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Highly Stereoselective Total Synthesis of Tylonolide, the Aglycon of the 16-Membered Macrolide Antibiotic Tylosin. I. Construction of the C-1—C-8 Chiral Centers^{1,2)}

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In order to synthesize tylonolide, the aglycon of the 16-membered macrolide antibiotic tylosin, a Prelog–Djerassi lactone-type compound (4) corresponding to the C-1—C-9 segment was synthesized from D-glucose. Benzyl-type protecting groups for hydroxy functions, such as benzyl, 4-methoxybenzyl, and 3,4-dimethoxybenzyl groups, as well as some cyclic and acyclic stereocontrolled reactions, such as hydroboration, catalytic hydrogenation, and Grignard reaction, were successfully employed.

Keywords—macrolide antibiotic; tylosin; aglycon; tylonolide; chiral synthon; protecting group; acyclic stereocontrol; hydroboration; catalytic hydrogenation; Grignard reaction

In connection with our continuing interest in the area of chiral syntheses of complex polyketide-derived natural products such as macrolide and polyether ionophore antibiotics, we have extended our studies to the synthesis of tylonolide (1), the aglycon of a typical 16-membered ring macrolide antibiotic, tylosin, which has attracted much attention as a target molecule in current synthetic organic chemistry and is also an important therapeutic agent.³⁾

In the preceding papers,^{1,4}) we reported a highly stereoselective synthesis of methynolide, the aglycon of the 12-membered macrolide antibiotic methymycin, from D-glucose through a synthetic methodology consisting of various means of stereochemical control in acyclic systems, selective use of suitable protecting groups, and efficient macrocyclization. This methodology was expected to be applicable for the synthesis of more complex macrolide and polyether antibiotics, and tylonolide $(1)^{5}$ was chosen as the next synthetic target in order to confirm its versatility. There are four precedents for the total synthesis of 1, though the stereocontrol was quite unsatisfactory.⁵ For the purpose of a highly stereoselective synthesis of 1 by our methodology, two segments i (2) and ii (3),⁶ in which 4-methoxybenzyl (MPM)^{7a,c} and 3,4-dimethoxybenzyl (DMPM)^{7b,c} groups were used, respectively, for the protection of primary alcohols, seemed to be most suitable as intermediates.⁸ In the present paper, we report the synthesis of a Prelog–Djerassi lactone-type compound (4) with all the chiral centers required for segment ii (3) from D-glucose, and in the subsequent paper, the synthesis of the two segments and tylonolide (1) itself will be reported.

Results and Discussion

Segment ii (3) has four contiguous chiral centers at C-3—C-6 and one isolated center at C-8. Since the configuration at C-4—C-8 is identical to that at C-2—C-6 of methynolide, the methodology employed in the synthesis of segment ii of methynolide^{1,4)} was directly applicable to the synthesis of 3, which has only two differences, a protected hydroxyethyl group at C-6



instead of a methyl group and an additional chiral center at C-3.

The known ester (5),⁹⁾ easily synthesized from D-glucose, was converted to **6** by lithium aluminum hydride (LAH) reduction followed by benzylation. The 5,6-acetonide¹⁰⁾ of **6** was selectively hydrolyzed with dilute sulfuric acid, and the primary alcohol of the resulting diol was selectively protected with the *tert*-butyldimethylsilyl (TBDMS) group under usual conditions to give the alcohol (7), which was subjected to Swern oxidation followed by Wittig reaction with a ylide prepared from methyltriphenylphosphonium bromide and *n*-butyllithium to give the olefin (**8**) in high yield.

Catalytic reduction of **8** over various catalysts, 5% platinum on carbon (Pt–C), 5% rhodium on alumina (Rh–Al₂O₃), and Wilkinson's catalyst [(Ph₃P)₃RhCl], gave mainly the expected product (**10a**), though the selectivity between **10a** and its isomer (**10b**) was always only about 3:1. The silyl protection of **8** was removed, and the resulting alcohol (**9**) was also hydrogenated, but no improvement was observed.¹¹ Therefore, a route *via* hydroboration was next examined. When **8** was treated with diborane in tetrahydrofuran and then with alkaline hydrogen peroxide, an acyclic stereocontrolled hydroboration¹² occurred smoothly and **12** was obtained in 92% yield¹³ with 10:1 selectivity. The hydroboration at -30 °C gave a better result, with 87% yield and 16:1 selectivity. The alcohol (**12**) was tosylated, followed by LAH reduction to give **11a** in high yield. The primary alcohol of **11a** was then protected with MPM^{8a.c)} to give **13**. Thus the three contiguous chiral centers at C-4–C-6 of **1** were highly stereoselectively constructed.

The fourth chiral center at C-8 of 1 was introduced by the catalytic reduction of the unsaturated lactolide (16) as follows. The isopropylidene protection of 13 was removed with a rather strong acid, and the resulting diol was cleaved with sodium periodate to give the aldehyde (14), which was treated with a Wittig–Horner reagent based on trimethyl 1-phosphonopropionate¹⁵⁾ at -90 °C followed by treatment of the resulting (*Z*)-unsaturated ester with potassium carbonate in methanol to yield the cyclic α,β -unsaturated lactone (15). Although a so-called Prelog–Djerassi lactone-type compound was expected to be formed by the catalytic reduction of 15, in order to increase the selectivity of the reduction, 15 was first



Chart 2

converted to 16 and then subjected to the reduction. Treatment of 15 with diisobutylaluminum hydride (DIBAH) and then with camphorsulfonic acid (CSA) in isopropanol gave the anomerically pure α -lactolide (16) in excellent yield.^{4a,16)} After careful examination of various catalysts and conditions, the expected reduction product (19) was obtained by means of the following four-step conversion from 16: selective removal of the benzyl protection by catalytic hydrogenation with Raney nickel (Ni)-W2 catalyst,^{8c,17)} TBDMS protection of the resulting alcohol (17), deprotection of the MPM group to give 18,^{4a)} and reduction of the double bond of 18 over 5% Rh–Al₂O₃. The stereoselectivity of the reduction was 6.5: 1.¹⁸⁾ However, when 16 was hydrogenated over more active Raney Ni-W4 catalyst, both the removal of the benzyl protection and the reduction of the double bond occurred simultaneously to give 20 with 6.7: 1 selectivity. Conversion from 20 into 19 in the usual way proceeded in excellent yield.

The final chiral center at the C-3 of 1 was constructed by the Cram addition of a Grignard reagent¹⁹⁾ to the aldehyde (21), which was readily obtained from 19 by Swern oxidation. When 21 was treated with allylmagnesium bromide in ether at -90 °C, a diastereomeric mixture (6.7:1) of 22a and 22b mainly containing the Cram adduct (22a) was isolated in high yield.²⁰⁾ After examination of several metal reagents under various conditions,



 $\begin{array}{c} \overbrace{22b} \\ & \overbrace{22b} \\ & \overbrace{1} \\ & (I) \\ &$

(1) 1) 4 N H₂SO₄, dioxane, 05 C, 2) NalO₄, MeOH-H₂O (J) 1) MeO₂CCHMePO(OMe)₂, NaH, THF, $-90 \rightarrow -10^{\circ}$ C; 2) K₂CO₃, MeOH (K) 1) DIBAH, toluene, -80° C; 2) CSA, iso-PrOH (L) Raney Ni (W-2), H₂, EtOH (M) 1) TBDMSCl, imidazole, CH₂Cl₂; 2) DDQ, CH₂Cl₂, H₂O, iso-PrOH (N) Rh-Al₂O₃, H₂, 0°C (O) Raney Ni (W-4), H₂, EtOH (P) 1) TBDMSCl, imidazole, CH₂Cl₂; 2) Pd-C, H₂, EtOAc or DDQ, CH₂Cl₂-H₂O (Q) (COCl)₂, DMSO, CH₂Cl₂, Et₃N, -80° C \rightarrow room temperature (R) CrCl₂, LiAlH₄, THF, CH₂ = CHCH₂I (S) *n*-Bu₄NF, THF

Chart 3

the stereoselectivity was found to be slightly improved (10:1) by reaction with allyl iodide in the presence of chromous chloride.²¹⁾ Removal of the TBDMS protection followed by chromatographic purification gave the expected product (4), whose structure was confirmed after its conversion to 23 via 24.²²⁾ In the nuclear magnetic resonance (NMR) spectrum of 23, nuclear Overhauser enhancements (NOE) were observed between the axial methyl group

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Reagents	Solvent	Temperature (°C)	Product	
			22a : 22b	Yield (%)
$CH_2 = CH - CH_2 - MgBr$	Et ₂ O	- 90	6.7:1	90
$CH_2 = CH - CH_2 - MgBr, CuI$	Et ₂ O	-20	4:1	99
$CH_2 = CH - CH_2 - Li$	THF	-90	9:1	67
$CH_2 = CH - CH_2 - I, CrCl_2$	THF	0	10:1	78

 TABLE I.
 Grignard-Type Reactions of the Aldehyde (21)

 $(\delta 1.33)$ (marked*) of the isopropylidene protecting group and either Ha ($\delta 3.61$, 13%) or Hb ($\delta 3.81$, 14%). All the chiral centers required for segment ii (3) were thus constructed from D-glucose. The total synthesis of tylonolide (1) using 4 as a chiral intermediate will be described in an accompanying paper.²³⁾

Experimental

Physical data were measured as described in the previous paper.^{4a)}

3-*C***-(2-Benzyloxyethyl)-3-deoxy-1,2:5,6-di-***O***-isopropylidene-\alpha-D-allofuranose (6) — A tetrahydrofuran (THF) solution (250 ml) of 5 (40.4 g, 0.122 mol) was added dropwise to a stirred ice-cold ether solution (250 ml) of LAH (4.63 g, 0.122 mol) under an argon atmosphere. The reaction mixture was allowed to warm to room temperature, and stirring was continued overnight. The mixture was cooled again in an ice bath, and excess LAH was decomposed by the addition of MeOH (12 ml), then H₂O (5 ml), 15% NaOH (5 ml), and H₂O (5 ml). Precipitated inorganic salts were filtered off, and the filtrate was evaporated to leave a colorless oil (32.6 g), which was dissolved in THF (100 ml) and added dropwise under argon to a stirred dimethylsulfoxide (DMSO) solution (60 ml) of NaH (3.0 g, 0.125 mol). After evolution of hydrogen had ceased, PhCH₂Cl (17.2 g, 0.136 mol) was added dropwise, and stirring was continued for an additional 4 h at room temperature. The reaction mixture was poured into chilled aqueous NH₄Cl, and extracted with CH₂Cl₂. The extract was washed with H₂O, dried over anhydrous MgSO₄, and evaporated to leave an oil, which was chromatographed on a silica gel column with EtOAc-hexane (5:1) as the eluent to give 6** as a colorless oil (42.1 g, 91%). ¹H-NMR (CDCl₃) δ : 1.30 (3H, s), 1.35 (3H, s), 1.40 (3H, s), 1.49 (3H, s), 1.70–2.25 (3H, m), 3.40–3.90 (6H, m), 4.53 (2H, s), 4.60 (1H, t, J=3.5 Hz), 5.72 (1H, d, J=3.5 Hz), 7.33 (5H, s). MS *m/z* (relative intensity): 378 (M⁺, 0.7), 363 (3.1), 277 (2.4), 219 (3.3), 219 (3.3), 91 (100). Exact MS *m/z* Calcd for C₁₆H₂₁O₄ (M⁺ – 101): 277.14395. Found: 271.14358. [α]²/₆⁴ + 54.6° (c = 1.0, CHCl₃).

3-C-(2-Benzyloxyethyl)-6-O-(*tert***-butyldimethylsilyl)-3-deoxy-1,2-O-isopropylidene-a-D-allofuranose** (7)—A stirred ice-cold MeOH solution (300 ml) of **6** (42.1 g, 0.111 mol) was treated with 2% H₂SO₄ (50 ml), and the solution was stirred for 40 h at room temperature. After neutralization with NaHCO₃, the reaction mixture was evaporated *in vacuo*, and the residue was extracted with CH₂Cl₂. The CH₂Cl₂ extract was washed with H₂O, dried over anhydrous MgSO₄, and evaporated to leave an oil (34.6 g, 0.102 mol), which was dissolved in CH₂Cl₂ (200 ml) containing imidazole (15 g, 0.224 mol). The solution was cooled in an ice-bath, and a CH₂Cl₂ solution (50 ml) of TBDMS chloride (15.7 g, 0.104 mol) was added dropwise. After 3 h, the reaction mixture was washed with H₂O, dried over anhydrous Na₂SO₄, and evaporated *in vacuo* to leave an oil, which was chromatographed on a silica gel column with EtOAc–hexane (4:1) as the eluent to give 7 as a colorless oil (39.8 g, 87%). ¹H-NMR (CDCl₃) δ : 0.07 (6H, s), 0.90 (9H, s), 1.30 (3H, s), 1.49 (3H, s), 1.70–2.25 (3H, m), 2.61 (1H, d, J=4.0 Hz), 3.40–3.90 (6H, m), 4.53 (2H, s), 4.60 (1H, t, J=3.5 Hz), 5.72 (1H, d, J=3.5 Hz), 7.33 (5H, s). MS *m/z* (relative intensity): 452 (M⁺, 0.2), 437 (0.6), 347 (3.1), 239 (7.6), 91 (100). Exact MS *m/z* Calcd for C₂₄H₄₀O₆Si (M⁺): 452.25936. Found: 452.25996.

3-C-(2-Benzyloxyethyl)-6-O-(*tert*-butyldimethylsilyl)-3,5-dideoxy-1,2-O-isopropylidene-5-methylene- α -D-*ribo*hexofuranose (8)—A CH₂CH₂ solution (50 ml) of DMSO (12.4 g, 0.159 mol) was slowly added dropwise to a stirred CH₂CH₂ solution (200 ml) of oxalyl chloride (10.6 ml, 0.102 mol) under argon at below -60 °C, and then a CH₂CH₂ solution (120 ml) of 7 (34.7 g, 76.7 mmol) was similarly added at -70 °C. After 2 h at the same temperature, Et₃N (35 ml, 0.25 mol) was added, and the reaction mixture was allowed to warm gradually to 0 °C, then washed with H₂O, cold 0.5 N HCl, cold 2% NaOCl and brine, dried over anhydrous Na₂SO₄, and evaporated *in vacuo* to leave the ketone as an oil (33.0 g, 95%). ¹H-NMR (CDCl₃) δ : 0.08 (6H, s), 0.92 (9H, s), 1.32 (3H, s), 1.50 (3H, s), 1.73—2.20 (3H, m), 3.57 (1H, t, J = 5.5 Hz), 4.29 (1H, d, J = 10.0 Hz), 4.48 (2H, s), 4.57 (2H, s), 4.63 (1H, t, J = 4.0 Hz), 5.80 (1H, d, J = 3.5 Hz), 7.30 (5H, s). MS *m/z* (relative intensity): 435 (M⁺ - 15, 0.2), 335 (3.2), 243 (1.8), 237 (4.6), 91 (100).

A 1.6 m hexane solution of *n*-butyllithium (32.5 ml, 52 mmol) was added dropwise to a stirred ice-cold suspension of methyltriphenylphosphonium bromide (23 g, 64 mmol) in THF (200 ml), and stirring was continued for 1 h at

room temperature. The stirred solution was again cooled in an ice bath, and a THF solution (60 ml) of the above ketone (13.0 g, 29 mmol) was added dropwise. After 3 h at room temperature, the reaction mixture was poured into cold NH₄Cl solution, and extracted with ether. The extract was washed with brine, dried over anhydrous Na₂SO₄, and evaporated to leave an oil, which was chromatographed on a silica gel column with EtOAc–hexane (5:1) as the eluent to give **8** as a colorless oil (10.9 g, 84%). ¹H-NMR (CDCl₃) δ : 0.06 (6H, s), 0.91 (9H, s), 1.32 (3H, s), 1.51 (3H, s), 1.59–2.22 (3H, m), 3.59 (2H, t, *J*=6.0 Hz), 4.21 (2H, s), 4.28 (1H, d, *J*=11 Hz), 4.51 (2H, s), 4.60 (1H, t, *J*=4.0 Hz), 5.12 (1H, br s), 5.30 (1H, br s), 5.78 (1H, d, *J*=3.5 Hz), 7.32 (5H, s), MS *m/z* (relative intensity): 433 (M⁺ – 15, 0.4), 333 (3.8), 241 (2.6), 227 (3.2), 225 (4.2), 143 (34), 91 (100). Exact MS *m/z* Calcd for C₂₄H₃₇O₅Si (M⁺ – 15): 433.24097. Found: 433.23917. [α]^D₂+39⁺ (*c*=1.1, CHCl₃).

3-C-(2-Benzyloxyethyl)-3,5-dideoxy-1,2,-*O*-isopropylidene-5-methylene- α -D-*ribo*-hexofuranose (9)—A solution of 8 (10.0 g, 22.3 mmol) in MeOH (50 ml) and 2 N HCl (10 ml) was stirred for 15 min at room temperature. After neutralization with NaHCO₃, the solution was evaporated *in vacuo*, and the residue was extracted with CH₂Cl₂. The extract was washed with brine, dried over anhydrous Na₂SO₄, and evaporated *in vacuo* to leave an oil, which was chromatographed on a silica gel column with EtOAc-hexane (3:2) as the eluent to give 9 as a colorless oil (7.29 g, 98°₀). ¹H-NMR (CDCl₃) δ : 1.32 (3H, s), 1.52 (3H, s), 1.60—2.26 (3H, m), 3.59 (2H, t, J = 6.0 Hz), 4.13 (1H, d, J = 10.5 Hz), 4.16 (1H, br s), 4.35 (1H, d, J = 10.5 Hz), 4.50 (2H, s), 4.61 (1H, t, J = 4.0 Hz), 5.12 (1H, d, J = 1.0 Hz), 5.27 (1H, d, J = 1.0 Hz), 5.80 (1H, d, J = 3.5 Hz), 7.33 (5H, s). MS m/z (relative intensity): 334 (M⁺, 0.3), 319 (1.1), 229 (1.9), 185 (2.3), 91 (100). Exact MS m/z Calcd for C₁₈H₂₃O₅ (M⁺ - 15): 319.15452. Found: 319.15305.

3-C-(2-Benzyloxyethyl)-3,5-dideoxy-1,2-O-isopropylidene-5-C-methyl-\beta-L-talofuranose (11a)—(a) A benzene solution (300 ml) of **9** (4.5 g, 13.5 mmol) was hydrogenated in the presence of 5% Pt-C (400 mg) at ordinary temperature and pressure. After 3 h, the catalyst was filtered off, and the filtrate was evaporated to leave an oil, which was chromatographed on a silica gel column with CH₂Cl₂–EtOAc (5:1) as the eluent to give two fractions. The first fraction gave 3-*C*-(2-benzyloxyethyl)-3,5-dideoxy-1,2-*O*-isopropylidene-5-*C*-methyl- α -D-allofuranose (11b) as a colorless oil (1.0 g, 23° o). ¹H-NMR (CDCl₃) δ : 1.10 (3H, d, J = 7.0 Hz), 1.30 (3H, s), 1.49 (3H, s), 1.60—2.25 (4H, m), 2.50 (1H, br s), 3.50—3.92 (5H, m), 4.52 (2H, s), 4.56 (1H, t, J = 3.5 Hz), 5.74 (1H, d, J = 4.0 Hz), 7.33 (5H, s). MS m/z (relative intensity): 336 (M⁺, 0.35), 335 (0.85), 321 (1.9), 277 (2.2), 248 (1.4), 230 (1.2), 219 (2.3), 171 (5), 111 (9), 105 (10), 91 (100). Exact MS m/z Calcd for C₁₈H₂₅O₅ (M⁺ - 15): 321.17017. Found: 321.17016.

The second fraction gave **11a** as a colorless oil (2.2 g, 50°_{o}). ¹H-NMR (CDCl₃) δ : 0.92 (3H, d, J = 7.0 Hz), 1.30 (3H, s), 1.49 (3H, s), 1.50–1.70 (2H, m), 1.71–1.90 (2H, m), 1.91–2.18 (2H, m), 3.61 (2H, dd, J = 7.0, 6.0 Hz), 3.65–3.71 (2H, m), 4.01 (1H, dd, J = 10.0, 2.0 Hz), 4.53 (2H, s), 4.54 (1H, t, J = 4.5 Hz), 5.73 (1H, d, J = 4.0 Hz). MS m/z (relative intensity): 336 (M⁺, 0.1), 321 (2.2), 277 (1.8), 248 (1.8), 219 (2.2), 91 (100). Exact MS m/z Calcd for C₁₈H₂₅O₅ (M⁺ – 15): 321.17017. Found: 321.16749. [α]_D²⁰ + 68 (c = 1.5, CHCl₃).

(b) A stirred pyridine solution (40 ml) of **12** (13 g, 27.9 mmol) was treated with TsCl (12.0 g, 62.9 mmol) at room temperature. After 18 h, cold water was added. The mixture was stirred for 1 h in an ice bath, then poured into icewater, and extracted with ether. The ether extract was washed with brine, 10% NaHCO₃ and brine, dried over Na₂SO₄, and evaporated *in vacuo* to leave 3-*C*-(2-benzyloxyethyl)-6-*O*-(*tert*-butyldimethylsilyl)-3,5-dideoxy-1,2-*O*-isopropylidene-5-*C*-toluenesulfonyloxymethyl- β -L-talofuranose (16.5 g, 95%). ¹H-NMR (CDCl₃) δ : 0.04 (6H, s), 0.84 (9H, s), 1.29 (3H, s), 1.46 (3H, s), 1.60—2.20 (4H, m), 2.44 (3H, s), 3.50—3.70 (4H, m), 3.78—4.35 (4H, m), 4.55 (2H, s), 5.62 (1H, d, J = 3.5 Hz), 7.20—7.41 (7H, m), 7.78 (2H, d, J = 8.5 Hz).

The above tosylate (16.0 g, 25.8 mmol) in ether (100 ml) was added dropwise to a stirred suspension of LAH (5.0 g, 0.132 mol) in anhydrous ether (200 ml) at room temperature. After 4 h, EtOAc was added to decompose excess LAH, then H₂O (5 ml), 15°_o NaOH (5 ml) and H₂O (15 ml) were added, and stirring was continued for 1 h. Precipitated inorganic salts were filtered off, and the filtrate was evaporated *in vacuo* to leave an oil, which was chromatographed on a silica gel column with EtOAc–hexane (1:2) as eluent to give **11a** as a colorless oil (7.6 g, 88°_o).

3-C-(2-Benzyloxyethyl)-5-C-(*tert*-butyldimethylsilyloxy)methyl-3,5-dideoxy-1,2-O-isopropylidene- α -D-allofuranose (12) — A 1 M THF solution of B₂H₆ (35 ml) was added dropwise to a stirred THF solution (50 ml) of 8 (15.5 g, 34.6 mmol) at -70°C, and the reaction mixture was allowed to gradually warm to -5°C over a period of 6 h. After addition of MeOH to the stirred solution, 15% NaOH (7 ml) and 30% H₂O₂ (6 ml) were added at 0°C. The reaction mixture was diluted with ether, washed with brine, dried over anhydrous Na₂SO₄, and evaporated *in vacuo* to leave an oil, which was chromatographed on a silica gel column with EtOAc-hexane (1:5) as the eluent to give 12 as a colorless oil (14.0 g, 87%). ¹H-NMR (CDCl₃) δ : 0.06 (3H, s), 0.07 (3H, s), 0.89 (9H, s), 1.29 (3H, s), 1.48 (3H, s), 1.70—2.05 (3H, m), 2.06—2.20 (1H, m), 2.77 (1H, dd, *J*=7.0, 4.5 Hz), 3.61 (2H, t, *J*=6.0 Hz), 3.72—3.91 (4H, m), 3.97 (1H, dd, *J*=10.5, 4.0 Hz), 4.53 (2H, s), 4.55 (1H, t, *J*=4.0 Hz), 5.71 (1H, d, *J*=3.5 Hz), 7.32 (5H, s). MS *m/z* (relative intensity): 466 (M⁺, 0.1), 451 (0.9), 351 (2.2), 243 (11), 91 (100). Exact MS *m/z* Calcd for C₂₅H₄₂O₆Si (M⁺): 466.2753. Found: 466.2726. [α]^{2b}₂+45° (*c*=1.0, CHCl₃).

3-C-(2-Benzyloxyethyl)-3,5-dideoxy-1,2-O-isopropylidene-6-O-(4-methoxybenzyl)-5-C-methyl- β -L-talofuranose (13)—A solution of 11a (12.5 g, 37.2 mmol) in THF (50 ml) was added dropwise to a stirred suspension of NaH (1.34 g, 55.8 mmol) in dimethylformamide (DMF) (30 ml) under argon at room temperature. After 2 h, MPM chloride (6.4 g, 40.9 mmol) was added, and stirring was continued overnight. Then Et₂NH (2 ml) was added at 50 C. After 3 h, the reaction mixture was cooled, poured into cold aqueous NH₄Cl solution, and extracted with ether. The

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extract was washed with brine, dried over anhydrous Na₂SO₄, and evaporated *in vacuo* to leave an oil, which was chromatographed on a silica gel column with EtOAc-hexane as the eluent to give **13** as a colorless oil (15.7 g, 93%). ¹H-NMR (CDCl₃) δ : 0.89 (3H, d, J = 7.0 Hz), 1.30 (3H, s), 1.49 (3H, s), 1.60—2.20 (4H, m), 3.39 (1H, dd, J = 9.0, 4.0 Hz), 3.50 (1H, dd, J = 9.0, 4.0 Hz), 3.58 (2H, t, J = 7.0 Hz), 3.79 (3H, s), 3.98 (1H, dd, J = 10.5, 2.5 Hz), 4.44 (2H, s), 4.52 (2H, s), 4.53 (1H, t, J = 4.0 Hz), 5.71 (1H, d, J = 4.0 Hz), 6.85 (2H, d, J = 9.0 Hz), 7.25 (2H, d, J = 9.0 Hz), 7.32 (5H, s). MS *m*/*z* (relative intensity): 398 (M⁺ – 58, 6.7), 307 (1.1), 289 (1.2), 277 (2.5), 219 (2.5), 121 (100), 91 (74). Exact MS *m*/*z* Calcd for C₂₄H₃₀O₅ (M⁺ – 58): 398.20929. Found: 398.20818. [α]₂²² + 35° (*c* = 1.2, CHCl₃).

(2*R*,3*R*,4*S*)-2-(2-Benzyloxyethyl)-3-formyloxy-5-(4-methoxybenzyloxy)-4-methylpentanal (14)—A solution of 13 (15.7 g, 34.3 mmol) in dioxane (170 ml) and 4 N H₂SO₄ (35 ml) was stirred for 4.5 h at 65 C. After cooling, the reaction mixture was neutralized with NaHCO₃ and evaporated *in vacuo*. The residue was extracted with CH₂Cl₂, washed with brine, dried over anhydrous Na₂SO₄, and evaporated *in vacuo* to leave an oil, which was chromatographed on a silica gel column with EtOAc–hexane (1 : 1) as the eluent to give the diol as a colorless oil (9.86 g, 68°_o). An aqueous solution of NaIO₄ (7.3 g, 34 mmol) was added to a sitred ice-cold MeOH solution (100 ml) of the above diol (6.8 g, 16.3 mmol). After 2 h, the precipitates were filtered off, then the filtrate was concentrated *in vacuo*, and extracted with CH₂Cl₂. The extract was dried over anhydrous Na₂SO₄, and evaporated *in vacuo* to leave an oil, which was chromatographed on a silica gel column with EtOAc–hexane (1 : 5) as the eluent to give 14 as a colorless oil (5.5 g, 81°₀). ¹H-NMR (CDCl₃) δ : 0.94 (3H, d, *J*=6.5 Hz), 1.70–2.25 (3H, m), 2.70–3.00 (1H, m), 3.20–3.35 (2H, m), 3.48 (2H, d, *J*=6.0 Hz), 3.79 (3H, s), 4.36 (2H, s), 4.44 (2H, s), 5.46 (1H, t, *J*=6.0 Hz), 6.85 (2H, d, *J*=9.0 Hz), 7.25 (2H, d, *J*=9.0 Hz), 7.30 (5H, s), 8.07 (1H, s), 9.65 (1H, d, *J*=3.0 Hz). MS *m/z* (relative intensity): 396 (M⁺ – 18, 0.1), 323 (0.2), 305 (0.5), 290 (0.8), 232 (1.5), 187 (2.0), 121 (100), 91 (42). IR v_{max}^{neat} cm⁻¹: 1725. [α]_D²+26 (*c*=1.2, CHCl₃).

(2Z,4S,5S,6S)-4-(2-Benzyloxyethyl)-5-hydroxy-2,6-dimethyl-7-(4-methoxybenzyloxy)hept-2-enoic Acid δ -Lactone (15)—A THF solution (10 ml) of trimethyl α -phosphonopropionate (9.4 g, 48 mmol) was added dropwise to a stirred suspension of NaH (576 mg, 24 mmol) in THF (100 ml) under argon at 0 °C. After evolution of hydrogen had ceased, the solution was cooled to -90 C, and a THF solution (20 ml) of 14 (5.5 g, 13 mmol) was added dropwise. The reaction mixture was allowed to warm to -10 °C during 5h, and then aqueous NH₄Cl was added in order to quench the reaction. The whole mixture was extracted with ether, and the extract was washed with brine, dried over anhydrous Na₂SO₄, and evaporated in vacuo to leave an oil, which was dissolved in MeOH (50 ml). This solution was stirred and K_2CO_3 (1.0g) was added at room temperature, then after 10 h NH₄Cl (1.0g) was added. The reaction mixture was evaporated in vacuo, and the residue was extracted with CH₂Cl₂. The extract was washed with brine, dried over anhydrous Na₂SO₄, and evaporated *in vacuo* to leave an oil, which was chromatographed on a silica gel column with EtOAc-hexane (1:4) as the eluent to give 15 as a colorless oil (3.82 g, 68°_{0}). ¹H-NMR (CDCl₃) δ : 0.96 (3H, d, *J* = 7.5 Hz), 1.53–1.70 (1H, m), 1.75–1.90 (1H, m), 1.88 (3H, t, *J* = 2.0 Hz), 2.05–2.22 (1H, m), 2.63–2.83 (1H, m), 3.37 (1H, dd, J=9.5, 6.0 Hz), 3.53 (1H, t, J=9.5 Hz), 3.57 (2H, t, J=5.5 Hz), 3.80 (3H, s), 4.37 (1H, dd, J= 10.0, 3.0 Hz), 4.41 (1H, s), 4.42 (1H, s), 4.48 (1H, s), 4.49 (1H, s), 6.49 (1H, q, <math>J = 1.5 Hz), 6.86 (2H, d, J = 9.0 Hz), 10.0, 3.0 Hz), 10.0, 3.07.18–7.39 (7H, m). MS m/z (relative intensity): 424 (M⁺, 0.8), 333 (5.6), 191 (29), 121 (100). Exact MS m/z Calcd for $C_{26}H_{32}O_5 (M^+)$: 424.22493. Found: 424.22590. IR $v_{max}^{neat} cm^{-1}$: 1710. $[\alpha]_D^{20} + 58^\circ (c = 1.0, CHCl_3)$.

(2*S*,5*S*,6*S*)-2-Benzyloxyethyl-5,6-dihydro-2-isopropyloxy-6-[2-(4-methoxybenzyloxy)-1(*S*)-methylethyl]-3methyl-2*H*-pyran (16) — A 1 M hexane solution of DIBAH (12 ml) was added to a stirred toluene solution (50 ml) of 15 (4.27 g, 10.1 mmol) under argon at -80 C. After 1 h, MeOH was added to decompose the reagent, and the reaction mixture was allowed to warm to room temperature and then extracted with ether. The ether extract was washed with 0.5 N HCl, 10% NaHCO₃ and brine, dried over Na₂SO₄, and evaporated to leave an oil, which was dissolved in iso-PrOH (20 ml). CSA (100 mg) was added to the above solution, and the mixture was stirred for 1 h at room temperature. After addition of Et₃N, the reaction mixture was evaporated *in vacuo*, and the residue was chromatographed on a silica gel column with EtOAc–hexane (1:5) as the eluent to give 16 as a colorless oil (4.40 g, 93%). ¹H-NMR (CDCl₃) δ : 0.93 (3H, d, J = 7.0 Hz), 1.15 (3H, d, J = 6.0 Hz), 1.18 (3H, d, J = 6.5 Hz), 1.30—1.55 (1H, m), 1.60—1.80 (1H, m), 1.67 (3H, s), 2.05—2.22 (1H, m), 2.25—2.55 (1H, m), 3.37 (1H, dd, J = 9.0, 7.5 Hz), 3.52 (1H, t, J = 9.0 Hz), 3.55 (2H, t, J = 6.5 Hz), 3.75 (1H, dd, J = 9.0, 2.0 Hz), 3.80 (3H, s), 3.94 (1H, qq, J = 6.5, 6.0 Hz), 4.38 (1H, d, J = 12.0 Hz), 4.46 (1H, d, J = 12.0 Hz), 4.48 (2H, s), 4.77 (1H, s), 5.56 (1H, s), 6.86 (2H, d, J = 9.0 Hz), 7.20— 7.34 (7H, m). MS m/z (relative intensity): 468 (M⁺, 0.2), 425 (0.3), 408 (0.8), 347 (0.8), 332 (1.2), 304 (1.3), 287 (24), 229 (10), 223 (10), 121 (100), 91 (73). Exact MS m/z Calcd for C₂₉H₄₀O₅ (M⁺): 468.28753. Found: 468.28745. [α]¹⁶ + 58° (c = 1.0, CHCl₃).

5,6-Dihydro-5(S)-(2-hydroxyethyl)-2(S)-isopropyloxy-6(R)-[2-(4-methoxybenzyloxy)-1(S)-methyl-1(S)-ethyl]-3-methyl-2H-pyran (17) — An EtOH solution (5 ml) of 16 (135 mg, 0.29 mmol) was hydrogenated in the presence of Raney Ni W-2 (2 ml of EtOH suspension) at ordinary temperature and pressure. After 48 h, the catalyst was filtered off, and the filtrate was evaporated *in vacuo* to leave an oil, which was chromatographed on a silica gel column with EtOAc-hexane (1:5–2:3) to give the recovered 16 (20.4 mg, 15%) and 17 as a colorless oil (86 mg, 79%). ¹H-NMR (CDCl₃) δ : 0.92 (3H, d, J = 7.0 Hz), 1.16 (3H, d, J = 6.0 Hz), 1.19 (3H, d, J = 6.5 Hz), 1.30–2.45 (5H, m), 1.69 (3H, s), 3.20–4.10 (6H, m), 4.44 (2H, ABq, J = 11 Hz), 4.78 (1H, s), 5.57 (1H, s), 6.86 (2H, d, J = 9.0 Hz), 7.26 (2H, d, J = 9.0 Hz). MS m/z (relative intensity): 335 (M⁺ - 43, 0.7), 320 (1.8), 259 (6), 197 (15), 147 (13), 121 (100). Exact MS m/z Calcd for $C_{19}H_{27}O_5$ (M⁺-43): 335.18581. Found: 335.18774.

5(S)-[2-(*tert*-Butyldimethylsilyloxy)ethyl]-5,6-dihydro-6(R)-(2-hydroxy-1(S)-methyl-1(S)-ethyl)-2(S)-isopropyloxy-3-methyl-2H-pyran (18) TBDMS chloride (50 mg, 0.32 mmol) was added to a stirred CH₂Cl₂ solution (2 ml) of 17 (86 mg, 0.23 mmol) and imidazole (50 mg, 0.75 mmol) at room temperature. After 15 min, the reaction mixture was evaporated, and the residue was chromatographed on a silica gel column with EtOAc-hexane (1:15) as the eluent to give 5(S)-[2-(*tert*-butyldimethylsilyloxy)ethyl]-5,6-dihydro-2(S)-isopropyloxy-6(R)-[2-(4methoxybenzyloxy)-1(S)-methyl-1(S)-ethyl]-3-methyl-2H-pyran as a colorless oil (108 mg, 96%). ¹H-NMR (CDCl₃) δ : 0.03 (6H, s), 0.88 (9H, s), 1.19 (6H, t, J = 7.0 Hz), 1.30–2.45 (4H, m), 1.70 (3H, s), 3.20–3.90 (6H, m), 3.79 (3H, s), 4.43 (2H, s), 4.69 (1H, s), 5.60 (1H, s), 6.86 (2H, d, J = 9.0 Hz), 7.25 (2H, d, J = 9.0). MS m/z (relative intensity): 449 (M⁺ - 43, 0.1), 338 (0.9), 311 (6.0), 253 (6.0), 121 (100). Exact MS m/z Calcd for C₂₅H₄₁O₅Si (M⁺ - 43): 449.27228. Found: 449.27157.

DDQ (100 mg, 0.44 mmol) was added to a stirred cold solution of the above TBDMS compound (108 mg, 0.22 mmol) in CH₂Cl₂ (4 ml) containing iso-PrOH (0.2 ml) and H₂O (0.2 ml) in an ice bath. After 25 min, the reaction mixture was poured into 10% NaHCO₃ solution, and extracted with CH₂Cl₂. The extract was washed with 10% NaHCO₃, dried over anhydrous Na₂SO₄, and evaporated *in vacuo* to leave an oil, which was chromatographed on a silica gel column with EtOAc-hexane (1:10) as the eluent to give **18** as a colorless oil (46 mg, 57%). ¹H-NMR (CDCl₃) δ : 0.05 (6H, s), 0.89 (9H, s), 0.99 (3H, d, J = 7.0 Hz), 1.25 (6H, t, J = 7.0 Hz), 1.30—2.45 (5H, m), 1.71 (3H, s), 3.30—4.00 (6H, m), 4.72 (1H, s), 5.30 (1H, s). MS *m/z* (relative intensity): 313 (M⁺ – 59, 3.2), 297 (1.4), 284 (1.2), 255 (52), 185 (16), 163 (27), 75 (100). Exact MS *m/z* Calcd for C₁₇H₃₃O₃Si (M⁺ – 59): 313.21985. Found: 313.22087.

5(*R*)-(2-Hydroxyethyl)-2(*S*)-isopropyloxy-6(*S*)-[2-(4-methoxybenzyloxy)-1(*S*)-methyl-1(*S*)-ethyl]-3(*R*)-methyltetrahydropyran (20)—An EtOH solution (10 ml) of 16 (655 mg, 1.40 mmol) was hydrogenated in the presence of Raney Ni W-4 (10 ml of EtOH suspension) at ordinary temperature and pressure for 4 h. After removal of the catalyst by filtration, the filtrate was evaporated *in vacuo* to leave an oil, which was chromatographed on a silica gel column with EtOAc-hexane (1:3) as the eluent to give 20 as a colorless oil (366 mg, 69%). ¹H-NMR (CDCl₃) δ : 0.82 (3H, d, J=7.0 Hz), 0.88 (3H, d, J=7.0 Hz), 1.07 (3H, d, J=6.0 Hz), 1.14 (3H, d, J=6.0 Hz), 1.20—1.82 (7H, m), 2.97 (1H, m), 3.31 (1H, dd, J=9.0, 7.0 Hz), 3.47 (1H, dd, J=9.0, 7.0 Hz), 3.60—3.95 (4H, m), 3.80 (3H, s), 4.37 (1H, d, J= 11.5 Hz), 4.41 (1H, d, J=11.5 Hz), 4.61 (1H, d, J=3.5 Hz), 6.87 (2H, d, J=9.0 Hz), 7.25 (2H, d, J=9.0 Hz). MS *m/z* (relative intensity): 322 (M⁺ - 58, 0.1), 321 (0.9), 320 (2.7), 275 (1.6), 247 (2.5), 208 (3.0), 199 (15), 137 (18), 121 (100). Exact MS *m/z* Calcd for C₁₉H₂₈O₄ (M⁺ - 60): 320.19872. Found: 320.19872. IR ν_{max}^{reat} cm⁻¹: 3400. [α]]¹⁶ +97° (*c*=1.3, CHCl₃).

The 3(*S*)-epimer (61 mg, 11%) was next obtained. ¹H-NMR (CDCl₃) δ : 0.92 (3H, d, *J*=7.0 Hz), 1.03 (3H, d, *J*=7.5 Hz), 1.10 (3H, d, *J*=6.0 Hz), 1.16 (3H, d, *J*=5.5 Hz), 1.20–2.25 (7H, m), 3.20–4.05 (5H, m), 3.80 (3H, s), 4.42 (2H, ABq, *J*=11.0 Hz), 4.53 (1H, s), 6.86 (2H, d, *J*=9.0 Hz), 7.25 (2H, d, *J*=9.0). MS *m/z* (relative intensity): 320 (M⁺ - 60, 5), 274 (2), 247 (6.7), 208 (4), 199 (13), 121 (100). Exact MS *m/z* Calcd for C₁₉H₂₈O₄ (M⁺ - 60): 320.19872. Found: 320.19950.

5(*R*)-[2-(*tert*-Butyldimethylsilyloxy)ethyl]-6(*S*)-(2-hydroxy-1(*S*)-methyl-1(*S*)-ethyl)-2(*S*)-isopropyloxy-3(*R*)methyltetrahydropyran (19)—(a) An ether solution (3 ml) of 18 (39 mg, 0.10 mmol) was hydrogenated in the presence of 5% Rh-Al₂O₃ (18 mg) at 0 °C under ordinary pressure for 5 h. After removal of the catalyst by filtration, the filtrate was evaporated to leave an oil, which was chromatographed on a silica gel column with EtOAc–hexane (1:10) to give 19 as a colorless oil (34 mg, 76%). ¹H-NMR (CDCl₃) δ : 0.05 (6H, s), 0.83 (3H, d, *J* = 7.0 Hz), 0.89 (9H, s), 1.00 (3H, d, *J* = 7.5 Hz), 1.15 (3H, d, *J* = 6.5 Hz), 1.22 (3H, d, *J* = 6.5 Hz), 1.15—1.35 (2H, m), 1.50—2.05 (5H, m), 2.74 (1H, dd, *J* = 9.0, 2.5 Hz), 3.55—3.95 (6H, m), 4.64 (1H, d, *J* = 3.0 Hz). MS *m*/*z* (relative intensity): 374 (M⁺, 0.3), 315 (7.1), 297 (5.5), 257 (61), 100 (100). Exact MS *m*/*z* Calcd for C₁₇H₃₅O₃Si (M⁺ - 59): 315.23550. Found: 315.23511. IR $\nu_{\text{max}}^{\text{max}}$ cm⁻¹: 3400. [α]₁^b + 123.5 ° (*c* = 1.2, CHCl₃).

(b) A CH₂Cl₂ solution (100 ml) of **20** (4.3 g, 11.4 mmol), imidazole (1.5 g, 22.4 mmol), and TBDMS chloride (2.1 g, 13.4 mmol) was stirred for 1 h at room temperature. The reaction mixture was washed with brine, dried (Na₂SO₄), and evaporated *in vacuo* to leave an oil, which was chromatographed on a silica gel column with EtOAchexane (1:20) to afford the TBDMS ether as a colorless oil (5.64 g, 99%). ¹H-NMR (CDCl₃) δ : 0.03 (6H, s), 0.82 (3H, d, J = 7 Hz), 0.88 (9H, s), 0.89 (3H, d, J = 7 Hz), 1.07 (3H, d, J = 6 Hz), 1.14 (3H, d, J = 6 Hz), 1.20—2.20 (6H, m), 3.31 (1H, dd, J = 9, 7 Hz), 3.47 (1H, dd, J = 9, 7 Hz), 3.60—3.95 (4H, m), 3.79 (3H, s), 4.41 (2H, ABq, J = 10.5 Hz), 6.86 (2H, d, J = 9 Hz), 7.25 (2H, d, J = 9 Hz). MS *m/z* (relative intensity): 435 (M⁺ - 59, 0.1), 434 (0.4), 377 (0.6), 313 (6.2), 181 (5.0), 163 (4.0), 121 (100). Exact MS *m/z* Calcd for C₂₅H₄₂O₄Si (M⁺ - 60): 434.28519. Found: 434.28250.

An EtOAc solution (70 ml) of the TBDMS ether (5.64 g, 11.4 mmol) was hydrogenated over 10% Pd–C (1.0 g) at ordinary temperature and pressure for 2 d. After removal of the catalyst by filtration, the filtrate was evaporated *in vacuo* to leave an oil, which was chromatographed on a silica gel column with EtOAc–hexane (1:20) to give **19** as a colorless oil (4.05 g, 95%).

(c) DDQ (18 mg, 0.079 mmol) was added to a stirred cold CH_2Cl_2 solution (2 ml) of the above TBDMS ether (23.2 mg, 0.047 mmol) containing H_2O (0.1 ml) in an ice bath. After 1.5 h, the reaction mixture was poured into 10% NaHCO₃, and extracted with CH_2Cl_2 . The extract was washed with 10% NaHCO₃, dried over Na₂SO₄, and evaporated to leave an oil, which was chromatographed on a silica gel column with EtOAc-hexane (1:20) to give **19**

as a colorless oil $(16.2 \text{ mg}, 92^{\circ})$.

2(*R*)-5(*R*)-[2-(*tert*-Butyldimethylsilyl)ethyl]-2(*S*)-isopropyloxy-3(*R*)-methyl-6(*S*)-tetrahydropyranylpropanal (21)— A solution of DMSO (180 mg, 2.31 mmol) in CH₂Cl₂ was added dropwise to a stirred CH₂CH₂ solution (5 ml) of (COCl)₂ (190 mg, 1.5 mmol) at -80 C, and then a solution of **19** (277 mg, 0.74 mmol) in CH₂Cl₂ was similarly added. After 1 h, Et₃N (300 mg, 2.97 mmol) was added, and the reaction mixture was allowed to warm gradually to room temperature, then washed with brine, dried over Na₂SO₄, and evaporated *in vacuo* to leave crude **21** as a colorless oil (259 mg, 94%), which was subjected to the next reaction without further purification. ¹H-NMR (CDCl₃) δ : 0.05 (6H, s), 0.84 (3H, d, J = 7.0 Hz), 0.89 (9H, s), 1.05 (3H, d, J = 6.5 Hz), 1.09 (3H, d, J = 7.5 Hz), 1.18 (3H, d, J = 6.5 Hz), 1.20—1.85 (6H, m), 2.61 (1H, dq, J = 1.5, 6.5 Hz), 3.55—3.82 (3H, m), 4.20 (1H, dd, J = 10.5, 3.0 Hz), 4.57 (1H, d, J = 3.5 Hz), 9.67 (1H, s). IR v_{meat}^{neat} cm⁻¹: 1725.

5(*R*)-[5(*R*)-(2-Hydroxyethyl)-2(*S*)-isopropyloxy-3(*R*)-methyl-6(*S*)-tetrahydropyranyl]-4(*R*)-hydroxy-1-hexane (4)— (a) A stirred 1.4 m ether solution of allylmagnesium bromide (5 ml) was diluted with ether (10 ml) and cooled to -90 C. Next, a solution of 21 (451 mg, 1.21 mmol) in ether was added dropwise, and after 1.5 h, the reaction mixture was allowed to warm gradually to -5 C, then quenched by the dropwise addition of cold saturated NH₄Cl solution, and extracted with ether. The extract was washed with brine, dried over Na₂SO₄, and evaporated *in vacuo* to leave a 6.7:1 mixture of 22a and 22b (450 mg, 90°₀), which was dissolved in THF (2 ml). To this solution, a 1 m THF solution of *n*-Bu₄NF (1.3 ml) was added. The mixture was stirred overnight at room temperature, and then evaporated *in vacuo*. The residue was chromatographed on a silica gel column with CH₂Cl₂-Et₂O (15:1) to give 4 as a colorless oil (286.5 mg, 87°₀). ¹H-NMR (CDCl₃) δ : 0.80 (3H, d. *J* = 7.0 Hz), 0.88 (3H, d. *J* = 7.0 Hz), 1.08 (3H, d. *J* = 7.0 Hz), 1.10—1.33 (2H, m), 1.21 (3H, d. *J* = 6.0 Hz), 1.45—1.90 (5H, m), 2.15 (1H, dt, *J* = 15.0, 7.5 Hz), 2.36 (1H, dt, *J* = 15.0, 7.5 Hz), 3.55—4.00 (6H, m), 4.67 (1H, d. *J* = 3.5 Hz), 5.00—5.20 (2H, m), 5.82 (1H, ddt, *J* = 17.0, 10.0, 7.5 Hz). MS *m/z* (relative intensity): 269 (M⁺ – 31, 0.1), 241 (2.5), 223 (5.0), 199 (8.5), 141 (33), 100 (100). Exact MS *m/z* Calcd for C₁₄H₂₅O₃ (M⁺ – 59): 241.18034. Found: 241.18112. [α]₁^D + 165.5[°] (*c*=0.9, CHCl₃).

(b) LAH (37 mg, 1.0 mmol) was added in three portions to a stirred suspension of CrCl₃ (300 mg, 1.89 mmol) in THF (10 ml) at 0 C. The color of the reaction mixture changed from violet to dark brown. Stirring was continued for 5 min at 0 C and for 20 min at room temperature, then a THF solution (5 ml) of **21** (100 mg, 0.27 mmol) and allyl iodide (136 mg, 0.80 mmol) was added at room temperature with stirring. After 30 min, the reaction mixture was poured into aqueous NaHCO₃, and insoluble material was removed by filtration. The filtrate was extracted with CH₂Cl₂. Evaporation of the solvent left a 10:1 mixture of **22a** and **22b** (86 mg, 78°_o), which was converted to **4** as described above.

(4*R*,5*S*,6*S*,7*R*,9*R*)-5,9-Dimethyl-4,6-isopropylidenedioxy-10-(4-nitrobenzoyl)oxy-7-[2-(4-nitrobenzoyl)oxy-ethyl]-1-decene (23) — DDQ (7.0 mg, 0.031 mmol) was added to a stirred cold solution of 24 (10.7 mg, 0.024 mmol)²³⁾ in CH₂Cl₂ (2 ml) and H₂O (0.1 ml) in an ice bath. After 1 h, the reaction mixture was poured into aqueous NaHCO₃ solution, and extracted with CH₂Cl₂. The extract was dried over Na₂SO₄, and evaporated *in vacuo* to leave an oil, which was subjected to silica gel thin layer chromatography (TLC) with EtOAc–hexane (1 : 2) to give (4*R*,5*S*,6*S*,7*R*,9*R*)-5,9-dimethyl-7-(2-hydroxyethyl)-4,6-isopropylidenedioxy-1-decen-10-ol as an oil (6.3 mg, 88%₀), which was dissolved in CH₂Cl₂ (0.5 ml). To this stirred solution, Et₃N (0.1 ml), 4-dimethylaminopyridine (DMAP; 5 mg), and 4-nitrobenzoyl chloride (30 mg, 0.16 mmol) were added at room temperature. After 4 h, the reaction mixture was worked up in the usual way to give 23 as a colorless oil (13 mg, quantitative). ¹H-NMR (CDCl₃) δ: 0.83 (3H, d, *J* = 7.0 Hz), 1.05 (3H, d, *J* = 7.0 Hz), 1.10—1.40 (2H, m), 1.33 (3H, s), 1.36 (3H, s), 1.40—2.20 (5H, m), 2.10 (1H, dt, *J* = 15.0, 7.0 Hz), 2.29 (1H, dt, *J* = 15.0, 7.0 Hz), 3.61 (1H, dd, *J* = 9.5, 1.5 Hz), 3.81 (1H, dt, *J* = 2.0, 7.0 Hz), 4.12 (1H, dd, *J* = 10.5, 7.0 Hz), 4.31 (1H, dd, *J* = 10.5, 6.0 Hz), 4.35—4.55 (2H, m), 5.05 (1H, d, *J* = 8.0 Hz), 5.11 (1H, d, *J* = 15.0 Hz), 5.77 (1H, ddt, *J* = 15.0, 80, 7.0 Hz), 8.20 (4H, d, *J* = 9.0 Hz), 8.29 (4H, d, *J* = 9.0 Hz). MS *m/z* (relative intensity): 583 (M⁺, 14), 523 (2.6), 356 (9.0), 332 (5.6), 292 (5.6), 189 (30), 150 (51), 120 (50), 82 (100). Exact MS *m/z* Calcd for C₃₀H₃₅N₂O₁₀ (M⁺): 583.22912. Found: 583.22767.

References and Notes

- Chiral Syntheses of Polyketide-Derived Natural Products. XIV. For part XIII, see: T. Tanaka, Y. Oikawa, N. Nakajima, T. Hamada, and O. Yonemitsu, *Chem. Pharm. Bull.*, 35, 2203 (1987).
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