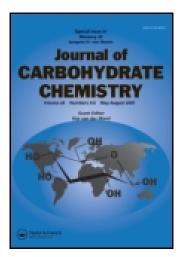
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Journal of Carbohydrate Chemistry

Publication details, including instructions for authors and subscription information:

http://www.tandfonline.com/loi/lcar20

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To cite this article: Sascha Janssen & Richard R. Schmidt (2005) Synthesis of Ganglioside Mimics for Binding Studies with Myelin-Associated Glycoprotein (MAG), Journal of Carbohydrate Chemistry, 24:4-6, 611-647

To link to this article: http://dx.doi.org/10.1080/07328300500176312

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Journal of Carbohydrate Chemistry, 24:611–647, 2005 Copyright © Taylor & Francis, Inc. ISSN: 0732-8303 print 1532-2327 online DOI: 10.1080/07328300500176312



Synthesis of Ganglioside Mimics for Binding Studies with Myelin-Associated Glycoprotein (MAG)

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Glycosylation of 3-O-unprotected 2-azido-2-deoxy-galactopyranoside (compound 5) with O-(2,3-di-O-acyl-4,6-O-benzylidene-D-galactopyranosyl) trichloroacetimidates (compounds 4A, B) as glycosyl donors afforded β (1-3)-linked disaccharides (9A, B) in high yield. Removal of the 2,3-O-acyl groups and selective 3-O-alkylation with α -benzyloxycarbonyl-alkyl triflates furnished the protected target molecules, which could be readily transformed into the desired ganglioside mimics.

Keywords Carbohydrate mimics, Glycosidation, *O*-Alkylation, Trifluoromethane-sulfonates, MAG, Inhibition

INTRODUCTION

Damage of the central nervous system of higher vertebrates generally leads to persistent functional deficits. The first myelin protein that was characterized as an inhibitor of the required axonal neurite outgrowth after such events was myelin-associated glycoprotein (MAG). [1-3] MAG is a member of the "sialic acid-binding immunoglobulin-like lectin" (Siglec) family and binds to neurons in a sialic acid-dependent manner. [4] As neurite outgrowth inhibition is abolished either by desialylation of the neurons by sialidase or by including small sialic acid-bearing sugars to the cell cultures, [4] it has been assumed that MAG mediates neurite outgrowth inhibition by the interaction with gangliosides (sialic acid-containing glycosphingolipids), [5] which are the major

Received January 31, 2005; accepted May 24, 2005.

Dedicated to the memory of late Professor Jacques H. van Boom.

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glycans on the surface of nerve cells and the major sialic acid-containing glycoconjugates in the brain. [6,7] Studies with these structurally diverse compounds led in binding studies to the conclusion that $GQ1b\alpha$ (Fig. 1, **A**) and the structurally derived GD1a (lacking Neu5Ac residues d and h) and GT1b (lacking Neu5Ac residue h) bind with high specificity and affinity to MAG. [8]

As concluded from these studies, the Neu5Ac α (2-3)Gal β (1-3)GalNAc (Sch. 1, **B**) or the Neu5Ac α (2-3)Gal β (1-3)[Neu5Ac α (2-6)]GalNAc terminus (Sch. 1, **C**) is important to mediate neurite outgrowth inhibition. Further investigations on the contribution of substructures of **B** and **C** led to further important features for MAG binding: the neuraminic acid moiety g, and particularly its carboxylate group, and the carboxylate group of neuraminic acid residue h are decisive for binding, and modifications at the functional groups of the Neu5Ac residues can also strongly influence the binding event. [5-12]

Because of the generally low binding affinity of carbohydrate epitopes to protein receptors and the observed poor bioavailability of carbohydrates, [13,14] carbohydrate mimics have been successfully employed to replace the natural structures. [13,15] For instance, the Neu5Ac residue has been substituted by mimics in the selectin research, [16] in the search for anti-influenza agents, and in sialyltransferase inhibition studies. [18] In some studies, the α -anomerically linked Neu5Ac residue has been replaced by α -hydroxycarbonyl-alkyl residues. [16,19–21] Hence we have designed target compounds 1 and 2 (Sch. 1)

Figure 1: Structure of GQ1b α (A) and constituents B and C.

Scheme 1: Target molecules (R)-1aa, -1ab, -1b and (S)-1ab, -1b, -1c and disconnection into building blocks 3-5.

in which the Neu5Ac residues are replaced by hexahydromandelic acid ($\mathbf{1aa}$, $\mathbf{1ab}$), phenyllactic acid ($\mathbf{1b}$), and cyclohexyllactic acid ($\mathbf{1c}$, $\mathbf{2c}$). [22]

RESULTS AND DISCUSSION

The disconnection of the target molecules **1** and **2** leads to building blocks **4** and **5**, which are typical precursors for the construction of the $Gal\beta(1-3)GalNAc$

moiety, and to triflates $\bf 3a-c$. Triflates of this type were successfully employed by us for the construction of structurally related muramic acids^[23] and later by others also in the synthesis of $\rm sLe^{X}$ mimetics. ^[16] The $\rm S_{N}2$ mechanism of the reaction with sugar hydroxy groups could be ascertained. ^[23]

The synthesis of glycosyl donors **4A**, **B** (Sch. 2) followed essentially published procedures. Readily available 4,6-O-benzylidene-D-galactose ($\mathbf{6}$)^[24,25] was benzoylated or acetylated under standard conditions (\rightarrow **7A**,^[26] **7B**^[27]); regioselective 1-O-deacylation with hydrazinium acetate in DMF (\rightarrow **8A**,^[28] **8B**^[28-30]), and then treatment with trichloroacetonitrile and 1,8-diazabicy-clo[5.4.0]undec-7-ene (DBU) as base afforded trichloroacetimidates **4A** and **4B**,^[29,30] respectively, in high overall yields.

Glycosylation of known 3-O-unprotected acceptor $\mathbf{5}^{[31]}$ (Sch. 3) with $\mathbf{4A}$ or $\mathbf{4B}$ in dichloromethane and trimethylsilyl trifluoro methanesulfonate (TMSOTf) as catalyst furnished disaccharides $\mathbf{9A}$ and $\mathbf{9B}$, respectively, in very high yields. From the NMR coupling constants (1'-H: $\mathbf{J}_{1',2'} \approx 8\,\mathrm{Hz}$) the $\beta(1-3)$ -linkage could be assigned. Treatment of $\mathbf{9A}$, \mathbf{B} with NaOMe in methanol led to 2',3'-O-unprotected derivative $\mathbf{10}$. For the regioselective 3'-O-alkylation of $\mathbf{10}$ with trifluoromethanesulfonate (S)- $\mathbf{3a}$, which was readily obtained from benzyl (S)-hexahydromandelate, dibutyltin oxide treatment in refluxing toluene was peR_formed and then (S)- $\mathbf{3a}$ was added, thus leading to (R)- $\mathbf{11a}$ in 47% yield. In addition, under loss of benzylalcohol, concomitant lactone formation with the 2'-hydroxy group occurred, thus

Scheme 2: Synthesis of glycosyl donors **4A** and **4B**. Reagents and conditions: (a) BzCl, pyr, DMAP (96%); (b) Ac₂O, Pyr (82%); (c) N₂H₄·HOAc, DMF (70%); (d) CCl₃-CN, DBU, CH₂Cl₂ (**4A**: 97%; **4B**: 94%).

Scheme 3: Synthesis of target molecule (R)-1aa. Reagents and conditions: (a) TMSOTf, CH₂Cl₂ (9A: 83%; 9B: 89%); (b) NaOMe, MeOH/CH₂Cl₂ (70% from 9A; 88% from 9B); (c) Bu₂SnO, toluene; (S)-3a, CsF, DME (47% + lactone 24%); (d) propane-1,3-dithiol, pyr/H₂O, NEt₃; Ac₂O (90%); (e) Pd/C, H₂, MeOH/HCO₂H (43%).

leading also to isolation of the lactone in 24% yield; the lactone could be transformed with alcoholate into the desired product. Azide group reduction in (R)11a with propane-1,3-dithiol in pyridine/water in the presence of triethylamine^[35] led to the amino compound from which, on acetylation with acetic anhydride, the acetylamino derivative (R)-12a was obtained. Hydrogenolytic

O-debenzylation and O-debenzylidenation with palladium on carbon (Pd/C)as catalyst gave target molecule (R)-1aa, which could be characterized by NMR and MS data (¹³C NMR, δ 78.5, C-3; 81.8, C-3').

For the synthesis of target molecules (R)- and (S)-1ab, (R)- and (S)-1b, and (S)-1c, disaccharide 9B was selectively desilylated by treatment with HF•pyridine complex in pyridine (\rightarrow 13, Sch. 4).

Reaction with trichloroacetonitrile in dichloromethane in the presence of DBU as base afforded known trichloroacetimidate 14 in high yield; [36] 14 is a useful glycosyl donor in ganglioside synthesis. Here, reaction with methanol and tin(II) trifluoromethanesulfonate as catalyst in acetonitrile as solvent (use of the nitrile effect)^[37] was carried out affording the desired β -glycoside 15 in good yield; no α -glycoside was found. Treatment of 15 with NaOMe in methanol^[32] afforded the desired 2',3'-O-unprotected disaccharide 16 in high overall yield.

Reaction of **16** with dibutyltin oxide in refluxing toluene [34] and then with the (R)-configurated trifluoromethanesulfonates $3\mathbf{a} - \mathbf{c}$ or the (S)-configurated trifluoromethanesufonates 3a, b afforded exclusively the 3'-O-alkylated derivatives (S)-17a-c and (R)-17a, b, respectively, in mainly very good yields (Sch. 5).

Scheme 4: Synthesis of acceptor 16. Reagents and conditions: (a) HF·pyr, pyr (71%); (b) CCl₃-CN, DBU, CH₂Cl₂ (95%); (c) MeOH, Sn(OTf)₂, MeCN (59%); (d) NaOMe, MeOH/CH₂Cl₂ (88%).

Scheme 5: Synthesis of target molecules **1ab**, **1b**, and **1c**. $R=C_6H_{11}$, **a**; $R=PhCH_2$, **b**; $R=C_6H_{11}-CH_2$, **c**. Reagents and conditions: (a) Bu₂SnO, toluene; (R)-**3a-c**/(S)-**3a**, **b**, CsF, DME ((S)-**17a**: 59%; (S)**17b**: 73%; (S)-**17c**: 49% + lactone: 28%; (R)-**17a**: 80%; (R)-**17b**: 62%); (b) propane-1,3-dithiol, NEt₃, pyr H_2O ; Ac_2O , pyr ((S)-**18a**: 83%; (S)-**18b**: 54%; (S)-**18c**: 75%; (R)-**18a**: 84%; (R)-**18b**: 43%); (c) EtSH, p-TsOH, CH2Cl2/MeOH; Ac_2O , pyr ((S)-**19a**: 50%; (S)-**19b**: 53%; (S)-**19c**: 72%; (R)-**19a**: 28%; (R)-**19b**: 69%); (d) Pd/C, H_2 , MeOH; NaOMe ((S)-**1ab**: 69%; (S)-**1b**: 86%; (S)-**1c**: 87%; (R)-**1ab**: 55%; (R)-**1b**: 90%).

Only the transformation of **16** with (R)-**3c** led also to lactone formation with the 2'-hydroxy group (yield: 28%). The connections in compounds (S)-**17a**-**c** and (R)-**17a**, **b** are again supported by the NMR and MS data (13 C NMR: $\delta \sim 77.5$, C-3; ~ 80.5 , C-3'). Azide group reduction with propane-1,3-dithiol in the presence of triethylamine in pyridine/water^[35] and then N-acetylation with acetic anhydride in pyridine afforded acetylamino derivatives (S)-**18a**-**c** and (R)-**18a**, **b**. Next the O-benzylidene groups were removed with ethylmercaptan in dichloromethane/methanol in the presence of p toluenesulfonic acid as catalyst; $^{[38]}$ ensuing per-O-acetylation furnished (S)-**19a**-**c** and (R)-**19a**, **b**. Hydrogenolytic O-debenzylation with Pd/C as catalyst and then treatment with NaOMe in methanol afforded the desired target compounds (S)-**1ab**, (S)-**1b**, (S)-**1c**, (R)-**1ab**, and (R)-**1b**.

For the synthesis of (S)-2c as mimetic of substructure ${\bf C}$ of ${\rm GQ1b}\alpha$ (Fig. 1 and Sch. 1), a strategy was chosen that enables attachment of different Neu5Ac mimetics at the GalNAc residue and at the Gal residue. To this end, azidogalactoside 20 (Sch. 6), readily available from galactosamine via the same procedure as described for ${\bf 5}$, [31] was treated with 4-methoxybenzylidene

Scheme 6: Synthesis of target molecule (*S*)-**3a**. Reagents and conditions: (a) MeO – C_6H_4 – CH(OMe)₂, p-TsOH, DMF (36%); (b) TMSOTf, CH₂Cl₂ (66%); (c) HF \cdot pyr, pyr (59%); (d) CCl₃–CN, DBU, CH₂Cl₂; Sn(OTf)₂, MeOH CH₃CN (64%); (e) TFA/H₂O, CH₂Cl₂ (90%); (f) Bu₂SnO, toluene; (*S*)-**3c**, CsF, DME (85%); (g) NaOMe, MeOH (78%); (h) propane-1,3-dithiol, NEt₃, pyr, H₂O; Ac₂O, pyr (77%); (j) Et-SH, p-TsOH, CH₂Cl₂; Ac₂O, pyr (79%); (j) NaOMe, MeOH; LiOH, H₂O, MeOH (51%).

dimethylacetal in the presence of p-TsOH to afford the 4,6-O-(4-methoxybenylidene)-protected compound 21. Glycosylation with galactosyl donor 4B in the presence of TMSOTf as catalyst afforded the desired β -linked disaccharide 22 (¹H NMR: $J_{1',2'} = 7.9$ Hz). 1-O-Desilylation (\rightarrow 23), transformation into the trichloroacetimidate, and reaction with methanol, as described for 15, afforded methyl glycoside 24. Treatment with aqueous trifluoroacetic acid (TFA) led to selective removal of the 4-methoxybenzylidene group, thus furnishing 4,6-Ounprotected disaccharide 25 in high yield. Treatment of 25 with dibutyltin oxide in refluxing toluene and then with (R)-3c as alkylating agent in DME in the presence of CsF furnished selectively 6-O-alkylated compound 26. Removal of the 2',3'-O-acetyl group under Zemplén conditions^[32] led also to transformation of the benzyl to the methyl ester 27; following alkylation with (R)-3c under the above described conditions afforded protected target molecule 28. Azide group reduction and acetylation with acetic anhydride in pyridine led to acetylamino derivative **29**. The 4',6'-O-benzylidene group was removed with ethylmercaptan in the presence of p-TsOH as catalyst; ensuing acetylation gave compound **30**. De-O-acetylation under Zemplén conditions^[32] and then methyl ester hydrolysis with LiOH in aqueous methanol led to liberation of target molecule (S)-2c.

All compounds could be characterized by NMR and MS data. The biologic evaluation of these compounds is under investigation.

In conclusion, mimics of the important ganglioside constituent Neu5Ac $\alpha(2-3)$ Gal $\beta(1-3)$ GalNAc $\beta(1-OR)$ could be readily obtained. The 3b-O-linked Neu5Ac residue was replaced by α -hydroxycarbonyl-alkyl groups, which could be attached via the corresponding trifluoromethanesulfonates as alkylating agents.

EXPERIMENTAL

General Procedures

Solvents were dried according to the standard procedures. NMR spectroscopic measurements were performed at 22°C with Bruker DRX600 and BrukerAC250 Cryospec instruments. TMS or the resonances of the deuterated solvents were used as internal standard. CDCl₃ ($\delta = 7.24\,\text{ppm}$) was used as external standard; 85% of phosphoric acid was used as external standard for ³¹P spectra. MALDI mass spectra were recorded with a Kratos Kompact Maldi II spectrometer; 2,5-dihydroxybenzoic acid (DHB) or *p*-nitroaniline and NaI were used as matrices for positive mode measurements, and trihydroxyacetophenone (THAP) was used as a matrix for negative mode measurements. Optical rotations were measured with a Perkin Elmer polarimeter 241/MS in a 1-dm cell at 22°C . Thin layer chromatography (TLC) was performed on Merck

silica gel 60 F_{254} plastic plates. Compounds were visualized by treatment with a solution of $(NH_4)_6Mo_7O_{24}\cdot 4H_2O$ (20 g) and $Ce(SO_4)_2$ (0.4 g) in 10% sulphuric acid (400 mL). Flash chromatography was peR_formed on J. T Baker silica gel 60 (0.040–0.063 mm) at a pressure of 0.3 bar.

Benzyl (R)-2-Trifluormethane sulfonyloxy-cyclohexylacetate ((R)-3a). Benzyl (R)-2-Hydroxy-cycloheylacetate. A solution of (R)-hexahydromandelic acid (10.0 g, 63.2 mmol) in MeOH/H₂O (9:1, 125 mL) was neutralized with Cs₂CO₃ (20%). Then the solvent was removed in vacuo and the residue was coevaporated with DMF (130 mL). The white salt was dissolved in dry DMF (65 mL) under argon and cooled to 0°C. Within 10 min benzyl bromide (6.76 mL, 9.73 g, 56.9 mmol) was added dropwise, then stirred for 2 hr at 0°C and for 14 hr at rt. After removal of the solvent the residue was dissolved in Et₂O (950 mL) and washed with H₂O (950 mL). The organic phase was 1 M NaHCO₃ $(3 \times 320 \text{ mL})$ and with saturated NaCl washed with $(3 \times 320 \,\mathrm{mL})$, and then dried over MgSO₄. Removal of the solvent furnished **3** (13.6 g, 54.9 mmol, 97%) as yellow oil; further purification was not required. TLC (toluene/ethyl acetate 12:1): $R_f = 0.48$. $[a]_D = +5.5$ (c = 1, CHCl₃). ¹H NMR (250 MHz, CDCl₃): $\delta 1.14-1.74$ (m, 11H, C₆H₁₁), 2.67 (d, $J_{H,OH} = 6.3 \,\mathrm{Hz}$, 1H, OH), 4.06 (dd, $J_{H,OH} = 6.3$, $J_{\mathrm{vic}} = 3.5 \,\mathrm{Hz}$, 1H, CHC_6H_{11}), 5.22 (s, 2H, CH_2Ph), 7.35–7.38 (m, 5H, Ph). $C_{15}H_{20}O_3$ (248.3) Calcd.: C: 72.55, H: 8.12. Found: C: 72.27, H: 8.33.

(*R*)-3a. To a solution of 3 (13.2 g, 53.0 mmol) in dry CH₂Cl₂ (105 mL) under argon was added 2,6-lutidine (8.00 mL, 7.38 g, 68.9 mmol) and then cooled to $-78^{\circ}\mathrm{C}$. After 5 min Tf₂O (10.1 mL, 17.3 g, 61.2 mmol) was added. After 30 min at $-78^{\circ}\mathrm{C}$ the reaction mixture was warmed to rt over a period of 1.5 hr and after further 45 min diluted with CH₂Cl₂ (1000 mL)and washed with H₂O (750 mL). The aqueous phase was then reextracted with CH₂Cl₂ (2 × 250 mL), the combined organic phases dried over MgSO₄, and the solvents removed in vacuo. The residue was dissolved in CH₂Cl₂/petroleum ether (1:1) and filtered over silica gel. Removal of the solvent furnished (*R*)-3a (19.4 g, 50.9 mmol, 96%) as orange oil, which could be used without further purification. TLC (petroleum ether/CH₂Cl₂ 20:1): R_f = 0.67. [a]_D = +34 (c = 1, CHCl₃). ¹H NMR (250 MHz, CDCl₃): δ 1.16–2.13 (m, 11H, C₆H₁₁), 4.96 (d, J_{vic} = 4.3 Hz, 1H, CHC₆H₁₁), 5.26 (s, 2H, CH₂Ph), 7.34–7.37 (m, 5H, Ph). C₁₆H₁₉F₃O₅S (380.4) Calcd.: C: 50.52, H: 5.03. Found: C: 50.27, H: 5.04.

Benzyl (S)-2-Trifluormethansulfonyloxy-cyclohexylacetate ((S)-3a). Benzyl (S)-2-Hydroxy-cyclohexylacetate. A solution of (S)-hexahydromandelic acid (10.0 g, 63.2 mmol) in MeOH/H₂O (9:1, 125 mL) was neutralized with $\rm Cs_2CO_3$ (20%). The solvent was removed in vacuo and the residue was coevaporated with DMF (130 mL).

The white salt was dissolved in dry DMF (65 mL) under argon and cooled to 0°C. Within 10 min benzyl bromide (6.76 mL, 9.73 g, 56.9 mmol) was added dropwise, then stirred for 2 hr at 0°C and then for 14 hr at rt. After removal of the solvent the residue was dissolved in Et₂O (950 mL) and washed with H₂O (950 mL). The organic phase was washed additionally with 1 M NaHCO₃ (3 × 320 mL) and with saturated NaCl (3 × 320 mL), and then dried over MgSO₄. Removal of the solvent furnished 4 (13.6 g, 54.9 mmol, 97%) as yellow oil, without need of further purification. TLC (toluene/ethyl acetate 12:1): R_f = 0.48. [a]_D = -5.5 (c = 1, CHCl₃). ¹H NMR (250 MHz, CDCl₃): δ 1.14–1.74 (m, 11H, C₆H₁₁), 2.67 (d, $J_{H,OH}$ = 6.3 Hz, 1H, OH), 4.06 (dd, $J_{H,OH}$ = 6.3, J_{vic} = 3.5 Hz, 1H, CHC₆H₁₁), 5.22 (s, 2H, CH₂Ph), 7.35–7.38 (m, 5H, Ph). C₁₅H₂₀O₃ (248.3). Calcd.: C: 72.55, H: 8.12. Found: C: 72.37, H: 7.30.

(S)-3a. To a solution of 4 (13.2 g, 53.0 mmol) and dry CH₂Cl₂ (105 mL) under argon was added 2,6-lutidine (8.00 mL, 7.38 g, 68.9 mmol) and then cooled to $-78^{\circ}\mathrm{C}$. After 5 min Tf₂O (10.1 mL, 17.3 g, 61.2 mmol) was added. After 30 min at $-78^{\circ}\mathrm{C}$ the reaction mixture was warmed to rt over a period of 1.5 hr and after further 45 min diluted with CH₂Cl₂ (1000 mL) and washed with H₂O (750 mL). The aqueous phase was reextracted with CH₂Cl₂ (2 × 250 mL), the combined organic phases dried over MgSO₄, and the solvents removed in vacuo. The residue was dissolved in CH₂Cl₂/petroleum ether (1:1) and filtered over silica gel. Removal of the solvent furnished (S)-3a (19.4 g, 50.9 mmol, 96%) as orange oil, which could be used without further purification. TLC (petroleum ether/CH₂Cl₂ 20:1): R_f = 0.67. [a]_D = -34 (c = 1,CHCl₃). ¹H NMR (250 MHz, CDCl₃): δ 1.16–2.13 (m, 11H, C₆H₁₁), 4.96 (d, J_{vic} = 4.3 Hz, 1H, CHC₆H₁₁), 5.26 (s, 2H, CH₂Ph), 7.34–7.37 (m, 5H, Ph). C₁₆H₁₉F₃O₅S (380.4) Calcd.: C: 50.52, H: 5.03. Found: C: 50.57, H: 4.92.

1,2,3-Tri-O-benzoyl-4,6-O-benzylidene-a/B-D-galactopyranose (7A). A solution of 6 (2.76 g, 10.3 mmol) and pyridine (75 mL) was cooled to 4°C in ice/water. Then benzoyl chloride (4.21 mL, 5.10 g, 36.3 mmol) was added dropwise and also a pinch of DMAP. After 3 d at rt the solvent was removed in vacuo and the residue coevaporated twice with toluene.

Purification by flash chromatography (petroleum ether/ethyl acetate 2:1 to 1:1) furnished **7A** (5.08 g, 8.75 mmol, 85%) as colorless foam. The physical data are identical with the literature. $^{[26]}$

2,3-Di-O-benzoyl-4,6-O-benzylidene-a/\beta-D-galactopyranose (8A). A solution of **7A** (5.60 g, 9.65 mmol) and N₂H₄·HOAc (1.33 g, 14.4 mmol) in dry DMF (30 mL) under argon was stirred for 3 hr at 45°C and then diluted with H₂O (3 × 50 mL) and extracted with ethyl acetate (100 mL). The aqueous phase was reextracted with ethyl acetate (2 × 50 mL), the combined organic

phases dried over MgSO₄, and the solvent removed in vacuo. Purification by flash chromatography (toluene/ethyl acetate 9:1) furnished **8A** (1.31 g, 2.75 mmol, 29%) as colorless foam. The physical data are identical with the literature. $^{[28]}$

O-(2,3-Di-O-benzoyl-4,6-O-benzylidene-a-D-galactopyranosyl) trichlor-acetimidate (4A). To a solution of 8A (1.84 g, 3.86 mmol) and dry CH₂Cl₂ (30 mL) under argon was added CCl₃CN (4.25 mL, 6.12 g, 43.3 mmol). After addition of DBU (5 drops) the reaction mixture was stirred for 45 min at rt, and then concentrated to approximately 5 mL. Purification by flash chromatography (petroleum ether/ethyl acetate 1:1+1% Et₃N) furnished 4A (2.13 g, 3.43 mmol, 89%) as colorless foam. TLC (toluene/ethyl acetate 3:1): $R_f = 0.74$. [a]_D = +159(c = 1, CHCl₃). ¹H NMR (250 MHz, CDCl₃): δ4.14 (d, $J_{6,6} = 11.6$ Hz, 1H, 6'-H), 4.17 (s,1H, 5-H), 4.41 (d, $J_{6,6} = 11.6$ Hz, 1H, 6-H), 4.77 (d, $J_{3,4} = 3.3$ Hz, 1H, 4-H), 5.60 (s, 1H, CHPh), 5.85–6.09 (2dd, 2H, 2-H, 3-H), 6.88 (d, $J_{1,2} = 3.4$ Hz, 1H, 1-H), 7.32–8.03 (m, 15H, 3Ph), 8.59 (s, 1H, NH). MALDI-MS (positive mode, DHB): [M+Na]⁺, m/z = 642.1; found: m/z = 642.8, [M+K]⁺, m/z = 658.2; found: m/z = 658.8.

Thexyldimethylsilyl 2-Azido-4,6-O-benzylidene-2-deoxy-β-D-galactopyranoside (5). To a solution of thexyldimethylsilyl 2-azido-2-deoxy-β-D-galactopyranoside6 (10.0 g, 28.8 mmol) in dry DMF (250 mL) under argon was added benzaldehyde dimethylacetal (11.9 mL, 12.1 g, 79.5 mmol). Then p-TsOH (120 mg, 0.62 mmol) was added and stirred for 5 hr at 50°C. After cooling to rt the reaction mixture was neutralized with Et₃N (1.00 mL) and the solvent removed in high vacuo at 40°C. Purification by flash chromatography (petroleum ether/ethyl acetate 1:1) furnished **20** (7.86 g, 18.0 mmol, 63%) as colorless oil. The physical data are identical with the literature. [31]

Thexyldimethylsilyl *O*-(2,3-Di-*O*-benzoyl-4,6-*O*-benzylidene -β-D-galactopyranosyl)-(1 \rightarrow 3)-2-azido-4,6-*O*-benzylidene-2-deoxy-β-D-galactopyranoside (9A). A solution of 4A (1.10 g, 1.77 mmol) and 5 (670 mg, 1.54 mmol) in dry CH₂Cl₂ (75 mL) under argon was cooled to 0°C. After addition of TMSOTf (0.1 N, 0.77 mL, 0.05 eq.) the reaction mixture was stirred for 1 hr at rt, then neutralized with Et₃ N (0.30 mL) and the solvent removed in vacuo. Purification by flash chromatography (toluene/ethyl acetate 9:1) furnished 9A (1.14 g, 1.27 mmol, 83%) as colorless foam. TLC (toluene/ethyl acetate 3:1): R_f = 0.37. [a]_D = +45 (c = 1,CHCl₃). ¹H NMR (250 MHz, CDCl₃): δ 0.17 (2 × s, 6H, Si(CH₃)₂), 0.85 (m, 12H, C(CH₃)),1.64 (m, 1H, C(CH₃)₂H), 3.34 (s, 1H, 5-H), 3.63 (m, 2H, 2-H, 3-H), 3.71 (s, 1H, 5'-H), 4.01(dd, $J_{5,6}$ = 1.5, $J_{6,6}$ = 12.3 Hz, 1H, 6-H), 4.18 (m, 2H, 6'-H, 6-H), 4.33 (d, $J_{3,4}$ = 2.1 Hz, 1H, 4-H), 4.38 (dd, $J_{5,6}$ = 1.2, $J_{6,6}$ = 12.5 Hz, 1H, 6'-H), 4.53 (d, $J_{1,2}$ = 7.3 Hz, 1H, 1-H), 4.61 (d, $J_{3,4}$ = 3.6 Hz, 1H, 4'-H), 5.17 (d, $J_{1,2}$ = 8.0 Hz, 1H, 1'-H), 5.36

(dd, $J_{3,4}=3.6$, $J_{2,3}=10.4\,\mathrm{Hz}$, 1H, 3'-H), 5.55 (s, 2H, 2CHPh), 5.88 (dd, $J_{1,2}=8.0$, $J_{2,3}=10.4\,\mathrm{Hz}$, 1H, 2'-H), 7.18–8.02 (m, 20H, 4Ph). MALDI-MS (positive mode, DHB): $[\mathrm{M}+\mathrm{Na}]^+$, m/z=916.4; found: m/z=917.0, $[\mathrm{M}+\mathrm{K}]^+$, m/z=932.5; found: m/z=932.7. $C_{48}H_{55}N_3O_{12}Si$ (894.1) Calcd.: C: 64.48, H: 6.20, N: 4.70. Found: C: 63.92, H: 6.28, N: 4.62.

Thexyldimethylsilyl O-(2,3-Di-O-acetyl-4,6-O-benzylidene-B-D-galactopyranosyl)- $(1\rightarrow 3)$ -2-azido-4,6-O-benzylidene-2-deoxy- β -D-galactopyra**noside** (9B). A solution of 4B $(4.72 \,\mathrm{g}, 9.50 \,\mathrm{mmol})$ and 5 $(3.77 \,\mathrm{g}, 8.65 \,\mathrm{mmol})$ in dry CH₂Cl₂ (100 mL) under argon was cooled to 0°C. After addition of TMSOTf $(0.1 \,\mathrm{N}, 4.00 \,\mathrm{mL}, 0.05 \,\mathrm{eq})$ the reaction mixture was stirred for 1 hr at 0° C, then neutralized with Et₃ N (3.50 mL) and the solvent removed in vacuo. Purification by flash chromatography (toluene/ethyl acetate 5:1) furnished **9B** (5.93 g, 7.70 mmol, 89%) as colorless foam. TLC (toluene/ethyl acetate 1:1): $R_f = 0.59$. [a]_D = +45 (c = 1,CHCl₃). ¹H NMR (250 MHz, CDCl₃): $\delta 0.20 + 0.21 (2 \times s, 6H, Si(CH_3)2), 0.89 - 0.91 (m, 12H, C(CH_3)), 1.64 - 1.74$ (m, 1H, $C(CH_3)_2H$), 2.06 + 2.07 (2 × s, 6H, 2 × $COCH_3$), 3.34 (s,1H, 5-H), 3.51-3.57 (m, 2H, 3-H, 5'-H), 3.71 (dd, $J_{1,2} = 7.5$, $J_{2,3} = 9.6$ Hz, 1H, 2-H), 3.99-4.33(m, 5H, 4-H, 6-H, 6-H, 6'-H, 6'-H), 4.38 (d, $J_{3,4} = 3.6$ Hz, 1H, 4'-H), 4.52 (d, $J_{1,2} = 7.5$ Hz, 1H,1-H), 4.88 (d, $J_{1,2} = 7.9$ Hz, 1H, 1'-H), 4.97 (dd, $J_{2,3} = 10.4$, $J_{3,4} = 3.6 \,\mathrm{Hz}$, 1H, 3'-H), 5.42 (dd, $J_{1,2} = 7.9$, $J_{2,3} = 10.4 \,\mathrm{Hz}$, 1H, 2'-H), 5.51 + 5.56 (2 × s, 2H, 2 × CHPh), 7.32 - 7.57 (m, 10H, Ar). MALDI-MS (positive mode, CHCA): $[M + Na]^+$, m/z = 792.3; found: m/z = 792.2, $[M + K]^+$, m/z = 792.3; found: m/z = 792.2. $C_{38}H_{51}N_3O_{12}Si$ (769.9) Calcd.: C: 59.28, H: 6.68, N: 5.46. Found: C: 59.17, H: 6.84, N: 5.69.

The xyldimethyl silyl O-(4,6-O-Benzylidene- β -D-galactopyranosyl)-(1 \rightarrow 3)-2-azido-4,6-Obenzylidene-2-deoxy-β-D-galactopyranoside (10). To a solution of **9A** (1.16 g, 1.30 mmol) in dry MeOH/CH₂Cl₂ (1:1, 30 mL) under argon was added NaOMe (0.2N, 0.50 mL). After 20 hr at rt the reaction mixture was neutralized with ion exchange resin IR 120 (H⁺-Form) and the solvent removed in vacuo. Purification by flash chromatography (toluene/ ethyl acetate 2:1 to 1:1) furnished 10 (315 mg, 0.46 mmol, 35%) as colorless foam. TLC (toluene/ethyl acetate 1:1): $R_f = 0.16$. $[a]_D = +5.8$ (c = 0.57, CHCl₃). ¹H NMR (600 MHz, CDCl₃): δ 0.22 (2 × s, 6H, Si(CH₃)₂), 0.91 $(m, 12H, C(CH_3)), 1.69 (m, 1H, C(CH_3)_2H), 2.50 + 2.71 (m, 2H, 2 \times OH), 3.36$ (s, 1H, 5-H), 3.47 (s, 1H, 5'-H), 3.57 (dd, $J_{2,3} = 10.6$, $J_{3.4} = 3.5$ Hz, 1H, 3-H), 3.71 (s, 1H, 3'-H), 3.79–3.81 (m, 2H, 2'-H, 2-H), 4.02 (dd, $J_{6,6} = 12.3$, $J_{5.6} = 1.6\,\mathrm{Hz},\ 1\mathrm{H},\ 6\mathrm{\cdot H}),\ 4.09\ (\mathrm{dd},\ J_{6.6} = 12.3,\ J_{5.6} = 1.7\,\mathrm{Hz},\ 1\mathrm{H},\ 6'\mathrm{\cdot H}),\ 4.20$ $(\mathrm{d},\,J_{3,4}=3.9\,\mathrm{Hz},\,1\mathrm{H},\,4'\mathrm{-H}),\,4.25\;(\mathrm{dd},\,J_{6,6}=12.3,\,J_{5,6}=1.6\,\mathrm{Hz},\,1\mathrm{H},\,6\mathrm{-H}),\,4.29$ $(dd, J_{6,6} = 12.3, J_{5,6} = 1.7 \,\text{Hz}, 1H, 6'-H), 4.33 (d, J_{3,4} = 3.5 \,\text{Hz}, 1H, 4-H), 4.57$ (d, $J_{1,2} = 7.6 \,\mathrm{Hz}$, 1H, 1-H), 4.59 (d, $J_{1,2} = 7.7 \,\mathrm{Hz}$, 1H, 1'-H), 5.55 (s, 1H, CHPh), 5.56 (s, 1H, CHPh), 7.34–7.55 (m, 10H, 2Ph). ¹³C NMR (150.9 MHz,

CDCl₃): δ 64.7 (2-C), 66.6 (5-C), 66.8 (5'-C), 69.1 (6-C), 69.2 (6'-C), 71.6 (2'-C), 72.3 (3'-C), 75.2 (4'-C), 75.4 (4-C), 77.5 (3-C), 97.3 (1-C), 101.2 (2 × CHPh), 104.0 (1'-C). MALDI-MS (positive mode, DHB): [M + Na]⁺, m/z = 708.3; found: m/z = 708.0, [M + K]⁺, m/z = 724.4; found: m/z = 724.0. C₃₄H₄₇N₃O₁₀Si (685.8) Calcd.: C: 59.54, H: 6.91, N: 6.13. Found: C: 59.24, H: 6.80, N: 5.98.

Thexyldimethylsilyl O-(4,6-O-Benzylidene -3-O-[(R)-1-benzyloxycarbonyl-1-cyclohexylmethyl]- β -D-galactopyranosyl)- $(1\rightarrow 3)$ -2-azido-4,6-Obenzylidene-2-deoxy- β -D-galactopyranoside((R)-11a) and methylsilyl O-(4,6-O-Benzylidene-3-O-[(R)-1-carboxy-1-cyclohexylmethyl]- β -D-galactopyranosyl-2b-lactone)- $(1\rightarrow 3)$ -2-azido-4,6-Obenzylidene-2-deoxy-B-D-galactopyranoside (Lactone). To a mixture of 10 $(261 \,\mathrm{mg},\,0.38 \,\mathrm{mmol})$ and $\mathrm{Bu}_2\mathrm{SnO}$ $(113 \,\mathrm{mg},\,0.45 \,\mathrm{mmol})$ under argon was added dry toluene (10 mL); the mixture was heated for 2 hr under reflux over molecular sieves (0.4 nm). After cooling to rt CsF (704 mg, 1.90 mmol), (S)-3a (723 mg, 1.90 mmol)1.90 mmol), and 1,2-dimethoxyethane (10 mL) were added to the pale yellow reaction mixture and stirred for 3 hr at rt, then diluted with CHCl₃ (40 mL) and washed with H_2O (2 × 30 mL). The aqueous phase was reextracted with CHCl₃ (2 × 30 ml), the combined organic phases dried over MgSO₄, and the solvent removed under vacuo. Purification by flash chromatography (toluene/ethyl acetate 7:1) furnished (R)-11a (164 mg, 0.18 mmol, 47%) as colorless, amorphous solid and Lactone (74 mg, 0.09 mmol, 24%) as colorless, amorphous solid.

(R)-11a. TLC (toluene/ethyl acetate 3:1): $R_f = 0.39$. $[\alpha]_D = +45$ (c = 0.67, CHCl₃). 1H NMR (600 MHz, CDCl₃): δ 0.20 + 0.23 (2 × s, 6H, Si(CH₃)₂), 0.90 (m, 12H, C(CH₃)), 1.02–1.75(m, 12H, CHC₆H₁₁, C(CH₃)₂H), 3.33–3.34 (m, 3H, 3'-H, 5-H, 5'-H), 3.57 (dd, $J_{2,3} = 10.6$, $J_{3,4} = 3.3$ Hz, 1H, 3-H), 3.82 (dd, $J_{1,2} = 7.7$, $J_{2,3} = 10.6$ Hz, 1H, 2-H), 3.88 (d, $J_{vic} = 5.4$ Hz, 1H, CHC₆H₁₁), 3.94 (dd, $J_{1,2} = 7.7$, $J_{2,3} = 8.5$ Hz, 1H, 2'-H), 4.00–4.30 (m, 6H, 4-H, 4'-H, 6-H, 6-H,6'-H, 6'-H), 4.55 (d, $J_{1,2} = 7.7$ Hz, 1H, 1-H), 4.61 (d, $J_{1,2} = 7.7$ Hz, 1H, 1'-H), 5.12 + 5.20 (2 × d, $J_{gem} = 12.1$ Hz, 2H, CO₂CH₂Ph), 5.50 (s, 1H, CHPh), 5.94 (s, 1H, CHPh), 7.31–7.53 (m, 15H, 3Ph). 13 C NMR (150.9 MHz, CDCl₃): δ 64.7 (2-C), 66.6 (5-C, 5'-C), 68.9 (2'-C), 69.1(6-C), 69.4 (6'-C), 72.3 (4'-C), 75.3 (4-C), 76.7 (3-C), 80.3 (3'-C), 81.8 (CHC₆H₁₁), 97.3 (1-C), 100.7 (C'HPh), 101.0 (CHPh), 103.8 (1'-C). MALDI-MS (positive mode, CHCA): [M+Na]⁺, m/z = 938.4; found: m/z = 938.2, [M+K]⁺, m/z = 954.5; found: m/z = 954.1. $C_{49}H_{65}N_3O_{12}Si$ (916.1) Calcd: C: 64.24, H: 7.15, N: 4.59. Found: C: 63.92, H: 7.45, N: 4.46.

Lactone. TLC (toluene/ethyl acetate 1:1): $R_f = 0.39$. $[\alpha]_D = +25$ (c = 0.36, CHCl₃). ¹H NMR(600 MHz, CDCl₃): δ 0.21 (2 × s, 6H, Si(CH₃)₂), 0.91 (m, 12H,

C(CH₃)), 1.08–1.75 (2 × m, 11H, C₆H₁₀H, C(CH₃)₂H), 1.98 (m, 1H, C₆H₁₀H), 3.34 (s, 1H, 5-H), 3.49 (s, 1H, 5'-H), 3.56(dd, $J_{2,3} = 10.7$, $J_{3,4} = 3.3$ Hz, 1H, 3-H), 3.66 (dd, $J_{2,3} = 9.7$, $J_{3,4} = 3.3$ Hz, 1H, 3'-H), 3.82 (dd, $J_{1,2} = 7.6$, $J_{2,3} = 10.7$ Hz, 1H, 2-H), 4.00 (dd, $J_{6,6} = 12.2$, $J_{5,6} = 1.1$ Hz, 1H, 6-H), 4.13 (dd, $J_{6,6} = 12.4$, $J_{5,6} = 1.0$ Hz, 1H, 6'-H), 4.22 (d, $J_{6,6} = 12.2$ Hz, 1H, 6-H), 4.28–4.33 (m, 4H, 6'-H), 4'-H, CHC₆H₁₁, 4-H), 4.54 (d, $J_{1,2} = 7.6$ Hz, 1H, 1-H), 4.60 (dd, $J_{1,2} = 7.9$, $J_{2,3} = 9.7$ Hz, 1H, 2'-H), 4.91 (d, $J_{1,2} = 7.9$ Hz, 1H, 1'-H), 5.53 + 5.59 (2 × s, 2H, 2 × CHPh), 7.31–7.53 (m, 10H, 2Ph). ¹³C NMR (150.9 MHz, CDCl₃): δ 64.8 (2-C), 66.7 (5-C), 66.8 (5'-C), 69.1 (6-C, 6'-C), 73.0 (3'-C), 73.3 (4'-C), 74.3 (2'-C), 75.3 (4-C), 77.1 (3-C), 81.0 (CHC₆H₁₁), 97.5 (1-C), 100.8 (1'-C), 100.5 + 101.8 (2 × CHPh). MALDI-MS (positive mode, DHB): [M+Na]⁺, m/z = 846.4; found: m/z = 846.0.

Thexyldimethylsilyl *O*-(4,6-*O*-Benzylidene-3-*O*-[(R)-1-benzyloxycarbonyl-1-cyclohexylmethyl]-ß-D-galactopyranosyl)-(1 \rightarrow 3)-2-acetamido-4,6-*O*-benzylidene -2-deoxy-ß-D-galactopyranoside((*R*)-12a). To a solution of (*R*)-11a (150 mg, 0.16 mmol) and pyridine/ H_2O (5:1, 9.25 mL) was added 1,3-propanedithiol (0.29 mL, 0.32 g, 2.93 mmol) and the pH value adjusted to 9–10 with Et₃ N (0.3 mL). After 20 h at rt the solvent was removed in vacuo and the residue coevaporated with toluene/EtOH (5:1, 4×25 ml). The residue was dissolved in dry CH_2Cl_2 (8.00 mL) and Ac_2O (1.90 mL, 2.10 g, 20.5 mmol) added. After 6 h at rt the solvent was removed in vacuo and the crude product coevaporated with toluene (3 × 25 mL). Purification by flash chromatography (toluene/ethyl acetate 1:2) furnished (*R*)-12a (138 mg, 0.15 mmol, 90%) as colourless, amorphous solid. TLC (toluene/ethyl acetate 1:2): $R_f = 0.31$. MALDI-MS (positive mode, DHB): $[M + Na]^+$, m/z = 954.5; found: m/z = 954.7, $[M + K]^+$, m/z = 970.6; found: m/z = 970.8.

Thexyldimethylsilyl *O*-(3-*O*-[(R)-1-Hydroxycarbonyl-1-cyclohexyl-methyl]-β-D-galactopy ranosyl)-(1→3)-2-acetamido-2-deoxy-β-D-galactopyranoside ((*R*)-1aa). To a solution of (*R*)-12a (50 mg, 54μmol) and dry MeOH (2.5 mL) was added Pd/C (10%, 15 mg) and stirred for 24 hr under H₂-atmosphere. If the starting material was not totally consumed, HCO₂H (0.10 mL) was added and the reaction mixture stirred for further 24 hr under H₂-atmosphere. The catalyst was filtered off over Celite; the reaction mixture was neutralized with NH₃ solution (1:100) and then concentrated under reduced pressure. Purification by flash chromatography (CHCl₃/MeOH/H₂O 30:20:1) furnished (*R*)-1aa (15 mg, 23μmol, 43%) as colorless, amorphous solid. TLC (CHCl₃/MeOH/H₂O 6:4:1): R_f = 0.52. ¹H NMR (600 MHz, d₆-DMSO): δ 0.07 (2 × s, 6H, Si(CH₃)₂), 0.76−0.81 (m, 12H, C(CH₃)), 1.07−1.73 (m, 15H, NHCOCH₃, CHC₆H₁₁, C(CH₃)₂H), 3.02 (d, J_{2,3} = 9.7 Hz, 1H, 3'-H), 3.22 + 3.28 (2 × m, 2H, 5-H, 5'-H), 3.41−3.52 (m, 5H, 2'-H, 6-H, 6-H, 6'-H, 6'-H), 3.67 (d, J_{2,3} = 10.8 Hz, 1H, 3-H), 3.73 (s, 1H, 4'-H), 3.77 (m, 1H, 2-H),

3.83–3.85 (m, 2H, 4-H, CHC₆H₁₁), 4.23 (d, $J_{1,2} = 7.6\,\mathrm{Hz}$, 1H, 1'-H), 4.52 (d, $J_{1,2} = 7.8\,\mathrm{Hz}$, 1H, 1-H), 7.55 (d, $J_{N,NH} = 9.0\,\mathrm{Hz}$, 1H, NH). ¹³C NMR (150.9 MHz, d₆-DMSO): δ 52.0 (2-C), 59.9 (6-C, 6'-C), 64.5 (4'-C), 66.8 (4-C), 68.5 (2'-C),69.1 (CHC₆H₁₁), 74.9 + 75.0 (5-C, 5'-C), 78.5 (3-C), 81.8 (3'-C), 96.1 (1-C), 103.9 (1'-C). FAB-MS (positive mode, NBA): [M + Na]⁺, m/z = 688.3; found: m/z = 688, [M + 2Na-H]⁺, m/z = 710.3; found: m/z = 710, [M + Na + K-H]⁺, m/z = 726.4; found: m/z = 726. FAB-MS (positive mode, NBA + NaI): [M + 2Na-H]⁺, m/z = 710.3; found: m/z = 710. MALDI-MS (positive mode, DHB): [M + Na]⁺, m/z = 688.3; found: m/z = 688.6, [M + K]⁺, m/z = 704.4; found: m/z = 704.7.

O-(2,3-Di-O-acetyl-4,6-O-benzylidene-β-D-galactopyranosyl)-Methyl $(1 \rightarrow 3) \text{-} 2\text{-} azido \text{-} 4\text{,} 6\text{-} O\text{-} benzylidene} \text{-} 2\text{-} deoxy-\beta-\text{D-} galactopy ranoside} \quad (15).$ A solution of 14^[38] (1.44 g, 186 mmol) and dry MeOH (0.18 mL, 0.14 g, 4.4 mmol) in dry CH₃CN (17.0 mL) was cooled under argon to -18°C and stirred for 2 hr at this temperature after adding Sn(OTf)₂-solution (0.1 N, $0.19\,\mathrm{mL},\,0.01\,\mathrm{eq}$.). The reaction mixture was diluted with $\mathrm{Et_2O}\,(150\,\mathrm{mL})$ and washed with saturated NaHCO₃ solution (90 mL) and H₂O (90 mL), and the organic phase was dried over MgSO₄. The solvent was evaporated under reduced pressure. Purification by flash chromatography (toluene/ethyl acetate $2:1 \rightarrow 1:1$) furnished **15** (710 mg, 1.11 mmol, 59%) as colorless foam. TLC (toluene/ethyl acetate 1:1): $R_f = 0.20$. $[\alpha]_D = +44$ (c = 0.92, CHCl₂). ¹H NMR (250 MHz, CDCl₃): δ 2.05 + 2.07 (2 × s, 6H, 2 × COCH₃), 3.37 (s, 1H, 5-H), 3.54-3.64 (m, 5H, 3-H, 5'-H, OCH₃), 3.80 (dd, $J_{1,2} = 7.9$, $J_{2,3} = 10.5$ Hz, 1H, 2-H), 4.01-4.11 (m, 2H, 6-H, 6'-H), 4.18 (d, $J_{1,2} = 7.9$ Hz, 1H, 1-H), 4.27-4.11 $4.38 \ (\mathrm{m},\ 4\mathrm{H},\ 4\text{-H},\ 4^\prime\text{-H},\ 6\text{-H},\ 6^\prime\text{-H}),\ 4.90 \ (\mathrm{d},\ J_{1,2} = 7.9\,\mathrm{Hz},\ 1\mathrm{H},\ 1^\prime\text{-H}),\ 4.98 \ (\mathrm{dd},\ 10^\prime\text{-H}),\ 4.90 \ (\mathrm{dd},\ 10^\prime\text{-H})$ $J_{2,3} = 10.4, \ J_{3,4} = 3.6 \,\mathrm{Hz}, \ 1\mathrm{H}, \ 3'-\mathrm{H}), \ 5.43 \ (\mathrm{dd}, \ J_{1,2} = 7.9, \ J_{2,3} = 10.4 \,\mathrm{Hz}, \ 1\mathrm{H},$ 2'-H), 5.51 + 5.57 (2 × s, 2H, 2 × CHPh), 7.29 - 7.56 (m, 10H, Ar). MALDI-MS (positive mode, CHCA): $[M + Na]^+$, m/z = 664.2; found: m/z = 664.2, $[M + K]^+$, m/z = 680.3; gef.: m/z = 680.1. $C_{31}H_{35}N_3O_{12}$ (641.6) Calcd.: C: 58.03, H: 5.50, N: 6.55. Found: C: 58.09, H: 5.32, N: 7.13.

Methyl *O*-(4,6-*O*-Benzylidene-β-D-galactopyranosyl)-(1 \rightarrow 3)-2-azido-4,6-*O*-benzylidene -2-deoxy-β-D-galactopyranoside (16). To a solution of 15 (710 mg, 1.11 mmol) and dry MeOH/CH₂Cl₂ (1:1, 40 mL) was added NaOMe solution (1.2 M, 1.50 mL) under argon. After18 hr at rt the solution was neutralized with ion exchange resin IR 120 (H⁺-Form) and the solvent removed under reduced pressure. Purification by flash chromatography (toluene/acetone 1:1) furnished 16 as colorless amorphous solid. TLC (toluene/acetone 1:1):R_f = 0.42. [a]_D = -98 (c = 0.11, CHCl₃). ¹H NMR (600 MHz, d₆-DMSO): δ 3.36 (m, 1H, 2'-H), 3.47-3.51 (m, 5H, 3-b, 5-H, OCH₃), 3.57-3.61 (m, 2H, 2-H, 5'-H), 3.70 (dd, $J_{2,3}$ = 10.5, $J_{3,4}$ = 3.0 Hz, 1H, 3-H), 4.06-4.08 (m, 5H, 4'-H, 6-H, 6-H, 6'-H, 6'-H), 4.30 (d, $J_{3,4}$ = 3.0 Hz,

1H,4-H), 4.36 (d, $J_{1,2}=8.0\,\mathrm{Hz}$, 1H, 1-H), 4.47 (d, $J_{1,2}=7.7\,\mathrm{Hz}$, 1H, 1'-H), 4.90 (d, $J_{H,OH}=6.0\,\mathrm{Hz}$,1H, 3'-OH), 5.04 (d, $J_{H,OH}=4.5\,\mathrm{Hz}$, 1H, 2'-OH), 5.56 + 5.63 (2 × s, 2H, 2 × CHPh), 7.31–7.47(m, 10H, 2Ph). $^{13}\mathrm{C}$ NMR (150.9 MHz, d₆-DMSO): δ 56.3 (OCH₃), 62.8 (2-C), 65.8 + 66.2 (5-C, 5'-C), 68.1 + 68.6 (6-C, 6'-C), 69.8 (2'-C), 71.7 (3'-C), 74.8 (4-C), 75.9 (4'-C), 76.9 (3-C), 99.5 + 99.8 (2 × CHPh), 102.0 (1-C), 104.7 (1'-C). MALDI-MS (positive mode, CHCA): [M + Na]^+, m/z=580.2; found: m/z=580.2, [M + K]⁺, m/z=596.3; found: m/z=596.1. C₂₇H₃₁N₃O₁₀ (557.6) Calcd.: C: 58.16, H: 5.60, N: 7.54. Found: C: 57.48, H: 5.94, N: 7.53.

Methyl O-(4,6-Benzylidene -3-O-[(R)-1-benzyloxycarbonyl-1-cyclohexylmethyl]- β -D-galactosylpyranosyl)- $(1 \rightarrow 3)$ -2-azido-4,6-O-benzylidene-**2-deoxy-β-D-galactopyranoside** ((R)-17a). To a solution of 16 (116 mg, $0.21 \,\mathrm{mmol})$ and $\mathrm{Bu}_2\mathrm{SnO}$ (66 mg, $0.26 \,\mathrm{mmol})$ was added dry toluene under argon and then heated for 1.5 hr under reflux over molecular sieves (0.4 nm). After cooling to rt CsF ($402 \,\mathrm{mg}$, $1.04 \,\mathrm{mmol}$), (S)-3a ($306 \,\mathrm{mg}$, $1.04 \,\mathrm{mmol}$) and 1,2-dimethoxyethane (4.00 mL) were added to the pale yellow reaction mixture and stirred for 2 hr at rt. Then it was diluted with CHCl₃ (30 mL) and washed with H_2O (2 × 20 mL). The aqueous phase was reextracted with $CHCl_3$ (2 × 20 mL), the combined organic phases dried over MgSO₄, and the solvent removed in vacuo. Purification by flash chromatography (toluene/ acetone 2:1) furnished (R)-17a (131 mg, 0.17 mmol, 80%) as colorless amorphous solid. TLC (toluene/acetone 1:1): $R_f = 0.30$. $[a]_D = +39$ (c = 0.31, CHCl₃). ¹H NMR (600 MHz, CDCl₃): δ 0.80–1.65 (m, 11H, C₆H11), 3.33 (m, 2H, 3-b, 5-H), 3.37 (s, 1H, 5'-H), 3.58(s, 3H, OC H_3), 3.64 (dd, $J_{2,3} = 10.5$, 4.12 (d, $J_{3.4} = 3.1 \,\mathrm{Hz}$, 1H, 4'-H), 4.20 (d, $J_{1.2} = 8.0 \,\mathrm{Hz}$, 1H, 1-H), 4.29-4.34(m, 3H, 4-H, 6-H, 6'-H), 4.62 (d, $J_{1,2} = 7.7$ Hz, 1H, 1'-H), 5.13 + 5.20 $(2 \times {\rm d}, \ J_{gem} = 12.1 \, {\rm Hz}, \ 2 {\rm H}, \ {\rm CO}_2 {\rm C} H_2 {\rm Ph}), \ 5.49 + 5.55 \ (2 \times {\rm s}, \ 2 {\rm H}, \ 2 \times {\rm C} H {\rm Ph}),$ 7.26–7.48 (m, 15H, 3Ph). 13 C NMR (150.9 MHz, CDCl₃): δ 56.9 (OCH₃), 61.9 (2-C), 66.5 + 66.7 (5-C), 5'-C), 68.8 (2'-C), 68.9 + 69.2 (6-C), 6'-C), 72.2 (4'-C), 75.3 (4-C), 76.9 (3-C), 80.5 (3'-C), 81.6 (CHC_6H_{11}), $100.7 + 101.0 (2 \times CHPh)$, 103.3 (1-C), 104.0 (1'-C). MALDI-MS (positive mode, CHCA): $[M + Na]^+$, m/z = 810.3; found: m/z = 810.4, $[M + K]^+$, m/z = 826.4; found: m/z = 826.4. C₄₂H₄₉N₃O₁₂ (787.9) Calcd.: C: 64.03, H: 6.27, N: 5.33. Found: C: 64.03, H: 6.60, N: 5.44.

Methyl *O*-(4,6-*O*-Benzylidene-3-*O*-[(S)-1-benzyloxycarbonyl-1-cyclohexylmethyl]-β-D-galactopyranosyl)-(1 \rightarrow 3)-2-azido-4,6-*O*-benzylidene-2-deoxy-β-D-galactopyranoside ((S)-17a). As described for (R)-17a from 16 (125 mg, 0.22 mmol), Bu₂SnO (60 mg, 0.25 mmol), CsF (440 mg, 1.14 mmol), and (R)-3a (434 mg, 1.14 mmol), after flash chromatography (toluene/acetone 5:1) 102 mg (0.13 mmol, 59%) of (S)-17a were obtained as colorless oil. TLC

(toluene/acetone 1:1): $R_f=0.42$. $[a]_D=-15$ (c = 0.40, CHCl₃). 1H NMR (600 MHz, CDCl₃): δ 0.80–1.81 (m, 11H, C_6H_{11}), 2.54 (d, $J_{H,OH}=1.9\,Hz$, 1H, OH), 3.29 (s, 1H, 5-H), 3.37–3.38 (m, 2H, 3'-H, 5'-H), 3.58–3.60 (m, 4H, 3-H, OCH₃), 3.85 (dd, $J_{1,2}=8.2$, $J_{2,3}=10.4\,Hz$, 1H, 2-H), 4.00 (m, 3H, 2'-H, 6-H, 6'-H), 4.18–4.23 (m, 4H, 1-H, 4'-H, 6-H, CHC₆H₁₁),4.30–4.34 (m, 2H, 4-H, 6'-H), 4.52 (d, $J_{1,2}=7.6\,Hz$, 1H, 1'-H), 5.07 (2 × s, 2H, CO₂CH₂Ph), 5.42 + 5.54 (2 × s, 2H, 2 × CHPh), 7.31–7.52 (m, 15H, 3Ph). 13 C NMR (150.9 MHz, CDCl₃): δ 57.1 (OCH₃), 62.0 (2-C), 66.8 + 66.9 (5-C, 5'-C), 68.9 + 69.0 (6-C, 6'-C), 71.2 (2'-C), 74.9 (4'-C), 75.4 (4-C), 77.5 (3-C), 79.3 (3'-C), 84.2 (CHC₆H₁₁), 100.6 + 101.1 (2 × CHPh), 103.3 (1-C), 104.3 (1'-C). MALDI-MS (positive mode, CHCA): $[M+Na]^+$, m/z=810.3; found: m/z=810.4, $[M+K]^+$, m/z=826.4; found: m/z=826.4. $C_{42}H_{49}N_3O_{12}$ (787.9) Calcd.: C: 64.03, H:6.27, N: 5.33. Found: C: 64.25, H: 6.17, N: 5.50.

O-(4,6-O-Benzylidene-3-O-[(S)-1-benzyloxycarbonyl-2-pheny-Methyl lethyl]- β -D-galactopyranosyl)- $(1\rightarrow 3)$ -2-azido-4,6-O-benzylidene-2-deoxy-**B-D-galactopyranoside** ((S)-17b). As described for (R)-17a from 16 (125 mg, $0.22 \,\mathrm{mmol}$), $\mathrm{Bu_2SnO}$ (60 mg, $0.25 \,\mathrm{mmol}$), CsF (440 mg, $1.14 \,\mathrm{mmol}$), (R)-3b^[33] (434 mg, 1.14 mmol), and 1,2-dimethoxyethane (1.50 mL), after flash chromatography (toluene/acetone 5:1) $127 \,\mathrm{mg}$ (0.16 mmol, 73%) of (S)-17b were obtained as colorless oil. TLC (toluene/acetone 1:1): $R_f = 0.40$. [a]_D = -4.0 $(c = 1, CHCl_3)$. ¹H NMR (600 MHz, CDCl₃): δ 3.06 (dd, $J_{vic} = 8.0$, $J_{gem} = 13.9 \,\mathrm{Hz}, \,\, 1\mathrm{H}, \,\, \mathrm{CHC}H\mathrm{HPh}), \,\, 3.11 \,\,\, (\mathrm{dd}, \,\, J_{vic} = \mathrm{Hz}, \,\, J_{gem} = 13.9 \,\mathrm{Hz}, \,\, 1\mathrm{H},$ CHCHHPh), 3.30 + 3.36 (2 × s, 2H, 5-H, 5'-H), 3.46 (dd, $J_{2.3} = 9.7$, $J_{3,4} = 3.3 \,\mathrm{Hz}, 1H, 3'-H), 3.55-3.58 \,\mathrm{(m, 4H, 3-H, OC}H_3), 3.82-3.90 \,\mathrm{(m, 2H, 3-H, OC}H_3)$ 2-H, 2'-H), 3.95-4.01 (m, 2H, 6-H, 6'-H), 4.18-4.21 (m, 3H, 1-H, 4'-H, 6'-H), 4.29-4.31 (m, 2H, 4-H, 6-H), 4.47 (d, $J_{1,2} = 7.7$ Hz, 1'-H), 4.75 (m, 1H, ${\rm C}H{\rm C}H{\rm H}{\rm P}{\rm h}),\ 5.05-5.09\ (2\times{\rm d},\ 2{\rm H},\ J_{gem}=12.1\,{\rm Hz},\ {\rm CO}_2{\rm C}H_2{\rm P}{\rm h}),\ 5.43+5.53$ $(2 \times s, 2H, 2 \times CHPh), 7.19-7.52$ (m, 20H, 4Ph). ¹³C NMR (150.9 MHz, $CDCl_3$): δ 39.1 (CHCH₂Ph), 56.9 (OCH₃), 61.9 (2-C), 66.6 (5-C), 66.8 (5'-C),68.9 (6'-C), 69.0 (6-C), 71.1 (2'-C), 74.9 (4'-C), 75.3 (4-C), 77.7 (3-C), 79.1 (3'-C), 80.2 (CHCH₂Ph), 100.5 + 101.1 (2 × CHPh), 103.1 (1-C), 104.1 (1'-C). MALDI-MS (positive mode, CHCA): $[M + Na]^+$, m/z = 818.3; found: m/z = 818.3z = 818.1, $[M + K]^+$, m/z = 834.4; found: m/z = 834.3. $C_{43}H_{45}N_3O_{12}$ (795.8) Calcd.: C: 64.90, H: 5.70, N: 5.28. Found: C: 64.27, H: 5.88, N: 5.23.

Methyl O-(4,6-O-Benzylidene-3-O-[(R)-1-benzyloxycarbonyl-2-phenylethyl]-B-D-galactopyranosyl)-(1 \rightarrow 3)-2-azido-4,6-O-benzylidene-2-deoxy-B-D-galactopyranoside ((R)-17b). As described for (R)-17a from 16 (90 mg, 0.16 mmol), Bu₂SnO (43 mg, 0.18 mmol), CsF (317 mg, 0.82 mmol), (S)-3b^[33] (318 mg, 0.82 mmol), and 1,2-dimethoxyethane (1.50 mL), after flash chromatography (toluene/acetone 3:1) 79 mg (0.10 mmol, 62%) of (R)-17b were obtained as colorless amorphous solid. TLC (toluene/acetone 1:1): $R_f = 0.28$. [a] $R_f = 0.28$.

(c = 0.64, CHCl₃). ¹H NMR (600 MHz, CDCl₃): δ 2.97 (dd, J_{vic} = 9.5, J_{gem} = 14.0 Hz, 1H, CHCHHPh), 3.09 (dd, J_{vic} = 3.2, J_{gem} = 14.0 Hz, 1H, CHCHHPh), 3.19 (s, 1H, 5-H), 3.26 (dd, $J_{2,3}$ = 9.6, $J_{3,4}$ = 3.2 Hz, 1H, 3′-H), 3.35 (s, 1H, 5′-H), 3.57 – 3.60 (m, 5H, 3-H, 4′-H, OCH₃), 3.89 – 4.32 (m, 9H, 1-H, 2-H, 2′-H, 4-H, 6-H, 6′-H, CHCHHPh), 4.56 (d, $J_{1,2}$ = 7.6 Hz, 1H, 1′-H), 5.09 (d, J_{gem} = 12.1 Hz, 1H, CO₂CHHPh), 5.20 (d, J_{gem} = 12.1 Hz, 1H, CO₂CHHPh), 5.19 + 5.54 (2 × s, 2H, 2 × CHPh), 7.09 – 7.43 (m, 20H, 4Ph). ¹³C NMR (150.9 MHz, CDCl₃): δ 39.4 (CHCH₂Ph), 56.9 (OCH₃), 62.0 (2-C), 66.4 + 66.7 (5-C, 5′-C), 68.9 – 69.0 (2′-C, 6-C, 6′-C), 72.9 (4′-C), 75.3 (4-C), 77.2 (3-C), 80.3 (CHCH₂Ph), 81.8 (3′-C), 100.6 + 100.9 (2 × CHPh), 103.2 (1-C), 103.9 (1′-C). MALDI-MS (positive mode, CHCA): [M + Na]⁺, m/z = 818.3; found: m/z = 818.1, [M + K]⁺, m/z = 834.4; found: m/z = 834.3. C₄₃H₄₅N₃O₁₂ (795.8) Calcd.: C: 64.90, H: 5.70, N: 5.28. Found: C: 64.41, H: 5.28, N: 5.38.

O-(4,6-O-Benzylidene-3-O-[(S)-1-benzyloxycarbonyl-2-cyclo-Methyl hexylethyl]- β -D-galactopyranosyl)- $(1\rightarrow 3)$ -2-azido-4,6-O-benzylidene-2deoxy- β -D-galactopyranoside ((S)-17c) and Methyl O-(4,6-O-benzylidene-3-O-[(S)-1-carboxy-2-cyclohexylethyl]-B-D-galactopyranosyl-2blactone)- $(1 \rightarrow 3)$ -2-azido-4,6-O-benzylidene-2-deoxy-B-D-galactopyranoside (Lactone). To a solution of 16 (240 mg, 0.44 mmol) and Bu₂SnO (115 mg, 0.48 mmol) was added dry toluene (6.00 mL) under argon and the reaction mixture heated for 1.5 hr under reflux over molecular sieves 2.19 mmol), (R)-3 $\mathbf{c}^{[39]}$ cooling CsF (850 mg, After 2.19 mmol), and 1,2-dimethoxyethane (3.00 mL) were added to the pale yellow solution and stirred for 1.25 hr at rt. The reaction mixture was then diluted with CHCl₃ (40 mL) and washed with H_2O (2 × 25 mL). The aqueous phase was then reextracted with $CHCl_3$ (2 × 20 mL), the combined organic phases dried over MgSO₄, and the solvent removed in vacuo. Purification by flash chromatography (toluene/acetone 4:1) furnished (S)-17c $(173 \,\mathrm{mg})$ 0.22 mmol, 49%) as colorless oil and **Lactone** (93 mg, 0.13 mmol, 28%). TLC (toluene/acetone 1:1): $R_f = 0.51$ ((S)-17c); $R_f = 0.26$ (Lactone). (S)-17c): $[a]_D = -3.2 (c = 1, CHCl_3)$. ¹H NMR (600 MHz, CDCl₃): δ 0.81–1.69 (m, 13H, $CH_2C_6H_{11}$, 3.30 (s, 1H, 5'-H),3,38 (s, 1H, 5-H), 3.45 (dd, $J_{2,3} = 9.8$, $J_{2,3} = 10.5 \,\mathrm{Hz}, \; \; 1\mathrm{H}, \; \; 2\mathrm{-H}), \; \; 3.97 - 4.02 \; \; (\mathrm{m}, \; \; 3\mathrm{H}, \; \; 2'\mathrm{-H}, \; \; 6\mathrm{-H}, \; \; 6'\mathrm{-H}), \; \; 4.20 - 4.24$ $(m,3H, 1-H, 4'-H, 6'-H), 4.30 (d, J_{6,6} = 12.6 \text{ Hz}),$ 1H, 6-H),(d, $J_{3,4} = 3.1 \,\mathrm{Hz}$, 1H, 4-H), $4.51 (\mathrm{d}, J_{1,2} = 7.6 \,\mathrm{Hz}$, 1H, 1'-H), $4.62 (\mathrm{dd}, J_{3,4} = 3.1 \,\mathrm{Hz})$ $J_{vic} = 3.9, J_{vic} = 9.1 \,\mathrm{Hz}, \,\, \mathrm{1H}, \,\, \mathrm{CHCH_2}), \,\, 5.06 + 5.16 \,\, (2 \times \mathrm{d}, \,\, J_{gem} = 12.2 \,\mathrm{Hz}, \,\, \mathrm{2H}, \,\, \mathrm{Mpc}$ CO_2CH_2Ph), 5.47 + 5.55 (2 × s, 2H, 2 × CHPh), 7.30 - 7.52 (m, 15H, 3Ph). ¹³C NMR (150.9 MHz, CDCl₃): δ 57.0 (OCH₃), 62.1 (2-C), 66.7 (5-C), 67.0 (5'-C), 68.9 (6-C), 69.0 (6'-C), 71.3 (2'-C), 75.2 (4'-C), 75.4 (4-C), 77.6(3-C), 77.9 (CHCH₂), 78.7 (3'-C), 100.6 + 101.2 (2 × CHPh), 103.2 (1-C), 104.5 (1'-C). MALDI-MS (positive mode, CHCA): $[M + Na]^+$, m/z = 824.4;

found: m/z = 824.5, $[M + K]^+$, m/z = 840.5; found: m/z = 840.4. $C_{43}H_{51}N_3O_{12}$ (801.9) Calcd.: C: 64.41, H: 6.41, N: 5.24. Found: C: 63.67, H: 6.35, N: 5.20.

Methyl O-(2-O-acetyl-4,6-O-Benzylidene-3-O-[(S)-1-benzyloxycarbonyl-1-cyclohexylmethyl]- β -D-galactopyranosyl)- $(1 \rightarrow 3)$ -2-acetamido-4,6-**O-benzylidene-2-deoxy-B-D-galactopyranoside** ((S)-18a). To a solution of (S)-17a (38 mg, 48 \tmol) in pyridine/H₂O (5:1, 2.80 mL) was added 1,3-propanedithiol $(0.10\,\mathrm{mL},\,0.11\,\mathrm{g},\,1.00\,\mathrm{mmol})$ and the pH value adjusted with $\mathrm{Et_3N}$ (0.10 mL) to 9-10. After 3.75 hr at rt the solvent was removed in vacuo and the residue coevaporated with toluene (4 \times 15 mL). The residue was then dissolved in pyridine (3.00 mL) and Ac₂O (0.90 mL, 1.00 g, 9.7 mmol) was added. After 48 hr at rt the solvent was evaporated in vacuo and the crude product coevaporated with toluene (3 × 10 mL). Purification by flash chromatography (toluene/acetone 2:1 to 1:2) furnished (S)-18a (34 mg, 40 μ mol, 83%) as colorless amorphous solid. TLC (toluene/acetone 2:1): $R_f = 0.14$. [a] $R_f = 0.14$. $(c = 0.30, CHCl_3)$. ¹H NMR (600 MHz, CDCl₃): $\delta 1.02-1.74$ (m, 11H, C_6H_{11}), 1.97 (s, 3H, NHCOC H_3), 2.03 (s, 3H, OAc), 3.26 (s, 1H, 5'-H), 3.40-3.44 (m, 2H, 3'-H, 5-H), 3.49 (s, 3H, OC H_3), 3.62 (m, 1H, 2-H), 3.77 (d, $J_{vic} = 6.2 \,\mathrm{Hz}$, 1H, CHC_6H_{11}), 3.88 (d, $J_{6,6} = 11.5 \,\mathrm{Hz}$, 1H, 6'-H), 4.03 (d, $J_{6,6} = 12.3 \,\mathrm{Hz}$, 1H, 6-H), 4.14-4.16 (m, 2H, 4'-H, 6'-H), 4.29 (d, $J_{6.6} = 12.3$ Hz, 1H, 6-H), 4.37(d, $J_{3,4} = 3.0 \,\text{Hz}$, 1H, 4-H), 4.51 (dd, $J_{2,3} = 11.2$, $J_{3,4} = 3.0 \,\text{Hz}$, 1H, 3-H), 4.70 (d, $J_{1,2} = 7.9 \,\mathrm{Hz}$, 1H, 1'-H), 4.79 (d, $J_{1,2} = 8.2 \,\mathrm{Hz}$, 1H, 1-H), 5.07 (s, 2H, CO_2CH_2Ph), 5.27 (dd, $J_{1,2} = 7.9$, $J_{2,3} = 9.3$ Hz, 1H, 2'-H), 5.32 + 5.53 (2 × s, 2H, $2 \times CHPh$), 5.83 (d, $J_{H,NH} = 6.3 \text{ Hz}$, 1H, NH), 7.27–7.54 (m, 15H, 3Ph). ¹³C NMR (150.9 MHz, CDCl₃): δ 53.4 (2-C),56.6 (OCH₃), 66.5 (CO₂CH₂Ph), 66.7 (5-C, 5'-C), 69.1 (6'-C), 69.3 (6-C) 71.5 (2'-C), 74.2 (3-C), 74.6 (4'-C), 75.8 (4-C), 79.1 (3'-C), 85.6 (CHC_6H_{11}) 100.6 (1'-C), 100.8 $(2 \times CHPh)$,100.9 (1-C). MALDI-MS (positive mode, CHCA): $[M + Na]^+$, m/z = 868.4; found: m/z = 867.7, $[M + K]^+$, m/z = 884.4; found: m/z = 883.6. $C_{46}H_{55}NO_{14} \cdot 0.5H_2O$ (854.9) Calcd.: C: 64.63, H:6.60, N: 1.64. Found: C: 64.36, H: 6.83, N: 1.81.

Methyl O-(2-O-Acetyl-4,6-O-benzylidene-3-O-[(R)-1-benzyloxycarbonyl-1-cyclohexylmethyl]-B-D-galactopyranosyl)-(1 \rightarrow 3)-2-acetamido-4,6-O-benzylidene-2-deoxy-B-D-alactopyranoside((R)-18a). To a solution of (R)-17a (32 mg, 41 μ mol) in pyridine/H₂O (5:1, 2.35 mL) was added 1,3-propanedithiol (0.07 mL, 0.08 g, 0.71 mmol) and the pH value adjusted with Et₃ N (0.10 mL) to 9–10. After 3.5 hr at rt the solvent was removed in vacuo andthe residue coevaporated with toluene (4 × 15 mL), dissolved in pyridine (2.50 mL) and Ac₂O(0.75 mL, 0.82 g, 8.1 mmol) was added. After 48 hr at rt the solvent was removed in vacuo and the crude product was coevaporated with toluene (3 × 15 mL). Purification by flash chromatography (toluene/acetone 3:2) furnished (R)-18a (29 mg, 34 μ mol, 84%) as colorless amorphous solid. TLC (toluene/acetone 1:1): R_f = 0.36. [a]_D = +62 (c = 0.45, CHCl₃). 1H

NMR (600 MHz, CDCl₃): δ = 1.02–1.71 (m, 11H, C₆H₁₁), 1.95 (s, 3H, NHCOCH₃), 2.00 (s, 3H, OAc),3.34 (s, 1H, 5′-H), 3.40 (s, 1H, 5-H), 3.50–3.52 (m, 4H, 3′-H, OCH₃), 3.60 (m, 1H, 2-H), 3.85(d, J_{vic} = 5.3 Hz, 1H, CHC₆H₁₁), 4.00–4.02 (m, 2H, 6-H, 6′-H), 4.15 (dd, J_{3,4} = 3.0, J_{4,5}<1 Hz, 1H, 4′-H), 4.22–4.27 (m, 2H, 6-H, 6′-H), 4.35 (dd, J_{3,4} = 3.0, J_{4,5} <1 Hz, 1H, 4-H), 4.49 (dd, J_{2,3} = 11.0, J_{3,4} = 3.0 Hz, 1H, 3-H), 4.71 (d, J_{1,2} = 8.0 Hz, 1H, 1′-H), 4.82 (d, J_{1,2} = 8.2 Hz, 1H, 1-H), 5.06–5.13 (2 × d, J_{gem} = 12.2 Hz, 2H, CO₂CH₂Ph), 5.21 (dd, J_{1,2} = 8.0, J_{2,3} = 8.8 Hz, 1H, 2′-H), 5.46 + 5.51 (2 × s, 2H, 2 × CHPh), 5.92 (d, J_{H,NH} = 6.2 Hz, 1H, NH), 7.25–7.51 (m, 15H, 3Ph). ¹³C NMR (150.9 MHz, CDCl₃): δ 53.4 (2-C), 56.7 (OCH₃), 66.2 (5′-C), 66.4(CO₂CH₂Ph), 66.6 (5-C), 69.2 (6-C, 6′-C), 69.7 (2′-C), 71.5 (4′-C), 74.4 (3-C), 75.9 (4-C),77.0 (3′-C), 79.8 (CHC₆H₁₁) 100.5 (1′-C), 100.6 + 100.7 (CHPh), 100.8 (1-C). MALDI-MS(positive mode, CHCA): [M + Na] + m/z = 868.4; found: m/z = 867.7, [M + K] + m/z = 884.4; found: m/z = 883.6. C₄₆H₅₅NO₁₄ (845.9) Calcd.: C: 65.31, H: 6.55, N: 1.66. Found: C: 64.92,H: 6.78, N: 1.68.

Methyl O-(2-O-Acetyl-4,6-O-benzylidene-3-O-[(S)-1-benzyloxycarbonyl-2-phenylethyl]- β -D-galactopyranosyl)- $(1\rightarrow 3)$ -2-acetamido-4,6-Obenzylidene-2-deoxy- β -D-galactopyranoside((S)-18b). To a solution of (S)-17b (127 mg, 0.16 mmol) in pyridine/ $H_2O(5:1, 9.25 \text{ mL})$ was added 1,3-propanedithiol (0.30 mL, 0.33 g, 3.00 mmol) and the pH valueadjusted with Et₃ N $(0.30\,\mathrm{mL})$ to 9-10. After $3.75\,\mathrm{hr}$ at rt the solvent was removed in vacuo and the residue coevaporated with toluene $(3 \times 15 \,\mathrm{mL})$. The residue was dissolved in pyridine (10.0 mL) and Ac₂O (2.70 mL, 3.00 g, 29 mmol) was added. After 20 hr at rt the solvent wasremoved in vacuo and the residue coevaporated with toluene (3 × 10 mL). Purification by flash chromatography (toluene/ acetone 3:1) furnished (S)-18b (74 mg, $0.09 \, \text{mmol}$, 54%) as colorless amorphous solid. TLC (toluene/acetone 1:1): $R_f = 0.49$. $[a]_D = +18 (c = 1, CHCl_3)$. H NMR (250 MHz, CDCl₃): δ 1.76 (s, 3H, NHCOCH₃), 1.93 (s, 3H, COCH₃), 2.99– $3.01(m, 2H, CHCH_2), 3.15-3.59 (m, 8H, 2-H, 3-H, 3'-H, 5-H, 5'-H, OCH_3),$ 3.86-4.53 (m, 7H, 4-H, 4'-H, 6-H, 6-H, 6'-H, 6'-H, CHCH₂), 4.63(d, $J_{1,2} = 7.8 \,\mathrm{Hz}$, 1H, 1-H), 4.84 (d, $J_{1,2} = 8.3 \,\mathrm{Hz}$,1H, 1'-H), 5.03 (s, 2H, ${\rm OC}H_{2}{\rm Ph}),\ 5.21\ ({\rm dd},\ J_{1,2}=8.3,\ J_{2,3}=9.2\ {\rm Hz},\ 1{\rm H},\ 2'{\rm -H}),\ 5.34+5.52\ (2\times {\rm s},\ 2{\rm H},\ 2/2)$ $2 \times \text{CHPh}$, 5.82 + 5.94 (2 × d, $J_{H,NH} = 6.8 \,\text{Hz}$, 1H, NH), 7.16 - 7.51 (m, 20H, Ar). MALDI-MS (positive mode, CHCA): $[M + Na]^+$, m/z = 876.3; found: m/z = 876.3z = 876.5, $[M + K]^+, m/z = 892.4$; found: m/z = 892.5. $C_{47}H_{51}NO_{14}$ (879.9). Calcd.: C: 64.16, H: 5.84, N: 1.59.Found: C: 64.65, H: 6.34, N: 1.70.

Methyl *O*-(2-*O*-Acetyl-4,6-*O*-benzylidene-3-*O*-[(R)-1-benzyloxycarbonyl-2-phenylethyl]- β -D-galactopyranosyl)-(1 \rightarrow 3)-2-acetamido-4,6-*O*-benzylidene-2-deoxy- β -D-galactopyranoside((*R*)-18b). To a solution of (*R*)-17b (79 mg, 0.10 mmol) in pyridine/ H_2O (5:1, 5.60 mL) was added 1,3-propandithiol (0.20 mL, 0.22 g, 2.00 mmol) and the pH value adjusted with Et₃ N (0.20 mL) to

9–10. After 4 hr at rt the solvent was removed in vacuo and the residue was coevaporated with toluene $(3 \times 10 \,\mathrm{mL})$. The residue was dissolved in pyridine (6.00 mL) and Ac₂O (1.80 mL, 2.00 g, 19.5 mmol) was added. After 19 hr at rt the solvent removed in vacuo and the residue was coevaporated with toluene $(3 \times 10 \,\mathrm{mL})$. Purification by flash chromatography (toluene/acetone 3:1 to 2:1) furnished (R)-18b (36 mg, 0.04 mmol, 43%) as colorless amorphous solid. TLC (toluene/acetone 1:1): $R_f = 0.44$. $[a]_D = +66$ (c = 0.46, CHCl₃). ¹H NMR (600 MHz, d₆-DMSO): δ 1.78 (s, 3H, NHCOCH₃), 1.88 (s, 3H,COCH₃), 2.92 (m, 2H, CHCH₂), 3.34 (s, 3H, OCH₃), 3.49 (s, 1H, 5'-H), 3.53 (s, 1H, 5-H), 3.71(dd, $J_{2,3} = 10.1$, $J_{3,4} = 3.2 \,\text{Hz}$, 1H, 3'-H), 3.82 (bs, 2H, 2-H, 3-H), 4.00-4.14 $(m, 4H, 6-H, 6-H, 6-H, 6-H), 4.24 (d, J_{3.4} = 2.7 Hz, 1H, 4-H), 4.31 (s, 1H, 4-H),$ 4.35 (bs, 1H, 1-H), 4.49 (m, 1H, CHCH₂), 4.59 (d, $J_{1.2} = 8.1$ Hz, 1H, 1'-H), 4.89 $(\mathrm{dd},\ J_{1,2}=8.1,\ J_{2,3}=10.1\,\mathrm{Hz},\ 1\mathrm{H},\ 2'\mathrm{-H}),\ 5.04\ (\mathrm{s},\ 2\mathrm{H},\ \mathrm{OC}H_2\mathrm{Ph}),\ 5.49+5.59$ $(2 \times s, 2H, 2 \times CHPh), 7.13-7.46$ (m, 20H, Ar), 7.66(d, $J_{H,NH} = 6.8$ Hz, 1H, NH). 13 C NMR (150.9 MHz, d₆-DMSO): δ 38.5 (CHCH₂), 49.8 (2-C), 65.5 (5'-C), 65.7 (5-C, OCH₂Ph), 68.3 (6-C, 6'-C), 68.9 (2'-C), 71.8 (4'-C), 74.6 (4-C),76.8 (CHCH₂), 77.2 (3-C), 77.3 (3'-C), 99.4 (CHPh), 99.5 (CHPh), 101.0 (1'-C), 101.3 (1-C). MALDI-MS (positive mode, CHCA): $[M + Na]^+$, m/z = 876.3; found: m/z = 876.3z = 876.5, $[M + K]^+$, m/z = 892.4; found: m/z = 892.5. $C_{47}H_{51}NO_{14}$ (879.9) Calcd.: C: 64.16, H: 5.84, N: 1.59. Found: C: 64.78, H: 6.28, N: 1.43.

Methyl O-(2-O-Acetyl-4,6-O-benzylidene-3-O-[(S)-1-benzyloxycarbonyl-2-cyclohexylethyl]- β -D-galactopyranosyl)- $(1\rightarrow 3)$ -2-acetamido-4,6-O-benzylidene-2-deoxy- β -D-galactopyranoside((S)-18c). To a solution of (S)-17c (130 mg, 0.16 mmol) in pyridine/H₂O (5:1, 8.75 mL) was added 1,3-propanedithiol $(0.29 \,\mathrm{mL}, \, 0.32 \,\mathrm{g}, \, 2.94 \,\mathrm{mmol})$ and the pH value adjusted with $\mathrm{Et_3}\,\mathrm{N}$ (0.25 mL) to 9-10. After 4.5 hr at rt the solvent was removed in vacuo and the residue was coevaporated with toluene (3 \times 25 mL). The residue was dissolved in pyridine $(10.0 \,\mathrm{mL})$ and $\mathrm{Ac_2O}$ $(3.00 \,\mathrm{mL}, \, 3.28 \,\mathrm{g}, \, 32.4 \,\mathrm{mmol})$ was added. After 16 hr at rt the solvent was removed in vacuo and the residue was coevaporated with toluene (3 × 20 mL). Purification by flash chromatography (toluene/ acetone 4:1 to 2:1) furnished (S)-18c ($105 \,\mathrm{mg}$, $0.12 \,\mathrm{mmol}$, 75%) as colorless amorphous solid. TLC (toluene/acetone 1:1): $R_f = 0.50$. $[a]_D = +4.6$ $(c = 1, CHCl_3)$. ¹H NMR (600 MHz, CDCl₃): δ 0.84–1.67 (m, 13H, CH_2C6H_{11}), 1.97 (s, $3H,NHCOCH_3$), 2.04 (s, 3H, OAc), 3.29 (s, 1H, 5'-H), 3.40–3.53 $(m, 5H, 3'-H, 5-H, OCH_3), 3.64 (m, 1H, 2-H), 3.89 (d, J_{6,6} = 11.5 Hz, 1H, 6'-H),$ 4.01 (d, $J_{6.6} = 11.8 \,\mathrm{Hz}$, 1H, 6-H), 4.11 (dd, $J_{vic} = 4.9$, $J_{vic} = 8.0 \,\mathrm{Hz}$, 1H, $CHCH_2$), 4.16–4.18 (m, 2H, 4'-H, 6'-H), 4.27 (d, $J_{6,6} = 11.8 \,\mathrm{Hz}$, 1H, 6-H), 4.35 (d, $J_{3,4} = 3.0 \,\text{Hz}$, 1H, 4-H), 4.50 (dd, $J_{2,3} = 11.2$, $J_{3,4} = 3.0 \,\text{Hz}$, 1H, 3-H), 4.71 (d, $J_{1,2} = 7.9 \,\mathrm{Hz}$, 1H, 1'-H), 4.77 (d, $J_{1,2} = 8.4 \,\mathrm{Hz}$, 1H, 1-H), 5.08 (s, 2H, CO_2CH_2Ph), 5.25 (dd, $J_{1,2} = 7.9$, $J_{2,3} = 9.4$ Hz, 1H, 2'-H), 5.34 + 5.53 (2 × s, 2H, $2 \times CHPh$), 6.02 (bs, 1H, NH), 7.27-7.53(m, 15H, 3Ph). ¹³C NMR $(150.9\,\mathrm{MHz},\,\,\mathrm{CDCl_3}):\,\,\delta\,\,53.2\,\,(2\text{-C}),\,\,56.6\,\,(\mathrm{OCH_3}),\,\,66.6\,\,(5\text{-C},\,\,5'\text{-C},\mathrm{CO_2CH_2Ph}),$ $69.0\ (6'-C),\ 69.2\ (6-C),\ 71.3\ (2'-C),\ 74.2\ (3-C),\ 74.4\ (4'-C),\ 75.8\ (4-C),\ 78.6\ (CHCH_2),\ 78.7\ (3'-C),\ 100.6\ (CHPh,\ 1'-C),\ 100.7\ (CHPh),\ 100.8\ (1-C).\ C_{47}H_{57}NO_{14}\cdot 2.5$ $H_2O(905.0)\ Calcd.:\ C:\ 62.38,\ H:\ 6.91,\ N:\ 1.55.\ Found:\ C:\ 62.41,\ H:\ 7.03,\ N:\ 1.30.$

Methyl O-(2,4,6-Tri-O-acetyl-3-O-[(S)-1-benzyloxycarbonyl-1-cyclohexylmethyl]-B-D-galactopyranosyl)- $(1\rightarrow 3)$ -2-acetamido-4,6-di-O-acetyl-2**deoxy-B-D-galactopyranoside**((S)-19a). To a solution of (S)-18a (83 mg, 63 mg)98 µmol) in dry CH₂Cl₂/MeOH (1:1, 4.60 mL)under argon was added EtSH $(75 \,\mu\text{L}, 64 \,\text{mg}, 0.97 \,\text{mmol})$. After adding p-TsOH $(2.0 \,\text{mg}, 9 \,\mu\text{mol})$ the reaction mixture was stirred at rt for 15 hr, then neutralized with Et₃ N (0.10 mL) and the solvent removed in vacuo. The residue was dissolved in pyridine $(5.00\,\mathrm{mL})$ and $\mathrm{Ac_2O}(2.50\,\mathrm{mL},\,2.75\,\mathrm{g},\,27.5\,\mathrm{mmol})$ was added. After 24 hr at rt the solvents were removed in vacuo andthe residue coevaporated with toluene $(3 \times 20 \,\mathrm{mL})$. Purification by flash chromatography(toluene/acetone 4:1) furnished (S)-18a (41 mg, 49 μmol, 50%) as colorless amorphoussolid. TLC (toluene/acetone 1:1): $R_f = 0.48$. $[a]_D = +15$ (c = 0.55, CHCl₃). ¹H NMR $(600 \,\mathrm{MHz}, \,\mathrm{CDCl_3}): \,\delta \,1.01-1.68 \,\,\mathrm{(m, 11H, C6}H_{11}), \,1.99 \,\,\mathrm{(s, 3H, NHCOC}H_{3}),$ 2.06-2.09 (5 × s,15H, 5 × OAc), 3.27 (m, 1H, 2-H), 3.45 (dd, $J_{2.3} = 9.9$, $J_{3,4} = 3.1 \,\text{Hz}, 1 \,\text{H}, 3' - \,\text{H}), 3.50 \,\text{(s, } 3 \,\text{H,OC} \,H_3), 3.62 \,\text{(m, } 1 \,\text{H, } 5' - \,\text{H)}, 3.82 - 3.86$ (m, 2H, 5-H, CHC_6H_{11}), 3.94 (dd, $J_{5,6} = 6.6$, $J_{6,6} = 11.4Hz$, 1H, 6'-H), 4.04 $(dd, J_{5,6} = 7.2, J_{6,6} = 11.6 \,\mathrm{Hz}, 1H, 6-H), 4.10 \,(dd, J_{5,6} = 5.8, J_{6,6} = 11.4 \,\mathrm{Hz}, 1.4 \,\mathrm{Hz}$ 1H, 6'-H), 4.17 (dd, $J_{5,6} = 5.3$, $J_{6,6} = 11.6$ Hz, 1H, 6-H), 4.45 (d, $J_{1,2} = 7.9$ Hz, 1H, 1'-H), 4.63 (dd, $J_{2,3} = 10.7$, $J_{3,4} = 2.9$ Hz, 1H, 3-H), 4.98 (d, $J_{1,2} = 8.2$ Hz, 1H, 1-H), 5.11-5.15 (m, 2H, 2'-H, CO_2CHHPh), 5.20 (d, $J_{gem}=12.1\,Hz$, 1H, CO_2CHHPh), 5.40 (d, $J_{3,4} = 2.9 \text{ Hz}$, 1H, 4-H), 5.46 (d, $J_{3,4} = 3.1 \text{ Hz}$, 1H, 4'-H), 5.65 (d, $J_{H,NH} = 6.7 \,\text{Hz}$, 1H, NH), 7.35–7.38 (m, 5H, C6 H_5).¹³C NMR $(150.9 \,\mathrm{MHz}, \,\mathrm{CDCl_3}): \,\delta \,55.3 \,(2-\mathrm{C}), \,57.0 \,(\mathrm{OCH_3}), \,61.9 \,(6'-\mathrm{C}), \,62.6 \,(6-\mathrm{C}),$ 67.0(CO₂CHHPh), 68.0 (4'-C), 68.1 (4-C), 71.3 (5-C), 71.6 (5'-C), 71.8 (2'-C), 74.5 (3-C), 77.4 (3'-C), 84.1 (CHC_6H_{11}), 99.8 (1-C), 100.0 (1'-C). MALDI-MS (positive mode, CHCA): $[M + Na]^+$, m/z = 860.3; found: m/z = 859.9. C₄₀H₅₅NO₁₈ (837.9) Calcd.: C: 57.34, H: 6.62, N:1.67. Found: C: 57.12, H: 7.09, N: 1.43.

Methyl O-(2,4,6-Tri-O-acetyl-3-O-[(R)-1-benzyloxycarbonyl-1-cyclohexylmethyl]-B-Dgalactopyranosyl)-(1 \rightarrow 3)-2-acetamido-4,6-di-O-acetyl-2-deoxy-B-D-galactopyranoside((R)-19a). To a solution of (R)-18a (27 mg, 32 μ mol) in dry $CH_2Cl_2/MeOH$ (1:1, 1.50 mL) was added EtSH (24 μ L, 21 mg, 0.32 mmol). After adding p-TsOH (1.0 mg, 5 μ mol) the reaction mixture was stirred at rt for 20 hr, then neutralized with Et_3 N (0.20 mL) and the solvent removed in vacuo. The residue was dissolved in pyridine (3.00 mL) and Ac_2O (1.50 mL, 1.65 g, 16.5 mmol) was added. After 48 hr at rt the solvents were removed in vacuo and the residue was coevaporated with toluene (3 \times 20 mL). Purification by flash chromatography (toluene/acetone 4:1 to 3:1)

furnished (R)-19a (7 mg, $8.4 \mu mol$, 26%) as colorless amorphous solid. TLC $(toluene/acetone 1:1): R_f = 0.50. [a]_D = +17 (c = 0.24, CHCl_3). 1 HNMR$ $(600 \text{ MHz}, \text{ CDCl}_3): \delta 0.98-1.66 \text{ (m, 11H, } \text{C}_6H_{11}), 1.97 \text{ (s, 3H, NHCOC}H_3),$ 2.05-2.10 (5 × s, 15H, 5 × OAc), 3.23 (m, 1H, 2-H), 3.44 (dd, $J_{2,3} = 9.9$, $J_{3,4} = 3.1 \,\mathrm{Hz}, \, 1\mathrm{H}, \, 3'-\mathrm{H}), \, 3.52 \, (\mathrm{s}, 3\mathrm{H}, \, \mathrm{OC}H_3), \, 3.66 \, (\mathrm{m}, \, 1\mathrm{H}, \, 5'-\mathrm{H}), \, 3.87 \, (\mathrm{m}, \, 1\mathrm{H}, \, 1\mathrm{H})$ 5-H), 3.94-3.98 (m, 2H, 6'-H, CHC₆H₁₁), 4.05-4.09 (m, 1H, 6-H), 4.11-4.20 (m, 2H, 6-H, 6'-H), 4.53 (d, $J_{1,2} = 8.0 \,\mathrm{Hz}$, 1'-H), 4.70 (dd, $J_{2,3} = 10.8$, $J_{3,4} = 3.2 \,\mathrm{Hz}, \;\; 1\mathrm{H}, \;\; 3\mathrm{-H}), \;\; 5.08 \;\; (\mathrm{m}, \;\; 2\mathrm{H}, \;\; 1\mathrm{-H}, \;\; 2'\mathrm{-H}), \;\; 5.14 + 5.19 \;\; (2 \times \mathrm{d}, \;\; 2\mathrm{H})$ $J_{gem} = 12.2\,\mathrm{Hz}, ~~ 2\mathrm{H,CO_2C}HH\mathrm{Ph}), ~~ 5.37 ~~ (\mathrm{d}, ~~ J_{3,4} = 3.1\,\mathrm{Hz}, ~~ 1\mathrm{H}, ~~ 4'-\mathrm{H}), ~~ 5.45$ (d, $J_{3,4} = 2.8 \,\mathrm{Hz}$, 1H, 4-H), 5.67 (d, $J_{H,NH} = 5.9 \,\mathrm{Hz}$, 1H, NH), 7.36–7.41 (m, 5H, C6H5). 13 C NMR (150.9 MHz, CDCl₃): δ 55.70 (2-C),57.5 (OCH₃), 61.7 (6'-C), 62.8 (6-C), 64.7 (4'-C), 66.7 (CO₂CHHPh), 67.5 (4-C), 70.5 (2'-C),71.3 (5-C), 71.4 (5'-C), 74.7 (3-C), 76.3 (3'-C), 79.6 (CHC_6H_{11}), 99.5 (1'-C), 100.0 (1-C). MALDI-MS (positive mode, CHCA): $[M + Na]^+$, m/z = 860.3; found: m/z = 859.9. $C_{40}H_{55}NO_{18}$ (837.9) Calcd.: C: 57.34, H: 6.62, N: 1.67. Found: C: 56.81, H: 7.11, N: 1.68.

Methyl O-(2,4,6-Tri-O-acetyl-3-O-[(S)-1-benzyloxycarbonyl-2-phenylethyl]- β -D-galactopyranosyl)- $(1\rightarrow 3)$ -2-acetamido-4,6-di-O-acetyl-2deoxy-B-D-galactopyranoside ((S)-19b). To a solution of (S)-18b (61 mg, 71 μ mol) in dry CH₂Cl₂/MeOH (1:1, 3.35 mL) was added EtSH (55 μ l, 47 mg, 0.73 mmol) under argon. After adding p-TsOH (1.5 mg, 7 µmol) the reaction mixture was stirred for 15 hr at rt, then neutralized with Et₃ N (0.05 mL) and the solvent removed in vacuo. The residue was dissolved in pyridine $(4.00\,\mathrm{mL})$ and Ac_2O $(2.00\,\mathrm{mL},~2.20\,\mathrm{g},~22\,\mathrm{mmol})$ was added. After 18 hr at rt the solvents were removed in vacuo and the residue was coevaporated with toluene (3 × 20 mL). Purification by flash chromatography (toluene/acetone 4:1 to 3:1) furnished (S)-19b (32 mg, $37 \mu mol$, 53%) as colorless amorphous solid. TLC (toluene/acetone 1:1): $R_f = 0.46$. $[a]_D = +21$ (c = 0.48, CHCl₃). 1HNMR (600 MHz, CDCl₃): δ 1.80 (s, 3H, NHCOCH₃), 1.95 (s, 3H, OAc), $2.06-2.10~(4 \times s,~12H,~4 \times OAc),~2.94~(dd,~J_{vic}=7.0,~J_{gem}=11.0\,\mathrm{Hz},~1H,$ CHCHHPh), 2.97 (dd, $J_{vic} = 5.2$, $J_{gem} = 11.0 \,\text{Hz}$, 1H, CHCHHPh), 3.22 $(m, 1H, 2-H), 3.49-3.53 (m, 4H, 3'-H, OCH_3), 3.61 (m, 1H, 5'-H), 3.83 (m, 1H, 2-H)$ 5-H), 3.94 (dd, $J_{5,6} = 6.6$, $J_{6,6} = 11.4$ Hz, 1H, 6'-H), 4.01-4.08 (m, 2H, 6-H,6'-H), 4.16 (dd, $J_{5,6} = 5.2$, $J_{6,6} = 11.7$ Hz, 1H, 6-H), 4.24 (dd, $J_{vic} = 5.2$, $J_{vic} = 7.0\,\mathrm{Hz},\ 1\mathrm{H},\ \mathrm{C}H\mathrm{C}H\mathrm{H}\mathrm{Ph}),\ 4.40\ (\mathrm{d},\ J_{1,2} = 8.0\,\mathrm{Hz},\ 1\mathrm{H},\ 1'\mathrm{-H}),\ 4.61\ (\mathrm{d}\mathrm{d},\ J_{1,2} = 8.0\,\mathrm{Hz})$ $J_{2,3} = 10.7, J_{3,4} = 3.0 \,\mathrm{Hz}, 1H, 3-H), 4.96 \,\mathrm{(d}, J_{1,2} = 8.2 \,\mathrm{Hz}, 1H, 1-H), 5.04 \,\mathrm{(dd, J_{1,2} = 8.2 \,Hz, 1H, 1-H)}$ $J_{1,2} = 8.0, \ J_{2,3} = 9.6 \,\mathrm{Hz}, \ 1\mathrm{H}, \ 2'-\mathrm{H}), \ 5.07 + 5.11 \ (2 \times \mathrm{d}, \ J_{gem} = 12.0 \,\mathrm{Hz}, \ 2\mathrm{H},$ CO_2CHHPh), 5.37 (d, $J_{3,4} = 3.0 \,\text{Hz}$, 1H, 4-H), 5.46 (d, $J_{3,4} = 2.6 \,\text{Hz}$, 1H, 4'-H), 5.62 (d, $J_{H,NH} = 6.8 \,\text{Hz}$, 1H, NH), 7.08–7.36 (m, 10H, Ar). ¹³C NMR (150.9 MHz,CDCl₃): δ 39.0 (CHCHHPh), 55.4 (2-C), 57.2 (OCH3), 61.8 (6'-C), 62.8 (6-C), 68.0 (4'-C), 68.3 (4-C), 71.2 (5-C), 71.4 (5'-C), 71.6 (2'-C), 74.7 (3-C), 77.4 (3'-C), 80.8 (CHCHHPh), 100.0 (1-C), 100.4 (1'-C). MALDI-MS (positive mode, CHCA): $[M + Na]^+$, m/z = 868.3; found: m/z = 867.8, $[M + K]^+$, m/z = 884.4; found: m/z = 883.8. $C_{40}H_{55}NO_{18}$ (837.9) Calcd.: C: 58.22, H: 6.08, N: 1.66. Found: C: 58.09, H: 6.64, N: 1.59.

Methyl O-(2,4,6-Tri-O-acetyl-3-O-[(R)-1-methoxycarbonyl-2-phenylethyl]- β -D-galactopyranosyl)- $(1\rightarrow 3)$ -2-acetamido-4,6-di-O-acetyl-2-deoxy- β -Dgalactopyranoside ((R)-19b). To a solution of (R)-18b ($27 \,\mathrm{mg}$, $32 \,\mu\mathrm{mol}$) in dry $CH_2Cl_2/MeOH$ (1:1, 1.50 mL) under argon was added EtSH (24 μ L, 21 mg, 0.32 mmol). After adding p-TsOH (1.0 mg, 5 μmol) the reaction mixture was stirred for 4 hr at rt, then neutralized with Et₃ N (0.05 mL) and the solvent evaporated in vacuo. The residue was dissolved in pyridine $(3.00\,\mathrm{mL})$ and $\mathrm{Ac_2O}$ $(1.50\,\mathrm{mL}, 1.65\,\mathrm{g},\ 16.5\,\mathrm{mmol})$ was added. After 72 h at rt the solvents were removed in vacuo and the residue coevaporated with toluene (3 × 20 mL). Purification by flash chromatography (toluene/acetone 4:1 to 2:1) furnished (R)-19b (17 mg, $22 \mu mol$, 69%) as colorless amorphous solid. TLC (toluene/acetone 1:1): $R_f = 0.33$. $[a]_D = +40$ (c = 0.33, CHCl₃). ¹H NMR (600 MHz, CDCl₃): δ 1.97 (s, 3H, NHCOCH₃), 2.04–2.12 (5 × s, 15H, $5 \times \text{OAc}$, 2.85–2.91 (m, 2H, CHC*HH*Ph), 3.22–3.25 (m, 1H, 2-H), 3.49–3.51 $(m, 4H, 3'-H, 1-OCH_3), 3.63 (s, 3H, CO_2CH_3), 3.73 (m, 1H, 5'-H), 3.86 (m, 1H, 5'-$ 5-H), 4.00-4.17 (m, 4H, 6-H, 6-H, 6'-H, 6'-H), 4.36 (m, 1H, CHCHHPh), 4.55 $(d, J_{1,2} = 8.0 \,\mathrm{Hz}, 1\mathrm{H}, 1'-\mathrm{H}), 4.70 \,(dd, J_{2,3} = 10.7, J_{3,4} = 3.1 \,\mathrm{Hz}, 1\mathrm{H}, 3-\mathrm{H}), 5.05$ (d, $J_{1,2} = 8.3 \,\mathrm{Hz}$, 1H, 1-H), 5.09 (dd, $J_{1,2} = 8.0$, $J_{2,3} = 9.5 \,\mathrm{Hz}$, 1H, 2'-H), 5.33 $(\mathrm{d}, \quad J_{3,4} = 2.5\,\mathrm{Hz}, \quad 1\mathrm{H}, \quad 4'\mathrm{-H}), \quad 5.43 \quad (\mathrm{d}, \quad J_{3,4} = 3.1\,\mathrm{Hz}, \quad 1\mathrm{H}, \quad 4\mathrm{-H}), \quad 5.67$ (d, $J_{H,NH} = 6.8 \,\mathrm{Hz}$,1H, NH), 7.12–7.27 (m, 5H, Ar). ¹³C NMR (150.9 MHz, $CDCl_3$): δ 39.3 (CHCHHPh), 51.7(CO₂CH3), 55.5 (2-C), 57.2 (1-OCH3), 61.4 (6'-C), 62.4 (6-C), 64.6 (4'-C), 67.5 (4-C), 70.2 (2'-C), 70.9 (5'-C), 71.1 (5-C), $74.6 (3-C), 76.3 (3'-C), 76.5 (CHCHHPh), 99.5 (1'-C), 99.9 (1-C). C_{35}H_{47}NO_{18}$ (769.7) Calcd.: C: 54.61, H: 6.15, N: 1.82. Found: C: 54.51, H: 6.62, N: 1.90.

Methyl *O*-(2,4,6-Tri-*O*-acetyl-3-*O*-[(S)-1-benzyloxycarbonyl-2-cyclohexylethyl]-β-D-galactopyranosyl)-(1 \rightarrow 3)-2-acetamido-4,6-di-*O*-acetyl-2-deoxy-β-D-galactopyranoside((S)-19c). To a solution of (S)-18c (70 mg, 81 μmol) in dry CH₂Cl₂/MeOH (1:1, 3.80 mL)under argon was added EtSH (62 μL, 53 mg, 0.80 mmol). After adding p-TsOH (2.0 mg, 9 μmol) the reaction mixture was stirred for 24 hr at rt, then neutralized with Et₃ N (0.15 mL) and the solvent removed in vacuo. The residue was dissolved in pyridine (5.00 mL) and Ac₂O (2.50 mL, 2.75 g, 27.5 mmol) was added. After 72 hr at rt the solvents were removed in vacuo and the residue coevaporated with toluene (3 × 20 mL). Purification by flash chromatography (toluene/acetone 4:1 to 3:1) furnished (S)-19c (50 mg, 59 μmol, 72%) as colorless amorphous solid. TLC (toluene/acetone 1:1): R_f = 0.55. [a]_D = +8.7 (c = 0.38, CHCl₃). ¹H NMR (600 MHz, CDCl₃): δ 0.82–1.65 (m, 13H, CH₂C6H₁₁), 1.99 (s, 3H, NHCOCH₃), 2.05–2.11 (5 × s, 15H, 5 × OAc), 3.28 (m, 1H, 2-H), 3.48–3.50 (m, 4H, 3'-H, OCH₃), 3.63 (m, 1H,

5′-H), 3.85 (m, 1H, 5-H), 3.95 (dd, $J_{5,6} = 6.6$, $J_{6,6} = 11.4$ Hz, 1H, 6′-H), 4.03–4.11 (m, 3H, 6-H, 6′-H, CHCH₂), 4.16 (dd, $J_{5,6} = 5.3$, $J_{6,6} = 11.6$ Hz, 1H, 6-H), 4.45 (d, $J_{1,2} = 7.9$ Hz, 1H, 1′-H), 4.64 (dd, $J_{2,3} = 10.7$, $J_{3,4} = 2.9$ Hz, 1H, 3-H), 4.97 (d, $J_{1,2} = 8.2$ Hz, 1H, 1-H), 5.07–5.13 (m, 2H, 2′-H, CO₂CHHPh), 5.19 (d, $J_{gem} = 12.1$ Hz, 1H, CO₂CHHPh), 5.39 (d, $J_{3,4} = 2.9$ Hz, 1H, 4-H), 5.45 (d, $J_{3,4} = 2.7$ Hz, 1H, 4′-H), 5.66 (d, $J_{H,NH} = 6.8$ Hz, 1H, NH), 7.32–7.38 (m, 5H, C₆H₅). ¹³C NMR (150.9 MHz, CDCl₃): δ 55.4 (2-C), 57.1 (OCH3), 61.9 (6′-C), 62.6 (6-C), 68.0 (4′-C), 68.1 (4-C), 71.2 (5-C), 71.5 (5′-C), 71.8 (2′-C), 74.6 (3-C), 77.3 (3′-C), 78.0 (CHCH₂), 100.0 (1-C), 100.2 (1′-C). MALDI-MS (positive mode, CHCA): [M + Na]⁺, m/z = 874.4; found: m/z = 874.3, $[M + K]^+$, m/z = 890.5; found: m/z = 890.2.

Methyl O-(3-O-[Triethylammonium-(S)-1-cyclohexylmethyl-1-carboxylate]- β -D-galactopyranosyl)- $(1\rightarrow 3)$ -2-acetamido-2-deoxy- β -D-galactopyranoside ((S)-1ab). To a solution of (S)-19a ($22 \,\mathrm{mg}$, $26 \,\mu\mathrm{mol}$) in MeOH (3.00 mL) was added Pd/C (10 mg) and the reaction mixture was stirred for 10 h under H₂ atmosphere. The catalyst was filtered off, the solvent removed in vacuo, and the residue diluted in dry MeOH (3.00 mL). Then NaOMesolution (0.1 N, 0.20 mL) was added and the reaction mixture stirred for 48 hr at rt. After neutralization with ion exchange resin IR 120 (H⁺-Form) the solvent was removed in vacuo. Purification by flash chromatography $(CHCl_3/MeOH/Et_3 N 60:40:1)$ furnished (S)-**1ab** (9.7 mg, 18 µmol, 69%) as colorless amorphous solid. TLC (CHCl₃/MeOH/H₂O 60:40:1): $R_f = 0.32$. ¹H NMR (600 MHz, D₂O): δ 0.99–1.18+1.47–1.62 (2 × m, 20H, C₆ H_{11} , $N(CH_2CH_3)_3$, 1.89 (s, 3H, NHCOCH₃), 3.08 (q, 6H, N(CH₂CH₃)₃), 3.26 (dd, $J_{2,3} = 9.6, J_{3,4} = 3.0 \,\mathrm{Hz}, 1\mathrm{H}, 3'-\mathrm{H}), 3.39 \,\mathrm{(s, 3H, OC}H_3), 3.49 - 3.53 \,\mathrm{(m, 2H, oc)}$ 2'-H, 5'-H), 3.57-3.74 (m, 7H, 3-H, 5-H, 6-H, 6'-H, 6'-H, 6'-H, CHC₆H₁₁), 3.83 $(d, J_{3,4} = 3.0 \,\mathrm{Hz}, 1\mathrm{H}, 4'\mathrm{-H}), 3.89 \,(dd, J_{1,2} = 8.8, J_{2,3} = 10.6 \,\mathrm{Hz}, 1\mathrm{H}, 2\mathrm{-H}), 4.07$ $(\mathrm{d},\ J_{3,4} = 2.7\,\mathrm{Hz},\ 1\mathrm{H},\ 4\text{-H}),\ 4.31\ (\mathrm{m},\ 2\mathrm{H},\ 1\text{-H},\ 1'\text{-H}).\ ^{13}\mathrm{C}\ \mathrm{NMR}\ (150.9\,\mathrm{MHz},\ 1.4\,\mathrm{H})$ D_2O): δ 50.6 (2-C), 56.5 (OCH3). 60.7 (6-C, 6'-C), 66.0 (4'-C), 67.6 (4-C), 69.7 (2'-C), 74.2 (5'-C), 74.4 (5-C), 80.3 (3-C), 82.3 (3'-C), 84.7 (CHC_6H_{11}) , 101.8 (1-C), 104.5 (1'-C). MALDI-MS (positive mode, CHCA): $[M + Na]^+$, m/z= 560.2; found: m/z = 560.1, $[M + K]^+$, m/z = 576.3; found: m/z = 576.1, $[M - H + Na + K]^+$, m/z = 598.3; found: m/z = 598.1.

Methyl O-(3-O-[Triethylammonium-(R)-1-cyclohexylmethyl-1-carboxylate]-B-D-galactopyranosyl)-(1 \rightarrow 3)-2-acetamido-2-deoxy-B-D-galactopyranoside ((R)-1ab). To a solution of (R)-19a (4.5 mg, 5.4 μ mol) in MeOH (1.00 mL) was added Pd/C (5 mg) and the reaction mixture was stirred for 2 hr under H_2 atmosphere. The catalyst was filtered off, the solvent removed in vacuo, and the residue diluted in dry MeOH (1.00 mL). Then NaOMesolution (0.1 N, 0.10 mL) was added and the reaction mixture stirred for 4 hr at rt. After neutralization with ion exchange resin IR 120 (H⁺-Form) the

solvent was removed in vacuo. Purification by flash chromatography (CHCl₃/MeOH/Et₃ N 60:40:1) furnished (R)-1ab (1.9 mg, 3.0 µmol, 55%) as colorless amorphous solid. TLC (CHCl₃/MeOH/H₂O 60:40:1): R_f = 0.37. ¹H NMR (600 MHz, D₂O): δ 0.99–1.61 (m, 20H, C₆ H_{11} , N(CH₂C H_{3})₃), 1.90 (s, 3H, NHCOC H_{3}), 3.08(q, 6H, N(C H_{2} CH₃)₃), 3.21 (dd, $J_{2,3}$ = 10.0, $J_{3,4}$ = 3.1 Hz, 1H, 3′-H), 3.39 (s, 3H, OC H_{3}), 3.48 (m, 2H, 2′-H, 5′-H), 3.58–3.70 (m, 6H, 5-H, 6-H, 6′-H, 6′-H, CHC₆ H_{11}), 3.76 (dd, $J_{2,3}$ = 10.8, $J_{3,4}$ = 2.8 Hz, 1H, 3-H), 3.87–3.92 (m, 2H, 2-H, 4′-H), 4.06 (d, $J_{3,4}$ = 2.8 Hz, 1H, 4-H), 4.32–4.35 (m, 2H, 1-H, 1′-H). ¹³C NMR (150.9 MHz, D₂O): δ 51.1 (2-C), 57.2 (OCH3), 61.1 (6-C, 6′-C), 65.7 (4′-C), 68.0 (4-C), 69.5 (2′-C), 74.9 (5-C), 75.6 (5′-C), 80.3 (3-C), 81.1(3′-C), 85.4 (CHC₆ H_{11}), 102.5 (1-C), 105.2 (1′-C). MALDI-MS (positive mode, CHCA):[M + Na]⁺, m/z = 560.2; found: m/z = 598.3; found: m/z = 576.1, [M − H + Na + K]⁺, m/z = 598.3; found: m/z = 598.1.

Methyl O-(3-O-[Triethylammonium-(S)-2-phenylethyl-1-carboxylate] B-D-galactopyranosyl)- $(1\rightarrow 3)$ -2-acetamido-2-deoxy-B-D-galactopyrano**side** ((S)-1b). To a solution of (S)-19b (15 mg, 18 μ mol) in MeOH (3.00 mL) was added Pd/C (10 mg) and the reaction mixture was stirred for 20 hr under H₂ atmosphere. The catalyst was filtered off, the solvent removed in vacuo and the residue diluted in dry MeOH (3.00 mL). Then NaOMe-solution (0.1 N, 0.20 mL) was added and the reaction mixture stirred for 10 hr at rt. After neutralization with ion exchange resin IR 120 (H⁺-Form) the solvent was removed in vacuo. Purification by flash chromatography (CHCl₃/MeOH/ Et_3 N 60:40:1) furnished (S)-1b (8.3 mg, 15 μ mol, 86%) as colorless amorphous solid. TLC (CHCl₃/MeOH/H₂O 6:4:1): $R_f = 0.31$. ¹H NMR (600 MHz, D₂O): δ $1.15 \ ({\rm t, \ 9H, \ N(CH_2CH_3)_3}), \ 1.86 \ ({\rm s, \ 3H, \ NHCOCH_3}), \ 2.87 \ ({\rm dd, \ } J_{vic} = 8.3,$ $J_{gem} = 14.0 \,\mathrm{Hz}, \;\; 1\mathrm{H}, \;\; \mathrm{CHCH}H), \;\; 3.02 \;\; (\mathrm{dd}, \;\; J_{vic} = 4.7, \;\; J_{gem} = 14.0 \,\mathrm{Hz}, \;\; 1\mathrm{H},$ CHCHH), 3.02 (q, 6H,N(CH_2CH_3)₃), 3.17 (dd, $J_{2,3} = 9.6$, $J_{3,4} = 2.8$ Hz, 1H, 3'-H), 3.38-3.47 (m, 5H, 2'-H, 5'-H, $-OCH_3$), 3.55-3.70 (m, 6H, 3-H, 5-H, 6-H, 6-H, 6'-H, 6'-H), 3.81 (d, $J_{3,4} = 2.8 \,\text{Hz}$, 1H, 4'-H), 3.86 (dd, $J_{1,2} = 8.6$, $J_{2,3} = 10.7 \,\mathrm{Hz}, \; 1\mathrm{H}, \; 2\mathrm{-H}), \; 4.03 \; (\mathrm{d}, \; J_{3,4} = 2.6 \,\mathrm{Hz}, \; 1\mathrm{H}, \; 4\mathrm{-H}), \; 4.09 \; (\mathrm{dd}, \; J_{vic} = 4.7, \; 1\mathrm{Hz})$ $J_{vic} = 8.3 \,\mathrm{Hz}, 1 \mathrm{H}, CHCHH), 4.23 (d, J_{1,2} = 7.9 \,\mathrm{Hz}, 1 \mathrm{H}, 1' \mathrm{-H}), 4.30$ (d, $J_{1,2} = 8.6\,\mathrm{Hz}$, 1H, 1-H), 7.18 - 7.26 (m, 5H, Ar). $^{13}\mathrm{C}$ NMR (150.9 MHz, D_2O): δ 38.6 (CHCHH), 50.4 (2-C), 56.5 (OCH₃), 60.5 (6-C, 6'-C), 65.7 (4'-C), 67.4 (4-C), 69.3 (2'-C), 73.9 (5'-C), 74.3 (5-C), 80.0 (3-C), 81.2 (CHCHH), 81.9 (3'-C), 101.7 (1-C), 104.1 (1'-C). MALDI-MS (positive mode, CHCA): $[M + Na]^+$ m/z = 568.2; found: m/z = 568.3, $[M + K]^+$, m/z = 584.3; found: m/z = 584.2, $[M - H + 2Na]^+$, m/z = 590.2; found: m/z = 590.3, $[M - H + Na + K]^+$, m/z = 590.3z = 606.3; found: m/z = 606.3.

Methyl O-(3-O-[Triethylammonium-(R)-2-phenylethyl-1-carboxylate]-B-D-galactopyranosyl)-(1 \rightarrow 3)-2-acetamido-2-deoxy-B-D-galactopyranoside ((R)-1b). To a solution of (R)-19b (8 mg, 10 μ mol) in dry MeOH (1.00 mL)

was added NaOMe-solution (0.1 N, 0.20 mL) and the reaction mixture was stirred for 12 hr at rt. Then LiOH-solution (1 N, 0.10 mL) was added and the reaction mixture stirred for further 7 hr at rt. After neutralization with ion exchange resin IR 120 (H⁺-Form) the solvent was removed in vacuo. Purification by flash chromatography (CHCl₃/MeOH/Et₃ N 60:40:1) furnished (R)-**1b** (5.8 mg, 9 μmol, 90%) as colorless amorphous solid. TLC (CHCl₃/MeOH/ H_2O 60:40:1): $R_f = 0.37$. ¹H NMR (600 MHz, D_2O): δ 1.16 (t, 9H, $N(CH_2CH_3)_3$, 1.89 (s, 3H, $NHCOCH_3$), 2.77 (dd, $J_{vic} = 9.2$, $J_{gem} = 14.0 \,Hz$, 1H, CHCHH), 3.02-3.30 (m, 7H, CHCHH, $N(CH_2CH_3)_3$), 3.21 (dd, $J_{2,3} = 9.7$, $J_{3,4} = 2.9 \,\mathrm{Hz}, \, 1\mathrm{H}, \, 3'-\mathrm{H}), \, 3.36-3.46 \, \, (\mathrm{m}, \, 7\mathrm{H}, \, 2'-\mathrm{H}, \, 4'-\mathrm{H}, \, 5'-\mathrm{H}, \, 6'-\mathrm{H}, \, \, \mathrm{OC}H_3),$ 3.50-3.69 (m, 2H, 5-H, 6'-H), 3.62-3.69 (m, 2H, 6-H, 6-H), 3.72 (dd, $J_{2,3} = 10.9$, $J_{3,4} = 2.6 \,\mathrm{Hz}$, 1H, 3-H), 3.86 (dd, $J_{1,2} = 8.6$, $J_{2,3} = 10.9 \,\mathrm{Hz}$, 1H, 2-H), 4.02 (d, $J_{3,4} = 2.6$ Hz, 1H, 4-H), 4.08 (dd, $J_{vic} = 4.2$, $J_{vic} = 9.2$ Hz, 1H, CHCHH), $4.28 \, (d, J_{1,2} = 7.8 \, Hz, 1H, 1'-H), 4.31 \, (d, J_{1,2} = 8.6 \, Hz, 1H, 1-H).$ NMR (150.9 MHz, D_2O): δ 38.8 (CHCHH), 50.7 (2-C), 56.7 (OCH₃), 60.6 (6-C, 6'-C), 65.4 (4'-C), 67.3 (4-C), 68.9 (2'-C), 74.4 (5-C, 5'-C), 79.8 (3-C), 80.5 (3'-C), 81.2 (CHCHH), 101.8 (1-C), 104.2 (1'-C). MALDI-MS (positive mode, CHCA): $[M + Na]^+$, m/z = 568.2; found: m/z = 568.3, $[M + K]^+$, m/z = 584.3; found: m/z = 584.2, $[M - H + 2Na]^+$, m/z = 590.2; found: m/z = 590.3, $[M - H + Na + K]^+$, m/z = 606.3; found: m/z = 606.3.

O-(3-O-[Triethylammonium-(S)-2-cyclohexylethyl-1-carboxylate]- β -D-galactopyranosyl)- $(1\rightarrow 3)$ -2-acetamido-2-deoxy- β -D-galactopyranoside ((S)-1c). To a solution of (S)-19c (18 mg, $21 \mu mol$) in MeOH (3.00 mL) was added Pd/C (10 mg) and the reaction mixture was stirred for $16\,\mathrm{hr}$ under H_2 atmosphere. The catalyst was filtered off, the solvent removed in vacuo and the residue diluted in dry MeOH (3.00 mL). Then NaOMe-solution (0.1, 0.20 mL) was added and the reaction mixture stirred for 24 hr at rt. After neutralization with ion exchange resin IR 120 (H⁺-Form) the solvent was removed in vacuo. Purification by flash chromatography $(CHCl_3/MeOH/Et_3 N 60:40:1)$ furnished (S)-1c (10.1 mg, 18.3 µmol, 87%) as colorless amorphous solid. TLC $(CHCl_3/MeOH/H_2O~60:40:1)$: $R_f = 0.39$. ¹H NMR (600 MHz, D₂O): δ 0.77–0.85, 1.02–1.70, 1.42–1.55, 1.66–1.68 $N(CH_2CH_3)_3$, 3.27 (dd, $J_{2,3} = 9.6$, $J_{3,4} = 2.7 \,Hz$, 1H, 3'-H), 3.39 (s, 3H, OCH_3 , 3.47–3.51 (m, 2H, 2'-H, 5'-H), 3.57–3.72 (m, 6H, 3-H, 5-H, 6-H, 6-H, 6'-H, 6'-H), 3.83 (d, $J_{3,4} = 2.7 \,\mathrm{Hz}$, 1H, 4'-H), 3.89 (dd, $J_{1.2} = 8.7$, $J_{2,3} = 10.6 \,\mathrm{Hz}, \, 1\mathrm{H}, \, 2\mathrm{-H}), \, 3.98 \, (\mathrm{dd}, \, J = 3.2, \, J = 8.9 \,\mathrm{Hz}, \, 1\mathrm{H}, \, \mathrm{C}H\mathrm{CH}_2), \, 4.08$ (d, $J_{3,4} = 2.7 \,\mathrm{Hz}$, 1H, 4-H), 4.30–4.32 (m, 2H, 1-H, 1'-H). ¹³C NMR $(150.9\,\mathrm{MHz},\,\mathrm{D_2O}):\,\delta\,50.5\,(2-\mathrm{C}),\,56.3\,(\mathrm{OCH3}),\,60.5\,(6-\mathrm{C},\,6'-\mathrm{C}),\,66.1\,(4'-\mathrm{C}),\,67.6$ (4-C), 69.4 (2'-C), 73.9 (5'-C), 74.3 (5-C), 78.3 (CHCH₂), 80.1 (3-C), 82.1 (3'-C), 101.5 (1-C), 104.5 (1'-C). MALDI-MS (positive mode, CHCA): $[M + Na]^+$, m/z = 574.3; found: m/z = 574.2, $[M + K]^+$, m/z = 590.4; found: m/z = 590.2.

Thexyldimethylsilyl 2-Azido-2-deoxy-4,6-*O*-(4-methoxybenzylidene)-β-D-galactopyranoside(21). To a solution of 20^{31} (1.00 g, 2.88 mmol) in dry DMF (25 mL) under argon was added anisaldehyde dimethylacetal (1.35 mL, 1.45 g, 7.95 mmol) and p-TsOH (50 mg) and then stirred for 90 min at 55 °C. The reaction mixture was neutralized with Et₃ N (1.00 mL) and evaporated to dryness. Purification by flash chromatography (PE/EA 5:1 to 1:1) furnished 21 (479 mg, 1.03 mmol, 36%) as colorless oil. TLC (PE/EE 1:1): R_f = 0.46. [a]_D = -4.4 (c = 0.50, CHCl₃). ¹H NMR (250 MHz, CDCl₃): δ 0.21 + 0.23 (2 × s, 6H, Si(CH₃)₂), 0.91–0.93 (m, 12H, C(CH₃)), 1.65–1.73 (m, 1H, C(CH₃)₂H), 2.56 (d, $J_{H,OH}$ = 9.3 Hz, 1H, 3-OH), 3.38 (m, 1H, 5-H), 3.47–3.51 (m, 2H, 2-H, 3-H), 3.81 (s, 3H, OCH₃), 4.03 (dd, $J_{5,6}$ = 1.9, $J_{6,6}$ = 12.4 Hz, 1H, 6-H), 4.12 (m, 1H, 4-H), 4.25 (dd, $J_{5,6}$ = 1.5, $J_{6,6}$ = 12.4 Hz, 1H, 6'-H), 4.53 (d, $J_{1,2}$ = 7.4 Hz, 1H, 1-H), 5.50 (s, 1H, CHAr), 6.88–6.94 + 7.10–7.45 (2 × m, 4H, Ar).C₂₂H₃₅N₃O₆Si (465.6) Calcd.: C: 56.75, H: 7.58, N: 9.02. Found: C: 57.11, H: 7.18, N: 8.68.

Thexyldimethylsilyl O-(2,3-Di-O-acetyl-4,6-O-benzylidene-B-D-galactopyranosyl)- $(1\rightarrow 3)$ -2-azido-2-deoxy-4,6-O-(4-methoxybenzylidene)- β -Dgalactopyranoside (22). A solution of 4B (2.53 g, 5.10 mmol) and 21 (1.90 g, 4.08 mmol) in dry CH₂Cl₂ (40.0 mL) under argon was cooled to 0°C. After adding TMSOTf-solution (0.1 N, 0.83 mL, 0.02 eq.) the reaction mixture was stirred for 1hr at 0°C, then neutralized with Et₃N (1.00 mL) and the solvent removed in vacuo. Purification by flash chromatography (toluene/ ethyl acetate 5:1 to 3:1) furnished 22 (2.14 g, 2.68 mmol, 66%) as colorless foam. TLC (toluene/acetone 3:1): $R_f = 0.59$. $[\alpha]_D = +27$ (c = 1, CHCl₃). ¹H NMR (250 MHz, CDCl₃): δ 0.20 + 0.21 (2 × s, 6H, Si(C H_3)₂), 0.89 – 0.93 $(m, 12H, C(CH_3)), 1.65-1.71 (m, 1H, C(CH_3)_2H), 2.06+2.07 (2 \times s, 6H, C(CH_3)_2H)$ $COCH_3$), 3.32(s, 1H, 5-H), 3.49–3.55 (m, 2H, 3-H, 5'-H), 3.71 (dd, $J_{1,2} = 7.6$, $J_{2,3} = 10.5 \,\mathrm{Hz}, \, 1\mathrm{H}, \, 2\mathrm{-H}), \, 3.79 (\mathrm{s}, \, 3\mathrm{H}, \, \mathrm{ArOC}H_3), \, 3.97 - 4.11 \, (\mathrm{m}, \, 2\mathrm{H}, \, 6\mathrm{-H}, \, 6'\mathrm{-H}),$ 4.19-4.33 (m, 3H, 4-H, 6-H, 6'-H), 4.38 (d, $J_{3.4} = 3.6$ Hz, 1H, 4'-H), 4.51(d, $J_{1,2} = 7.6 \,\mathrm{Hz}$, 1H, 1-H), 4.87 (d, $J_{1,2} = 7.9 \,\mathrm{Hz}$, 1H, 1'-H), 4.97 (dd, $J_{2,3}=10.4,\ J_{3,4}=3.6\,\mathrm{Hz},\ 1\mathrm{H},\ 3'\mathrm{-H}),\ 5.41\ (\mathrm{dd},\ J_{1,2}=7.9,\ J_{2,3}=10.4\,\mathrm{Hz},\ 1\mathrm{H},$ 2'-H), 5.51 (s, 2H, $2 \times CHAr$), 6.83–7.54 (m, 9H, Ar). MALDI-MS (positive mode, CHCA): $[M + Na]^+$, m/z = 822.3; found: m/z = 822.3, $[M + K]^+$, m/z = 838.4; found: m/z = 838.3.

O-(2,3-Di-O-acetyl-4,6-O-benzyliden-β-D-galactopyranosyl)-(1 \rightarrow 3)-2-azido-2-deoxy-4,6-O-(4-methoxybenzylidene)-a/β-D-galactopyranose (23). To a solution of 22 (2.10 g, 2.63 mmol) in pyridine (20.0 mL) was added HF pyridine (4.00 mL). After 21 hr at rt the reaction mixture was neutralized with saturated NaHCO₃-solution and the solvent removed in vacuo. The residue was suspended in CH₂Cl₂ and adsorbed on silica gel. Purification by flash chromatography (toluene/acetone 3:1) furnished 23 (1.01 g, 1.54 mmol, 59%)

as colourless amorphous solid. TLC (toluene/acetone 3:1): $R_f = 0.30, 0.20$. [a]_D = +104 (c = 1, CHCl₃/MeOH 10:1). ¹H NMR (600 MHz, d₆-DMSO): δ 1.98–2.00 (m, 6H, 2 × COCH₃), 3.38–3.55 (m, 3/2H, 2a-H, 2ß-H, 5-H), 3.65–3.82 (m, 5H, 3ß-H, 5-H, 5'-H, OCH₃), 3.99–4.18 (m, 9/2H, 3a-H, 6-H, 6'-H, 6'-H), 4.34 (d, $J_{3,4} = 3.3$ Hz, 1/2H, 4ß-H), 4.39 (d, $J_{3,4} = 2.8$ Hz, 1H, 4'-H), 4.51–4.54 (m, 1H, 1ß-H, 4a-H), 4.90 + 4.99 (2 × m, 1H, 1'-H), 5.07–5.10 (m, 1H, 2'-H), 5.13–5.15 (m, 1H, 3'-H), 5.26 (m, 1/2H, 1a-H), 5.52 + 5.62 (2 × s, 2H, 2 × CHPh), 6.74–7.47 (m, 10H, Ar, OH). ¹³C NMR (150.9 MHz, d₆-DMSO): δ 20.3, 20.5, 55.0, 58.8, 61.9, 64.0, 65.5, 65.7, 68.3, 68.5, 68.7, 71.0, 71.2, 73.1, 74.3, 75.2, 75.6, 78.8, 91.9, 95.4, 99.6, 99.7, 101.1, 113.1, 126.2, 126.3, 127.5, 127.8, 128.1, 128.9, 130.7, 138.3, 159.2, 169.0, 169.8. MALDI-MS (positive mode, CHCA): [M+Na]⁺, m/z = 680.2; found: m/z = 680.3, $[M+K]^+$, m/z = 696.3; found: m/z = 696.3. $C_{31}H_{35}N_3O_{13}$ (657.6) Calcd.: C: 56.62, H: 5.36, N: 6.39. Found: C: 56.84, H: 5.14, N: 6.57.

Methyl O-(2,3-Di-O-acetyl-4,6-O-benzylidene-B-D-galactopyranosyl)- $(1\rightarrow 3)$ -2-azido-2-deoxy-4,6-O-(4-methoxybenzyliden)- β -D-galactopyra**noside** (24). To a solution of 23 (1.01 g, 1.54 mmol) in dry CH₂Cl₂ (15.0 mL) under argon was added CCl₃CN (2.50 mL, 3.60 g, 25.5 mmol), then DBU (0.20 mL), and the reaction mixture stirred for 4 hr at rt. It was then concentrated to 4 mL and purified by flash chromatography (toluene/acetone 3:1+1% Et₃ N). The residue (1.17 g, 1.46 mmol) was dissolved in dry MeOH (0.17 mL, 0.13 g, 4.2 mmol) and dry CH₃CN (14.0 mL) and cooled to -18 °C. After adding Sn(OTf)₂-solution (0.1 N, 0.17 mL, 0.01 eq.) it was stirred for 45 min at -18 °C, then diluted with Et₂O (125 mL) and washed with saturated $NaHCO_3$ -solution (80 mL) and H_2O (80 mL). The organic phase was dried over MgSO₄ and the solvent removed in vacuo. Purification by flash chromatography (toluene/ethyl acetate 2:1 to 1:1) furnished 24 (660 mg, 0.98 mmol, 64%) as colourless amorphous solid. TLC (toluene/ethyl acetate 1:1): $[a]_D = +58$ (c = 1, CHCl₃). ¹H NMR (600 MHz, δ 2.04 + 2.07 (2 × s, 6H, 2 × OAc), 3.35 (s, 1H, 5-H), 3.54-3.60 (m, 5H, 3-H, 5'-H, OC H_3), 3.75-3.80 (m, 4H, 2-H, OC H_3), 4.02 (d, $J_{6,6} = 12.3$ Hz, 1H, 6-H), $4.08 \; (\mathrm{d}, \, J_{6,6} = 12.3 \, \mathrm{Hz}, \; 1\mathrm{H}, \; 6'\mathrm{-H}), \; 4.17 \; (\mathrm{d}, \, J_{1,2} = 8.0 \, \mathrm{Hz}, \; 1\mathrm{H}, \; 1\mathrm{-H}), \; 4.28-4.31 \; \mathrm{Hz}$ (m, 3H, 4-H, 6-H, 6'-H), 4.37 (d, $J_{3,4} = 3.3$ Hz, 1H, 4'-H), 4.88 $(d, J_{1,2} = 8.0 \,\mathrm{Hz}, 1\mathrm{H}, 1'-\mathrm{H}), 4.98 \,(dd, J_{2,3} = 10.3, J_{3,4} = 3.3 \,\mathrm{Hz}, 1\mathrm{H}, 3'-\mathrm{H}), 5.41$ (dd, $J_{1,2} = 8.0$, $J_{2,3} = 10.3 \,\mathrm{Hz}$, 1H, 2'-H), 5.51 (2 × s, 2H, $CHC_6H_4OCH_3$), 6.82 + 7.34 - 7.51 (m, 9H, Ph, $C_6H_4OCH_3$). $^{13}\mathrm{C}$ $(150.9 \,\mathrm{MHz}, \,\mathrm{CDCl_3}): \,\delta \,55.4 + 57.1 \,\,(2 \times \mathrm{OCH_3}), \,62.6 \,\,(2\text{-C}), \,66.7 \,\,(5'\text{-C}), \,66.9$ (5-C), 68.9 (2'-C), 69.0 (6-C), 69.1(6'-C), 72.3 (3'-C), 73.5 (4'-C), 75.2 (4-C), 77.4 (3-C), 100.8 + 101.3 (2 × CHPh), 101.7 (1'-C), 103.3 (1-C). MALDI-MS (positive mode, CHCA): $[M + Na]^+$, m/z = 694.4; found: m/z = 693.6, $[M + K]^+$, m/z = 710.3; found: m/z = 709.5. $C_{32}H_{37}N_3O_{13}$ (671.7) Calcd.: C: 57.22, H: 5.55, N: 6.26. Found: C: 57.42, H: 5.36, N: 6.34.

O-(2,3-Di-O-acetyl-4,6-O-benzylidene-B-D-galactopyranosyl)- $(1\rightarrow 3)$ -2-azido-2-deoxy- β -D-galactopyranoside (25). To a solution of 24 $(660 \,\mathrm{mg}, \, 0.98 \,\mathrm{mmol})$ in $\mathrm{CH_2Cl_2} \,(66 \,\mathrm{mL})$ was added 60% TFA $(1.21 \,\mathrm{mL})$. After 15 min at rt the reaction mixture was washed with saturated NaHCO3solution (10.0 mL) and saturated NaCl-solution (20.0 mL), the organic phase was dried over MgSO₄, and the solvent was removed in vacuo. Purification by flash chromatography (toluene/acetone 2:1 to 1:1) furnished 25 (491 mg, $0.89 \, \text{mmol}, 90\%$) as colorless foam. TLC (toluene/acetone 1:1): $R_f = 0.41$. $[a]_D = +49 \ (c = 1, CHCl_3).$ ¹H NMR (600 MHz, CDCl₃): $\delta 2.09 + 2.10 \ (2 \times s, 10)$ 6H, $2 \times OAc$, 2.40 + 3.05 ($2 \times bs$, 2H, $2 \times OH$), 3.40 (dd, $J_{2,3} = 10.1$, OCH_3 , 3.79 + 3.90 (2 × m, 2H, 6-H, 6-H), 4.06 - 4.08 (m, 2H, 4-H, 6'-H), 4.15(d, $J_{1,2} = 8.0 \text{ Hz}$, 1H, 1-H), 4.27 (d, $J_{6,6} = 12.5 \text{ Hz}$, 1H, 6'-H), 4.38 $(d, J_{3,4} = 3.3 \,\mathrm{Hz}, 4'-\mathrm{H}), 4.75 \,(d, J_{1,2} = 8.0 \,\mathrm{Hz}, 1 \,\mathrm{H}, 1'-\mathrm{H}), 4.99 \,(dd, J_{2,3} = 10.4, 1)$ $J_{3,4} = 3.3 \,\mathrm{Hz}, \, 1\mathrm{H}, \, 3'\mathrm{-H}), \, 5.41 \, (\mathrm{dd}, \, J_{1,2} = 8.0, \, J_{2,3} = 10.4 \,\mathrm{Hz}, \, 2'\mathrm{-H}), \, 5.51 \, (\mathrm{s}, \, 1\mathrm{H}, \, 1)$ CHPh), 7.37–7.51 (m, 5H, Ph). ¹³C NMR (150.9 MHz, CDCl₃): δ 57.2 (OCH₃), 62.4 (6-C), 62.8 (2-C), 66.7 (5'-C), 68.2 (4-C), 68.7 (2'-C), 69.0 (6'-C), 71.7 (3'-C), 73.3 (4'-C), 74.2 (5-C), 81.0 (3-C), 101.1 (CHPh), 102.3 (1'-C), 103.3 (1-C). MALDI-MS (positive mode, CHCA): $[M + Na]^+$, m/z = 576.2; found: m/z = 576.2z = 575.8, $[M + K]^+$, m/z = 592.3; found: m/z = 591.8. $C_{24}H_{31}N_3O_{12}$ (553.5) Calcd.: C: 52.08, H: 5.65, N: 7.59. Found: C: 52.55, H: 5.73, N: 7.06.

Methyl O-(2,3-Di-O-acetyl-4,6-O-benzylidene-B-D-galactopyranosyl)-(1 \rightarrow 3)-2-azido-3-O-[(S)-1-benzyloxycarbonyl-2-cyclohexylethyl]-2-deoxy-6-**D-galactopyranoside (26).** A solution of **25** (197 mg, $0.36 \,\mathrm{mmol}$) and Bu₂SnO (96 mg, 0.40 mmol) in dry toluene (5.00 mL) was heated for 2.25 hr under reflux over molecular sieves (0.4 nm). After cooling to rt CsF (270 mg, 1.78 mmol), (R)-3c (702 mg, 1.78 mmol), and 1,2-dimethoxyethane (2.50 mL) were added to the pale yellow solution, which was stirred for 2.25 hr. The reaction mixture was diluted with CHCl₃ (40 mL) and washed with H_2O (2 × 20 mL). The aqueous phase was reextracted with $CHCl_3$ (2 × 20 mL), the combined organic phases dried over MgSO₄, and the solvents removed in vacuo. Purification by flash chromatography (toluene/ethyl acetate 9:1 to 5:1) furnished **26** (205 mg, $0.26 \, \mathrm{mmol}, \, 72\%$) as colorless oil. TLC (toluene/ethyl acetate 1:1): $\mathrm{R_f} = 0.20$. $[a]_D = -13$ (c = 0.40, CHCl₃). ¹H NMR (600 MHz, CDCl₃): δ 0.88-1.68 (m, 13H, $CH_2C_6H_{11}$), 2.09 (2 × s, 6H, 2 × OAc), 2.60–2.75 (bs, 1H, 4-OH), $3.38 \, (dd, J_{2.3} = 10.1, J_{3.4} = 3.1 \, Hz, 1H, 3-H), 3.55 - 3.82 \, (m, 8H, 2-H, 5-H, 5'-H, 5'-H$ H, 6-H, 6-H, OCH_3), 4.02-4.07 (m, 3H, 4-H, 6'-H, $CHCH_2$), 4.13(d, $J_{1,2} = 8.0 \,\mathrm{Hz}$, 1H, 1-H), 4.32 (d, $J_{6,6} = 12.1 \,\mathrm{Hz}$, 1H, 6'-H), 4.39(d, $J_{3,4} = 3.4 \,\mathrm{Hz}$, 1H, 4'-H), 4.73 (d, $J_{1,2} = 7.9 \,\mathrm{Hz}$, 1H, 1'-H), 4.98 (dd, $J_{2,3} = 10.4$, $J_{3,4} = 3.4 \,\mathrm{Hz}$, 3'-H), 5.11 + 5.18 (2 × d, $J_{gem} = 12.2 \,\mathrm{Hz}$, 2H, CO_2CH_2Ph), 5.43 (dd, $J_{1,2} = 7.9$, $J_{2,3} = 10.4 \,\mathrm{Hz}$, 1H, 2'-H), 5.50 (s, 1H, CHPh), 7.33-7.51 (m, 10H, Ar). ¹³C NMR (150.9 MHz, CDCl₃): δ 56.9

 $\begin{array}{l} (OCH_3), 62.8 \, (2\text{-C}), 66.8 \, (5\text{'-C}), 68.0 \, (4\text{-C}), 68.7 \, (2\text{'-C}), 68.9 \, (6\text{'-C}), 70.1 \, (6\text{-C}), 72.0 \\ (3\text{'-C}), 73.4 \, (4\text{'-C}), 73.8 \, (5\text{-C}), 77.9 \, (CHCH_2), 81.2 \, (3\text{-C}), 101.0 \, (CHPh), 102.3 \, (1\text{'-C}), 103.1 \, (1\text{-C}). \, C_{40}H_{51}N_3O_{14} \cdot 2H_2O \, (833.9) \, Calcd.: C: 57.62, \, H: 6.65, \, N: 5.04. \\ \hline Found: C: 57.94, \, H: 6.51, \, N: 4.35. \end{array}$

Methyl *O*-(4,6-*O*-Benzylidene-β-D-galactopyranosyl)-(1→3)-2-azido-6-*O*-[(S)-2-cyclohexyl-1-methoxycarbonyl-ethyl]-2-deoxy-β-D-galactopyranoside (27). To a solution of 26 (185 mg, 0.23 mmol) in dry MeOH (7.50 mL) under argon was added NaOMe-solution (0.2 M, 0.20 mL). After 40 hr at rt the reaction mixture was neutralized with ion exchange resin IR 120 (H⁺-Form) and the solvent removed in vacuo. Purification by flash chromatography (toluene/acetone 4:1) furnished 27 (116 mg, 0.18 mmol, 78%) as colourless foam. TLC (toluene/acetone 2:1): R_f = 0.29. [a]_D = −33 (c = 1, CHCl₃). ¹H NMR (250 MHz, CDCl₃): δ 0.91−1.79 (m, 13H, CH₂C6H₁₁), 2.58 (d, $J_{H,OH}$ = 8.2 Hz, 1H, OH), 2.88 + 3.15 (2 × s, 2H, 2 × OH), 3.52−4.35 (m, 20H, 1-H, 2-H, 2'-H, 3-H, 3'-H, 4-H, 4'-H, 5-H, 5'-H, 6-H, 6'-H, 6'-H, CHCH₂, 2 × OCH₃), 4.51 (d, $J_{1,2}$ = 7.5 Hz, 1H, 1'-H), 5.56 (s, 1H, CHPh), 7.36−7.52 (m, 5H, Ph). MALDI-MS (positive mode, CHCA): [M+Na]⁺, m/z = 660.3; found: m/z = 659.8, [M+K]⁺, m/z = 676.4; found: m/z = 675.8. C₃₀H₄₃N₃O₁₂ (637.7) Calcd.: C: 56.51, H: 6.80, N: 6.59. Found: C: 56.86, H: 6.87, N: 6.60.

Methyl O-(4,6-O-Benzylidene-3-O-[(S)-2-cyclohexyl-1-methoxycarbonyl-ethyl]- β -D-galactopyranosyl)- $(1\rightarrow 3)$ -2-azido- β -O-[(S)-2-cyclohexyl-1-methoxycarbonyl-ethyl]-2-deoxy-\(\beta\)-p-galactopyranoside solution of 27 (94 mg, 0.15 mmol) and Bu₂SnO (40 mg, 0.17 mmol) in dry toluene (3.00 mL) was heated under reflux over molecular sieves (0.4 nm). After cooling CsF (112 mg, 0.74 mmol), (R)-3c (291 mg, 0.74 mmol), and 1,2dimethoxyethane (1.50 mL) were added to the pale yellow solution and then stirred for 8 hr at rt. The reaction mixture was diluted with CHCl₃ (50 mL) and washed with H_2O (2 × 25 mL). The aqueous phase was reextracted with $CHCl_3$ (2 × 20 mL), the combined organic phases dried over MgSO₄, and the solvent removed in vacuo. Purification by flash chromatography (toluene/ ethyl acetate 5:1) furnished the coupling product as a mixture of benzylester and lactone (R_f (toluene/ethyl acetate 4:1) = 0.53, 0.47). This was diluted in dry MeOH (5.00 mL) and NaOMe-solution (0.1 N, 0.10 mL) added. After 12 hr at rt the reaction mixture was neutralized with ion exchange resin IR 120 (H⁺-Form) and the solvent removed in vacuo. Purification by flash chromatography (toluene/ethyl acetate 5:1 to 3:1) furnished 28 (40 mg, 0.05 mmol, 34%) as colorless amorphous solid. TLC (toluene/acetone 4:1): $R_f = 0.55$. ¹H NMR (600 MHz, CDCl₃): δ 0.82–1.81 (m, 26H, $2 \times CH_2C6H_{11}$), 2.68 (bs, 1H, 2'-OH), 2.95 (bs, 1H, 4-OH), 3.44 (s, 1H, 5'-H), 3.48-3.51 (m, 2H, 3-H, 3'-H), 3.56 (s, 3H, $1-OCH_3$), 3.61-3.66 (m, 5H, 5-H, 6-H, CO_2CH_3), 3.71-3.74(m, 4H, 2-H, CO_2CH_3), 3.80 (dd, $J_{5,6} = 4.3$, $J_{6,6} = 9.7$ Hz, 1H, 6-H), 3.99 (dd, $J_{vic}=2.8$, $J_{gem}=9.2\,\mathrm{Hz}$, 6-CHCH₂), 4.04–4.10 (m, 3H, 2'-H, 4-H, 6'-H), 4.17 (d, $J_{1,2}=8.0\,\mathrm{Hz}$, 1H, 1-H), 4.26 (d, $J_{6,6}=12.4\,\mathrm{Hz}$, 1H, 6'-H), 4.37 (d, $J_{3,4}=2.8\,\mathrm{Hz}$, 1H, 4'-H), 4.44 (d, $J_{1,2}=7.6\,\mathrm{Hz}$, 1H, 1'-H), 4.57 (dd, $J_{vic}=3.4$, $J_{gem}=9.5\,\mathrm{Hz}$, 1H, 3'-CHCH₂), 5.55 (s, 1H, CHPh), 7.32–7.52 (m, 5H, C₆H₅). ¹³C NMR (150.9\,\mathrm{MHz}, CDCl₃): δ 52.1 + 52.3 (2 × CO₂CH3), 57.0 (1-OCH3), 62.5 (2-C), 67.7 (5'-C), 68.0 (4-C), 69.2 (6'-C), 70.1 (6-C), 71.6 (2'-C), 73.7 (5-C), 75.3 (4'-C), 77.8 (2 × CHCH₂), 79.1 (3'-C), 82.4 (3-C), 101.1 (CHPh), 103.1 (1-C), 104.9 (1'-C).

Methyl O-(2-O-Acetyl-4,6-O-benzylidene-3-O-[(S)-2-cyclohexyl-1-methoxycarbonylethyl]- β -D-galactopyranosyl)- $(1\rightarrow 3)$ -2-acetamido-4-O-acetyl-6-O-[(S)-2-cyclohexyl-1-methoxycarbonyl-ethyl]-2-deoxy-B-D-galacto**pyranoside (29).** To a solution of **28** (30 mg, 37 μ mol) in pyridine/H₂O (5:1, 2.15 mL) was added 1,3-propanedithiol (0.07 mL, 0.08 g, 0.71 mmol) and the pH value adjusted with Et_3N (0.05 mL) to 9-10. After 4 hr at rt the solvent was removed in vacuo and the residue coevaporated with toluene $(3 \times 15 \,\mathrm{mL})$. The residue was dissolved in pyridine $(2.50 \,\mathrm{mL})$ and $\mathrm{Ac_2O}$ (0.75 mL, 0.82 g, 8.1 mmol) added. After 72 hr at rt the solvent was removed in vacuo and the residue coevaporated with toluene $(3 \times 15 \,\mathrm{mL})$. Purification by flash chromatography (toluene/acetone 4:1 to 2:1) furnished **29** (26 mg, 29μmol, 77%) as colorless amorphous solid. TLC (toluene/acetone 1:1): $R_f = 0.57$. $[a]_D = -31$ (c = 0.26, CHCl₃). ¹H NMR (600 MHz, CDCl₃): δ 0.85– 1.75 (m, 26H, $2 \times CH_2C_6H_{11}$), 2.00 (s, 3H, NHCOCH₃), 2.08 + 2.10 (2 × s, 6H, $2 \times \text{OAc}$, 3.30-3.33 (m, 3H, 2-H, 5'-H, 6-H), 3.49 (dd, $J_{2,3} = 9.9$, $J_{3,4} = 3.3 \,\mathrm{Hz}, \; 1\mathrm{H}, \; 3'-\mathrm{H}), \; 3.53 \; (\mathrm{s}, \; 3\mathrm{H}, \; \mathrm{OC}H_3), \; 3.59 + 3.72 \; (2 \times \mathrm{s}, \; 6\mathrm{H}, \; 0)$ $2 \times \text{CO}_2\text{C}H_3$), 3.78 (m, 1H, 6-H), 3.86 (d, $J_{5,6} = 6.8\,\text{Hz}$, 1H, 5-H), 3.94 (m, 2H, 6'-H, $CHCH_2$), 4.08 (m, 1H, $CHCH_2$), 4.25 (d, $J_{6.6} = 12.2 \, Hz$, 1H, 6'-H), 4.31 (d, $J_{3,4} = 2.4 \,\mathrm{Hz}$, 1H, 4'-H), 4.48 (d, $J_{1,2} = 7.8 \,\mathrm{Hz}$, 1H, 1'-H), 4.59 (dd, $J_{2,3} = 10.6, J_{3,4} = 2.7 \,\mathrm{Hz}, \, 1\mathrm{H}, \, 3\mathrm{-H}), \, 5.02 \,\, (\mathrm{d}, \, J_{1,2} = 8.3 \,\mathrm{Hz}, \, 1\mathrm{H}, \, 1\mathrm{-H}), \, 5.24 \,\, (\mathrm{dd}, \, J_{1,2} = 8.3 \,\mathrm{Hz}), \, 10\mathrm{Hz}$ $J_{1,2} = 7.8, J_{2,3} = 9.9 \,\mathrm{Hz}, 1H, 2'-H), 5.28 \,\mathrm{(d,} J_{3,4} = 2.7 \,\mathrm{Hz}, 1H, 4-H), 5.46$ (s, 1H, CHPh), 5.74 (bs, 1H, NH), 7.33-7.51 (m, 5H, Ph). 13 C NMR $(150.9 \,\mathrm{MHz}, \,\mathrm{CDCl_3}): \,\delta \,\,51.9 \,\,(2 \times \mathrm{CO_2CH3}), \,\,55.3 \,\,(2\text{-C}), \,\,57.2 \,\,(\mathrm{OCH3}), \,\,66.7$ (5'-C), 68.6 (6'-C), 68.7 (4-C), 70.3 (6-C),71.0 (2'-C), 73.4 (5-C), 74.3 (4'-C), 75.5 (3-C), 77.6 + 78.0 (2 × CHCH₂), 78.8 (3'-C), 99.8 (1-C), 100.1 (1'-C), 100.9 (CHPh). MALDI-MS (positive mode, CHCA): $[M + Na]^+$, m/z = 928.4; $[M+K]^+$ m/z = 927.7, m/z = 944.5; found: m/z = 943.7.C₄₆H₆₇NO₁₇·1.5 H₂O (933.0) Calcd.: C: 59.22, H: 7.45, N: 1.50. Found: C: 59.17, H: 7.30, N: 1.52.

Methyl O-(2,4,6-Tri-O-acetyl-3-O-[(S)-2-cyclohexyl-1-methoxycarbonyl-ethyl]-B-D-galactopyranosyl)-(1 \rightarrow 3)-2-acetamido-4-O-acetyl-6-O-[(S)-2-cyclohexyl-1-methoxycarbonyl-ethyl]-2-deoxy-B-D-galactopyranoside (30). To a solution of 29 (19 mg, 21 μ mol) in dry CH₂Cl₂ (1.00 mL) under argon

was added EtSH (7.5 μL, 6.4 mg, 0.10 mmol). After adding p-TsOH (0.5 mg, 2.4 µmol) the reaction mixture was stirred for 4 hr at rt, then neutralized with Et₃ N (0.10 mL) and the solvent removed in vacuo. The residue was dissolved in pyridine (2.00 mL) and Ac₂O (1.00 mL, 1.10 g, 10.8 mmol) was added. After 24 hr at rt thesolvent was removed in vacuo and the residue coevaporated with toluene (3 × 20 mL). Purification by flash chromatography (toluene/ acetone 4:1) furnished **30** (15 mg, 17 µmol, 79%) as colorless amorphous solid. TLC (toluene/acetone 1:1): $R_f = 0.56$. $[a]_D = +4.5$ (c = 0.40, CHCl₃). ¹H NMR $(600 \,\mathrm{MHz}, \,\mathrm{CDCl_3}): \,\delta \,0.85-1.70 \,\,\mathrm{(m, 26H, 2 \times C}H_2\mathrm{C}6H_{11}), \,\,1.99 \,\,\mathrm{(s, 3H, 1)}$ NHCOC H_3), 2.08–2.10 (4 × s, 12H, 4 × OAc), 3.27–3.33 (m, 2H, 2-H, 6-H), 3.49-3.53 (m, 4H, 3'-H, OCH₃), 3.71-3.75 (m, 8H, 5'-H, 6-H, $2 \times \text{CO}_2\text{CH}_3$), 3.86 (m, 1H, 5-H), 3.94-3.98 (m, 2H, 6'-H, CHCH₂), 4.03 (dd, $J_{vic} = 5.5$, $J_{vic} = 7.1\,\mathrm{Hz},\,1\mathrm{H},\,\mathrm{C}H'\mathrm{C}\mathrm{H}_2),\,4.11\,(\mathrm{dd},\,J_{5,6} = 6.2,\,J_{6,6} = 11.3\,\mathrm{Hz},\,1\mathrm{H},\,6'\mathrm{-H}),\,4.49$ $(d, J_{1,2} = 7.9 \,\mathrm{Hz}, 1\mathrm{H}, 1'-\mathrm{H}), 4.63 \,(dd, J_{2,3} = 10.8, J_{3,4} = 3.0 \,\mathrm{Hz}, 1\mathrm{H}, 3-\mathrm{H}), 4.99$ (d, $J_{1,2} = 8.3 \,\mathrm{Hz}$, 1H, 1-H), 5.11 (dd, $J_{1,2} = 7.9$, $J_{2,3} = 9.6 \,\mathrm{Hz}$, 1H, 2'-H), 5.34 (d, $J_{3,4} = 3.0 \,\text{Hz}$, 1H, 4-H), 5.47 (d, $J_{3,4} = 2.7 \,\text{Hz}$, 1H, 4'-H),5.64(d, $J_{H,NH} = 6.7 \,\text{Hz}$, 1H, NH). ¹³C NMR (150.9 MHz, CDCl₃): δ 51.9 $(2 \times \text{CO}_2\text{CH3}), 55.4 \text{ (2-C)}, 57.1 \text{ (1-OCH3)}, 61.8 \text{ (6'-C)}, 67.8 \text{ (4'-C)}, 68.7 \text{ (4-C)},$ 70.0 (6-C), 71.4 (5'-C), 71.7 (2'-C), 73.3 (5-C), 74.9 (3-C), 77.4 (3'-C), 77.5 (CHCH₂), 77.9 (C'HCH₂), 99.8 (1-C), 100.0 (1'-C). MALDI-MS (positive mode, CHCA): $[M + Na]^+$, m/z = 924.4; found: m/z = 923.8, $[M + K]^+$, m/z = 940.5; found: m/z = 939.8. $C_{43}H_{67}NO_{19}$ (902.0) Calcd.: C: 57.26, H: 7.49, N: 1.55. Found: C: 56.86, H: 7.61, N: 1.25.

O-(3-O-[Triethylammonium-(S)-2-cyclohexylethyl-1-carboxylate]- β -D-galactopyranosyl)- $(1\rightarrow 3)$ -2-acetamido-2-deoxy-6-O-[triethylammonium-(S)-2-cyclohexylethyl-1-carboxylate]-B-D-galactopyranoside ((S)-2c). To a solution of 30 (11 mg, $12.2 \mu mol$) in dry MeOH (1.00 mL) was added NaOMe-solution (0.1 N, 0.20 mL) and the mixture stirred for 24 hr at rt. To the reaction mixture was added LiOH-solution (1N, 0.20 mL), then stirred for 10 d at rt, neutralized with ion exchange resin IR 120 (H⁺-Form), and the solvent removed in vacuo. Purification by flash chromatography (CHCl₃/ $MeOH/H_2O$ 60:40:1) furnished (S)-2c (5.6 mg, 6.2 μ mol, 51%) as colorless amorphous solid. RP18-DC ($H_2O/CH_3CN\ 2:1$): $R_f = 0.42$. ¹H NMR (600 MHz, D_2O): δ $0.52-1.67 \text{ (m, } 35\text{H, } 2 \times \text{C}H_2\text{C}6H_{11}, \text{N}(\text{C}\text{H}_2\text{C}H_3)_3), 1.90 \text{ (s, } 3\text{H, NHCOC}H_3), 3.08$ $(q, J_{vic} = 7.3 \text{ Hz}, 6H, N(CH_2CH_3)_3), 3.25 (dd, J_{2,3} = 9.5, J_{3,4} = 2.7 \text{ Hz}, 1H, 3'-H),$ 5-H, 6-H, 6'-H, 6'-H), 3.81 (d, $J_{3,4} = 2.7$ Hz, 1H, 4'-H), 3.87 - 3.92 (m, 3H, 2-H, $2 \times CHCH_2$), 4.08 (d, $J_{3,4} = 2.5 \,\text{Hz}$, 1H, 4-H), 4.31 (m, 2H, 1-H, 1'-H). ¹³C NMR (150.9 MHz, D_2O): δ 51.2 (2-C), 57.3 (OCH3), 61.2 (6'-C), 66.5 (4'-C), 68.4 (4-C), 69.9 (2'-C, 6-C), 73.8 (5-C), 74.5 (5'-C), 79.3 (CHCH₂), 79.7 (CHCH₂), 80.9 (3-C), 82.8 (3'-C), 102.1 + 105.0 (1-C, 1'-C). MALDI-MS (positive mode, CHCA): $[M + Na]^+$, m/z = 728.4; found: m/z = 728.1, $[M + K]^+$, m/z = 744.5; found: m/z = 744.1, $[M - H + Na + K]^+$, m/z = 766.5; found: m/z = 766.1.

ACKNOWLEDGMENTS

This work was supported by the Deutsche Forschungsgemeinschaft and the Fonds der Chemischen Industrie.

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