



Letter

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ACS Med. Chem. Lett., Just Accepted Manuscript • DOI: 10.1021/acsmedchemlett.7b00317 • Publication Date (Web): 01 Sep 2017

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Discovery of VU6005649, a CNS Penetrant mGlu_{7/8} Receptor PAM Derived from a Series of Pyrazolo[1,5-a]pyrimidines

Masahito Abe, $^{\dagger,\parallel,2}$ Mabel Seto, $^{\dagger,\parallel,2}$ Rocco G. Gogliotti, $^{\dagger,\parallel,2}$ Matthew T. Loch, $^{\dagger,\parallel}$ Katrina A. Bollinger, $^{\parallel}$ Sichen Chang, $^{\parallel}$ Eileen M. Engelberg, $^{\dagger,\parallel}$ Vincent B. Luscombe, $^{\dagger,\parallel}$ Joel M. Harp, $^{\sharp}$ Michael Bubser, $^{\dagger,\parallel}$ Darren W. Engers, †, || Carrie K. Jones, †, ||, Y Alice L. Rodriguez, †, || Anna L. Blobaum, †, || P. Jeffrey Conn, †, ||, Y Colleen M. Niswender, $^{\dagger,\parallel,\Upsilon}*$ and Craig W. Lindslev $^{\dagger,\parallel,\Upsilon}*$

KEYWORDS: Positive allosteric modulator (PAM), metabotropic glutamate receptor 7 (mGlu₇), cognition, VU6005649, Rett syndrome

ABSTRACT: Herein, we report the structure-activity relationships within a series of mGlu₇ PAMs based on a pyrazolo[1,5a pyrimidine core with excellent CNS penetration ($K_p s > 1$ and $K_{p,uu} s > 1$). Analogs in this series proved to display a range of Group III mGlu receptor selectivity, but VU6005649 emerged as the first dual mGlu_{7/8} PAM, filling a void in the Group III mGlu receptor PAM toolbox, and demonstrating in vivo efficacy in a mouse contextual fear conditioning model.

Of the eight metabotropic glutamate receptors (mGlus) and their associated three groups (Group I: mGlu_{1.5}, Group II: mGlu₂₃, Group III: mGlu₄₆₇₈), mGlu₇ and mGlu₈ remain the least explored due to a lack of selective small molecule tools. 1,2 Of these, mGlu₇ has emerged as an attractive therapeutic target for anxiety, depression, epilepsy and schizophrenia based on data from mGlu₇ knock-out (KO) mice.³⁻¹¹ Human genetics has further strengthened these associations, with GRM7 polymorphisms linked to schizophrenia, depression, ADHD, and autism. 12-23 Additionally, whole exome sequencing approaches have recently identified mutations in the GMR7 gene in patients with previously diagnosed neurodevelopmental disorders. 8,23-25 Finally, we have recently described dramatic reductions in mGlu₇ protein expression in the brains of patients diagnosed with Rett syndrome (RTT), 26 as well as mice modeling the disorder, and that nonselective positive allosteric modulators (PAMs) with mGlu₇ activity can correct apneas as well as numerous impaired cognitive and social domains in mice modeling RTT.²⁶

mGlu₇ is broadly expressed in the CNS where it critically modulates synaptic transmission and neuronal function.¹

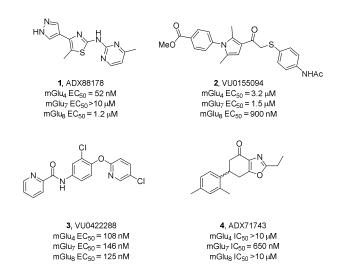


Figure 1. Structures of reported Group III mGlu receptor allosteric ligands. ADX88178 (1) is an mGlu_{4/8} PAM, VU0155094 (2) is a pan-Group III (mGlu_{4/7/8}) PAM, VU0422288 (3) is a potent pan-Group III (mGlu_{4/7/8}) PAM, and ADX717743 (4) is a selective mGlu₇ NAM. No mGlu₇ selective or preferring PAMs have been disclosed to date. Potencies were determined in-house.

Due to a lack of mGlu₇-selective small molecule tools, recent efforts, including our own, have employed non-selective, pan-ACS Paragon Plus Environment (PAMs) in combination with synaptic

[†]Department of Pharmacology, Vanderbilt University School of Medicine, Nashville, TN 37232, United States

Vanderbilt Center for Neuroscience Drug Discovery, Vanderbilt University School of Medicine, Nashville, TN 37232, United States

^{*}Department of Biochemistry, Vanderbilt University School of Medicine, Nashville, TN 37232, USA

YVanderbilt Kennedy Center, Vanderbilt University Medical Center, Nashville, TN 37232, USA

^aThese three authors contributed equally; *Co-corresponding authors

localization studies, mGlu₇ negative allosteric modulators (NAM), and/or *Grm7*^{-/-} mice to 'isolate' selective mGlu₇ activation.^{23,27} As shown in Figure 1, all PAM ligands reported to date are not selective for mGlu₇ (e.g., **1** is an mGlu_{4/8} PAM and both **2** and **3** are *pan*-mGlu_{4/7/8} PAMs), while **4** is a selective mGlu₇ NAM.^{1,2,26,27,28, 29} and in house data Thus, our lab initiated a campaign to discover and optimize selective and CNS penetrant mGlu₇ PAMs for target validation studies. Here, we detail a new high-throughput screening (HTS) campaign that identified a novel series of pyrazolo[1,5-a]pyrimidines as mGlu₇-preferring and dual mGlu_{7/8} PAMs with excellent CNS penetration and *in vivo* efficacy in a mouse contextual fear conditioning model.

We performed an HTS campaign on a collection of 63,000 small molecules and identified 438 hits as mGlu₇ PAMs in a single point screen.² After single-point hit confirmation, counter-screening against untransfected HEK cells and full concentration-response curve confirmation, 98 compounds were confirmed as mGlu₇ PAMs. Hits with attractive chemotypes were then evaluated against mGlu₄ and mGlu₈; HTS hit **5** (**Figure 2**), based on a pyrazolo[1,5-*a*]pyrimidine core, proved worthy of further attention. Hit **5** was selective for mGlu₇ (mGlu₇ EC₅₀ = 3.3 μ M, pEC₅₀ = 5.48±0.14, 104±5 Glu Max, mGlu₄ EC₅₀ >10 μ M) and displayed exceptional CNS penetration (rat plasma:brain K_p = 1.4, K_{p,uu} = 1.1). From an optimization standpoint, **5** was also attractive in that multiple domains could be surveyed in parallel.

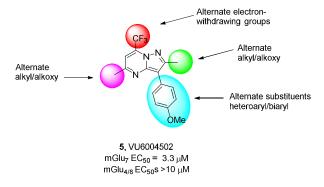


Figure 2. Structure of HTS hit **5** (VU6004502), and the four domains to be investigated in the course of the lead optimization campaign.

The synthesis of **5** and related analogs **9** was straightforward (retaining the CF₃ moiety) and required only two steps from known materials (**Scheme 1**) when the requisite boronic acid was commercial.³⁰ In other cases, the desired coupling partner (either aryl boronic acid or aryl stannane **11**) was prepared from the corresponding commercial aryl bromides **10**. However, this streamlined strategy hinged on a successful condensation of **6** and **7** to form **8** as a single regioisomer. Fortunately, the condensation afforded a single product **8**, and single X-ray crystallography³⁰ confirmed the correct regioisomer was obtained (insert). Subsequent Suzuki or Stille cross-

Scheme 1. Synthesis of Analogues 9^a

"Reagents and conditions: (a) EtOH, mw, 110 °C, 30 min, 56-76%; (b) ArB(OR)₂, 10 mol% Pd(dppf)Cl₂, Cs₂CO₃, dioxane:water, mw, 150 °C, 30 min, 44-55% or ArSnBu₃, 5 mol% Pd(PPh₃)₄, PPh₃, CuBr, LiCL, dioxane, mw, 120 °C, 3h, 38-42%; (c) *bis*-pinacolborate, 5 mol% PdCl₂(PPh₃)₂, KOAc, dioxane, 100 °C, 16 h, 50-58% or *n*-BuLi, Bu₃SnCl, THF, 0 °C, 30 min, 84-93%.

coupling of **8**, with partners **11**, generated analogs **9** in moderate yields. To explore alternatives for the CF₃ moiety, additional chemistry was required (**Scheme 2**). Here, a related condensation between **12** and **7** provided a single regioisomer **13**, which smoothly underwent cross-coupling reactions to deliver **14**. Treatment with POCl₃ gave the key chloro derivative **15** that could be diversified via either S_NAr reactions to introduce amines **16** and ethers **17** or palladium-catalyzed

Scheme 2. Synthesis of non-CF₃ Analogues 16, 17, 18 and 19^a

MeO OH OH OH N-N Br OH N-N Ar 12 13 14 14 15 16,
$$R = NR_1R_2$$
 17, $R = OR$ 18, $R = CN$ 19, $R = C_3 \cdot C_6$ cycloalkyl

^aReagents and conditions: (a) 4-bromo-3-methyl-1*H*-pyrazol-5-amine, AcOH, mw, 110 °C, 30 min, 68%; (b) ArB(OR)₂, 10 mol% Pd(dppf)Cl₂, Cs₂CO₃, dioxane:water, mw, 150 °C, 30 min, 26-38% (c) POCl₃, reflux, 30 min, 61-70%; (d) HNR₁R₂, EtOH, rt, 2h, 46-56%, or NaOR, ROH, rt, 30 min, 86-97%, or Zn(CN)₂, 5 mol% Pd(PPh₃)₄, NMP, 110 °C, 5h, 53-75%, or (cycloalkyl)ZnCl, 5 mol% Pd(PPh₃)₄, THF, reflux, 3h 74-83%.

organozinc chemistry to introduce either a nitrile **17** or cycloalkyl moieties **18** in good yields. All final compounds were >98% pure.

Evaluation of all of these analogs in our functional mGlu₇ assay highlighted extremely steep SAR, with the vast majority of the 100 analogues prepared devoid of mGlu₇ PAM activity

(**Figure 3**). Both the 7-CF₃ and 5-CH₃ moieties in **5** proved essential for mGlu₇ PAM activity, as all other substituents were inactive (mGlu₇ EC₅₀s >10 μM). The 2-CH₃ could be replaced with an ethyl moiety in **5**, but all other substituents lost mGlu₇ PAM activity. Thus, the only productive SAR resulted from functionalized aryl moieties in analogues **9**, where once again, the "fluorine walk" strategy² for allosteric modulator optimization proved fruitful (**Table 1**). Moreover, all analogs **9** evaluated for CNS penetration in the context of the broader SAR displayed favorable brain penetration ($K_ps > 1$, $K_{p,uus} > 0.6$) in our high throughput rat plasma:brain level (PBL) cassette paradigm.²⁸

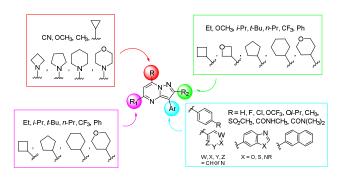


Figure 3. Substituents explored in analogs 9, 16, 17, 18 and 19 that were inactive as $mGlu_7$ PAMs.

Table 1. Structures and Activities of Analogs 9^a

Entry	Ar (Het)	R rmGlu ₇ EC ₅₀ (μM) ^a		rmGlu ₇ pEC ₅₀	Rat K _p $(K_{p,uu})^b$
			[% L-AP4 Max ±SEM]	(±SEM)	
5	OMe	Me 3.3 [104 <u>+</u> 5]		5.48 <u>+</u> 0.14	1.4 (1.1)
9a	MeO MeO	Me	>10 [20]	<5	ND
9b	OMe	Me	>10 [54]	<5	ND
9с	, cd F	Me	1.5 [78 <u>+</u> 2]	5.82 <u>+</u> 0.06	4.3 (1.7)
9d	F	Me	1.7 [106 <u>+</u> 4] 5.78 <u>+</u> 0.10		1.4 (0.9)
9e	F OMe	Me	0.60 [107 <u>+</u> 12]	6.22 <u>+</u> 0.11	2.2 (0.6)

9f	F F OMe	Me	0.65 [112 <u>+</u> 10]	6.19 <u>+</u> 0.14	4.3 (2.3)
9g	F OMe	Me	1.0 [82 <u>+</u> 6]	5.99 <u>+</u> 0.06	2.7 (0.9)
9h	F OMe	Me	0.48 [51 <u>+</u> 7]	6.32 <u>+</u> 0.06	ND
9i	OMe	Me	2.3 [87 <u>+</u> 6]	5.64 <u>+</u> 0.16	4.8 (1.7)
9j	€ O F	Me	2.8 [91 <u>+</u> 3]	5.56 <u>+</u> 0.13	1.5 (0.8)
9k	§ OMe	Me	3.0 [98 <u>+</u> 7]	5.53 <u>+</u> 0.20	ND
91	OMe	Et	1.7 [123 <u>+</u> 13]	5.76 <u>+</u> 0.16	ND
9m	F OMe	Et	0.74 [102 <u>+</u> 4]	6.13 <u>+</u> 0.08	ND
9n	F F OMe	Et	1.05 [113 <u>+</u> 5]	£ 00±0.00	
90	F O F	Et	1.48 [102 <u>+</u> 6]	5.83 <u>+</u> 0.10	ND

 9 Calcium mobilization assays with rat mGlu₇/G_{qi5}-HEK cells performed in the presence of an EC₂₀ fixed concentration of L-AP4; values represent means from three (n=3) independent experiments performed in triplicate. 9 Total and calculated unbound brain:plasma partition coefficients determined at 0.25 h post-administration of an IV cassette dose (0.20–0.25 mg/kg) to male, SD rats (n = 1), in conjunction with *in vitro* rat plasma protein and brain homogenate binding assay data. ND = not determined.

As discussed previously, HTS hit **5** exhibited improved selectivity for mGlu₇ over previous compounds VU0155094 and VU0422288 (mGlu₇ EC₅₀ for **5** = 3.3 μ M, pEC₅₀ = 5.48±0.14, 104±5 L-AP4 Max, mGlu₄ EC₅₀ >10 μ M, mGlu₈ EC₅₀ >10 μ M) and displayed exceptional CNS penetration (rat plasma:brain K_p = 1.4, K_{p,uu} = 1.1). Moving the methoxy group to either the 2- or 3-position, as in **9a** and **9b**, respectively, led to inactive analogs, as did a wide-range of substituents across multiple domains of **5** (**Figure 3**). When steep SAR has presented in other GPCR allosteric modulator programs, application of the 'fluorine walk' strategy³¹ has proven beneficial, and this is true for the present series. The addition

of a single fluorine atom to either the 2- or 3-position of the 4methoxyl phenyl moiety increased mGlu₇ PAM activity (9c, $mGlu_7 EC_{50} = 1.5 \mu M$, and **9d**, $mGlu_7 EC_{50} = 1.7 \mu M$), respectively. In the case of 9c, K_p (4.3) and $K_{p,uu}$ (1.7) improved as well relative to 5. The addition of two fluorine atoms to the 4methoxy phenyl moiety afforded even more favorable results. Here, the 2,6-difluoro congener **9e** (mGlu₇ EC₅₀ = 0.60 μ M, $pEC_{50} = 6.22\pm0.11$, 107 ± 12 L-AP4 Max) and the 2,3-difluoro derivative **9f** (mGlu₇ EC₅₀ = 0.65 μ M, pEC₅₀ = 6.19±0.14, 112±10 L-AP4 Max) provided submicromolar mGlu₇ PAM EC₅₀s and good CNS penetration (K_ps of 2.2 ($K_{p,uu} = 0.6$) and 4.3 ($K_{p,uu} = 2.3$) for **9e** and **9f**, respectively). The 2-chloro-5fluoro analog **9h** was the most potent mGlu₇ PAM in the series $(mGlu_7 EC_{50} = 0.48 \mu M, pEC_{50} = 6.32 \pm 0.06, but the efficacy$ was diminished (51±7 L-AP4 Max). Difluoromethyl ether congeners 9i and 9k were also active, but solubility concerns precluded further advancement.

The in vitro DMPK profiles (Table 2) and K_ps/K_{p,uu}s of 5 and analogs 9 were tightly conserved in terms of predicted hepatic clearance, protein binding, and CYP450 inhibition (note, the chemotype engenders 1A2 inhibition); thus, physiochemical properties of individual PAMs and mGlu₇ PAM potency/efficacy assisted in prioritization. Attention then focused on further characterization of 9e and 9f as potential mGlu₇ PAM in vivo tool compounds. Both PAMs 9e and 9f were predicted to be moderate to highly cleared in rat ($CL_{hep} = 64.2$ and 65.5 mL/min/kg, respectively), and both displayed good free fraction in rat plasma (fu = 0.05 and 0.02; rat brain f_n s of 0.014 and 0.012) and clean CYP450 profiles (9e: >30 μ M versus 3A4, 2D6 and 2C9, 8.7 μM at 1A2; **9f**: >30 μM versus 3A4, 2D6, 24.6 µM at 2C9 and 3.1 µM at 1A2). Based on the improved rat K_p/K_{p,uu}, 9f was further advanced into a mouse PBL time-course study. Here, a 10 mg/kg IP dose of 9f was followed out to 6 hours with non-serial sampling of both plasma and brain at each selected time point, and displayed excellent CNS penetration (Kp @ 60 min of 2.1 and Kp @ 360 min of 1.1). Thus, for a first generation in vivo tool compound, **9f** could be studied in both rat and mouse models.

Table 2. In vitro DMPK Profiles of 5 and Analogs 9

Property	5	9c	9e	9f	9g
MW	321	339	357	357	357
cLogP	3.70	3.78	4.11	3.90	3.97
TPSA	43.2	37.2	37.2	37.2	37.2
In vitro PK parameters					
CL _{HEP} (mL/min/kg), rat	59.4	62.1	64.2	65.5	63.0
CL _{HEP} (mL/min/kg), humai	18.8	18.5	14.2	16.6	15.0
Rat fu _{plasma}	0.021	0.030	0.046	0.022	0.046
Human fu _{plasma}	0.006	0.013	0.016	0.008	0.002
Rat fu _{brain}	0.016	0.012	0.014	0.012	0.015
Cytochrome P ₄₅₀					
(IC ₅₀ , μM)					
1A2	0.69	0.33	8.67	3.08	2.93
2C9	>30	27	>30	24.7	>30
2D6	>30	>30	>30	>30	>30

3A4	>30	>30	>30	>30	>30

However, broader mGlu receptor selectivity, as well as general ancillary pharmacology, needed to be assessed prior to any in vivo work. Gratifyingly, 9f was inactive (EC₅₀/IC₅₀s > 10 μ M) against mGlu_{1,2,3,4,5 and 6}, but mGlu₈ activity was present $(mGlu_8 EC_{50} = 2.6 \mu M, pEC_{50} = 5.58 \pm 0.06, 101 \pm 2 Glu Max,$ Table 3). Interestingly, 9f was inactive at the other Group III mGlus (mGlu₄ and mGlu₆, see supporting data).³⁰ These data prompted us to examine mGlu selectivity for other analogues in this series, and, in general, as PAM potency at mGlu7 increased, mGlu₈ PAM activity also increased (Table 3); however, PAM activity at mGlu_{4/6} remained weak to inactive (data not shown).³⁰ PAM **9f** represents a missing link in the Group III receptor PAM toolbox and serves as a nice complement to the mGlu_{4/8} PAM, 1. In addition, broader ancillary pharmacology was assessed in a Eurofins Lead profiling panel³⁰ of 68 GPCRs, ion channels and transporters, and a single activity assessment at NK1 ($K_i = 650$ nM, functional antagonist IC₅₀ of 3.4 µM) proved significant (all others <50% inhibition of radioligand binding at 10 µM).³¹

Table 3. Comparison of potency and % maximal agonist response across the three widely expressed CNS group III mGlu receptors for **5**, **9f** and related analogs.

Entry	mGlu ₄ EC ₅₀	mGlu ₄	mGlu ₇ EC ₅₀	mGlu ₇	mGlu ₈ EC ₅₀	$mGlu_8$
	(µM)	pEC ₅₀	(µM)	pEC ₅₀	(µM)	pEC ₅₀
	[% agonist	(±SEM)	[% agonist	(±SEM)	[% agonist	(±SEM)
	Max ±SEM]		Max ±SEM]		Max ±SEM]	
5	>10 [48 <u>+</u> 3]	<5	3.3 [104 <u>+</u> 5]	5.48 <u>+</u> 0.14	>10 [86 <u>+</u> 5]	<5
9c	>30	<4.5	1.5 [78 <u>+</u> 2]	5.82 <u>+</u> 0.06	2.0 [70 <u>+</u> 6]	5.69 <u>+</u> 0.13
9e	>10 [69 <u>+</u> 3]	<5	0.60 [107 <u>+</u> 12]	6.22 <u>+</u> 0.11	2.9 [101 <u>+</u> 1]	5.54 <u>+</u> 0.18
9f	>10 [45 <u>+</u> 3]	<5	0.65 [112 <u>+</u> 10]	6.19 <u>+</u> 0.14	2.6 [101 <u>+</u> 2]	5.58 <u>+</u> 0.06
9h	>30	<4.5	0.48 [51 <u>+</u> 7]	6.32 <u>+</u> 0.06	0.49 [41 <u>+</u> 10]	6.31 <u>+</u> 0.06
9m	2.1 [53 <u>+</u> 6]	5.67 <u>±</u> 0.07	0.74 [102 <u>+</u> 4]	6.13 <u>+</u> 0.08	0.89 [85 <u>+</u> 6]	6.05 <u>+</u> 0.09

With the first mGlu₇-preferring, and highly CNS penetrant, PAM in hand, we assessed the activity of 9f in a standard rat preclinical model predictive of antipsychotic activity, amphetamine-induced hyperlocomotion (AHL),³² as human genetic association studies have identified GRM7 polymorphisms linked to schizophrenia. ^{13,19} In this study, **9f** was dosed at 30 mg/kg IP in 10% Tween 80/H₂O (0.75 mg/kg. s.c. amphetamine), and there was no efficacy observed in this assay (data not shown).³⁰ Terminal (t = 2 hr) plasma and brain samples were taken, and 9f displayed a terminal K_p of 2.43 with total brain levels ~9x above the mGlu₇ PAM in vitro EC₅₀. These data represent the first evaluation of an mGlu7/8 PAM in rat AHL, but the lack of efficacy here does not rule out potential efficacy with NMDA antagonist challenge³³ or in other antipsychotic models (prepulse inhibition, conditioned avoidance responding, etc. or other genetic models (all of which are under pursuit)). As cognition deficits are another major, and

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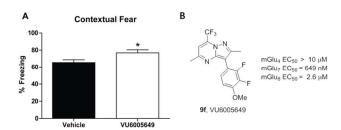


Figure 4. 9f, VU6005649, administration has pro-cognitive effects on associative learning in wild type mice. A) Contextual Fear Conditioning. Vehicle (10% Tween 80, n = 11) or **9f** (VU6005649, 50 mg/kg, n = 11) was administered (i.p.) to mice 15 minutes prior to training. On test day, VU6005649-treated mice froze significantly more than vehicle-treated mice (vehicle: $65.5 \pm 3.3\%$ vs. VU6005649: $76.8 \pm 3.6\%$, p = 0.03) indicative of procognitive compound effects on associative learning. Two tailed Students t-test. Values presented as mean \pm SEM.

unmet, symptom cluster in schizophrenia, we next evaluated 9f in a standard mouse contextual fear conditioning (CFC) model at 50 mg/kg IP.³⁰ Here, **9f** showed modest but significant pro-cognitive effects on associative learning in wild type mice (Figure 4), and the first example of efficacy of an mGlu_{7/8} PAM in this model. We would note that the compound did induce some level of sedation, which was still present when the compound was evaluated in mGlu₇ knockout mice (data not shown). As sedation during training would be predicted to diminish the capacity for associative learning, it is likely that the full efficacy of PAM 9f in this cognitive assay was masked by off-target effects (such as NK1). Such results suggest that the utility of this tool may be limited in certain in vivo assays. Moreover, these exciting data warrant further optimization of this and other HTS hits to develop a highly selective mGlu7 PAM for further in vivo target validation stud-

PAM **9f**, an mGlu_{7/8} PAM, and the first reported mGlu₇ preferring PAM, complements existing Group III mGlu receptor PAM tool compounds **1-4**, and represents a major advance in the field. This novel series of pyrazolo[1,5-*a*]pyrimidines possess good free fraction and CNS penetration, lending utility as both *in vitro* and *in vivo* tool compounds alone or in combination studies with **1-4** and *Grm7*^{-/-} mice. Additional behavioral pharmacology with **9f**, and optimization of additional hits from the HTS screen, are underway and will be reported in due course.

AUTHOR INFORMATION

Corresponding Authors

*(CMN). Phone: 1 615-343-4303. Fax: 1 615-936-4381. Email: colleen.niswender@vanderbilt.edu.

*(CWL). Phone: 1 615-322-8700. Fax: 1 615-936-4381. Email: craig.lindsley@vanderbilt.edu.

Author Contributions

CWL, CMN, PJC, and RGG drafted/corrected the manuscript. MA, MS, KAB and DWE performed the chemical synthesis. CWL, PJC, CMN, CJK, and ALR oversaw the target selection and interpreted the biological data. ML and ALR performed the *in vitro* molecular pharmacology studies. ALB and SC performed the *in vitro* and *in vivo* DMPK studies. CKJ, MB and RGG performed the *in vivo* experiments. All authors have approved the manuscript.

Acknowledgement

The authors would like to thank the NIH/NIMH MH102548 (to C.M.N.) and MH113543 (to C.M.N. and C.W.L.) and the William K. Warren, Jr. and the William K. Warren Foundation who funded the William K. Warren, Jr. Chair in Medicine (to C.W.L.). We would like to thank the Vanderbilt High Throughput Screening Facility for their assistance with primary screening.

ASSOCIATED CONTENT

Supporting Information. General methods for the synthesis and characterization of all compounds, and methods for the *in vitro* and *in vivo* DMPK protocols and supplemental figures and detailed explantion of the sedation studies. This material is available free of charge via the Internet at http://pubs.acs.org.

ABBREVIATIONS

AHL, amphetamine-induced hyperlocomotion; metabotropic glutamate receptor (mGlu); PAM, positive allosteric modulator; NAM, negative allosteric modulator; HTS, high-throughput screen; CFC, contextual fear conditioning; PBL, plasma:brain level; RTT, Rett Syndrome; CNS, central nervous system; mGlu7, metabotropic glutamate receptor subtype 7; ADHD, attention deficit hyperactivity disorder

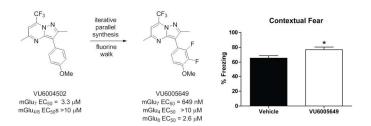
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Table of Contents Graphic



1, ADX88178 $mGlu_4 EC_{50} = 52 nM$ $mGlu_7 EC_{50} > 10 \mu M$ $mGlu_8 EC_{50} = 1.2 \mu M$

2, VU0155094 $mGlu_4 EC_{50} = 3.2 \mu M$ $mGlu_7 EC_{50} = 1.5 \mu M$ $mGlu_8 EC_{50} = 900 nM$

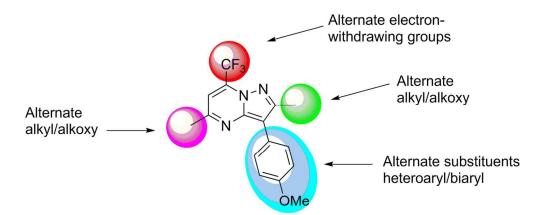
3, VU0422288

$$mGlu_4 EC_{50} = 108 \text{ nM}$$

 $mGlu_7 EC_{50} = 146 \text{ nM}$
 $mGlu_8 EC_{50} = 125 \text{ nM}$

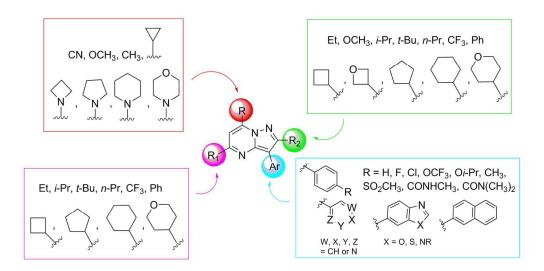
 ${f 4}$, ADX71743 mGlu₄ IC₅₀ >10 μM mGlu₇ IC₅₀ = 650 nM mGlu₈ IC₅₀ >10 μM

137x112mm (300 x 300 DPI)

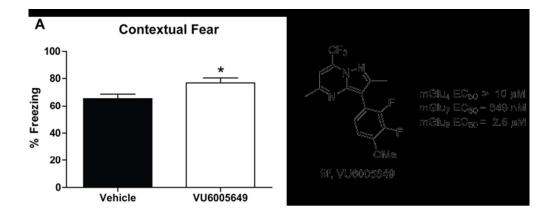


5, VU6004502 mGlu₇ EC₅₀ = $3.3 \mu M$ mGlu_{4/8} EC₅₀s >10 μM

124x71mm (300 x 300 DPI)



171x84mm (300 x 300 DPI)



127x50mm (150 x 150 DPI)

$$F_{3}C$$

$$O$$

$$R_{1}$$

$$O$$

$$HN^{-N}$$

$$R_{2}$$

$$R_{1}$$

$$R_{2}$$

$$R_{1}$$

$$R_{2}$$

$$R_{1}$$

$$R_{2}$$

$$R_{1}$$

$$R_{2}$$

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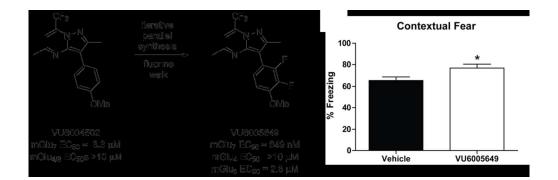
$$R_{4}$$

$$R_{5}$$

$$R$$

145x80mm (300 x 300 DPI)

118x84mm (300 x 300 DPI)



192x64mm (150 x 150 DPI)