



On the Reaction of Chloroalkylbenzothiazoles with Alkoxides

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Abstract: 2-chloroalkylbenzothiazoles **1a-c** react with alkoxides to give substitution and ring-expanded products **3** and **4**. The substitution ring-enlargement competition much depends upon the solvent, the substitution reaction being preferred in alcohols and the ring-enlargement in DMF.

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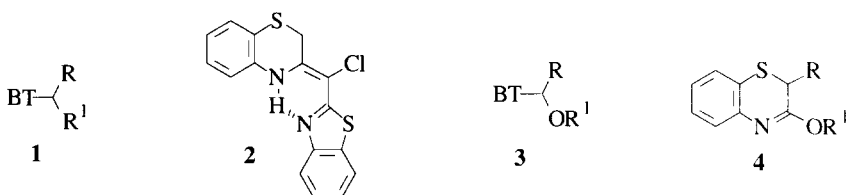
The chemistry of 2-alkylbenzothiazoles has been extensively investigated especially for synthetic purposes.¹ In contrast, the reactivity of 2-halogenoalkylbenzothiazoles has not been studied adequately though they have been found to be useful intermediates for the synthesis of certain benzothiazole derivatives.^{2a-f} There are three main reactive sites in the structure of α -halogenoalkylbenzothiazoles: the 2-position of the thiazole system which is available for nucleophilic additions, the acidity of the α -hydrogens ($pK_a < 20$) that can be removed to generate α -halocarbanions and the electrophilic character of the α carbon which allows the nucleophilic displacement of the halogen. We have recently reported that benzothiazolylchloromethyl lithium **1d**, promptly available upon deprotonation of 2-chloromethylbenzothiazole **1a**, adds to carbonyl compounds and imines to give oxiranes^{2b,c} and aziridines,^{2d} while in the absence of an external electrophile it adds to the C-N double bond of its precursor causing a thiazole-thiazine ring-expansion leading to benzothiazolylmethylidene-1,4-benzothiazine **2.2e** The bias of **1a** to undergo ring-expansion has been exploited by us to prepare a number of novel heteroarylalkylidene benzothiazines.^{2f} In the present paper we report on the competition between nucleophilic displacement of the α halogen and thiazole-thiazine ring-expansion in the reaction of 2-chloroalkylbenzothiazoles with alkoxides.

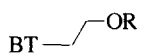
When 2-chloromethylbenzothiazole **1a** was treated with MeONa in MeOH a mixture of substitution product **3a** (74%) and dihydrobenzothiazine **4a** (26%) was obtained. The rationale for the formation of **4a** is probably that methoxide adds to the C-N double bond of **1a**, thus initiating the thiazole-thiazine ring-enlargement leading to **4a** (Scheme 1). Such an addition is worth noting considering that thiazoles and benzoderivatives are rather reluctant to undergo nucleophilic addition to the C-N double bond. A preliminary activation of the "aza" group of the thiazole system, via alkylation or acylation, that makes the 2-carbon more electrophilic, is usually required.

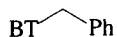
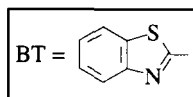
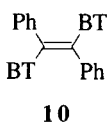
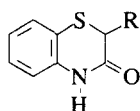


Scheme 1

Only very strong nucleophiles such as carbanions have been reported to add to the C-N double bond of the unactivated thiazoles.³ Strong electron-withdrawing substituents in the benzene ring also make the C-2 position sufficiently electrophilic to undergo nucleophilic addition.⁴ The conversion of **1a** to **4a** is a new example of unactivated thiazole-thiazine ring-expansion. Indeed, examples of thiazole-thiazine ring-expansion, a synthetically useful reaction,⁵ are known, but in all of the reported cases, however, the reaction takes place only if certain carbanions³ are used or a preliminary activation of the thiazole system by quaternization of the "aza" group is effected.⁶⁻⁹

**1a:** R = H; R¹ = Cl**1b:** R = CH₃; R¹ = Cl**1c:** R = Ph; R¹ = Cl**1d:** R = Li; R¹ = Cl**1e:** R = CH₃; R¹ = OH**1f:** R = Ph; R¹ = OH


6: R = CH₂CH₃
8: R = CH(CH₃)₂

a: R = H; R¹ = CH₃**b:** R = H; R¹ = CH₂CH₃**c:** R = H; R¹ = CH(CH₃)₂**d:** R = H; R¹ = C(CH₃)₃**e:** R = R¹ = CH₃**f:** R = CH₃; R¹ = CH₂CH₃**g:** R = CH₃; R¹ = CH(CH₃)₂**h:** R = CH₃; R¹ = C(CH₃)₃**i:** R = Ph; R¹ = CH₃**k:** R = Ph; R¹ = CH₂CH₃**l:** R = Ph; R¹ = CH(CH₃)₂**m:** R = Ph; R¹ = C(CH₃)₃

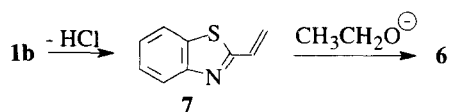
Results comparable to those of the reaction of **1a** with MeO⁻ were obtained in the reaction of the same **1a** with EtO⁻ and PrⁱO⁻ (See Table 1 and Experimental). In contrast, the reaction of **1a** with the sterically hindered base Bu^tO⁻ gave mainly benzothiazinone **5**,¹⁰ which should be the hydrolysis product of thiazine **4d**.

Table 1. Reaction of Chloroalkylbenzothiazoles **1a-c** with Alkoxides.

Substrate	RO [⊖]	Solvent	Substitution Product ^a (% yield)	Thiazine ^a (% yield)	Other Products ^a
1a	MeO [⊖]	MeOH	3a (74)	4a (26)	
"	EtO [⊖]	EtOH	3b (73)	4b (25)	
"	Pr ⁱ O [⊖]	Pr ⁱ OH	3c (73)	4c (17)	
"	Bu ^t O [⊖]	Bu ^t OH	3d (6)		5 (41)
"	MeO [⊖]	DMF	3a (30)	4a (70)	
"	EtO [⊖]	DMF	3b (31)	4b (63)	
"	Pr ⁱ O [⊖]	DMF	3c (48)	4c (35)	
1b	MeO [⊖]	MeOH	3e (73)	4e (27)	
"	EtO [⊖]	EtOH	3f (29)	4f (29)	6 (17)
"	Pr ⁱ O [⊖]	Pr ⁱ OH		4g (12)	8 (18)
"	Bu ^t O [⊖]	Bu ^t OH			9 (64)
1c	MeO [⊖]	MeOH	3i (> 98)	-	
"	EtO [⊖]	EtOH	3k (53)	4k (10)	10 (12)
"	Pr ⁱ O [⊖]	Pr ⁱ OH	3l (20)	-	10 (58) + 13 (20)
"	Bu ^t O [⊖]	Bu ^t OH	-	-	10 (>95)

^aYields calculated on isolated, purified compounds.

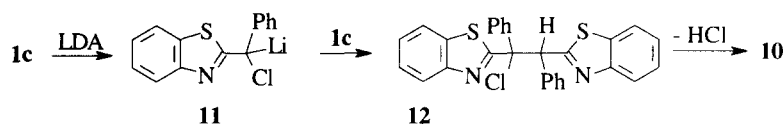
The reaction of 2-chloroethylbenzothiazole **1b** with MeO[⊖]/MeOH furnished the substitution and the ring-enlarged products **3e** and **4e** respectively, in a 3/1 ratio. A 1/1 ratio of the ether **3f** and the thiazine **4f** was observed in the reaction with EtO[⊖]/EtOH. A third product formed in this reaction and it was the ether **6**. The probable explanation for its formation is that **1b** undergoes HCl elimination to give vinylbenzothiazole **7**. Subsequent conjugate addition of EtO[⊖] to **7** would give **6** (Scheme 2).



Scheme 2

The products of the reaction of **1b** with PrⁱO[⊖] were thiazine **4g** and ether **8**, while the reaction with Bu^tO[⊖] afforded exclusively benzothiazinone **9**, which with all probability derives from the hydrolysis of tert-butyl ether **4h**.

The reaction of **1c** with MeO⁻/MeOH was very clean giving substitution product **3i** as the sole product, while the reaction with EtO⁻/EtOH provided substitution product **3k**, the ring-enlarged product **4k** in a 5/1 ratio and dibenzothiazolyl diphenyl ethene **10**, which was the main product in the reaction with PrⁱO⁻ (together with a small percentage of the reduction product **13**) and the sole one in the reaction with Bu^tO⁻. We suppose that the use of strong bases such as PrⁱO⁻ and Bu^tO⁻ causes deprotonation of **1c** (the pK_a of the α hydrogen should be < 20) to give benzothiazolylchlorobenzyl lithium **11** which then couples with **1c** to give **12**. HCl elimination would give **10** (Scheme 3).



Scheme 3

A dramatic solvent effect was observed in the reaction of **1a** with alkoxides on going from the corresponding alcohols to dimethylformamide. Indeed, the 3/1 ratio between substitution and ring-expanded products observed in the reaction of **1a** with MeO⁻, EtO⁻ and PrⁱO⁻ in the corresponding alcohols changed to 1/3 in DMF.

In conclusion, in this work we have disclosed a novel facet of the reactivity of the thiazole system. The bias of 2-chloroalkylbenzothiazoles **1** to undergo ring-expansion has been exploited to prepare novel alkoxybenzothiazines which seem to have some interest in medicinal chemistry.¹¹ It is worth emphasizing that the ability of alkoxides to cause the above ring-expansion of the thiazole system is peculiar of alkoxides as sulfur and nitrogen nucleophiles have been found to react with **1a** giving just direct displacement of the halogen.¹²

EXPERIMENTAL

¹H-NMR spectra were recorded on a Varian EM 390 and a Bruker AM 300 WB spectrometers; chemical shifts are reported in parts per million (δ) from an internal TMS standard. Absolute values of the coupling constants are reported. ¹³C NMR spectra were recorded on a Varian XL-200 spectrometer and referenced to the center resonance of CDCl₃ (77.0 ppm). IR spectra were recorded on a Perkin-Elmer spectrometer model 598. GC analyses were carried out with a Hewlett-Packard MP 5890 series II gaschromatograph (dimethylsilicon capillary column, 30 m, 0.25 mm i.d.). GC-MS analyses were performed on a HP 5890 series II gaschromatograph equipped with a HP 5971 Mass Selective Detector operating at 70 eV (EI). Melting points were uncorrected. TLC was performed on Merck silica gel plates with F-254 indicator; visualization was accomplished by UV light (254 nm). Flash chromatographies were performed with Merck 230-400 mesh silica gel. Microanalyses were performed on Carlo Erba C,H,N analyser.

Materials: 2-(chloromethyl)-1,3-benzothiazole (**1a**) was prepared as reported.^{2a,b,13} Petroleum ether refers to the 40–60 °C boiling fraction. All solvents and all other chemicals were of commercial grade and used without further purification or, if necessary, purified by distillation or crystallization prior to use.

2-(1-Hydroxyethyl)-1,3-benzothiazole (1e). A solution of 2-aminothiophenol (9.03 mL, 83.8 mmol) and lactic acid (85% water solution, 7.36 mL, 83.8 mmol) was heated in a claisen at 160–180 °C using a Wood and Rose alloy so that all the water formed was removed. After 2h, CH₂Cl₂ (3.0 mL) was added and the organic layer washed with water (5 x 200 mL), dried over Na₂SO₄ and evaporated. The crude product was purified by column chromatography (petroleum ether/Et₂O 1:1) to give 2-(1-hydroxyethyl)-1,3-benzothiazole **1e** (8.96 g, 60% yield) as a white crystalline solid (mp 54–56 °C). ¹H NMR (90 MHz, CDCl₃) δ 1.7 (d, 3 H, *J*=7.5 Hz), 4.67 (br s, 1 H, exchanges with D₂O), 5.3 (q, 1 H, *J*=7.5 Hz), 7.15–7.6 (m, 2 H), 7.7–8.1 (m, 2 H); ¹³C NMR (50.3 MHz) δ 23.86, 68.07, 121.66, 122.43, 124.79, 125.90, 134.43, 152.58, 178.11; MS *m/z* (%) 179 (M⁺, 298), 164 (179), 136 (1000), 135 (468), 108 (312), 69 (207); IR (KBr): ν_{O-H} 3500–3200 (br) cm⁻¹. Anal. Calcd for C₉H₉NOS: H, 5.06; C, 60.31; N, 7.81. Found: H, 5.35; C, 60.45; N, 7.48.

2-(1-Chloroethyl)-1,3-benzothiazole (1b). A mixture of 2-(1-hydroxyethyl)-1,3-benzothiazole (**1e**) (8.96 g, 50.03 mmol) and triethylamine (17.69 g, 175.13 mmol) was cooled at 0 °C. To this stirred mixture, CH₃SO₂Cl (20.05 g, 175.03 mmol) was added dropwise. The reaction was allowed to warm to rt over a 30-min period, and then refluxed for 2 h. The mixture was diluted with CH₂Cl₂ (150 mL), the organic phase washed with 5% NaHCO₃ (3 x 200 mL) and brine until neutral pH, dried over Na₂SO₄ and evaporated. The residue (12.1 g) was column chromatographed on silica gel (petroleum ether/Et₂O 9:1) to give 2-(1-chloroethyl)-1,3-benzothiazole **1b** (6 g, 61% yield) as a light yellow oil. ¹H NMR (300 MHz, CDCl₃) δ 2.02 (d, 3 H, *J*= 6.8 Hz), 5.40 (q, 1 H, *J*= 6.8 Hz), 7.36–7.41 (m, 1 H), 7.45–7.51 (m, 1 H), 7.86–7.89 (m, 1 H), 7.98–8.01 (m, 1 H); ¹³C NMR (50.3 MHz) δ 25.36, 54.65, 121.68, 123.35, 125.56, 126.29, 135.29, 152.53, 172.15; MS *m/z* (%) 199 (M⁺+2, 72), 197 (M⁺, 209), 162 (1000), 109 (292), 69 (185); IR (film) 1505, 1430, 1240, 1065, 859 cm⁻¹.

2-(α-Hydroxybenzyl)-1,3-benzothiazole (1f). The reaction was performed as in the case of 2-(1-hydroxyethyl)-1,3-benzothiazole (**1e**) with the exception that mandelic acid was used instead of lactic acid. The crude product was purified by column chromatography (9:1 petroleum ether/Et₂O) to give 2-(α-hydroxybenzyl)-1,3-benzothiazole **1f** (43% yield) as a light yellow solid (mp 79–80 °C). ¹H NMR (90 MHz, CDCl₃) δ 4.23–4.37 (br s, 1 H, exchanges with D₂O), 6.17 (s, 1 H), 7.27–7.62 (m, 2 H), 7.80–8.05 (m, 2 H); ¹³C NMR (50.3 MHz) δ 74.26, 121.72, 122.98, 125.09, 126.07, 126.70, 128.59, 128.76, 135.15, 140.90, 152.52, 175.19; MS *m/z* (%) 241 (M⁺, 907), 240 (154), 212 (218), 164 (113), 136 (909), 135 (1000), 108 (306), 107 (162), 105 (229), 91 (110), 79 (439), 77 (754), 51 (343); IR (KBr) ν_{O-H} 3500–3200 (br) cm⁻¹; Anal. Calcd for C₁₄H₁₁NOS: H, 4.59; C, 69.68; N, 5.80. Found: H, 4.58; C, 69.72; N, 5.84.

2-(α-Chlorobenzyl)-1,3-benzothiazole (1c). This preparation was performed in the same manner as in the case of 2-(1-chloroethyl)-1,3-benzothiazole (**1b**) with the exception that the refluxing time was 2 days. Identical work-up and column chromatography (petroleum ether/Et₂O 9:1) provided 2-(α-chlorobenzyl)-1,3-benzothiazole **1c** (46% yield) as an oil. ¹H NMR (90 MHz, CDCl₃) δ 6.45 (s, 1 H), 7.20–8.10 (4 m, 9H); ¹³C NMR (50.3 MHz) δ 60.58, 121.65, 123.64, 125.64, 126.37, 127.77, 128.92, 129.15, 135.79, 138.54, 152.86, 171.01; MS *m/z* (%) 261 (M⁺+2, 37), 259 (M⁺, 95), 224 (1000), 223 (401), 111 (111); IR (film) 1646, 1483, 1289, 1274 cm⁻¹. Anal. Calcd for C₁₄H₁₀ClNS: H, 3.88; C, 64.74; N, 5.39. Found: H, 3.93; C, 64.85; N, 5.38.

Reactions of 2-chloroalkylbenzothiazoles 1a-c with alkoxides. Representative Experimental Procedure.

The reaction of 2-(chloromethyl)-1,3-benzothiazole **1a** with MeONa/MeOH is described as an example. 4.67 ml of 0.935 N MeONa (in MeOH) was added to a MeOH (10 mL) solution of **1a** (200 mg) under stirring. The reaction mixture was refluxed for 3 h and then quenched with aq. NH₄Cl, extracted with Et₂O (3 x 15 mL) and dried over Na₂SO₄. Evaporation of the solvent under reduced pressure gave 200 mg of a residue that was flash chromatographed (petroleum ether/diethyl ether: 8/2 as the eluent) to give 2-methoxymethyl-1,3-benzothiazole **3a** (148 mg) and 2*H*-3-methoxy-1,4-benzothiazine **4a** (52 mg). In DMF the reaction was much faster and we obtained **3a** (60 mg) and **4a** (140 mg) starting from the same amount of **1a**.

2-Methoxymethyl-1,3-benzothiazole (3a).¹⁴ Oil, see Table 1 for yield; ¹H NMR (90 MHz, CDCl₃) δ 3.52 (s, 3 H) 4.83 (s, 2 H), 7.23–7.50 (m, 2 H), 7.80–8.07 (m, 2 H); MS *m/z* (%) 179 (M⁺, 99), 149 (1000), 148 (145), 108 (112) 45 (505); IR (film) 3050, 1185, 1100, 755, 725 cm⁻¹.

2*H*-3-Methoxy-1,4-benzothiazine (4a).^{2f} Oil, see Table 1 for yield; ¹H NMR (90 MHz, CDCl₃) δ 3.17 (s, 2 H), 3.89 (s, 3 H), 6.83–7.27 (m, 4 H); MS *m/z* (%) 179 (M⁺, 1000), 164 (256), 150 (375), 149 (274), 136 (680), 109 (380), 45 (402); IR (film) ν_{C=N} 1630 cm⁻¹.

2-Ethoxymethyl-1,3-benzothiazole (3b).¹⁵ Oil, see Table 1 for yield; ¹H NMR (90 MHz, CDCl₃) δ 1.30 (t, *J* = 7.5 Hz, 3 H), 3.67 (q, *J* = 7.5 Hz, 2 H), 4.90 (s, 2 H), 7.16–7.53 (m, 2 H), 7.80–8.13 (m, 2 H); MS *m/z* (%) 193 (M⁺, 16), 149 (1000), 148 (200), 109 (76), 108 (131), 69 (151), 45 (190); IR (film) 3050, 1515, 1430, 1338, 755, 725 cm⁻¹.

2*H*-3-Ethoxy-1,4-benzothiazine (4b).¹⁶ Oil, see Table 1 for yield; ¹H NMR (90 MHz, CDCl₃) δ 1.40 (t, *J* = 7.5 Hz, 3 H), 3.25 (s, 2 H), 4.42 (q, *J* = 7.5 Hz, 2 H), 6.90–7.35 (m, 4 H); MS *m/z* (%) 193 (M⁺, 511), 165 (504), 149 (345), 136 (1000), 120 (291), 109 (250), 45 (318). IR (film) ν_{C=N} 1630 cm⁻¹.

2-(Isopropoxymethyl)-1,3-benzothiazole (3c).¹⁵ Waxy solid, see Table 1 for yield; ¹H NMR (90 MHz, CDCl₃) δ 1.30 (d, *J* = 6 Hz, 6 H), 3.83 (septet, *J* = 6 Hz, 1 H), 4.93 (s, 2 H), 7.26–7.57 (m, 2 H), 7.83–8.10 (m, 2 H); MS *m/z* (%) 207 (M⁺, 12), 149 (1000), 148 (326), 136 (132), 135 (89), 109 (66), 108 (137), 45 (157), 43 (229); IR (KBr) 1705, 1513, 1430, 1170, 1090 cm⁻¹.

2*H*-3-Isopropoxy-1,4-benzothiazine (4c). Oil, see Table 1 for yield; ¹H NMR (90 MHz, CDCl₃) δ 1.37 (d, *J* = 6 Hz, 6 H), 3.18 (s, 2 H), 5.42 (septet, *J* = 6 Hz, 1 H), 6.88–7.33 (m, 4 H); MS *m/z* (%) 207 (M⁺, 337), 165 (816), 136 (1000), 120 (440), 109 (188), 69 (120), 45 (229), 43 (292), 41 (294); IR (film) ν_{C=N} 1630 cm⁻¹.

2-*ter*-Butoxymethyl-1,3-benzothiazole (3d). Waxy solid, 6% yield; ¹H NMR (90 MHz, CDCl₃) δ 1.35 (s, 9 H), 4.87 (s, 2 H), 7.26–7.61 (m, 2 H), 7.83–8.10 (m, 2 H); MS *m/z* (%) 221 (M⁺, 214), 206 (41), 191 (121), 176 (117), 165 (106), 164 (122), 148 (1000), 136 (459), 135 (208), 108 (145), 57 (332), 45 (249); IR (KBr) 1525, 1430, 1260, 1090, 1020 cm⁻¹.

2-(1-Methoxyethyl)-1,3-benzothiazole (3e). Oil, 73% yield; ¹H NMR (90 MHz, CDCl₃) δ 1.64 (d, *J* = 7 Hz, 3 H), 4.80 (q, *J* = 7 Hz, 1 H), 3.44 (s, 3 H), 7.25–7.61 (m, 2 H), 7.80–8.13 (m, 2 H); MS *m/z* (%) 193 (M⁺, 56), 178 (103), 163 (1000), 162 (433), 136 (180), 135 (118), 109 (218), 108 (134), 59 (899); IR (film) 1510, 1435, 1305, 1110, 1090 cm⁻¹.

2*H*-3-Methoxy-2-methyl-1,4-benzothiazine (4e). Oil, 27% yield; ¹H NMR (90 MHz, CDCl₃) δ 1.32 (d, *J* = 7.0 Hz, 3 H), 3.50 (q, *J* = 7.0 Hz, 1 H), 3.95 (s, 3 H), 6.93–7.37 (m, 4 H); MS *m/z* (%) 193 (M⁺, 598), 178 (1000), 162 (144) 150 (289), 136 (166), 109 (266). IR (film) ν_{C=N} 1630 cm⁻¹.

2-(1-Ethoxyethyl)-1,3-benzothiazole (3f). Oil, 29% yield; ¹H NMR (90 MHz, CDCl₃) δ 1.30 (t, *J* = 7.5 Hz, 3 H), 1.65 (d, *J* = 6 Hz, 3 H), 3.63 (q, *J* = 7.5 Hz, 2 H), 4.88 (q, *J* = 6 Hz, 1 H), 7.26–7.65 (m, 2 H), 7.83–

8.10 (m, 2 H); MS m/z (%) 207 (M^+ , 8), 163 (999), 162 (569), 136 (197), 135 (97), 109 (221), 108 (133), 45 (909); IR (film) 1515, 1435, 1310, 1100 cm^{-1} .

2H-3-Ethoxy-2-methyl-1,4-benzothiazine (4f). Oil, 29% yield; ^1H NMR (90 MHz, CDCl_3) δ 1.34 (t overlap, $J = 7.5$ Hz, 3 H), 1.37 (t overlap, $J = 7.5$ Hz, 3 H), 3.42 (q, $J = 7.5$ Hz, 1 H), 4.37 (q, $J = 7.5$ Hz, 2 H), 6.92-7.35 (m, 4 H); MS m/z (%) 207 (M^+ , 667), 192 (254), 179 (519), 178 (159), 164 (472), 162 (480), 150 (274), 136 (1000), 120 (288), 109 (342), 45 (258); IR (film) $\nu_{\text{C=N}}$ 1630 cm^{-1} .

2H-3-Isopropoxy-2-methyl-1,4-benzothiazine (4g). Oil, 12% yield; ^1H NMR (90 MHz, CDCl_3) δ 1.20-1.43 (m, 6 H + 3 H), 3.38 (q, $J = 7.5$ Hz, 1 H), 5.40 (septet, $J = 6$ Hz, 1 H), 6.91-7.35 (m, 4 H); MS m/z (%) 221 (M^+ , 463), 179 (899), 164 (668), 150 (253), 136 (1000), 120 (653), 109 (309), 43 (505), 41 (501); IR (film) 1630, 1180, 1105 cm^{-1} .

2-(α -Methoxybenzyl)-1,3-benzothiazole (3i). Oil, > 98% yield; ^1H NMR (90 MHz, CDCl_3) δ 3.47 (s, 3 H), 5.62 (s, 1 H), 7.20-7.60 (m, 7 H), 7.70-8.03 (m, 2 H); MS m/z (%) 255 (M^+ , 41), 240 (81), 225 (1000), 224 (229), 121 (942), 105 (217), 91 (240), 77 (511), 69 (134); IR (film) $\nu_{\text{C=N}}$ 1630 cm^{-1} .

2-(α -Ethoxybenzyl)-1,3-benzothiazole (3k). Oil, 53% yield; ^1H NMR (90 MHz, CDCl_3) δ 1.30 (t, $J = 7.5$ Hz, 3 H), 3.68 (q, $J = 7.5$ Hz, 2 H), 5.80 (s, 1 H), 7.18-7.60 (m, 7 H), 7.73-8.07 (m, 2 H); MS m/z (%) 269 (M^+ , 6), 240 (37), 225 (1000), 224 (274), 135 (207), 107 (388), 79 (393), 77 (320), 69 (114), 51 (148); IR (film) 1510, 1450, 1310, 1150, 1095 cm^{-1} .

2H-3-Ethoxy-2-phenyl-1,4-benzothiazine (4k). Waxy solid, 10% yield; ^1H NMR (90 MHz, $(\text{CD}_3)_2\text{CO}$) δ 1.33 (t, $J = 6.0$ Hz, 3 H), 4.47 (q, $J = 6.0$ Hz, 2 H), 4.80 (s, 1 H), 7.03-7.33 (m, 9 H); MS m/z 269 (M^+ , 1000), 241 (365), 240 (425), 212 (710), 165 (536), 136 (336), 121 (273), 109 (490), 105 (472), 91 (740), 77 (256), 63 (271), 45 (224); IR (KBr) 1628, 1310, 1175, 1025 cm^{-1} .

2-(α -Isopropoxybenzyl)-1,3-benzothiazole (3l). Waxy solid, 20% yield; ^1H NMR (90 MHz, CDCl_3) δ 1.31 (d, $J = 6.0$ Hz, 6 H), 3.88 (septet, $J = 6.0$ Hz, 1 H), 5.93 (s, 1 H), 7.20-7.70 (m, 7 H), 7.82-8.07 (m, 2 H); MS m/z (%) 283 (M^+ , 3), 225 (1000), 224 (309), 212 (74), 107 (525), 79 (187), 77 (184), 43 (202); IR (KBr) 1510, 1450, 1160, 1095 cm^{-1} .

2-(2-Ethoxyethyl)-1,3-benzothiazole (6). Oil, 17% yield; ^1H NMR (90 MHz, CDCl_3) δ 1.24 (t, $J = 6$ Hz, 3 H), 3.30-3.67 (m, 4 H), 3.90 (t, $J = 6$ Hz, 2 H), 7.26-7.66 (m, 2 H), 7.83-8.13 (m, 2 H); MS m/z (%) 207 (M^+ , 79), 178 (495), 163 (1000), 162 (442), 150 (198), 149 (258), 148 (274), 109 (234), 108 (202), 59 (567), 45 (333); IR (film) 1510, 1435, 1120 cm^{-1} .

2-(2-Isopropoxyethyl)-1,3-benzothiazole (8). Oil, 18% yield; ^1H NMR (90 MHz, CDCl_3) δ 1.20 (d, $J = 6.0$ Hz, 6 H), 3.38 (t, $J = 6$ Hz, 2 H), 3.67 (septet overlap, $J = 6.0$ Hz, 1 H), 3.90 (t, $J = 6.0$ Hz, 2 H), 7.26-7.57 (m, 2 H), 7.82-8.0 (m, 2 H); MS m/z (%) 221 (M^+ , 6), 178 (339), 163 (784), 162 (349), 149 (873), 148 (206), 109 (246), 108 (162), 43 (1000); IR (film) 1510, 1435, 1120, 1080 cm^{-1} .

2H-2-methyl-1,4-benzothiazin-3(4H)-one (9).¹⁷ Yellow solid, 64% yield, mp 119-122 $^\circ\text{C}$; ^1H NMR (90 MHz, CDCl_3) δ 1.54 (d, $J = 7.0$ Hz, 3 H), 3.60 (q, $J = 7.0$ Hz, 1 H), 6.90-7.43 (m, 4 H), 10.08 (br s, exchanges with D_2O); MS m/z (%) 179 (M^+ , 1000), 164 (342), 150 (154), 136 (949), 120 (459), 109 (210), 96 (184), 45 (198); IR (KBr) 1660, 1580, 1475, 1380 cm^{-1} .

1,2-Diphenyl-1,2-dibenzothiazolyl-ethene¹⁸ (10). Waxy solid, see Table 1 for yield; ^1H NMR (90 MHz, CDCl_3) δ 7.16-7.53 (m, 14 H), 7.63-8.00 (m, 4 H); MS m/z (%) 448 ($M^+ + 2$, 107), 446 (M^+ , 904), 369 (415), 312 (370), 310 (176), 223 (99); IR (film) 1590, 1425, 1310, 1260 cm^{-1} .

2-Benzyl-1,3-benzothiazole (13).¹⁹ Oil, 20% yield; ¹H NMR (90 MHz, CDCl₃) δ 4.45 (s, 2 H), 7.23-7.60 (m, 7 H), 7.73-8.10 (m, 2 H); MS *m/z* (%) 225 (M⁺, 807), 224 (1000), 223 (181), 91 (246), 65 (173), 63 (105); IR (film) 1720, 1510, 1450, 1430 cm⁻¹.

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