropwise to a mixture of 23 (33 mg, 33 μ mol) and pyridine (1.5 ml) in 1,2-dichloroethane (1.5 ml) at 0°C under an argon atmosphere. The reaction mixture was stirred at room temperature overnight, and quenched with water at 0°C. The reaction mixture was worked up as described for 13. Purification of the crude product by gel permeation chromatography on Bio-beads S-X1 with toluene afforded **24** (33 mg, 92%) as a colorless syrup. $R_f 0.52$ (EtOAc/toluene = 1/9). $[\alpha]_D + 8^\circ$ (c 0.7). ¹H-NMR (CDCl₃): δ 5.22 (t, 1H, J=9.6 Hz, H-3'), 4.98-4.43 $[m, 13H, H-1', OCH_2 (Bn)], 4.38 (d, 1H, J=7.9 Hz, H-1), 4.19 (d, 1H, J=7.9 Hz, H-1), 4.19 (d, 1H, H-1), 4$ J = 10.89 Hz, H-6), $\overline{3.69} - 3.33$ [m, 11H, H-2, 2', 3, 4, 4', 5, 5', 6, OCH₂] (SE)], 2.09 [t, 2H, J = 7.3 Hz, α -CH₂ (Cap)], 1.55 [m, 2H, β -CH₂ (Cap)], 1.23 [m, 4H, CH₂ (Cap)], 0.83 [t, 3H, J = 6.9 Hz, CH₃ (Cap)], -0.07 [s, 9H, $C\underline{H}_3$ (SE)].¹³C-NMR (CDCl₃): δ 172.5 [$\underline{C} = O$ (Cap)], 103.9 (C-1'), 103.1 (C-1), 84.7-74.5 (C-2, 2', 3, 4, 4', 5, 5'), 75.3 (C-3'), 75.6, 74.9, 74.7, 74.2, 73.9, 73.5 [OCH2 (Bn)], 68.7, 68.3 (C-6, 6'), 67.6 [OCH2 (SE)], 34.2, 31.3, 24.4, 22.3 [CH₂ (Cap)], 13.8 [CH₃ (Cap)], -1.47 [CH₃ (SE)].

Anal. Found: C, 70.89; H, 7.32. Calcd. for $C_{65}H_{80}O_{12}Si: H_2O: C, 71.01;$ H, 7.51%.

O-(*3*-*O*-*Caproyl*-β-D-glucopyranosyl)-(1→6)-D-glucopyranose (**26**). The hemiacetal **25** [R_f 0.63 (EtOAc/toluene = 3/7)] was obtained from **24** (20 mg, 18 µmol) according to the procedure described for **19**, and used for the next reaction without purification. To a solution of **25** in MeOH (1 ml) was added 10% Pd/C (10 mg), then the mixture was stirred under a hydrogen atmosphere at room temperature for 7 days. The catalyst was removed by filtration and the filtrate was concentrated. Purification of the crude product by gel filtration chromatography on Sephadex LH-20 with MeOH afforded **26** (5 mg, 21%, 2 steps) as a colorless syrup. R_f 0.29 (MeOH/H₂O/CHCl₃ = 7/1/12). [α]_D − 9° (c0.9, MeOH). ¹H-NMR (D₂O): δ 5.42 [m, 0.3H, H-1(α]), 5.20 (m, 7H, H-3'), 4.46 [m, 1.7H, H-1', 1(β)], 4.17 (m, 4H, H-6), 4.00–3.20 (m, 7H, H-2, 2', 3, 4, 4', 5, 5'), 2.43 [m, 2H, α -CH₂ (Cap)], 1.59 [m, 2H, β -CH₂ (Cap)]. 1.27 [m, 4H, CH₂ (Cap)], 0.85 [m, 3H, CH₃ (Cap)]. Positive FAB-MS (matrix = glycerol) *m/z*: 462.9 (M + Na)⁺.

2-(Trimethylsilyl)ethyl O-(2,4,6-tri-O-benzyl-3-O-hexyl-B-D-glucopyranosyl)- $(1 \rightarrow 6)$ -2,3,4-tri-O-benzyl- β -D-glucopyranoside (27). To a solution of 23 (60 mg, 61 μ mol) in DMF (1 ml) was added NaH (60% in mineral oil, 13 mg, 0.32 mmol) portionwise under an argon atmosphere at 0°C and stirred for 0.5 h. *n*-Hexyl bromide (43 μ l, 0.12 mmol) was added at 0°C, and after 24 h, excess reagents was destroyed by careful addition of ice water, and worked up as described for 21. Purification of the crude product by flash chromatography on silica gel with EtOAc-toluene (1:9) afforded 27 (46 mg, 71%) as a white solid. $R_f 0.50$ (EtOAc/toluene = 1/9). mp 113 114 °C. $[\alpha]_D$ + 5 ° (c 0.9). ¹H-NMR (CDCl₃): δ 4.38, 4.34 (2 × d, $2 \times 1H$, J = 7.3 Hz, 7.6 Hz, H-1, 1'), 4.15 (d, 1H, J = 9.9 Hz, H-6), 3.80 [m, 1H, OCH₂ (Hexyl)], 3.69 · 3.58 [m, 5H, H-3', 6, OCH₂ (Hexyl)], 3.54-3.31 [m, 8H, H-2, 2', 3, 4, 4', 5, 5', OCH₂ (SE)], 1.54 [m, 2H, β -CH₂ (Hexyl)], 1.22 [m, 4H, CH₂ (Hexyl)], 0.82 [1, 3H, J=6.6 Hz, CH₃ (Hexyl)], -0.12 [s, 9H, CH₃ (SE)]. ¹³C-NMR (CDCl₃): δ 103.9 (C-1'), 103.1 (C-1), 84.8, 84.7 (C-3, 3'), 82.4–74.8 (C-2, 2', 4, 4', 5, 5'), 75.6, 74.9, 74.88, 73.5 [OCH₂ (Bn)], 74.0 [OCH₂ (Hexyl)], 68.9, 68.5 (C-6, 6'), 31.8, 25.9, 22.6 [CH₂ (Hexyl)], 30.5 [β -CH₂ (Hexyl)], 14.0 [CH₃ (Hexyl)], -1.47 [CH₃ (SE)]. Anal. Found: C, 73.44; H, 7.87. Calcd. for C₆₅H₈₂O₁₁Si: C, 73.14; H, 7.74%

O-(*3*-*O*-Hexyl-β-D-glucopyranosyl)-($1 \rightarrow 6$)-D-glucopyranose (**29**). A mixture of **27** (45 mg, 42 µmol) and 20% Pd(OH)₂/C (5 mg) in THF/MeOH (1.5 ml/1.5 ml) was stirred under a hydrogen atmosphere at room temperature overnight, then the catalyst was removed by filtration. Purification of the crude product by gel filtration chromatography on Sephadex LH-20 with MeOH afforded **28** (15 mg, 68%) [R_f 0.31 (MeOH/CHCl₃ = 1/4)] as a syrup, which was used for the next reaction without purification. To a stirred solution of **28** (12 mg, 23 µmol) in 1,2-dichloroethane (0.5 ml) was added TFA (0.5 ml) at room temperature. The mixture was stirred for 0.5 h and concentrated. Purification of the crude product by reverse-phase chromatography on Boud-Elut C8 with H₂O and lyophilization afforded **28** (10 mg, 98%) as a white powder. R_f 0.13 (MeOH/CHCl₃=1/3). ¹H-NMR (D₂O): δ 5.11 [d, 0.4H, J=3.63 Hz, H-1 (α)], 4.53 [d, 0.6H, J=7.91 Hz, H-1 (β)], 4.38 (m, 1H, H-1'), 4.06 [m, 1.4H, H-5 (α), OCH₂

(Hexyl)]. 3.82–3.10 [m, 12.6H, H-2, 2', 3, 3', 4, 4', 5, 5', 6, 6', OCH₂ (Hexyl)], 1.48 [m, 2H, β -CH₂ (Hexyl)], 1.19 [m, 6H, CH₂ (Hexyl)], 0.75 [t, 3H, J = 6.6 Hz, CH₃ (Hexyl)]. ¹³C-NMR (D₂O): δ 105.5 (C-1'), 99.1 [C-1 (β)], 94.8 [C-1 (α)], 87.1–70.9 [C-2, 2', 3, 3', 4, 4', 5, 5', 6, OCH₂ (Hexyl)], 63.5 (C-6'), 33.7, 32.1, 27.6, 24.5 [CH₂ (Hexyl)], 15.2 [CH₃ (Hexyl)]. Positive FAB-MS (matrix=glycerol) m/z: 449.4 (M+Na)⁺, 427.3 (M+H)⁺.

2-(Trimethylsilyl)ethyl O-(3-O-allyl-6-O-levulinoyl-2,4-di-O-toluoyl- β -D-glucopyranosyl)-(1 \rightarrow 6)-O-(2,3,4-tri-O-toluoyl- β -D-glucopyranosyl)- $(1 \rightarrow 6)$ -O-(3-O-allyl-2,4-di-O-toluoyl- β -D-glucopyranosyl)- $(1 \rightarrow 6)$ -2,3,4tri-O-toluoyl- β -D-glucopyraoside (30). Silver trifluoromethanesulfonate (33 mg, 0.13 mmol) was added to a stirred mixture of 7 (152 mg, 0.12 mmol), 8 (103 mg, 0.15 mmol) and powdered MS AW-300 (200 mg) in dichloromethane (4 ml) at room temperature under an argon atmosphere. The mixture was stirred in the dark for 48 h, filtered through Celite, and concentrated. Purification of the crude product by flash chromatography on silica gel with EtOAc-toluene (1:4) and gel permeation chromatography on Bio-beads S-X1 with toluene afforded 30 (181 mg, 89%) as a white solid. $R_f 0.52$ (EtOAc/toluene = 1/4). mp 134-135°C. $[\alpha]_D - 45^\circ$ (c 0.8). ¹H-NMR (CDCl₃): δ 5.71 [m, 4H, H-3a, 3c, =CH (All)], 5.54-5.20 (m, 6H, H-2, 4), 5.07–4.68 [m, 8H, H-1, H-1, 2, $CH_2 = (All)$], 4.75, 4.39 $(2 \times d, 2 \times 1H, J = 7.9 \text{ Hz}, H-1), 4.24 (d, 2H, J = 4.0 \text{ Hz}, H-6d),$ 4.16-4.02 [m, 6H, H-6, OCH₂ (All)], 3.94-3.61 [m, 10H, H-3b, 3d, 5, 6, OCH₂ (SE)], 3.48 (m, 1H, H-5), 2.50, 2.43, 2.39, 2.35, 2.32, 2.31, 2.28, 2.25 [8×s, 8×3H, CH₃ (T)], 2.40 [s, 6H, CH₃ (T)], 2.15 [s, 3H, CH₃ (Lev)], -0.11 [s, 9H, CH₃ (SE)]. ¹³C-NMR (CDCl₃): δ 206.3 [C=O (Lev)], 172.2 [OC = O (Lev)], 117.2, 117.1 $[CH_2 = (All)]$, 101.2, 101.1, 100.4, 100.1 (C-1), 79.4 (C-3b, 3d), 74.6–67.0 [C-2, 3a, 3c, 4, 5, 6, OCH₂ (All, SE)], 62.9 (C-6d). Positive FAB-MS (matrix = NBA) m/z: 2165.1 $(M + K)^+$, 2148.8 $(M + Na)^+$

Anal. Found: C, 67.98; H, 6.12. Calcd. for C₁₂₀H₁₂₈O₃₃Si: C, 67.78; H, 6.07%.

2-(Trimethylsilyl)ethyl O-(3-O-allyl-2,4-di-O-toluoyl- β -D-glucopyranosyl)-(1 \rightarrow 6)-O-(2,3,4-tri-O-toluoyl- β -D-glucopyranosyl)-(1 \rightarrow 6)-O-(3-Oallyl-2,4-di-O-toluoyl- β -D-glucopyranosyl)-(1 \rightarrow 6)-2,3,4-tri-O-toluoyl- β -Dglucopyranoside (**31**). This was obtained from **30** (670 mg, 0.3 mmol) according to the procedure described for **10**. Purification of the crude product by fiash chromatography on silica gel with EtOAc-CHCl₃ (1:9) afforded **31** (420 mg, 66%) as a white solid. $R_{\rm f}$ 0.38 (EtOAc/CHCl₃=1/9). mp 124-125° C. [α]_D - 31° (c 1.1). ¹H-NMR (CDCl₃): δ 5.75-5.48 [m, 4H, H-3a, 3c, = CH (All)], 5.37-4.78 [m, 13H, H-1, 2, 4, CH₂=(All)], 4.64, 4.58, 4.47 (3 × d, 3 × 1H, J=7.9 Hz, H-1), 4.15-3.32 [m, 20H, H-3b, 3d, 5, 6, 6, OCH₂ (All, SE)], -0.12 [s, 9H, CH₃ (SE)]. ¹³C-NMR (CDCl₃): δ 134.3, 134.2 [=CH (All)], 101.2, 100.8, 100.4, 100.2 (C-1), 79.4, 79.3 (C-3b, 3d), 74.3-67.0 [C-2, 3a, 3c, 4, 5, 6, OCH₂ (All, SE)], 61.4 (C-6d).

Anal. Found: C, 66.83; H, 6.03. Calcd. for $C_{115}H_{122}O_{31}Si \ 2H_2O$: C, 66.91; H, 6.15%.

2-(Trimethylsilyl)ethyl O-(3-O-allyl-6-O-levulinoyl-2,4-di-O-toluoyl-β-Dglucopyranosyl)- $(1 \rightarrow 6)$ - $[O-(2,3,4-tri-O-toluoyl-\beta-D-glucopyranosyl) (1 \rightarrow 6)$ -O-(3-O-allyl-2,4-di-O-toluoyl- β -D-glucopyranosyl)- $(1 \rightarrow 6)$]₂-2,3,4tri-O-toluoyl- β -D-glucopyranoside (6). This was obtained from 31 (206 mg, 100 μ mol) and 7 (162 mg, 132 μ mol) according to the procedure described for 30. Purification of the crude product by flash chromatography on silica gel with EtOAc-CHCl₃ (1:9) and gel permeation chromatography on Bio-beads S-X1 with toluene afforded 6 (236 mg, 82%) as a white solid. $R_{\rm f}$ 0.37 (acetone/hexane = 3/7). mp 134–135°C. $[\alpha]_D - 45^\circ$ (c 0.7). ¹H-NMR $(CDCl_3)$: δ 5.78–5.47 [m, 6H, H-3a, 3c, 3e, =CH (All)], 5.38–4.72 [m, 20H, H-1, 2, 4, $CH_2 = (All)$], 4.57 (m, 3H, H-1), 4.43 (d, 1H, J = 7.9 Hz, H-1), 4.25 (d, 2H, J=4.0 Hz, H-6b), 3.99-3.44 (m, 19H, H-3b, 3d, 3f, 5, 6), 2.74, 2.60 [$2 \times m$, $2 \times 2H$, CH₂ (Lev)], 2.49, 2.44, 2.443, 2.42, 2.36, 2.33, 2.22, 2.27, 2.22 [9×s, 9×3H, CH₃ (T)], 2.39, 2.29, 2.25 [3×s, $3 \times 6H$, CH₃ (T)], 2.15 [s, 3H, CH₃ (Lev)], -0.12 [s, 9H, CH₃ (SE)]. ¹³C-NMR (CDCl₃): δ 206.5 [C=O (Lev)], 117.3, 117.2, 117.1 [CH₂= (All)], 101.3, 101.2, 101.1, 100.7, 100.5, 100.2 (C-1), 79.4, 79.3 (C-3b, 3d, 3f), 74.7-67.0 [C-2, 3a, 3c, 3e, 4, 5, 6, OCH2 (All, SE)], 63.0 (C-6f), 37.9, 28.0 [CH_2 (Lev)], 29.7 [CH_3 (Lev)], -1.34 [CH_3 (SE)].

Anal. Found: C, 68.20; H, 5.96. Calcd. for $C_{175}H_{182}O_{48}Si$: C, 68.21; H, 5.95%.

2-(Trimethylsilyl)ethyl O-(3-O-allyl- β -D-glucopyranosyl)-(1 \rightarrow 6)-[O-(β -D-glucopyranosyl)-(1 \rightarrow 6)-O-(3-O-allyl- β -D-glucopyranosyl)-(1 \rightarrow 6)]₂- β -D-

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glucopyranoside (32). To a solution of 6 (330 mg, 0.1 mmol) in MeOH/ THF (3 ml/3 ml) was added 0.1 N methanoic sodium methoxide (1 ml). The mixture was stirred at room temperature for 24 h, neutralized with Amberlyst 15 resin, and concentrated. Purification of the crude product by gel filtration chromatography on Sephadex LH-20 with MeOH afforded 32 (118 mg, 91%) as a white powder. R_f 0.39 (MeOH/CHCl₃=2/3). mp 140-141°C. $[x]_D - 47^\circ$ (c = 0.3, MeOH). ¹H-NMR (CD₃OD): δ 5.98 [m, 3H, = CH (All)], 5.29-5.08 [m, 6H, CH₂=(All)], 4.40-4.27 [m, 12H, H-1, OCH₂ (All)], 4.14 (m, 5H, H-6), 3.87-3.13 [m, 32H, H-2, 3, 4, 5, 6, OCH₂ (SE)], 0.99 [m, 2H, SiCH₂ (SE)], 0.03 [s, 9H, CH₃ (SE)]. Positive FAB-MS (matrix = glycerol) m/z: 1249.5 (M + K)⁺, 1233.5 (M + Na)⁺.

2-(Trimethylsilyl)ethyl O-(3-O-allyl-2,4,6-tri-O-benzyl-β-D-glucopyranosyl)- $(1 \rightarrow 6)$ - $[O-(2,3,4-tri-O-benzyl-\beta-D-glucopyranosyl)-(1 \rightarrow 6)-O-(3-O-6)$ $allyl-2,4-di-O-benzyl-\beta-\mathsf{D}-glucopyranosyl)-(1\rightarrow 6)]_2-2,3,4-tri-O-benzyl-\beta-\mathsf{D}-diverse and an analysis of the second second$ glucopyranoside (33). To a solution of 32 (88 mg, 72 µmol) in THF (6 ml) was added NaH (60% in mineral oil, 300 mg, 7.5 mmol) portionwise at room temperature under an argon atmosphere and reaction mixture was heated at 60 °C then stirred for 1 h. Benzyl bromide (0.8 ml, 7 mmol) was added. After stirring for 24 h at 60°C, the mixture was cooled and worked up as described fo 21. Purification of the crude product by flash chromatography on silica gel with EtOAc-toluene (1:9) and gel permeation chromatography on Bio-beads S-X1 with toluene afforded 33 (129 mg, 67%) as a syrup. $R_f = 0.44$ (EtOAc/toluene = 1/9). $[\alpha]_D + 13^\circ$ (c 1.0). ¹H-NMR (CDCl₃): δ 7.45–7.12 [m, 80H, aromatic (Bn)], 6.02–5.85 [m, $3H_{,} = C\underline{H}$ (All)], 5.32 5.14 [m, 6H, $C\underline{H}_{2} = (All)$], 5.03 [m, 50H, H-1, 6, OCH₂ (All, Bn, SE)], 3.74–3.31 [m, 32H, H-2, 3, 4, 5, 6, OCH₂ (SE)], $1.00[t, 2H, J = 8.6 \text{ Hz}, \text{SiCH}_2 (SE)], 0.06 [s, 9H, CH_3 (SE)].$ $(CDCI_3)$: δ 135.2, 135.1, 135.0 [=CH (All)], 116.5, 116.3, 116.2 [CH₂=(All)], 104.1, 103.9, 102.9 (C-1), 84.8 -67.5 [C-2, 3, 4, 5, 6, OCH₂ (All, Bn, SE)], -1.38 [CH₃ (SE)]. Positive FAB-MS (matrix = NBA) m/z: $2653.4 (M + Na)^+$

2-(*Trimethylsilyl*)-ethyl O-(2,4,6-tri-O-benzyl- β -D-glucopyranosyl)-($1 \rightarrow 6$)-[O-(2,3,4-tri-O-benzyl- β -D-glucopyranosyl)-($1 \rightarrow 6$)]₂-2,3,4-tri-O-benzyl- β -D-glucopyranosyl)-($1 \rightarrow 6$]]₂-2,3,4-tri-O-benzyl- β -D-glucopyranosyl)-(2,4-di-O-benzyl- β -D-glucopyranosyl)-($1 \rightarrow 6$]]₂-2,3,4,5,5,0CH₂ (SE, Bn)], -1.44 [CPL₃ (SE)].

Intermediate 34: $R_{\rm f}$ 0.39 (EtOAc/toluene = 1/9). ¹H-NMR (CDCl₃): δ 6.39–6.21 (m, 3H, OCH = CH-CH₃), 1.70–1.48 (m, 9H, OCH = CH-CH₃).

2-(*Trimethylsilyl*) ethyl O-(2,4,6-tri-O-benzyl-3-O-caproyl- β -D-glucopyranosyl)-(1 \rightarrow 6)-[O-(2,3,4-tri-O-benzyl- β -D-glucopyranosyl)-(1 \rightarrow 6)-O-(2,4-di-O-benzyl-3-O-caproyl- β -D-glucopyranosyl)-(1 \rightarrow 6)]₂-2,3,4-tri-Obenzyl- β -D-glucopyranoside (**36**). This was obtained from **35** (12 mg, 4.7 µmol) according to the procedure described for **24**. Purification of the crude product by preparative thin-layer chromatography on silica gel with EtOAc toluene (1:9) afforded **36** (6 mg, 41%) as a syrup, which was used for the next reaction without further purification. R_f 0.54 (EtOAc/ toluene = 1/19). [α]_D + 14 (c 0.4). ¹H-NMR (CDCl₃): δ 5.21 (m, 3H, H-3b, 3d, 3f), 4.97 4.04 [m, 44H, H-1, 6, OCH₂ (Bn, SE)], 3.67-3.26 [m, 29H, H-2, 3a, 3c, 3e, 4, 5, 6, OCH₂ (SE)], 2.06 [m, 6H, α -CH₂ (Cap)], 1.48 [m, 6H, β -CH₂ (Cap)], 1.22 [m, 12H, CH₂ (Cap)], 0.80 [m, 9H, CH₃ (Cap)].

2-(Trimethylsilyl)ethyl O-(2,4,6-tri-O-benzyl-3-O-hexyl- β -D-glucopyranosyl)-(1 \rightarrow 6)-[O-(2,3,4-tri-O-benzyl- β -D-glucopyranosyl)-(1 \rightarrow 6)-O-(2,4di-O-benzyl-3-O-hexyl- β -D-glucopyranosyl)-(1 \rightarrow 6)]₂-2,3,4-tri-O-benzyl- β -D-glucopyranoside (37). This was obtained from 35 (44 mg, 17 μ mol) according to the procedure described for 27. Purification of the crude product by gel permeation chromatography on Bio-beads S-X1 with EtOAc -toluene (1:1) afforded 37 (40 mg, 85%) as a syrup, which was used for the next reaction without further purification. R_f 0.55 (EtOAc/ toluene = 1/9). [α]_D + 9° (c 1.3). ¹H-NMR (CDCl₃): δ 5.01 4.33 [m, 38H, H-1, OCH₂ (Bn)], 4.09 [m, 6H, H-6, OCH₂ (SE)], 3.80 [m, 3H, OCH₂ (Hexyl)], 3.63 -3.26 [m, 35H, H-2, 3, 4, 5, 6, OCH₂ (SE, Hexyl)], 1.53 [m, 6H, β-CH₂ (Hexyl)], 1.25 [m, 18H, CH₂ (Hexyl)], 0.97 [t, 2H, J=8.3 Hz, SiCH₂ (SE)], 0.86 [m, 9H, CH₃ (Hexyl)]. ¹³C-NMR (CDCl₃): δ 105.8-104.1 (C-1), 86.5-69.1 [C-2, 3, 4, 5, 6, OCH₂ (Bn, SE, Hexyl)], 33.4, 32.2, 27.5, 24.2 [CH₂ (Hexyl)], 20.1 [SiCH₂ (SE)], 15.7 [CH₃ (Hexyl)], 0.31 [CH₃ (SE)].

2-(*Trimethylsilyl*)*ethyl* O-(3-O-hexyl- β -D-glucopyranosyl)-[($1 \rightarrow 6$)-O-(β -D-glucopyranosyl)-($1 \rightarrow 6$)-O-(3-O-hexyl- β -D-glucopyranosyl)]₂-($1 \rightarrow 6$)- β -D-glucopyranosyl)-($1 \rightarrow 6$)-O-(3-O-hexyl- β -D-glucopyranosyl)]₂-($1 \rightarrow 6$)- β -D-glucopyranosyl) (5). A mixture of **37** (33 mg, 12 μ mol) and 20% Pd(OH)₂/C (10 mg) in THF/MeOH (1 ml/1 ml) was stirred under a hydrogen atmosphere at 50 C for 48 h, then the catalyst was removed by filtration, and the filtrate was concentrated. Purification of the crude product by gel filtration chromatography on Sephadex LH-20 with MeOH afforded **5** (14 mg, 84%) as a syrup. R_f 0.53 (MeOH/H₂O/CHCl₃ = 4/1/5). [α]_D -36° (c 0.5, MeOH). ¹H-NMR (CD₃OD): δ 4.37 (M, 5H, H-1), 4.29 (d, 1H, J = 7.6 Hz, H-1), 4.14 (m, 5H, H-6), 3.87-3.12 [m, 38H, H-2, 3, 4, 5, 6, OCH₂ (SE, Hexyl)], 1.60 [m, 6H, β -CH₂ (Hexyl)], 1.34 [m, 18H, CH₂ (Hexyl)], 1.00 [m, 2H, SiCH₂ (OSE)], 0.89 [t, 9H, J = 6.6 Hz, CH₃ (Hexyl)], 0.03 [s, 9H, CH₃ (SE)]. ¹³C-NMR (CD₃OD): δ 105.8, 105.77, 105.72, 104.6 (C-1), 87.1-63.5 [C-2, 3, 4, 5, 6, OCH₂ (SE, Hexyl)], 33.8, 32.2, 27.7, 24.5 [CH₂ (Hexyl)], 20.0 [SiCH₂ (SE)], 15.2 (CH₃ (Hexyl)], -0.42 [CH₃ (SE)]. Positive FAB-MS (matrix=glycerol) *m*/z: 1265.9 (M + Na)⁺.

2-(*Trimethylsily1*) ethyl O-(3-O-allyl-2,4,6-tri-O-methyl- β -D-glucopyranosyl)-(1 \rightarrow 6)-[O-(2,3,4-tri-O-methyl- β -D-glucopyranosyl)-(1 \rightarrow 6)-O-(3-Oallyl-2,4-di-O-methyl- β -D-glucopyranosyl)-(1 \rightarrow 6)]₂-2,3,4-tri-O-methyl- β -D-glucopyranoside (**38**). This was obtained from **32** (29 mg, 23 μ mol) according to the procedure for **21**, using iodomethane (0.5 ml, 8 mmol) instead of benzyl bromide. Purification of the crude product by flash chromatography on silica gel with EtOAc-CHCl₃ (1:1) and gel permeation chromatography on Bio-beads S-X1 with EtOAc-toluene (1:1) afforded **38** (22 mg, 68%) as a syrup. R_r 0.73 (acetone/CHCl₃ = 1/1). $[\alpha]_D$ -33° (c 0.9). ¹H-NMR (CDCl₃): δ 5.95 [m, 3H, =CH (All)], 5.30-5.12 [m, 6H, CH₂ = (All)], 4.32-4.11 [m, 17H, H-1, 6, OCH₂ (All)], 3.63-2.92 [m, 80H, H-2, 3, 4, 5, 6, OCH₂ (SE), OCH₃], 0.99 [m, 2H, SiCH₂ (SE)]. ¹³C-NMR (CDCl₃): δ 135.4 [=CH (All)], 103.9, 102.8 (C-1), 88.6-67.3 [C-2, 3, 4, 5, 6, OCH₂ (All, SE)], 60.8–59.3 (OCH₃).

2-(Trimethylsilyl)ethyl O-(2,4,6-tri-O-methyl- β -D-glucopyranosyl)-($1 \rightarrow 6$)-[O-(2,3,4-tri-O-methyl- β -D-glucopyranosyl)-($1 \rightarrow 6$)-O-(2,4-di-Omethyl- β -D-glucopyraosyl)-($1 \rightarrow 6$)]₂-2,3,4-tri-O-methyl- β -D-glucopyranoside (40). This was obtained from **38** (22 mg, 15 μ mol) via **39** according to the procedure described for **23**. Purification of the crude product by flash chromatography on silica gel with EtOH-CHCl₃ (1:1) afforded **40** (13 mg, 63%) as a syrup, which was used for the next reaction without furthr purification. $R_{\rm f}$ 0.12 (EtOH/acetone/CHCl₃ = 1/1/18). $[\alpha]_{\rm D}$ -35° (c 0.5). ¹H-NMR (CDCl₃): δ 4.38, 4.36, 4.35, 4.29, 4.28, 4.22 ($6 \times d$, 6×11 H, J = 7.59 Hz, H-1), 4.16 (m, 5H, H-6), 3.64–2.91 [m, 80H, H-2, 3, 4, 5, 6, OCH₃, OCH₂ (SE)].

Intermediate **39**: R_1 0.76 (acetone/CHCl₃ = 1/1). ¹H-NMR (CDCl₃): δ 6.27 (m, 3H, OCH = CH-CH₃), 5.04 (m, 3H, OCH = CH-CH₃), 1.60 (m, 9H, OCH = CH-CH₃), 0.09 [s, 9H, CH₃ (SE)].

2-(*Trimethylsilyl*) ethyl O-(3-O-caproyl-2,4,6-tri-O-methyl- β -D-glucopyranosyl)-(1 \rightarrow 6)-[O-(2,3,4-tri-O-methyl- β -D-glucopyranosyl)-(1 \rightarrow 6)-O-(3-O-caproyl-2,4-di-O-methyl- β -D-glucopyranosyl)-(1 \rightarrow 6)]₂-2,3,4-tri-Omethyl- β -D-glucopyranoside (3). This was obtained from **40** (12 mg, 9 μ mol) according to the procedure described for **24**. Purification of the crude product by gel permeation chromatography on Bio-beads S-X1 with EtOAc-toluene (1:1) afforded **3** (8 mg, 53%) as a syrup. $R_{\rm f}$ 0.77 (acetone/CHCl₃ = 1/1). [α]_D - 24° (c 0.4). ¹H-NMR (CDCl₃): δ 5.04 (m, 3H, H-3b, 3d, 3f), 4.40 (m, 3H, H-1), 4.28, 4.27, 4.21 (3 × d, 3 × 1H, J = 7.6 Hz, H-1), 4.15 (m, 5H, H-6), 3.67-2.92 [m, 77H, H-2, 3a, 3c, 3e, 4, 5, 6, OCH₂ (SE), OCH₃], 2.35 [t, 6H, J = 7.3 Hz, α -CH₂ (Cap)], 1.66 [m, 6H, β -CH₂ (Cap)], 1.30 [m, 12H, CH₂ (Cap)], 0.89 [m, 9H, CH₃ (Cap)]. ¹³C-NMR (CDCl₃): δ 172.8, 172.7 [\subseteq = O (Cap)], 103.9, 103.8, 102.8 (C-1), 86.7 67.3 [C-2, 3, 4, 5, 6, OCH₂ (SE)], 60.8 59.3 (OCH₃), 34.5, 31.2, 24.7, 22.3 [CH₂ (Cap)], 13.9 [CH₃ (Cap)]. Positive FAB-MS (matrix = NBA) m/z: 1631.9 (M + H + Na)⁺, 1607.8 (M + H)⁺.

 $O-(3-O-Caproyl-\beta-D-glucopyranosyl)-(1 \rightarrow 6)-[O-(\beta-D-glucopyranosyl)-(1 \rightarrow 6)-O(3-O-caproyl-\beta-D-glucopyranosyl)-(1 \rightarrow 6)]_2-D-glucopyranose (1). This was obtained from$ **36**(5.5 mg, 1.9 µmol) according to the procedure described for**26**. Purification of the crude product by gel filtration chro-

matography on Sephadex LH-20 with MeOH and lyophilization afforded a white powder (1.5 mg) as a mixture of 1 and the partly decaproylated gentiohexaosides. Because of the instability of the caproyl substituent, isolation of 1 was unsuccessful. Negative FAB-MS (matrix = glycerol) m/z: 1283.6 (M-H)⁻, 1185.5 (M-H-Cap)⁻, 1087.4 (M-H-2×Cap)⁻, 989.3 (M-H-3×Cap)⁻.

O-(3-O-Hexyl-β-D-glucopyranosyl)-[(1→6)-O-(β-D-glucopyranosyl)-(1→6)-O-(3-O-hexyl-β-D-glucopyranosyl)]₂-(1→6)-D-glucopyranose (4). To a stirred solution of 5 (10 mg, 7.5 µmol) in 1,2-dichloroethane (0.5 ml) was added TFA (0.5 ml) at room tempeature. The mixture was stirred for 0.5 h and concentrated. Purification of the crude product by gel filtration chromatography on Sephadex LH-20 with MeOH and lyophilization afforded 4 (9 mg, 99%) as a white powder. R_t 0.53 (MeOH/H₂O/CHCl₃ = 4/1/5). [α]_D - 11.8° (c 0.4, MeOH). ¹H-NMR (CD₃OD): δ 5.13 [d, 0.5H, J = 3.4 Hz, H-1a (α)], 4.51 [d, 0.5H, J = 7.8 Hz, H-1a (β)], 4.47-4.33 (m, 5H, H-1), 4.15 (m, 5H, H-6), 3.89-3.15 [m, 37H, H-2, 3, 4, 5, 6, OCH₂ (Hexyl)], 1.61 [m, 6H, β-CH₂ (Hexyl)], 1.35 [m, 18H, CH₂ (Hexyl)], 0.90 [t, 9H, J = 6.8 Hz, CH₃ (β)], 94.8 [C-1a (α)], 87.0-70.9 [C-2, 3, 4, 5, 6, OCH₂ (Hexyl)], 63.5 (C-6d), 33.8, 32.2, 27.7, 24.5 [CH₂ (Hexyl)], 1.52 [CH₃ (Hexyl)]. Positive FAB-MS (matrix=glycerol) m/z: 1281.2 (M+K)⁺, 1265.4 (M+Na)⁺.

O-(3-O-Caproyl-2,4,6-tri-O-methyl-β-D-glucopyranosyl-(1→6)-[O-(2,3,4-tri-O-methyl-β-D-glucopyranosyl)-(1→6)-O-(3-O-caproyl-2,4-di-Omethyl-β-D-glucopyranosyl)-(1→6)]₂-2,3,4-tri-O-methyl-D-glucopyranose (2). This was obtained from 3 (6.5 mg, 4 µmol) according to the procedure described for 4. Purification of the crude product by gel permeation chromatography on Bio-beads S-X1 with THF-CHCl₃ (5:2) afforded 2 (6 mg, 99%) as a syrup. R_t 0.34 (acetone/CHCl₃=1/3). [α]_D -9.8° (c 0.2). ¹H-NMR (CDCl₃): δ 5.30 [m, 0.6H, H-1a (α)], 5.07 (m, 3H, H-3b, 3d, 3f), 4.75 [d, 0.4H, J=7.8 Hz, H-1a (β)], 4.48–3.88 (m, 10H, H-1, 6), 3.76 [m, 0.6H, H-5a (α)], 3.67–2.93 (m, 75.4H, H-2, 3a, 3c, 3e, 4, 5, 6, OCH₃), 2.36 [m, 6H, α-CH₂ (Cap)], 1.66 [m, 6H, β-CH₂ (Cap)], 1.31 [m, 12H, CH₂ (Cap)], 0.91 [m, 9H, CH₃ (Cap)]. ¹³C-NMR (CDCl₃): δ 172.84, 172.8, 172.7 [⊆ = O (Cap)], 103.9, 103.8 C-1), 97.4 [C-1a (β)], 90.6 [C-1a (α)], 83.6–67.4 (C-2, 3, 4, 5, 6), 60.9–58.9 (OCH₃), 34.5, 31.2, 24.7, 22.3 [CH₂ (Cap)], 13.9 [CH₃ (Cap)]. Positive FAB-MS (matrix = glycerol) *m*/*z*: 1602.7 (M + H + glycerol)⁺, 1587.8 (M + 2 + K)⁺⁺.

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