

Preparative-Scale Syntheses of Bicyclobutylidene, Methylenecyclobutane and Cyclobutanone

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One-pot syntheses of bicyclobutylidene (**3**) and methylenecyclobutane (**4**) are described. Both **3** and **4** are valuable precursors of cyclobutanone (**5**).

In connection with studies directed toward the synthesis of triquinanes by rearrangement routes,¹ we needed large quantities of bicyclobutylidene (**3**). The known syntheses of **3**^{2,3} are all based on methylenecyclobutane (**4**)⁴ or cyclobutanone (**5**)⁵ and are thus hampered by the fact that both compounds are not easily prepared. We therefore thought it valuable (a) to apply the known⁶ ylide autoxidation to cyclobutylidenetriphenylphosphorane (**2**) in order to obtain direct access to **5** and/or **3**, and (b) to react the same phosphorane **2** with formaldehyde in order to shorten the synthesis of **4**.⁴

Treatment of the readily available 4-bromobutyltriphenylphosphonium bromide (**1**)⁷ with two equivalents of potassium *t*-butoxide in benzene followed by autoxidation of the resulting phosphorane **2** with molecular oxygen resulted in an efficient formation of cyclobutanone (**5**) and its trapping with unreacted **2**, as evidenced by a 75 % yield of isolated bicyclobutylidene (**3**).⁸ Typically, **3** was obtained in batches of 60 g. The cyclobutylidenation of formaldehyde proved equally effective and yielded methylenecyclobutane (**4**) in batches of 70 g.

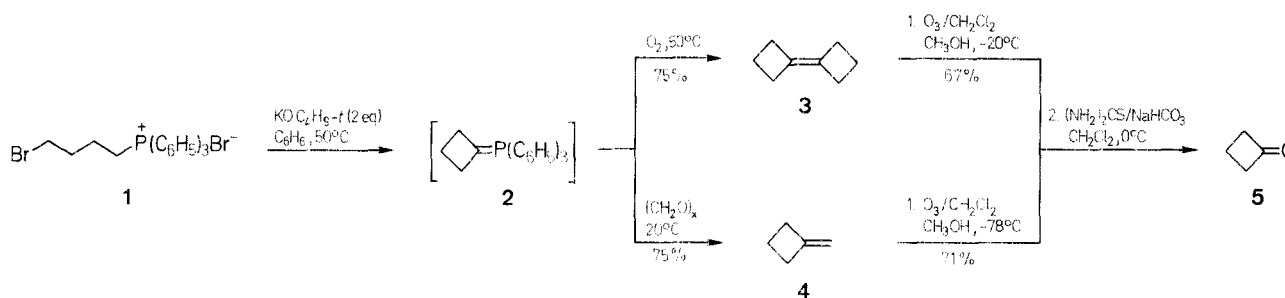
Having large quantities of **3** and **4** at our disposal we investigated their ozonolysis to cyclobutanone (**5**). The best yields of **5** were obtained by ozonolysis in dichloromethane/methanol¹⁰ followed by treatment with thiourea¹¹ (67 % from **3** and 71 % from **4**). Less satisfactory results were obtained by ozonolysis of **3** in dichloromethane/methanol and dimethyl sulphide work-up¹² (60 %), and by ozonolysis of **3** in dichloromethane/pyridine and hydrochloric acid work-up (51 %) as described¹³ for **4**. For preparative scale work, we recommend the ozonolysis of **3** by the first method described above. Depending on the flow rate of the ozone-oxygen mixture used (1.5 % w/w O₃ in O₂), up to 20 g of cyclobutanone (**5**) may be produced within a 6 h period.

In summary, short and efficient syntheses of bicyclobutylidene (**3**), methylenecyclobutane (**4**) and cyclobutanone (**5**) have been described, which compare favourably with published procedures.²⁻⁵ If no ozoniser is available, methylenecyclobutane (**4**) may be transformed to cyclobutanone (**5**) by the two-step procedure of Roberts.⁴

Reagents. 4-Bromobutyltriphenylphosphonium bromide (**1**)⁷ is prepared by heating triphenylphosphine (1049 g, 4.00 mol) and 1,4-dibromobutane (864 g, 4.00 mol) in dry xylene (1.5 l of a mixture of isomers) for 12 h at reflux. The crude material (95 % yield) is washed with ether and dried at 100°C/8 torr prior to use. Benzene and dichloromethane are refluxed over sodium wire and calcium chloride, respectively, and distilled. Commercial grade (Merck) potassium *t*-butoxide and paraformaldehyde are used. Paraformaldehyde is dried over phosphorus pentoxide for 48 h at 8 torr prior to use.

Bicyclobutylidene (**3**):

To a vigorously stirred suspension of 4-bromobutyltriphenylphosphonium bromide (**1**) (717 g, 1.50 mol) in dry benzene (1.50 l) under nitrogen are added three portions of potassium *t*-butoxide (3 × 112 g, 3.00 mol) in 15 min intervals, and the mixture is then heated to 50°C. After 3 h the heating is stopped, and a stream of oxygen is passed over the surface of the still warm and vigorously stirred suspension, causing an exothermic reaction and a gentle to strong reflux. After 30–45 min



the exothermic reaction has subsided and the colour has changed from the original brown-red to pale yellow. Water (75 ml) is added, the organic layer decanted, the heterogeneous residue extracted with pentane (3×150 ml), and combined organic layers concentrated through a 60 cm Vigreux column equipped with a variable take-off head (bath temperature up to 125°C). The residue is distilled to dryness (bath temperature $180^\circ\text{C}/20$ torr), and the distillate redistilled through a 40 cm Vigreux column and then through a microdistillation apparatus to give **3** as a colourless liquid; yield: 60.9 g (75%); b.p. $145\text{--}148^\circ\text{C}$ (Lit.³, b.p. $85^\circ\text{C}/100$ torr).

According to GLC (25 m \times 0.25 mm fused silica capillary column coated with SE 52) **3** is 94% pure and contains 2% of xylenes (which originate from the preparation of **1** and may be avoided) and 4% of an unknown impurity. ^1H -NMR and ^{13}C -NMR data are in accord with literature data.^{3,14}

Methylenecyclobutane (4):

Phosphorane **2** is prepared from **1** (717 g, 1.50 mol) and potassium *t*-butoxide (3×112 g, 3.00 mol) in dry benzene (1.50 l) as described for **3**. The brown-red suspension is cooled with an ice bath and paraformaldehyde (5×8.41 g, corresponding to 1.40 moles of formaldehyde) is added with stirring under nitrogen in five portions such that the reaction temperature does not exceed 20°C . Thereafter the mixture is distilled through an efficient condenser into an ice-cooled trap until the head temperature reaches 78°C . The distillate is fractionated twice through an efficient Vigreux column equipped with a variable take-off head to give **4** as a colourless liquid; yield: 71.5 g (75%); b.p. $39\text{--}42^\circ\text{C}$ (Lit.⁴, b.p. $41.5\text{--}42^\circ\text{C}$).

According to GLC (3 m \times 1/4" all glass system, 15% SE 30 on chromosorb W AW/DMCS 60/80 mesh, 30°C) **4** is 95% pure and contains methyl formate (2%) and *t*-butanol (2%) as the main impurities. ^1H -NMR and ^{13}C -NMR data are in accord with literature data.^{15,16}

Cyclobutanone (5):

Ozonolysis of 3: An ozone-oxygen mixture (1.5% w/w O_3 in O_2) is bubbled through a solution of **3** (21.9 g, 94%, 0.19 mol) in anhydrous dichloromethane/methanol (200 ml, 5:1 v/v) with addition of sodium hydrogencarbonate (5 g) at -20°C . According to GLC (3 m \times 1/4" all glass system, 15% OV 101 on chromosorb W AW/DMCS 60/80 mesh, $70\text{--}110^\circ\text{C}$) **3** is completely consumed within 5 h. Excess ozone is displaced by nitrogen, and then the still cold solution is transferred via a Teflon cannula into a well stirred suspension of thiourea (7.6 g, 0.10 mol) and sodium hydrogencarbonate (5 g) in anhydrous dichloromethane (30 ml) precooled to 0°C such that the temperature did not exceed 10°C (15 min). Stirring is continued for 1 h at 0°C ; the mixture is then filtered and immediately extracted with a saturated solution of sodium hydrogencarbonate (2×40 ml). The aqueous phases are combined and extracted with dichloromethane (5×20 ml). The combined organic phases are dried over 4 Å molecular sieves, and then most of the solvent is distilled through a 40 cm Vigreux column equipped with a variable take-off head. The residue is distilled to dryness (bath temperature $120^\circ\text{C}/20$ torr) and redistilled through a 20 cm Vigreux column to give **5** as a colourless liquid; yield: 17.7 g (67%); b.p. $99\text{--}100^\circ\text{C}$ (Lit.⁴, b.p. $98\text{--}100^\circ\text{C}$).

According to GLC **5** is 97% pure. ^1H -NMR and ^{13}C -NMR data are in accord with literature data.^{17,18}

Ozonolysis of 4: An ozone-oxygen mixture (1.5% w/w O_3 in O_2) is bubbled through a solution of **4** (14.3 g, 95%, 0.20 mol) in anhydrous dichloromethane/methanol (200 ml, 5:1 v/v), containing sodium hydrogencarbonate (5 g), at -78°C until the solution turned deep blue (6 h). Work-up as described above gives **5** in 97% purity (GLC); yield: 10.0 g (71%).

Caution: To prevent ketalization of the cyclobutanone formed, it is essential that all operations, including drying and distillation, are carried out in the presence of sodium hydrogencarbonate.

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