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Short communication

Synthesis and antibacterial activity of 1β-methyl-2-[5-(*N*-substituted-2-hydroxy iminoethyl)pyrrolidin-3-ylthio]carbapenem derivatives

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Abstract

The synthesis of a new series of 1-methylcarbapenems having the substituted thiazolopyrrolidine moiety is described. Their in vitro antibacterial activities against both gram-positive and gram-negative bacteria were tested and the effect of substituent on the pyrrolidine ring was investigated. In particular, compounds **12b** and **12k** showed the most potent antibacterial activity. © 2003 Éditions scientifiques et médicales Elsevier SAS. All rights reserved.

Keywords: 1β-Methylcarbapenem; β-Lactam antibiotics

1. Introduction

The carbapenem compounds which have a (3S)pyrrolidin-3-ylthio group at the C-2 position in the carbapenem skeleton are noted for their broad and potent antibacterial activity [1], and a large number of derivatives have been synthesised and investigated with enthusiasm. Among those compounds, panipenem [2] and meropenem [3] were the first to be successfully launched in the market and clinical evaluations are in progress for S-4661 [4], BO-2727 [5] and DX-8739 [6], which have enhanced metabolic stability to renal dehydropeptidase-1 (DHP-1) due to the introduction of a 1 β -methyl group into the carbapenem skeleton. We were also interested in this pyrroldin-3-ylthio group and reported that the carbapenem compounds having a pyrrolidine-3-ylthio group at the C-2 position in the carbapenem skeleton are noted for their broad and

potent antibacterial activity, and a large number of derivatives have been synthesised and investigated [7-13].

We conceived that introduction of an additional oxime moiety into the pyrrolidine side chain was responsible for the improvements, because the compounds having oxime moiety has shown to enhance drug activity in general.

In this paper, we described the synthesis and structure–activity relationships of the $l\beta$ -methylcarbapenems having a 5'-oxime substituted pyrrolidine-3'ylthio group as a C-2 side chain and our approach for improvement of antibacterial activity of the carbapenems was discussed.

2. Results and discussion

2.1. Chemistry

Our general synthetic route leading to new carbapenems involved the preparation of appropriately pro-

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Scheme 1. (i) MsCl, TEA, CH_2Cl_2 ; (ii) TrSH, NaH, DMF; (iii) LiBH₄, EtOH/THF; (iv) MsCl, TEA, CH_2Cl_2 ; (v) NaCN, DMSO; (vi) NH₂OH·HCl, EtOH; (vii) RCOCl, TEA or *p*-nitrophenyl chloroformate, TEA, CH_2Cl_2 and amine, ETOH; (viii) TFA, Et₃SiH, CH_2Cl_2 .

tected thiols containing pyrrolidine ring as a side chain and subsequent coupling reaction with the carbapenem diphenylphosphates, followed by deprotection of the resulting protected carbapenems in a usual manner. 2-(3-Substituted-2-hydroxyiminoethyl)pyrrolidine derivatives (9a-9m) were prepared by the sequence shown in Scheme 1. N-Protected proline methyl ester was converted to the O-mesylate 2 by treatment of mesyl chloride and subsequently treated with sodium triphenylmethylthioate, which was generated in situ from triphenylmethylmercaptan and sodium hydride in DMF, to provide 3 with inversion of the C-4 configuration. 3 was reduced with lithium borohydride in THF-EtOH and subsequently mesylated to give 5. The treatment of the mesylate 5 with sodium cyanide in DMSO gave the cyano compound 6, which was successfully converted into N-hydroxyacetamidine 7 by reaction of hydroxylamine. Treatment of 7 with acetyl chloride, cyclopropyl chloride, allyl chloroformate and methyl chloroformate afforded the corresponding Nacetylated products, 8a, 8b, 8c and 8d. Carbamoylation of amine was carried out by a conventional method using *p*-nitrophenyl chloroformate to give urea type compounds 8e–8m. Deprotection of the trityl group to mercaptans (9a-9m) were achieved by treatment of 8a**8m** with trifluoroacetic acid in the presence of triethylsilane.

Finally, the reaction of 10 [9] with thiols (9a-9m) in the presence of diisopropylethylamine provided the corresponding 2-substituted carbapenem (11a-11m). Deprotection of these compounds by catalytic hydrogenation gave the crude products, which were purified



i) Diisopropylethylamine, **9a-m** ii) Pd(OH)₂, H₂

Scheme 2. (i) Diisopropylethylamine, 9a-9m; (ii) Pd(OH)₂, H₂.

by HP-20 column to give the pure carbapenems (12a-12m) (Scheme 2).

2.2. Biological assay

2.2.1. Measurement of in vitro antibacterial activity

The MICs were determined by the agar dilution method using test agar. An overnight culture of bacteria in tryptosoy broth was diluted to about 10^6 cells mL⁻¹ with the same broth and inoculated with an inoculating device onto agar containing serial twofold dilutions of the test compounds. Organisms were incubated at 37 °C for 18–20 h. The MICs of a compound was defined as the lowest concentration that visibly inhibited growth.

2.2.2. Determination of susceptibility to renal DHP-1

The relative hydrolysis rate of carbapenems by porcine renal DHP-1 was determined, taking the initial hydrolysis rate of imipenem as 1.0. Partially purified porcine DHP-1 (final concentration, 0.3 U mL⁻¹) was incubated with 50 μ M carbapenem at 35 °C in 50 mM MOPS buffer, pH 7.0. The initial hydrolysis rate was monitored by the spectrophotometric method. One unit of activity was defined as the amount of enzyme hydrolysing 1 μ M of glycyldehydrophenylalanine per min when the substrate, 50 μ M, was incubated at 35 °C in 50 mM MOPS buffer, pH 7.0.

2.2.3. Antibacterial activity studies

The in vitro antibacterial activities of the new carbapenems (12a-12m) prepared above against grampositive and -negative bacteria are listed in Table 1. For comparison, the MIC values of imipenem and meropenem are also listed. All the compounds (12a-12m) displayed superior or similar antibacterial activities against gram-positive to meropenem, and against gram-negative bacteria except *Pseudomonas aeruginosa* to imipenem.

The effects of substituent on the pyrrolidine ring were investigated. The cyclic urea substituted compounds (12i-12m) showed more improved activity against both gram-positive and -negative bacteria including *P. aeruginosa* than that of aliphatic ureas (12e-12g). Comparing the compounds 12i-12m having cyclic urea moieties on the pyrrolidine ring showed slight differences in the antibacterial activities against gram-positive and -negative bacteria. As expected, the piperazine urea compound 12k exhibited the most potent and wellbalanced activity. Furthermore, we observed that the thiomorpholine urea 12j is more potent than the morpholine urea 12i.

The stability to DHP-1 of most compounds was tested and all the compounds were more stable than meropenem.

n vitro antibacterial activity (MIC	, μg mL ⁻¹) ε	and DHP-1	stabilit	y of the c	arbapenem	deriva	tives								
trains	12a	12b	12c	12d	12e	12f	12g	12h	12i	12j	12k	121	12m	Imipenem	Meropenem
treptococcus pyogenes 308A	0.01	< 0.01	0.01	< 0.01	< 0.01	0.20	0.01	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01	0.01
. pyogenes 77A	< 0.01	< 0.01	0.01	< 0.01	< 0.01	0.10	0.01	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01
taphylococcus aureus SG511	0.05	0.03	0.10	0.03	0.05	0.80	0.10	0.05	0.03	0.05	0.02	0.05	0.05	0.1	0.10
. aureus 285	0.10	0.05	0.40	0.05	0.03	0.80	0.20	0.10	0.05	0.05	0.02	0.05	0.02	0.01	0.10
schericihia coli DC2	0.10	0.05	0.20	0.10	0.05	0.10	0.40	0.10	0.10	0.10	0.05	0.05	0.05	0.40	0.03
: coli TEM	0.05	0.05	0.20	0.05	0.05	0.40	1.56	0.05	0.05	0.10	0.05	0.05	0.05	0.20	0.03
. aeruginosa 9027	1.56	0.40	1.56	0.80	0.80	3.10	3.10	3.10	0.40	0.80	0.40	0.80	0.80	0.80	0.20
almonella typhimurium	0.20	0.10	0.40	0.10	0.40	0.40	0.20	0.20	0.10	0.10	0.05	0.20	0.10	0.80	0.03
lebsiclla aerogenes 1522E	0.10	0.05	0.20	0.10	0.10	0.80	3.10	0.20	0.10	0.10	0.10	0.10	0.10	0.10	0.05
nterobactor cloacae 1321E	0.05	0.05	0.20	0.05	0.05	0.20	0.80	0.10	0.10	0.10	0.10	0.10	0.10	0.10	0.03
IHP-1	1.48	2.23	1.23	2.08	2.43	1.57	1.50	2.08	2.24	1.62	1.99	2.24	1.87	0.21	1.00

3. Experimental

Melting point (m.p.): Thomas Hoover apparatus, uncorrected. UV spectra: Hewlett–Packard 8451A UV–Vis spectrophotometer. IR spectra: Perkin–Elmer 16F-PC FT-IR. NMR spectra: Varian Gemini 300 spectrometer and tetramethylsilane (TMS), as an internal standard. The mass spectrometry system was based on an HP 5989A MS Engine (Palo Alto, CA) mass spectrometer with an HP Model 59987A.

3.1. (2S,4R)-4-Mesyloxy-1-

(allyloxycarbonyl)pyrrolidine-2-carboxylic acid methyl ester (2)

A solution of 1 [14] (94.0 g, 0.41 mol) and triethylamine (65.0 mL, 0.49 mol) in dry CH₂Cl₂ (600 mL) was cooled to 0 °C under nitrogen and treated with methanesulfonyl chloride (56.0 g, 0.49 mol). The mixture was stirred at 0 °C for 1 h, diluted with CH₂Cl₂ (500 mL) and washed with 10% NaHCO3 and brine. The organic layer was dried over anhydrous Na₂SO₄. Evaporation of the solvent in vacuo gave a crude residue, which was purified by silica gel column chromatography to give 2 (117.1 g, 93.2%) as a pale yellow oil. ¹H-NMR (CDCl₃) $\delta = 2.27$ (m, 1H), 2.65 (m, 1H), 3.03 (s, 3H), 3.77 and 3.80 (2s, 3H), 3.82-3.97 (m, 2H), 4.42 (m, 1H), 4.57 (d, 2H, J = 5.8 Hz), 5.25–5.40 (m, 3H), 5.88 (m, 1H). ¹³C-NMR: 36.7, 37.8, 39.0, 52.9, 57.5, 66.6, 78.5, 117.9, 132.8, 154.5, 172.6. IR (KBr): 2970, 1745, 1666, 1358 cm^{-1} .

3.2. (2S,4S)-4-Tritylthio-1-

(allyloxycarbonyl)pyrrolidine-2-carboxylic acid methyl ester (**3**)

To a stirred solution of triphenylmethylmercaptan (80.0 g, 0.29 mol) in dry DMF (600 mL) was added dropwise sodium hydride (11.6 g, 0.29 mol, 60% oil suspension) at 0 °C and was stirred for 1 h at room temperature. To the resulting solution was added 2 (76.6 g, 0.25 mol) solution in dry DMF (150 mL) at 0 °C and was stirred for 3 h at room temperature. The reaction mixture was poured into cold dilute HCl and extracted with ethyl acetate. The organic layer was successively washed with water and dried over anhydrous Na₂SO₄. Evaporation of the solvent in vacuo gave a crude residue, which was purified by silica gel column chromatography to give 3 (100.6 g, 82.5%) as a pale yellow oil. ¹H-NMR (CDCl₃) $\delta = 2.01$ (m, 1H), 2.55 (m, 1H), 3.16 (bs, 1H), 3.54 (bs, 1H), 3.77 and 3.80 (2s, 3H), 3.97 (m, 1H), 4.42 (m, 1H), 4.55 (d, 2H, J = 5.5 Hz), 5.26(m, 2H), 5.98 (m, 1H) 7.23 (m, 9H), 7.48 (m, 6H). ¹³C-NMR (CDCl₃): 37.1, 38.2, 42.0, 52.7, 58.5, 66.3, 67.8, 117.6, 127.3, 128.3, 129.9, 132.9, 144.9, 153.5, 172.6. IR (KBr): 2950, 1765, 1708 cm⁻¹.

3.3. (2S,4S)-2-Hydroxymethyl-4-tritylthio-1-(allyloxycarbonyl)pyrrolidine (4)

To a solution of **3** (107.3 g, 0.22 mol) in THF (800 mL) was added slowly LiBH₄ (4.79 g, 0.22 mol) at 0 °C and was stirred for 25 h at room temperature. The mixture was diluted with H₂O (200 mL), 1*N*-HCl (200 mL) and extracted with ethyl acetate (800 mL). The organic layer was dried over anhydrous Na₂SO₄, concentrated and the resulting residue was purified by silica gel column chromatography to give **4** (79.3 g, 78.5%) as a pale yellow oil. ¹H-NMR (CDCl₃) δ = 1.98 (m, 1H), 2.75–2.82 (m, 2H), 3.01 (m, 1H), 3.55 (bs, 2H), 3.78 (m, 1H), 4.55 (d, 3H, *J* = 5.9 Hz), 5.25 (m, 3H), 5.90 (m, 1H), 7.27 (m, 9H), 7.47 (m, 6H). ¹³C-NMR (CDCl₃): 36.1, 41.0, 53.2, 53.9, 60.9, 66.6, 67.2, 67.6, 117.9, 127.3, 128.5, 129.9, 132.9, 145.0, 156.8. IR (KBr): 3450, 2950, 1735 cm⁻¹.

3.4. (2S,4S)-2-Mesyloxymethyl-4-tritylthio-1-(allyloxycarbonyl)pyrrolidine (5)

A solution of 4 (68.9 g, 0.15 mol) and triethylamine (24.2 mL, 0.18 mol) in dry CH₂Cl₂ (400 mL) was cooled to 0 °C under nitrogen and treated with methanesulfonyl chloride (20.6 g, 0.18 mol). The mixture was stirred at 0 °C for 1 h, diluted with CH₂Cl₂ (200 mL) and washed with 10% NaHCO₃ and brine. The organic layer was dried over anhydrous Na₂SO₄. Evaporation of the solvent in vacuo gave a crude residue, which was purified by silica gel column chromatography to give 5 (76.3 g, 94.8%) as a pale yellow oil. ¹H-NMR (CDCl₃) $\delta = 1.91$ (bs, 1H), 2.11 (bs, 1H), 2.75–2.82 (bs, 2H), 2.99 (s, 3H), 3.95 (bs, 1H), 4.01 (m, 1H), 4.22 (bs, 1H), 4.55 (bs, 3H), 5.31 (m, 2H), 5.91 (m, 1H), 7.27 (m, 9H), 7.48 (m, 6H). ¹³C-NMR (CDCl₃): 31.9, 35.1, 37.5, 41.4, 52.9, 55.8, 66.2, 67.8, 69.4, 117.9, 127.3, 128.5, 129.6, 133.0, 144.9, 154.7. IR (KBr): 2940, 1682, 1380 cm⁻¹.

3.5. (2S,4S)-2-Cyanomethyl-4-tritylthio-1-(allyloxycarbonyl)pyrrolidine (6)

A mixture of **5** (59.2 g, 0.11 mol) and sodium cyanide (10.8 g, 0.22 mol) in DMSO (300 mL) was heated at 75 °C for 5 h. The reaction mixture was poured into ice water and extracted with ethyl acetate (2 × 300 mL). The organic layer was successively washed with water (2 × 200 mL), brine and dried over anhydrous Na₂SO₄. Evaporation of the solvent in vacuo gave a crude residue, which was purified by silica gel column chromatography to give **6** (45.9 g, 89.1%) as a pale yellow oil. ¹H-NMR (CDCl₃) δ = 1.88 (m, 1H), 2.19 (m, 1H), 2.82 (d, 2H), 2.85–3.01 (m, 2H), 3.88 (m, 1H), 4.15 (bs, 1H), 4.55 (d, 2H, *J* = 5.9 Hz), 5.29 (m, 2H), 5.88 (m, 1H), 7.27 (m, 9H), 7.47 (m, 6H). ¹³C-NMR (CDCl₃): 22.7, 38.1, 39.2, 41.4, 53.0, 53.8, 66.3, 67.8, 117.6, 118.9, 127.4, 128.5, 129.9, 132.9, 144.9, 154.7. IR (KBr): 2940, 2248, 1700 cm⁻¹.

3.6. (2S,4S)-2-(N-Hydroxyacetamidine)-4-tritylthio-1-(allyloxycarbonyl)pyrrolidine (7)

To a solution of 6 (23.4 g, 0.05 mol) and hydroxylamine hydrochloride (10.4 g, 0.15 mol) in EtOH (250 mL) was added slowly a solution of Na₂CO₃ (15.9 g, 0.15 mol) in water (70 mL) at room temperature and stirred for 20 h at 60 °C. The mixture was diluted with H₂O (200 mL) and then was neutralised with 6N-HCl, diluted with ethyl acetate (300 mL), and washed with brine. The organic layer was dried over anhydrous Na₂SO₄, which was purified by silica gel column chromatography to give 7 (19.3 g, 77.1%) as a pale yellow oil. ¹H-NMR (CDCl₃) $\delta = 1.81$ (bs, 1H), 2.19 (m, 2H), 2.73–2.82 (bs, 3H), 3.88 (bs, 1H), 4.55 (d, 2H, J = 5.9 Hz), 4.71 (bs, 1H), 5.22 (m, 2H), 5.88 (m, 1H), 7.23 (m, 9H), 7.47 (m, 6H), 8.55 (br, 1H). ¹³C-NMR (CDCl₃): 36.6, 38.4, 41.7, 53.1, 53.9, 55.6, 66.1, 67.8, 117.7, 127.2, 128.5, 129.9, 133.1, 145.1, 152.1, 154.9. IR (KBr): 3476, 3360, 2940, 1694, 1592 cm⁻¹.

3.7. (2S,4S)-2-(3-Allyloxycarbonylamino-2hydroxyimino)ethyl-4-tritylthio-1-(allyloxycarbonyl)pyrrolidine (**8a**)

To a solution of 7 (1.00 g, 2.0 mmol) and triethylamine (0.30 mL, 2.2 mmol) in dry CH_2Cl_2 (20 mL) was added slowly allyl chloroformate (0.27 g, 2.2 mmol) at 0 °C and was stirred for 1 h at same temperature. The mixture was diluted with H₂O (100 mL), CH₂Cl₂ (100 mL) and washed with brine. The organic layer was dried over anhydrous Na₂SO₄, concentrated, and the resulting residue was purified by silica gel column chromatography to give **8a** (1.03 g, 88.3%) as a pale yellow oil. 1 H-NMR (CDCl₃) $\delta = 1.82$ (bs, 2H), 2.19 (m, 1H), 2.24 (m, 1H), 2.63-2.85 (bs, 3H), 3.88 (bs, 1H), 4.55 (bs, 2H), 4.72 (d, 2H, J = 5.9 Hz), 5.20–5.44 (m, 5H), 5.85–5.98 (m, 2H), 7.23 (m, 9H), 7.47 (m, 6H). ¹³C-NMR (CDCl₃): 36.1, 38.4, 41.6, 53.1, 55.6, 66.1, 67.8, 68.1, 117.6, 127.3, 128.5, 129.7, 133.2, 145.0, 152.1, 154.9, 157.3. IR (KBr): 3450, 2940, 1700, 1644, 1592 cm⁻¹.

8b, **8c** and **8d** were also prepared as described for the preparation of **8a** using the corresponding carbonyl chlorides.

8b: Yield 82.5%. ¹H-NMR (CDCl₃) $\delta = 1.82$ (bs, 1H), 2.03 (s, 3H), 2.19 (m, 1H), 2.54 (m, 1H), 2.63–2.85 (bs, 3H), 3.88 (bs, 1H), 4.55 (bs, 2H), 5.25 (m, 3H), 5.90 (m, 1H), 7.23 (m, 9H), 7.47 (m, 6H). ¹³C-NMR (CDCl₃): 18.8, 36.3, 38.4, 41.6, 53.1, 55.6, 66.1, 67.8, 117.6, 127.3, 128.5, 129.7, 133.1, 145.0, 152.1, 154.9, 167.3. IR (KBr): 3430, 2920, 1740, 1674, 1512 cm⁻¹.

8c: Yield 87.8%. ¹H-NMR (CDCl₃) $\delta = 0.82$ (bs, 3H), 1.12 (bs, 2H), 1.82 (bs, 1H), 2.29 (m, 1H), 2.54 (m, 1H),

2.63–2.89 (bs, 3H), 3.83 (bs, 1H), 4.55 (bs, 2H), 5.25– 5.34 (m, 3H), 5.87 (m, 1H), 7.24 (m, 9H), 7.45 (m, 6H). ¹³C-NMR (CDCl₃): 11.2, 14.1, 36.3, 38.5, 41.6, 53.1, 55.4, 66.2, 67.8, 117.8, 127.2, 128.5, 129.9, 132.1, 144.7, 154.9, 156.5, 179.8. IR (KBr): 3420, 2930, 1720, 1670, 1490 cm⁻¹.

8d: Yield 83.5%. ¹H-NMR (CDCl₃) $\delta = 1.84$ (bs, 1H), 2.28 (bs, 1H), 2.54 (m, 1H), 2.60–2.72 (bs, 3H), 3.85 (bs, 1H), 3.90 (s, 3H), 4.50 (bs, 2H), 5.25 (m, 3H), 5.86 (m, 1H), 7.24 (m, 9H), 7.46 (m, 6H). ¹³C-NMR (CDCl₃): 36.1, 38.4, 41.6, 50.8, 53.1, 55.6, 66.1, 67.8, 117.6, 127.3, 128.5, 129.7, 133.1, 145.2, 152.5, 154.5, 169.5. IR (KBr): 3430, 2930, 1720, 1690, 1510 cm⁻¹.

3.8. (2S,4S)-2-(3-Aminocarbonylamino-2hydroxyimino)ethyl-4-tritylthio-1-(allyloxycarbonyl)pyrrolidine (**8**e)

To a solution of 7 (1.00 g, 2.0 mmol) and triethylamine (0.30 mL, 2.2 mmol) in dry CH₂Cl₂ (30 mL) was added slowly *p*-nitrophenyl chloroformate (0.44 g, 2.2 mmol) at 0 °C and was stirred for 1 h at same temperature. The mixture was diluted with H_2O (30) mL), CH₂Cl₂ (50 mL) and washed with brine. The organic layer was concentrated in vacuo to give a residue, which was used without further purification. To the solution of residue in ethanol (20 mL) was added ammonia water (10 mL) and stirred for 1 h at room temperature. The reaction mixture was neutralised with 6N-HCl, diluted with ethyl acetate (100 mL), and washed with brine. The organic layer was dried over anhydrous Na₂SO₄, which was purified by silica gel column chromatography to give 8e (0.89 g, 81.5%) as a pale yellow oil. ¹H-NMR (CDCl₃) $\delta = 1.82$ (bs, 1H), 2.19 (m, 1H), 2.27 (m, 1H), 2.63-2.99 (bs, 3H), 3.84 (bs, 1H), 4.55 (bs, 2H), 4.72 (bs, 2H), 5.26 (m, 3H), 5.85 (m, 1H), 7.24 (m, 9H), 7.45 (m, 6H). ¹³C-NMR (CDCl₃): 36.1, 38.4, 41.6, 53.1, 55.6, 66.1, 67.8, 117.7, 127.3, 128.6, 129.5, 133.2, 145.0, 152.5, 154.9, 158.7. IR (KBr): 3430, 2920, 1710, 1660 cm $^{-1}$.

Compounds 8f-8m were also prepared as described for the preparation of 8e using the corresponding amines.

8f: Yield 76.2%. ¹H-NMR (CDCl₃) $\delta = 1.70$ (bs, 1H), 2.19 (bs, 1H), 2.27 (m, 1H), 2.63–2.90 (bs, 3H), 2.88 (d, 3H, J = 4.7 Hz), 3.83 (bs, 1H), 4.49 (bs, 2H), 5.26 (m, 3H), 5.88 (m, 1H), 6.44 (bs, 1H), 7.27 (m, 9H), 7.47 (m, 6H). ¹³C-NMR (CDCl₃): 30.1, 36.3, 38.5, 41.6, 53.1, 55.4, 60.8, 66.2, 67.8, 117.8, 127.2, 128.5, 129.9, 132.1, 144.9, 154.2, 154.9, 157.5. IR (KBr): 3410, 2940, 1710, 1660, 1510 cm⁻¹.

8g: Yield 75.1%. ¹H-NMR (CDCl₃) δ = 1.87 (bs, 1H), 2.18 (m, 1H), 2.47 (m, 1H), 2.63–2.89 (bs, 3H), 3.01 (s, 6H), 3.84 (bs, 1H), 4.55 (bs, 2H), 5.04 (bs, 1H), 5.26 (m, 2H), 5.85 (m, 1H), 7.24 (m, 9H), 7.45 (m, 6H). ¹³C-NMR (CDCl₃): 35.1, 36.3, 38.5, 41.6, 53.1, 55.4, 60.8, 66.2, 67.8, 117.8, 127.2, 128.5, 129.9, 132.1, 144.9, 154.1, 154.9, 157.5. IR (KBr): 3410, 2930, 1710, 1660, 1510 cm⁻¹.

8h: Yield 74.9%. ¹H-NMR (CDCl₃) $\delta = 1.85$ (bs, 1H), 2.19 (m, 1H), 2.27 (m, 1H), 2.63–2.94 (bs, 3H), 2.99 (t, 2H, J = 5.1 Hz), 3.55 (t, 2H, J = 5.1 Hz), 3.84 (bs, 1H), 4.55 (bs, 2H), 5.16–5.33 (m, 3H), 5.85 (m, 1H), 7.24 (m, 9H), 7.45 (m, 6H). ¹³C-NMR (CDCl₃): 36.1, 38.5, 41.6, 48.5, 53.1, 55.4, 62.8, 66.2, 67.8, 117.8, 127.2, 128.5, 129.9, 132.1, 144.9, 154.1, 154.9, 157.7. IR (KBr): 3550, 3410, 2930, 1710, 1670 cm⁻¹.

8i: Yield 71.3%. ¹H-NMR (CDCl₃) $\delta = 1.84$ (bs, 1H), 2.26 (m, 1H), 2.45 (m, 1H), 2.63–2.72 (bs, 3H), 2.91(m, 1H), 3.51–3.57 (bs, 4H), 3.71–3.82 (bs, 4H), 4.56 (bs, 2H), 5.15–5.35 (m, 3H), 5.83 (m, 1H), 7.24 (m, 9H), 7.44 (m, 6H). ¹³C-NMR (CDCl₃): 36.3, 38.8, 41.6, 47.1, 53.1, 55.5, 64.6, 66.2, 67.7, 117.8, 127.4, 128.5, 129.9, 133.2, 145.0, 154.1, 154.9, 156.6. IR (KBr): 3420, 2940, 1700, 1660, 1510 cm⁻¹.

8j: Yield 73.8%. ¹H-NMR (CDCl₃) $\delta = 1.89$ (bs, 1H), 2.23 (m, 1H), 2.37 (m, 1H), 2.69–2.76 (bs, 6H), 2.96 (m, 2H), 3.74–3.84 (bs, 4H), 4.55 (bs, 2H), 5.16–5.33 (m, 3H), 5.85 (m, 1H), 7.24 (m, 9H), 7.44 (m, 6H). ¹³C-NMR (CDCl₃): 27.6, 36.7, 38.8, 41.6, 47.1, 53.1, 55.5, 66.2, 67.7, 117.8, 127.4, 128.5, 129.9, 133.1, 144.9, 154.1, 154.9, 156.5. IR (KBr): 3420, 2940, 1700, 1660, 1510 cm⁻¹.

8k: Yield 72.9%. ¹H-NMR (CDCl₃) $\delta = 1.90$ (bs, 1H), 2.25–2.37 (m, 1H), 2.63–2.74 (bs, 2H), 2.95 (m, 2H), 3.51–3.57 (bs, 8H), 3.84 (bs, 1H), 4.55 (bs, 2H), 5.14– 5.35 (m, 3H), 5.85 (m, 1H), 7.24 (m, 9H), 7.45 (m, 6H). ¹³C-NMR (CDCl₃): 36.7, 38.8, 41.6, 47.1, 49.9, 53.1, 55.5, 66.2, 67.7, 117.5, 127.4, 128.6, 129.9, 133.0, 144.9, 154.1, 154.9, 156.9. IR (KBr): 3440, 2920, 1710, 1670, 1510 cm⁻¹.

8I: Yield 75.2%. ¹H-NMR (CDCl₃) δ = 1.56–1.74 (bs, 6H), 1.92 (m, 1H), 2.27 (m, 1H), 2.63–2.94 (bs, 3H), 2.95 (m, 2H), 3.50–3.59 (bs, 4H), 3.86 (bs, 1H), 4.52 (bs, 2H), 5.14–5.35 (m, 3H), 5.83 (m, 1H), 7.24 (m, 9H), 7.45 (m, 6H). ¹³C-NMR (CDCl₃): 24.6, 27.9, 36.7, 38.8, 41.6, 41.9, 53.1, 55.5, 66.2, 67.7, 117.8, 127.4, 128.5, 129.9, 133.1, 144.9, 154.1, 154.9, 156.5. IR (KBr): 3430, 2930, 1710, 1670, 1510 cm⁻¹.

8m: Yield 79.5%. ¹H-NMR (CDCl₃) $\delta = 1.60-1.71$ (bs, 2H), 1.80–1.1.99 (bs, 3H), 2.27 (m, 1H), 2.63–2.94 (bs, 2H), 2.95 (m, 2H), 3.21 (bs, 1H), 3.70–3.89 (bs, 4H), 3.96 (bs, 1H), 4.42 (bs, 2H), 5.14–5.35 (m, 3H), 5.83 (m, 1H), 7.24 (m, 9H), 7.45 (m, 6H). ¹³C-NMR (CDCl₃): 28.5, 36.7, 38.8, 41.6, 41.9, 53.1, 55.5, 61.8, 66.2, 67.7, 117.8, 127.4, 128.6, 129.8, 133.0, 144.9, 154.1, 154.9, 156.9. IR (KBr): 3540, 3430, 2930, 1710, 1670, 1500 cm⁻¹. 3.9. (2S,4S)-2-(3-Allyloxycarbonylamino-2hydroxyimino)ethyl-4-mercaptan-1-(allyloxycarbonyl)pyrrolidine (**9a**)

To a solution of **8a** (0.59 g, 1.0 mmol) in CH₂Cl₂ (2 mL) was added dropwise triethylsilane (0.13 g, 1.1 mmol) at 5 °C, and then TFA (2 mL). After stirring for 30 min at room temperature, the mixture was evaporated under reduced pressure. The residue was dissolved with ethyl acetate and washed with 10% NaHCO₃, brine. The organic layer was concentrated in vacuo to give a residue, which was purified by silica gel column chromatography to give **9a** (0.21 g, 61.2%) as a pale yellow oil. ¹H-NMR (CDCl₃) δ = 1.89 (bs, 2H), 2.40–2.55 (bs, 3H), 2.84 (bs, 1H), 3.05–3.18 (bs, 1H), 4.01 (bs, 1H), 4.55 (bs, 2H), 4.72 (bs, 2H), 5.26–5.55 (m, 4H), 5.85–5.93 (m, 2H). ¹³C-NMR (CDCl₃): 33.3, 38.9, 41.9, 53.7, 55.6, 67.8, 68.2, 117.6, 133.2, 152.1, 159.3, 159.9. IR (KBr): 3450, 2920, 1700, 1660, 1410 cm⁻¹.

The synthesis of compounds 9b-9m were carried out by the same procedure as described for the preparation of 9a and was used without the further purification.

3.10. Allyl(1R,5S,6S)-6-[(1R)-hydroxyethyl]-3-[5-(3-allyloxycarbonylamino-2-hydroxyimino) ethyl-1-yl]-1-(allyloxycarbonyl)pyrrolidin-3-ylthio-1methylcarbapen-2-em-3-carboxylate (11a)

A solution of allyl(1R,5S,6S)-3-(diphenylphosphoryloxy)-6-[(R)-1-hydroxyethyl]-1-methylcarbapen-2-em-3-carboxylate (10, 0.50 g, 1.0 mmol) in CH₃CN (10 mL) was cooled to 0 °C under N₂. To this solution was added diisopropylethylamine (0.13 g, 1.0 mmol) and a solution of the mercapto compound 9a (0.35 g, 1.0 mmol) in CH₃CN (5 mL). After stirring for 2 h, the mixture was diluted with ethyl acetate, washed with 10% NaHCO₃, brine and dried over anhydrous MgSO₄. Evaporation in vacuo gave a foam, which was purified by silica gel chromatography to give 11a (0.43 g, 68.6%) as a yellow amorphous solid. ¹H-NMR (CDCl₃) $\delta = 1.25$ (d, 3H, J = 7.2 Hz), 1.35 (d, 3H, J = 6.3 Hz), 1.98 (bs, 1H), 2.46 (m, 2H), 2.95 (dd, 1H, J = 3.3 and 3.3 Hz), 3.31 (dd, 1H, J = 2.5 and 2.6 Hz), 3.40 (m, 2H), 3.61 (bs, 1H), 4.11-4.19 (m, 3H), 4.55 (d, 2H, J = 5.4 Hz), 4.72–4.79 (m, 4H), 5.26-5.55 (m, 7H), 5.85 (m, 3H). IR (KBr): 3410, $3230, 1720, 1705, 1660 \text{ cm}^{-1}$.

The synthesis of compounds 11b-11m were carried out by the same procedure as described for the preparation of 11a.

3.11. (1R,5S,6S)-6-[(1R)-Hydroxyethyl]-3-[5-(3amino-2-hydroxyiminoethyl-1-yl)pyrrolidin-3-yl-thio]-1methylcarbapen-2-em-3-carboxylic acid (12a)

Compound **11a** (0.31 g, 0.50 mmol) and 0.1 g of $Pd(OH)_2$ (10%) were dissolved in THF/phosphate buffer

(pH 7) (1:1, 10 mL each). The mixture was hydrogenated at 50 psi for 1 h. The solution was filtered through celite and washed with water $(2 \times 10 \text{ mL})$. The combined filtrates were washed with ethyl ether $(2 \times 20 \text{ mL})$ and lyophilised to give a yellow powder which was purified on a Diaion HP-20 column, eluting with 2% THF in water. Fractions having UV absorption at 298 nm were collected and lyophilised again to give the title compound 12a as an amorphorus solid. Yield 17.9%. UV λ_{max} : 298 nm. ¹H-NMR (D₂O) $\delta = 1.11$ (d, 3H, J = 6.9Hz), 1.19 (d, 3H, J = 5.9 Hz), 1.79 (bs, 2H), 2.65 (m, 1H), 2.86 (m, 2H), 3.21-3.43 (bs, 2H), 3.53 (bs, 1H), 3.70 (bs, 1H), 4.10 (m, 2H), 4.51 (bs, 1H). IR (KBr): 3378, 2970, 1745, 1666, 1592, 1392 cm⁻¹. HRMS (FAB) Calc. for $C_{16}H_{24}N_4O_5S$: 384.4517, Found: $[M+H]^+$ 384.4557.

The synthesis of compounds 12b-12m were carried out by the same procedure as described for the preparation of 12a.

12b: Yield 29.2%. UV λ_{max} : 298 nm. ¹H-NMR (D₂O) $\delta = 1.10$ (d, 3H, J = 7.1 Hz), 1.18 (d, 3H, J = 6.3 Hz), 1.67 (m, 1H), 1.90 (s, 3H), 2.74 (m, 1H), 2.86–2.96 (m, 2H), 3.21–3.44 (bs, 3H), 3.58 (dd, 1H, J = 5.4 and 5.8 Hz), 3.87 (bs, 2H), 4.11 (bs, 2H), 4.43 (m. 1H). IR (KBr): 3410, 1725, 1686, 1594, 1392 cm⁻¹. HRMS (FAB) Calc. for C₁₈H₂₆N₄O₆S: 426.4884, Found: [M + H]⁺ 426.4869.

12c: Yield 23.8%. UV λ_{max} : 298 nm. ¹H-NMR (D₂O) $\delta = 0.79$ (m, 2H), 0.98 (m, 2H), 1.18 (d, 3H, J = 7.1 Hz), 1.31 (d, 3H, J = 6.5 Hz), 1.67 (m, 1H), 1.90–1.99 (bs, 2H), 2.63–2.74 (bs, 3H), 2.96 (m, 1H), 3.21–3.44 (bs, 2H), 3.59 (dd, 1H, J = 5.4 and 5.8 Hz), 3.87 (bs, 1H), 4.11 (bs, 2H), 4.42 (m. 1H). IR (KBr): 3390 (NH), 1745, 1680, 1650, 1410, 1166 cm⁻¹. HRMS (FAB) Calc. for C₂₀H₂₈N₄O₆S: 452.5257, Found: [M+H]⁺ 452.5219.

12d: Yield 29.2%. UV λ_{max} : 298nm. ¹H-NMR (D₂O) $\delta = 1.14$ (d, 3H, J = 7.2 Hz), 1.25 (d, 3H, J = 6.6 Hz), 1.77 (m, 1H), 2.44–2.57 (m, 2H), 2.96 (m, 1H), 3.21–3.44 (bs, 2H), 3.54 (bs, 1H), 3.83 (bs, 1H), 3.90 (s, 3H), 3.98 (bs, 1H), 4.14 (bs, 2H), 4.43 (m, 1H). IR (KBr): 3400, 1755, 1690, 1639, 1415 cm⁻¹. HRMS (FAB) Calc. for C₁₈H₂₆N₄O₇S: 442.4878, Found: [M+H]⁺ 442.4899.

12e: Yield 20.6%. UV λ_{max} : 298 nm. ¹H-NMR (D₂O) $\delta = 1.12$ (d, 3H, J = 7.2 Hz), 1.25 (d, 3H, J = 6.6 Hz), 1.79 (m, 1H), 2.45–2.59 (m, 2H), 2.96 (m, 1H), 3.28–3.44 (bs, 2H), 3.54 (bs, 1H), 3.88 (bs, 1H), 3.99 (bs, 1H), 4.14 (bs, 2H), 4.45 (m. 1H). IR (KBr): 3388, 1757, 1689, 1591, 1409 cm⁻¹. HRMS (FAB) Calc. for C₁₇H₂₅N₅O₆S: 427.4765, Found: [M+H]⁺ 427.4755.

12f: Yield 21.5%. UV λ_{max} : 298 nm. ¹H-NMR (D₂O) $\delta = 1.13$ (d, 3H, J = 7.3 Hz), 1.20 (d, 3H, J = 6.6 Hz), 1.77 (m, 1H), 2.55 (s, 3H), 2.59–2.75 (m, 2H), 2.80–2.96 (m, 2H), 3.28–3.44 (bs, 2H), 3.54 (bs, 1H), 3.88 (bs, 1H), 3.93 (bs, 1H), 4.16 (bs, 1H), 4.45 (m, 1H). IR (KBr): 3397, 1759, 1680, 1591, 1411 cm⁻¹. HRMS (FAB) Calc.

for $C_{18}H_{27}N_5O_6S$: 441.5031, Found: $[M+H]^+$ 441.3987.

12g: Yield 19.9%. UV λ_{max} : 298 nm. ¹H-NMR (D₂O) $\delta = 1.13$ (d, 3H, J = 7.3 Hz), 1.20 (d, 3H, J = 6.6 Hz), 1.75 (m, 1H), 2.63 (s, 6H), 2.69–2.79 (m, 2H), 2.85–2.96 (m, 2H), 3.28–3.40 (bs, 2H), 3.55 (bs, 1H), 3.85 (bs, 1H), 3.93 (bs, 1H), 4.13 (bs, 1H), 4.45 (m, 1H). IR (KBr): 3390, 1755, 1680, 1590, 1420 cm⁻¹. HRMS (FAB) Calc. for C₁₉H₂₉N₅O₆S: 455.5297, Found: [M+H]⁺ 455.3788.

12h: Yield 21.5%. UV λ_{max} : 298 nm. ¹H-NMR (D₂O) $\delta = 1.13$ (d, 3H, J = 7.2 Hz), 1.20 (d, 3H, J = 6.3 Hz), 1.77 (m, 1H), 2.54–2.72 (m, 2H), 2.80–2.92 (m, 2H), 2.99 (t, 2H, J = 5.1 Hz), 3.28–3.44 (bs, 3H), 3.54 (bs, 1H), 3.70 (t, 2H, J = 5.1 Hz), 3.93 (bs, 1H), 4.16 (bs, 2H), 4.41 (m, 1H). IR (KBr): 3397, 1756, 1685, 1595, 1401 cm⁻¹. HRMS (FAB) Calc. for C₁₉H₂₉N₅O₇S: 471.5291, Found: [M+H]⁺ 471.4555.

12i: Yield 22.2%. UV λ_{max} : 298 nm. ¹H-NMR (D₂O) $\delta = 1.10$ (d, 3H, J = 7.0 Hz), 1.18 (d, 3H, J = 6.3 Hz), 1.79 (m, 1H), 2.49–2.67 (m, 3H), 2.92 (m, 1H), 3.08–3.16 (bs, 4H), 3.28–3.43 (bs, 2H), 3.52 (m, 1H), 3.69–3.81 (bs, 4H), 3.91 (bs, 1H), 4.05 (bs, 2H), 4.45 (m, 1H). IR (KBr): 3490, 1740, 1700, 1660, 1400 cm⁻¹. HRMS (FAB) Calc. for C₂₁H₃₁N₅O₇S: 497.5663, Found: [M + H]⁺ 497.5670.

12j: Yield 20.6%. UV λ_{max} : 298 nm. ¹H-NMR (D₂O) $\delta = 1.12$ (d, 3H, J = 7.2 Hz), 1.26 (d, 3H, J = 6.4 Hz), 1.88 (m, 1H), 2.45–2.54 (m, 2H), 2.59 (bs, 4H), 2.90 (m, 1H), 3.15 (bs, 1H), 3.28–3.44 (bs, 6H), 3.55 (m, 1H), 3.75 (bs, 1H), 3.88 (bs, 1H), 4.16 (bs, 2H), 4.45 (m, 1H). IR (KBr): 3980, 1710, 1660, 1580, 1405 cm⁻¹. HRMS (FAB) Calc. for C₂₃H₃₁N₅O₆S₂: 513.6329, Found: [M + H]⁺ 513.6341.

12k: Yield 19.2%. UV λ_{max} : 298 nm. m.p. 125–136 °C (dec.). ¹H-NMR (D₂O) δ = 1.07 (d, 3H, *J* = 7.0 Hz), 1.14 (d, 3H, *J* = 6.2 Hz), 1.87 (m, 1H), 2.45–2.59 (m, 2H), 2.88 (m, 1H), 2.97 (bs, 8H), 3.15 (bs, 1H), 3.28–3.44 (bs, 3H), 3.55 (m, 1H), 4.06 (bs, 2H), 4.45 (m. 1H). IR (KBr): 3470, 1730, 1660, 1586, 1400 cm⁻¹. HRMS (FAB) Calc. for C₃₁H₃₂N₆O₆S: 496.5816, Found: [M + H]⁺ 496.5825.

12I: Yield 20.1%. UV λ_{max} : 298 nm. m.p. 114–131 °C (dec.). ¹H-NMR (D₂O) $\delta = 1.09$ (d, 3H, J = 7.2 Hz), 1.16 (d, 3H, J = 6.4 Hz), 1.58 (bs, 2H), 1.70–1.88 (m, 4H), 2.01 (m, 1H), 2.45–2.59 (m, 2H), 2.90 (m, 1H), 3.05 (bs, 4H), 3.55 (m, 1H), 3.75 (bs, 1H), 3.80–3.88 (bs, 2H), 4.03 (bs, 2H), 4.45 (m, 1H). IR (KBr): 3470, 1730, 1685, 1580, 1425 cm⁻¹. HRMS (FAB) Calc. for C₂₂H₃₃N₅O₆S: 495.5935, Found: [M+H]⁺ 495.5921.

12m: Yield 15.9%. UV λ_{max} : 298 nm. ¹H-NMR (D₂O) $\delta = 1.07$ (d, 3H, J = 7.1 Hz), 1.12 (d, 3H, J = 6.2 Hz), 1.52 (bs, 3H), 1.88 (bs, 3H), 2.45–2.49 (m, 1H), 2.90–2.96 (m, 3H), 3.07–3.19 (bs, 5H), 3.55–3.67 (m, 2H), 3.88 (bs, 1H), 4.03 (m, 2H), 4.45 (m, 1H). IR (KBr): 3370, 1755, 1690, 1580, 1430 cm⁻¹. HRMS (FAB) Calc.

for $C_{22}H_{33}N_5O_7S$: 511.5929, Found: $[M+H]^+$ 511.5929.

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