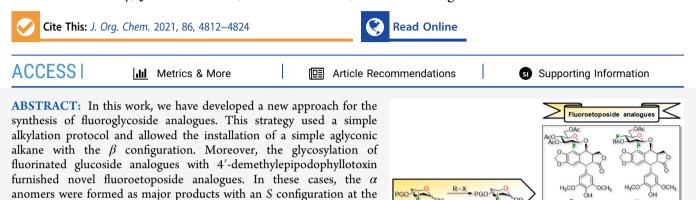
C-4 of the aglycone.



Polyfluoroglycoside Synthesis via Simple Alkylation of an Anomeric Hydroxyl Group: Access to Fluoroetoposide Analogues

Thomas Tremblay, Jacob St-Gelais, Maxime Houde, and Denis Giguère*



Most of the carbohydrates found in nature do not occur in a free form but are present as *O*- or *N*-glycosidic compounds. Glycosylations play a central role in the study of glycobiology and many pathologies. Therefore, chemical syntheses toward complex glycoconjugates or glycomimetics are a major challenge for the rapid development of glycobiology and related sciences.¹

In the last decades, tremendous advances in the field of chemical glycosylation reaction have been achieved.² Three general strategies are employed for the construction of oligosaccharides or related glycoside analogues (Figure 1a).³ Method A involves an alkylation of glycosyl alkoxides 2 and is of little general use, as it is only useful for the preparation of glycosides of primary alcohols.⁴ The second strategy (method B) is the most frequently employed method. It is extensively used for the preparation of oligosaccharides, and the anomeric selectivity is governed by suitably protected glycosyl donors 4 via an oxocarbenium ion 5. Lastly, method C is a nucleophilic displacement of glycosyl halides 6 with aglyconic alkoxides. This practical methodology allows the preparation of *O*- or *S*-aryl glycosides; however, elimination leading to the corresponding glycal can occur as a side-reaction.⁵

Fluorinated carbohydrates are invaluable tools to study lectin–carbohydrate interactions.⁶ The preparation of these stable probes is challenging; for that reason, only a limited number of complex fluorosugar analogues have been used in biological investigations to date.⁷ Our group is interested in the chemistry, biology, and physical properties of polyfluorinated carbohydrate analogues.⁸ In the course of our synthetic endeavors, we were faced with challenging glycosylation reactions when heavily fluorinated pyrans were used as glycosyl donors. Figure 1b shows two representative examples

from our group of glycosylation reactions using polyfluorinated carbohydrates. Recently, we developed a glycosylation reaction involving microwave heating that allowed O-allylation presumably via an oxocarbenium ion (Method B).^{8d} The reaction worked well on difluorinated glucose analogues but gave a low yield and selectivity with 2,3,4-trifluoroallose 8 as the starting substrate. In such a case, anomers 9 and 10 were isolated in 29% yield (38% yield, based on recovered starting material).^{8b} This result can be explain by the low reactivity of the donor⁹ originated by the destabilization of the positively charged oxocarbenium on the fluorinated pyran.¹⁰ We also evaluated the reactivity of the glycosyl bromide 11 under various alkylation conditions (Method C).^{8b} The α -allosyl bromide 11 was slowly generated in 76 h in an anomeric mixture ($\alpha/\beta = 3.3:1$), and then under alkylating conditions, only a trace amount of volatile 2,3,4-trifluoroallal 13 was isolated arising from the elimination. It is important to point out that this alkylation reaction worked well on a trifluorinated galactoside analogue.^{8c} This difference in reactivity can be explain by a shielding of the H-2 proton by an axial fluorine at C-4 of the galactoside analogue, thus reducing the formation of an elimination byproduct. Finally, we want to point out that the selective glycosylation reaction involving monofluorinated carbohydrates can proceed smoothly via an oxocarbenium ion

Received: November 29, 2020 Published: February 25, 2021



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a) Method PGO base PGO⁻ activator -OH Method PGO PGO в OR 3 PG = protecting groups R-OH Method OR PGO С L = leaving groups X = halogens TMSOAII, TMSOTf b) CH₃CN, 100 °C 29% (38% brsm) OAI F[|]OAII 10 81% HBr/AcOH $\alpha/\beta = 3.3:1$ OAc OAc TBAHS, Na₂CO₃ Br TBAHS = tetrabutylammonium hydrogen sulfate; TMSOAll = allyloxytrimethylsilane c) PGO² юн

Figure 1. (a) General strategies for glycoside synthesis; (b) representative examples related to challenging glycosylation of polyfluorinated carbohydrates; (c) this work.

Table 1. Optimization of the Glycosylation Reaction Leading to Trifluoroallose Analogue 17

	$F \xrightarrow{OAc}_{F} \xrightarrow{Ag_2O, \text{ temp.}}_{\text{solvent}} F \xrightarrow{OAc}_{F} \xrightarrow{F} \xrightarrow{OAc}_{F} \xrightarrow{F} \xrightarrow{OH}_{F} \xrightarrow{OH}_{F}$					
	1	6	17	18		
					yield (%) ^a	
entry	reagent (X)	solvent	temperature (°C)	conversion $(\%)^a$	17	18
1	Cl	toluene	100	87	0	0
2	Br	toluene	100	74	11	0
3	Ι	toluene	100	100	67	8
4	OTf	toluene	100	73	0	0
5	Cl	toluene	60	0	0	0
6	Br	toluene	60	0	0	0
7	Ι	toluene	60	100	85	7
8	OTf	toluene	60	0	0	0
9	Ι	toluene	40	34	31	3
10	Ι	toluene	80	100	76	12
11	Ι	acetonitrile	60	100	14	0
12	Ι	DMF	60	100	1	0
13	Ι	dichloroethane	60	100	95	5
14	Ι	chloroform	60	100	92	8
15	Ι	1,4-dioxane	60	72	70	2

^{*a*}Conversions and yields were determined by ¹⁹F NMR analysis of the crude mixture after workup. Conversion refers to consumption of the starting material.

(Method B) if the fluorine atom is located far from the reactive anomeric center¹¹ or if the C–F bond in 2-fluoropyranose analogues is used to control oxonium ion conformation.¹²

Thus, a simple synthetic method must be developed to successfully generate heavily fluorinated glycomimetics or polyfluorinated oligosaccharides.

Interestingly, enzymatic approaches have been employed for glycosylations involving fluorinated carbohydrates.¹³ This strategy was used for a wide range of monofluorinated sugars but remains challenging for polyfluorinated carbohydrates.

Based on previous results, we concluded that strategies B and C (Figure 1a) were not general for the glycosylation reactions of heavily fluorinated pyrans. Therefore, we wish to report on the exploration of method A (alkylation of the

Note

anomeric hydroxyl group) for the glycosylation of fluorosugars (Figure 1c). We optimized the glycosylation reaction and generated a small set of polyfluoroglycoside analogues. Finally, we used 4'-demethylepipodophyllotoxin as a glycosyl acceptor and generated novel fluoroetoposide analogues.

As a proof of concept, we optimized the installation of an Oalkyl group on 6-O-acetyl-2,3,4-trideoxy-2,3,4-trifluoro- α/β -Dallopyranose 16 (Table 1). Our initial experiments involved the use of four electrophiles: chloro-, bromo-, and iodobutane as well as butyl triflate. We first used 2.75 equiv of the electrophile at 100 °C for 18 h with Ag₂O (3 equiv) in toluene (entries 1-4).¹⁴ Good to excellent conversions were observed based on ¹⁹F NMR analysis of the crude mixture after workup; however, only iodobutane furnished compound 17 in decent yield (entry 3). In order to increase the practicality of this method, we evaluated the same reaction conditions but at a lower temperature (entries 5–8, 60 °C). Iodobutane provided the best conversion, and trifluorinated glycoside 17 was generated in 85% yield, along with 7% of the unprotected analogue 18 (entry 7). Then, decreasing (entry 9) or increasing (entry 10) the temperature gave a lower conversion or yield. We finally evaluated various solvents (entries 11-15), and dichloroethane gave the highest yield and allowed formation of compound 17 in 95% yield (entry 13), along with 5% of unprotected side-product 18.

With the glycosylation reaction successfully optimized, we evaluated various aglyconic electrophiles and polyfluorinated carbohydrates. Figure 2 shows the scope of the alkylation of anomeric hydroxyl groups leading to polyfluoroglycosides. First of all, in almost all cases, only the β anomer was formed as

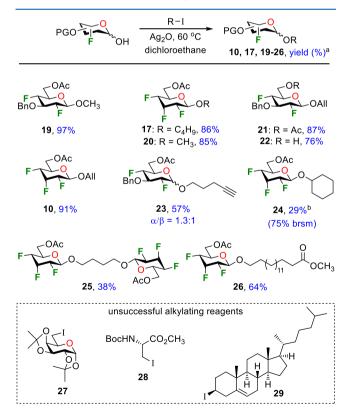


Figure 2. Scope of the alkylation of anomeric hydroxyl groups leading to polyfluoroglycosides **10**, **17**, and **19–26**. ^aYields refer to isolated pure products after flash column chromatography. ^bThe reaction mixture was stirred 72 h.

a major product. We propose that at high temperature, the equatorial kinetic product is preferred. The β -alkoxide is more nucleophilic due to a dipole-dipole repulsion between the glycosidic oxygen and the lone pairs on the ring oxygen.⁴ Further experiments will be required to confirm this hypothesis. Alkyl fluorinated glycoside analogues 10, 17, and 19-21 were isolated in excellent yields. As such, this is a real improvement in terms of the yield for the isolation of compound 10 (91% as compared to 29% yield using a microwave heating glycosylation reaction).^{8b} Correspondingly, 3-O-benzyl-2,4-dideoxy-2,4-difluoroglucopyranose was a suitable starting material for the anomeric alkylation reaction and led to fluoroglycoside 22 in 76% yield, along with the 1,6-bis-O-allylated product in 23% yield (not shown). Moreover, 4pentynyl glycoside 23 was isolated in a 57% yield as a mixture of anomers ($\alpha/\beta = 1.3:1$), and more hindered cyclohexyl 24 was isolated in a low 29% yield (75% yield, based on recovered starting material). Finally, 1,4-diiodobutane and methyl 16iodohexadecanoate successfully produced fluorinated homodimer 25 in modest yield¹⁵ and fluoroglycolipid 26 in good yield, respectively. It is important to point out that the more complex iodinated electrophile failed to produced their corresponding products: 6-deoxy-6-iodogalactose 27, protected amino acids 28, and cholesteryl iodide 29.

Encouraged by the successful synthesis of various polyfluorinated glycoside analogues, we maintained our efforts toward the preparation of novel biologically active tools. Thus, screening of glycans to improved anticancer agents is a practical approach to understand the structure–function relationship of anticancer drugs and allowed a clear mode of action to be unveiled.¹⁶ Accordingly, we explored the usefulness of the developed strategy for the preparation of novel fluorinated anticancer agents. Podophyllotoxin **30** is a natural product with interesting antitumor activity (Figure 3).¹⁷ Because of its excessive toxicity, other analogues were developed. Etoposide (4'-demethylepipodophyllotoxin 4-(4,6-O-ethylidene)- β -D-glucopyranoside) is less toxic than podophyllotoxin and is used in chemotherapy for the treatment of

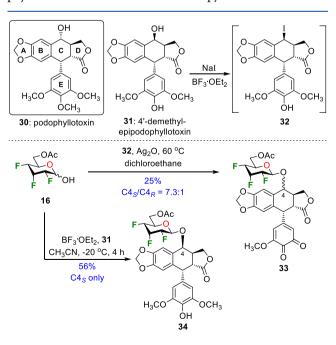


Figure 3. Synthesis of fluoroetoposide analogues 33 and 34.

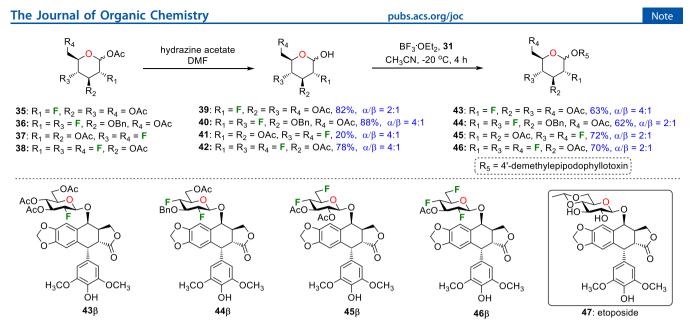


Figure 4. Synthesis of fluoroetoposide analogues 43-46.

carcinomas and cancer.¹⁸ Over the years, efforts were directed toward modification of epipodophyllotoxin glucosides in a search for a more water-soluble etoposide.¹⁹ In view of this report, 2-deoxy-D-hexopyranoses seem to possess an interesting balance between hydrophilicity and lipophilicity.²⁰ Thus, treatment of compound 31 with BF3 OEt2/sodium iodide furnished the iodinated intermediate 32_{2}^{21} which was used directly in our glycosylation reaction. Under our optimized conditions, trifluorinated hexose analogue 16 was transformed into compound 33 as an inseparable diastereoisomeric mixture at C-4 (S/R = 7.3:1) in 25% yield. Moreover, only the product corresponding to the oxidation of the E ring was isolated leading to the 4',5'-didemethoxy-4',5'-dioxoepipodophyllotoxin aglycone. Interestingly, to the best of our knowledge, this is the first one-pot glycosylation/quinone preparation with 4'demethylepipodophyllotoxin aglycone. The quinone metabolites contribute to strand breaks that trigger leukemic translocations²² and is a useful intermediate for the synthesis of insecticidal²³ and antiviral²⁴ compounds. Although rather disappointing in terms of yield and diastereomeric ratio at C-4, we were compelled to change the nature of the electrophile for the glycosylation reaction. Consequently, we evaluated the possibility to use 4'-demethylepipodophyllotoxin 31 activated with a Lewis acid, as previously described.²⁵ This method should lead to a secondary benzylic carbocation that could be attacked by the anomeric hydroxyl group of fluorinated carbohydrates. To test this strategy, we subjected trifluorinated allose analogue 16 and compound 31 to BF₃·OEt₂ in acetonitrile at -20 °C for 4 h. Delightedly, fluoroetoposide analogue 34 was formed in 56% yield as the only diastereoisomer at C-4 of the aglycone.

We then applied this strategy to protected glucose analogues previously described by our group bearing fluorine atoms at C-2 (35), C-2 and C-4 (36), C-4 and C-6 (37), and finally C-2, C-4, and C-6 (38) (Figure 4).^{8e} Anomeric acetate removal using hydrazine acetate furnished the corresponding fluorohexose analogues 39–42. Direct glycosylation with 4'-demethylepipodophyllotoxin 31 was achieved with BF₃·OEt₂, resulting in the formation of fluoroglucosides 43–46 in good yields. In all cases, the α anomer was formed as the major isomer. The change in the stereochemical outcome of this reaction points to some mechanistic differences that will need further study in the future.⁴ Also, anomeric hydroxyl groups attack the carbocation only from the top face due to the bulky aryl group at C-1 of the aglycone. This led to the formation of only one diastereoisomer at C-4 of the aglycone as determined using the NMR [for example: ¹H NMR (500 MHz): $\delta = 5.05$ (d, ³ $J_{H3-H4} = 3.2$ Hz, H-4) for 46 β]. In some cases, both fluoroglycoside anomers were separated using preparative high-performance liquid chromatography (both etoposide analogues with α and β configurations have been reported to have interesting biological activities).¹⁹ Products 43 β -46 β represent stable analogues of anticancer drug etoposide 47 (Figure 4, bottom).

In the present study, we use a simple and practical alkylation strategy for the preparation of polyfluoroglycoside analogues. The versatility of this method allowed rapid access to simple aglyconic alkanes from their corresponding iodoalkanes. Moreover, four complex fluoroetoposide analogues were prepared. Deprotections and biological evaluations of these potential anticancer agents will be reported in due course. Fluorine-containing carbohydrates allowed us to developed new tools to deepen investigations in biology.

EXPERIMENTAL SECTION

General Information. All reactions were carried out under an argon atmosphere with dry solvents under anhydrous conditions, unless otherwise noted. Methylene chloride (CH₂Cl₂) and tetrahydrofuran (THF) were purified using a Vacuum Atmospheres Inc. Solvent Purification System. Yields refer to chromatographically and spectroscopically (¹H NMR) homogeneous materials, unless otherwise stated. Reagents were purchased at the highest commercial quality available and used without further purification, unless otherwise stated. Reactions were monitored by thin-layer chromatography (TLC) carried out on 0.25 mm E. Merck silica gel plates (60F-254) using UV light as the visualizing agent and charring with a solution of 3 g of PhOH and 5 mL of H₂SO₄ in 100 mL of EtOH, followed by heating with a heatgun. SiliaFlash P60 40–63 μ m (230– 400 mesh) was used for flash column chromatography. Reactions that required heating were performed using an oil bath, unless otherwise stated. NMR spectra were recorded with an Agilent DD2 500 MHz spectrometer and calibrated using residual undeuterated solvent (chloroform-d: ¹H δ = 7.26 ppm, ¹³C δ = 77.16 ppm) as an internal reference. Calibration of ¹⁹F NMR was performed using hexafluor-

obenzene, which was measured at -162.29 ppm compared to the chemical shift of reference compound CFCl₂. Coupling constants (1) are reported in Hertz (Hz), and the following abbreviations were used to designate multiplicities: s = singlet, d = doublet, t = triplet, q =quartet, p = quintet, m = multiplet, br = broad. Assignments of NMR signals were made by homonuclear (COSY) and heteronuclear (HSQC, HMBC, HOESY) two-dimensional correlation spectroscopy. Infrared spectra were recorded using an an Aminco Bowmen Adrid Zone infrared spectrometer with a NaCl crystal matrix. The absorptions are given in wavenumbers (cm^{-1}) . High-resolution mass spectra (HRMS) were measured with an Agilent 6210 LC time of flight mass spectrometer in electrospray mode. Either protonated molecular ions $[M + nH]^{n+}$, sodium adducts $[M + Na]^+$, or ammonium adducts $[M + NH_4]^+$ were used for empirical formula confirmation. Optical rotations were measured with a JASCO DIP-360 digital polarimeter and are reported in units of 10^{-1} (deg $cm^2 g^{-1}$). High-pressure liquid chromatography (HPLC) experiments were performed on an Agilent 1260 Infinity II HPLC system coupled with a diode array UV/vis detector operated at 254 nm and an evaporating light scattering detector (ELSD). Chromatography analysis was performed with a SiliaChrom Plus C18 column (5 μ m, 250×4.6 mm i.d.). Experiments were carried out at 25 °C, and the injection volume selected was 10 μ L with a run time of 45 min each. Deionized (17.2 $M\Omega~\text{cm}^{-1})$ water and HPLC-grade acetonitrile and methanol were used for the preparation of eluents and samples. The elution was performed at a flow rate of 1 mL/min with a mobile phase composed of H₂O containing 0.1% TFA (A), CH₃CN (B), or MeOH (C). Semipreparative HPLC was carried out using a SiliaChrom Plus C18 column (5 μ m, 250 × 10 mm i.d.).

General Procedure I: Selective Removal of the Anomeric Acetyl Group. To a solution of the polyacetylated carbohydrate (1.0 equiv) in anhydrous dimethylformamide (0.5 M) was added hydrazine acetate (1.5 equiv) at room temperature. The mixture was stirred until consumption of the starting material (\sim 2–24 h), and then, water (5 mL) was added. The mixture was extracted with EtOAc (3 × 5 mL), and the combined organic phases were washed with a saturated aqueous NaHCO₃ solution (5 mL) and brine (5 mL), dried over MgSO₄, filtered, and concentrated under reduced pressure. The residue was purified by silica gel column chromatography (EtOAc/ hexanes) to give the corresponding hemiacetal.

General Procedure II: Alkylation of the Anomeric Hydroxyl Group. To a stirred solution of the fluorinated carbohydrate (1.0 equiv) in 1,2-dichloroethane (0.1 M) was added an alkyl halide (2.75 equiv). Silver(I) oxide (3.0 equiv) was added, and the mixture was protected from light and stirred at 60 $^{\circ}$ C using an oil bath for 18 h. The mixture was then filtered on Celite and concentrated under reduced pressure. The residue was purified by silica gel column chromatography (EtOAc/hexanes) to give the corresponding polyfluorinated glycoside.

General Procedure III: Synthesis of Fluorinated Etoposide Analogues. To a solution of the fluorinated carbohydrate (1.0 equiv) in anhydrous acetonitrile (0.15 M) was added 4'demethylepipodophyllotoxin (2.0 equiv). Boron trifluoride (3.0 equiv) was added dropwise at -20 °C, and the mixture was stirred for 4 h at this temperature. The mixture was then diluted with CH₂Cl₂ (10 mL) and quenched with the addition of a saturated aqueous NaHCO₃ solution (5 mL). The organic phase was dried over Na₂SO₄, filtered, and concentrated under reduced pressure. The residue was purified by silica gel column chromatography (EtOAc/hexanes) to give the corresponding fluorinated etoposide analogue. In some cases, anomers were separated by preparative HPLC.

6-O-Acetyl-2,3,4-trideoxy-2,3,4-trifluoro-*α*/*β*-D-**allopyranose** (16). This was synthesized using general procedure I starting from 1,6-di-O-acetyl-2,3,4-trideoxy-2,3,4-trifluoro-*α*/*β*-D-allopyranose.^{8b} The resulting crude was purified by flash column chromatography (silica gel, EtOAc/hexanes, 1:3 → 1:1) to give 16 as an anomeric mixture (*α*/*β* 1:6.3) as an amorphous white solid (37.1 mg, 0.1613 mmol, 81% yield). R_f = 0.59 (silica, EtOAc/hexanes 1:1); [*α*]_D²⁵ = +7.5 (*c* 0.3, CHCl₃); IR (ATR, NaCl) *ν* 3436, 2959, 1738, 1727, 1244, 1029 cm⁻¹; ¹H NMR (500 MHz, chloroform-*d*) δ 5.41 (dtt, pubs.acs.org/joc

 ${}^{2}J_{H3-F3} = 54.9$ Hz, ${}^{3}J_{H3-F2} = {}^{3}J_{H3-F4} = 8.8$ Hz, ${}^{3}J_{H3-H2} = {}^{3}J_{H3-H4} = 2.4$ Hz, H, H-3 α), S.40 (t, ${}^{3}J_{H1-H2} = {}^{3}J_{H1-F2} = 3.9$ Hz, H, H-1 α), S.32 (dt, J = 54.4 Hz, ${}^{3}J_{H3-F2} = {}^{3}J_{H3-F4} = 9.1$ Hz, ${}^{3}J_{H3-H2} = {}^{3}J_{H3-H4} = 2.3$ Hz, H, H-3 β), S.21 (dt, ${}^{3}J_{H1-H2} = 7.6$ Hz, ${}^{3}J_{H1-F2} = {}^{4}J_{H1-F3} = 1.5$ Hz, H, H-1 β), 4.60–4.42 (m, 2H, H-4 α , H-5 α), 4.51 (dddt, ${}^{2}J_{H4-F4} = 2.3$ 45.4 Hz, ${}^{3}J_{H4-F3} = 25.3$ Hz, ${}^{3}J_{H4-H5} = 9.6$ Hz, ${}^{3}J_{H4-H3} = {}^{4}J_{H4-F2} = 1.9$ Hz, 1H, H-4 β), 4.47 (dt, ${}^{2}J_{H6a-H6b} = 12.2$ Hz, ${}^{3}J_{H6a-H5} = 2.0$ Hz, 1H, H- $(a_{\beta})_{,4,32-4,15}$ (m, 3H, H-2 α , H-6 $a\alpha$, H-6 $b\alpha$), 4.24 (dddtd, ${}^{2}J_{H2-F2}$ = 46.3 Hz, ${}^{3}J_{H2-F3}$ = 26.6 Hz, ${}^{3}J_{H2-H1}$ = 7.8 Hz, ${}^{3}J_{H2-H3}$ = 2.2 Hz, ${}^{4}J_{H2-F4} = 1.8 \text{ Hz}, {}^{4}J_{H2-H4} = 0.6 \text{ Hz}, 1\text{H}, \text{H-}2\beta$, 4.21 (ddd, ${}^{2}J_{H6b-H6a} =$ 12.0 Hz, ${}^{3}J_{H6b-H5} = 5.1$ Hz, ${}^{4}J_{H6b-F4} = 1.6$ Hz, 1H, H-6b β), 4.17 (ddt, ${}^{3}J_{H5-H4} = 9.8$ Hz, ${}^{3}J_{H5-H6b} = 4.4$ Hz, ${}^{3}J_{H5-H6a} = 2.4$ Hz, ${}^{3}J_{H5-F4} = 1.5$ Hz, 1H, H-5 β), 2.11 (s, 6H, COCH₂- α , COCH₂- β); ¹³C{¹H} NMR (126 MHz, chloroform-d) δ 170.83 (s, 1C, COCH₃- β), 170.78 (s, 1C, (126 MHz, chlorotorm-*a*) δ 1⁷0.83 (s, 1C, COCH₃- β), 1⁷0.78 (s, 1C, COCH₃- α), 92.4 (dd, ²*J*_{C1-F2} = 24.3 Hz, ³*J*_{C1-F3} = 4.0 Hz, 1C, C-1 β), 90.5 (dd, ²*J*_{C1-F2} = 23.4 Hz, ³*J*_{C1-F3} = 1.5 Hz, 1C, C-1 α), 88.2 (dt, ¹*J*_{C3-F3} = 185.8 Hz, ²*J*_{C3-F2} = ²*J*_{C3-F4} = 17.6 Hz, 1C, C-3 α), 87.6 (ddd, ¹*J*_{C2-F2} = 196.4 Hz, ²*J*_{C2-F3} = 16.6 Hz, ³*J*_{C2-F4} = 5.2 Hz, C1, C-2 β), 87.5 (dt, ¹*J*_{C3-F3} = 185.4 Hz, ²*J*_{C3-F2} = ²*J*_{C3-F4} = 17.6 Hz, 1C, C-3 α), 84.0 (ddd, ¹*J*_{C4-F4} = 193.4 Hz, ²*J*_{C4-F3} = 17.4 Hz, ³*J*_{C4-F2} = 5.1 Hz, 1C, C-4 β), 83.7 (ddd, ¹*J*_{C2-F2} = 198.5 Hz, ²*J*_{C2-F3} = 15.7 Hz, ³*J*_{C2-F4} = 5.3 Hz, 1C, C-4 β), 83.2 (ddd, ¹*J*_{C4-F4} = 194.2 Hz, ²*J*_{C4-F3} = 17.0 Hz, ³*J*_{C4-F4} = 5.0 Hz, 5.3 Hz, 1C, C-2 α), 83.2 (ddd, ¹*J*_{C4-F4} = 194.2 Hz, ²*J*_{C4-F3} = 17.0 Hz, ³*J*_{C4-F4} = 5.0 Hz, 5.3 Hz, 1C, C-2 α), 83.2 (ddd), ¹*J*_{C4-F4} = 194.2 Hz, ²*J*_{C4-F3} = 17.0 Hz, ³*J*_{C4-F4} = 5.0 Hz, 5.3 Hz, 5.3 Hz, 5.4 Hz, ¹¹*L*, 1C, C 2*dY*), 05.2 (ddd, $J_{C4-F4} = 171.2$ 11*L*, $J_{C4-F3} = 171.6$ 11*L*, $^{3}J_{C4-F2} = 4.8$ Hz, 1C, C-4 α), 69.3 (dd, $^{2}J_{C5-F4} = 24.7$ Hz, $^{3}J_{C5-F3} = 3.6$ Hz, 1C, C-5 β), 62.7 (dd, $^{2}J_{C5-F4} = 23.5$ Hz, $^{3}J_{C5-F3} = 3.6$ Hz, 1C, C-5 α), 62.3, (1C, C-6 β), 62.0 (1C, C-6 α), 20.9 (2C, COCH₃- β , β), COCH₃- α) ppm; ¹⁹F NMR (470 MHz, chloroform-d) δ –200.82 $(ddddt, {}^{2}J_{F2-H2} = 46.5 \text{ Hz}, {}^{3}J_{F2-F3} = 12.3 \text{ Hz}, {}^{3}J_{F2-H3} = 8.9 \text{ Hz}, {}^{4}J_{F2-F4}$ $\begin{array}{l} = 4.5 \text{ Hz}, \ {}^{3}J_{F2-H1} = \ {}^{4}J_{F2-H4} = 2.9 \text{ Hz}, \ 1F, \ F-2\alpha), \ -201.56 \ (ddd, \\ {}^{2}J_{F4-H4} = 44.3 \text{ Hz}, \ {}^{3}J_{F4-F3} = 12.9 \text{ Hz}, \ {}^{3}J_{F2-H3} = 8.6, \ {}^{4}J_{F2-F4} = 4.5 \text{ Hz}, \end{array}$ ${}^{3}J_{F2-H1} = {}^{4}J_{F2-H4} = 2.7$ Hz, 1F, F-4 α), -203.14 (ddddt, ${}^{2}J_{F2-H2} = 46.0$ Hz, ${}^{3}J_{F2-F3} = 13.2$ Hz, ${}^{3}J_{F2-H3} = 9.0$ Hz, ${}^{4}J_{F2-F4} = 4.3$ Hz, ${}^{3}J_{F2-H1} = {}^{4}J_{F2-H4} = 1.9$ Hz, F-2 β), -203.99 (ddddt, ${}^{2}J_{F4-H4} = 45.3$ Hz, ${}^{3}J_{F4-F3} =$ 14.8 Hz, ${}^{3}J_{F4-H3} = 9.1$ Hz, ${}^{4}J_{F4-F2} = 4.1$ Hz, ${}^{3}J_{F4-H5} = {}^{4}J_{F4-F2} = 2.0$ Hz, 1F, F-4 β), -214.37 (dddt, ${}^{2}J_{F3-H3} = 54.9$ Hz, ${}^{3}J_{F3-H2} = 29.1$ Hz, ${}^{3}J_{F3-H4} = 25.8, {}^{3}J_{F3-F2} = {}^{3}J_{F3-F4} = 13.1 \text{ Hz}, 1\text{F}, \text{F-}3\alpha), -216.78 \text{ (dddt,}$ ${}^{2}J_{F3-H3} = 54.6$ Hz, ${}^{2}J_{F3-H2} = 28.2$ Hz, ${}^{2}J_{F3-H4} = 25.5$ Hz, ${}^{3}J_{F3-F2} = {}^{3}J_{F3-F4} = 13.2$ Hz, 1F, F-3 β) ppm; HRMS (ESI) m/z: [M + Na]⁺ calcd for C₈H₁₁F₃NaO₄ 251.0502, found 251.0511.

Butyl 6-O-Acetyl-2,3,4-trideoxy-2,3,4-trifluoro-β-D-allopyranoside (17) and Butyl 2,3,4-Trideoxy-2,3,4-trifluoro-β-D-allopyranoside (18). These were synthesized using general procedure II starting from 16. The resulting crude was purified by flash column chromatography (silica gel, EtOAc/hexanes, $1:3 \rightarrow 2:3$) to give 17 as a colorless oil (17.1 mg, 0.060 mmol, 86% yield) and byproduct 18 as an amorphous white solid (0.7 mg, 0.003 mmol, 4% yield). 17: $R_f =$ 0.69 (silica, EtOAc/hexanes 1:3); $[\alpha]_D^{25} = -66.9$ (c 0.1, CHCl₃); IR (ATR, NaCl) ν 2957, 2873, 2361, 2337, 1743, 1230, 1027 cm⁻¹; ¹H NMR (500 MHz, chloroform-*d*) δ 5.29 (dtt, ${}^{2}J_{H3-F3}$ = 54.5 Hz, ${}^{3}J_{H3-F2} = {}^{3}J_{H3-F4} = 9.3 \text{ Hz}, {}^{3}J_{H3-H2} = {}^{3}J_{H3-H4} = 2.3 \text{ Hz}, 1\text{H}, \text{H-3}), 4.85$ $(dt, {}^{3}J_{H^{1}-H^{2}} = 7.8 \text{ Hz}, {}^{3}J_{H^{1}-F^{2}} = {}^{4}J_{H^{1}-F^{3}} = 1.5 \text{ Hz}, 1\text{H}, \text{H-1}), 4.50$ $\begin{array}{l} (\text{dddt}, {}^{2}J_{H4-F4} = 45.4 \text{ Hz}, {}^{3}J_{H4-F3} = 25.4 \text{ Hz}, {}^{3}J_{H4-H3} = 9.8 \text{ Hz}, {}^{3}J_{H4-H3} = {}^{4}J_{H4-F2} = 1.8 \text{ Hz}, 1\text{ H}, \text{H-4}), 4.43 \text{ (ddd}, {}^{2}J_{H6a-H6b} = 12.2 \text{ Hz}, {}^{3}J_{H6a-H3} = 2.3 \text{ Hz}, {}^{4}J_{H6a-F4} = 1.6 \text{ Hz}, 1\text{ H}, \text{H-6a}), 4.25 \text{ (dddddd}, {}^{2}J_{H2-F2} = 46.0 \end{array}$ Hz, ${}^{3}J_{H2-F3} = 26.5$ Hz, ${}^{3}J_{H2-H1} = 7.8$ Hz, ${}^{3}J_{H2-H3} = 2.2$ Hz, ${}^{4}J_{H2-F4} =$ 1.6 Hz, ${}^{4}J_{H2-H4} = 0.5$ Hz, 1H, H-2), 4.23 (ddd, ${}^{2}J_{H6b-H6a} = 12.2$ Hz, ${}^{3}J_{H6b-H5} = 5.0 \text{ Hz}, {}^{4}J_{H6b-F4} = 1.5 \text{ Hz}, 1\text{H}, \text{H-6b}), 4.10 (dddt, {}^{3}J_{H5-H4} = 9.8 \text{ Hz}, {}^{3}J_{H5-H6b} = 4.9 \text{ Hz}, {}^{3}J_{H5-H6a} = 2.4 \text{ Hz}, {}^{3}J_{H5-F4} = 1.3 \text{ Hz}, 1\text{H}, \text{H-}$ 5), 3.90 (dt, J = 9.5, 6.6 Hz, 1H, OCH¹₂CH₂CH₂CH₃), 3.59 (dt, J =9.5, 6.7 Hz, 1H, OCH^{II}₂CH₂CH₂CH₂CH₃), 2.10 (s, 3H, COCH₃), 1.65-1.58 (m, 2H, OCH₂CH₂CH₂CH₃), 1.43-1.35 (m, 2H, $OCH_2CH_2CH_2CH_3$), 0.92 (t, J = 7.4 Hz, 3H, $OCH_2CH_2CH_2CH_3$) ppm; ${}^{13}C{}^{1}H$ NMR (126 MHz, chloroform-d) δ 170.7 (1C, Figure 3 (11) Figure (12) Figure 3 (12) Fig Hz, 1C, C-4), 70.5 (1C, OCH₂CH₂CH₂CH₃), 68.9 (dd, ${}^{2}J_{C5-F4} = 24.4$ Hz, ${}^{3}J_{C5-F3} = 3.3$ Hz, 1C, C-5), 62.3 (1C, C-6), 31.6 (1C, OCH₂CH₂CH₂CH₂CH₃), 20.9 (1C, COCH₃), 19.1 (1C,

OCH₂CH₂CH₂CH₃), 13.9 (1C, OCH₂CH₂CH₂CH₃) ppm; ¹⁹F NMR (470 MHz, chloroform-d) δ -203.28 (ddddt, ² J_{F2-H2} = 46.0 Hz, ³ J_{F2-F3} = 14.2 Hz, ³ J_{F2-H3} = 9.6 Hz, ⁴ J_{F2-F4} = 4.3 Hz, ³ J_{F2-H1} = ⁴ J_{F2-H4} = 1.7 Hz, 1F, F-2), -203.83 (dddq, ² J_{F4-H4} = 45.7 Hz, ³ J_{F4-F3} = 13.8 Hz, ³ J_{F4-H3} = 9.4 Hz, ⁴ J_{F2-F4} = 3.9 Hz, ³ J_{F2-H1} = ⁴ J_{F2-H4} = 1.9 Hz, 1F, F-4), -216.55 (dtt, ² J_{F3-H3} = 53.8 Hz, ³ J_{F3-H2} = ³ J_{F3-H4} = 26.6 Hz, ³ J_{F4} = 1.4 O. Hz, 1E, E2) prove JUDAS (ESI) = (5.4) ${}^{3}J_{F3-F2} = {}^{3}J_{F3-F4} = 14.0$ Hz, 1F, F3) ppm; HRMS (ESI) m/z: [M + NH_4]⁺ calcd for $C_{12}H_{23}F_3NO_4$ 302.1574, found 302.1574. 18: R_f = 0.15 (silica, EtOAc/hexanes 1:3); $[\alpha]_D^{25} = -64.5$ (c 0.3, CHCl₃); IR (ATR, NaCl) ν 3428, 2961, 2937, 1176, 1097, 1030 cm⁻¹; ¹H NMR (500 MHz, chloroform-d) δ 5.31 (dtt, ${}^{2}J_{H3-F3}$ = 54.7 Hz, ${}^{3}J_{H3-F2}$ = ${}^{(3)}_{J_{H3}-F4} = 9.2 \text{ Hz}, {}^{3}_{J_{H3}-H2} = {}^{3}_{J_{H3}-H4} = 2.2 \text{ Hz}, 1\text{ H}, \text{ H-3}), 4.89 \text{ (dt,} \\ {}^{3}_{J_{H1}-H2} = 7.8 \text{ Hz}, {}^{3}_{J_{H1}-F2} = {}^{4}_{J_{H1}-F3} = 1.5 \text{ Hz}, 1\text{ H}, \text{ H-1}), 4.59 \text{ (ddd,} \\ {}^{2}_{J_{H4}-F4} = 45.2 \text{ Hz}, {}^{3}_{J_{H4}-F3} = 26.3 \text{ Hz}, {}^{3}_{J_{H4}-H5} = 9.5 \text{ Hz}, {}^{3}_{J_{H4}-H3} = 1.5 \text{ Hz}, 1000 \text{ Hz},$ ${}^{4}J_{H4-F2} = 1.9$ Hz, 1H, H-4), 4.22 (dddt, ${}^{2}J_{H2-F2} = 45.9$ Hz, ${}^{3}J_{H2-F3} =$ 26.4 Hz, ${}^{3}J_{H2-H1} = 7.7$ Hz, ${}^{3}J_{H2-H3} = {}^{4}J_{H2-F4} = 1.6$ Hz, 1H, H-2), 3.99-3.91 (m, 2H, H-5, H-6a), 3.91 (dt, J = 9.5, 6.6 Hz, 1H, $OCH_{2}^{I}CH_{2}CH_{2}CH_{3}$), 3.78 (ddd, ${}^{2}J_{H6b-H6a}$ = 12.4 Hz, ${}^{3}J_{H6b-H5}$ = 3.6 Hz, ${}^{4}J_{H6b-F4} = 1.9$ Hz, 1H, H-6b), 3.60 (dt, J = 9.5, 6.7 Hz, 1H, OCH 12 CH $_{2}$ CH $_{2}$ CH $_{2}$ CH $_{2}$ CH $_{3}$), 2.11 (br, 1H, OH), 1.67–1.58 (m, 2H, OCH₂CH₂CH₂CH₃), 1.45-1.35 (m, 2H, OCH₂CH₂CH₂CH₃), 0.93 (t, J = 7.4 Hz, 3H, OCH₂CH₂CH₂CH₃) ppm; ${}^{13}C{}^{1}H$ NMR (126) (t, J = 7.4 Hz, 5H, OCH₂CH₂CH₂CH₃, ppH, C(H) (MR (126) MHz, chloroform-d) δ 98.3 (dd, ${}^{2}J_{C1-F2} = 23.9$ Hz, ${}^{3}J_{C1-F3} = 3.8$ Hz, 1C, C-1), 87.9 (dt, ${}^{1}J_{C3-F3} = 184.3$ Hz, ${}^{2}J_{C3-F2} = {}^{2}J_{C3-F4} = 17.4$ Hz, 1C, C-3), 86.8 (ddd, ${}^{1}J_{C2-F2} = 195.9$ Hz, ${}^{2}J_{C2-F3} = 16.8$ Hz, ${}^{3}J_{C2-F4} =$ 5.6 Hz, 1C, C-2), 83.4 (ddd, ${}^{1}J_{C4-F4} = 192.1$ Hz, ${}^{2}J_{C4-F3} = 17.5$ Hz, ${}^{3}J_{C4-F2} = 5.2$ Hz, 1C, C-4), 71.2 (dd, ${}^{2}J_{C3-F4} = 25.4$ Hz, ${}^{3}J_{C5-F3} = 2.8$ Hz, 1C, C-5), 70.6 (1C, OCH₂CH₂CH₂CH₃), 60.9 (1C, C-6), 31.7 (1C, OCH₂CH₂CH₂CH₃), 19.2 (1C, OCH₂CH₂CH₂CH₃), 13.9 (1C, OCH₂CH₂CH₂CH₃); ¹⁹F NMR (470 MHz, chloroform-d) δ -203.28 $\begin{array}{l} (\text{dddt}, \,\,^2J_{F2-H2} = 45.9 \,\,\text{Hz}, \,\,^3J_{F2-F3} = 13.0 \,\,\text{Hz}, \,\,^3J_{F2-H3} = 9.1 \,\,\text{Hz}, \,\,^4J_{F2-F4} \\ = 3.9 \,\,\text{Hz}, \,\,^3J_{F2-H1} = \,\,^4J_{F2-H4} = 2.0 \,\,\text{Hz}, \,\,1F, \,\,\text{F-2}), \,\,-204.51 \,\,(\text{ddddp}, \,\,\,^2J_{F4-H4} = 45.1 \,\,\text{Hz}, \,\,^3J_{F4-F3} = 11.4 \,\,\text{Hz}, \,\,^3J_{F4-H3} = 9.1 \,\,\text{Hz}, \,\,^4J_{F4-F2} = 3.9 \,\,\text{Hz}, \end{array}$ ${}^{4}J_{F4-H2} = {}^{3}J_{F4-H5} = {}^{4}J_{F4-H6a} = {}^{4}J_{F4-H6b} = 2.0$ Hz, 1F, F-4), -216.32 $(dttt, {}^{2}J_{F3-H3} = 54.3 \text{ Hz}, {}^{3}J_{F3-H2} = {}^{3}J_{F3-H4} = 26.5 \text{ Hz}, {}^{3}J_{F3-F2} = 14.7 \text{ Hz},$ ${}^{3}J_{F3-F4} = 13.5 \text{ Hz}, {}^{4}J_{F3-H1} = {}^{4}J_{F3-H5} = 1.3 \text{ Hz}, 1\text{F}, \text{F-3}) \text{ ppm; HRMS}$ (ESI) m/z: $[\text{M} + \text{NH}_{4}]^{+}$ calcd for $\text{C}_{10}\text{H}_{21}\text{F}_3\text{NO}_3$ 260.1468, found 260.1464.

Methyl 6-O-Acetyl-3-O-benzyl-2,4-dideoxy-2,4-difluoro-β-Dglucopyranoside (19). This was synthesized using general procedure II starting from 40. The resulting crude was purified by flash column chromatography (silica gel, EtOAc/hexanes, $1:4 \rightarrow 2:3$) to give 19 as a colorless oil (11.2 mg, 0.034 mmol, 97% yield). $R_f = 0.26$ (silica, EtOAc/hexanes 1:3); $[\alpha]_D^{25} = -11.1$ (c 0.6, CHCl₃); IR (ATR, NaCl) ν 2919, 2854, 2361, 1220, 1026, 733 cm⁻¹; ¹H NMR (500 MHz, chloroform-d) δ 7.41-7.29 (m, 5H, Ar), 4.82 (s, 2H, (CH_2Ph) , 4.48 (ddd, ${}^2J_{H4-F4}$ = 50.0 Hz, ${}^3J_{H4-H5}$ = 9.9 Hz, ${}^3J_{H4-H3}$ = 8.5 Hz, 1H, H-4), 4.43 (dd, ${}^3J_{H1-H2}$ = 7.7 Hz, ${}^3J_{H1-F2}$ = 2.9 Hz, 1H, H-1), 112, 111, 11-4, 14-8 (dd, $J_{H1-H2} = 7.7$ 112, $J_{H1-F2} = 2.9$ 112, 111, 11-1), 4.41 (dt, ${}^{1}J_{H6a-H6b} = 11.9$ Hz, ${}^{3}J_{H6a-H5} = {}^{4}J_{H6a-F4} = 2.2$ Hz, 1H, H-6a), 4.29 (dt, ${}^{2}J_{H2-F2} = 50.2$ Hz, ${}^{3}J_{H2-H3} = 8.6$ Hz, ${}^{3}J_{H2-H1} = 7.7$ Hz, 1H, H-2), 4.24 (ddd, ${}^{1}J_{H6b-H6a} = 12.4$ Hz, ${}^{3}J_{H6b-H5} = 5.2$ Hz, ${}^{4}J_{H6b-F4} = 1.7$ Hz, 1H, H-6b), 3.82 (tt, ${}^{3}J_{H3-F4} = {}^{3}J_{H3-F2} = 15.8$ Hz, ${}^{3}J_{H3-H4} = {}^{3}J_{H3-H2} =$ 8.5 Hz, 1H, H-3), 3.66 (ddt, ${}^{3}J_{H5-H4} = 10.1$ Hz, ${}^{3}J_{H5-H6b} = 5.2$ Hz, ${}^{3}J_{H} = {}^{3}J_{H} = {}^{2}G_{H2}$ 1H + S) ${}^{2}S_{T}$ (c, ${}^{3}H_{OCH}) > 2.10$ (c) ${}^{3}J_{H5-F4} = {}^{3}J_{H5-H6a} = 2.6$ Hz, 1H, H-5), 3.57 (s, 3H, OCH₃), 2.10 (s, 3H, COCH₃) ppm; ${}^{13}C{}^{1}H$ NMR (126 MHz, chloroform-d) δ 170.8 $(1C, COCH_3)$, 137.5, 128.6, 128.2, 128.1 (6C, Ar), 101.5 (dd, ${}^2J_{C1-F2}$ = 23.2 Hz, ${}^{4}J_{C1-F4}$ = 1.3 Hz, 1C, C-1), 91.9 (dd, ${}^{1}J_{C2-F2}$ = 188.6 Hz, ${}^{3}J_{C2-F4} = 9.0$ Hz, 1C, C-2), 89.1 (dd, ${}^{1}J_{C4-F4} = 185.9$ Hz, ${}^{3}J_{C4-F2} = 9.0$ Hz, 1C, C-4), 80.0 (t, ${}^{2}J_{C3-F2} = {}^{2}J_{C3-F4} = 18.6$ Hz, 1C, C-3), 74.5 (t, ${}^{4}J_{CH2Ph-F2} = {}^{4}J_{CH2Ph-F4} = 1.5$ Hz, 1C, CH₂Ph), 71.3 (d, ${}^{3}J_{C5-F4} = 24.3$ Hz, 1C, C-5), 62.2 (1C, C-6), 57.4 (1C, OCH₃), 20.9 (1C, COCH₃) ppm; ¹⁹F NMR (470 MHz, chloroform-d) δ –197.65 (ddt, ²J_{F2-H2} = 50.1 Hz, ${}^{3}J_{F2-F3} = 15.1$ Hz, ${}^{3}J_{F2-H1} = {}^{4}J_{F2-F4} = 2.8$ Hz, 1F, F-2), -197.78 (ddt, ${}^{2}J_{F4-H4} = 50.1$ Hz, ${}^{3}J_{F4-H3} = 15.5$ Hz, ${}^{3}J_{F4-H6a} = {}^{3}J_{F4-H6b} = 3.2$ Hz, 1F, F-4) ppm; HRMS (ESI) m/z: [M + NH₄]⁺ calcd for C₁₆H₂₄F₂NO₅ 348.1617, found 348.1623.

Methyl 6-O-Acetyl-2,3,4-trideoxy-2,3,4-trifluoro- β -D-allopyranoside (20). This was synthesized using general procedure II starting from 16. The resulting crude was purified by flash column pubs.acs.org/joc

chromatography (silica gel, EtOAc/hexanes, $1:4 \rightarrow 2:3$) to give 20 as a colorless oil (9.6 mg, 0.040 mmol, 85% yield). $R_f = 0.24$ (silica, EtOAc/hexanes 1:3); $[\alpha]_{D}^{25} = -28.5$ (c 0.2, CHCl₃); IR (ATR, NaCl) v 2961, 2851, 2360, 1726, 1171, 1022 cm⁻¹; ¹H NMR (500 MHz, chloroform-d) δ 5.30 (dtt, ${}^{2}J_{H3-F3}$ = 54.4 Hz, ${}^{3}J_{H3-F2}$ = ${}^{3}J_{H3-F4}$ = 9.2 Hz, ${}^{3}J_{H3-H2} = {}^{3}J_{H3-H4} = 2.3$ Hz, 1H, H-3), 4.79 (dt, ${}^{3}J_{H1-H2} = 7.8$ Hz, ${}^{3}J_{H1-F2} = {}^{4}J_{H1-F3} = 1.5$ Hz, 1H, H-1), 4.52 (ddd, ${}^{2}J_{H4-F4} = 45.4$ Hz, ${}^{3}J_{H1-F2} = {}^{4}J_{H1-F3} = 1.5$ Hz, 1H, H-1), 4.52 (ddd, ${}^{2}J_{H4-F4} = 45.4$ Hz, ${}^{3}J_{H4-F3} = 25.4$ Hz, ${}^{3}J_{H4-F3} = 9.7$ Hz, ${}^{3}J_{H4-H3} = {}^{4}J_{H4-F2} = 2.0$ Hz, 1H, H-4), 4.46 (dt, ${}^{2}J_{H4-H6} = 12.4$ Hz, ${}^{3}J_{H6a-H5} = {}^{4}J_{H6a-F4} = 2.0$ Hz, 1H, H-6a), 4.251 (dddt, ${}^{2}J_{H2-F2} = 45.8$ Hz, ${}^{3}J_{H2-F3} = 26.5$ Hz, ${}^{3}J_{H2-H1}$ Hz, 1H, H-6a), 4.251 (dddt, ${}^{2}J_{H2-F2} = 45.8$ Hz, ${}^{3}J_{H2-F3} = 26.5$ Hz, ${}^{3}J_{H2-H1}$ = 7.8 Hz, ${}^{4}J_{H2-F4} = {}^{3}J_{H2-H3} = 2.1$ Hz, 1H, H-2), 4.245 (ddd, ${}^{2}J_{H6b-H6a} =$ 12.3 Hz, ${}^{3}J_{H6b-H5} = 4.7$ Hz, ${}^{4}J_{H6b-F4} = 1.6$ Hz, 1H, H-6b), 4.14–4.09 (m, 1H, H-5), 3.59 (s, 3H, OCH₃), 2.11 (s, 3H, COCH₃) ppm; $^{13}C{^{1}H}$ NMR (126 MHz, chloroform-*d*) δ 170.7 (1C, COCH₃), 99.3 (dd, ${}^{2}J_{C1-F2} = 23.8$ Hz, ${}^{3}J_{C1-F3} = 3.8$ Hz, 1C, C-1), 87.6 (dt, ${}^{1}J_{C3-F3} = 185.9$ Hz, ${}^{2}J_{C3-F2} = {}^{2}J_{C3-F4} = 17.5$ Hz, 1C, C-3), 86.7 (ddd, ${}^{1}J_{C2-F2} = 195.0$ Hz, ${}^{2}J_{C2-F3} = 16.7$ Hz, ${}^{3}J_{C2-F4} = 3.8$ Hz, 1C, C-2), 84.1 (ddd, ${}^{1}J_{C4-F3} = 193.7$ Hz, ${}^{2}J_{C4-F3} = 17.3$ Hz, ${}^{3}J_{C4-F2} = 5.0$ Hz, 1C, C-4), 69.0 (dd, ${}^{2}J_{C5-F4} = 24.4$ Hz, ${}^{3}J_{C5-F3} = 3.6$ Hz, 1C, C-5), 62.2 (1C, C-6), 57.6 (1C, OCH₃), 20.9 (1C, COCH₃) ppm; ¹⁹F NMR (470 MHz, chloroform-d) δ -203.64 (ddddd, ${}^{2}J_{F2-H2}$ = 45.9 Hz, ${}^{3}J_{F2-F3}$ = 14.4 Hz, ${}^{3}J_{F2-H3}$ = 8.9 Hz, ${}^{4}J_{F2-F4}$ = 4.2 Hz, ${}^{3}J_{F2-H1}$ = 2.0 Hz, 1F, F-2), Hz, $f_{F2-H3} = 8.9$ Hz, $f_{F2-F4} = 4.2$ Hz, $f_{F2-H1} = 2.0$ Hz, 1F, F-2), -203.94 (ddddp, ${}^{2}J_{F4-H4} = 45.4$ Hz, ${}^{3}J_{F4-F3} = 14.9$ Hz, ${}^{3}J_{F4-H3} = 9.7$ Hz, ${}^{4}J_{F4-F2} = 4.3$ Hz, ${}^{4}J_{F4-H2} = {}^{3}J_{F4-H5} = {}^{4}J_{F4-H6a} = {}^{4}J_{F4-H6b} = 1.6$ Hz, 1F, F-4), -216.58 (dtt, ${}^{2}J_{F3-H3} = 53.9$ Hz, ${}^{3}J_{F3-H2} = {}^{3}J_{F3-H4} = 26.1$ Hz, ${}^{3}J_{F3-F2} = {}^{3}J_{F3-F4} = 14.0$ Hz, ${}^{4}J_{F3-H1} = {}^{4}J_{F3-H5} = 1.5$ Hz, 1F, F-3) ppm; HRMS (ESI) m/z: [M + Na]⁺ calcd for C₉H₁₃F₃NaO₄ 265.0658, found 265.0667.

Allyl 6-O-Acetyl-3-O-benzyl-2,4-dideoxy-2,4-difluoro- β -D-glucopyranoside (21). This was synthesized using general procedure II starting from 40. The resulting crude was purified by flash column chromatography (silica gel, EtOAc/hexanes, 1:4 \rightarrow 2:3) to give 21 as a colorless oil (21.7 mg, 0.061 mmol, 87% yield). The spectroscopic data derived from compound 21 match those reported in the literature.^{8d}

Allyl 3-O-Benzyl-2,4-dideoxy-2,4-difluoro- β -D-glucopyranoside (22) and Allyl 6-O-Allyl-3-O-benzyl-2,4-dideoxy-2,4difluoro- β -D-glucopyranoside (22(6-OAII)). These were synthesized using general procedure II starting from 3-O-benzyl-2,4-dideoxy-2,4-difluoro-glucopyranose.^{8d} The resulting crude was purified by flash column chromatography (silica gel, EtOAc/hexanes, $1:3 \rightarrow 2:3$) to give 22 as an amorphous white solid (14.9 mg, 0.062 mmol, 76% yield) and byproduct 22(6-OAll) as a colorless oil (6.9 mg, 0.014 mmol, 23% yield). 22: $R_f = 0.33$ (silica, EtOAc/hexanes 1:3); $[\alpha]_D^{25}$ = -24.3 (c 0.5, CHCl₃); IR (ATR, NaCl) ν 3452, 2930, 2880, 1367, 1087, 1041, 742 cm⁻¹; ¹H NMR (500 MHz, chloroform-d) δ 7.42– 7.29 (m, 5H, Ar), 5.94 (dddd, J = 16.8, 10.8, 6.1, 5.7 Hz, 1H, OAll), 5.36 (dq, J = 17.2, 1.5 Hz, 1H, OAll), 5.26 (dq, J = 10.4, 1.2 Hz, 1H, OAll), 4.83 (s, 2H, CH₂Ph), 4.60 (dd, ${}^{3}J_{H1-H2} = 7.8$ Hz, ${}^{3}J_{H1-F2} = 3.0$ Hz, 1H, H-1), 4.53 (ddd, ${}^{2}J_{H4-F4}$ = 50.0 Hz, ${}^{3}J_{H4-H5}$ = 9.7 Hz, ${}^{3}J_{H4-H3}$ = 8.5 Hz, 1H, H-4), 4.38 (ddt, J = 12.8, 5.2, 1.5, 1.5 Hz, 1H, OAll), 4.32 (dt, ${}^{2}J_{H2-F2} = 50.1$ Hz, ${}^{3}J_{H2-H3} = {}^{3}J_{H2-H1} = 8.3$ Hz, 1H, H-2), 4.20 (ddt, J = 13.0, 6.1, 1.3 Hz, 1H, OAll), 3.97–3.91 (m, 1H, H-6a), 3.84 $(tt, {}^{3}J_{H3-F4} = {}^{3}J_{H3-F2} = 15.7 \text{ Hz}, {}^{3}J_{H3-H4} = {}^{3}J_{H3-H2} = 8.6 \text{ Hz}, 1\text{H}, \text{H-3}),$ 3.81–3.74 (m, 1H, H-6b), 3.52 (ddt, ${}^{3}J_{H5-H4} = 10.5$ Hz, ${}^{3}J_{H5-H6b} = 5.4$ Hz, ${}^{3}J_{H5-F4} = {}^{3}J_{H5-H6a} = 2.9$ Hz, 1H, H-5), 1.93 (s, 1H, OH) ppm; ¹³C{¹H} NMR (126 MHz, chloroform-d) δ 137.7 (1C, Ar), 133.4 (1C, OAll), 128.5, 128.1, 128.1 (5C, Ar), 118.3 (1C, OAll), 99.5 (dd, ${}^{2}J_{C1-F2} = 23.4 \text{ Hz}, {}^{4}J_{C1-F4} = 1.1 \text{ Hz}, 1\text{C}, \text{C}-1), 91.9 (dd, {}^{1}J_{C2-F2} = 188.7 \text{ Hz}, {}^{3}J_{C2-F4} = 9.4 \text{ Hz}, 1\text{C}, \text{C}-2), 88.9 (dd, {}^{1}J_{C4-F4} = 184.2 \text{ Hz}, {}^{3}J_{C4-F2} = 9.3 \text{ Hz}, 1\text{C}, \text{C}-4), 80.2 (t, {}^{2}J_{C3-F2} = {}^{2}J_{C3-F4} = 18.7 \text{ Hz}, 1\text{C}, \text{C}-3), 74.4 \text{ Hz}$ (t, ${}^{4}J_{CH2Ph-F2} = {}^{4}J_{CH2Ph-F4} = 1.5$ Hz, 1C, CH₂Ph), 73.6 (d, ${}^{3}J_{C5-F4} = 24.8$ Hz, 1C, C-5), 70.7 (1C, OAll), 61.4 (1C, C-6) ppm; 19 F NMR (470 MHz, chloroform-*d*) δ –197.62 (ddt, ²*J*_{F2-H2} = 50.1 Hz, ³*J*_{F2-H3} = 15.7 Hz, ³*J*_{F2-H1} = ⁴*J*_{F2-F4} = 2.9 Hz, 1F, F-2), -198.06 (ddt, ²*J*_{F4-H4} = 49.9 Hz, ${}^{3}J_{F4-H3}$ = 16.2 Hz, ${}^{3}J_{F4-H5}$ = ${}^{4}J_{F4-F2}$ = 2.5 Hz, 1F, F-4) ppm; HRMS (ESI) m/z: [M + NH₄]⁺ calcd for C₁₆H₂₄F₂NO₄ 332.1668, found 332.1671. (22(6-OAll)): R_f = 0.81 (silica, EtOAc/hexanes 1:3); $[\alpha]_D^{25} = -20.1$ (c 0.3, CHCl₃); IR (ATR, NaCl) ν 2922, 2858, 2362, 1059, 992, 928, 740 cm⁻¹; ¹H NMR (500 MHz, chloroform-*d*)

 δ 7.41–7.28 (m, 5H, Ar), 5.91 (dtt, J = 16.9, 10.7, 10.6, 6.3, 5.5 Hz, 2H, OAll), 5.36-5.19 (m, 4H, OAll), 4.82 (s, 2H, CH2Ph), 4.54 (dd, ${}^{3}J_{H1-H2} = 7.7$ Hz, ${}^{3}J_{H1-F2} = 2.9$ Hz, 1H, H-1), 4.49 (ddd, ${}^{2}J_{H4-F4} =$ 50.3 Hz, ${}^{3}J_{H4-H5} = 9.5$ Hz, ${}^{3}J_{H4-H3} = 8.7$ Hz, 1H, H-4), 4.39 (ddt, J =12.9, 6.2, 1.3 Hz, 1H, OAll), 4.33 (dt, ${}^{2}J_{H2-F2} = 50.4$ Hz, ${}^{3}J_{H2-H1} =$ ${}^{3}J_{H2-H3}$ = 8.2 Hz, 1H, H-2), 4.16 (ddt, J = 12.9, 6.3, 1.1 Hz, 1H, OAll), 4.10–4.02 (m, 2H, OAll), 3.80 (tt, ${}^{3}J_{H3-F4} = {}^{3}J_{H3-F2} = 16.0$ Hz, ${}^{3}J_{H3-H4} = {}^{3}J_{H3-H2} = 8.3$ Hz, 1H, H-3), 3.76 (dt, ${}^{2}J_{H6a-H6b} = 11.2$ Hz, ${}^{4}J_{H6a-F4} = {}^{3}J_{H6a-H5} = 2.3$ Hz, 1H, H-6a), 3.63 (ddd, ${}^{2}J_{H6b-H6a} = 11.0$ Hz, ${}^{3}J_{H6b-H5} = 5.3$ Hz, ${}^{4}J_{H6b-F4} = 1.9$ Hz, 1H, H-6b), 3.56 (ddd, ${}^{3}J_{H5-H4} =$ 9.9 Hz, ${}^{3}J_{H5-H6b} = 5.0$, ${}^{3}J_{H5-F4} = {}^{3}J_{H5-H6a} = 2.3$ Hz, 1H, H-5) ppm; ¹³C{¹H} NMR (126 MHz, chloroform-d) δ 137.7 (1C, Ar), 134.5, 133.5 (2C, OAll), 128.5, 128.1, 128.0 (5C, Ar), 118.2, 117.5 (2C, OAll), 99.4 (dd, ${}^{2}J_{C1-F2} = 22.9$ Hz, ${}^{4}J_{C1-F4} = 0.8$ Hz, 1C, C-1), 92.0 (dd, ${}^{1}J_{C2-F2} = 188.7$ Hz, ${}^{3}J_{C2-F4} = 9.5$ Hz, 1C, C-2), 89.2 (dd, ${}^{1}J_{C4-F4} = 185.0$ Hz, ${}^{3}J_{C4-F2} = 9.1$ Hz, 1C, C-4), 80.4 (t, ${}^{2}J_{C3-F2} = {}^{2}J_{C3-F4} = 18.6$ Hz, 1C, C-3), 74.4 (t, ${}^{4}J_{CH2Ph-F2} = {}^{4}J_{CH2Ph-F4} = 1.9$ Hz, 1C, CH₂Ph), 73.3 (d, ${}^{2}J_{C5-F4} = 24.3$ Hz, 1C, C-5), 72.8 (2C, OAll), 70.3 (2C, OAll), 68.2 (1C, C-6) ppm; ¹⁹F NMR (470 MHz, chloroform-*d*) δ -197.20 (ddt, ²*J*_{F2-H2} = 50.7 Hz, ³*J*_{F2-H3} = 15.6 Hz, ³*J*_{F2-H1} = ⁴*J*_{F2-F4} = 2.8 Hz, 1F, F-2), -197.28 (ddt, ²*J*_{F4-H4} = 51.0 Hz, ³*J*_{F4-H3} = 15.5 Hz, ${}^{3}J_{F4-H5} = {}^{4}J_{F4-F2} = 3.0 \text{ Hz}, 1F, F-4) \text{ ppm; HRMS (ESI) } m/z: [M + NH_{4}]^{+} \text{ calcd for } C_{19}H_{28}F_{2}NO_{4} 372.1981, \text{ found } 372.1985.$

Allyl 6-O-Acetyl-2,3,4-trideoxy-2,3,4-trifluoro- β -D-allopyranoside (10). This was synthesized using general procedure II starting from 16. The resulting crude was purified by flash column chromatography (silica gel, EtOAc/hexanes, 1:4 \rightarrow 2:3) to give 10 as a colorless oil (10.3 mg, 0.038 mmol, 91% yield). The spectroscopic data derived from compound 10 match those reported in the literature.^{8b}

4-Pentvne 6-O-Acetvl-3-O-benzvl-2,4-dideoxv-2,4-difluoro- α/β -D-glucopyranoside (23). This was synthesized using general procedure II starting from 40. The resulting crude was purified by flash column chromatography (silica gel, EtOAc/hexanes, $1:4 \rightarrow 2:3$) to give 23 ($\alpha/\beta = 1:1.3$) as a colorless oil (7.8 mg, 0.020 mmol, 57%) yield). $R_f = 0.33$ (silica, EtOAc/hexanes 1:3); $[\alpha]_D^{25} = +16.5$ (c 0.4, CHCl₃); IR (ATR, NaCl) v 3297, 2919, 2854, 1744, 1368, 1236, 1030 cm⁻¹; ¹H NMR (500 MHz, chloroform-d) δ 7.41–7.28 (m, 104, Ar- α/β), 5.01 (t, ${}^{3}J_{H1-H2} = {}^{3}J_{H1-F2} = 3.5$ Hz, 1H, H-1 α), 4.82 (s, 4H, CH₂Ph- α/β), 4.51 (dd, ${}^{3}J_{H1-H2} = 7.8$ Hz, ${}^{3}J_{H1-F2} = 3.0$ Hz, 1H, H-1 β), 4.46 (dd, ${}^{2}J_{H4-F4} = 50.0$ Hz, ${}^{3}J_{H4-H5} = 9.7$ Hz, ${}^{3}J_{H4-H3} = 8.7$ Hz, 1H, H-4 β), 4.45 (dt, ${}^{2}J_{H4-F4} = 49.9$ Hz, ${}^{3}J_{H4-H3} = {}^{3}J_{H4-H3} = 8.8$ Hz, 1H, H-4 α), 4.43 (dd, ${}^{2}J_{H2-F2} = 50.3$ Hz, ${}^{3}J_{H2-H3} = 9.3$ Hz, ${}^{3}J_{H1-H2} = 3.5$ Hz, 1H, H-2 α), 4.42–4.34 (m, 2H, H-6 α/β), 4.28 (dt, ${}^{2}J_{H2-F2} = 50.0$ Hz, ${}^{3}J_{H2-H3} = {}^{3}J_{H2-H3} = {}^{3}J_{H3} = {}^$ 50.0 Hz, ${}^{3}J_{H2-H1} = {}^{3}J_{H2-H3} = 8.0$ Hz, 1H, H-2 β), 4.27 (ddd, ${}^{1}J_{H6b-H6a} = 12.2$ Hz, ${}^{3}J_{H6b-H5} = 4.8$ Hz, ${}^{4}J_{H6b-F4} = 1.6$ Hz, 1H, H-6b α), 4.23 (ddd, ${}^{1}J_{H6b-H6a} = 12.1 \text{ Hz}, {}^{3}J_{H6b-H5} = 5.2 \text{ Hz}, {}^{4}J_{H6b-F4} = 1.4 \text{ Hz}, 1\text{H}, \text{H-6b}\beta),$ 4.10 (ddt, ${}^{3}J_{H3-F4} = 15.5$ Hz, ${}^{3}J_{H3-F2} = 12.7$ Hz, ${}^{3}J_{H3-H2} = {}^{3}J_{H3-H4} =$ 8.9 Hz, 1H, H-3 α), 4.03 (dtd, ${}^{3}J_{H5-H4} = 9.5$ Hz, ${}^{3}J_{H5-H6b} = {}^{3}J_{H5-F4} =$ 4.6 Hz, ${}^{3}J_{H5-H6a} = 2.3$ Hz, 1H, H-5 α), 3.98 (dt, J = 9.8, 5.9 Hz, 2H, $CHI_{2}^{I}CH_{2}CH_{2}CCH\beta$), 3.89 (ddd, J = 9.8, 7.3, 5.4 Hz, 1H, $\begin{array}{l} \text{CH}_{2}\text{CH}_{2}\text{CH}_{2}\text{CH}_{2}\text{CH}_{2}\text{CH}_{2}\text{CH}_{2}\text{CH}_{2}\text{CH}_{2}\text{CH}_{2}\text{CH}_{2}\text{CH}_{2}\text{CH}_{2}\text{CH}_{2}\text{CH}_{2}\text{CH}_{2}\text{CH}_{2}\text{CH}_{2}\text{CH}_{3}\text{J}_{H3-H4} = {}^{3}J_{H3-H2} = 8.5 \text{ Hz}, 1\text{ H}, 1+3\beta), 3.69 (ddd, J = 10.1, 7.1, 5.9 \text{ Hz}, 1\text{ H}, \\ \text{CH}_{2}^{H}\text{CH}_{2}\text{CH}_{2}\text{CH}_{2}\text{CCH}\beta), 3.65 (dddd, {}^{3}J_{H5-H4} = 9.8 \text{ Hz}, {}^{3}J_{H3-H6} = 5.3 \text{ Hz}, 10^{3}\text{ Hz},$ Hz, ${}^{3}J_{H5-F4} = 2.5$ Hz, ${}^{3}J_{H5-H6a} = 2.3$ Hz, 1H, H-5 β), 3.61 (dt, J = 9.9, 5.8 Hz, 1H, CH^{II}₂CH₂CCH₂CCH α), 2.37–2.30 (m, 4H, $CH_2CH_2CH_2CCH\alpha/\beta)$, 1.96 (t, J = 2.7 Hz, 1H, $CH_2CH_2CH_2CCH\alpha$), 1.95 (t, J = 2.7 Hz, 1H, $CH_2CH_2CH_2CCH\beta$), 1.93–1.78 (m, 4H, CH₂CH₂CH₂CCH α/β) ppm; ¹³C{¹H} NMR (126 MHz, chloroform-d) δ 170.77 (1C, COCH₃-β), 170.76 (1C, COCH₃-*α*), 138.0, 137.6, 128.6, 128.6, 128.2, 128.14, 128.06, 128.04 (10C, Ar- α/β), 100.8 (dd, ${}^{2}J_{C1-F2} = 23.4$ Hz, ${}^{4}J_{C1-F4} = 1.6$ Hz, 1C, C-1 β), 96.3 (dd, ${}^{2}J_{C1-F2} = 20.5$ Hz, ${}^{4}J_{C1-F4} = 1.4$ Hz, 1C, C-1 α), 91.9 (dd, ${}^{1}J_{C2-F2}$ = 188.8 Hz, ${}^{3}J_{C2-F4}$ = 9.4 Hz, 1C, C-2 β), 89.6 (dd, ${}^{1}J_{C2-F2}$ = 193.6 Hz, ${}^{3}J_{C2-F4}$ = 9.0 Hz, 1C, C-2 α), 89.2 (dd, ${}^{1}J_{C4-F4}$ = 186.2 Hz, ${}^{3}J_{C4-F2} = 9.0$ Hz, C-4 α), 89.1 (dd, ${}^{1}J_{C4-F4} = 185.9$ Hz, ${}^{3}J_{C4-F2} = 8.5$ Hz, 1C, C-4 β), 83.7 (1C, CH₂CH₂CH₂CCH β), 83.3 (1C, CH₂CH₂CH₂CCH α), 80.1 (t, ${}^{2}J_{C3-F2} = {}^{2}J_{C3-F4} = 18.7$ Hz, 1C, C-3 β), 77.9 (t, ${}^{2}J_{C3-F2} = {}^{2}J_{C3-F4} = 18.6$ Hz, C-3 α), 74.9 (t, ${}^{4}J_{CH2Ph-F2} =$

⁴*J*_{CH2Ph-F4} = 1.4 Hz, 1C, CH₂Ph-α), 74.5 (t, ⁴*J*_{CH2Ph-F2} = ⁴*J*_{CH2Ph-F4} = 1.6 Hz, 1C, CH₂Ph-β), 71.3 (d, ³*J*_{CS-F4} = 24.1 Hz, 1C, C-5β), 68.9 (1C, CH₂CH₂CH₂CCH-β), 67.1 (d, ³*J*_{CS-F4} = 24.2 Hz, 1C, C-5α), 67.0 (1C, CH₂CH₂CH₂CCHα), 62.3 (1C, C-6β), 62.2 (1C, C-6α), 28.6 (1C, CH₂CH₂CH₂CCH-β), 28.1 (1C, CH₂CH₂CH₂CCH-α), 20.92 (1C, COCH₃-β), 20.90 (1C, COCH₃-α), 15.3 (1C, CH₂CH₂CH₂CCH-α), 15.1 (1C, CH₂CH₂CCH-β) ppm; ¹⁹F NMR (470 MHz, chloroform-d) δ -196.38 (ddt, ²*J*_{F4-H4} = 50.5 Hz, ³*J*_{F4-H3} = 15.5 Hz, ³*J*_{F4-H5} = ⁴*J*_{F4-H6} = 2.9 Hz, 1F, F-4α), -197.39 (ddt, *J* = 50.1, 15.5, 2.6 Hz, 1F, F-β), -197.64 (ddt, *J* = 50.1, 16.0, 2.5 Hz, 1F, F-β), -200.66 (ddt, ²*J*_{F2-H2} = 48.9 Hz, ³*J*_{F2-H3} = 12.8 Hz, ³*J*_{F2-H1} = ⁴*J*_{F2-F4} = 2.0 Hz, 1F, F-2α) ppm; HRMS (ESI) *m/z*: [M + NH₄]⁺ calcd for C₂₀H₂₈F₂NO₅ 400.1930, found 400.1936.

Cyclohexyl 6-O-Acetyl-2,3,4-trideoxy-2,3,4-trifluoro- β -D-allopyranoside (24). This was synthesized using general procedure II starting from 16. The resulting crude was purified by flash column chromatography (silica gel, EtOAc/hexanes, $1:4 \rightarrow 2:3$) to give 24 as a colorless oil (3.8 mg, 0.012 mmol, 29% yield, 75% yield based on the recovered starting material). $R_f = 0.27$ (silica, EtOAc/hexanes 1:9); $[\alpha]_{D}^{25} = -39.8$ (c 0.2, CHCl₃); IR (ATR, NaCl) ν 2935, 2858, 1745, 1258, 1102, 1029 cm $^{-1};$ $^1\mathrm{H}$ NMR (500 MHz, chloroform-d) δ 5.30 (dtt, ${}^{2}J_{H3-F3} = 54.6$ Hz, ${}^{3}J_{H3-F2} = {}^{3}J_{H3-F4} = 9.1$ Hz, ${}^{3}J_{H3-H2} = {}^{3}J_{H3-H4} = 2.3$ Hz, 1H, H-3), 4.96 (dt, ${}^{3}J_{H1-H2} = 7.7$ Hz, ${}^{3}J_{H1-F2} = {}^{4}J_{H1-F3} = 1.6$ Hz, 1H, H-1), 4.49 (dddt, ${}^{2}J_{H4-F4} = 45.7$ Hz, ${}^{3}J_{H4-F3} =$ 6b), 4.235 (dddt, ${}^{2}J_{H2-F2} = 45.7$ Hz, ${}^{3}J_{H2-F3} = 26.7$ Hz, ${}^{3}J_{H1-H2} = 7.9$ Hz, ${}^{4}J_{H2-F4} = {}^{3}J_{H2-H3} = 2.0$ Hz, 1H, H-2), 4.13–4.07 (m, 1H, H-5), 3.69 (tt, J = 9.5, 3.9 Hz, 1H, CH), 2.10 (s, 3H, COCH₃), 1.95–1.88 $(m, 2H, 2 \times CH_2^I)$, 1.79–1.72 $(m, 2H, 2 \times CH_2^I)$, 1.59–1.50 (m, 1H, 1) CH_{2}^{I}), 1.49–1.34 (m, 2H, 2 × CH_{2}^{II}), 1.34–1.17 (m, 3H, 3 × CH_{2}^{II}) ppm; ${}^{13}C{}^{1}H$ NMR (126 MHz, chloroform-d) δ 170.7 (1C, COCH₃), 96.6 (dd, ${}^{2}J_{C1-F2} = 23.9$ Hz, ${}^{3}J_{C1-F3} = 3.5$ Hz, 1C, C-1), COCH₃), 90.0 (dd, $J_{C1-F2} = 2.5.7$ Hz, $J_{C1-F3} = 5.5$ Hz, 1C, C 4), 87.8 (dt, ${}^{1}J_{C3-F3} = 185.2$ Hz, ${}^{2}J_{C3-F2} = {}^{2}J_{C3-F4} = 17.5$ Hz, 1C, C-3), 86.6 (ddd, ${}^{1}J_{C2-F2} = 196.3$ Hz, ${}^{2}J_{C2-F3} = 16.7$ Hz, ${}^{3}J_{C2-F4} = 5.2$ Hz, 1C, C-2), 84.3 (ddd, ${}^{1}J_{C4-F4} = 194.1$ Hz, ${}^{2}J_{C4-F3} = 17.6$ Hz, ${}^{3}J_{C4-F2} = 5.1$ Hz, 1C, C-4), 78.8 (1C, CH), 68.9 (dd, ${}^{2}J_{C5-F4} = 24.1$ Hz, ${}^{3}J_{C5-F4} = 24.1$ Hz, ${}^{3}J_{C5-F4} = 10.1$ Hz, 3 3.5 Hz, 1C, C-5), 62.4 (1C, C-6), 33.5 (1C, CH₂), 31.9 (1C, CH₂), 25.6 (1C, CH₂), 24.1 (1C, CH₂), 23.9 (1C, CH₂), 20.9 (1C, COCH₃) ppm; ¹⁹F NMR (470 MHz, chloroform-d) δ –202.79 (ddddt, ²J_{F2-H2} = 45.8 Hz, ${}^{3}J_{F2-F3}$ = 13.2 Hz, ${}^{3}J_{F2-H3}$ = 8.8 Hz, ${}^{4}J_{F2-F4}$ = 4.0 Hz, ${}^{3}J_{F2-H1}$ = ${}^{4}J_{F2-H4}$ = 2.1 Hz, 1F, F-2), -203.77 (ddddt, ${}^{2}J_{F4-H4}$ = 45.6 Hz, ${}^{3}J_{F4-F3} = 13.4$ Hz, ${}^{3}J_{F4-H3} = 9.5$ Hz, ${}^{4}J_{F4-F2} = 3.8$ Hz, ${}^{4}J_{F4-H2} = {}^{3}J_{F4-H5} = 1.4$ Hz, 1F, F-4), -216.46 (dtt, ${}^{2}J_{F3-H3} = 54.3$ Hz, ${}^{3}J_{F3-H2} =$ ${}^{3}J_{F3-H4} = 26.3$ Hz, ${}^{3}J_{F3-F2} = {}^{3}J_{F3-F4} = 12.6$ Hz, 1F, F-3) ppm; HRMS (ESI) m/z: $[M + NH_4]^+$ calcd for $C_{14}H_{25}F_3NO_4^+$ 328.1730, found 328.1742.

1,4-Bis-O-(6-O-Acetyl-2,3,4-trideoxy-2,3,4-trifluoro-β-D-allopyranosyl)-butane (25). This was synthesized using general procedure II starting from 16. The resulting crude was purified by flash column chromatography (silica gel, EtOAc/hexanes, 1:4 \rightarrow 2:3) to give 25 as a colorless oil (4.6 mg, 0.009 mmol, 38% yield). The spectroscopic data derived from compound 25 match those reported in the literature.^{8b}

16-Methoxycarbonylhexanedecanyl 6-*O***-Acetyl-2,3,4-triideoxy-2,3,4-trifluoro-β-D-allopyranoside** (26). This was synthesized using general procedure II starting from 16. The resulting crude was purified by flash column chromatography (silica gel, EtOAc/hexanes, 1:9 → 3:7) to give 26 as a white amorphous solid (18.1 mg, 0.037 mmol, 64% yield). R_f = 0.36 (silica, EtOAc/hexanes 1:3); [α]_D²⁵ = -26.1 (c 0.5, CHCl₃); IR (ATR, NaCl) ν 2920, 2850, 1737, 1255, 1174, 1039, 720 cm⁻¹; ¹H NMR (500 MHz, chloroform-*d*) δ 5.29 (dtt, ²*J*_{H3-F3} = 54.4 Hz, ³*J*_{H3-F4} = 9.2 Hz, ³*J*_{H3-H2} = ³*J*_{H3-H4} = 2.3 Hz, 1H, H-3), 4.85 (dt, ³*J*_{H1-H2} = 7.7 Hz, ³*J*_{H1-F3} = 25.5 Hz, ³*J*_{H4-H5} = 9.8 Hz, ³*J*_{H4-H3} = ⁴*J*_{H4-F4} = 45.4 Hz, ³*J*_{H4-F3} = 25.5 Hz, ³*J*_{H4-H5} = 9.8 Hz, ³*J*_{H4-H3} = ⁴*J*_{H4-F4} = 2.0 Hz, 1H, H-4), 4.43 (dt, ²*J*_{H4a-H6b} = 12.1 Hz, ³*J*_{H4a-H5} = 1.9 Hz, 1H, H-6a), 4.25 (dddt, ²*J*_{H2-F2} = 46.1 Hz, ³*J*_{H2-F3} = 26.4 Hz, ³*J*_{H2-H1} = 7.8 Hz, ⁴*J*_{H2-F4} =

 $\label{eq:spherical_structure} \begin{array}{l} {}^{3}J_{H2-H3} = 2.0 \ \mathrm{Hz}, 1\mathrm{H}, \mathrm{H-2}), 4.23 \ (\mathrm{ddd}, {}^{2}J_{H6b-H6a} = 12.3 \ \mathrm{Hz}, {}^{3}J_{H6b-H5} = 4.9 \ \mathrm{Hz}, {}^{4}J_{H6b-F4} = 1.5 \ \mathrm{Hz}, 1\mathrm{H}, \mathrm{H-6b}), 4.13-4.07 \ (\mathrm{m}, 1\mathrm{H}, \mathrm{H-5}), 3.89 \ (\mathrm{dt}, J = 9.5, 6.7 \ \mathrm{Hz}, 1\mathrm{H}, \mathrm{CH}^{1}_{2}), 3.66 \ (\mathrm{s}, 3\mathrm{H}, \mathrm{CO}_{2}\mathrm{CH}_{3}), 3.57 \ (\mathrm{dt}, J = 9.5, 6.8 \ \mathrm{Hz}, 1\mathrm{H}, \mathrm{CH}^{1}_{2}), 2.30 \ (\mathrm{t}, J = 7.5 \ \mathrm{Hz}, 2\mathrm{H}, \mathrm{CH}_{2}), 2.10 \ (\mathrm{s}, 3\mathrm{H}, \mathrm{COCH}_{3}), 1.67-1.57 \ (\mathrm{m}, 4\mathrm{H}, 2 \times \mathrm{CH}_{2}), 1.38-1.22 \ (\mathrm{m}, 22\mathrm{H}, 11 \times \mathrm{CH}_{2}) \ \mathrm{ppm}; {}^{13}\mathrm{C}\{ {}^{1}\mathrm{H} \} \ \mathrm{NMR} \ (126 \ \mathrm{MHz}, \ \mathrm{chloroform-}d) \ \delta \ 174.5, 170.7 \ (2\mathrm{C}, \mathrm{CO}), 98.3 \ (\mathrm{dd}, {}^{2}J_{C1-F2} = 23.7 \ \mathrm{Hz}, {}^{3}J_{C1-F3} = 3.6 \ \mathrm{Hz}, 1\mathrm{C}, \mathrm{C}-1), \\ 87.7 \ (\mathrm{dt}, {}^{1}J_{C3-F3} = 184.8 \ \mathrm{Hz}, {}^{2}J_{C3-F2} = {}^{2}J_{C3-F4} = 17.6 \ \mathrm{Hz}, 1\mathrm{C}, \mathrm{C}-3), \\ 86.7 \ (\mathrm{ddd}, {}^{1}J_{C2-F2} = 196.2 \ \mathrm{Hz}, {}^{2}J_{C2-F3} = 16.7 \ \mathrm{Hz}, {}^{3}J_{C2-F4} = 5.2 \ \mathrm{Hz}, 1\mathrm{C}, \ \mathrm{C}-3), \\ 86.7 \ (\mathrm{ddd}, {}^{1}J_{C2-F2} = 196.2 \ \mathrm{Hz}, {}^{2}J_{C4-F3} = 17.5 \ \mathrm{Hz}, {}^{3}J_{C4-F2} = 5.1 \ \mathrm{Hz}, 1\mathrm{C}, \ \mathrm{C}-3), \\ 86.7 \ (\mathrm{ddd}, {}^{1}J_{C4-F4} = 194.0 \ \mathrm{Hz}, {}^{2}J_{C4-F3} = 17.5 \ \mathrm{Hz}, {}^{3}J_{C4-F2} = 5.1 \ \mathrm{Hz}, 1\mathrm{C}, \ \mathrm{C}-3), \\ 84.2 \ (\mathrm{ddd}, {}^{1}J_{C4-F4} = 194.0 \ \mathrm{Hz}, {}^{2}J_{C4-F3} = 17.5 \ \mathrm{Hz}, {}^{3}J_{C4-F2} = 5.1 \ \mathrm{Hz}, 1\mathrm{C}, \ \mathrm{C}-3), \\ 84.2 \ (\mathrm{ddd}, {}^{1}J_{C4-F4} = 194.0 \ \mathrm{Hz}, {}^{2}J_{C4-F3} = 17.5 \ \mathrm{Hz}, {}^{3}J_{C4-F2} = 5.1 \ \mathrm{Hz}, 1\mathrm{C}, \ \mathrm{C}-3), \\ 84.7 \ (\mathrm{C}, \mathrm{C}-4), 70.9 \ (\mathrm{1C}, \mathrm{C}-6), 51.6 \ (\mathrm{1C}, \mathrm{C}0_{2}\mathrm{CH}_{3}), 34.3 , 29.78 , \\ 29.77, \ 29.73, \ 29.72, \ 29.68, \ 29.64, \ 29.59, \ 29.5, \ 29.4 , \ 29.3 , 25.9 \ 25.1 \ (14\mathrm{C}, 14 \times \mathrm{CH}_{2}), 20.9 \ (1\mathrm{C}, \mathrm{C}\mathrm{C}\mathrm{CH}_{3}) \ \mathrm{pm}; {}^{1}\mathrm{P} \ \mathrm{NMR} \ (470 \ \mathrm{MHz}, \ \mathrm{chloroform-} d) \ \delta -203.24 \ (\mathrm{ddddt}, {}^{2}J_{F2-H1} = {}^{4}J_{F2-H4} = 1.6 \ \mathrm{Hz}, 1\mathrm{F}, \ F-2), -203.82 \ (\mathrm{dddqd}, {}^{2}J_{F4-H4} = 3 \$

Compound (32). To a solution of 4'-demethylepipodophyllotoxin (1.0 equiv) in anhydrous acetonitrile (0.1 M) was added sodium iodide (2.0 equiv). The solution was cooled at 0 $^{\circ}$ C, and boron trifluoride (3.0 equiv) was added dropwise. The mixture was stirred for 15 min at this temperature. The mixture was then concentrated under reduced pressure and used for the next step without further purification.²¹

4-O-(6"-O-Acetyl-2",3",4"-trideoxy-2",4",6"-trifluoro- α/β -Dallopyranosyl)-5'-didemethoxy-3',4'-dioxopodophyllotoxin (33). This was synthesized using general procedure II starting from 16 and crude iodine 32.²¹ The resulting crude was purified by flash column chromatography (silica gel, EtOAc/hexanes, $1:9 \rightarrow 3:7$) to give 33 as a reddish oil (7.1 mg, 0.012 mmol, 25% yield). $R_f = 0.44$ (silica, EtOAc/hexanes 2:1); IR (ATR, NaCl) v 2923, 2851, 1777, 1484, 1233, 1032, 733 cm $^{-1};~^{1}\mathrm{H}$ NMR (500 MHz, chloroform-d) δ 6.83 (s, 1H, Ar), 6.58 (s, 1H, Ar), 6.49 (s, 1H, Ar), 6.04 (d, J = 7.3, 1.2 Hz, 2H, CH₂ acetal), 5.42 (s, 1H, OH), 5.31 (dtt, ${}^{2}J_{H3''-F3''} = 54.3$ Hz, ${}^{3}J_{H3''-F2''} = {}^{3}J_{H3''-F4''} = 8.7$ Hz, ${}^{3}J_{H3-H2} = {}^{3}J_{H3-H4} = 2.2$ Hz, 1H, H-3"), 5.16 (s, 1H, Ar), 4.96–4.94 (m, 2H, H-1", H-4), 4.57 (dt, ${}^{2}J_{H6a''-H6b''} = 12.3 \text{ Hz}, {}^{3}J_{H6a''-H5''} = 2.0 \text{ Hz}, 1\text{H}, \text{H-}6a''), 4.54-4.41 \text{ (m,}$ 2H, H-11a, H-11b), 4.41 (dddt, ${}^{2}J_{H4''-F4''}$ = 45.8 Hz, ${}^{3}J_{H4''-F3''}$ = 26.2 Hz, ${}^{3}J_{H4''-HS''} = 9.9$ Hz, ${}^{3}J_{H4''-H3''} = {}^{4}J_{H4''-F2''} = 1.9$ Hz, 1H, H-4"), 4.30 (d, ${}^{3}J_{H1-H2}$ = 6.0 Hz, 1H, H-1), 4.28 (dddt, ${}^{2}J_{H2''-F2''}$ = 46.1 Hz, ${}^{3}J_{H2''-F3''} = 26.0 \text{ Hz}, {}^{3}J_{H2''-H1''} = 8.7 \text{ Hz}, {}^{4}J_{H2''-F4''} = {}^{3}J_{H2''-H3''} = 2.0 \text{ Hz},$ 1H, H-2"), 4.22 (ddt, ${}^{2}J_{H6''b-H6''a} = 12.3 \text{ Hz}, {}^{3}J_{H6''b-H5''} = 6.2 \text{ Hz},$ ${}^{4}J_{H6''b-F4''} = 1.5 \text{ Hz}, 1H, H-6b''), 4.15-4.10 (m, 1H, H-5''), 3.85 (s,)$ 3H, OCH₃), 3.50 (dd, ${}^{3}J_{H2-H3}$ = 14.1 Hz, ${}^{3}J_{H2-H1}$ = 5.9 Hz, 1H, H-2), 2.89 (dddd, ${}^{3}J_{H3-H2} = 14.7$ Hz, ${}^{3}J_{H3-H11a} = 10.9$ Hz, ${}^{3}J_{H3-H11b} = 7.7$ Hz, ${}^{3}J_{H3-H4} = 3.0$ Hz, 1H, H-3), 2.17 (s, 3H, COCH₃) ppm; ${}^{13}C{}^{1}H$ NMR (126 MHz, chloroform-d) δ 178.4, 175.4, 174.5, 170.5 (4C, 4 × CO), 157.7, 151.9, 149.6, 148.3, 130.0, 127.0, 123.9, 113.4, 110.6, 109.8, (12C, Ar), 102.2 (1C, CH₂ acetal), 95.6 (dd, ${}^{2}J_{CI''-F2''} = 23.9$ Hz, ${}^{3}J_{C1''-F3''} = 4.2$ Hz, 1C, C-1"), 87.4 (dt, ${}^{1}J_{C3''-F3''} = 186.4$ Hz, ${}^{2}J_{C3''-F2''} = {}^{2}J_{C3''-F4''} = 18.2$ Hz, 1C, C-3"), 86.5 (ddd, ${}^{1}J_{C2''-F2''} = 196.1$ Hz, ${}^{2}J_{C2''-F3''} = 16.6$ Hz, ${}^{3}J_{C2''-F4''} = 5.0$ Hz, 1C, C-2"), 84.0 (ddd, ${}^{1}J_{C4''-F4''} = 194.2 \text{ Hz}, {}^{2}J_{C4''-F3''} = 18.6 \text{ Hz}, {}^{3}J_{C4''-F2''} = 6.4 \text{ Hz}, 1C, C-4''),$ 72.6 (1C, C-4), 69.3 (dd, ${}^{2}J_{C5''-F4''} = 24.1$ Hz, ${}^{3}J_{C5''-F3''} = 3.3$ Hz, 1C, C-5"), 68.0 (1C, C-11), 62.2 (1C, C-6"), 56.4 (1C, OCH₃), 45.4 (1C, C-1), 40.1 (1C, C-2), 38.2 (1C, C-3), 20.9 (1C, COCH₃) ppm; NMR (470 MHz, chloroform-*d*) δ –203.24 (dddt, ² $J_{F4''-H4''}$ = 45.5 Hz, ³ $J_{F4''-F3''}$ = 14.1 Hz, ³ $J_{F4''-H3''}$ = 9.0, ⁴ $J_{F4''-F2''}$ = 3.6 Hz, ⁴ $J_{F4''-H2''}$ = ³ $J_{F4''-H3''}$ = 1.9 Hz, 1F, F-4"), -203.62 (ddddt, ${}^{2}J_{F2''-H2''}$ = 46.4 Hz, ${}^{3}J_{F2''-F3''}$ = 14.2 Hz, ${}^{3}J_{F2''-H3''} = 9.2$ Hz, ${}^{4}J_{F2''-F4''} = 3.3$ Hz, ${}^{3}J_{F2''-H1''} = {}^{4}J_{F2''-H4''} = 1.6$ Hz, 1F, F-2''), -216.33 (dtt, ${}^{2}J_{F3''-H3''} = 53.7$ Hz, ${}^{3}J_{F3''-H2''} = {}^{3}J_{F3''-H4''} =$ 26.6 Hz, ${}^{3}J_{F3''-F2''} = {}^{3}J_{F3''-F4''} = 14.0$ Hz, 1F, F-3") ppm; HRMS (ESI) $m/z: [M + H]^+$ calcd for $C_{28}H_{26}F_3O_{11}$ 595.1427, $[M + H]^+$, found 595.1448.

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4-O-(6"-O-Acetyl-2",3",4"-trideoxy-2",3",4"-trifluoro-β-D-allopyranosyl)-4'-demethylepipodophyllotoxin (34). This was synthesized using general procedure III starting from 16. The resulting crude was purified by flash column chromatography (silica gel, EtOAc/hexanes, $1:1 \rightarrow 3:1$) to give 34 as an amorphous white solid (20.8 mg, 0.0341 mmol, 56% yield). R_f = 0.42 (silica, EtOAc/ hexanes 1:1); IR (ATR, NaCl) v 3455, 2919, 1775, 1611, 1485, 1232, 1031 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 6.86 (s, 1H, Ar), 6.56 (s, 1H, Ar), 6.25 (s, 2H, Ar), 6.00 (dd, J = 9.9, 1.3 Hz, 2H, CH_2 dioxolane), 5.42 (s, 1H, OH), 5.32 (dtt, ${}^{2}J_{H3''-F3''} = 54.3$ Hz, ${}^{3}J_{H3''-F2''} =$ ${}^{3}J_{H3''-F4''} = 8.7$ Hz, ${}^{3}J_{H3''-H2''} = {}^{3}J_{H3''-H4''} = 2.2$ Hz, 1H, H-3"), 5.03–4.99 (m, 2H, H-1", H-4), 4.61 (d, ${}^{3}J_{H1-H2}$ = 5.3 Hz, 1H, H-1), 4.58 (dt, ${}^{2}J_{H6a''-H6b''} = 12.3 \text{ Hz}, {}^{3}J_{H6a''-H5''} = {}^{4}J_{H6a''-F4''} = 2.0 \text{ Hz}, 1\text{H}, \text{H-6a}''), 4.48$ (dddt, ${}^{2}J_{H4''-F4''}$ = 45.5 Hz, ${}^{3}J_{H4''-F3''}$ = 25.5 Hz, ${}^{3}J_{H4''-H5''}$ = 9.9 Hz, ${}^{3}J_{H4''-H3''} = {}^{4}J_{H4''-F2''} = 1.8$ Hz, 1H, H-4"), 4.40 (dd, ${}^{3}J_{H11a-H3} = 10.8$ Hz, ${}^{2}J_{H11a-H11b}$ = 8.8 Hz, 1H, H-11a), 4.29 (dddt, ${}^{2}J_{H2''-F2''}$ = 46.0 Hz, ${}^{3}J_{H2''-F3''} = 26.6$ Hz, ${}^{3}J_{H1''-H2''} = 8.0$ Hz, ${}^{4}J_{H2''-F4''} = {}^{3}J_{H2''-H3''} = 1.9$ Hz, 1H, H-2"), 4.25 (t, ${}^{2}J_{H11b-H11a} = {}^{3}J_{H11b-H33} = 8.2$ Hz, 1H, H-11b), 4.20 (ddd, ${}^{2}J_{H6b''-H6a''} = 12.4$ Hz, ${}^{3}J_{H6b''-H5''} = 5.6$ Hz, ${}^{4}J_{H6b''-F4''} = 1.2$ Hz, 1H, H-6b"), 4.14–4.09 (m, 1H, H5"), 3.31 (dd, ${}^{3}J_{H2-H3} = 14.0$ Hz, ${}^{3}J_{H2-H1} = 5.4$ Hz, 1H, H-2), 2.92 (dddd, ${}^{3}J_{H3-H2} = 13.9$ Hz, ${}^{3}J_{H3-H11a}$ = 10.6 Hz, ${}^{3}J_{H3-H11b}$ = 7.7 Hz, ${}^{3}J_{H3-H4}$ = 2.9 Hz, 1H, H-3), 2.16 (s, 3H, COCH₃) ppm; ${}^{13}C{}^{1}H$ NMR (126 MHz, CDCl₃) δ 174.7, 170.4 (2C, 2 × CO), 149.0, 147.1, 146.4, 134.1, 133.5, 130.6, 126.8, 111.0, 109.2, 107.9 (12C, Ar), 101.7 (1C, CH₂ dioxolane), 95.8 (dd, ${}^{2}J_{C1''-F2''} = 23.7$ Hz, ${}^{3}J_{C1''-F3''} = 3.5$ Hz, 1C, C-1"), 87.4 (dt, ${}^{1}J_{C3''-F3''} =$ 186.1 Hz, ${}^{2}J_{C3''-E2''} = {}^{2}J_{C3''-F4''} = 17.4$ Hz, 1C, C-3"), 86.4 (ddd, ${}^{1}J_{C2''-F2''} = 197.6$ Hz, ${}^{2}J_{C2''-F3''} = 16.6$ Hz, ${}^{3}J_{C2''-F4''} = 5.6$ Hz, 1C, C-2"), 83.9 (ddd, ${}^{1}J_{C4''-F4''} = 194.4 \text{ Hz}, {}^{2}J_{C4''-F3''} = 17.1 \text{ Hz}, {}^{3}J_{C4''-F2''} = 5.4 \text{ Hz}, 1C, C-4''), 73.5 (1C, C-4), 69.0 (dd, {}^{2}J_{C5''-F4''} = 24.6 \text{ Hz}, {}^{3}J_{C5''-F3''} = 3.5 \text{ Hz},$ 1C, C-5"), 67.5 (1C, C-11), 62.0 (1C, C-6"), 56.5 (2C, 2 × OCH₃), 43.7 (1C, C-1), 40.9 (1C, C-2), 37.6 (1C, C-3), 20.8 (1C, COCH₃) ppm; ¹⁹F NMR (470 MHz, CDCl₃) δ -203.02 (ddddt, ² $J_{F2''-H2''}$ = ppini, F NiNK (470 M12, CDC₁₃) δ =203.02 (ddddt, ${}^{3}_{F2''-H2''}$ = 45.6 Hz, ${}^{3}_{J_{F2''-F3''}}$ = 13.7 Hz, ${}^{3}_{J_{F2''-H3''}}$ = 8.5 Hz, ${}^{4}_{J_{F2''-F4''}}$ = 3.5 Hz, ${}^{3}_{J_{F2''-H1''}}$ = ${}^{4}_{J_{F2''-H4''}}$ = 2.1 Hz, 1F, F-2"), =203.65 (ddddt, ${}^{2}_{J_{F4''-H4''}}$ = 45.4 Hz, ${}^{3}_{J_{F4''-F3''}}$ = 13.3 Hz, ${}^{3}_{J_{F4''-H3''}}$ = 9.7 Hz, ${}^{4}_{J_{F4''-F2''}}$ = 3.9 Hz, ${}^{4}_{J_{F4''-H2''}}$ = ${}^{3}_{J_{F4''-H3''}}$ = 1.9 Hz, 1F, F-4"), =216.35 (dtt, ${}^{2}_{J_{73''-H3''}}$ = 5.7 Hz, ${}^{3}_{J_{74''-H2''}}$ = ${}^{3}_{J_{74''-H3''}}$ = 0.9 Hz, 1F, F-4"), =216.35 (dtt, ${}^{2}_{J_{73''-H3''}}$ = 5.7 Hz, Hz, ${}^{3}J_{F3''-H2''} = {}^{3}J_{F3''-H4''} = 26.6$ Hz, ${}^{3}J_{F3''-F2''} = {}^{3}J_{F3''-F4''} = 13.9$ Hz, 1F, F-3") ppm; HRMS (ESI) m/z: [M + NH₄]⁺ calcd for C₂₉H₃₃F₃NO₁₁ 628.2000, found 628.2010.

1,3,4,6-Tetra-O-acetyl-2-deoxy-2-fluoro- α/β -D-glucopyra**nose (35).** To a stirred solution of 3,4,6-tri-O-acetyl-D-glucal²⁶ (205 mg, 0.75 mmol) in nitromethane/water (7.5 mL, 5:1) at 0 °C was added Selectfluor (400 mg, 1.13 mmol, 1.5 equiv). The mixture was stirred overnight, while the temperature was allowed to rise to room temperature. Then, the reaction mixture was heated under reflux using an oil bath for 1 h. The nitromethane was evaporated under reduced pressure. The aqueous phase was extracted with ethyl acetate $(3 \times 5 \text{ mL})$, and the combined organic phases were washed with water (10 mL). The organic phase was dried over MgSO₄, filtered, and concentrated under reduced pressure. The crude mixture was used for the next step without further purification. The crude oil was dissolved in pyridine (0.6 mL, 7.5 mmol, 10 equiv) at 0 °C, and Ac₂O (0.38 mL, 3.8 mmol, 5 equiv) was added. The mixture was stirred at room temperature for 2 h, and water (5 mL) and CH₂Cl₂ (10 mL) were added. The biphasic solution was stirred 30 min, and the phases were separated. The organic phase was washed with water (2×10) mL), a saturated aqueous NaHCO₃ solution (10 mL), and an aqueous 1 M HCl solution (10 mL). The organic phase was dried over MgSO₄, filtered, and concentrated under reduced pressure. The mixture 2-deoxy-2-fluoromannose and 2-deoxy-2-fluoroglucose analogues were separated by flash column chromatography (silica gel, EtOAc/hexanes, 1:9 to 1:1) to give pure 1,3,4,6-tetra-O-acetyl-2deoxy-2-fluoroglucopyranose (79.2 mg, 0.225 mmol, 30% yield) and 1,3,4,6-tetra-O-acetyl-2-deoxy-2-fluoromannopyranose (84.4 mg, 0.240 mmol, 32% yield). The spectroscopic data match those reported in the literature.¹

1,6-Di-O-acetyl-3-O-benzyl-2,4-dideoxy-2,4-difluoro- α/β -D-glucopyranose (36). Compound 36 was made as previously

reported, and the spectroscopic data derived from compound 36 match those reported in the literature.^{8d}

1,2,3-Tri-O-acetyl-4,6-dideoxy-4,6-difluoro- α/β -D-glucopyranose (37). To a stirred solution of 2,3-di-O-benzyl-4,6-dideoxy-4,6difluoro-allyl- α/β -D-glucopyranoside^{8e} (90.8 mg, 0.2245 mmol) in dry CH₂Cl₂ (2 mL) at 0 °C was added a 1 M solution of boron trichloride (BCl₃) in CH₂Cl₂ (1.35 mL, 1.347 mmol, 6 equiv) dropwise, and the reaction was allowed to go back to room temperature. The mixture was stirred 2.5 h and guenched with water (6 mL). CH₂Cl₂ was removed under reduced pressure, and the resulting aqueous phase was stirred for 1 h. The remaining water was evaporated, and the crude oil was dissolved in pyridine (2 mL). Ac₂O (675 μ L, 6.735 mmol, 30 equiv) was added at 0 °C, and the mixture was allowed to go back to room temperature for 16 h. Water (5 mL) was added, and the mixture was extracted with CH_2Cl_2 (3 × 10 mL). The combined organic phases were successively washed with water $(2 \times 10 \text{ mL})$, a saturated aqueous NaHCO3 solution (25 mL), and an aqueous 1 M HCl solution (25 mL). The organic solution was dried over MgSO4, filtered, and concentrated under reduced pressure. The resulting crude was purified by flash column chromatography (silica gel, EtOAc/hexanes, 1:9 to 3:7) to give 37 (α/β = 3.7:1) as a thick yellow oil (60 mg, 0.1939 mmol, 86% yield); Rf = 0.71 (silica, EtOAc/ hexanes 1:1); $[a]_{\rm D}^{25}$ = +23.0 (c 1.0, CHCl₃); IR (ATR, NaCl) ν 2361, 1765, 1250, 1214, 1081, 1001, 879 cm⁻¹; ¹H NMR (500 MHz, chloroform-d) δ 6.32 (t, ${}^{3}J_{H1-H2} = {}^{5}J_{H1-F4} = 3.3$ Hz, 1H, H-1 α), 5.74 (d, ${}^{3}J_{H1-H2} = 8.2$ Hz, 1H, H-1 β), 5.62 (ddd, ${}^{3}J_{H3-F4} = 13.7$ Hz, ${}^{3}J_{H3-H2}$ = 10.3 Hz, ${}^{3}J_{H3-H4}$ = 8.8 Hz, 1H, H-3 α), 5.40 (ddd, ${}^{3}J_{H3-F4}$ = 14.7 Hz, ${}^{3}J_{H3-H2} = 9.7$ Hz, ${}^{3}J_{H3-H4} = 9.0$ Hz, 1H, H-3 β), 5.08 (ddd, ${}^{3}J_{H2-H3} =$ 9.7 Hz, ${}^{3}J_{H2-H1} = 8.2$ Hz, ${}^{4}J_{H2-F4} = 0.6$ Hz, 1H, H-2 β), 5.03 (ddd, ${}^{3}J_{H2-H3} = 10.4$ Hz, ${}^{3}J_{H2-H1} = 3.7$ Hz, ${}^{3}J_{H2-F4} = 1.0$ Hz, 1H, H-2 α), 4.75–4.57 (m, 4H, H-6 α/β), 4.64 (dt, ${}^{2}J_{H4-F4} = 49.9$ Hz, ${}^{3}J_{H4-H3} = 10.0$ Hz, ${}^{3}J_{H4-H3} = 9.5$ Hz, 1H, H-4 β), 4.61 (dd, ${}^{2}J_{H4-F4} = 50.3$ Hz, ${}^{3}J_{H4-H5} = 10.1$ Hz, ${}^{3}J_{H4-H3} = 9.1$ Hz, 1H, H-4 α), 4.08 (ddtd, ${}^{3}J_{H5-F6} =$ 26.5 Hz, ${}^{3}J_{H5-H4} = 9.5$ Hz, ${}^{3}J_{H5-H6b} = 4.4$ Hz, ${}^{4}J_{H5-H1} = 2.8$ Hz, ${}^{3}J_{H5-H6a} = 2.2$ Hz, 1H, H-5 α), 3.81 (ddtd, ${}^{3}J_{H5-F6} = 25.5$ Hz, ${}^{3}J_{H5-H4} =$ 10.0 Hz, ${}^{3}J_{H5-H6b} = {}^{3}J_{H5-F4} = 3.1$ Hz, ${}^{3}J_{H5-H6a} = 1.7$ Hz, 1H, H-5 β), 2.19 (s, 3H, COCH₃- α), 2.12 (s, 3H, COCH₃- α), 2.12 (s, 3H, COCH₃- α), 2.12 (s, 3H, COCH₃-β), 2.11 (s, 3H, COCH₃-β), 2.05 (s, 3H, COCH₃-β), 2.03 (s, 3H, $COCH_3-\alpha$); ¹³C{¹H} NMR (126 MHz, chloroform-d) δ 170.08 (s, 1C, COCH₃-α), 170.05 (s, 1C, COCH₃-β), 169.8 (s, 3H, COCH₃α), 169.5 (s, 1C, COCH₃-β), 169.1 (s, 1C, COCH₃-β), 168.9 (s, 1C, COCH₃- α), 91.7 (d, ⁴*J*_{C1-F4} = 1.3 Hz, 1C, C-1 β), 89.1 (d, ²*J*_{C1-F4} = 1.1 Hz, 1C, C-1 α), 85.5 (dd, ¹*J*_{C4-F4} = 187.3 Hz, ³*J*_{C4-F6} = 7.8 Hz, 1C, C-4 α), 85.2 (dd, ¹*J*_{C4-F4} = 187.8 Hz, ³*J*_{C4-F6} = 7.8 Hz, 1C, C-4 β), 80.3 (d, ${}^{1}J_{C6-F6} = 176.4$ Hz, 1C, C-6 α), 80.1 (d, ${}^{1}J_{C6-F6} = 176.6$ Hz, 1C, C- 6β), 73.1 (dd, ${}^{2}J_{C5-F4} = 24.5$ Hz, ${}^{2}J_{C5-F6} = 18.7$ Hz, 1C, C-5 β), 72.7 (d, ${}^{2}J_{C3-F4} = 20.0$ Hz, 1C, C-3 β), 70.6 (dd, ${}^{2}J_{C5-F4} = 23.8$ Hz, ${}^{2}J_{C5-F6} =$ 18.2 Hz, 1C, C-5 α), 70.1 (d, ${}^{3}J_{C2-F4} = 7.9$ Hz, 1C, C-2 β), 69.7 (d, ${}^{2}J_{C3-F4} = 19.6$ Hz, 1C, C-3 α), 69.0 (d, ${}^{3}J_{C2-F4} = 8.4$ Hz, 1C, C-2 α), 21.0, 20.9, 20.8, 20.7, 20.6 (m, 6C, $3 \times \text{COCH}_{3}$ - α/β); ¹⁹F NMR (470 MHz, chloroform-d) δ –199.0 (ddq, ${}^{2}J_{F4-H4}$ = 50.2 Hz, ${}^{3}J_{F4-H3}$ = 13.0 Hz, ${}^{3}J_{F4-H5} = {}^{4}J_{F5-H6} = 3.4$ Hz, ${}^{4}J_{F4-H2} = 1.3$ Hz, 1F, F-4 α), -200.7 (ddt, ${}^{2}_{J_{F4-H5}} = 5.1 \text{ Hz}$, ${}^{3}_{J_{F4-H2}} = 14.8 \text{ Hz}$, ${}^{3}_{J_{F4-H5}} = 2.7 \text{ Hz}$, ${}^{4}_{J_{F4-H2}} = 0.8 \text{ Hz}$, 1F, F-4 β), -236.7 (td, ${}^{2}_{J_{F6-H6a}} = {}^{2}_{J_{F6-H6b}} = 47.2 \text{ Hz}$, ${}^{3}_{J_{F6-H5}} = 25.4 \text{ Hz}$, 1F, F-6 β), -236.9 (td, ${}^{2}_{J_{F6-H6a}} = {}^{2}_{J_{F6-H6b}} = 47.3 \text{ Hz}$, ${}^{3}_{J_{F6-H5}} = 26.5 \text{ Hz}$, 1F, F-6 β); HRMS (ESI) m/z: [M + Na]⁺ calcd for C₁₂H₁₆F₂NaO₇ 333.0756, found 333.0747.

1,3-Di-O-acetyl-2,4,6-trideoxy-2,4,6-trifluoro-*α*/*β*-D-glucopyranose (38). To a stirred solution of 2,4,6-trifluoro*α*/*β*-D-glucopyranose^{8d} (31.9 mg, 0.1714 mmol) in pyridine (170 μL) at 0 °C was added Ac₂O (97 μL, 1.028 mmol, 6 equiv). The mixture was allowed to go back to room temperature and was stirred for 3 h. EtOAc (10 mL) was added, and the organic phase was washed with a saturated aqueous NaHCO₃ solution (5 mL), an aqueous 1 M HCI solution (2 × 5 mL), water (5 mL), and brine (5 mL). The organic solution was dried over MgSO₄, filtered, and concentrated under reduced pressure. The resulting crude was purified by flash column chromatography (silica gel, EtOAc/hexanes, 1:9 → 1:3) to give **38** (*α*/*β* = 1:14.3) as a colorless oil (25.8 mg, 0.0955 mmol, 56% yield). R_f = 0.55 (silica, EtOAc/hexanes 1:1); [*α*]_D²⁵ = +9.6 (*c* 0.3, CHCl₃); IR (ATR, NaCl) ν 2361, 1765, 1250, 1214, 1081, 1001, 879 cm⁻¹; ¹H NMR (500 MHz, chloroform-d) δ 6.42 (t, J = 3.2 Hz, 1H, H-1 α), 5.80 (dd, ${}^{3}J_{H1-H2} = 8.0$ Hz, ${}^{3}J_{H1-F2} = 3.2$ Hz, 1H, H-1 β), 5.54 (tt, ${}^{3}J_{H3-F4} = {}^{3}J_{H3-F2} = 14.5$ Hz, ${}^{3}J_{H3-H4} = {}^{3}J_{H3-H2} = 9.1$ Hz, 1H, H-3), 4.69 (ddd, ${}^{2}J_{H6a-F6} = 47.2$ Hz, ${}^{2}J_{H6a-H6b} = 10.8$ Hz, ${}^{3}J_{H6a-H5} = 2.0$ Hz, 1H, H-6a), 4.63 (ddt, ${}^{2}J_{H6b-F6} = 46.5$ Hz, ${}^{2}J_{H6b-H6a} = 10.9$ Hz, ${}^{3}J_{H6b-H5} =$ 3.1 Hz, ${}^{4}J_{H6b-F4} = 1.4$ Hz, 1H, H-6b), 4.58 (dt, ${}^{2}J_{H4-F4} = 49.9$ Hz, ${}^{3}J_{H4-H5} = 9.9$ Hz, ${}^{3}J_{H4-H3} = 9.0$ Hz, 1H, H-4), 4.39 (dt, ${}^{2}J_{H2-F2} = 50.5$ Hz, ${}^{3}J_{H2-H3} = 9.1$ Hz, ${}^{3}J_{H1-H2} = 7.8$ Hz, 1H, H-2), 3.82 (dddt, ${}^{3}J_{H5-F6}$ = 25.9 Hz, ${}^{3}J_{H5-H4}$ = 10.0 Hz, ${}^{3}J_{H5-H6b}$ = 3.2 Hz, ${}^{3}J_{H5-H6a}$ = ${}^{4}J_{H5-F4}$ = 1.7 Hz, 1H, H-5), 2.19 (s, 3H, COCH₃), 2.18 (s, 3H, COCH₃); ¹³C{¹H} NMR (126 MHz, chloroform-d) δ 169.7, 168.9 (2C, 2 × $\begin{array}{l} {\rm COCH_3}{\rm ()},\,91.2~{\rm (dd,~}^2J_{C1-F2}=25.1~{\rm Hz},~{}^4J_{C1-F4}=1.5~{\rm Hz},~1{\rm C},~{\rm C}{\rm -1}{\rm)},\,88.0~{\rm (dd,~}^1J_{C2-F2}=193.8~{\rm Hz},~{}^3J_{C2-F4}=8.7~{\rm Hz},~1{\rm C},~{\rm C}{\rm -2}{\rm)},\,85.0~{\rm (dt,~}^1J_{C4-F4}=1.5~{\rm Hz},~{}^2J_{C2}{\rm -1}{\rm Hz},~{}^2J_{C2}{\rm -1}{\rm Hz},~{}^2J_{C2}{\rm -1}{\rm Hz},~{}^2J_{C2}{\rm -1}{\rm Hz},~{}^2J_{C2}{\rm Hz},~{}^2J_{C2}{\rm$ 181.8 Hz, ${}^{3}J_{C6-F6} = {}^{3}J_{C2-F2} = 8.2$ Hz, 1C, C-4), 79.9 (d, ${}^{1}J_{C6-F6} = 176.7$ Hz, 1C, C-6), 73.1 (dd, ${}^{2}J_{C5-F4} = 24.2$ Hz, ${}^{2}J_{C5-F6} = 18.8$ Hz, 1C, C-5), 72.3 (t, ${}^{2}J_{C3-F4} = {}^{2}J_{C3-F2} = 20.2$ Hz, 1C, C-3), 20.91, 20.88 (2C, 2 × COCH₃); 19 F NMR (470 MHz, chloroform-*d*) δ –200.2 (dd, *J* = 50.1, 14.4 Hz, 1F, F- α), -201.5 (dddt, ${}^{2}J_{F4-H4}$ = 49.9 Hz, ${}^{3}J_{F4-H3}$ = 14.4 Hz, ${}^{4}J_{F4-F2} = 2.1$ Hz, ${}^{3}J_{F4-H5} = {}^{4}J_{F4-H6b} = 1.5$ Hz, 1F, F-4 β), -201.8 (ddt, ${}^{2}J_{F2-H2} = 50.6$ Hz, ${}^{3}J_{F2-H3} = 14.4$ Hz, ${}^{3}J_{F2-H1} = 2.8$ Hz, ${}^{4}J_{F2-F4} = 2.2$ Hz, 1F, F-2 β), -203.30 (dd, J = 48.5, 12.1 Hz, 1F, F- α), -237.07 (td, ${}^{2}J_{F6-H6a} = {}^{2}J_{F6-H6b} = 47.1$ Hz, ${}^{3}J_{F6-H5} = 25.8$ Hz, 1F, F-6 β), -237.30 (td, J = 47.1, 27.0 Hz, 1F. F-6 α); HRMS (ESI) m/z: [M + NH_4]⁺ calcd for $C_{10}H_{17}F_3NO_5$ 288.1053, found 288.1054.

3,4,6-**Tri-O-acetyl-2-deoxy-2-fluoro-** α/β -D-glucopyranose (**39**). This was synthesized using general procedure I starting from **35**. The resulting crude was purified by flash column chromatography (silica gel, EtOAc/hexanes, 1:4 \rightarrow 1:1) to give **39** (α/β = 2.3:1) as a colorless oil (36.1 mg, 0.117 mmol, 82% yield). The spectroscopic data derived from compound **39** match those reported in the literature.¹²

6-O-Acetyl-3-O-benzyl-2,4-dideoxy-2,4-difluoro- α/β -D-glucopyranose (40). This was synthesized using general procedure I starting from 36.^{8e} The resulting crude was purified by flash column chromatography (silica gel, EtOAc/hexanes, $1:4 \rightarrow 1:1$) to give 40 $(\alpha/\beta = 4:1)$ as a colorless oil (116.1 mg, 0.367 mmol, 88% yield). R_f = 0.44 (silica, EtOAc/hexanes 1:1); $[\alpha]_D^{25} = +60.7$ (c 0.2, CHCl₃); IR (ATR, NaCl) ν 3426, 2954, 1744, 1727, 1370, 1239, 1039 cm⁻¹; ¹H NMR (500 MHz, chloroform-d) δ : 7.44–7.28 (m, 10H, Ar- α/β), 5.41 (t, ${}^{3}J_{H1-H2} = {}^{3}J_{H1-F2} = 3.5$ Hz, 1H, H-1 α), 4.82 (m, 5H, H-1 β ; $CH_{2}Ph-\alpha/\beta$), 4.47 (dt, ${}^{2}J_{H4-F4} = 50.0$ Hz, ${}^{3}J_{H4-H5} = 10.0$ Hz, ${}^{3}J_{H4-H3} = 8.7$ Hz, 1H, H-4 β), 4.45 (ddd, ${}^{2}J_{H2-F2} = 48.6$ Hz, ${}^{3}J_{H2-H3} = 9.1$ Hz, ${}^{3}J_{H2-H1} = 3.5$ Hz, 1H, H-2 α), 4.44 (dt, ${}^{2}J_{H4-F4} = 49.9$ Hz, ${}^{3}J_{H4-H5} =$ ${}^{3}J_{H4-H3} = 8.9$ Hz, 1H, H-4 α), 4.45–4.37 (m, 2H, H-6 α/β), 4.26 (dt, ${}^{2}J_{H2-F2} = 50.7$ Hz, ${}^{3}J_{H2-H1} = {}^{3}J_{H2-H3} = 8.1$ Hz, 1H, H-2 β), 4.28–4.20 (m, 3H, H-5 α ; H-6 α/β), 4.15 (ddt, ${}^{3}J_{H3-F4} = 15.3$ Hz, ${}^{3}J_{H3-F2} = 12.9$ Hz, ${}^{3}J_{H3-H2} = {}^{3}J_{H3-H4} = 8.8$ Hz, 1H, H-3 α), 3.83 (tt, ${}^{3}J_{H3-F4} = {}^{3}J_{H3-F2}$ = 15.3 Hz, ${}^{3}J_{H3-H4} = {}^{3}J_{H3-H2} = 8.6$ Hz, 1H, H-3 β), 3.77 (br, 1H, OH- β), 3.71 (ddt, ${}^{3}J_{H5-H4}$ = 10.3 Hz, ${}^{3}J_{H5-H6b}$ = 5.4 Hz, ${}^{3}J_{H5-H6a}$ = ${}^{3}J_{H5-F4}$ = 2.7 Hz, 1H, H-5 β), 3.37 (br, 1H, OH- α), 2.10 (s, 6H, COCH₃- α / β); ¹³C{¹H} NMR (126 MHz, chloroform-*d*) δ 170.99 (s, 1C, COCH₃-α), 170.96 (s, 1C, COCH₃-β), 137.8, 137.4, 128.60, 128.57, 128.2, 128.11, 128.09 (10C, Ar- α/β), 94.7 (dd, ${}^{2}J_{C1-F2}$ = 23.8 Hz, ${}^{4}J_{C1-F4} = 1.2$ Hz, 1C, C-1 β), 93.0 (dd, ${}^{1}J_{C2-F2} = 188.9$ Hz, ${}^{3}J_{C2-F4} = 9.4$ Hz, 1C, C-2β), 90.8–88.2 (m, 1C, C-4β), 90.4 (dd, ${}^{2}J_{C1-F2}$ = 21.5 Hz, ${}^{2}J_{C1-F4} = 1.2$ Hz, 1C, C-1 α), 90.0 (dd, ${}^{1}J_{C2-F2} = 192.0$ Hz, ${}^{3}J_{C2-F4} =$ 9.1 Hz, 1C, C-2 α), 89.0 (dd, ${}^{1}J_{C4-F4}$ = 185.7 Hz, ${}^{3}J_{C4-F2}$ = 8.8 Hz, 1C, C-4 α), 79.8 (t, ² J_{C3-F2} = ² J_{C3-F4} = 18.7 Hz, 1C, C-3 β), 77.3 (t, ² J_{C3-F2} $= {}^{2}J_{C3-F4} = 18.3$ Hz, 1C, C-3 α), 74.9 (s, 1C, CH₂Ph- α), 74.6 (s, 1C, CH₂Ph- β), 71.6 (d, ² J_{C5-F4} = 24.2 Hz, 1C, C-5 β), 67.0 (d, ² J_{C5-F4} = 24.0 Hz, 1C, C-5α), 62.34 (s, 1C, C-6β), 62.29 (s, 1C, C-6β), 20.92 (s, 1C, COCH₃- α), 20.91 (s, 1C, COCH₃- β); ¹⁹F NMR (470 MHz, chloroform-d) δ –196.6 (ddq, ${}^{2}J_{F4-H4}$ = 51.4 Hz, ${}^{3}J_{F4-H3}$ = 15.5 Hz, 2.9 Hz, 1F, F-4 α), -197.5 (ddt, J = 50.3 Hz, 15.1, 3.0 Hz, 1F, F- β), $-197.7 \text{ (ddt, } J = 50.3, 15.5, 2.5 \text{ Hz}, 1\text{F}, \text{F}-\beta), -199.4 \text{ (ddd, } {}^{2}J_{F2-H2} =$ 48.9 Hz, ${}^{3}J_{F2-H3} = 12.9$ Hz, ${}^{3}J_{F2-H1} = 2.1$ Hz, 1F, F-2 α); HRMS (ESI) m/z: [M + NH₄]⁺ calcd for C₁₅H₂₂F₂NO₅ 334.1461, found 334.1457.

2,3-Di-O-acetyl-4,6-dideoxy-4,6-difluoro- α/β -D-glucopyranose (41). This was synthesized using general procedure I starting from 37. The resulting crude was purified by flash column chromatography (silica gel, EtOAc/hexanes, $1:4 \rightarrow 1:1$) to give 41 $(\alpha/\beta = 4.1)$ as a colorless oil (7.0 mg, 0.0261 mmol, 20% yield). R_f = 0.46 (silica, EtOAc/hexanes 1:1); $[\alpha]_D^{25} = +20.5$ (c 0.2, CHCl₃); IR (ATR, NaCl) v 3451, 2963, 1755, 1735, 1231, 1033, 1014 cm⁻¹; ¹H NMR (500 MHz, chloroform-*d*) δ 5.68 (dt, ${}^{3}J_{H3-F4}$ = 14.1 Hz, ${}^{3}J_{H3-H4}$ $= {}^{3}J_{H3-H2} = 9.7$ Hz, 1H, H-3), 5.47 (t, ${}^{3}J_{H1-H2} = {}^{4}J_{H1-H5} = 3.4$ Hz, 1H, H-1), 4.84 (ddd, ${}^{3}J_{H2-H3} = 10.3$ Hz, ${}^{3}J_{H2-H1} = 3.6$ Hz, ${}^{4}J_{H2-F4} = 0.9$ Hz, 1H, H-2), 4.67 (dddd, ${}^{2}J_{H6b-F6} = 47.0$ Hz, ${}^{2}J_{H6b-H6a} = 10.6$ Hz, ${}^{3}J_{H6b-H5} = 3.4$ Hz, ${}^{4}J_{H6b-F4} = 1.8$ Hz, 1H, H-6b), 4.63 (ddt, ${}^{2}J_{H6a-F6} =$ 47.6 Hz, ${}^{2}J_{H6a-H6b} = 10.6$ Hz, ${}^{3}J_{H6a-H5} = {}^{4}J_{H6a-F4} = 1.7$ Hz, 1H, H-6a), 4.53 (dt, ${}^{2}J_{H4-F4}$ = 50.5 Hz, ${}^{3}J_{H4-H5}$ = 10.1 Hz, ${}^{3}J_{H4-H3}$ = 9.0 Hz, 1H, H-4), 4.26 (ddtd, ${}^{3}J_{H5-F6} = 26.7$ Hz, ${}^{3}J_{H5-H4} = 9.8$ Hz, ${}^{3}J_{H5-H6b} =$ ${}^{4}J_{H5-H1} = 3.8 \text{ Hz}, {}^{3}J_{H5-H6a} = 1.8 \text{ Hz}, 1\text{H}, \text{H-5}), 3.03 (s, 1\text{H}, \text{OH}), 2.11$ (s, 3H, COCH₃), 2.10 (s, 3H, COCH₃); ¹³C{¹H} NMR (126 MHz, chloroform-d) δ 170.3, 170.1 (s, 2C, 2 × COCH₃), 90.4 (s, 1C, C-1), 86.0 (dd, ${}^{1}J_{C4-F4}$ = 187.2 Hz, ${}^{3}J_{C4-F6}$ = 7.7 Hz, 1C, C-4), 80.9 (d, ${}^{1}J_{C6-F6}$ = 175.0 Hz, 1C, C-6), 70.8 (d, ${}^{3}J_{C2-F4}$ = 7.7 Hz, 1C, C-2), 69.7 (d, ${}^{2}J_{C3-F4}$ = 19.8 Hz, 1C. C-3), 68.1 (dd, ${}^{2}J_{C5-F4}$ = 23.4, ${}^{2}J_{C5-F6}$ = 18.1 Hz, 1C, C-5), 20.9, 20.8 (s, 2C, 2 × COCH₃); ¹⁹F NMR (470 MHz, chloroform-d) δ –198.4 (ddtd, ${}^{2}J_{F4-H4}$ = 50.4 Hz, ${}^{3}J_{F4-H3}$ = 14.4 Hz, ${}^{2}J_{F4-H4} = {}^{2}J_{F4-H4} = 3.6$ Hz, ${}^{2}J_{F4-H4} = 1.8$ Hz, 1F, F-4 α), - 200.6 (ddd, J = 50.4, 14.4, 2.9 Hz, 1F, F-4 β), -235.6 (td, J = 47.0, 24.4 Hz, 1F, F- $(6\beta), -236.4 \text{ (td, }^{2}J_{F6-H6a} = {}^{2}J_{F6-H6b} = 47.2 \text{ Hz}, {}^{2}J_{F6-H5} = 26.7 \text{ Hz}, 1\text{F}, F-6\alpha); \text{ HRMS (ESI) } m/z: [M + NH_4]^+ \text{ calcd for } C_{10}H_{18}F_2NO_6$ 286.1097, found 286.1093.

3-O-Acetyl-2,4,6-trideoxy-2,4,6-trifluoro- α/β -D-glucopyranose (42). This was synthesized using general procedure I starting from 38. The resulting crude was purified by flash column chromatography (silica gel, EtOAc/hexanes, $1:3 \rightarrow 1:1$) to give 42 $(\alpha/\beta = 3.6:1)$ as a colorless oil (17.1 mg, 0.0750 mmol, 78% yield). R_f = 0.21 (silica, EtOAc/hexanes 1:3); $[\alpha]_{D}^{25}$ = +89.5 (c 0.4, CHCl₃); IR (ATR, NaCl) ν 3453, 2963, 1754, 1737, 1232, 1058, 1033 cm⁻¹; ¹H NMR (500 MHz, chloroform-d) δ 5.74 (ddt, ³J_{H3-F4} = 14.3 Hz, ${}^{3}J_{H3-F2} = 12.2$ Hz, ${}^{3}J_{H3-H4} = {}^{3}J_{H3-H2} = 9.3$ Hz, 1H, H-3 α), 5.48 (dd, ${}^{J_{13}}_{J_{11-H2}} = 3.7 \text{ Hz}, {}^{3}_{J_{H1-F2}} = 2.2 \text{ Hz}, 1\text{ H}, \text{H-1}\alpha), 5.48 (tt, {}^{3}_{J_{H3-F4}} = 14.8 \text{ Hz}, {}^{3}_{J_{H3-F2}} = 13.9 \text{ Hz}, {}^{3}_{J_{H3-H2}} = {}^{3}_{J_{H3-H4}} = 9.2 \text{ Hz}, 1\text{ H}, \text{H-3}\beta), 4.96 (dd, {}^{3}_{J_{H1-H2}} = 7.7 \text{ Hz}, {}^{3}_{J_{H1-F2}} = 2.7 \text{ Hz}, 1\text{ H}, \text{H-1}\beta), 4.75-4.55 (m, 10.16)$ 4H, H-6 α/β), 4.57–4.42 (m, 1H, H-4 β), 4.50 (dt,² J_{H4-F4} = 50.5 Hz, ${}^{3}J_{H4-H5} = {}^{3}J_{H4-H3} = 9.5$ Hz, 1H, H-4 α), 4.43 (ddd, ${}^{2}J_{H2-F2} = 49.3$ Hz, ${}^{3}J_{H2-H3} = 9.7$ Hz, ${}^{3}J_{H2-H1} = 3.7$ Hz, 1H, H-2 α), 4.25 (ddtd, ${}^{3}J_{H5-F6} =$ 27.4 Hz, ${}^{3}J_{H5-H4} = 9.5$ Hz, ${}^{3}J_{H5-H6b} = 4.1$ Hz, ${}^{3}J_{H5-F4} = 3.1$ Hz, ${}^{3}J_{H5-H6a} = 1.6$ Hz, 1H, H-5 α), 4.22 (ddd, ${}^{2}J_{H2-F2} = 50.5$ Hz, ${}^{3}J_{H2-H3} =$ 9.2 Hz, ${}^{3}J_{H2-H1} = 7.7$ Hz, 1H, H-2 β), 3.77 (ddtd, ${}^{3}J_{H5-F6} = 24.1$ Hz, ${}^{3}J_{H5-H4} = 9.9$ Hz, ${}^{3}J_{H5-H6b} = 4.1$ Hz, ${}^{3}J_{H5-F4} = 3.0$ Hz, ${}^{3}J_{H5-H6a} = 1.6$ Hz, 1H, H-5 β), 3.56 (br, 1H, OH- α), 2.18 (s, 3H, COCH₃- β), 2.17 (s, 3H, COCH₃- α); ¹³C{¹H} NMR (126 MHz, chloroform-*d*) δ 170.3 (s, 1C, COCH₃- α), 170.2 (s, 1C, COCH₃- β), 94.7 (dd, ²*J*_{*CI*-*F*2} = 23.1 Hz, ⁴*J*_{*CI*-*F*4} = 1.4 Hz, 1C, C-1 β), 90.30 (dd, ²*J*_{*CI*-*F*2} = 21.3 Hz, ⁴*J*_{*CI*-*F*4} = 1.2 Hz, 1C, C-1 α), 90.29 (dd, J_{C2-F2} = 191.7 Hz, ${}^{3}J_{C2-F4}$ = 8.1 Hz, 1C, C-2 β), 87.6 (dd, ${}^{1}J_{C2-F2}$ = 194.1 Hz, ${}^{3}J_{C2-F4}$ = 8.0 Hz, 1C, C-2 α), 85.52 (dt, ${}^{1}J_{C4-F4} = 188.6$ Hz, ${}^{3}J_{C4-F6} = {}^{3}J_{C4-F2} = 7.8$ Hz, 1C, C-4 β), 85.47 (dt, ${}^{1}J_{C4-F4} = 188.2$ Hz, ${}^{3}J_{C4-F6} = {}^{3}J_{C4-F2} = 7.6$ Hz, 1C, C-4 α), 80.7 (d, ${}^{1}J_{C6-F6}$ = 174.9 Hz, 1C, C-6 α), 80.6 (d, ${}^{1}J_{C6-F6}$ = 175.7 Hz, 1C, C-6 β), 72.5 (dd, ² J_{C5-F4} = 23.7 Hz, ² J_{C5-F6} = 18.8 Hz, 1C, C-5 β), 72.4 (t, ${}^2J_{C3-F4} = {}^2J_{C3-F2} = 20.0$ Hz, 1C, C-3 β), 70.3 (t, ${}^2J_{C3-F4} = {}^2J_{C3-F2} = 19.7$ Hz, 1C, C-3 α), 68.1 (dd, ${}^2J_{C5-F4} = 23.6$ Hz, ${}^2J_{C5-F2} =$ 17.9 Hz, 1C, C-5α), 21.0 (s, 1C, COCH₃-α), 20.9 (s, 1C, COCH₃-β); ¹⁹F NMR (470 MHz, chloroform-*d*) δ –199.5 (ddt, ²*J*_{F4-H4} = 50.3 Hz, ${}^{3}J_{F4-H3} = 14.4$ Hz, ${}^{3}J_{F4-H5} = 3.0$ Hz, ${}^{4}J_{F4-F2} = 2.4$ Hz, 1F, F-4 α), $-200.4 \text{ (ddt, } {}^{2}J_{F2-H2} = 50.6 \text{ Hz}, {}^{3}J_{F2-H3} = 14.0 \text{ Hz}, {}^{3}J_{F2-H1} = {}^{4}J_{F2-F4} =$ 2.9 Hz, 1F, F-2 β), -201.1 (ddt, ² J_{F4-H4} = 50.3 Hz, ³ J_{F4-H3} = 14.9 Hz, ${}^{3}J_{F4-H5} = {}^{4}J_{F4-F2} = 2.4$ Hz, 1F, F-4 β), -201.14 (ddd, ${}^{2}J_{F2-H2} = 49.2$ $\begin{array}{l} \text{Hz, } {}^{3}J_{F2-H3} = 12.1 \text{ Hz, } {}^{3}J_{F2-H1} = 2.0 \text{ Hz, } 1\text{F, } \text{F-}2\alpha), \ -235.4 \text{ (td, } {}^{2}J_{F6-H6a} = {}^{2}J_{F6-H6b} = 47.0 \text{ Hz, } {}^{3}J_{F6-H5} = 24.1 \text{ Hz, } 1\text{F, } \text{F-}6\beta), \ -236.9 \text{ (td, } {}^{2}J_{F6-H6a} = {}^{2}J_{F6-H6b} = 47.2 \text{ Hz, } {}^{2}J_{F6-H5} = 27.5 \text{ Hz, } 1\text{F, } \text{F-}6\alpha); \end{array}$

HRMS (ESI) m/z: $[M + Na]^+$ calcd for $C_8H_{11}F_3NaO_4$ 251.0516, found 251.0503.

4-O-(3",4",6"-Tetra-O-acetyl-2"-deoxy-2"-fluoro- α/β -D-glucopyranosyl)-4'-demethylepipodophyllotoxin (43). This was synthesized using general procedure III starting from 39. The resulting crude was purified by flash column chromatography (silica gel, EtOAc/hexanes, 1:1 \rightarrow 3:1) to give 43 (α/β = 3.6:1) as an amorphous white solid (51.1 mg, 0.074 mmol, 63% yield). HPLC: isocratic elution of (60% MeOH/40% H_2O) for 45 min followed with 100% MeOH for 60 min. HPLC (MeOH/H2O, 60:40): 19.344 min. 43 α : R_f = 0.31 (silica, EtOAc/hexanes 2:1); $[\alpha]_D^{25} = 7.0$ (c 0.1, CHCl₃); IR (ATR, NaCl) v 2921, 2363, 1777, 1744, 1485, 1233, 1035 cm⁻¹; ¹H NMR (500 MHz, chloroform-d) δ 6.95 (s, 1H, Ar), 6.56 (s, 1H, Ar), 6.26 (s, 2H, Ar), 6.00 (dd, J = 4.7, 1.0 Hz, 2H, CH₂ dioxolane), 5.43 (dt, ${}^{3}J_{H3''-F2''} = 11.7$ Hz, ${}^{3}J_{H3''-H2''} = {}^{3}J_{H3''-H4''} = 9.7$ Hz, 1H, H-3"), 5.41 (s, 1H, OH), 5.25 (d, ${}^{3}J_{H1''-H2''} = 4.0$ Hz, 1H, H-1"), 5.01 (t, ${}^{3}J_{H4''-H3''} = {}^{3}J_{H4''-H5''} = 9.9$ Hz, 1H, H-4"), 4.82 (d, ${}^{3}J_{H4-H3} = 3.0$ Hz, 1H, H-4), 4.65 (d, ${}^{3}J_{H1-H2}$ = 5.4 Hz, 1H, H-1), 4.58 (ddd, ${}^{2}J_{H2''-F2''}$ = 49.5 Hz, ${}^{3}J_{H2''-H3''}$ = 9.8 Hz, ${}^{3}J_{H2''-H1''}$ = 4.0 Hz, 1H, H-2"), 4.40 (dd, ${}^{3}J_{H11a-H3} = 10.9$ Hz, ${}^{2}J_{H11a-H11b} = 8.2$ Hz, 1H, H-11a), 4.29 (t, ${}^{3}J_{H11b-H3}$ = ${}^{2}J_{H11b-H11a}$ = 7.9 Hz, 1H, H-11b), 4.23 (dd, ${}^{2}J_{H6b''-H6a''}$ = 12.5 Hz, ${}^{3}J_{H6b''-H5''}$ = 4.7 Hz, 1H, H-6b''), 4.05 (dd, ${}^{2}J_{H6a''-H6b''}$ = 12.5 Hz, ${}^{3}J_{H6a''-H5''} = 2.2$ Hz, 1H, H-6a''), 3.88 (ddd, ${}^{3}J_{H5''-H4''} = 10.5$ Hz, ${}^{3}J_{H5''-H6b''}$ = 4.7 Hz, ${}^{3}J_{H5''-H6a''}$ = 2.2 Hz, 1H, H-5"), 3.77 (s, 6H, 2 × OCH_3), 3.38 (dd, ${}^{3}J_{H2-H3}$ = 14.0 Hz, ${}^{3}J_{H2-H1}$ = 5.3 Hz, 1H, H-2), 2.90 $(dddd, {}^{3}J_{H3-H2} = 14.8 \text{ Hz}, {}^{3}J_{H3-H11a} = 10.5 \text{ Hz}, {}^{3}J_{H3-H11b} = 7.7 \text{ Hz},$ ${}^{3}J_{H3-H4}$ = 3.0 Hz, 1H, H-3), 2.16 (s, 3H, COCH₃), 2.06 (s, 3H, COCH₃), 2.00 (s, 3H, COCH₃) ppm; ¹³C{¹H} NMR (126 MHz, chloroform-d) δ 174.3, 170.6, 170.1, 169.5 (4C, 4 × CO), 148.8, 147.2, 146.4, 134.2, 133.1, 130.3, 128.2, 110.6, 109.5, 108.0 (12C, Ar), 101.7 (1C, CH₂ dioxolane), 97.8 (d, ${}^{2}J_{C1''-F2''}$ = 20.2 Hz, 1C, C-1"), 87.4 (d, ${}^{1}J_{C2''-F2''}$ = 195.2 Hz, 1C, C-2"), 77,1 (1C, C-4), 70.2 (d, ${}^{2}J_{C3''-F2''} = 19.1$ Hz, 1C, C-3"), 68.1 (1C, C-5"), 68.0 (d, ${}^{3}J_{C4''-F2''} = 7.0$ Hz, 1C, C-4"), 66.5 (1C, C-11), 61.5 (1C, C-6"), 56.5 (2C, 2 × OCH₃), 43.6 (1C, C-1), 40.8 (1C, C-2), 38.2 (1C, C-3), 20.74, 20.68, 20.6 (3C, 3 × COCH₃) ppm; ¹⁹F NMR (470 MHz, chloroform-d) δ -197.62 (dd, ${}^{2}J_{F2''-H2''} = 49.5$ Hz, ${}^{3}J_{F2''-H3''} = 11.8$ Hz, 1F, F-2") ppm; HRMS (ESI) m/z: [M + NH₄]⁺ calcd for C₃₃H₃₉FNO₁₅ 708.2298, found 708.2291.

4-O-(6"-O-Acetyl-3"-O-benzyl-2",4"-dideoxy-2",4"-difluoro- α/β -D-glucopyranosyl)-4'-demethylepipodophyllotoxin (44). This was synthesized using general procedure III starting from 40. The resulting crude was purified by flash column chromatography (silica gel, EtOAc/hexanes, $1:1 \rightarrow 3:1$) to give 44 ($\alpha/\beta = 1.7:1$) as an amorphous white solid (30.3 mg, 0.047 mmol, 62% yield). HPLC: isocratic elution of (80% MeOH/20% H_2O) for 45 min followed with 100% MeOH for 60 min. HPLC (MeOH/H₂O 80:20): $44\alpha = 10.915$ min, $44\beta = 9.435$ min. 44α : R_f = 0.51 (silica, EtOAc/hexanes 2:1); $[\alpha]_{D}^{25} = +5.4$ (c 0.3, CHCl₃); IR (ATR, NaCl) ν 2923, 2361, 1777, 1743, 1484, 1234, 1035 cm⁻¹; ¹H NMR (500 MHz, chloroform-d) δ 7.39–7.28 (m, 5H, Ar), 6.98 (s, 1H, Ar), 6.54 (s, 1H, Ar), 6.26 (s, 2H, Ar), 6.00 (s, 2H, CH2 dioxolane), 5.42 (s, 1H, OH), 5.16 (t, ${}^{3}J_{H1''-H2''} = {}^{3}J_{H1''-F2''} = 3.4$ Hz, 1H, H-1"), 4.80 (d, ${}^{3}J_{H4-H3} = 3.1$ Hz, 1H, H-4), 4.79 (s, 2H, CH_2Ph), 4.64 (d, ${}^{3}J_{H1-H2} = 5.3$ Hz, 1H, H-1), 4.48 (ddd, ${}^{2}J_{H2''-F2''}$ = 49.1 Hz, ${}^{3}J_{H2''-H3''}$ = 9.5 Hz, ${}^{3}J_{H2''-H1''}$ = 4.0 Hz, 1H, H-2"), 4.43 (dd, ${}^{3}J_{H11a-H3} = 11.0$ Hz, ${}^{2}J_{H11a-H11b} = 8.5$ Hz, 1H, H-11a), 4.41 (dt, ${}^{2}J_{H4''-F4''} = 50.2$ Hz, ${}^{3}J_{H4''-H5''} = 9.2$ Hz, ${}^{3}J_{H4''-H3''} = 7.9$ Hz, 1H, H-4"), 4.33 (dd, ${}^{2}J_{H6a''-H6b''} = 10.7$ Hz, ${}^{3}J_{H6a''-H5''} = {}^{4}J_{H6a''-F4''} =$ 3.5 Hz, 1H, H-6a"), 4.31 (dd, ${}^{2}J_{H11b-H11a} = 8.1$ Hz, ${}^{3}J_{H11b-H3} = 7.8$ Hz, 1H, H-11b), 4.22 (dd, ${}^{2}J_{H6b''-H6a''} = 12.3$ Hz, ${}^{3}J_{H6b''-H5''} = 5.1$ Hz, ${}^{4}J_{H6b''-F4''} = 1.3$ Hz, 1H, H-6b''), 4.00 (ddt, ${}^{3}J_{H3''-F4''} = 14.9$ Hz, ${}^{3}J_{\text{H3}''-\text{F2}''} = 12.2 \text{ Hz}, {}^{3}J_{\text{H3}''-\text{H2}''} = 9.0 \text{ Hz}, 1\text{H}, \text{H-3}''), 3.86 (dtd, {}^{3}J_{\text{H5}''-\text{H4}''})$ = 9.8 Hz, ${}^{3}J_{H5''-H6b''}$ = 4.9 Hz, ${}^{3}J_{H6a''-H5''}$ = 2.2 Hz, 1H, H-5"), 3.77 (s, 6H, 2 × OCH₃), 3.31 (dd, ${}^{3}J_{H2-H3}$ = 14.0 Hz, ${}^{3}J_{H2-H1}$ = 5.3 Hz, 1H, H-2), 2.90 (dddd, ${}^{3}J_{H3-H2} = 13.8$ Hz, ${}^{3}J_{H3-H11a} = 10.5$ Hz, ${}^{3}J_{H3-H11b} =$ 7.7 Hz, ${}^{3}J_{H3-H4} = 2.8$ Hz, 1H, H-3), 2.18 (s, 3H, COCH₃) ppm; $^{13}\mathrm{C}\{^1\mathrm{H}\}$ NMR (126 MHz, chloroform-d) δ 174.7, 170.8 (2C, 2 \times CO), 148.9, 147.4, 146.6, 137.6, 134.3, 133.0, 130.5, 128.6, 128.5, 128.2, 128.2, 110.6, 109.8, 108.1 (18C, Ar), 101.8 (1C, CH₂)

dioxolane), 98.1 (d, ${}^{2}J_{C1''-F2''}$ = 20.9 Hz, 1C, C-1''), 89.8 (dd, ${}^{1}J_{C2''-F2''}$ = 193.7 Hz, ${}^{3}J_{C2''-F4''} = 9.4$ Hz, 1C, C-2"), 89.1 (dd, ${}^{1}J_{C4''-F4''} = 186.1$ Hz, ${}^{3}J_{C4''-F2''}$ = 9.0 Hz, 1C, C-4"), 77.0 (1C, C-4) 77.2–76.8 (m, 1C, C-3"), 74.9 (1C, CH₂Ph), 67.9 (d, ${}^{2}J_{C5'-F4''}$ = 24.1 Hz, 1C, C-5"), 66.7 (d, J = 5.9 Hz, 1C, C-11), 62.1 (1C, C-6"), 56.6 (2C, 2 × OCH₃), 43.8 (1C, C-1), 41.1 (1C, C-2), 38.3 (1C, C-3), 20.9 (1C, COCH₃) ppm; ¹⁹F NMR (470 MHz, chloroform-d) δ –196.39 (dd, ² $J_{F4''-H4''}$ = 50.2 Hz, ${}^{3}J_{F4''-H3''} = 15.1$ Hz, 1F, F-4"), -196.88 (dd, ${}^{2}J_{F2''-H2''} = 49.0$ Hz, ${}^{3}J_{F4''-H3''} = 12.3$ Hz, 1F, F-2"). HRMS (ESI) m/z: [M + NH₄]⁺ calcd for $C_{36}H_{40}F_2NO_{12}^+$ 716.2513, found 716.2509. 44 β : $R_f = 0.60$ (silica, EtOAc/hexanes 2:1); $[\alpha]_D^{25} = -89.1$ (c 0.1, CHCl₃); IR (ATR, NaCl) ν 2923, 2360, 1777, 1745, 1485, 1237, 1032 cm⁻¹; ¹H NMR (500 MHz, chloroform-d) δ 7.38-7.29 (m, 5H, Ar), 6.86 (s, 1H, Ar), 6.58 (s, 1H, Ar), 6.25 (s, 2H, Ar), 6.00 (d, J = 8.6 Hz, 2H, CH_2 dioxolane), 5.41 (s, 1H, OH), 5.03 (d, 1H, ${}^{3}J_{H4-H3} = 1.9$ Hz, H-4), 4.80 (s, 2H, CH₂Ph), 4.61 (d, ${}^{3}J_{H1-H2}$ = 5.4 Hz, 1H, H-1), 4.59– 4.53 (m, 2H, H1", H-6a"), 4.424 (dt, ${}^{2}J_{H4"-F4"}$ = 49.6 Hz, ${}^{3}J_{H4"-H5"}$ = ${}^{3}J_{H4''-H3''} = 9.3$ Hz, 1H, H-4"), 4.415 (dd, ${}^{3}J_{H11a-H3} = 11.4$ Hz, ${}^{2}J_{H11a-H11b} = 8.6$ Hz, 1H, H-11a), 4.33 (ddd, ${}^{2}J_{H2''-F2''} = 50.1$ Hz, ${}^{3}J_{H2''-H3''} = 9.0$ Hz, ${}^{3}J_{H2''-H1''} = 5.0$ Hz, 1H, H-2"), 4.26 (dd, ${}^{2}J_{H11b-H11a}$ = 8.1 Hz, ${}^{3}J_{H11b-H3}$ = 7.8 Hz, 1H, H-11b), 4.19 (dd, ${}^{2}J_{H6b''-H6a''}$ = 12.2 Hz, ${}^{3}J_{H6b''-H5''} = 6.3$ Hz, 1H, H-6b''), 3.86–3.72 (m, 1H, H-3''), 3.77 (s, 6H, 2 × OCH₃), 3.67–3.61 (m, 1H, H-5"), 3.35 (dd, ${}^{3}J_{H2-H3}$ = 13.9 Hz, ${}^{3}J_{H2-H1}$ = 5.2 Hz, 1H, H-2), 2.92 (dddd, ${}^{3}J_{H3-H2}$ = 15.2 Hz, ${}^{3}J_{H3-H11a} = 10.6$ Hz, ${}^{3}J_{H3-H11b} = 6.6$ Hz, ${}^{3}J_{H3-H4} = 2.2$ Hz, 1H, H-3), 2.17 (s, 3H, COCH₃) ppm; ¹³C{¹H} NMR (126 MHz, chloroform-*d*) δ 174.9, 170.7 (2C, 2 × CO), 149.1, 147.1, 146.5, 137.4, 134.3, 134.0, 130.8, 128.6, 128.21, 128.17, 126.5, 111.4, 109.4, 108.1 (18C, Ar), 101.8 (1C, CH₂ dioxolane), 97.2 (d, ${}^{2}J_{C1''-F2''}$ = 23.5 Hz, 1C, C-1"), 91.9 (dd, ${}^{1}J_{C4''-F4''}$ = 188.0 Hz, ${}^{3}J_{C4''-F2''}$ = 8.3 Hz, 1C, C-4''), 89.1 (dd, ${}^{1}J_{C2''-F2''} = 186.6$ Hz, ${}^{3}J_{C2''-F4''} = 9.0$ Hz, 1C, C-2"), 79.8 (t, ${}^{2}J_{C3''-F2''} = {}^{2}J_{C3''-F4''} = 18.8$ Hz, 1C, C-3"), 74.4 (1C, CH₂Ph), 72.7 (1C, C-4), 71.6 (d, ${}^{2}J_{C5''-F4''}$ = 24.3 Hz, 1C, C-5"), 67.5 (1C, C-11), 62.4 (1C, C-6"), 56.7 (2C, 2 × OCH₃), 43.9 (1C, C-1), 40.9 (1C, C-2), 37.7 (1C, C-3), 20.9 (1C, COCH₃) ppm; ¹⁹F NMR (470 MHz, chloroform-d) δ –197.00 (dd, ${}^{2}J_{F4''-H4''}$ = 49.6 Hz, ${}^{3}J_{F4''-H3''}$ = 15.7 Hz, F4"), -197.30 (dd, ${}^{2}J_{F2"-H2"}$ = 50.1 Hz, ${}^{3}J_{F4"-H3"}$ = 16.0 Hz, F2") ppm; HRMS (ESI) m/z: [M + NH₄]⁺ calcd for C₃₆H₄₀F₂NO₁₂ 716.2513, found 716.2503.

4-O-(2″,3″-Di-O-acetyl-4″,6″-dideoxy-4″,6″-difluoro-α/β-_{D-} glucopyranosyl)-4'-demethylepipodophyllotoxin (45). This was synthesized using general procedure III starting from 41. The resulting crude was purified by flash column chromatography (silica gel, EtOAc/hexanes, 1:1 \rightarrow 3:1) to give 45 (α/β = 2:1) as an amorphous white solid (12.0 mg, 0.0189 mmol, 72% yield). $R_f = 0.55$ (silica, EtOAc/hexanes 2:1); $[\alpha]_D^{25} = -15.4$ (c 0.2, CHCl₃); IR (ATR, NaCl) ν 2920, 2361, 1757, 1485, 1233, 1116, 1035 cm⁻¹; ¹H NMR (500 MHz, chloroform-d) δ 6.92 (s, 1H, Ar- α), 6.79 (s, 1H, Ar- β), 6.56 (s, 1H, Ar- β), 6.54 (s, 1H, Ar- α), 6.245 (s, 2H, Ar- α), 6.241 (s, 2H, Ar- β), 6.00 (s, 2H, CH₂ dioxolane- β), 5.99 (s, 2H, CH₂ dioxolane- α), 5.51 (dt, ${}^{3}J_{H3''-F4''}$ = 13.6 Hz, ${}^{3}J_{H3''-H2''}$ = 10.2 Hz, ${}^{3}J_{H3''-H4''} = 9.1$ Hz, 1H, H-3 α''), 5.41 (s, 2H, OH- α , OH- β), 5.35 (dt, ${}^{3}J_{H3''-F4''} = 14.9$ Hz, ${}^{3}J_{H3''-H2''} = {}^{3}J_{H3''-H4''} = 9.2$ Hz, 1H, H-3 β''), 5.24 (t, ${}^{3}J_{H1''-H2''} = {}^{5}J_{H1''-F4''} = 3.4$ Hz, 1H, H-1 α''), 4.95 (dd, ${}^{3}J_{H2''-H3''} = 10.7$ Hz, ${}^{3}J_{H2''-H1''}$ = 3.6 Hz, 1H, H-2 α''), 4.935 (dd, ${}^{3}J_{H2''-H3''}$ = 9.6 Hz, ${}^{3}J_{H2''-H1''} = 7.5$ Hz, 1H, H-2 β''), 4.934 (d, ${}^{3}J_{H4-H3} = 2.8$ Hz, 1H, H-4 β), 4.77 (d, ${}^{3}J_{H2''-H1''}$ = 7.9 Hz, 1H, H-1" β), 4.75 (d, ${}^{3}J_{H4-H3}$ = 2.9 Hz, 1H, H-4 α), 4.71–4.51 (m, 4H, H-6a α ", H-6b α ", H-6a β ", H-6b β "), 4.66 (d, ${}^{3}J_{H1-H2} = 5.4$ Hz, 1H, H-1 α), 4.58 (d, ${}^{3}J_{H1-H2} = 5.0$ Hz, 1H, H-1 β), 4.51 (dt, ² $J_{H4''-F4''}$ = 50.5 Hz, ³ $J_{H4''-H5''}$ = 9.9 Hz, ³ $J_{H4''-H3''}$ = 9.3 Hz, 1H, H-4 α''), 4.47 (dt, ${}^{2}J_{H4''-F4''}$ = 54.6 Hz, ${}^{3}J_{H4''-H5''}$ = 10.4 Hz, ${}^{3}J_{H4''-H3''} = 8.7$ Hz, 1H, H-4 β''), 4.43–4.24 (m, 4H, H-11a α , H-11b α , H-11aβ, H-11bβ), 3.82–3.69 (m, 2H, H-5α", H-5β"), 3.77 (s, 6H, 2 × OCH₃- α), 3.76 (s, 6H, 2 × OCH₃- β), 3.44 (dd, ³J_{H2-H3} = 14.1 Hz, ${}^{3}J_{H2-H1} = 5.4$ Hz, 1H, H-2 α), 3.14 (dd, ${}^{3}J_{H2-H3} = 14.1$ Hz, ${}^{3}J_{H2-H1} =$ 5.3 Hz, 1H, H-2β), 2.96-2.85 (m, 2H, H-3α, H-3β), 2.10 (s, 3H, $COCH_3-\alpha$), 2.089 (s, 3H, $COCH_3-\alpha$), 2.085 (s, 3H, $COCH_3-\beta$), 1.88 (s, 3H, COCH₃- β) ppm; ¹³C{¹H} NMR (126 MHz, chloroform-d) δ 174.8, 174.4, 170.1, 170.0, 169.9, 169.3 (6C, $3 \times CO - \alpha$, $3 \times CO - \beta$),

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149.0, 148.9, 147.2, 147.1, 146.6, 146.6, 134.3, 134.3, 133.4, 133.2, 130.5, 130.5, 128.3, 127.5, 111.1, 110.8, 109.8, 109.8, 109.1, 108.1, 108.0 (24C, Ar- α/β), 101.83 (1C, CH₂ dioxolane- α), 101.80 (1C, CH₂ dioxolane- β), 99.3 (d, ${}^{4}J_{C1''-F4''}$ = 1.5 Hz, 1C, C-1 β''), 98.3 (d, ${}^{4}J_{C1''-F4''} = 1.1$ Hz, 1C, C-1 α''), 86.1 (dd, ${}^{1}J_{C4''-F4''} = 188.8$ Hz, ${}^{3}J_{C4''-F6''}$ = 8.5 Hz, 1C, C-4 β''), 84.6 (dd, ${}^{1}J_{C4''-F4''}$ = 186.4 Hz, ${}^{3}J_{C4''-F6''}$ = 8.0 Hz, 1C, C-4 α''), 81.0 (d, ${}^{1}J_{C6''-F6''}$ = 174.4 Hz, 1C, C-6 β''), 80.5 (d, ${}^{1}J_{C6''-F6''} = 175.9 \text{ Hz}, 1C, C-6\alpha''), 77.3 (1C, C-4\alpha), 74.5 (1C, C-4\beta),$ 72.5 (dd, ${}^{2}J_{C5''-F4''} = 23.2$ Hz, ${}^{2}J_{C5''-F6''} = 19.1$ Hz, 1C, C-5 β''), 72.2 (d, ${}^{2}J_{C3''-F4''} = 23.2 \text{ Hz}, 1\text{C}, \text{C-}3\beta''), 71.1 \text{ (d, }{}^{3}J_{C2''-F4''} = 7.6 \text{ Hz}, 1\text{C}, \text{C-}2\beta''),$ 70.4 (d, ${}^{3}J_{C2''-F4''}$ = 7.9 Hz, 1C, C-2 α''), 69.6 (d, ${}^{2}J_{C3''-F4''}$ = 19.5 Hz, 1C, C-3 α''), 68.9 (dd, ${}^{2}J_{C5''-F4''}$ = 24.2 Hz, ${}^{2}J_{C5''-F6''}$ = 18.3 Hz, C-5 α''), 67.8 (1C, C-11 β), 66.3 (1C, C-11 α), 56.7 (2C, 2 × OCH₂- α), 56.6 $(2C, 2 \times OCH_3-\beta)$, 43.84 (1C, C-1 β), 43.76 (1C, C-1 α), 41.3 (1C, C-2 β), 40.8 (1C, C-2 α), 38.4 (1C, C-3 α), 37.7 (1C, C-3 β), 20.9, 20.80, 20.79, 20.5 (4C, $4 \times \text{COCH}_3 - \alpha/\beta$) ppm; ¹⁹F NMR (470 MHz, chloroform-*d*) δ –198.15 (ddt, ${}^{2}J_{F4''-H4''}$ = 50.7 Hz, ${}^{3}J_{F4''-H3''}$ = 14.0 Hz, ${}^{3}J_{F4''-H5''}$ = 3.5 Hz, ${}^{5}J_{F4''-H1''}$ = 3.0 Hz, 1F, F-4 α''), -199.93 (ddd, ${}^{2}J_{F4''-H4''} = 51.2 \text{ Hz}, \, {}^{3}J_{F4''-H3''} = 14.6 \text{ Hz}, \, {}^{3}J_{F4''-H5''} = 2.2 \text{ Hz}, \, 1\text{F}, \, \text{F-}4\beta''),$ $\begin{array}{l} -233.7 \ (\mathrm{td},\,^2J_{F6''-H6a''}=^2J_{F6''-H6b''}=47.0 \ \mathrm{tz},\,^3J_{F6''-H5''}=21.4 \ \mathrm{tz},\,1F,\,F-6\beta''),\,-236.4 \ (\mathrm{td},\,^2J_{F6''-H6a''}=^2J_{F6''-H6b''}=47.2 \ \mathrm{tz},\,^3J_{F6''-H5''}=26.1 \ \mathrm{tz},\,1F,\,F-6\alpha'');\,\mathrm{HRMS}\ (\mathrm{ESI}) \ m/z:\ [\mathrm{M}+\mathrm{NH}_4]^+\ \mathrm{calcd}\ \mathrm{for}\ \mathrm{C}_{31}\mathrm{H}_{36}\mathrm{F}_{2}\mathrm{NO}_{13}\end{array}$ 668.2149, found 668.2117.

4-O-(3"-O-Acetyl-2",4",6"-trideoxy-2",4",6"-trifluoro-α/β-Dglucopyranosyl)-4'-demethylepipodophyllotoxin (46). This was synthesized using general procedure III starting from 42. The resulting crude was purified by flash column chromatography (silica gel, EtOAc/hexanes, 1:1 \rightarrow 3:1) to give 46 (α/β = 1.9:1) as an amorphous white solid (32.2 mg, 0.0527 mmol, 70% yield). HPLC: isocratic elution of (40% MeCN/60% H₂O) for 45 min followed with 100% MeCN for 60 min. HPLC (MeCN/H₂O 40:60): $46\alpha = 31.558$ min; $46\beta = 34.073$ min. 46α : $R_f = 0.53$ (silica, EtOAc/hexanes 2:1); $[\alpha]_{\rm D}^{25}$ = +46.7 (*c* 0.2, CHCl₃); IR (ATR, NaCl) ν 2941, 1765, 1611, 1484, 1229, 1112, 1030 cm⁻¹; ¹H NMR (500 MHz, chloroform-*d*) δ 6.90 (s, 1H, Ar), 6.55 (s, 1H, Ar), 6.26 (s, 2H, Ar), 5.99 (s, 2H, CH₂dioxolane), 5.59 (ddt, ${}^{3}J_{H3''-F4''}$ = 14.1 Hz, ${}^{3}J_{H3''-F2''}$ = 11.9 Hz, ${}^{3}J_{H3''-H4''} = {}^{3}J_{H3''-H2''} = 9.5$ Hz, 1H, H-3"), 5.41 (s, 1H, OH), 5.28 (t, ${}^{3}J_{H1''-H2''} = {}^{3}J_{H1''-F2''} = 3.3$ Hz, 1H, H-1"), 4.81 (d, ${}^{3}J_{H4-H3} = 2.9$ Hz, 1H, H-4), 4.67-4.63 (m, 1H, H6a", H-1), 4.57-4.54 (m, 1H, H-6b"), 4.48 (ddd, ${}^{2}J_{H2''-F2''}$ = 49.3 Hz, ${}^{3}J_{H2''-H3''}$ = 9.7 Hz, ${}^{3}J_{H1''-H2''}$ = 3.8 Hz, 1H, H-2"), 4.45 (dt, ${}^{2}J_{H4''-F4''}$ = 51.0 Hz, ${}^{3}J_{H4''-H5''}$ = 9.6 Hz, ${}^{3}J_{H4''-H3''}$ = 9.2 Hz, 1H, H-4"), 4.39 (dd, ${}^{3}J_{H11a-H3}$ = 10.6 Hz, ${}^{2}J_{H11a-H11b} = 8.5$ Hz, 1H, H-11a), 4.29 (t, ${}^{2}J_{H11b-H11a} = {}^{3}J_{H11b-H3} = 7.9$ Hz, 1H, H-11b), 3.85–3.79 (m, 1H, H-5"), 3.77 (s, 6H, 2 × OCH₃), 3.38 (dd, ${}^{3}J_{H2-H3} = 14.1$ Hz, ${}^{3}J_{H2-H1} = 5.3$ Hz, 1H, H-2), 2.91 (dddd, ${}^{3}J_{H3-H2} = 14.9 \text{ Hz}, {}^{3}J_{H3-H11a} = 10.7 \text{ Hz}, {}^{3}J_{H3-H11b} = 7.1 \text{ Hz}, {}^{3}J_{H3-H4} =$ 3.0 Hz, 1H, H-3), 2.15 (s, 3H, COCH₃) ppm; ¹³C{¹H} NMR (126 MHz, chloroform-d) δ 174.3, 169.7 (2C, 2 × CO), 148.8, 147.1, 146.4, 134.1, 133.1, 130.3, 128.1, 110.7, 109.4, 108.0 (12C, Ar), 101.7 (1C, CH₂dioxolane), 98.0 (d, ${}^{2}J_{C1''-F2''}$ = 20.0 Hz, 1C, C-1"), 87.1 (dd, ${}^{1}J_{C2''-F2''} = 195.9 \text{ Hz}, {}^{3}J_{C2''-F4''} = 8.8 \text{ Hz}, 1C, C-2''), 85.5 (dd, {}^{1}J_{C4''-F4''} =$ 188.2 Hz, ${}^{3}J_{C4''-F2''}$ = 7.1 Hz, 1C, C-4"), 80.2 (d, ${}^{1}J_{C6''-F6''}$ = 175.4 Hz, 1C, C-6"), 77.6 (1C, C-4), 69.8 (t, ${}^{2}J_{C3''-F2''} = {}^{2}J_{C3''-F4''} = 19.7$ Hz, 1C, C-3"), 68.7 (dd, ${}^{2}J_{CS''-F4''}$ = 23.9 Hz, ${}^{2}J_{CS''-F6''}$ = 18.3 Hz, 1C, C-5"), 66.4 (d, J = 5.0 Hz, C-11), 56.5 (2C, 2 × OCH₃), 43.6 (1C, C-1), 40.8 (1C, C-2), 38.1 (1C, C-3), 20.8 (1C, COCH₃) ppm; ¹⁹F NMR (470 MHz, chloroform-d) δ –198.85 (dd, ² $J_{F2''-H2''}$ = 49.3 Hz, ² $J_{F2''-H3''}$ = 11.8 Hz, 1F, F-2''), –199.35 (dd, ² $J_{F4''-H4''}$ = 50.5 Hz, ${}^{3}J_{F4''-H3''}$ = 14.2 Hz, 1F, F-4"), -236.52 (td, ${}^{2}J_{F6''-H6a''}$ = ${}^{2}J_{F6''-H6b''}$ = 47.1 Hz, ${}^{3}J_{F6''-H5''} = 26.3$ Hz, 1F, F-6") ppm; HRMS (ESI) m/z: [M + NH_4]⁺ calcd for $C_{29}H_{33}F_3NO_{11}$ ⁺ 628.2000, found 628.1984. **46** β : R_f = 0.47 (silica, EtOAc/hexanes 2:1); $[\alpha]_D^{25} = -93.4$ (c 0.2, CHCl₃); IR (ATR, NaCl) ν 2940, 1765, 1612, 1485, 1231, 1116, 1031 cm⁻¹; ¹H NMR (500 MHz, chloroform-d) δ 6.78 (s, 1H, Ar), 6.57 (s, 1H, Ar), 6.24 (s, 2H, Ar), 6.01 (dd, J = 10.3, 1.4 Hz, 2H, CH₂ dioxolane), 5.45 (tt, ${}^{3}J_{H3''-F4''} = {}^{3}J_{H3''-F2''} = 14.5$ Hz, ${}^{3}J_{H3''-H4''} = {}^{3}J_{H3''-H2''} = 9.1$ Hz, 1H, H-3"), 5.41 (s, 1H, OH), 5.05 (d, ${}^{3}J_{H4-H3} = 3.2$ Hz, 1H, H-4), 4.78 $(dd, {}^{3}J_{H1''-H2''} = 7.7 Hz, {}^{3}J_{H1''-F2''} = 2.6 Hz, 1H, H-1''), 4.74 (ddt,)$ ${}^{2}J_{H6a''-F6''} = 47.5 \text{ Hz}, {}^{2}J_{H6a''-H6b''} = 10.6 \text{ Hz}, {}^{3}J_{H6a''-H5''} = {}^{4}J_{H6a''-F4''} = 2.2$

Hz, 1H, H-6a"), 4.64 (dddd, ${}^{2}J_{H6b"-F6"}$ = 47.5 Hz, ${}^{2}J_{H6b"-H6a"}$ = 10.6 Hz, ${}^{3}J_{H6a"-H5"}$ = 4.9 Hz, ${}^{4}J_{H6a"-F4"}$ = 1.7 Hz, 1H, H-6b"), 4.61 (d, ${}^{3}J_{H1-H2} = 5.3$ Hz, 1H, H-1), 4.44 (dt, ${}^{2}J_{H4''-F4''} = 50.5$ Hz, ${}^{3}J_{H4''-H5''} =$ ${}^{3}J_{H4''-H3''} = 9.6$ Hz, 1H, H-4"), 4.43 (dd, ${}^{3}J_{H11a-H3} = 10.7$ Hz, ${}^{J_{H4}}_{J_{H1}a-H15} = 8.8 \text{ Hz}, 1H, H-11a), 4.29 (t, {}^{2}J_{H11a-H11a} = {}^{3}J_{H11b-H11a} = 8.2 \text{ Hz}, 1H, H-11a), 4.29 (t, {}^{2}J_{H11b-H11a} = {}^{3}J_{H11b-H3} = 8.2 \text{ Hz}, 1H, H-11b), 4.27 (ddd, {}^{2}J_{H2''-F2''} = 50.4 \text{ Hz}, {}^{3}J_{H2''-H3''} = 9.2 \text{ Hz}, {}^{3}J_{H1''-H2''} = 7.6 \text{ Hz}, 1H, H-2''), 3.765 (s, 6H, 2 × OCH_3), 3.762 (dddt,)$ ${}^{3}J_{H5''-F6''} = 22.0$ Hz, ${}^{3}J_{H5''-H4''} = 9.5$ Hz, ${}^{3}J_{H5''-H6b''} = 4.5$ Hz, ${}^{3}J_{H5''-F4''} = 6.5$ ${}^{3}J_{H4''-H6a''} = 2.4$ Hz, 1H, H-5), 3.33 (dd, ${}^{3}J_{H2-H3} = 14.0$ Hz, ${}^{3}J_{H2-H1} = 5.3$ Hz, 1H, H-2), 2.94 (dddd, ${}^{3}J_{H3-H2} = 13.9$ Hz, ${}^{3}J_{H3-H11a} = 10.8$ Hz, ${}^{3}J_{H3-H11b} = 7.7$ Hz, ${}^{3}J_{H3-H4} = 3.2$ Hz, 1H, H-3), 2.16 (s, 3H, COCH₃). $^{13}\mathrm{C}\{^{1}\mathrm{H}\}$ NMR (126 MHz, chloroform-d) δ 174.8, 169.8 (2C, 2 \times CO), 149.2, 147.2, 146.6, 134.2, 133.7, 130.7, 126.6, 111.3, 109.3, 108.0 (12C, Ar), 101.9 (1C, CH₂dioxolane), 97.6 (d, ${}^{2}J_{C1''-F2''} = 23.3$ Hz, 1C, C-1"), 89.1 (dd, ${}^{1}J_{C2'-F2'} = 192.8 \text{ Hz}$, ${}^{3}J_{C2''-F4''} = 7.8 \text{ Hz}$, 1C, C-2"), 85.5 (dt, ${}^{1}J_{C4''-F4''} = 189.6 \text{ Hz}$, ${}^{3}J_{C4''-F2''} = {}^{3}J_{C1''-F6''} = 8.2 \text{ Hz}$, 1C, C-4"), 80.7 (d, ${}^{1}J_{C6''-F6''} = 176.7 \text{ Hz}$, 1C, C-6"), 73.4 (1C, C-4), 72.4 $(dd, {}^{2}J_{CS''-F4''} = 23.4 Hz, {}^{2}J_{CS''-F6''} = 18.9 Hz, 1C, C-5''), 72.3 (t, -5)$ ${}^{2}J_{C3''-F2''} = {}^{2}J_{C3''-F4''} = 20.1$ Hz, 1C, C-3"), 67.6 (1C, C-11), 56.6 (2C, 2 × OCH₃), 43.9 (1C, C-1), 41.0 (1C, C-2), 37.7 (1C, C-3), 20.9 (1C, COCH₃) ppm; ¹⁹F NMR (470 MHz, chloroform-d) δ – 200.07 (ddt, ${}^{2}J_{F2''-H2''} = 50.4$ Hz, ${}^{2}J_{F2''-H3''} = 14.3$ Hz, ${}^{3}J_{F2''-H1''} = {}^{4}J_{F2''-F4''} = 2.8$ Hz, 1F, F-2''), -200.60 (ddt, ${}^{2}J_{F4''-H4''} = 50.6$ Hz, ${}^{3}J_{F4''-H3''} = 14.9$ Hz, ${}^{3}J_{F4''-H3''} = 4J_{F4''-F4''} = 2.6$ Hz, 1F, F-4''), -234.01 (dd, ${}^{2}J_{F6''-H3''} = 14.9$ Hz, ${}^{3}J_{F4''-H3''} = 4J_{F4''-F4''} = 2.6$ Hz, 1F, F-4''), -234.01 (dd, ${}^{2}J_{F6''-H3''} = 2.6$ Hz, 1F, F-4''), -234.01 (dd, {}^{2}J_{F6''-H3''} = 2.6 Hz, 1F, F-4''), -234.01 (dd, {}^{2}J_{F6''-H3''} = 2.6 Hz, 1F, F-4''), -234.01 ${}^{2}J_{F6''-H6b''} = 46.9$ Hz, ${}^{3}J_{F6''-H5''} = 21.9$ Hz, 1F, F-6") ppm; HRMS (ESI) m/z: $[M + NH_4]^+$ calcd for $C_{29}H_{33}F_3NO_{11}$ 628.2000, found 628.1979.

ASSOCIATED CONTENT

Supporting Information

The Supporting Information is available free of charge at https://pubs.acs.org/doi/10.1021/acs.joc.0c02841.

¹H, ¹³C, ¹⁹F, COSY, and HSQC NMR spectra for new compounds (PDF)

AUTHOR INFORMATION

Corresponding Author

Denis Giguère – Département de Chimie, Université Laval, PROTEO, Québec City, QC, Canada G1 V 0A6;
orcid.org/0000-0003-2209-1428; Email: denis.giguere@ chm.ulaval.ca

Authors

Thomas Tremblay – Département de Chimie, Université Laval, PROTEO, Québec City, QC, Canada G1 V 0A6
Jacob St-Gelais – Département de Chimie, Université Laval, PROTEO, Québec City, QC, Canada G1 V 0A6
Maxime Houde – Département de Chimie, Université Laval, PROTEO, Québec City, QC, Canada G1 V 0A6

Complete contact information is available at: https://pubs.acs.org/10.1021/acs.joc.0c02841

Notes

The authors declare no competing financial interest.

ACKNOWLEDGMENTS

This work was supported by the Natural Sciences and Engineering Research Council of Canada (NSERC) and Université Laval. T.T. thanks NSERC for a postgraduate fellowship, and J.St-G. thanks the Fonds de Recherche du Québec-Nature et Technologies (FRQNT) for a postgraduate fellowship. Finally, M.H. thanks PROTEO for an Undergraduate student research award.

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