Studies in Macrolide Synthesis: A Stereocontrolled Synthesis of Oleandolide Employing Reagent- and Substrate-Controlled Aldol Reactions of (S)-1-(Benzyloxy)-2-methylpentan-3-one

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Received July 18, 1994[⊗]

Abstract: A highly stereocontrolled total synthesis of oleandolide (2), the aglycon of the macrolide antibiotic oleandomycin (1), has been completed in 8% overall yield (20 steps longest linear sequence, 26 steps in total) with 90% overall diastereoselectivity. Initially, reagent-controlled syn aldol reactions of (S)-1-(benzyloxy)-2-methylpentan-3-one ((S)-8) were employed to prepare adducts 6 (SS) and 7 (SA), which were elaborated to provide the two advanced fragments 33 and 27, respectively. Coupling of these fragments followed by functional group manipulation and macrolactonization gave the macrocyclic ketone 42, possessing S configuration at C_9 . Elaboration of 42 to oleandolide, however, proved troublesome. Substrate-controlled syn and anti aldol reactions of ketone (S)-8, meanwhile, provided the adducts 6 (SS) and 7 (AA), which enabled synthesis, via fragments 64 and 60, of the key macrocyclic ketone intermediate 69, having R configuration at C_9 . Stereoselective epoxidation of ketone 69, by reaction with dimethylsulfonium methylide under macrocyclic stereocontrol, provided the (8R)-epoxide 83; subsequent elaboration then gave oleandolide (2).

Introduction

Oleandomycin (1) is a 14-membered macrolide antibiotic¹ produced by the actinomycete *Streptomyces antibioticus* and originally reported by Sobin *et al.* in 1954.² It was first chemically characterized in 1958, by Celmer and co-workers, ³a as "a polyhydroxy, epoxy, polymethyl ketolactone of the macrolide type, containing glycosidically bound desosamine and *L-oleandrose*," and a partial structure was proposed at that time. The complete structure of oleandomycin was published in 1960 by Celmer, Woodward, and co-workers, ³b while the absolute configuration was established in 1965 by Celmer, ³c and later confirmed by X-ray analysis of the 11,4″-bis[*O-*(*p*-bromobenzoyl)] derivative by Ogura *et al.*³d

Oleandomycin shows moderately broad antibacterial activity, having a bacteriostatic rather than a bactericidal action. In common with several other macrolides, it inhibits bacterial RNA-dependent protein synthesis—by binding to the 50-S ribosomal subunit and blocking either transpeptidation and/or translocation reactions—but does not affect bacterial nucleic acid synthesis.⁴ Oleandomycin is active against Gram-positive and some Gram-negative bacteria and is used widely in both clinical^{5a} and veterinary^{5b} fields, principally as its triacetate (troleandomycin) but also as its phosphate derivative, as a treatment for bacterial infections. It has also been used as a feed additive to promote growth in poultry.^{5b}

A synthesis of oleandomycin which employs a carbohydratebased approach to construct the aglycon oleandolide (2) has recently been completed by Tatsuta *et al.*^{6b,7} The glycosidation of oleandolide to provide the natural product has also been accomplished by Tatsuta's group,^{6a} and thus a synthesis of 2 constitutes a formal total synthesis of oleandomycin. We now describe our successful efforts to synthesize this macrolide antibiotic,^{8,9} which inspired our development of new stereoselective methods for the construction of polypropionate-derived natural products.¹⁰

Retrosynthetic Analysis

Oleandomycin, in common with the other macrolide antibiotics, presents a 3-fold challenge to the synthetic chemist: 11 firstly, the construction of a 14-membered lactone, in which the success or otherwise of any ring-closing reaction will depend critically on the conformations available to the seco-acid; secondly, the stereoselective construction of the 10 stereogenic centers of the macrolide ring; and thirdly, glycosidation—the stereo- and

Abstract published in Advance ACS Abstracts, November 1, 1994.

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⁽⁴⁾ For a review of the mode of action of macrolide antibiotics, see: Corcoran, J. W. In ref 1.

⁽⁵⁾ For a review of macrolides in (a) clinical practice, see: Nakayama, I. In ref 1. For (b) veterinary practice, see: Wilson, R. C. In ref 1.

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⁽⁷⁾ Other synthetic studies: (a) Kochetkov, N. K.; Sviridov, A. F.; Ermolenko, M. S. Tetrahedron Lett. 1981, 22, 4315, 4319. (b) Paterson, I. Tetrahedron Lett. 1983, 24, 1311. (c) Costa, S. S.; Olesker, A.; Thang, T. T.; Lukacs, G, J. Org. Chem. 1984, 49, 2338. (d) Kobayashi, Y.; Uchiyama, H.; Kanbara, H.; Sato, F. J. Am. Chem. Soc. 1985, 107, 5541. (e) Paterson, I.; Arya, P. Tetrahedron 1988, 44, 253. (f) Kochetkov, N. K.; Yashunsky, D. V.; Sviridov, A. F.; Ermolenko, M. S. Carbohydr. Res. 1990, 200, 209. (g) Sviridov, A. F.; Yashunsky, D. V.; Kuz'min, A. S.; Kochetkov, N. K. Mendeleev Commun. 1991, 4. (h) Sviridov, F. S.; Yashunsky, D. V.; Kuz'min, A. S.; Kochetkov, N. K. Mendeleev Commun. 1992, 65.

⁽⁸⁾ For preliminary communications of this work, see: (a) Paterson, I.; Lister, M. A.; Norcross, R. D. *Tetrahedron Lett.* **1992**, 33, 1767. (b) Paterson, I.; Ward, R. A.; Romea, P.; Norcross, R. D. *J. Am. Chem. Soc.* **1994**, 116, 3623.

⁽⁹⁾ For a different (less effective) aldol-based approach to oleandolide synthesis, see: Paterson, I.; McClure, C. K. *Tetrahedron Lett.* **1987**, 28, 1229.

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Scheme 1

regiocontrolled attachment of the sugars L-oleandrose (at C₃) and D-desosamine (at C₅). It was the fulfillment of the first and second challenges with which the work described in this paper was primarily concerned.

Our retrosynthetic analysis for oleandomycin is outlined in Scheme 1. The exocyclic epoxide at C_8 of $\mathbf 2$ is a unique structural feature of oleandolide, not found in any of the other known macrolide antibiotics, and it was envisaged that this sensitive functionality might be introduced late in the synthesis by manipulation of the C_8 ketone in macrolide $\mathbf 3$, possibly by using a sulfur ylide reagent. Alternatively, the C_8 ketone of $\mathbf 3$ might first be transformed to an exocyclic alkene which could then be epoxidized. The possibility of macrocyclic stereocontrol would be an important issue in these reactions.

Macrolide 3 was therefore identified as a pivotal synthetic target. The absolute configuration at C₉ of 3 is not specified in Scheme 1. Work on the related macrolide antibiotic erythromycin has shown¹² that the stereochemistry at C₉ is critically important in determining the efficiency of macrolactonization reactions^{11c} used to close the 14-membered ring: changing the configuration at C₉ has a profound effect on the conformations available to the seco-acid and hence on the success, or otherwise, of the macrolactonization. The choice of stereochemistry at C₉ might also be important in allowing a hydroxyl-directed epoxidation of an exocyclic alkene at C₈. Ideally, a strategy was desired that could construct 3 with either R or S stereochemistry at C₉, in order that the effect of the configuration of this stereogenic center might be further investigated.

Disconnection of macrolide 3 to C_1 – C_7 and C_8 – C_{13} stereopentad fragments 4 and 5 was considered attractive, since this would divide the molecule into two approximately equal segments thus constituting a highly convergent approach. The critical C_7 – C_8 coupling and ring-forming reactions were planned to be nucleophilic addition of an anion of 4 (generated at C_7 , α to a suitable charge-stabilizing sulfur substituent) to the C_8 aldehyde 5, followed by macrolactonization.

The array of alternating methyl and oxygenated functionalities around the lactone of 2 reveals the polyketide-derived biosynthetic origin of oleandomycin,13 and suggested to us that asymmetric aldol methodology14 might be applied to achieve a highly stereoselective synthesis. According to this strategy, fragments 4 and 5 should be available from β -hydroxyketones 6 (SS) and 7 (SA or AA), respectively. 15 Diol 4 would require a stereoselective hydroboration of 6 (SS) to introduce the C₆ stereogenic center, and a stereoselective ketone reduction to construct the C3 stereocenter. Meanwhile, another stereoselective ketone reduction was envisaged to set up the C11 stereocenter of 5 from 7, and a Cram-controlled addition of a methyl nucleophile onto an aldehyde was proposed to establish the C₁₃ stereocenter. The choice of either a syn or an anti aldol for the C₈-C₁₃ fragment (i.e., 7 (SA or AA)) would enable either the 9S or the 9R stereochemistry of macrolide 3 to be generated, respectively.

Since aldol products 6 (SS) and 7 (SA or AA) should all originate from our dipropionate reagent ethyl ketone (S)-8, 10c,d,h this plan represented a particularly concise and highly convergent approach in which six of the ten stereocenters of macrolide 3 were to be constructed by two aldol reactions of the *same* ketone precursor.

Results and Discussion

Synthesis of the Dipropionate Reagent: Chiral Ethyl Ketone (S)-8. Ketone (S)-8 was readily prepared by the

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(15) In our nomenclature system for aldol diastereomers, such as 7 (SA), the first descriptor (in this case S for syn) refers to the relative stereochemistry of the aldol bond construction and the second descriptor (here A for anti) defines the relative stereochemistry of the two methyl substituents flanking the carbonyl.

⁽¹¹⁾ General reviews on macrolide synthesis: (a) Masamune, S.; McCarthy, P. A. In ref 1. (b) Paterson, I.; Mansuri, M. M. Tetrahedron 1985, 41, 3569. (c) Bartra, M.; Urpí, F.; Vilarassa, J. In Recent Progress in the Chemical Synthesis of Antibiotics and Related Microbial Products; Kukacs, G., Ed.; Springer-Verlag: Berlin, 1993; Vol. 2.

^a (a) Cl₃CC(=NH)OBn, catalytic TfOH, cyclohexane/CH₂Cl₂, 20 °C, 16 h; (b) Me(MeO)NH·HCl, AlMe₃, PhMe, 80 °C, 2 h; (c) EtMgBr, THF, 0 °C, 1 h.

sequence of reactions depicted in Scheme 2. Thus, methyl (S)(+)-3-hydroxy-2-methylpropionate (9) (Aldrich, \geq 97% enantiomeric excess (ee)) was benzylated in good yield (81%) using benzyl 2,2,2-trichloroacetimidate as the benzylating agent^{16a} and triflic acid as the catalyst, with no loss of configurational purity at the stereogenic center α to the carbonyl.^{16b} Ester 10 was then converted into N-methoxy-N-methylamide 11,^{17a} which was reacted with ethylmagnesium bromide^{17b} to provide the desired chiral ethyl ketone (S)-8 (73% yield from 10, $[\alpha]^{20}_D = +25.8^{\circ}$ (c 8.2, CHCl₃), \geq 97% ee¹⁸).

Synthesis of a Macrolide with 9S Configuration. Reagent-Controlled Syn-Selective Aldol Reactions of Ethyl Ketone (S)-8. We elected first to direct our efforts toward a synthesis of the macrolide 3 bearing S configuration at C_9 . Inspection of Scheme 1 reveals that this requires access to the two syn aldol adducts 6 (SS) (for the C_1-C_7 segment) and 7 (SA) (for the C_8-C_{13} segment), which we envisaged being obtained from the (Z)-enol borinate of ketone (S)-8.

Initially, the aldol reaction of (S)-8 using an achiral boron reagent was examined in order to ascertain whether there was any significant enolization stereoselectivity and/or enolate π -face diastereoselectivity arising from the ketone stereogenic center. By employing the sterically encumbered base diisopropylethylamine in the "Bu₂BOTf-mediated aldol reaction¹⁹ of ketone (S)-8 and methacrolein, selective (Z)-enol borinate formation and hence good syn diastereoselectivity could be obtained (syn: anti = 89:11). 10c,20 The syn aldol adducts were formed in almost equal amounts (SS:SA = 54:46) which established that the (Z)enol borinate of ketone (S)-8 bearing achiral ligands on the boron displays insignificant π -face selectivity in its aldol reactions; i.e., the influence of the α stereogenic center is negligible, and thus there is very low substrate control. This finding was important since it suggested that, in principle, the use of chiral ligands should allow reagent control of asymmetric induction in the boron-mediated aldol reactions of ketone (S)-8.

Employing the chiral boron reagent (-)-diisopinocampheylboron triflate ((-)-(Ipc)₂BOTf)²¹ and ⁱPr₂NEt to enolize ethyl

(20) In contrast, enolization of (S)-8 using the less-hindered base triethylamine leads to a marked preference for (E)-enol borinate formation, giving almost entirely *anti* aldol adducts in the reaction with methacrolein (syn:anti = 6.94; see ref 10c).

Scheme 3^a

^a (a) (−)-(Ipc)₂BOTf, ¹Pr₂NEt, CH₂Cl₂, 20 °C, 2 h; (*E*)-MeCH=CHCHO, 0 °C, 16 h; H₂O₂, MeOH/pH 7 buffer, 20 °C, 2 h; (b) (+)-(Ipc)₂BOTf, ¹Pr₂NEt, CH₂Cl₂, 20 °C, 2 h; H₂C=C(Me)CHO, 0 °C, 16 h; H₂O₂, MeOH/pH 7 buffer, 20 °C, 2 h.

ketone (S)-8 gave the corresponding (Z)-enol diisopinocampheylborinate 12 (Scheme 3). Addition of crotonaldehyde then provided the syn-anti aldol diastereomer 7 (SA), required for the C₈-C₁₃ fragment, with 89% diastereoselectivity and 73% yield. The syn-syn aldol diastereomer 7 (SS) was produced as the minor isomer, and ≤3% anti aldol diastereomers were observed. Similarly, the syn-syn aldol adduct 6 (SS), required for the C₁-C₇ fragment, was prepared in 74% yield and with 90% diastereoselectivity via (+)-(Ipc)₂BOTf-mediated enolization of (S)-8, giving the (Z)-enol diisopinocampheylborinate 13. followed in this case by addition of methacrolein. The synanti aldol adduct 6 (SA) was now the minor diastereomer. In both cases, high-performance liquid chromatography (HPLC) on silica allowed separation of the aldol diastereomers. The high levels of asymmetric induction obtained in these reactions demonstrate the considerable degree of control obtainable with the chiral diisopinocampheylboron triflate reagents.

These results were as expected from the $(Ipc)_2BOTf$ -mediated aldol reactions of *achiral* ethyl ketones with prochiral aldehydes. For the reactions of diethyl ketone and methacrolein or crotonaldehyde, for example, the *syn* aldol adducts are obtained with enantiomeric excesses of 86-91% when using the disopinocampheylboron reagents (Scheme 4). The sense of asymmetric induction is the same as that observed for ketone (S)-8. Thus, *syn* aldol adduct 14 is afforded by use of the (-)- $(Ipc)_2BOTf$ reagent, *via* the (Z)-enol borinate 15. Similarly, its enantiomer 16 is provided by the (+)- $(Ipc)_2BOTf$ -derived (Z)-enol borinate 17.

A rationale for the sense of asymmetric induction in these $(\text{Ipc})_2\text{BOTf-mediated}$ aldol reactions has been provided by a computational study using transition state (TS) modeling.²² The calculated transition structures for the aldol reaction of the (Z)-enol diisopinocampheylborinate 18 of butanone with acetaldehyde are shown in Scheme 5 ($R^1 = R^2 = \text{Me}$). TS 19 was the lowest energy structure found for reaction on the *si* face of the aldehyde, whereas TS 20 was the lowest energy structure found for *re*-face attack.²³ This latter TS is disfavored (+1.4 kcal mol⁻¹ relative to 19), due largely to a steric interaction between the methyl group adjacent to the boron on the pseudoaxial Ipc ligand and the R^1 group of the enolate. Thus, reaction preferentially occurs *via* TS 19, in which the same methyl group is orientated more favorably toward the aldehyde hydrogen, *i.e.*, away from the R^1 group of the enolate. This would account

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⁽¹⁸⁾ The enantiomeric purity of (S)-8 was determined by debenzylation (H₂, 10% Pd/C, 20 °C, 3 h) to give an 89% yield of the corresponding hydroxyketone which chiral shift ¹H NMR studies at 250 MHz using Eu(hfc)₃ indicated had ≥97% ee.

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⁽²¹⁾ Prepared in two steps from (+)-α-pinene: see ref 10e.

⁽²²⁾ Bernardi, A.; Capelli, A. M.; Comotti, A.; Gennari, C.; Gardner, M.; Goodman, J. M.; Paterson, I. *Tetrahedron* 1991, 47, 3471.

for the experimental observation of predominantly si-face attack when using the (-)-enantiomer of the reagent.

In TSs 19 and 20, the Ipc ligands hold the same relative orientation. A second TS was found for si-face attack (21 in Scheme 5), in which the two ligands hold a different relative orientation. However, this conformation was of significantly higher energy (+2.3 kcal mol⁻¹ relative to 19). From this we conclude that the pseudoequatorial Ipc ligand is not merely acting as a bulky group, but is serving to lock the pseudoaxial ligand in position in low-energy forms for both re- and si-face attack (i.e., TSs 19 and 20). Thus, both the pseudoaxial and the pseudoequatorial chiral ligands are important in determining π -face selectivity of the enol borinate.

Synthesis of the (9S)-C₈-C₁₃ Fragment. The (-)-(Ipc)₂-BOTf-mediated asymmetric aldol methodology supplied β -hydroxyketone 7 (SA) with three stereocenters (C₉, C₁₀, and C₁₂) correctly in place for the (9S)-C₈-C₁₃ fragment of oleandolide. The next transformation required was introduction of the C₁₁ stereocenter by directed reduction of the carbonyl group of 7 (SA), i.e., 7 (SA) \rightarrow C₉,C₁₁ syn-diol 22 in Scheme 6. This was accomplished with \geq 97% diastereoselectivity (ds) (single diastereomer by 250 MHz ¹H NMR) and good yield (89%) by employing a modification (using the more reactive LiBH₄ in place of NaBH₄) of the Narasaka reduction protocol.²⁵ Thus, the dibutylboron aldolate 23, derived from reaction of 7 (SA)

with di-n-butylmethoxyborane, was reduced in situ by treatment with lithium borohydride at -78 °C; oxidative workup (hydrogen peroxide/pH 7 buffer) then gave the desired C₉,C₁₁ syndiol 22.^{26,27} The high diastereoselectivity obtained on reduction may be rationalized by stereoelectronically favored axial attack of borohydride preferentially on the less-hindered face of aldolate 23, which reacts in the most energetically favorable chair conformation shown. Attack on the lower face of 23 (as drawn) is impeded by the methyl and propenyl substituents.

Following uneventful protection of the two secondary hydroxyls of 22 as their *tert*-butyldimethylsilyl (TBS) ethers, to provide 24 in high yield (86%), the next synthetic challenge

Scheme 4^a

 $R^1 = Et$; $R^2 = H_2C = C(Me)$ -, MeCH=CH-.

^a (a) (-)-(Ipc)₂BOTf, Pr₂NEt, CH₂Cl₂, -78 °C, 2 h; R²CHO, -20 °C, 16 h; H₂O₂, MeOH/pH 7 buffer, 20 °C, 2 h; (b) (+)-(Ipc)₂BOTf, Pr₂NEt, CH₂Cl₂, -78 °C, 2 h; R²CHO, -20 °C, 16 h; H₂O₂, MeOH/pH 7 buffer, 20 °C, 2 h.

was the stereoselective introduction of a methyl substituent at C_{13} . This we envisaged *via* addition to aldehyde **25**. Such a plan required debenzylation of 24 and oxidation of the resulting C₁₃ primary alcohol to provide the desired aldehyde. The presence of the double bond in 24 precluded hydrogenolysis of the benzyl ether. Debenzylation using a dissolving metal reduction (lithium in liquid ammonia/THF at -78 °C) was attempted, but unfortunately, under the polar reaction conditions, migration of TBS from the C_{11} oxygen to the newly formed C₁₃ alkoxide was found to be a significant side reaction. Quantitative cleavage of the benzyl ether of 24 was effected without any accompanying TBS migration, however, by employing the lithium 4,4'-di-tert-butylbiphenyl (LiDBB) radical anion reagent²⁸ in THF at −78 °C. Swern oxidation²⁹ then gave the desired C₁₃ aldehyde 25 in readiness for stereoselective methyl addition. During the oxidation, after addition of triethylamine at -78 °C, the reaction was allowed to warm only to -23 °C before quenching in order to prevent β -elimination of the siloxy substituent, which was a significant problem at higher temperatures.

The (9S)- C_8 - C_{13} fragment of oleandolide required the Felkin-Cram^{30,31} product of methyl addition to aldehyde **25**, and of a number of reagents screened, methylmagnesium chloride gave both the highest yield and highest stereoselectivity. Thus, addition of MeMgCl to **25** at low temperature $(-100\,^{\circ}\text{C})$ gave the desired (13R)-alcohol **26** with 88% diastereoselectivity and in 73% yield over the three steps from **24**.³² HPLC allowed separation of **26** from the minor epimer. This completed the construction of the C_9 - C_{13} stereopentad in six steps from (S)-**8**

Protection of the C_{13} hydroxyl in **26** as the (benzyloxy)methyl (BOM) ether and subsequent ozonolysis with a reductive workup provided the C_8 aldehyde **27** (92% yield over the two steps) in readiness for coupling with a nucleophilic C_1 – C_7 fragment. The (9S)- C_8 – C_{13} fragment **27** had been obtained in eight steps from ethyl ketone (S)-**8** in 30% yield and with 76% overall diastereoselectivity.

⁽²³⁾ Note that TSs 19 and 20 both possess a chair conformation. Boat TSs were found to be significantly higher in energy, thus accounting for the experimental observation of essentially complete syn diastereoselectivity for (Z)-enol borinates 15 and 17.

⁽²⁴⁾ In 21 the methyl groups adjacent to the boron on the two Ipc ligands are on *opposite* sides, whereas in 19 and 20 these methyl groups are on the *same* side.

^{(25) (}a) Narasaka, K.; Pai, F.-C. Tetrahedron 1984, 40, 2233; (b) Chen, K.-M.; Hardtmann, G. E.; Prasad, K.; Repič, O.; Shapiro, M. J. Tetrahedron Lett. 1987, 28, 155.

⁽²⁶⁾ In situ reduction of the diisopinocampheylboron aldolate formed during the aldol reaction used to prepare 7 (SA) was also attempted, thus saving a synthetic step. Unfortunately, it proved difficult to separate the resulting diol 22 from the isopinocampheol produced on oxidative workup. However, the strategy of in situ reduction of the aldolate resulting from an aldol reaction was later successfully applied in our synthesis of the marine natural product denticulatin (see: Paterson, I.; Perkins, M. V. Tetrahedron Lett. 1992, 33, 801), and also in our synthesis of the δ -lactone subunit of the marine natural product discodermolide (see: Paterson, I.; Wren, S. P. J. Chem. Soc., Chem. Commun. 1993, 1790).

⁽²⁷⁾ The C_9 , C_{11} -syn relative stereochemistry of **22** was confirmed by formation of its acetonide ((MeO)₂CMe₂, PPTS, CH₂Cl₂, 20 °C, 1 h; 88% yield) which had ¹³C NMR resonances at δ 98.9, 30.0, and 19.7, consistent with the indicated stereochemistry. See: (a) Rychnovsky, S. D.; Skalitsky, D. J. *Tetrahedron Lett.* **1990**, 31, 945. (b) Evans, D. A.; Rieger, D. L.; Gage, J. R. *Tetrahedron Lett.* **1990**, 31, 7099.

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(31) (a) Chérest, M.; Felkin, H.; Prudent, N. Tetrahedron Lett. 1968, 9, 2199.
(b) Heathcock, C. H.; Flippin, L. A. J. Am. Chem. Soc. 1983, 105, 1667.
(c) Anh, N. T.; Thanh, B. T. Nouv. J. Chim. 1986, 10, 681.

Scheme 5

Synthesis of the C_1-C_7 Fragment. Having obtained β -hydroxyketone 6 (SS) via (+)-(Ipc)₂BOTf-mediated aldol reaction of ketone (S)-8, with three stereocenters (C₂, C₄, and C₅) correctly assembled for the C_1-C_7 fragment of oleandolide, a stereoselective ketone reduction and a stereoselective alkene hydroboration were required next to set the C₃ and C₆ centers, respectively, i.e., 6 (SS) \rightarrow 28 in Scheme 7. It was anticipated that this should be possible in a one-pot reaction of 6 (SS) with the sterically demanding borane (Ipc)₂BH.³⁴ Thus, treatment of 6 (SS) with (+)-(Ipc)₂BH (3 equiv) in ether at 0 \rightarrow 20 °C, followed by oxidative workup with m-CPBA, gave three out of the four possible triols by HPLC analysis. These were the desired triol 28, a minor product epimeric at C₆ (6-epi-28), and another minor product epimeric at C₃ (3-epi-28) in a ratio of 90:5:5 and in a total yield of 69%. By increasing the amount

(32) The C_{13} configuration of alcohol **26** was assigned by analogy with the known sterochemical outcome of Grignard addition to aldehyde is, structurally similar to **25**, which provided the (13R)-alcohol ii with 89% ds as part of our earlier synthetic efforts directed at oleandomycin (see ref 7b). The configuration at C_{13} of ii was established by preparation of the dioxane iii. The vicinal coupling between $C_{12}H$ and $C_{13}H$ (4.2 Hz) of iii was typical of that expected for an axial—equatorial relationship. Note that the C_{13} configuration of ii is opposite to that originally reported (ref 7b), and Cram-chelate control (ref 33) in the Grignard addition to aldehyde i may be occurring.

(a) MeMgCl, THF, -100 °C, 1 h. (b) (-SCH2CH2S-)BCl, CH2Cl2.

(33) (a) Cram, D. J.; Kopecky, K. R. J. Am. Chem. Soc. 1959, 81, 2748. (b) Cram, D. J.; Wilson, D. R. J. Am. Chem. Soc. 1963, 85, 1245.

(34) (a) Brown, H. C.; Joshi, N. N. J. Org. Chem. 1988, 53, 4059. (b) For a review, see: Brown, H. C.; Jadhav, P. K.; Singaram, B. In Modern Synthetic Methods; Scheffold, R., Ed.; Springer-Verlag: Berlin, 1986; Vol. 4

^a (a) ⁿBu₂BOMe, THF/MeOH (5:1), −78 °C, 15 min; LiBH₄, −78 °C, 1 h; H₂O₂, MeOH/pH 7 buffer, 20 °C, 1 h; (b) 'BuMe₂SiOTf, 2,6-lutidine, CH₂Cl₂, −78 °C, 1 h; (c) LiDBB, THF, −78 °C, 1 h; (d) (COCl)₂, DMSO, CH₂Cl₂, −78 °C, 1 h; Et₃N, −23 °C, 30 min; aqueous NH₄Cl; (e) MeMgCl, THF, −100 °C, 1 h; (f) BnOCl, 'Pr₂NEt, CH₂Cl₂, 20 °C, 48 h; (g) O₃, CH₂Cl₂/Et₂O, −78 °C, 15 min; Me₂S, 20 °C, 15 min

of borane used from 3 to 5 equiv, triol 28 was obtained in an improved yield of 76% after chromatography. The stereochemical configuration of 28 was confirmed by conversion into trihydroxytosylate 29, the spectral analysis of which correlated with material synthesized during our earlier approach to oleandomycin.^{7b}

Reaction of β -hydroxyketone **6** (SS) with the opposite chirality of the borane, i.e., (-)-(Ipc)₂BH, still led to formation of triol **28** as the major product, but with reduced stereoselectivity (63% ds) and with 6-epi-**28** as the next most abundant product (26%). This indicated that in the one-pot alkene hydroboration/ketone reduction of β -hydroxyketone **6** (SS) there is a significant degree of substrate control of asymmetric induction. In the case of (+)-(Ipc)₂BH, the asymmetric influences of the substrate and reagent are matched; in the mis-

Scheme 7^a

Bn0 OR²

OH a or b

R¹O OH + 3-epi-28

$$c, d = 28 \text{ R}^1 = \text{Bn, R}^2 = \text{H}$$

(68%)

 $c = 29 \text{ R}^1 = \text{H, R}^2 = \text{Ts}$

reagent	product distribution ^b (28:6-epi-28:3-epi-28)	yield ^c (%)
a	90:5:5	69 64
D	63:26:11	64

^a (a) (+)-(Ipc)₂BH (3 equiv), Et₂O, 0 → 20 °C, 2 h; *m*-CPBA, 1 h, 20 °C; (b) (−)-(Ipc)₂BH (3 equiv), Et₂O, 0 → 20 °C, 2 h; *m*-CPBA, 1 h, 20 °C; (c) TsCl, Et₃N, DMAP, CH₂Cl₂, 20 °C, 1 h; (d) H₂, 10% Pd/C, $^{\circ}$ Pr₂O, 20 °C, 2 h. b Ratio of isolated yields after chromatography. $^{\circ}$ Combined yield of all isomers.

Scheme 8

matched situation, using the antipodal reagent, substrate control dominates over reagent control and the Ipc groups are to a large extent merely acting as bulky ligands.

The sense of stereochemical control due to the substrate may be rationalized according to existing models. On the basis of the experimental observation of gas evolution upon addition of the substrate to a solution of (Ipc)2BH, we hypothesize that, in the reaction using 3 equiv of the borane, the first equivalent of reagent discharges hydrogen from β -hydroxyketone 6 (SS) to form the boron aldolate 30 (Scheme 8). The formation of this aldolate should activate the carbonyl to reduction by a second equivalent of borane, with attack occurring preferentially from the less-hindered upper face (as drawn) of the six-membered chelate to provide borate 31, and may account for the extremely high level of diastereoselectivity observed for the ketone reduction.³⁵ Reaction with a third equivalent of reagent then leads to hydroboration of the alkene (in the stereochemical sense predicted by Still³⁶) to provide 32, which upon oxidative workup yields triol 28. We have, however, been unable to establish unambiguously that ketone reduction precedes alkene hydroboScheme 9^a

^a (a) TsCl, Et₃N, DMAP, CH₂Cl₂, 20 °C, 1.5 h; (b) (MeO)₂CMe₂, PPTS, CH₂Cl₂, 20 °C, 15 h; (c) H₂, 10% Pd/C, Pr₂O, 20 °C, 2 h; (d) PhSLi, THF, 80 °C, 3 h; (e) NaIO₄, MeOH/H₂O, 20 °C, 21 h.

ration, and the two processes may well occur competitively. The scope of our hydroboration/reduction protocol has been extended to the preparation of other stereopentad systems.^{10g}

With the preparation of triol 28 accomplished, all of the five contiguous stereogenic centers spanning C2-C6 in oleandolide had now been constructed, in only two steps from ethyl ketone (S)-8. On the basis of our previous studies, 7b we elected to convert 28 into the known phenyl sulfoxides 33 (Scheme 9) in readiness for coupling to aldehyde 27. Thus, selective tosylation of the C₇ primary hydroxyl of 28 and subsequent protection of the two secondary hydroxyls as an acetonide provided 34 in 87% yield over the two steps. The use of a cyclic protecting group for the C3 and C5 hydroxyls was intended to introduce a degree of conformational rigidity to the seco-acid, which we anticipated would promote an efficient macrolactonization (vide infra). 11 Hydrogenolysis of the C₁ benzyl ether of 34 gave 35 in 92% yield. Introduction of sulfur, which was needed to direct deprotonation at C₇ in the subsequent coupling reactions, was then accomplished by thiophenolate ion displacement of the tosyl group of 35, affording the phenyl sulfide 36 in 99% yield. Compound 36 was identical in all respects with material synthesized during our earlier approach to oleandomycin.^{7b} An uneventful periodate oxidation of 36 then gave a mixture of the diastereomeric sulfoxides 33, which were not separated, again in 99% yield. The C₁-C₇ fragment 33 had thus been synthesized in seven steps from ethyl ketone (S)-8 in an overall yield of 40% and with 81% diastereoselectivity.

Fragment Coupling and Macrolactonization. Optimum conditions for the coupling of the C_1 – C_7 and C_8 – C_{13} fragments involved lithiation of sulfoxides 33 with LDA (2.2 equiv) in DME at -78 °C, followed by addition of aldehyde 27 (0.6 equiv) at the same temperature (Scheme 10). This led to a complex mixture of adducts 37 in 88% yield (80% conversion of aldehyde), which were not separated. The excess sulfoxide used in the reaction could be recovered unchanged, after flash chromatography, and used in future reactions.

Desulfurization of adducts 37 was effected in 65% yield by treatment with W-2 Raney nickel in ether at room temperature.³⁷ The combined mixture of isomeric diols resulting from the Raney nickel treatment (38 + suspected C₈ OTBS regioisomers) was then subjected to a two-step oxidation procedure involving initial Swern oxidation,²⁹ to give the corresponding ketoaldehydes, followed by further oxidation to the C₁ carboxylic acid 39 and its C₈ OTBS regioisomer using Masamune's neutral

⁽³⁵⁾ A similar mechanism has been proposed by Evans for reduction of β -hydroxyketones using catecholborane. See: Evans, D. A.; Hoveyda, A. H. J. Org. Chem. 1990, 55, 5190.

⁽³⁶⁾ Still, W. C.; Barrish, J. C. J. Am. Chem. Soc. 1983, 105, 2487. (37) Four isomeric products were obtained, however, instead of the two epimers 38 expected. It was suspected that the two additional products arose from migration of TBS from the C₉ oxygen to the C₈ hydroxyl (a conceivably less sterically hindered environment) which could have occurred during either the coupling or subsequent desulfoxidation steps.

Scheme 10^a

 a (a) LDA (2.2 equiv), DME, −78 °C, 15 min; **27**, −78 °C, 5 min; (b) W-2 Raney Ni, Et₂O, 20 °C, 90 min; (c) (COCl)₂, DMSO, CH₂Cl₂, −78 °C, 1 h; Et₃N, −23 °C, 30 min; aqueous NH₄Cl; (d) KMnO₄, 'BuOH/pH 7 buffer, 20 °C, 30 min; (e) H₂, Pd/C, EtOH, 20 °C, 90 min; (f) 2,4,6-Cl₃(C₆H₂)COCl, Et₃N, THF, 20 °C, 2 h; add to DMAP, PhMe, 80 °C, 3 h; (g) Ph₃MeP⁺Br[−], KHMDS, PhMe, 100 °C, 16 h.

conditions of buffered potassium permanganate.³⁸ Finally, hydrogenolysis of the C_{13} (benzyloxy)methyl ether provided two hydroxy acids, separable by flash chromatography, in a ratio of 3.3:1 and in 67% overall yield from **38**. The major product was confirmed as the desired seco-acid **40**.³⁹

With seco-acid **40** thus in hand, albeit in a yield reduced by unwanted TBS migration, the critical macrolactonization step could be attempted. The conditions chosen for macrolactonization were those developed by Yamaguchi *et al.*, ⁴⁰ which had been used with notable success in our earlier synthesis of (9*S*)-dihydroerythronolide A (91% macrolactonization yield). ⁴¹ Accordingly, the mixed anhydride of seco-acid **40** was prepared by treatment with 2,4,6-trichlorobenzoyl chloride and triethylamine in THF (2 h, 20 °C), and then added slowly (3 h) by syringe pump as a dilute solution in toluene to a solution of DMAP in toluene at 80 °C. Gratifyingly, a 60% yield of macrolide **42** was obtained for this key reaction.

Attempted Olefination of Macrolide 44 and Related Modeling Studies. We envisaged that the exocyclic epoxide at C₈ of oleandolide might be introduced *via* epoxidation of the alkene 43, which could conceivably be prepared by Wittig olefination of the macrolide 42 using triphenylphosphonium methylide (Ph₃P=CH₂). Unfortunately, macrolide 42 proved resistant to attack by the phosphorus ylide, even at temperatures as high as 100 °C, and only unchanged starting material was

recovered from the reaction. The failure of **42** to undergo nucleophilic attack at C_8 was rationalized by molecular modeling of the related macrolide **44** using MacroModel.⁴² In the lowest energy conformer of **44** (Scheme 10), attack on the *re* face of the C_8 ketone is blocked by the OTMS group on C_9 (dashed arrow), whereas *si*-face attack is obstructed by the macrocyclic ring structure. Higher energy conformations (considered significant up to 8 kJ mol⁻¹ above the ground state) showed a similar local conformation about the C_8 ketone.

At this stage, we resolved to further examine the conformational requirements for olefination of macrolides possessing a ketone at C8, with a view to introduction of the C8 exocyclic epoxide needed for oleandolide, by investigating the 9R epimer of 42, i.e., macrolide 45 (Scheme 11). Our initial retrosynthetic analysis (Scheme 1) revealed that the synthesis of a macrolide bearing R configuration at C_9 was indeed an option (vide infra). However, for the model studies, macrolide 45 was obtained by the sequence of reactions depicted in Scheme 11. Degradation of oleandomycin according to the procedure of Tatsuta et al. provided tetrol 46,6a which was selectively protected as its C3,C5acetonide 47 in 78% yield. Subjection of 47 to standard silylation conditions (TBSOTf, 2,6-lutidine, CH₂Cl₂, -78 °C) gave only monosilylation. Bis-TBS protection of 47 required forcing conditions (8 equiv of reagent, minimum use of solvent and extended reaction times at room temperature), implying that there was a considerable degree of steric crowding in the product 48, but could be achieved in 69% yield. Ozonolysis of 48 then provided the macrolide 45 (84% yield) in readiness for the olefination model studies.

Subjection of ketone **45** to a range of nucleophilic reagents $(Zn/CH_2I_2/TiCl_4,^{43} Cp_2TiCH_2ClAlMe_2,^{44} TMSCH_2Li/CeCl_3,^{45} Me_2S=CH_2,^{46} Me_2S(O)=CH_2,^{46} CH_2N_2, Ph_3P=CH_2 at \leq 70 \,^{\circ}C$,

⁽³⁸⁾ Abiko, A.; Roberts, J. C.; Takemasa, T.; Masamune, S. *Tetrahedron Lett.* **1986**, 27, 4537.

⁽³⁹⁾ The 400 MHz 1 H NMR spectrum of the major product had characteristic signals due to the two geminally coupled protons at C_{7} [δ 2.74 (1H, dd, J = 17.6, 2.5 Hz), 2.22 (1H, dd, J = 17.6, 9.0 Hz)] of 40. Such signals were absent in the proton NMR spectrum of the minor product, which was thus tentatively assigned the structure 41 wherein TBS migration had taken place. The configuration at C_{8} of 41 was not determined.

⁽⁴⁰⁾ Inanaga, J.; Hirata, K.; Saeki, H.; Katsuki, T.; Yamaguchi, M. Bull. Chem. Soc. Jpn. 1979, 52, 1989.

^{(41) (}a) Paterson, I.; Laffan, D. D. P.; Rawson, D. J. Tetrahedron Lett. 1988, 29, 1461. (b) Paterson, I.; Rawson, D. J. Tetrahedron Lett. 1989, 30, 7463

⁽⁴²⁾ We used the MM2 force field in MacroModel, v 3.5: Mohamedi, F.; Richards, N. G. J.; Guida, W. C.; Liskamp, R.; Lipton, M.; Caufield, C.; Chang, G.; Hendrickson, T.; Still, W. C. J. Comput. Chem. 1990, 11, 440.

Scheme 11a

^a (a) (MeO)₂CMe₂, PPTS, CH₂Cl₂, 20 °C, 3 h; (b) TBSOTf, 2,6-lutidine, CH₂Cl₂ (1:1:1 by volume), 20 °C, 84 h; (c) O₃, EtOAc, −78 °C, 90 min; Me₂S, 20 °C, 30 min; (d) Ph₃MeP⁺Br[−], KHMDS, PhMe, 90 °C, 8 h.

NaBH₄, MeLi, and MeMgCl), however, led only to reisolation of starting material. It thus appeared that the C₈ carbonyl group of macrolide 45, as in the 9S macrolide 42, was simply too sterically hindered to react with nucleophiles. However, upon heating to a high enough temperature (≥80 °C), macrolide 45 did react with the ylide generated from methyltriphenylphosphonium bromide by treatment with potassium hexamethydisilazide (KHMDS), to afford a product having the required C₈ exo-methylene group. Unfortunately, this product also possessed another double bond and contained only one TBS group. It was apparent that there had been an elimination of TBSOH across C_{11} – C_{12} during the course of the reaction, and the product was accordingly identified as macrolide 49.47 In no case was the product of C_8 methylenation before $C_{11}-C_{12}$ elimination (i.e., the desired 48) ever observed. Reaction at lower temperatures (≤70 °C) led only to recovery of starting material and no product formation.

It was thus hypothesized that although the C₈ carbonyl group of macrolide 45 was too sterically hindered to react with

(43) (a) Takai, K.; Hotta, Y.; Oshima, K.; Nozaki, H. *Tetrahedron Lett.* **1978**, 2417. (b) Lombardo, L. *Tetrahedron Lett.* **1982**, 23, 4293. (c) Hibino, J; Okazoe, T.; Takai, K.; Nozaki, H. *Tetrahedron Lett.* **1985**, 26, 5579.

(47) 49 had 400 MHz 1 H NMR resonances at δ 5.31 (1H, br s) and 5.11 (1H, br s) for the exocyclic olefinic protons and an additional resonance at δ 5.47 (1H, br d, J = 8.5 Hz) for the endocyclic olefin. Subsequent computer modeling (vide infra) of the two possible C11-C12 elimination products from 51 (in which the TBS groups of 45 have been replaced by TMS groups to simplify the computation) suggested that formation of the 11E doublebond isomer 52 was more likely (despite requiring a syn elimination of TBSOH) than production of the 11Z isomer (which was calculated to be 2.6 kJ mol⁻¹ higher in energy than the 11E isomer, and which required an anti elimination process necessitating approach of base from a direction blocked by the macrolide ring structure; the distance was too great to postulate that such deprotonation at C₁₂ could occur by transannular attack of an enolate anion formed at C7). Hence, the product from the Wittig reaction of ketone 45 was tentatively assigned the 11E structure 49. The alternative possibilities of elimination of TBSOH across C9-C10 or C10 C₁₁ could be easily ruled out, since the resultant structures were incompatible with the recorded 1H NMR spectrum.

nucleophiles (especially bulky phosphorus ylides), when 45 was heated to a high enough temperature (>80 °C) under the conditions of the Wittig reaction, elimination of TBSOH across C_{11} – C_{12} occurred to give alkene **50**, the conformation of which was sufficiently different to allow access of nucleophiles to the C₈ carbonyl group. At 80 °C the Wittig olefination of 50 was thus facile and occurred immediately to give the isolated product 49. This hypothesis was supported by computer modeling using MacroModel.42 The lowest energy conformation calculated for 51 (in which the TBS groups of 45 have been replaced by TMS groups to simplify the computation) is shown in Scheme 11.48 Attack on the si face of the ketone is obstructed by the macrocyclic ring structure, while the ketone is shielded from re-face attack (dashed arrow) by the C₉ OTMS group, which is locked in position by the C11 OTMS group. In the real system (i.e., 45), the sterically more-demanding OTBS group would be expected to have an even greater blocking effect. In contrast, in the lowest energy conformer calculated for 52, the product of C_{11} – C_{12} elimination from **51**, the C_8 ketone is now exposed to attack on its re face (solid arrow) as the silyl ether at C₉ can rotate out of the way, thus explaining why 50 undergoes methylenation with phosphorus ylide reagents.

At this stage of the research it was apparent that although a short and highly stereoselective synthesis of the (9S)-macrolide **42** had been developed (5% yield over 14 steps from ketone (S)-**8** with 62% overall ds), the elaboration of this intermediate to complete a synthesis of oleandolide was likely to be problematical due to the difficulties encountered in introducing further functionality at the sterically encumbered C_8 position. For similar reasons, it appeared that if a macrolide having 9R configuration was to be synthesized *de novo*, the TBS group (as in **45**) was an unacceptable choice of protecting group for the C_9 (and C_{11}) hydroxyls. In addition, the loss of material during the coupling and/or desulfoxidation steps in the synthesis of macrolide **42**, due to migration of the TBS protecting group

^{(44) (}a) Tebbe, F. N.; Parshall, G. W.; Reddy, G. J. Am. Chem. Soc. 1978, 100, 3611. (b) Clawson, L.; Buchwald, S. L.; Grubbs, R. H. Tetrahedron Lett. 1984, 25, 5733. (c) Pine, S. H.; Pettit, R. J.; Geib, G. D.; Cruz, S. G.; Gallego, C. H.; Tijerina, T.; Pine, R. D. J. Org. Chem. 1985, 50, 1212.

⁽⁴⁵⁾ Johnson, C. R.; Tait, B. D. J. Org. Chem. 1987, 52, 281.

^{(46) (}a) Corey, E. J.; Chaykovsky, M. J. Am. Chem. Soc. 1965, 87, 1353.
(b) Gololobov, Yu. G.; Nesmeyanov, A. N.; Lysenko, V. P.; Boldeskful, I. E. Tetrahedron 1987, 43, 2609.

⁽⁴⁸⁾ Evidence for the applicability of this conformation was provided by NOE difference NMR experiments on 45. Irradiation of the C_9 hydrogen resulted in NOE signal enhancements for the hydrogens on both C_7 (4.2%) and C_{10} (6.8%), and a transannular NOE was observed from the hydrogen on C_3 to one of the methyl groups of the OTMS substituent on C_{11} (2.7%). Both observations are consistent with the conformation of 51 depicted in Scheme 11.

Scheme 12a

^a (a) (Chx)₂BCl, Et₃N, Et₂O, −78 °C, 2 h; (*E*)-MeCH=CHCHO, 0 °C, 16 h; H₂O₂, MeOH/pH 7 buffer, 20 °C, 2 h.

from C_9 to C_8 , was undesirable. In an attempt to achieve a more efficient synthesis, we therefore elected to employ a *cyclic* group to protect the C_9 and C_{11} hydroxyls, since this should eliminate the problem of protecting group migration. Such a choice of protecting group necessitated the synthesis of a macrolide having R configuration at C_9 . An additional requirement was that the protecting group used should not significantly hinder nucleophilic attack at C_8 of the macrolide. Computer modeling studies (*vide infra*) indicated that acetal protecting groups should satisfy such criteria; accordingly, the synthesis of a macrolide so-protected was now attempted.

Synthesis of a Macrolide with 9R Configuration. Substrate-Controlled Anti-Selective Aldol Reaction of Ethyl Ketone (S)-8. Inspection of the retrosynthesis for oleandolide (Scheme 1) reveals that access to a macrolide (3) having 9R configuration requires the stereoselective synthesis of the anti aldol adduct 7 (AA). This in turn requires the selective generation of the (E)-enol borinate of ketone (S)-8, and control over the π -face diastereoselectivity of its aldol addition to crotonaldehyde.

Brown has described the use of the achiral reagent dicyclohexylboron chloride ($(Chx)_2BCl$) for the selective E enolization of diethylketone.⁴⁹ Optimum selectivity is obtained by using the less-hindered base triethylamine (rather than the sterically more-demanding ⁱPr₂NEt), and by employing ether as the solvent. The boron chloride reagent is readily available via hydroboration of cyclohexene with monochloroborane.^{49b} We were gratified to discover that, on applying Brown's enolization protocol to ethyl ketone (S)-8 (at a temperature of -78 °C), followed by addition of crotonaldehyde and buffered oxidative (H₂O₂) workup, essentially a single aldol isomer was produced, in excellent yield (Scheme 12). 10d The diastereoselectivity of this extraordinary reaction was judged by HPLC and 400 MHz ¹H NMR analysis to be at least 97%.⁵⁰ The major aldol adduct was determined to be 7 (AA),⁵¹ the isomer required for oleandolide synthesis.

In the analogous syn aldol reaction of (S)-8 mediated by the achiral reagent "Bu₂BOTf, with 'Pr₂NEt as base, the corresponding SA:SS ratio was close to unity (vide supra). Thus, whereas a (Z)-enol borinate of ketone (S)-8 possessing achiral ligands displays negligible π -face selectivity, the corresponding (E)-

(49) (a) Brown, H. C.; Dhar, R. K.; Bakshi, R. K.; Pandiarajan, P. K.; Singaram, B. J. Am. Chem. Soc. 1989, 111, 3441; (b) Brown, H. C.; Dhar, R. K.; Ganesan, K.; Singaram, B. J. Org. Chem. 1992, 57, 499; (c) Brown, H. C.; Dhar, R. K.; Ganesan, K.; Singaram, B. J. Org. Chem. 1992, 57, 2716. (d) Brown, H. C.; Ganesan, K.; Dhar, R. K. J. Org. Chem. 1992, 57, 3767. (e) Brown, H. C.; Ganesan, K.; Dhar, R. K. J. Org. Chem. 1993, 58, 147. (f) Ganesan, K.; Brown, H. C. J. Org. Chem. 1993, 58, 7162.

(50) Some selectivity in anti aldol product formation had already been noted for the "Bu₂BOTf/Et₃N-mediated aldol reaction of ketone (S)-8 (anti: syn = 94:6, AA:AS = 88:12; see ref 10c). The greater π -face selectivity obtained with (Chx)₂BCl is consistent with the greater steric bulk of the cyclohexyl ligand compared to n-butyl.

(51) The configuration of the major aldol adduct (7 (AA)) was deduced by synthesis of aldehyde iv and chemical correlation with material synthesized independently from the known aldol adduct 7 (SA) (see supplementary material and ref 10d).

$$\begin{array}{c|c} \text{OHC} & \vdots & \text{OBn} & \frac{K_2\text{CO}_3}{\text{MeOH}} & \text{OHC} & \vdots & \text{OBn} \\ \hline 7 & (AA) & \text{Iv} & 7 & (SA) \\ \end{array}$$

enol borinate displays marked π -face selectivity in its reaction with achiral aldehydes. In the (Chx)₂BCl-mediated aldol reaction of ethyl ketone (S)-8 there is thus a substantial degree of substrate control of asymmetric induction.

The remarkably high level of diastereoselectivity operating in the $(Chx)_2BCl$ -mediated aldol reaction of ketone (S)-8 can be traced to the relative steric and electronic properties of the three substituents—H, Me, and CH_2OBn —at the α stereogenic center of the (E)-enol borinate 53. Computational transition state modeling of the reaction has identified 54 as the lowest energy TS conformer.⁵² This chairlike structure minimizes the A(1,3) allylic strain⁵³ with the (E)-enol methyl substituent, and has the methyl group pointing outward and the (benzyloxy)-methyl substituent directed in toward the aldehyde. The apparent contrasteric preference for TS 54 (re-face attack) over TS 55 (si-face attack) is considered to have an electronic origin. $^{10f.52,54,55}$ It is conceivable that TS 55 is destabilized by lone-pair repulsion 56 between the oxygen atoms.

A model to account for the considerable difference in enolization selectivity of the $(Ipc)_2BOTf/^3Pr_2NEt$ system (\rightarrow (Z)-enol borinate 12) compared to the $(Chx)_2BCl/Et_3N$ system (\rightarrow (E)-enol borinate 53) has recently been proposed.⁵⁷

Synthesis of the (9R)-C₈-C₁₃ Fragment. Having synthesized the *anti* aldol adduct 7 (AA), the next transformation required in the route to the (9R)-C₈-C₁₃ fragment of oleandolide was introduction of the C₁₁ stereocenter. In view of the inverted configuration at C₉ (i.e., 9R rather than 9S), a directed ketone reduction of 7 (AA) giving the C₉,C₁₁ *anti*-diol was now required. This was accomplished in 92% yield and with \geq 97% ds (single diastereomer by 400 MHz ¹H NMR)⁵⁸ by employing the tetramethylammonium triacetoxyborohydride reducing agent introduced by Evans (Scheme 13).⁵⁹

A dramatic erosion of π -face selectivity in aldol addition to methacrolein was observed, giving 72:28 (si:re or re:si) for v compared to 98:2 (si:re) for (R)-8 itself. See: Paterson, I.; Tillyer, R. D. J. Org. Chem. 1993, 58, 4182.

(55) For contrasting stereoselectivities in the anti aldol reactions of some other chiral ethyl ketones, see ref 46 and (a) Paterson, I.; Hulme, A. N.; Wallace, D. J. Tetrahedron Lett. 1991, 32, 7601. (b) Evans, D. A.; Ng, H. P.; Clark, J. S.; Rieger, D. L. Tetrahedron 1992, 48, 2127.

(56) Lone-pair repulsion has been invoked by Roush to rationalize the asymmetric induction occurring in tartrate-mediated allylboration reactions. Roush, W. R.; Banfi, L. J. Am. Chem. Soc. 1988, 110, 3979.

(57) (a) Goodman, J. M. Tetrahedron Lett. 1992, 33, 7219. (b) Goodman,
 J. M.; Paterson, I. Tetrahedron Lett. 1992, 33, 7213.

⁽⁵²⁾ Vulpetti, A.; Bernardi, A.; Gennari, C.; Goodman, J. M.; Paterson, I. Tetrahedron 1993, 49, 685.

⁽⁵³⁾ For a review of A(1,3) allylic strain, see: Hoffmann, R. W. Chem. Rev. 1989, 89, 1841.

⁽⁵⁴⁾ This is supported by the results of the (Chx)₂BCl/Et₃N-mediated anti aldol reaction of ketone v, where a CH₂ group replaces the benzyl ether oxygen in (R)-8.

Scheme 13a

OH (86%) (86%) (99
$$=$$
 BnO (84%) (88%) (88%) (88%) (88%) (90 $=$ (83%) (88%) (90 $=$ (83%) (138 $=$ 0

^a (a) Me₄NBH(OAc)₃, AcOH/MeCN, -20 °C, 48 h; (b) (MeO)₂CHMe, CH₂Cl₂, catalytic *p*-TsOH, 20 °C, 70 h; (c) LiDBB, THF, -78 °C, 1 h; (d) (COCl)₂, DMSO, CH₂Cl₂, -78 °C, 1 h; Et₃N, -23 °C, 30 min; aqueous NH₄Cl; (e) MeMgCl, CH₂Cl₂, -100 °C, 1 h; (f) PMBCl, KH, THF, 0 → 20 °C, 90 min; (g) OsO₄, NMO, 'BuOH/THF-H₂O, 20 °C, 15 h; NaIO₄, pH 7 buffer, 20 °C, 25 min.

On the basis of our molecular modeling studies (*vide infra*) we elected to protect the C_9 , C_{11} anti-diol as its ethylidene acetal. However, the use of such an acetal introduces an additional stereogenic center. Note that the macrolide modeling studies suggested that only one acetal configuration would permit the correspondingly protected seco-acid to undergo macrolactonization.⁶⁰ The required acetal stereochemistry was that of **56** (Scheme 13). Molecular modeling using MM2⁴² predicted that the desired acetal **56** should, however, be thermodynamically preferred over its epimer **57** by >99:1. Accordingly, thermo-

dynamically controlled acetalization of the C_9 , C_{11} anti-diol with acetaldehyde dimethyl acetal using p-toluenesulfonic acid as catalyst gave, after 24 h, the desired **56** as a single isomer in 86% yield over the two steps from **7** (AA). Shorter reaction times (<24 h) or weaker acids (pyridinium p-toluenesulfonate) led to a mixture of **56** and **57**. The stereochemistry of **56** was confirmed by NOE experiments, in which irradiation of the acetal hydrogen led to enhancement of the olefinic (8.5%) and C_{11} hydrogen (11.6%) resonances.

Acetal **56** was elaborated to a (9R)- C_8 - C_{13} fragment suitable for coupling by a sequence of reactions analogous to that used earlier in the 9S route. Thus, cleavage of the C_{13} benzyl ether of **56** was achieved in 97% yield by use of the LiDBB radical anion reagent²⁸ in THF at -78 °C. Swern oxidation²⁹ (warming only to -23 °C after addition of triethylamine, as before, in order to prevent elimination of the β -alkoxy substituent) then gave the C_{13} aldehyde **58** in 87% yield. Stereoselective introduction of a methyl substituent at C_{13} of **58** was expected to be achieved by addition of a methyl Grignard reagent at low

temperature. As in the 9S route, the product of Felkin—Cram addition 30,31 was required, but the use of the ethylidene protecting group provided the possibility of chelation control. ³³ In the event, addition of MeMgCl to a solution of aldehyde **58** in dichloromethane at -100 °C gave 93% diastereoselectivity in favor of the desired (13R)-alcohol **59**,61 and a yield of 89%; the minor epimer could now be removed by flash chromatography on silica gel. Grignard addition in either THF or ether gave similar levels of diastereoselectivity, but lower yields. After protection of alcohol **59** as its p-methoxybenzyl (PMB) ether, oxidative cleavage of the double bond (dihydroxylation using osmium tetroxide, followed by *in situ*⁶² cleavage by sodium periodate ^{63,64}) then gave the (9R)-C₈-C₁₃ aldehyde **60** in 88% yield over the two steps.

The (9R)- C_8 - C_{13} fragment had been prepared in an overall yield of 48% over the eight steps from ethyl ketone (S)-8 and with 90% ds (cf. 30%) yield and 76% ds for the earlier 9S fragment). The improved efficiency of the latest route was a direct consequence of the remarkably high diastereoselectivity (97%) achieved in the substrate-controlled $(Chx)_2$ BCl-mediated anti aldol reaction of (S)-8, together with the high diastereoselectivity (93%) obtained in Grignard addition to aldehyde 58.

Substrate-Controlled Syn-Selective Aldol Reaction of Ethyl Ketone (S)-8. Encouraged by the success of the substrate-controlled anti aldol reaction providing 7 (AA), we decided to investigate whether substrate control might also be used to afford improved diastereoselectivity in the syn aldol reaction generating 6 (SS) for the C_1-C_7 fragment, which had previously been performed under reagent control (vide supra).

The (Z)-enol di-n-butylborinate of ketone (S)-8, which reacts through a nonchelated chair transition state, had already been shown to display insignificant π -face selectivity in its aldol addition to methacrolein (SS:SA = 54:46). It was conceivable that asymmetric induction from the α stereogenic center of ketone (S)-8 might be magnified by reaction through a conformationally restricted enolate. Such an enolate might be obtained by the use of a Lewis acidic metal capable of internally chelating the benzyl ether oxygen. Following the report by Evans of a procedure for the direct formation of chlorotitanium (Z)-enolates (TiCl₄, Pr₂NEt),⁶⁵ the titanium-mediated aldol addition of ketone (S)-8 to methacrolein was examined. An excellent yield of the syn aldol adducts was obtained (93%, syn:anti \geq 98:2), but the observed π -face stereoselectivity for this reaction, although higher than in the dibutylboron-mediated case, was still low (SS:SA = 62:38), implying that the reaction was not proceeding through a chelated transition state.

Mukaiyama^{66a} has introduced tin(II) enolates⁶⁶ for the *syn*-selective aldol reactions of simple ketones. When ketone (S)-8 was enolized under modified Mukaiyama conditions (Sn(OTf)₂, Et₃N in CH₂Cl₂ at -78 °C for 2 h), followed by addition of methacrolein, an excellent yield (90%) of aldol adducts was obtained (Scheme 14).⁶⁷ A high level of *syn* diastereoselectivity

⁽⁵⁸⁾ The C_9 , C_{11} anti relative stereochemistry of the product diol was confirmed by formation of its acetonide ((MeO)₂CMe₂, PPTS, CH₂Cl₂, 20 °C, 18 h; 88% yield) which had ¹³C NMR resonances at δ 100.8, 24.6, and 24.1, consistent with the desired stereochemistry (ref 27).

^{(59) (}a) Evans, D. A.; Chapman, K. T. Tetrahedron Lett. 1986, 27, 5939; (b) Evans D. A.; Chapman, K. T.; Carreira, E. M. J. Am. Chem. Soc. 1988, 110, 3560.

⁽⁶⁰⁾ For a similar observation of the effect of C₉,C₁₁ acetal stereochemistry in macrolactonizations of erythronolide seco-acids, see: Stork, G.; Rychnovsky, S. D. J. Am. Chem. Soc. **1987**, 109, 1565.

⁽⁶¹⁾ The C_{13} configuration of **59** was confirmed by synthesis of a correlation compound, and comparison with material derived from the known alcohol **26** (see supplementary material for details).

⁽⁶²⁾ Attempts to isolate the intermediate diol led to reduced yields.

⁽⁶³⁾ Evans, D. A.; Gage, J. R. J. Org. Chem. 1992, 57, 1958. (64) Ozonolysis of the double bond led to a reduced yield of 60 (52%) together with a number of degradation products arising from reaction of the acetal protecting group.

⁽⁶⁵⁾ Evans, D. A.; Clark, J. S.; Metternich, R.; Novack, V. J.; Sheppard, G. S. J. Am. Chem. Soc. 1990, 112, 866.

⁽⁶⁶⁾ For aldol reactions using tin(II) enolates, see inter alia: (a) Mukaiyama, T.; Iwasawa, N.; Stevens, R. W.; Haga, T. Tetrahedron 1984, 40, 1381. (b) Nagao, Y.; Hagiwara, Y.; Kumagai, T.; Ochiai, M.; Inoue, T.; Hashimoto, K.; Fujita, E. J. Org. Chem. 1986, 51, 2391. (c) Evans, D. A.; DiMare, M. J. Am. Chem. Soc. 1986, 108, 2476. (d) ref 63.

⁽⁶⁷⁾ Paterson, I.; Tillyer, R. D. Tetrahedron Lett. 1992, 33, 4233.

Scheme 14^a

^a (a) Sn(OTf)₂, Et₃N, CH₂Cl₂, −78 °C, 2 h; H₂C=C(Me)CHO, −78 °C, 1 h.

was observed for the reaction ($syn:anti \ge 99:1$), consistent with selective formation of the tin(II) (Z)-enolate 61^{68} and addition to the aldehyde via a chair transition state. Moreover, the required isomer 6 (SS) was formed with a selectivity (SS:SA = 93:7) superior to that previously achieved using the chiral boron triflate reagent (+)-(Ipc)₂BOTf. ^{10c} The tin-mediated aldol reaction has the additional advantage, compared to its boron analogue, that an oxidative workup is not required.

The sense of π -face diastereoselectivity obtained from the tin(II) enolate **61** may be rationalized by reaction occurring preferentially through the internally chelated chair transition state **62** (re-face attack), in which the small (i.e., hydrogen) substituent on the α stereogenic center of the enolate is orientated toward the center, rather than the more sterically congested transition state **63** (si-face attack), in which the methyl substituent is pointing in toward the aldehyde.

The substrate-controlled, $Sn(OTf)_2$ -mediated, aldol reaction of ketone (S)-8 has been successfully extended to include a range of both prochiral and chiral α -branched aldehydes.⁶⁷ The latter substrates, in particular, gave poor yields and stereoselectivities in our previous (Ipc)₂BOTf-mediated, reagent-controlled procedure.^{10e}

Synthesis of a Modified C₁-C₇ Fragment. In order to achieve a fragment coupling reaction of minimum complexity, and hence maximum reliability, we decided that the C₁ hydroxyl in the C_1-C_7 fragment 33 should remain protected as its benzyl ether. This option required selective cleavage of the C₁ benzyl ether after coupling, which was now possible (vide infra) because of the choice of a p-methoxybenzyl ether, rather than a (benzyloxy)methyl ether, as the protecting group for the C₁₃ hydroxyl of the (9R)- C_8 - C_{13} fragment **60**. Accordingly, the tosylate 34, derived from 6 (SS) as previously, was subjected directly to the thiophenolate displacement reaction (Scheme 15). The resulting sulfide was then oxidized to provide the modified C_1-C_7 fragment 64 in 97% yield over the two steps from 34, and in an overall yield of 54% and with 84% ds in six steps from the ethyl ketone (S)-8. The increased efficiency with which a C_1-C_7 fragment was now obtained was due principally to the development of the substrate-controlled aldol reaction for 6 (SS).

Scheme 15^a

 a (a) PhSLi, THF, 80 °C, 3 h; (b) NaIO₄, MeOH/H₂O, 20 °C, 21 h.

Scheme 16^a

^a (a) LiNEt₂ (1.7 equiv), THF, −20 °C, 15 min; **60**, −78 → −20 °C, 30 min; (b) W-2 Raney Ni, Et₂O, 20 °C, 3 h; (c) W-2 Raney Ni, H₂, EtOH, 20 °C, 18 h; (d) (COCl)₂, DMSO, CH₂Cl₂, −78 °C, 1 h; Et₃N, −23 °C, 30 min; aqueous NH₄Cl; (e) NaClO₂, NaH₂PO₄, BuOH/H₂O, 20 °C, 30 min; (f) H₂, Pd/C, EtOH, 20 °C, 18 h; (g) 2,4,6-Cl₃(C₆H₂)COCl, Et₃N, THF, 20 °C, 2 h; add to DMAP, PhMe, 60 °C, 3 h.

Fragment Coupling. Optimized conditions for the coupling of the C_1-C_7 and C_8-C_{13} fragments involved α -lithiation of the sulfoxides 64⁶⁹ with the less-hindered base lithium diethylamide (1.05 equiv), rather than LDA, in THF at -20 °C, followed by addition of aldehyde 60 (0.63 equiv) at -78 °C and subsequent warming to -20 °C (Scheme 16). Desulfoxidation of the resulting mixture of adducts 65 was accomplished, after chromatographic separation of the excess sulfoxides 64, by using W-2 Raney nickel in diethyl ether. This was followed by selective⁷⁰ hydrogenolysis of the C₁ benzyl ether using W-2 Raney nickel in ethanol,⁷¹ to give the two epimeric diols 66 in 60% yield over the three steps from aldehyde 60. Swern oxidation²⁹ of **66** to the ketoaldehyde and immediate further oxidation with sodium chlorite provided the acid 67 in 96% overall yield. Hydrogenolysis of the C_{13} p-methoxybenzyl ether then gave the seco-acid 68 in 97% yield in readiness for macrolactonization.

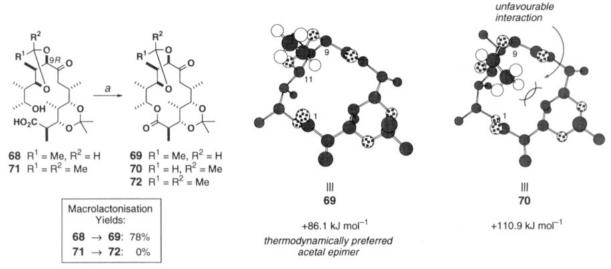
⁽⁶⁸⁾ For simplicity, the structure of the intermediate $tin(\Pi)$ enolate 61 is shown here as a monomer, assuming that there is one triflate still attached to the metal center. However, such $tin(\Pi)$ enolates may well be oligomeric, possibly with associated triethylamine.

⁽⁶⁹⁾ The use of the sulfoxides 33, as in the previous route, led to reduced yields in the coupling reaction with aldehyde 60. Employing the sulfoxides 64, however, led to a much less capricious coupling reaction.

⁽⁷⁰⁾ Horita, K.; Yoshioka, T.; Tanaka, T.; Oikawa, Y.; Yonemitsu, O. Tetrahedron 1986, 42, 3021.

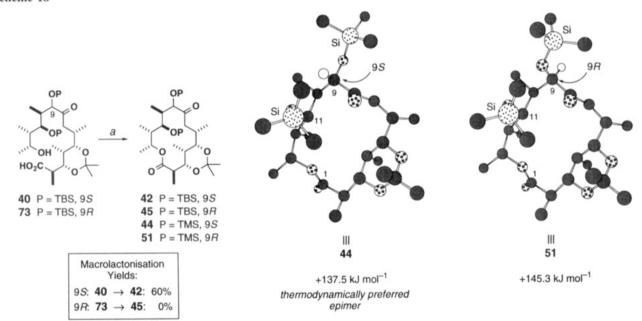
⁽⁷¹⁾ The debenzylation reaction required ethanol as solvent, whereas the desulfoxidation reaction had to be performed in ether: use of ethanol as solvent in the desulfoxidation reaction led to cleavage of the C_7 – C_8 bond.

Scheme 17a



^a (a) 2,4,6-Cl₃(C₆H₂)COCl, Et₃N, THF, 20 °C, 2 h; add to DMAP, PhMe, 60 °C, 3 h.

Scheme 18a



^a (a) 2,4,6-Cl₃(C₆H₂)COCl, Et₃N, THF, 20 °C, 2 h; add to DMAP, PhMe, 80 °C, 3 h.

Macrolactonization and Modeling Studies. Cyclization of 68 to the macrolide 69 was achieved in good yield (78%) using Yamaguchi's procedure (2,4,6-Cl₃(C₆H₂)COCl, DMAP).⁴⁰ Crucial to the success of this reaction is the use of the ethylidene protecting group with the correct acetal stereochemistry. Molecular modeling⁴² indicated that macrolide 69 was thermodynamically preferred by 24.8 kJ mol⁻¹ over its ethylidene acetal epimer 70, in which there is an unfavorable steric interaction of the acetal methyl group and the macrocycle (Scheme 17). A similar interaction presumably accounts for the observed failure of the seco-acid 71 with acetonide protection at C₉−C₁₁ to cyclize (→ macrolide 72) under the Yamaguchi conditions.^{60,72}

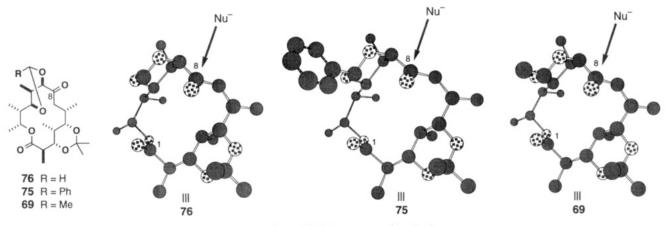
The seco-acid **73**⁷² with *tert*-butyldimethylsilyl ether protection at C₉ and C₁₁ also failed to cyclize under the Yamaguchi conditions (Scheme 18). This is in marked contrast to the behavior of its C₉ epimer, seco-acid **40**, which was successfully cyclized in 60% yield (*vide supra*).⁷³ Molecular modeling⁴² of

the corresponding macrolides **44** and **51** (wherein the TBS groups were replaced by TMS groups in order to simplify the computation) revealed that the 9S epimer **44** is thermodynamically preferred by 7.8 kJ mol $^{-1}$ over the 9R epimer **51**, in which the silyl groups at C_9 and C_{11} are necessarily closer and as a consequence suffer the greatest steric interaction. Thus, it appears that a sterically demanding protecting group at C_9 and C_{11} (*e.g.*, TBS) is advantageous in the seco-acid of 9S configuration, but undesirable in the seco-acid of 9R configuration.

Completing a Synthesis of Oleandolide. Epoxidation of C_8 Alkene. The elaboration of macrolide 69 to oleandolide requires stereoselective introduction of an exocyclic epoxide at C_8 . Initially, we examined accomplishing such a transformation via the exocyclic alkene. Accordingly macrolide 74 was prepared, in 92% yield, by a straightforward Wittig methylena-

⁽⁷²⁾ The seco-acids **71** and **73** were each prepared by a route analogous to that used to synthesize **68**. For details see the supplementary material.

⁽⁷³⁾ A similar, albeit less dramatic, difference in macrolactonization yields for seco-acids epimeric at C₉ was noted by Masamune *et al.* in their synthesis of 6-deoxyerythronolide B. See: Masamune, S.; Hirama, M.; Mori, S.; Ali, Sk. A.; Garvey, D. S. *J. Am. Chem. Soc.* **1981**, *103*, 1568.



re-face of C₈ ketone exposed to attack

Figure 1.

^a (a) Ph₃MeP⁺Br⁻, KHMDS, PhMe, 60-90 °C, 1-16 h.

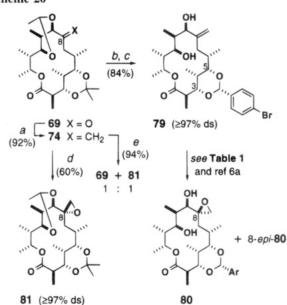
Table 1

reagent	solvent	80:8-epi-80 ^a	yield ^b %
m-CPBA	CCl ₄	50:50	82
m-CPBA	CH ₂ Cl ₂	50:50	73
m-CPBA	PhMe	64:36	80
m-CPBA	Et_2O	33:66	65
CF ₃ CO ₃ H/NaHCO ₃	CH ₂ Cl ₂	5:95	50
dimethyldioxirane	Me ₂ CO	0:100	70
PhCN/H ₂ O ₂ /KHCO ₃	MeOH	0:100	60

^a Ratio determined by ¹H NMR. ^b Isolated yield after chromatography.

tion of macrolide **69** using methyltriphenylphosphonium bromide and potassium hexamethyldisilazide in THF at 60 °C (Scheme 19). The C_9 , C_{11} benzylidene and C_9 , C_{11} methylene acetal-protected macrolides **75** and **76**⁷⁴ similarly underwent ready methylenation (\rightarrow **77** and **78**, respectively) under these reaction conditions. This is in marked contrast to the macrolides **42** and **45** which were inert under the same reaction conditions (*vide supra*). Molecular modeling⁴² of the macrolides **69**, **75**, and **76** suggested that although the *si* face of the C_8 ketone was blocked by the macrocycle, the *re* face was readily accessible to attack by nucleophilic reagents (Figure 1). Thus, the employ-

Scheme 20^a



 a (a) Ph₃MeP⁺Br⁻, KHMDS, PhMe, 60 °C, 1 h; (b) 2 M HCl(aq), THF, 50 °C, 2 h; (c) p-Br(C₆H₄)CH(OMe)₂, CSA, CH₂Cl₂, 20 °C, 45 min; (d) m-CPBA, CH₂Cl₂, 20 °C, 14 h; (e) O₃, CH₂Cl₂, −78 °C, 15 min; Ph₃P, −78 → +20 °C, 15 min.

ment of an acetal protecting group, rather than a *tert*-butyldimethylsilyl ether, at C_9 and C_{11} not only permitted high yielding macrolactonization in the 9R series, but also enabled subsequent nucleophilic addition at C_8 of the macrocycle.

Alkene 74 was converted, by means of initial acetal deprotection at C₃,C₅ and C₉,C₁₁ and subsequent selective reprotection as the C₃,C₅ p-bromobenzylidene acetal, to the known^{6a} alkene 79 (84% yield over the two steps, Scheme 20). At this stage, since 79 had already been converted by Tatsuta et al. to oleandomycin, 6a this completed a formal synthesis of the natural product. Stereoselective epoxidation of 79 using m-chloroperbenzoic acid (m-CPBA) in CCl₄, directed by the C₉ hydroxyl, was reported to provide exclusively the required exocyclic (8R)epoxide 80.6a Upon detailed examination of this reaction, however (Table 1), we identified the presence of the epimeric (8S)-epoxide 8-epi-80. In CCl₄, a 1:1 mixture of 80 and 8-epi-80 was produced. Up to 64% diastereoselectivity in favor of 80 could be obtained, by performing the reaction in toluene; in ether, the selectivity of the reaction was turned over, with 8-epi-**80** now being obtained with modest (66%) diastereoselectivity. In light of our modeling studies (vide supra), the lack of stereoselectivity obtained on epoxidation of **79** is not surprising.

⁽⁷⁴⁾ **75** and **76** were prepared during studies to identify the optimum acetal protecting group for C_9 and C_{11} . For details see the supplementary material.

Scheme 21^a

 a (a) MnO₂, CH₂Cl₂, 20 °C, 18 h; (b) 'BuOOH, "BuLi, THF, −78 → 0 °C, 1 h; (c) 'BuOOH, KH, THF, −78 → 0 °C, 1 h.

Alkene 79 should be conformationally very similar to the modeled ketone 69, and so epoxide 8-epi-80 is the epimer expected to be favored by macrocyclic stereocontrol (re-face attack), whereas 80 requires direction of the reagent onto the more hindered si face of the C₈ alkene. The use of a noncoordinating solvent (such as toluene) thus favors formation of the hydroxyl-directed product; employing a coordinating solvent (ether) favors formation of the product of macrocyclic stereocontrol. The use of other epoxidizing agents (CF₃CO₃H/NaHCO₃, dimethyldioxirane, or PhCN/H₂O₂/KHCO₃⁷⁵) in place of m-CPBA led to near-exclusive formation of the undesired epimer 8-epi-80.

Further evidence for the participation of macrocyclic stereocontrol, in the sense predicted by the modeling studies, was provided by epoxidation of the C₉-protected macrolide **74**. In this case hydroxyl-directed epoxidation is not possible, and when using *m*-CPBA only **81**, the product of *re*-face attack, was isolated, in 60% yield (Scheme 20).⁷⁶ We were intrigued to discover at this point that ozonolysis of alkene **74** besides providing the expected ketone **69** also afforded an equal amount of the epoxide **81**, which presumably arose from an alternative breakdown of the initial molozonide through loss of bimolecular oxygen.

In an attempt to obtain the required epoxide stereochemistry with greater diastereoselectivity, the enone 82 was prepared by selective allylic oxidation of macrolide 79 using manganese-(IV) oxide (Scheme 21). However, all attempts to epoxidize 82 using *tert*-butyl hydroperoxide under standard conditions proved unsuccessful, and this strategy was abandoned.

Introduction of the Epoxide via the C₈ Ketone. The molecular modeling studies had predicted that good levels of re-face selectivity were to be expected in additions to the C₈ ketone of macrolide 69, since the si face of the ketone was blocked by the macrocycle. Attack of a sulfur ylide, therefore, should occur preferentially in the sense providing the (8R)-epoxide 83 required for oleandolide. In the event, reaction of 69 with dimethylsulfonium methylide⁴⁶ gave exclusively (single diastereoisomer by 400 MHz ¹H NMR) the desired epoxide 83 in 83% yield (Scheme 22).⁷⁷ Attempts to remove the acetonide and ethylidene protecting groups from 83 under acidic conditions proved difficult, and so the reactive epoxide was temporarily converted to the more robust iodohydrin 84 (87% yield),⁷⁸ a strategy which had been successfully employed in our previous

degradative studies on oleandomycin. 7e Attempted direct conversion of ketone 69 to the iodohydrin 84, by iodomethylenation using diiodomethane and samarium(II) iodide,⁷⁹ only resulted in deoxygenation at C₉ and formation of 85 in 79% yield. Treatment of 84 with hydrochloric acid in THF gave the labile pentol, which was immediately protected as its C₃,C₅ p-bromobenzylidene derivative and worked up with sodium hydrogen carbonate to provide 80 in 72% yield. Selective oxidation at C9 was best accomplished using pyridinium chlorochromate (PCC) on alumina, 80 which gave the ketone 86 in 78% yield (89% based on recovered 80). Finally, hydrogenolysis of the p-bromobenzylidene acetal gave a 95% yield of oleandolide (2), $[\alpha]^{20}_D = -14.3^{\circ}$ (c 1.05, CHCl₃) [cf. lit.^{6a} $[\alpha]^{20}_D = -13.0^{\circ}$ (c 1.0, CHCl₃)], obtained as a mixture of the keto- and 5,9-hemiacetal forms. This had physical and spectroscopic data identical with those of material derived from oleandomycin. The 400 MHz ¹H NMR spectra of 2 (CDCl₃, CD₃OD) matched exactly the spectra of oleandolide kindly provided by Professor Tatsuta. As an additional verification of structure, peracetylation provided the known triacetate 87, $[\alpha]^{20}_{D} = +39.7^{\circ} (c \ 0.61, \text{CHCl}_3) [cf. \ \text{lit.}^{6a} \ [\alpha]^{20}_{D} = +43.0^{\circ} (c \ 0.61, \text{CHCl}_3)]$ 1.0, CHCl₃)], which also had spectroscopic data in agreement with authentic spectra.

Conclusions

In conclusion, a novel and expedient synthesis of oleandolide has been completed (8% overall yield, 20 steps longest linear sequence with 90% overall ds, 26 steps in total), which is summarized in Scheme 23. Since the two sugar units have been previously introduced onto oleandolide by the Tatsuta group, ^{6a} this work also constitutes a formal total synthesis of oleandomycin itself. Key features of the synthesis include short, highly stereocontrolled syntheses of the coupling fragments 60 and 64 from the same starting ketone (S)-8, and introduction of the required (8R)-epoxide using macrocyclic stereocontrol. In addition, further insight has been gained into the conformational requirements for successful macrolactonization of 13-carbon seco-acids, and the range of protecting groups which can be successfully utilized has been identified. Several new methods for acyclic stereocontrol were developed during the evolution of this work in response to problems encountered by the stereochemical complexity and high level of oxygenation of oleandomycin. Of particular value is the stereocontrolled aldol chemistry of (S)-1-(benzyloxy)-2-methylpentan-3-one (and its enantiomer), 10c,d,f-h which should see general use in the concise synthesis of other polypropionate-derived natural products.

Experimental Section

General Procedures. See supplementary material for details of instrumentation, purification of reagents and solvents, and chromatography. All nonaqueous reactions were performed under an atmosphere of argon using oven-dried apparatus and employing standard techniques for handling air-sensitive materials.

Methyl (S)-3-(Benzyloxy)-2-methylpropanoate (10). To a stirred solution of (S)-(+)-methyl 3-hydroxy-2-methylpropionate (9) (7.76 mL, 70.0 mmol) in CH_2Cl_2 (250 mL) was added by cannula a solution of benzyl 2,2,2-trichloroacetimidate (14.3 mL, 77.0 mmol) in cyclohexane (500 mL). Triflic acid (2.48 mL, 28.0 mmol) was added dropwise, whereupon a white solid (trichloroacetamide) precipitated. After stirring at room temperature for 16 h, the precipitate was allowed to settle and the supernatant liquor decanted into a separating funnel. The white crystalline residue was washed with hexanes (2 \times 50 mL), and the

^{(75) (}a) Payne, G. B.; Williams, P. H. J. Org. Chem. 1961, 26, 651. (b)
Payne, G. B.; Deming, P. H.; Williams, P. H. J. Org. Chem. 1961, 26, 659.
(76) The stereochemistry of the epoxide in 81 was established by NOE

⁽⁷⁶⁾ The stereochemistry of the epoxide in 81 was established by NOE difference NMR experiments. Thus, irradiation of the ethylidene methine resulted in an NOE signal enhancement (8.1%) for the epoxide hydrogens, which is consistent with S configuration at C_8 . In addition, a transannular NOE (7.4%) was observed from the ethylidene methine to the hydrogen on C_5 , which is consistent with a macrolide conformation similar to that predicted for ketone 69 by the molecular modeling studies (Figure 1).

⁽⁷⁷⁾ Use of the less-reactive sulfur ylide dimethylsulfoxonium methylide (ref 46) gave lower yields of oxirane 83.

⁽⁷⁸⁾ Bajwa, J. S.; Anderson, R. C. Tetrahedron Lett. 1991, 32, 3021.

⁽⁷⁹⁾ Imamoto, T.; Takeyama, T.; Koto, H. Tetrahedron Lett. 1986, 27, 3243. (b) Tabuchi, T.; Inanaga, J.; Yamaguchi, M. Tetrahedron Lett. 1986, 27, 3891.

⁽⁸⁰⁾ Cheng, Y.-S.; Liu, W.-L.; Chen, S. Synthesis 1980, 223.

Scheme 22a

 a (a) SmI₂, CH₂I₂, THF, 20 °C, 2 min; (b) Me₃S⁺I[−], NaH, DMSO, THF, 0 → 20 °C, 5 h; (c) LiI, AcOH, THF, 20 °C, 18 h; (d) 2 M HCl, THF, 55 °C, 1 h; (e) p-Br(C₆H₄)CH(OMe)₂, CSA, CH₂Cl₂, 20 °C, 1 h; aqueous NaHCO₃, 20 °C, 10 min; (f) PCC/alumina, PhMe, 20 °C, 18 h; (g) H₂, 10% Pd/C, NaHCO₃, EtOAc, 30 min; (h) Ac₂O, py, DMAP, 20 °C, 40 h.

washings were combined with the supernatant liquor. The combined organic extracts were washed with sodium bicarbonate solution (100 mL; saturated, aqueous) and then brine (100 mL; saturated), before being dried (MgSO₄). The solvent was evaporated in vacuo and the residue, which still contained some trichloroacetamide, rerinsed with hexanes (2 × 150 mL) whereupon the remaining trichloroacetamide precipitated. The combined washings, which contained some dibenzyl ether, were then concentrated in vacuo, and the crude product was purified by flash chromatography (15% EtOAc/hexanes) to yield 11.83 g (81%) of **10** as a colorless oil: $[\alpha]^{20}_D = +12.1^{\circ}$ (c 10.0, CHCl₃) [cf. lit. 16b [α] 20 _D = +11.6° (c 1.0, CHCl₃) for 95% ee material]; TLC (15% EtOAc/hexanes) $R_f = 0.30$; IR (thin film) 1730 (s) cm⁻¹; ¹H NMR (250 MHz, CDCl₃) δ 7.34-7.25 (5H, m, ArH), 4.52 (2H, s, CH₂-Ph), 3.69 (3H, s, OC H_3), 3.65 (1H, dd, J = 9.0, 7.3 Hz, one of C H_2 -OBn), 3.49 (1H, dd, J = 9.0, 5.9 Hz, one of CH_2OBn), 2.79 (1H, dqd, $J = 7.3, 7.1, 5.9 \text{ Hz}, \text{CHCH}_3), 1.18 (3H, d, <math>J = 7.1 \text{ Hz}, \text{CHCH}_3); ^{13}\text{C}$ NMR (100.6 MHz, CDCl₃) δ 175.3, 138.1, 128.4, 127.6, 73.1, 71.9, 51.7, 40.2, 14.0; HRMS (CI, NH₃) calcd for $C_{12}H_{20}NO_3$ ([M + NH₄]⁺) 226.1443, found 226.1450; m/z 226 (100, [M + NH₄]⁺), 209 (11, [M + H1+), 108 (4), 91 (3),

(S)-3-(Benzyloxy)-N-methoxy-N,2-dimethylpropanamide (11). To a stirred suspension of N,O-dimethylhydroxylamine hydrochloride (3.00 g, 30.8 mmol) in toluene (30 mL) at 0 °C was added cautiously by syringe trimethylaluminum (15.4 mL, 30.8 mmol; 2 M solution in toluene). During the addition the reaction flask was vented through a mineral oil bubbler to allow methane gas produced in the reaction to escape. After addition (30 min), the reaction mixture was allowed to warm to room temperature for 15 min, then recooled to 0 °C, and diluted with more toluene (40 mL), followed by addition by cannula of a solution of ester 10 (3.20 g, 15.4 mmol) in toluene (50 mL + 10 mL washings). The mixture was heated at 70-80 °C for 2 h and then cannulated into tartaric acid solution (100 mL; 1 M aqueous). This mixture was stirred vigorously for 1 h, the layers were separated, and the aqueous phase was extracted with CH_2Cl_2 (3 × 70 mL). The combined organic extracts were washed with brine (100 mL; saturated), dried (MgSO₄), and concentrated in vacuo. The crude product was eluted through a short column of silica gel with diethyl ether and used in the next step without further purification: $[\alpha]^{20}_D = +5.0^{\circ}$ (c 3.9, CHCl₃); TLC (10% diethyl ether/CH₂Cl₂) $R_f = 0.32$; IR (thin film) 1650 (s) cm⁻¹; 1 H NMR (250 MHz, CDCl₃) δ 7.33–7.25 (5H, m, Ar*H*), 4.55 (1H, d, J = 12.1 Hz, one of CH_2Ph), 4.46 (1H, d, J = 12.1 Hz, one of CH_2Ph), 3.70 (1H, dd, J = 8.7, 8.7 Hz, one of CH_2OBn), 3.68 $(3H, s, OCH_3)$, 3.42 $(1H, dd, J = 8.7, 5.7 Hz, one of CH_2OBn)$, 3.23

(1H, buried m, CHCH₃), 3.20 (3H, s, NCH₃), 1.10 (3H, d, J = 6.9 Hz, CHCH₃); 13 C NMR (100.6 MHz, CDCl₃) δ 175.9, 138.4, 128.3, 127.5, 127.5, 73.2, 72.6, 61.5, 35.6, 32.1, 14.2; HRMS (CI, NH₃) calcd for C₁₃H₂₀NO₃ ([M + H]⁺) 238.1443, found 238.1448; m/z 238 (100, [M + H]⁺), 208 (15), 148 (11), 118 (4), 108 (4), 91 (2).

(S)-1-(Benzyloxy)-2-methylpentan-3-one ((S)-8). To a stirred solution of amide 11 prepared above (semicrude; 3.65 g, 15.4 mmol) in THF (120 mL) at 0 °C was added dropwise a THF solution of ethylmagnesium bromide (15.4 mL, 30.8 mmol; 2 M). The reaction was complete within 1 h and was quenched by cannulation into a vigorously stirred solution of ammonium chloride (30 mL; saturated, aqueous). The layers were separated, and the aqueous phase was extracted with diethyl ether (3 \times 50 mL). The combined organic extracts were dried (MgSO₄) and concentrated in vacuo. Flash chromatography (5% diethyl ether/CH₂Cl₂) provided 2.31 g (73% over two steps) of (S)-8 as a colorless oil: $[\alpha]^{20}_D = +25.8^{\circ}$ (c 8.2, CHCl₃); TLC (5% diethyl ether/CH₂Cl₂) $R_f = 0.55$; IR (thin film) 1705 (s) cm⁻¹; ¹H NMR (250 MHz, CDCl₃) δ 7.37–7.23 (5H, m, ArH), 4.50 (1H, d, J = 12.3 Hz, one of CH₂Ph), 4.45 (1H, d, J = 12.3 Hz, one of CH₂-Ph), 3.62 (1H, dd, J = 9.0, 7.9 Hz, one of CH_2OBn), 3.45 (1H, dd, J= 9.0, 5.5 Hz, one of CH_2OBn), 2.88 (1H, dqd, J = 7.9, 7.1, 5.5 Hz, $CHCH_3$), 2.51 (2H, q, J = 7.3 Hz, CH_2Me), 1.07 (3H, d, J = 7.1 Hz, $CHCH_3$), 1.04 (3H, t, J = 7.3 Hz, CH_2CH_3); ¹³C NMR (100.6 MHz, CDCl₃) δ 213.8, 138.1, 128.4, 127.6, 127.5, 73.2, 72.4, 46.2, 35.3, 13.6, 7.5; HRMS (CI, NH₃) calcd for $C_{13}H_{22}NO_2$ ([M + NH₄]⁺) 224.1651, found 224.1659; m/z 224 (100, [M + NH₄]⁺), 207 (85, [M + H]⁺), 129 (20), 91 (100), 57 (20). Anal. Calcd for C₁₃H₁₈O₂: C, 75.69; H, 8.79. Found C, 75.74; H, 8.89.

(2S,4S,5R,6E)-1-(Benzyloxy)-5-hydroxy-2,4-dimethyl-6-octen-3-one (7 (SA)). To a stirred solution of (-)-(Ipc)₂BOTf^{10e} (1.09 mL, 0.65 mmol; \sim 0.6 M in hexane) in CH₂Cl₂ (2 mL) at room temperature was added dropwise diisopropylethylamine (228 μ L, 1.31 mmol) followed by addition *via* cannula of a solution of ketone (S)-8 (90 mg, 0.44 mmol) in CH₂Cl₂ (1 mL + 1 mL washings). Following 3 h of enolization at room temperature, the reaction mixture was cooled to 0 °C and freshly distilled crotonaldehyde (108 μ L, 1.31 mmol) added dropwise. The reaction mixture was stirred at 0 °C for a further 1 h, before being left in the refrigerator (-4 °C) for 16 h. The reaction mixture was then partitioned between diethyl ether (3 × 20 mL) and pH 7 buffer solution (20 mL), and the combined organic extracts were concentrated *in vacuo*; the residue was resuspended in methanol (4 mL) and pH 7 buffer (1 mL) and cooled to 0 °C. Hydrogen peroxide solution (2 mL; 30% aqueous) was added dropwise and stirring

Scheme 23

continued at room temperature for 1-2 h. The mixture was then poured into distilled water (20 mL) and extracted with CH_2Cl_2 (3 × 20 mL). The combined organic extracts were washed in turn with sodium bicarbonate solution (15 mL; 5% aqueous) and brine (10 mL; saturated), dried (MgSO₄), and concentrated in vacuo to afford a yellow oil. Flash chromatography (10% diethyl ether/CH₂Cl₂) allowed separation of the aldol products from isopinocampheol; HPLC purification (10% diethyl ether/CH₂Cl₂) provided 1.0 mg of the anti-syn aldol product 7 (AS), 9.4 mg of the syn-syn aldol product 7 (SS), and 78.1 mg of the desired syn-anti aldol product 7 (SA), contaminated by a very small amount (~2%) of the remaining anti-anti aldol product 7 (AA), as colorless oils in a total yield of 73%. Data for major diastereomer 7 (SA): $[\alpha]^{20}$ _D $= +26.2^{\circ}$ (c 5.0, CHCl₃); TLC (10% diethyl ether/CH₂Cl₂) $R_f = 0.39$; HPLC (10% diethyl ether/CH₂Cl₂) $R_t = 17.5$ min; IR (thin film) 3450 (br), 1690 (s), 1600 (w) cm⁻¹; ¹H NMR (250 MHz, CDCl₃) δ 7.36– 7.23 (5H, m, ArH), 5.68 (1H, dqd, J = 15.3, 6.3, 1.1 Hz, H₃CCH=CH),

5.44 (1H, ddq, J = 15.3, 6.2, 1.3 Hz, H₃CCH=CH), 4.48, 4.46 (2H, ABq, J = 12.1 Hz, CH₂Ph), 4.33 (1H, ddd, J = 6.2, 4.0, 1.1 Hz, CHOH), 3.64 (1H, dd, J = 8.7, 8.7 Hz, one of CH₂OBn), 3.43 (1H, dd, J = 8.7, 5.2 Hz, one of CH₂OBn), 3.08 (1H, dqd, J = 8.7, 7.1, 5.2 Hz, H₃CCHCH₂OBn), 2.78 (1H, qd, J = 7.1, 4.0 Hz, H₃CCHCHOH), 1.68 (3H, dd, J = 6.3, 1.3 Hz, H₃CCH=CH), 1.12 (3H, d, J = 7.1 Hz, CH₃), 1.04 (3H, d, J = 7.1 Hz, CH₃); 1³C NMR (100.6 MHz, CDCl₃) δ 217.5, 137.8, 130.7, 128.3, 127.8, 127.6, 127.5, 73.3, 72.7, 72.2, 50.6, 45.8, 17.6, 13.4, 10.2; HRMS (CI, NH₃) calcd for C₁₇H₂₈NO₃ ([M + NH₄]⁺) 294.2069, found 294.2069; m/z 294 (11, [M + NH₄]⁺), 259 (100), 224 (18), 207 (30), 108 (60), 91 (11). Data for minor diastereomers (2S,4R,5S,6E)-1-(benzyloxy)-5-hydroxy-2,4-dimethyl-6-octen-3-one (7 (SS)) and (2S,4R,5R,6E)-1-(benzyloxy)-5-hydroxy-2,4-dimethyl-6-octen-3-one (7 (AS)): see supplementary material.

(2S,4R,5R)-1-(Benzyloxy)-5-hydroxy-2,4,6-trimethyl-6-hepten-3one (6 (SS)). To a stirred solution of (+)-(Ipc)₂BOTf^{10e} (1.31 mL, 0.78 mmol; ~0.6 M in hexane) in CH₂Cl₂ (2 mL) at room temperature was added dropwise diisopropylethylamine (275 μ L, 1.58 mmol) followed by addition via cannula of a solution of ketone (S)-8 (109 mg, 0.53 mmol) in CH₂Cl₂ (1 mL + 1 mL washings). Following 3 h of enolization at room temperature, the reaction mixture was cooled to 0 °C and freshly distilled methacrolein (131 μ L, 1.58 mmol) added dropwise. The reaction mixture was stirred at 0 °C for a further 1 h, before being left in the refrigerator (-4 °C) for 16 h. Oxidative workup (H₂O₂) as for 7 (SA) (vide supra), followed by HPLC purification (10% diethyl ether/CH₂Cl₂), provided 10.8 mg of the syn-anti aldol product 6 (SA) and 97.6 mg of the desired syn-syn aldol product 6 (SS) as colorless oils in a total yield of 74%. Data for major diastereomer 6 (SS): $[\alpha]^{20}_D = +43.6^{\circ}$ (c 2.1, CHCl₃); TLC (10% diethyl ether/CH₂- Cl_2) $R_f = 0.45$; HPLC (10% diethyl ether/ CH_2Cl_2) $R_f = 13.5$ min; IR (thin film) 3480 (br), 1700 (s), 1650 (w) cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.38–7.25 (5H, m, ArH), 5.10 (1H, m, one of C=CH₂), 4.94 (1H, m, one of C= CH_2), 4.52 (1H, m, CHOH), 4.49 and 4.47 (2H, ABq, J = 12.1 Hz, CH_2Ph), 3.63 (1H, dd, J = 8.8, 8.8 Hz, one of CH_2OBn), 3.49 (1H, dd, J = 8.8, 5.0 Hz, one of CH_2OBn), 3.22 (1H, d, J = 2.7 Hz, OH), 3.19 (1H, dqd, J = 8.8, 6.9, 5.0 Hz, H₃CCHCH₂-OBn), 2.88 (1H, qd, J = 7.2, 2.4 Hz, H₃CCHCHOH), 1.63 (3H, br s, H_3 CC=C), 1.05 (3H, d, J = 6.9 Hz, H_3 CCHCH₂OBn), 1.01 (3H, d, J= 7.2 Hz, H_3 CCHCHOH); ¹³C NMR (100.6 MHz, CDCl₃) δ 218.1, 143.3, 137.5, 128.4, 127.8, 127.7, 111.4, 73.4, 73.1, 72.6, 48.4, 44.6, 19.6, 13.5, 8.2; HRMS (CI, NH₃) calcd for $C_{17}H_{28}NO_3$ ([M + NH₄]⁺) 294.2069, found 294.2069; m/z 294 (30, [M + NH₄]⁺), 277 (10, [M + H]⁺), 259 (28), 224 (32), 207 (100), 108 (30), 91 (30). Data for minor diastereomer (2S,4S,5S)-1-(benzyloxy)-5-hydroxy-2,4,6-trimethyl-6hepten-3-one (6 (SA)): see supplementary material.

(2S,3S,4S,5R,6E)-1-(Benzyloxy)-2,4-dimethyl-6-octene-3,5-diol (22). To a two-necked flask equipped with a septum inlet and reflux condenser, and containing a stirrer bead and two or three crystals of pivalic acid (catalytic), was added by syringe at room temperature tributylborane (3.76 mL, 15.4 mmol). Methanol (0.50 mL, 12.3 mmol) was added dropwise, whereupon evolution of butane gas was observed; the contents of the flask became very warm and started to reflux. The reaction was over in minutes and allowed to cool. The solution of di-n-butylmethoxyborane (12.3 mmol in 4.26 mL; ~2.9 M) was cannulated into a fresh flask and stored in the freezer (-20 °C). It was quite stable at this temperature over a period of several weeks.

To a cooled (-78 °C) stirred solution of β -hydroxyketone 7 (SA) (1.11 g, 4.02 mmol) in THF (50 mL) and methanol (10 mL) was added di-n-butylmethoxyborane (1.8 mL, 5.2 mmol; ~2.9 M). After stirring at this temperature for 15 min, lithium borohydride solution (5.0 mL, 10.0 mmol; 2 M in THF) was added and stirring continued for a further 1 h. The reaction was quenched at -78 °C by addition of pH 7 buffer solution (15 mL) and methanol (15 mL), then hydrogen peroxide solution (4 mL; 30% aqueous) was added, and the reaction mixture was allowed to warm to room temperature and stirred for a further 1 h. The mixture was then heated under reflux for 15 min to destroy any remaining peroxide, before being partitioned between EtOAc (3 × 100 mL) and distilled water (100 mL). The combined organic extracts were dried (MgSO₄) and concentrated in vacuo. Flash chromatography (10% diethyl ether/CH₂Cl₂) provided 999 mg (89%) of the desired syn-1,3-diol 22 (single isomer by 250 MHz ¹H NMR) as a colorless oil: $[\alpha]^{20}_D = +49.9^\circ$ (c 4.2, CHCl₃); TLC (10% diethyl ether/CH₂Cl₂) $R_f = 0.28$; IR (thin film) 3400 (br), 1660 (w) cm⁻¹; ¹H NMR (250 MHz, CDCl₃) δ 7.40–7.27 (5H, m, ArH), 5.70 (1H, dqd, J = 15.3, 6.3, 0.9 Hz, H₃CCH=CH), 5.51 (1H, ddq, J = 15.3, 6.0, 1.3 Hz, H₃CCH=CH), 4.52 (2H, s, CH₂Ph), 4.32 (1H, br d, J = 6.0 Hz, H₃CCH=CHCHOH), 3.76 (1H, dd, J = 9.2, 2.0 Hz, CHOH(CHCH₃)₂), 3.60 (1H, dd, J = 9.0, 4.2 Hz, one of CH₂OBn), 3.48 (1H, dd, J = 9.0, 8.9 Hz, one of CH₂OBn), 1.99 (1H, m, H₃CCHCH₂OBn), 1.69 (3H, br d, J = 6.3 Hz, H_3 CCH=CH), 1.60 (1H, qdd, J = 7.0, 2.0, 1.5 Hz, H₃CCH(CHOH)₂), 0.92 (3H, d, J = 7.0 Hz, CH₃), 0.75 (3H, d, J = 6.9 Hz, CH₃); ¹³C NMR (100.6 MHz, CDCl₃) δ 137.4, 132.6, 128.5, 127.9, 127.7, 126.0, 81.8, 77.1, 76.7, 73.6, 39.6, 35.9, 17.7, 13.0, 4.6; HRMS (CI, NH₃) calcd for C₁₇H₂₇O₃ ([M + H]⁺) 279.1960, found 279.1953; m/z 279 (9, [M + H]⁺), 261 (11), 243 (8), 207 (11), 196 (100), 179 (18), 108 (26), 99 (12), 91 (9).

(2E,4R,5S,6S,7S)-8-(Benzyloxy)-4,6-bis(tert-butyldimethylsiloxy)-5,7-dimethyl-2-octene (24). To a cooled (-78 °C) stirred solution of diol 22 (352 mg, 1.27 mmol) in CH₂Cl₂ (10 mL) was added 2,6-lutidine (1.18 mL, 10.1 mmol) followed by tert-butyldimethylsilyl triflate (1.16 mL, 5.06 mmol). After stirring for 45 min at this temperature, the reaction was quenched by addition of ammonium chloride solution (50 mL; saturated, aqueous). The layers were separated, and the aqueous phase was extracted with diethyl ether (2 × 50 mL). The combined organic extracts were washed with pH 7 buffer solution (2 × 25 mL), dried (MgSO₄), and concentrated in vacuo. Flash chromatography (5% diethyl ether/hexanes) gave 554 mg (86%) of the desired silyl ether 24 as a colorless oil: $[\alpha]^{20}_D = -10.7^{\circ}$ (c 1.1, CHCl₃); TLC (5% diethyl ether/hexanes) $R_f = 0.48$; IR (thin film) 1660 (w), 1250 (s) cm⁻¹; ¹H NMR (250 MHz, CDCl₃) δ 7.33–7.25 (5H, m, ArH), 5.48 (1H, dq, J = 15.4, 6.2 Hz, H_3CCH =CH), 5.33 (1H, ddq, J = 15.4, 7.2, 1.1 Hz, $H_3CCH=CH$), 4.47 and 4.46 (2H, ABq, J = 12.0 Hz, CH_2Ph), 3.91 (1H, dd, J = 7.2, 7.2 Hz, H₃CCH=CHCHO(TBS)), 3.68 (1H, dd, J = $4.0, 4.0 \text{ Hz}, CHO(TBS)(CHCH_3)_2), 3.52 (1H, dd, J = 9.1, 5.1 \text{ Hz}, one)$ of CH_2OBn), 3.22 (1H, dd, J = 9.1, 7.9 Hz, one of CH_2OBn), 2.00 $(1H, m, H_3CCHCH_2OBn), 1.63 (3H, dd, J = 6.2, 1.1 Hz, H_3CCH=CH),$ 1.63 (1H, buried m, $H_3CCH(CHO(TBS))_2$), 0.96 (3H, d, J = 7.0 Hz, CH_3), 0.89 (3H, d, J = 6.9 Hz, CH_3), 0.87 (9H, s, $C(CH_3)_3$), 0.86 (9H, s, C(CH₃)₃), 0.03 (3H, s, SiCH₃), 0.01 (3H, s, SiCH₃), 0.00 (3H, s, SiCH₃), -0.03 (3H, s, SiCH₃); ¹³C NMR (100.6 MHz, CDCl₃) δ 138.8, 134.1, 128.2, 127.4, 127.3, 126.6, 75.0, 73.5, 73.0, 72.9, 42.7, 39.2, 26.1, 25.9, 18.5, 18.2, 17.6, 14.7, 11.3, -3.0, -3.7, -3.8, -4.7; HRMS (CI, NH₃) calcd for $C_{29}H_{58}NO_3Si_2$ ([M + NH₄]⁺) 524.3955, found 524.3955; m/z 524 (1, $[M + NH_4]^+$), 507 (1, $[M + H]^+$), 310 (5), 293(100), 243 (28), 227 (56), 185 (43), 132 (46), 108 (48), 99 (50), 91

(2S,3S,4S,5R,6E)-3,5-Bis(tert-butyldimethylsiloxy)-2,4-dimethyl-6-octen-1-ol. To a stirred solution of 4,4'-di-tert-butylbiphenyl (4.88 g, 18.3 mmol) in THF (75 mL) at room temperature was added lithium metal (254 mg, 36.6 mmol) which had been washed in petroleum ether under argon. This mixture was stirred vigorously at room temperature for 5 min and then ultrasonicated at room temperature for 30 min during which time the dark green color of the radical anion rapidly developed. The air- and moisture-sensitive dark green solution (75 mL; \sim 0.24 M) was further ultrasonicated for 3 h at 0-5 °C before being cooled to -78 °C and used immediately.

To a cooled (-78 °C) stirred solution of alkene 24 (981 mg, 1.94 mmol) in THF (30 mL) was added dropwise the LiDBB radical anion solution in portions (2 mL at a time), with a few minutes stirring between each addition, until a green color persisted in the reaction mixture and TLC analysis indicated complete consumption of starting material. The green solution was then stirred for a further 30 min at -78 °C, before being quenched by careful addition of ammonium chloride solution (25 mL; saturated, aqueous), and the now colorless mixture extracted with diethyl ether (3 × 100 mL). The combined organic extracts were dried (MgSO₄) and concentrated in vacuo. Flash chromatography (gradient elution: 0-20% EtOAc/hexanes) gave recovered 4,4'-di-tert-butylbiphenyl crystals (which could be reused in subsequent reactions) and 806 mg (quantitative) of the desired alcohol as a colorless oil: $[\alpha]^{20}_D = +3.5^{\circ} (c \ 8.5, CHCl_3)$; TLC (20% EtOAc/ hexanes) $R_f = 0.37$; IR (thin film) 3400 (br), 1670 (w), 1260 (s) cm⁻¹; ¹H NMR (250 MHz, CDCl₃) δ 5.53 (1H, dq, J = 15.4, 6.2 Hz, H₃-CCHC=CH), 5.38 (1H, ddq, $J = 15.4, 7.1, 1.1 \text{ Hz}, H_3\text{CCH}=\text{CH}$), 3.98 (1H, dd, J = 7.1, 5.3 Hz, H₃CCH=CHCHO(TBS)), 3.81 (1H, dd, J=4.1, 4.1 Hz, $CHO(TBS)(CHCH_3)_2$), 3.67 (1H, dd, J=11.3, 4.7 Hz, one of CH_2OH), 3.51 (1H, dd, J=11.3, 6.6 Hz, one of CH_2OH), 2.60 (1H, br s, OH), 1.89 (1H, m, H_3CCHCH_2OH), 1.77 (1H, qdd, J=7.0, 5.3, 4.1 Hz, $H_3CCH(CHO(TBS))_2$), 1.68 (3H, br d, J=6.2 Hz, $H_3CCH=CH$), 0.93 (3H, d, J=7.0 Hz, CH_3), 0.90 (3H, d, J=7.0 Hz, CH_3), 0.89 (9H, s, $C(CH_3)_3$), 0.87 (9H, s, $C(CH_3)_3$), 0.08 (3H, s, $SiCH_3$), 0.07 (3H, s, $SiCH_3$), 0.02 (3H, s, $SiCH_3$), 0.00 (3H, s, $SiCH_3$), 3.0 NMR (100.6 MHz, $CDCl_3$) δ 132.8, 126.9, 76.5, 74.6, 65.3, 42.6, 39.9, 26.1, 26.0, 18.3, 18.3, 17.7, 13.9, 12.1, -3.7, -4.0, -4.0, -4.7; HRMS (CI, NH_3) calcd for $C_{22}H_{49}O_3Si_2$ ([M + H]⁺) 417.3220, found 417.3214; m/z 417 (27, [M + H]⁺), 302 (100), 285 (50), 220 (58), 203 (21), 185 (33), 153 (52), 132 (23), 88 (18).

(2R,3R,4S,5R,6E)-3,5-Bis(tert-butyldimethylsiloxy)-2,4-dimethyl-6-octenal (25). To a cooled (-78 °C) stirred solution of freshly distilled oxalyl chloride (123 µL, 1.41 mmol) in CH₂Cl₂ (25 mL) was added dropwise DMSO (200 µL, 2.82 mmol), and the mixture was stirred for 10 min to ensure complete formation of the chlorosulfur complex. The alcohol prepared above (235 mg, 0.56 mmol) was added in solution in CH₂Cl₂ (10 mL + 5 mL washings) via cannula and the reaction mixture stirred for a further 1 h at -78 °C. Triethylamine (589 μ L, 4.23 mmol) was added at -78 °C and the reaction mixture allowed to warm to -23 °C only until no alcohol was evident by TLC (ca. 30 min). The reaction was immediately quenched by addition of ammonium chloride solution (50 mL; saturated, aqueous), the layers were separated, and the aqueous phase was extracted with diethyl ether (3 × 50 mL). The combined organic extracts were dried (MgSO₄) and concentrated in vacuo. The crude aldehyde 25 was eluted through a short column of silica gel with diethyl ether, and the oil remaining after evaporation in vacuo was taken on to the next reaction within 24 h, without further purification: $[\alpha]^{20}_D = -27.5^{\circ}$ (c 4.4, CHCl₃); TLC (6% diethyl ether/hexanes) $R_f = 0.34$; IR (thin film) 2720 (w), 2700 (w), 1730 (s), 1670 (w), 1250 (s) cm⁻¹; ¹H NMR (250 MHz, CDCl₃) δ 9.76 (1H, d, J = 2.0 Hz, CHO), 5.55 (1H, dq, J = 15.4, 6.3 Hz, $H_3CCH=CH$), 5.39 (1H, ddq, J = 15.4, 6.9, 1.2 Hz, $H_3CCH=CH$), 4.02 (1H, dd, J = 6.9, 6.2 Hz, H₃CCH=CHCHO(TBS)), 3.95 (1H, dd, J = 4.6, 4.6 Hz, $CHO(TBS)(CHCH_3)_2$), 2.68 (1H, qdd, J = 7.0, 4.6, 2.0 Hz, H₃CCHCHO), 1.72 (1H, buried m, H₃CCH(CHO(TBS)₂), 1.69 (3H, dd, J = 6.3, 1.2 Hz, H_3 CCH=CH), 1.05 (3H, d, J = 7.0 Hz, CH_3), 0.94 (3H, d, J = 7.0 Hz, CH_3), 0.86 (9H, s, $C(CH_3)_3$), 0.86 (9H, s, $C(CH_3)_3$), 0.06 (3H, s, $SiCH_3$), 0.03 (3H, s, $SiCH_3$), 0.00 (3H, s, $SiCH_3$), -0.02 (3H, s, $SiCH_3$); ¹³C NMR (100.6 MHz, CDCl₃) δ 205.0, 133.1, 127.2, 75.2, 74.0, 51.5, 44.3, 26.0, 25.9, 18.4, 18.2, 17.7, 11.5, 11.4, -3.8, -3.8, -4.0, -4.8; HRMS (CI, NH₃) calcd for C₁₆H₃₄NO₂-Si ([M + NH₄ - (TBS)OH]⁺) 300.2359, found 300.2353; m/z 300 (1, $[M + NH_4 - (TBS)OH]^+$), 283 (26), 225 (25), 201 (86), 185 (100), 151 (20), 143 (40), 132 (30), 86 (14).

(2R,3S,4S,5S,6R,7E)-4,6-Bis(tert-butyldimethylsiloxy)-3,5-dimethyl-7-nonen-2-ol (26). To a cooled (-100 °C) stirred solution of aldehyde 25 prepared above (semicrude; theoretically 0.56 mmol) in THF (15 mL) was added dropwise by syringe a THF solution of methylmagnesium chloride (1.3 mL, 2.26 mmol; 1.74 M). The reaction mixture was stirred for 40 min, then quenched by dropwise addition of ammonium chloride solution (10 mL; saturated, aqueous), and extracted with diethyl ether (3 \times 50 mL). The combined organic extracts were dried (MgSO₄) and concentrated in vacuo. HPLC purification (15% EtOAc/hexanes) gave 25 mg of the 13S product epimer 13-epi-26 and 177 mg of the desired 13R product epimer 26 as colorless oils in a total yield of 83% over two steps. Data for major diastereomer 26: $[\alpha]^{20}_D = +5.3^{\circ} (c \ 3.6, CHCl_3); TLC (15\% EtOAc/hexanes) R_f = 0.43;$ HPLC (15% EtOAc/hexanes) $R_t = 10.5$ min; IR (thin film) 3500 (br), 1670 (w), 1260 (s) cm⁻¹; ¹H NMR (250 MHz, CDCl₃) δ 5.51 (1H, dq, J = 15.5, 6.0 Hz, H₃CCHC=CH), 5.38 (1H, ddq, J = 15.5, 6.8, 1.5 Hz, H_3 CCH=CH), 4.27 (1H, qd, J = 6.4, 1.8 Hz, H_3 CCHOH), 3.96 (1H, dd, J = 6.8, 5.0 Hz, H₃CCH=CHCHO(TBS)), 3.72 (1H, dd, J =6.7, 2.0 Hz, CHO(TBS)(CHCH₃)₂), 3.50 (1H, s, OH), 1.84 (1H, qdd, $J = 7.1, 6.7, 5.0 \text{ Hz}, H_3CCH(CHO(TBS))_2), 1.68 (3H, \text{ br d}, J = 6.0)$ Hz, H_3 CCH=CH), 1.59 (1H, qdd, J = 7.1, 2.0, 1.8 Hz, H_3 CCHCHOH), 1.11 (3H, d, J = 6.4 Hz, H_3 CCHOH), 0.99 (3H, d, J = 7.1 Hz, CH_3), 0.95 (3H, d, J = 7.1 Hz, CH_3), 0.90 (9H, s, $C(CH_3)_3$), 0.86 (9H, s, $C(CH_3)_3$, 0.09 (3H, s, SiCH₃), 0.08 (3H, s, SiCH₃), -0.01 (3H, s, $SiCH_3$), -0.03 (3H, s, $SiCH_3$); ¹³C NMR (100.6 MHz, CDCl₃) δ 133.2, 126.6, 79.3, 75.8, 66.6, 43.7, 41.2, 26.2, 25.9, 20.9, 18.4, 18.2, 17.6,

12.1, 11.4, -3.5, -3.6, -3.8, -4.9; HRMS (CI, NH₃) calcd for $C_{23}H_{51}O_3Si_2$ ([M + H]⁺) 431.3377, found 431.3375; m/z 431 (22, [M + H]⁺), 299 (72), 234 (25), 199 (25), 185 (100), 167 (55). Data for minor diastereomer (2*S*,3*S*,4*S*,5*S*,6*R*,7*E*)-4,6-bis(tert-butyldimethylsiloxy)-3,5-dimethyl-7-nonen-2-ol (13-epi-26): see supplementary material.

(2E,4R,5S,6S,7S,8R)-8-[(Benzyloxy)methoxy]-4,6-bis(tert-butyldimethylsiloxy)-5,7-dimethyl-2-nonene. To a stirred solution of alcohol 26 (384 mg, 0.89 mmol) in CH₂Cl₂ (10 mL) at room temperature were added diisopropylethylamine (1.70 mL, 9.80 mmol) and (benzyloxy)methoxy chloride (1.24 mL, 8.90 mmol), and the reaction mixture was left stirring for 48 h. It was then partitioned between hydrochloric acid solution (20 mL; 1 M aqueous) and diethyl ether (3 × 50 mL). The combined organic extracts were dried (MgSO₄) and concentrated in vacuo. Flash chromatography (5% EtOAc/hexanes) afforded 454 mg (92%) of the desired (benzyloxy)methyl ether as a colorless oil: $[\alpha]^{20}_{D} = -4.5^{\circ}$ (c 4.4, CHCl₃); TLC (5% EtOAc/hexanes) $R_f = 0.31$; IR (thin film) 1670 (w), 1260 (s) cm⁻¹; ¹H NMR (250 MHz, CDCl₃) δ 7.35-7.29 (5H, m, ArH), 5.53 (1H, dq, J = 15.4, 6.3 Hz, $H_3CCH=CH$), 5.33 (1H, ddq, J = 15.4, 8.0, 1.3 Hz, $H_3CCH=CH$), 4.82 (1H, d, J = 7.0 Hz, one of OC H_2 OBn), 4.72 (1H, d, J = 7.0 Hz, one of OC H_2 OBn), 4.62 and 4.62 (2H, ABq, J = 12.1 Hz, C H_2 Ph), 3.86-3.77 (2H, m, $2 \times CHO(TBS)$), 3.58 (1H, dq, J = 7.3, 6.2 Hz, $H_3CCHO(BOM)$), 1.67 (3H, dd, J = 6.3, 1.3 Hz, $H_3CCH=CH$), 1.62 (1H, m, CHCH₃), 1.59 (1H, m, CHCH₃), 1.21 (3H, d, J = 6.2 Hz, H_3 CCHO(BOM)), 1.01 (3H, d, J = 7.0 Hz, CH_3), 0.93 (3H, d, J = 6.7Hz, CH_3), 0.90 (9H, s, $C(CH_3)_3$), 0.87 (9H, s, $C(CH_3)_3$), 0.05 (6H, s, 2 \times SiCH₃), 0.02 (3H, s, SiCH₃), -0.02 (3H, s, SiCH₃); ¹³C NMR (100.6 MHz, CDCl₃) δ 138.1, 134.2, 128.4, 127.8, 127.6, 127.1, 93.5, 77.0, 75.5, 71.4, 69.4, 47.0, 41.8, 26.0, 26.0, 19.4, 18.4, 18.3, 17.6, 11.7, 11.6, -3.7, -3.9, -4.2, -4.6; HRMS (CI, NH₃) calcd for $C_{31}H_{59}O_{4-}$ Si_2 ([M + H]⁺) 551.3952, found 551.3946; m/z 551 (32, [M + H]⁺), 419 (94), 354 (64), 299 (38), 185 (100), 132 (71), 108 (37).

(2S,3R,4S,5S,6R)-6-[(Benzyloxy)methoxy]-2,4-bis(tert-butyldimethylsiloxy)-3,5-dimethylheptanal (27). Ozone was bubbled through a cooled (-78 °C) stirred solution of the alkene prepared above (60 mg, 0.11 mmol) in diethyl ether (1.5 mL) and CH₂Cl₂ (1.5 mL) until no starting material was evident by TLC (ca. 15 min). Dimethyl sulfide (0.2 mL, large excess) was then added and the solution allowed to warm to room temperature. After stirring for a further 15 min, the solution was concentrated in vacuo; flash chromatography (20% EtOAc/ hexanes) provided 58 mg (quantitative) of the desired aldehyde 27 as a colorless oil: $[\alpha]^{20}_D = -1.9^\circ$ (c 9.0, CHCl₃); TLC (20% EtOAc/ hexanes) $R_f = 0.46$; IR (thin film) 1740 (s), 1260 (s) cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 9.51 (1H, d, J = 2.9 Hz, CHO), 7.36–7.30 (5H, m, ArH), 4.83 (1H, d, J = 7.0 Hz, one of OCH₂OBn), 4.74 (1H, d, J= 7.0 Hz, one of OC H_2 OBn), 4.64 and 4.62 (2H, ABq, J = 11.8 Hz, CH_2Ph), 3.95 (1H, dd, J = 5.0, 2.2 Hz, $CHO(TBS)(CHCH_3)_2$), 3.83 (1H, dd, J = 7.3, 2.9 Hz, CHO(TBS)CHO), 3.63 (1H, dq, J = 6.3, 6.3 Hz, H_3 CCHO(BOM)), 2.04 (1H, dqd, J = 7.3, 6.6, 2.2 Hz, H_3 - $CCH(CHO(TBS))_2$), 1.77 (1H, qdd, $J = 6.4, 6.3, 5.0 Hz, H_3CCHCHO-$ (BOM)), 1.24 (3H, d, J = 6.3 Hz, H_3 CCHO(BOM)), 1.03 (3H, d, J =6.6 Hz, CH₃), 1.02 (3H, d, J = 6.4 Hz, CH₃), 0.92 (9H, s, C(CH₃)₃), 0.91 (9H, s, C(CH₃)₃), 0.09 (3H, s, SiCH₃), 0.08 (3H, s, SiCH₃), 0.06 (3H, s, SiCH₃), 0.05 (3H, s, SiCH₃); 13 C NMR (100.6 MHz, CDCl₃) δ 202.8, 137.9, 128.4, 127.8, 127.6, 93.6, 79.6, 75.5, 70.6, 69.6, 45.5, 39.2, 26.1, 25.8, 19.3, 18.4, 18.2, 11.8, 10.8, -3.6, -4.2, -4.5, -4.9;HRMS (CI, NH₃) calcd for $C_{29}H_{58}NO_5Si_2$ ([M + NH₄]⁺) 556.3854, found 556.3854; m/z 556 (1, [M + NH₄]⁺), 431 (18), 401 (20), 299 (40), 271 (42), 257 (43), 137 (92), 108 (100), 91 (81).

(2S,3S,4R,5R,6S)-7-(Benzyloxy)-2,4,6-trimethyl-1,3,5-heptanetriol (28). (+)-(Ipc)₂BH (435 mg, 1.52 mmol) was placed in a tared flask under nitrogen by means of a glovebag and weighed accurately. The flask was then flushed with argon, diethyl ether (4 mL) added, and the resulting suspension cooled to 0 °C followed by addition *via* cannula of a solution of β -hydroxyketone 6 (SS) (134 mg, 0.45 mmol) in diethyl ether (2 mL + 1 mL washings). The effervescing reaction mixture was allowed to warm to room temperature and stirred for 2 h, before being recooled to 0 °C, m-CPBA (524 mg, 3.04 mmol; ~99% purity⁸¹) added in small portions, and stirring continued for a further 1 h at room temperature. This was followed by addition of dimethyl sulfide (1 mL, excess) to destroy any remaining peracid and subsequent

stirring for 30 min. The reaction mixture was then poured into sodium hydroxide solution (10 mL; 10% aqueous) and the aqueous phase saturated with sodium chloride and extracted with EtOAc (4 × 10 mL). The combined organic extracts were dried (MgSO₄) and concentrated in vacuo; flash chromatography (8% isopropyl alcohol/CH2Cl2) provided 90.1 mg of the desired triol 28, 5.1 mg of the minor isomer 6-epi-28 and 4.9 mg of the minor isomer 3-epi-28, in a total yield of 69%. Data for major diastereomer 28: needles; mp 67-69 °C (from hexane); $[\alpha]^{20}_D = +9.3^{\circ}$ (c 2.3, CHCl₃); TLC (8% isopropyl alcohol/CH₂Cl₂) $R_f = 0.21$; IR (thin film) 3600 (br), 3430 (br) cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.37-7.26 (5H, m, ArH), 4.50 and 4.48 (2H, ABq, J = 12.0 Hz, CH_2Ph), 3.80 (1H, dd, J = 6.5, 3.1 Hz, CHOH), 3.70 (1H, dd, J = 9.4, 1.8 Hz, CHOH), 3.70 (1H, dd, J = 10.7, 3.9 Hz, one of CH_2OH), 3.65 (1H, dd, J = 10.7, 8.3 Hz, one of CH_2OH), 3.46 (1H, dd, J = 9.2, 4.7 Hz, one of CH_2OBn), 3.43 (1H, dd, J = 9.2, 5.0 Hz, one of CH_2OBn), 1.98 (1H, qddd, J = 6.9, 6.5, 5.0, 4.7 Hz, H_3CCHCH_2 -OBn), 1.88 (1H, ddqd, J = 9.4, 8.3, 6.9, 3.9 Hz, H₃CCHCH₂OH), 1.80 (1H, qdd, J = 7.0, 3.1, 1.8 Hz, H₃CCH(CHOH)₂), 1.07 (3H, d, J = 6.9)Hz, CH₃), 0.96 (3H, d, J = 7.0 Hz, CH₃), 0.72 (3H, d, J = 6.9 Hz, CH₃); ¹³C NMR (100.6 MHz, CDCl₃) δ 138.1, 128.4, 127.6, 127.5, 82.6, 79.4, 74.1, 73.3, 69.1, 37.2, 36.8, 36.3, 13.4, 13.2, 5.5; HRMS (CI, NH₃) calcd for $C_{17}H_{29}O_4$ ([M + H]⁺) 297.2066, found 297.2071; m/z 297 (100, [M + H]⁺), 279 (4), 261 (6), 207 (9), 108 (7), 91 (5). Anal. Calcd for C₁₇H₂₈O₄: C, 68.89; H, 9.52. Found: C, 68.64; H, 9.55. Data for minor diastereomers (2R,3S,4R,5R,6S)-7-(benzyloxy)-2,4,6-trimethyl-1,3,5-heptanetriol (6-epi-28) and (2S,3S,4R,5S,6S)-7-(benzyloxy)-2,4,6-trimethyl-1,3,5-heptanetriol (3-epi-28): see supplementary material.

Use of (+)-(Ipc)₂BH (2.07g, 7.24 mmol) and 6 (SS) (400 mg, 1.45 mmol) gave 319 mg (76%) of the desired triol 28. Use of (-)-(Ipc)₂BH (428 mg, 1.50 mmol) and 6 (SS) (135 mg, 0.49 mmol) gave 58.6 mg of the desired triol 28, 24.2 mg of the minor isomer 6-epi-28, and 10.2 mg of the minor isomer 3-epi-28, in a total yield of 64%.

(2S,3S,4S,5R,6S)-7-(Benzyloxy)-3,5-dihydroxy-2,4,6-trimethylheptyl p-Toluenesulfonate. To a stirred solution of triol 28 (360 mg, 1.21 mmol) in CH₂Cl₂ (10 mL) at room temperature were added triethylamine (0.85 mL, 6.10 mmol) and a few crystals of DMAP (catalytic). A solution of p-toluenesulfonyl chloride (280 mg, 1.45 mmol) in CH₂Cl₂ (5 mL) was added via cannula and the reaction mixture stirred for 1.5 h. The solvent was then removed in vacuo and the mixture purified by flash chromatography (20% diethyl ether/CH₂Cl₂), yielding 518 mg (95%) of the desired to sylate as a colorless oil: $[\alpha]^{20}_D = -4.3^{\circ}$ (c 9.2, diethyl ether); TLC (20% diethyl ether/CH₂Cl₂) $R_f = 0.25$; IR (thin film) 3440 (br), 1590 (m), 1490 (m) cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.79 (2H, d, J = 8.2 Hz, ArH α to CSO₂), 7.36–7.26 (7H, m, ArH), 4.48 and 4.47 (2H, ABq, J = 12.4 Hz, CH_2Ph), 4.19 (1H, dd, J = 9.5, 5.3 Hz, one of CH_2OTs), 4.09 (1H, dd, J = 9.5, 3.2 Hz, one of CH_2 -OTs), 3.75 (1H, ddd, J = 6.6, 3.4, 3.4 Hz, CHOH), 3.56 (1H, ddd, J= 9.8, 2.7, 2.7 Hz, CHOH), 3.45 (1H, dd, <math>J = 9.3, 4.8 Hz, one of CH_2OBn), 3.41 (1H, dd, J = 9.3, 5.2 Hz, one of CH_2OBn), 3.23 (1H, d, J = 2.7 Hz, OH), 2.90 (1H, d, J = 3.4 Hz, OH), 2.44 (3H, s, ArCH₃),1.94 (1H, m, CHCH₃), 1.85 (1H, m, CHCH₃), 1.79 (1H, m, CHCH₃), 1.04 (3H, d, J = 6.9 Hz, CH_3), 0.88 (3H, d, J = 7.1 Hz, CH_3), 0.86 (3H, d, J = 7.1 Hz, CH_3); ¹³C NMR (100.6 MHz, CDCl₃) δ 144.7, 138.0, 132.9, 129.8, 128.4, 127.9, 127.7, 127.5, 79.2, 76.1, 74.2, 73.4, 73.2, 36.8, 36.5, 35.7, 21.6, 13.3, 13.1, 5.3; HRMS (CI, NH₃) calcd for C₂₄H₃₈NO₆S ([M + NH₄]⁺) 468.2420, found 468.2424; m/z 468 (100, [M + NH₄]⁺), 451 (14, [M + H]⁺), 386 (2), 296 (2).

(2S,3S,4S,5R,6S)-7-(Benzyloxy)-3,5-(isopropylidenedioxy)-2,4,6-trimethylheptyl p-Toluenesulfonate (34). To a solution of the tosylate prepared above (518 mg, 1.15 mmol) in CH₂Cl₂ (8 mL) and 2,2-dimethoxypropane (8 mL) at room temperature were added a few crystals of PPTS (catalytic). After 15 h of stirring, removal of the solvent in vacuo and subsequent flash chromatography (20% EtOAc/hexanes) provided 522 mg (92%) of the desired acetonide 34 as a colorless oil: $[\alpha]^{20}_D = +6.7^{\circ}$ (c 3.8, diethyl ether); TLC (20% EtOAc/hexanes) $R_f = 0.29$; IR (thin film) 1590 (m), 1485 (m) cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.79 (2H, d, J = 8.2 Hz, ArH α to CSO₂), 7.35-

⁽⁸¹⁾ m-CPBA (55-60% purity) was purchased from Lancaster Synthesis and purified by washing with pH 7.4 buffer: Perrin, D. D.; Armarego, W. L. F. Purification of Laboratory Chemicals; Pergamon Press: Oxford, 1988; p 123.

7.26 (7H, m, Ar*H*), 4.51 (1H, d, J = 12.2 Hz, one of C*H*₂Ph), 4.43 (1H, d, J = 12.2 Hz, one of C*H*₂Ph), 4.13 (1H, dd, J = 8.9, 5.0 Hz, one of C*H*₂OTs), 4.04 (1H, dd, J = 8.9, 2.8 Hz, one of C*H*₂OTs), 3.61 (1H, dd, J = 6.2, 2.0 Hz, C*H*OC(CH₃)₂), 3.58 (1H, dd, J = 6.8, 2.0 Hz, C*H*OC(CH₃)₂), 3.33 (2H, d, J = 4.6 Hz, C*H*₂OBn), 2.44 (3H, s, ArC*H*₃), 1.89–1.79 (2H, m, 2 × C*H*CH₃), 1.49 (1H, qdd, J = 6.7, 2.0, 2.0 Hz, H₃CCH(CHOC(CH₃)₂)₂), 1.29 (3H, s, H₃CCCH₃), 1.27 (3H, s, H₃CCCH₃), 1.03 (3H, d, J = 6.6 Hz, C*H*₃), 0.84 (3H, d, J = 6.9 Hz, C*H*₃), 0.77 (3H, d, J = 6.7 Hz, C*H*₃); ¹³C NMR (100.6 MHz, CDCl₃) δ 144.5, 138.3, 133.0, 129.6, 128.2, 127.8, 127.5, 127.4, 98.9, 75.8, 73.1, 72.8, 72.3, 71.4, 34.9, 34.4, 30.4, 29.7, 21.5, 19.4, 14.6, 11.7, 4.7; HRMS (CI, NH₃) calcd for C₂₇H₃₉O₆S ([M + H]⁺) 491.2467, found 491.2503; m/z 491 (91, [M + H]⁺), 450 (100), 415 (60), 342 (52), 279 (34), 261 (40), 196 (38), 171 (51), 108 (37).

(2S,3S,4S,5R,6S)-7-Hydroxy-3,5-(isopropylidenedioxy)-2,4,6-trimethylheptyl p-Toluenesulfonate (35). To a solution of p-toluenesulfonate 34 (234 mg, 0.48 mmol) in diisopropyl ether (8 mL) under an argon atmosphere was added palladium on activated charcoal (232 mg, 10% Pd content). The reaction mixture was stirred while hydrogen (from a hydrogen-filled double balloon) replaced the argon. After 2 h, the catalyst was removed by elution with diethyl ether through a short column of Celite. Flash chromatography (20% diethyl ether/ CH₂Cl₂) afforded 176 mg (92%) of the desired alcohol 35 as colorless oil: $[\alpha]^{20}_D = -3.5^{\circ}$ (c 5.0, CHCl₃); TLC (15% diethyl ether/CH₂Cl₂) $R_f = 0.28$; IR (thin film) 3400 (br) cm⁻¹; ¹H NMR (250 MHz, CDCl₃) δ 7.76 (2H, br d, J = 8.3 Hz, ArH α to CSO₂), 7.32 (2H, br d, J = 8.3Hz, ArH α to CCH₃), 4.11 (1H, dd, J = 8.9, 4.9 Hz, one of CH₂OTs), 4.01 (1H, dd, J = 8.9, 2.8 Hz, one of CH_2OTs), 3.62-3.44 (4H, m, CH_2OH , 2 × $CHOC(CH_3)_2$), 2.43 (3H, s, ArCH₃), 1.89–1.72 (2H, m, $2 \times CHCH_3$), 1.54 (1H, qdd, J = 6.8, 2.0, 2.0 Hz, H₃CCH(CHOC-(CH₃)₂)₂), 1.27 (3H, s, H₃CCCH₃), 1.25 (3H, s, H₃CCCH₃), 0.99 (3H, d, J = 6.7 Hz, CH_3), 0.85 (3H, d, J = 6.9 Hz, CH_3), 0.79 (3H, d, J =6.8 Hz, CH₃); 13 C NMR (100.6 MHz, CDCl₃) δ 144.6, 133.0, 129.7, 127.9, 99.0, 75.5, 72.8, 72.3, 64.1, 36.7, 34.5, 30.5, 29.7, 21.6, 19.4, 13.8, 11.8, 4.8; HRMS (CI, NH₃) calcd for $C_{20}H_{36}NO_6S$ ([M + NH₄]⁺) 418.2263, found 418.2267; m/z 418 (100, $[M + NH_4]^+$), 401 (17, [M $+ H]^+$, 360 (13), 342 (7), 264 (8), 247 (9), 52 (22).

(2S,3R,4S,5R,6R)-3,5-(Isopropylidenedioxy)-2,4,6-trimethyl-7-(phenylthio)heptan-1-ol (36). To a stirred solution of thiophenol (0.92 mL, 8.96 mmol) in THF (11.3 mL) at room temperature was added dropwise n-butyllithium solution (5.00 mL, 8.15 mmol; 1.63 M in hexanes) to give a colorless solution of lithium thiophenolate which was used immediately (total volume 16.3 mL; \sim 0.5 M).

To a stirred solution of the p-toluenesulfonate 35 (380 mg, 0.95 mmol) in THF (20 mL), at room temperature in a flask equipped with a reflux condenser, was added a THF solution of lithium thiophenolate $(9.49 \text{ mL}, 4.75 \text{ mmol}; \sim 0.5 \text{ M})$. The colorless reaction mixture was heated under reflux for 3 h and then partitioned between sodium hydroxide solution (50 mL; 10% aqueous) and diethyl ether (3 × 50 mL). The combined organic extracts were dried (MgSO₄) and concentrated in vacuo. Flash chromatography (20% diethyl ether/CH₂-Cl₂) provided 320 mg (quantitative) of the desired sulfide 36 as a colorless oil: $[\alpha]^{20}_D = -13.3^\circ$ (c 2.2, CHCl₃); TLC (20% diethyl ether/ CH_2Cl_2) $R_f = 0.46$; IR (thin film) 3400 (br) cm⁻¹; ¹H NMR (250 MHz, CDCl₃) & 7.37-7.07 (5H, m, ArH), 3.67-3.59 (3H, m, one of CH₂-OH, $2 \times CHOC(CH_3)_2$), 3.53 (1H, dd, J = 10.8, 5.3 Hz, one of CH_2 -OH), 3.38 (1H, dd, J = 12.8, 2.6 Hz, one of CH_2SPh), 2.70 (1H, dd, J = 12.8, 8.3 Hz, one of CH_2SPh), 1.93 (1H, m, $CHCH_3$), 1.80 (1H, m, CHCH₃), 1.61 (1H, qdd, J = 6.8, 2.1, 2.1 Hz, H₃CCH(CHOC- $(CH_3)_2)_2$, 1.39 (3H, s, H_3CCCH_3), 1.35 (3H, s, H_3CCCH_3), 1.02 (3H, d, J = 6.7 Hz, CH_3), 0.94 (3H, d, J = 6.8 Hz, CH_3), 0.83 (3H, d, J =6.8 Hz, CH₃); 13 C NMR (100.6 MHz, CDCl₃) δ 137.9, 128.7, 127.9, 125.1, 99.0, 76.2, 75.6, 64.1, 37.0, 36.7, 35.0, 31.1, 29.9, 19.5, 14.0, 14.0, 5.1; HRMS (CI, NH₃) calcd for $C_{19}H_{31}O_3S$ ([M + H]⁺) 339.1994, found 339.1998; m/z 339 (100, $[M + H]^+$), 298 (20), 281 (76), 263 (46).

(SRS,2S,3R,4S,5R,6R)-3,5-(Isopropylidenedioxy)-2,4,6-trimethyl-7-(phenylsulfinyl)heptan-1-ol (33). To a stirred solution of sulfide 36 (223 mg, 0.66 mmol) in methanol (10 mL) at room temperature were added sodium periodate (155 mg, 0.73 mmol) and distilled water (1 mL), and the reaction mixture was left stirring for 21 h. It was then partitioned between CH_2Cl_2 (3 \times 20 mL) and distilled water (20 mL).

The organic extracts were dried (MgSO₄) and concentrated in vacuo. Elution with diethyl ether through a short column of silica gel gave 233 mg (quantitative) of two diastereomeric sulfoxides 33 in a 2:3 ratio, as a colorless oil. These were not separated: TLC (diethyl ether) R_f = 0.18; IR (thin film) 3400 (br) cm^{-1} ; ¹H NMR (400 MHz, CD_2Cl_2) δ 7.66-7.62 (2H, m, ArH o-H), 7.53-7.51 (3H, m, ArH m- and p-H), 3.64-3.44 (4H, m, CH₂OH, $2 \times CHOC(CH_3)_2$), 3.11 (2/5 × 1H, dd, J = 13.0, 3.9 Hz, one of $CH_2S(O)Ph$), 2.95 (3/5 × 1H, dd, J = 13.2, 4.7 Hz, one of $CH_2S(O)Ph$), 2.64 (3/5 × 1H, dd, J = 13.2, 7.2 Hz, one of CH₂S(O)Ph), 2.47 (1H, br s, OH), 2.43 (2/5 \times 1H, dd, J = 13.0, 8.8 Hz, one of $CH_2S(O)Ph$), 2.20-2.00 (1H, m, $CHCH_3$), 1.78-1.63 (2H, m, 2 × CHCH₃), 1.36 (2/5 × 6H, s, H_3 CCCH₃), 1.34 (3/5 × 3H, s, H_3 CCC H_3), 1.33 (3/5 × 3H, s, H_3 CCC H_3), 1.05 (2/5 × 3H, d, J =7.3 Hz, CH₃), 1.03 (3/5 × 3H, d, J = 7.2 Hz, CH₃), 1.00 (2/5 × 3H, d, J = 6.6 Hz, CH_3), 0.99 (3/5 × 3H, d, J = 6.6 Hz, CH_3), 0.83 (3H, d, J = 6.8 Hz, CH_3); ¹³C NMR (100.6 MHz, CD_2Cl_2) δ 145.8, 145.1, 131.0, 130.9, 129.4, 129.3, 124.3, 124.2, 99.3, 99.2, 77.5, 76.9, 75.8, 37.0, 32.2, 31.2, 31.2, 30.9, 29.8, 19.6, 19.6, 15.3, 14.5, 14.0, 5.0, 4.9; HRMS (CI, NH₃) calcd for $C_{19}H_{31}O_4S$ ([M + H]⁺) 355.1943, found 355.1940; m/z 355 (100, [M + H]⁺), 297 (38).

(2S,3R,4R,5S,6S,8RS,9S,10R,11S,12S,13R)-13-[(Benzyloxy)methoxy]-9,11-bis(tert-butyldimethylsiloxy)-3,5-(isopropylidenedioxy)-2,4,6,10,12-pentamethyltetradecane-1,8-diol (38). To a cooled (-78°C) stirred solution of sulfoxides 33 (60.0 mg, 0.17 mmol) in dry DME (8 mL) was added dropwise a solution of LDA-mono-THF complex (225 μ L, 0.34 mmol; 1.5 M in cyclohexane). The resulting yellow solution was stirred at -78 °C for 15 min followed by addition via cannula of a solution of aldehyde 27 (50.0 mg, 92.8 μ mol) in DME (1.0 mL + 0.5 mL washings). The reaction was quenched after 5 min by addition of ammonium chloride solution (2 mL; saturated, aqueous) at -78 °C. The mixture was warmed to room temperature and partitioned between ammonium chloride solution (20 mL; saturated, aqueous) and diethyl ether $(3 \times 25 \text{ mL})$. The combined organic extracts were dried (MgSO₄) and concentrated in vacuo. Flash chromatography (gradient elution: 40-100% EtOAc/hexanes) provided 30.1 mg of recovered sulfoxides 33 as well as 66.2 mg (80% conversion, 88% based on unrecovered sulfoxides) of a mixture of several adducts 37, each as a colorless oil.

To a vigorously stirred solution of the mixture of adducts prepared above (66.2 mg, 74.1 μ mol) in diethyl ether (6 mL) at room temperature was added a spatula end of a slurry of W-2 Raney nickel in ethanol.82 After 1.5 h of stirring, the Raney nickel was removed by elution through a short column of Celite with diethyl ether, taking care that the Raney nickel was not allowed to become dry. The solvent was removed in vacuo; subsequent flash chromatography (30% EtOAc/hexanes) afforded 37.2 mg (65%) of a mixture of diastereomers and C₈ OTBS regioisomers, comprising two major and two minor components, as a colorless oil. Data for the major high R_f component: TLC (30% EtOAc/hexanes) $R_f = 0.47$; ¹H NMR (250 MHz, CDCl₃) δ 7.32–7.25 (5H, m, ArH), 4.82 (1H, d, J = 7.0 Hz, one of CH₂OBn), 4.75 (1H, d, J = 7.0 Hz, one of CH₂OBn), 4.66 (1H, d, J = 11.8 Hz, one of CH₂-Ph), 4.56 (1H, d, J = 11.8 Hz, one of CH_2Ph), 3.93 (1H, br d, J = 7.0Hz, α to O), 3.80-3.43 (6H, m, α to O), 3.36 (1H, br d, J = 11.2 Hz, α to O), 1.98-1.60 (7H, m, 5 × CHCH₃, CH₂CHOH), 1.36 (6H, s, H_3 CCC H_3), 1.26 (3H, d, J = 6.3 Hz, H_3 CCHO(BOM)), 1.02 (3H, d, J $= 6.4 \text{ Hz}, \text{C}H_3$), 1.00 (3H, d, $J = 7.1 \text{ Hz}, \text{C}H_3$), 0.91 (9H, s, C(C H_3)₃), 0.90 (9H, s, $C(CH_3)_3$), 0.91-0.87 (6H, buried, $2 \times CH_3$), 0.83 (3H, d, $J = 6.6 \text{ Hz}, CH_3$, 0.08 (3H, s, SiCH₃), 0.06 (6H, s, 2 × SiCH₃), 0.05 (3H, s, SiCH₃). Data for the major low R_f component: TLC (30% EtOAc/hexanes) $R_f = 0.39$; ¹H NMR (250 MHz, CDCl₃) δ 7.32-7.26 (5H, m, ArH), 4.82 (1H, d, J = 7.0 Hz, one of CH₂OBn), 4.75 (1H, d, J = 7.0 Hz, one of CH_2OBn), 4.66 (1H, d, J = 11.9 Hz, one of CH_2 -Ph), 4.57 (1H, d, J = 11.9 Hz, one of CH_2Ph), 3.79-3.41 (7H, m, α to O), 3.30 (1H, br d, J = 11.6 Hz, α to O), 1.72–1.51 (7H, m, 5 \times CHCH₃, CH₂CHOH), 1.33 (6H, s, H_3 CCCH₃), 1.27 (3H, d, J = 6.2Hz, H_3 CCHO(BOM)), 1.03 (3H, d, J = 7.0 Hz, CH_3), 1.02 (3H, d, J= 6.6 Hz, CH_3), 0.89 (18H, s, 2 × $C(CH_3)_3$), 0.89 (3H, buried d, CH_3), 0.82 (3H, d, J = 6.6 Hz, CH_3), 0.80 (3H, d, J = 6.6 Hz, CH_3), 0.10 $(3H, s, SiCH_3), 0.09 (6H, s, 2 \times SiCH_3), 0.06 (3H, s, SiCH_3).$

⁽⁸²⁾ Mozingo, R. Organic Syntheses; Wiley: New York, 1955; Collect. Vol. III, p 181.

(2R,3S,4R,5S,6S,9S,10R,11S,12S,13R)-9,11-Bis(tert-butyldimethylsiloxy)-13-hydroxy-3,5-(isopropylidenedioxy)-2,4,6,10,12-pentamethyl-8-oxotetradecanoic Acid (40). To a cooled (-78 °C) stirred solution of oxalyl chloride (84 µL, 0.96 mmol) in CH₂Cl₂ (5 mL) was added dropwise DMSO (103 μ L, 1.45 mmol), and the mixture was stirred for 5 min to ensure complete formation of the chlorosulfur complex. A solution of the mixture of diols from the Raney Ni reaction above (i.e., 38 + C_8 OTBS regioisomers; 37.2 mg total, 48.4 μ mol) in CH_2Cl_2 (1.5 mL + 0.5 mL washings) was then added via cannula and the reaction mixture stirred for a further 30 min at -78 °C. Triethylamine (236 μ L, 1.69 mmol) was added at -78 °C and the reaction mixture allowed to warm to -23 °C only until no starting material was evident by TLC (ca. 20 min). The reaction was immediately quenched by addition of ammonium chloride solution (3 mL; saturated, aqueous), the layers were separated, and the aqueous phase was extracted with diethyl ether (3 × 20 mL). The combined organic extracts were dried (MgSO₄) and concentrated in vacuo. The crude ketoaldehyde was eluted through a short column of silica gel with diethyl ether, and the oil remaining after evaporation in vacuo was taken on to the next reaction, without further purification.

To a vigorously stirred solution of the product from the above Swern reaction (theoretically 48.4 μ mol) in tert-butyl alcohol (2 mL) and pH 7 buffer (2 mL) at room temperature was added dropwise potassium permanganate solution (0.5 mL; 1 M aqueous). The reaction mixture was stirred for 30 min and then diluted with brine (10 mL; saturated). The aqueous layer was saturated with sodium chloride and acidified to pH 3 by dropwise addition of hydrochloric acid solution (1 M aqueous) and then extracted with diethyl ether (3 × 20 mL) followed by ethyl acetate (3 × 20 mL). The combined organic extracts were dried (MgSO₄) and concentrated in vacuo. Elution through a short column of silica gel with ethyl acetate (containing a few drops of acetic acid), followed by removal of the solvent in vacuo, gave reasonably pure acid (two regioisomers) as a colorless oil which was taken on to the next reaction without further purification.

To a solution of the mixture of acids prepared above (theoretically 48.4 μ mol) in ethanol (4 mL) under an argon atmosphere was added palladium on activated charcoal (spatula end, 10% Pd content). The reaction mixture was stirred while hydrogen (from a hydrogen-filled double balloon) replaced the argon. After 1.5 h the catalyst was removed by elution with diethyl ether through a short column of Celite. Flash chromatography (40% EtOAc/hexanes), on a column of silica gel prewashed with solvent containing a few drops of acetic acid, afforded 5.0 mg (16% over three steps) of an undesired C₈ OTBS regioisomer (41) and 16.4 mg (51% over three steps) of the desired seco-acid 40, both as colorless oils, in a total yield of 67% over three steps. Data for seco-acid 40: TLC (40% EtOAc/hexanes) $R_f = 0.21$; ¹H NMR (400 MHz, CDCl₃) δ 4.34 (1H, qd, J = 6.8, 1.1 Hz, CHOH), 3.98 (1H, d, J = 4.5 Hz, (TBS)OCHC=O), 3.84 (1H, dd, J = 9.3, 1.6 Hz, α to O), 3.67 (1H, dd, J = 7.3, 2.1 Hz, α to O), 3.49 (1H, dd, J= 9.6, 2.0 Hz, $CH(OC(CH_3)_2)CHCO_2H$), 2.74 (1H, dd, J = 17.6, 2.5 Hz, one of $CH_2C=0$), 2.65 (1H, dq, J = 9.6, 7.0 Hz, H_3CCHCO_2H), 2.22 (1H, dd, J = 17.6, 9.0 Hz, one of CH₂C=O), 2.22 (1H, buried m, $CHCH_3$), 2.07 (1H, m, $CHCH_3$), 1.66–1.58 (2H, m, 2 × $CHCH_3$), 1.37 (3H, s, H_3 CCCH₃), 1.35 (3H, s, H_3 CCCH₃), 1.24 (3H, d, J = 6.8 Hz, H_3 CCHOH), 1.14 (3H, d, J = 6.4 Hz, CH_3), 1.01 (3H, d, J = 7.0 Hz, CH_3), 0.91 (9H, s, $C(CH_3)_3$), 0.90 (9H, s, $C(CH_3)_3$), 0.88 (3H, d, J =7.2 Hz, CH_3), 0.87 (3H, d, J = 6.9 Hz, CH_3), 0.81 (3H, d, J = 6.7 Hz, CH₃), 0.12 (3H, s, SiCH₃), 0.11 (3H, s, SiCH₃), 0.05 (3H, s, SiCH₃), 0.00 (3H, s, SiCH₃); 13 C NMR (100.6 MHz, CDCl₃) δ 211.5, 178.7, 99.4, 79.8, 78.8, 76.4, 74.9, 66.4, 41.8, 41.5, 40.2, 31.1, 30.2, 29.8, 26.2, 25.8, 25.6, 21.1, 19.6, 18.4, 18.3, 15.0, 14.7, 11.4, 11.2, 4.8, -3.5,-3.5, -4.2, -4.8; HRMS (CI, NH₃) calcd for $C_{34}H_{67}O_7Si_2$ ([M + H $-H_2O_1^+$) 643.4425; found 643.4440; m/z 643 (51, $[M + H - H_2O_1^+]$), 290 (31), 257 (30), 245 (82), 215 (38), 201 (24), 132 (54), 92 (40), 72 (30), 58 (71), 52 (100). Data for minor component (2R,3S,4R,5S,6S,8?,-10R,11S,12S,13R)-8,11-bis(tert-butyldimethylsiloxy)-13-hydroxy-3,5-(isopropylidenedioxy)-2,4,6,10,12-pentamethyl-9-oxotetradecanoic acid (41): see supplementary material.

(2R,3S,4R,5S,6S,9S,10R,11S,12S,13R)-9,11-Bis(tert-butyldimethylsiloxy)-3,5-(isopropylidenedioxy)-2,4,6,10,12,13-hexamethyl-8-oxotetradecanolide (42). To a stirred solution of seco-acid 40 (16.4 mg, 24.8 μ mol) in dry THF (1 mL) at room temperature was added dropwise

triethylamine (5.2 μ L, 37.2 μ mol) followed by 2,4,6-trichlorobenzoyl chloride (4.3 μ L, 27.5 μ mol). The reaction mixture was stirred for 2 h, during which time it became cloudy. The reaction mixture was then filtered through a pad of glass wool, to remove precipitated triethylamine hydrochloride. The filtrate, kept under argon as much as possible, was then diluted with dry toluene to give 10 mL of a solution of mixed anhydride.

To a heated (80 °C) solution of DMAP (16.5 mg, 135 μ mol) in dry toluene (3 mL), in a flask equipped with a reflux condenser and septum inlet, was slowly added (over 3 h, by syringe pump) the solution of the mixed anhydride prepared above (10 mL of solution in toluene, theoretically 24.8 μ mol). After addition the reaction mixture was stirred for a further 30 min at 80 °C, before being cooled to room temperature and concentrated in vacuo. Flash chromatography (40% CH₂Cl₂/ petroleum ether) afforded 9.6 mg (60%) of the desired macrolactone **42** as a colorless oil: $[\alpha]^{20}_D = -3.8^{\circ}$ (c 0.3, CHCl₃); TLC (40% CH₂-Cl₂/petroleum ether) $R_f = 0.36$; IR (CHCl₃ solution) 1700 (s), 1250 (s) cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 5.19 (1H, q, J = 6.4 Hz, $C_{13}H$), 4.47 (1H, br d, J = 4.4 Hz, C_5H), 3.82 (1H, d, J = 10.6 Hz, C_9H), 3.56 (1H, br d, J = 10.8 Hz, C_3H), 3.14 (1H, d, J = 8.7 Hz, $C_{11}H$), 3.00 (1H, m, one of C_7H_2), 2.65 (1H, dq, J = 10.8, 6.6 Hz, C_2H), 2.54-2.40 (2H, m, C_6H and one of C_7H_2), 1.96 (1H, dq, J =10.6, 6.6 Hz, C₁₀H), 1.60-1.50 (2H, m, C₄H and C₁₂H), 1.41 (3H, s, H_3 CCC H_3), 1.41 (3H, s, H_3 CCC H_3), 1.22 (3H, d, J = 6.4 Hz, C_{13} C H_3), 1.08 (3H, d, J = 6.6 Hz, CH_3), 1.02 (6H, d, J = 6.7 Hz, CH_3), 0.97 $(3H, d, J = 6.7 \text{ Hz}, CH_3), 0.94 (3H, d, J = 6.6 \text{ Hz}, CH_3), 0.91 (3H, d, J)$ $J = 6.6 \text{ Hz}, CH_3$, 0.90 (9H, s, C(CH₃)₃), 0.89 (9H, s, C(CH₃)₃), 0.19 $(3H, s, SiCH_3), 0.06 (3H, s, SiCH_3), 0.01 (3H, s, SiCH_3), -0.03 (3H, s, SiCH_3)$ s, SiCH₃); 13 C NMR (100.6 MHz, CDCl₃) δ 212.5, 173.8, 99.7, 81.7, 75.6, 72.0, 71.4, 71.4, 43.7, 40.2, 40.1, 38.6, 32.8, 30.5, 29.7, 26.3, 25.7, 19.5, 18.8, 18.4, 18.0, 15.6, 12.4, 10.1, 8.7, 7.7, -2.8, -4.9, -5.0, -5.7; HRMS (CI, NH₃) calcd for C₃₄H₇₀NO₇Si₂ ([M + NH₄]⁺) 660.4690, found 660.4692; m/z 660 (10, $[M + NH_4]^+$), 602 (26), 585 (45), 453 (57), 323 (38), 199 (32), 132 (40), 109 (100), 92 (45), 58 (65).

(2R,3S,4R,5S,6S,9R,10R,11R,12R,13R)-3,5,9,11-Tetrahydroxy-2,4,6,10,12,13-hexamethyl-8-methylenetetradecanolide (46). 46 was prepared according to the procedure published by Tatsuta et al.:6a $[\alpha]^{20}$ D = $+28.6^{\circ}$ (c 0.7, CHCl₃); TLC (70% EtOAc in hexane) $R_f = 0.31$; IR (CHCl₃ solution) 3480 (br), 1700 (s) cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 5.50 (1H, br s, one of C=CH₂), 5.34 (1H, qd, J = 6.6, 1.2 Hz, HCOC=O), 5.05 (1H, br s, one of $C=CH_2$), 4.32 (1H, br s, CHOH), 3.94 (1H, br d, J = 10.0 Hz, CHOH), 3.76 (1H, d, J = 10.4 Hz, CHOH), 3.71 (1H, d, J = 10.0 Hz, OH), 3.65 (1H, d, J = 5.0 Hz, OH), 3.16 (1H, ddd, J = 10.5, 5.0, 2.5 Hz, CHOH), 2.91 (1H, br s, OH), 2.66(1H, dq, J = 10.4, 6.7 Hz, H₃CCHCO₂R), 2.42 (1H, m, H₃-CCHCH₂C=CH₂), 2.10 (1H, br s, OH), 2.06 (1H, m, CHCH₃), 1.92 (1H, dd, J = 18.5, 1.8 Hz, one of $CH_2C=CH_2$), 1.81 (1H, dd, J =18.5, 9.2 Hz, one of $CH_2C=CH_2$), 1.64-1.55 (2H, m, 2 × $CHCH_3$), 1.28 (3H, d, J = 6.6 Hz, H_3 CCHOC=0), 1.25 (3H, d, J = 6.7 Hz, CH_3), 1.11 (6H, d, J = 7.1 Hz, $2 \times CH_3$), 1.00 (3H, d, J = 7.0 Hz, CH_3), 0.81 (3H, d, J = 7.0 Hz, CH_3); COSY (400 MHz, CDCl₃) correlations between δ 0.81 and 1.64, 1.00 and 1.55, 1.11 and 2.06, 1.11 and 2.42, 1.25 and 2.66, 1.28 and 5.34, 1.64 and 3.16, 1.81 and 1.92, 2.66 and 3.76, 5.05 and 5.50; 13 C NMR (100.6 MHz, CDCl₃) δ 177.2, 147.8, 108.9, 79.0, 78.4, 76.6, 71.7, 69.2, 43.9, 42.2, 37.0, 35.3, 34.3, 34.2, 18.4, 17.3, 14.6, 9.2, 8.4, 6.7; HRMS (CI, NH₃) calcd for $C_{20}H_{37}O_6$ ([M + H]⁺) 373.2590, found 373.2590; m/z 373 (40, [M + H]⁺), 355 (31), 178 (72), 162 (38), 146 (41), 130 (100), 113 (29), 95 (21). The spectroscopic data are in agreement with data kindly provided by Prof. K. Tatsuta.62

(2R,3S,4R,5S,6S,9R,10R,11R,12R,13R)-9,11-Dihydroxy-3,5-(isopropylidenedioxy)-2,4,6,10,12,13-hexamethyl-8-methylenetetradecanolide (47). To a solution of tetrol 46 (687 mg, 1.84 mmol) in CH₂Cl₂ (15 mL) and 2,2-dimethoxypropane (15 mL) at room temperature were added a few crystals of PPTS (catalytic). After 3 h of stirring, removal of the solvent *in vacuo* and subsequent flash chromatography (40% EtOAc/hexanes) provided 591 mg (78%) of the desired C₃,C₅ monoacetonide product 47 and 123 mg (15%) of the C₃,C₅:C₅,C₁₁ bisacetonide product, both as colorless oils. Data for monoacetonide product 47: $[\alpha]^{20}_{\rm D} = +22.9^{\circ}$ (c 1.4, CHCl₃); TLC (40% EtOAc/hexanes) $R_f = 0.30$; IR (CHCl₃ solution) 3507 (br), 1713 (s) cm⁻¹; ¹H

NMR (400 MHz, CDCl₃) δ 5.48 (1H, br s, one of C=CH₂), 5.46 (1H, q, J = 6.6 Hz, HCOC=O), 5.09 (1H, br s, one of $C=CH_2$), 4.33 (1H, d, J = 6.1 Hz, $CHOC(CH_3)_2$), 4.01 (1H, br d, J = 5.8 Hz, CHOH), 3.63 (1H, br d, J = 9.8 Hz, CHOH), 3.47 (1H, br d, J = 10.7 Hz, $CHOC(CH_3)_2$, 3.31 (1H, d, J = 7.9 Hz, OH), 3.03 (1H, d, J = 3.5 Hz, OH), 2.65 (1H, dq, J = 10.7, 6.6 Hz, H₃CCHCO₂R), 2.50 (1H, m, $H_3CCHCH_2C=CH_2$), 2.03 (1H, m, CHCH₃), 1.98 (1H, br d, J=18.2Hz, one of $CH_2C=CH_2$), 1.83 (1H, dd, J=18.2, 11.3 Hz, one of $CH_2C=CH_2$), 1.60–1.50 (2H, m, 2 × CHCH₃), 1.44 (6H, s, H_3CCCH_3), 1.26 (3H, d, J = 6.6 Hz, H_3 CCHOC=O), 1.13 (6H, d, J = 6.8 Hz, 2 \times CH₃), 1.04 (3H, d, J = 7.3 Hz, CH₃), 0.98 (3H, d, J = 6.6 Hz, CH_3), 0.86 (3H, d, J = 7.1 Hz, CH_3); ¹³C NMR (100.6 MHz, CDCl₃) δ 175.7, 147.5, 109.1, 100.5, 79.0, 77.6, 72.4, 71.9, 69.5, 42.6, 41.5, 35.2, 34.5, 32.3, 32.0, 29.7, 19.9, 18.6, 16.2, 13.2, 9.5, 8.7, 7.6; HRMS (CI, NH₃) calcd for $C_{23}H_{41}O_6$ ([M + H]⁺) 413.2903, found 413.2903; m/z 430 (13, [M + NH₄]⁺), 413 (78, [M + H]⁺), 372 (60), 355 (100), 337 (60). Data for bis-acetonide product (2R,3S,4R,5S,6S,9R,10R,-11S,12S,13R)-3,5:9,11-bis(isopropylidenedioxy)-2,4,6,10,12,13-hexamethyl-8-methylenetetradecanolide: TLC (40% EtOAc/hexanes) $R_f =$ 0.65; IR (thin film) 1725 (s) cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 5.56 (1H, br s, one of C= CH_2), 5.42 (1H, q, J = 6.6 Hz, HCOC=O), 5.16 (1H, br s, one of C= CH_2), 4.19 (1H, br s, CHOC(CH₃)₂), 4.13 $(1H, d, J = 5.3 \text{ Hz}, CHOC(CH_3)_2), 3.51 (1H, d, J = 10.7 \text{ Hz}, CHOC-1)_2$ $(CH_3)_2$), 3.37 (1H, d, J = 9.6 Hz, $CHOC(CH_3)_2$), 2.62 (1H, dq, J =10.7, 6.6 Hz, H₃CCHCO₂R), 2.47 (1H, m, H₃CCHCH₂C=CH₂), 2.05 (1H, q, J = 6.7 Hz, $CHCH_3$), 1.93–1.86 (2H, m, $CH_2C=CH_2$), 1.63 $(1H, q, J = 6.6 \text{ Hz}, CHCH_3), 1.45 (1H, m, CHCH_3), 1.39 (3H, s, H_3-1)$ CCCH₃), 1.38 (3H, s, H₃CCCH₃), 1.35 (3H, s, H₃CCCH₃), 1.24 (3H, s, H_3CCCH_3), 1.16 (3H, d, J = 6.6 Hz, $H_3CCHOC=0$), 1.07 (3H, d, $J = 6.7 \text{ Hz}, \text{ C}H_3$), 1.04 (3H, d, $J = 6.6 \text{ Hz}, \text{C}H_3$), 1.02 (3H, d, J = 7.2Hz, CH_3), 0.98 (3H, d, J = 6.6 Hz, CH_3), 0.87 (3H, d, J = 7.3 Hz, CH₃); ¹³C NMR (100.6 MHz, CDCl₃) δ 173.8, 144.7, 113.8, 100.7, 100.0, 80.6, 76.9, 71.7, 69.4, 68.4, 40.9, 40.1, 33.6, 32.4, 32.3, 30.9, 29.6, 28.9, 26.7, 19.6, 18.5, 16.1, 12.8, 11.6, 7.7, 7.3; HRMS (CI, NH₃) calcd for $C_{26}H_{45}O_6$ ([M + H]⁺) 453.3216, found 453.3216; m/z 453 $(20, [M + H]^+)$, 395 (38), 337 (100), 319 (39), 226 (40), 209 (42), 193 (36), 149 (100).

(2R,3S,4R,5S,6S,9R,10R,11S,12S,13R)-9,11-Bis(tert-butyldimeth-buylsiloxy)-3,5-(isopropylidenedioxy)-2,4,6,10,12,13-hexamethyl-8-methylenetetradecanolide (48). To a gently stirred solution of diol 47 (231 mg, 0.56 mmol) in dry CH₂Cl₂ (0.5 mL) at room temperature was added 2,6-lutidine (0.52 mL, 4.46 mmol) followed by tertbutyldimethylsilyl triflate (0.51 mL, 2.23 mmol). After stirring for 84 h, the reaction mixture was eluted through a short column of silica gel with CH₂Cl₂ and concentrated in vacuo. Flash chromatography (30% CH₂Cl₂/petroleum ether) gave 246 mg (69%) of the desired bis(silyl ether) 48 as a colorless oil: TLC (30% CH₂Cl₂/petroleum ether) R_f = 0.24; IR (CHCl₃ solution) 1710 (s), 1250 (s) cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 5.45 (1H, br s, one of C=CH₂), 5.19 (1H, q, J = 6.4 Hz, HCOC=0), 5.13 (1H, br s, one of $C=CH_2$), 4.31 (1H, dd, J=6.6, 1.6 Hz, CHOC(CH₃)₂), 4.06 (1H, d, J = 4.3 Hz, CHO(TBS)), 3.55 (1H, dd, J = 11.0, 1.6 Hz, CHOC(CH₃)₂), 3.55 (1H, d, J = 8.0 Hz,CHO(TBS)), 2.66 (1H, dq, J = 11.0, 6.7 Hz, H₃CCHCO₂R), 2.48 (1H, m, H₃CCHCH₂C=CH₂), 2.00-1.83 (3H, m, CH₂C=CH₂, CHCH₃), 1.78 (1H, q, J = 6.6 Hz, CHCH₃), 1.47 (1H, m, CHCH₃), 1.43 (3H, s, H_{3} -CCCH₃), 1.40 (3H, s, H₃CCCH₃), 1.21 (3H, d, J = 6.4 Hz, H_3 -CCHOC=O), 1.09 (3H, d, J = 6.6 Hz, CH_3), 1.08 (3H, d, J = 7.3 Hz, CH_3), 1.01 (3H, d, J = 6.7 Hz, CH_3), 0.99 (3H, d, J = 6.6 Hz, CH_3), 0.90 (3H, d, J = 6.8 Hz, CH_3), 0.89 (9H, s, $(CH_3)_3$), 0.88 (9H, s, $(CH_3)_3$), $0.17 \text{ (3H, s, SiC}H_3), 0.07 \text{ (3H, s, SiC}H_3), 0.05 \text{ (3H, s, SiC}H_3), -0.02$ (3H, s, SiC H_3); ¹³C NMR (100.6 MHz, CDCl₃) δ 173.6, 148.0, 109.7, 99.6, 80.6, 76.1, 72.2, 72.1, 71.9, 44.9, 40.1, 37.4, 36.4, 33.0, 32.6, 29.8, 26.5, 26.3, 19.5, 19.1, 19.1, 18.8, 16.8, 12.3, 10.6, 10.5, 7.8, -1.6,-4.1, -4.6, -5.0; HRMS (CI, NH₃) calcd for $C_{35}H_{69}O_6Si_2$ ([M + H]⁺) 641.4633, found 641.4633; m/z 641 (1, $[M + H]^+$), 583 (5), 509 (11), 451 (42), 319 (48), 273 (30), 199 (100), 132 (18).

(2R,3S,4R,5S,6S,9R,10R,11S,12S,13R)-9,11-Bis(tert-butyldimethylsiloxy)-3,5-(isopropylidenedioxy)-2,4,6,10,12,13-hexamethyl-8-oxotetradecanolide (45). Ozone was bubbled through a cooled (-78 °C) stirred solution of alkene 48 (200 mg, 0.31 mmol) in ethyl acetate (10 mL), until no starting material was evident by TLC (ca. 90 min). Dimethyl sulfide (2 mL, large excess) was then added and the solution

allowed to warm to room temperature. After stirring for a further 30 min, the solution was concentrated in vacuo; flash chromatography (40% CH₂Cl₂/petroleum ether) provided 169 mg (84%) of the desired ketone **45** as a colorless oil: $[\alpha]^{20}_D = -4.2^{\circ}$ (c 2.4, CHCl₃); TLC (40%) CH₂Cl₂/petroleum ether) $R_f = 0.18$; IR (CHCl₃ solution) 1700 (s), 1250 (s) cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 5.16 (1H, q, J = 6.4 Hz, $C_{13}H$), 4.45 (1H, d, J = 4.5 Hz, $C_{9}H$), 4.41 (1H, br d, J = 4.8 Hz, C_5H), 3.59 (1H, dd, J = 10.8, 1.6 Hz, C_3H), 3.28 (1H, d, J = 8.9 Hz, $(C_{11}H)$, 2.65 (1H, dq, J = 10.8, 6.7 Hz, C_2H), 2.60 (1H, br d, J = 17.5) Hz, one of C_7H_2), 2.57 (1H, m, C_6H), 2.35 (1H, d, J = 17.5 Hz, one of C_7H_2), 2.28 (1H, qd, J = 6.7, 4.5 Hz, $C_{10}H$), 1.70 (1H, qdd, J =6.7, 1.6, 1.6 Hz, C₄H), 1.47 (1H, m, C₁₂H), 1.42 (3H, s, H₃CCCH₃), 1.41 (3H, s, H_3CCCH_3), 1.23 (3H, d, J = 6.4 Hz, $C_{13}CH_3$), 1.07 (3H, d, J = 6.7 Hz, C_2CH_3), 1.03 (6H, d, J = 6.7 Hz, C_6CH_3 , $C_{10}CH_3$), 0.97 (3H, d, J = 6.7 Hz, C₄CH₃), 0.90 (3H, d, J = 7.4 Hz, C₁₂CH₃), 0.87 $(18H, s, 2 \times (CH_3)_3), 0.24 (3H, s, C_{11}OSiCH_3), 0.12 (3H, s, C_9OSiCH_3),$ -0.02 (3H, s, C₉OSiCH₃), -0.05 (3H, s, C₁₁OSiCH₃); COSY (400 MHz, CDCl₃) correlations between δ 0.90 and 1.47, 0.97 and 1.70, 1.03 and 2.28, 1.03 and 2.57, 1.07 and 2.65, 1.23 and 5.16, 1.47 and 3.28. 2.28 and 4.45, 2.35 and 2.60, 2.57 and 2.60, 2.57 and 4.41, 2.65 and 3.59; long-range COSY δ (400 MHz, CDCl₃) additional correlations between δ 1.70 and 3.59, 1.70 and 4.41; NOE difference experiment (400 MHz, CDCl₃) irradiation at 4.45 gave enhancements at δ (%) 2.35(4.2), 2.28(6.8), 0.12(3.0), -0.02(3.3); irradiation at 3.59 gave enhancements at δ (%) 4.41 (9.7), 2.65 (2.1), 1.70 (4.5), 1.42 (9.0), 1.07 (4.2), -0.05 (2.7); 13 C NMR (100.6 MHz, CDCl₃) δ 208.5, 173.6, 99.7, 82.6, 75.2, 72.6, 71.6, 71.4, 44.9, 43.6, 40.0, 38.3, 32.9, 31.0, 29.7, 26.5, 26.1, 19.7, 19.1, 19.0, 18.6, 15.6, 12.3, 10.7, 9.9, 7.8, -1.7,-4.3, -5.3, -5.4; HRMS (CI, NH₃) calcd for C₃₄H₇₀NO₇Si₂ ([M + NH_4]⁺) 660.4691, found 660.4691; m/z 660 (3, [M + NH_4]⁺), 585 (6), 453 (91), 341 (22), 321 (100), 227 (18), 199 (61), 132 (19), 90 (17).

(2R,3S,4R,5S,6S,9R,10R,11E,13R)-9-(tert-Butyldimethylsiloxy)-3,5-(isopropylidenedioxy)-2,4,6,10,12,13-hexamethyl-8-methylene-11-tetradecenolide (49). To a stirred suspension of methyltriphenylphosphonium bromide (40.0 mg, 0.11 mmol) in dry toluene (1 mL), at room temperature in a flask equipped with a reflux condenser, was added dropwise KHMDS solution (187 µL, 93.5 µmol; 0.5 M in toluene) whereupon the mixture rapidly became bright yellow, indicating formation of a phosphorus ylide. The reaction mixture was heated at 90 °C for 1 h to ensure complete formation of the ylide, before being cooled to room temperature, and a solution of macrolide ketone 45 (6.0 mg, 9.3 μ mol) in toluene (0.5 mL + 0.5 mL washings) added *via* cannula. After heating at 90 °C for 8 h, the reaction mixture was partitioned between distilled water (10 mL) and diethyl ether (2 × 20 mL). The combined organic extracts were washed with brine (15 mL; saturated), dried (MgSO₄), and concentrated in vacuo; flash chromatography (CH₂Cl₂) gave 3.8 mg (80%) of alkene 49 as a colorless oil: TLC (CH₂Cl₂) $R_f = 0.45$; ¹H NMR (250 MHz, CDCl₃) δ 5.47 (1H, br d, J = 8.5 Hz, $HC = CCH_3$), 5.31 (1H, br s, one of $C = CH_2$), 5.11 (1H, br s, one of C= CH_2), 5.07 (1H, qd, J = 6.5, 1.8 Hz, HCOC=O), 4.37 (1H, d, J = 10.2 Hz, CHO(TBS)), 4.01 (1H, dd, J = 6.5, 1.6 Hz), $CHOC(CH_3)_2$), 3.67 (1H, br d, J = 10.7 Hz, $CHOC(CH_3)_2$), 2.78-2.56 (3H, m, CHCH₃, CH₂C=CH₂), 2.27 (1H, m, CHCH₃), 2.00 (1H, br q, J = 6.7 Hz, CHCH₃), 1.78 (3H, br s, HC=CCH₃), 1.65 (1H, m, CHCH₃), 1.43 (3H, s, H₃CCCH₃), 1.41 (3H, s, H₃CCCH₃), 1.25 (3H, d, J = 6.5 Hz, H_3 CCHOC=O), 1.14 (3H, d, J = 6.7 Hz, CH_3), 1.05 $(3H, d, J = 7.0 \text{ Hz}, CH_3), 0.98 (3H, d, J = 6.7 \text{ Hz}, CH_3), 0.94 (3H, d, J)$ $J = 7.4 \text{ Hz}, CH_3$, 0.90 (9H, s, (CH₃)₃), 0.04 (3H, s, SiCH₃), -0.04 (3H, s, SiCH₃); 13 C NMR (100.6 MHz, CDCl₃) δ 174.7, 153.3, 133.5, 128.4, 110.7, 100.2, 77.2, 74.0, 73.5, 69.3, 43.5, 41.1, 36.7, 32.9, 32.1, 29.7, 25.9, 19.9, 18.2, 17.4, 16.0, 15.4, 13.5, 13.0, 7.6, -4.1, -5.0;MS (CI, NH₃) m/z 509 (2, [M + H]⁺), 451 (91), 413 (12), 393 (12), 337 (20), 319 (100), 279 (39), 263 (18), 199 (26), 163 (40), 149 (12), 91 (18).

(2S,4S,5S,6E)-1-(Benzyloxy)-5-hydroxy-2,4-dimethyl-6-octen-3-one (7 (AA)). To a solution of cyclohexene (16.0 mL, 158 mmol) in diethyl ether (50 mL) at room temperature was added dropwise by syringe monochloroborane—methyl sulfide complex (8.7 mL, 75 mmol). The mildly exothermic reaction was controlled by the rate of addition and the flask maintained at 20-25 °C by immersion in a water bath. The reaction mixture was stirred for 2 h at room temperature, over which time it gradually became clear, before the solvent was removed

in vacuo (room temperature at \sim 10 mmHg, vacuum line). Distillation under reduced pressure afforded pure (Chx)₂BCl as a colorless oil (bp 80–90 °C at 0.3 mmHg; d 0.981). The chloroborane could be stored under argon at -20 °C for several months without significant loss of activity.

To a cooled (-78 °C) stirred solution of (Chx)₂BCl (5.00 mL, 23.0 mmol) in diethyl ether (30 mL) was added dropwise triethylamine (4.22 mL, 30.3 mmol) followed by addition via cannula of a solution of ketone (S)-8 (3.90 g, 18.9 mmol) in diethyl ether (10 mL + 10 mL washings), whereupon a white precipitate formed instantaneously. Following 3 h of enolization at -78 °C, freshly distilled crotonaldehyde (3.13 mL, 37.8 mmol) was added dropwise, and the reaction mixture was stirred at -78 °C for a further 3 h, before being left in the freezer (-20 °C) for 16 h. The reaction mixture was then partitioned between diethyl ether (3 × 200 mL) and pH 7 buffer solution (200 mL), and the combined organic extracts were concentrated in vacuo; the residue was resuspended in methanol (50 mL) and pH 7 buffer (10 mL) and cooled to 0 °C. Hydrogen peroxide solution (20 mL; 30% aqueous) was added dropwise and stirring continued at room temperature for 1-2 h. The mixture was then poured into distilled water (200 mL) and extracted with CH₂Cl₂ (3 × 200 mL). The combined organic extracts were washed in turn with sodium bicarbonate solution (150 mL; 5% aqueous) and brine (150 mL; saturated), dried (MgSO₄), and concentrated in vacuo to afford a yellow oil. Flash chromatography (10% diethyl ether/CH₂Cl₂) provided 4.86 g (93%) of the desired antianti aldol product 7 (AA) as a colorless oil: $[\alpha]^{20}D = +17.1^{\circ}$ (c 4.3, CHCl₃); TLC (10% diethyl ether/CH₂Cl₂) $R_f = 0.39$; IR (thin film) 3440 (br), 1700 (s) cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.33-7.25 (5H, m, ArH), 5.71 (1H, dqd, J = 15.3, 6.4, 0.9 Hz, H₃CCH=CH), 5.43 (1H, ddq, J = 15.3, 7.7, 1.6 Hz, H₃CCH=CH), 4.49 and 4.47 (2H, ABq, J = 12.0 Hz, CH₂Ph), 4.16 (1H, dd, J = 7.7, 7.7 Hz, CHOH), 3.67 (1H, dd, J = 8.8, 8.7 Hz, one of CH₂OBn), 3.44 (1H, dd, J = 8.8, 5.0 Hz, one of CH₂OBn), 3.07 (1H, dqd, J = 8.7, 7.0, 5.0 Hz, H₃- $CCHCH_2OBn$), 2.81 (1H, br s, OH), 2.75 (1H, dq, J = 7.7, 7.1 Hz, H₃CCHCHOH), 1.70 (3H, br d, J = 6.4 Hz, H_3 CCH=CH), 1.05 (3H, d, J = 7.0 Hz, CH_3), 1.04 (3H, d, J = 7.1 Hz, CH_3); ¹³C NMR (100.6) MHz, CDCl₃) δ 217.4, 137.7, 131.4, 128.6, 128.3, 127.6, 127.5, 75.0, 73.2, 72.1, 51.8, 45.8, 17.7, 13.5, 13.4; HRMS (CI, NH₃) calcd for $C_{17}H_{28}NO_3$ ([M + NH₄]⁺) 294.2069, found 294.2069; m/z 294 (70, $[M + NH_4]^+$), 259 (78), 224 (93), 207 (100), 108 (39), 91 (18).

The (Chx)₂BCl-mediated asymmetric aldol reaction between ethyl ketone (S)-8 and crotonaldehyde was also performed on a smaller scale (113 mg of ketone, 0.55 mmol), and the products were analyzed by HPLC (7% diethyl ether/CH₂Cl₂): 131.2 mg of the desired *anti-anti* aldol product 7 (AA) (HPLC $R_t = 20$ min) and 1.4 mg of the *anti-syn* aldol product 7 (AS) (HPLC $R_t = 17$ min) were isolated in a ratio of 99:1 and total yield of 87%; <1% syn aldol products was isolated.

(2S,3S,4S,5S,6E)-1-(Benzyloxy)-2,4-dimethyl-6-octene-3,5-diol. To a stirred solution of Me₄NHB(OAc)₃ (11.0 g, 41.6 mmol) in dry acetonitrile (25 mL) at room temperature was added glacial acetic acid (25 mL), with resulting mild effervescence, and the reaction mixture was stirred for 1 h at room temperature before being cooled to -30 °C. A solution of β -hydroxyketone 7 (AA) (1.44 g, 5.19 mmol) in acetonitrile (12 mL + 5 mL washings) was then added via cannula and the mixture stirred at -30 °C for 2.5 h, before being left in the freezer (-20 °C) for 48 h. The reaction was then quenched at 0 °C by careful addition (†H₂) of potassium sodium tartrate solution (75 mL; 0.5 M aqueous), and vigorous stirring maintained for 1 h at room temperature. The reaction mixture was then diluted with CH₂Cl₂ (100 mL) and washed with sodium bicarbonate solution (100 mL; saturated, aqueous). The layers were separated, and the aqueous phase was extracted with CH_2Cl_2 (6 × 75 mL). The combined organic extracts were then washed with more sodium bicarbonate solution (3 \times 75 mL; saturated, aqueous), dried (MgSO₄), and concentrated in vacuo. Flash chromatography (15% diethyl ether/CH2Cl2) gave 1.34 g (92%) of the desired anti-1,3-diol as a colorless oil: $[\alpha]^{20}_D = +4.0^{\circ}$ (c 2.5, CHCl₃); TLC (15% diethyl ether/CH₂Cl₂) $R_f = 0.30$; IR (thin film) 3420 (br), 1660 (w) cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.33-7.25 (5H, m, ArH), 5.72 (1H, dqd, J = 15.3, 6.5, 1.0 Hz, H₃CCH=CH), 5.56 (1H, ddq, J = 15.3, 6.6, 1.5 Hz, $H_3CCH=CH$), 4.54 and 4.52 (2H, ABq, J= 11.8 Hz, CH_2Ph), 4.07 (1H, dd, J = 6.6, 6.0 Hz, $H_3CCH = CHCHOH$), 3.91 (1H, dd, J = 9.4, 2.1 Hz, CHOH(CHCH₃)₂), 3.60 (1H, dd, J =

9.0, 4.3 Hz, one of C H_2 OBn), 3.52 (1H, dd, J = 9.0, 9.0 Hz, one of C H_2 OBn), 3.39 (2H, br s, 2 × OH), 2.43 (1H, m, H₃CCHCH₂OBn), 1.73 (3H, dd, J = 6.5, 1.5 Hz, H_3 CHC=CH), 1.62 (1H, qdd, J = 7.0, 6.0, 2.1 Hz, H₃CCH(CHOH)₂), 0.98 (3H, d, J = 7.0 Hz, C H_3), 0.75 (3H, d, J = 6.9 Hz, C H_3); ¹³C NMR (100.6 MHz, CDCl₃) δ 137.5, 133.5, 128.5, 127.8, 127.7, 126.7, 76.8, 76.3, 76.1, 73.5, 39.4, 35.8, 17.8, 12.9, 9.8; HRMS (CI, NH₃) calcd for C₁₇H₂₇O₃ ([M + H]⁺) 279.1960, found 279.1960; m/z 296 (5, [M + NH₄]⁺), 279 (40, [M + H]⁺), 261 (38), 243 (20), 196 (100), 178 (16), 99 (15).

(2E,4S,5S,6S,7S)-8-(Benzyloxy)-4,6-(R)-(ethylidenedioxy)-5,7-dimethyl-2-octene (56). To a solution of the diol prepared above (1.34 g, 4.80 mmol) in CH₂Cl₂ (50 mL) and 1,1-dimethoxyethane (50 mL) at room temperature was added p-TsOH (179.5 mg, 0.94 mmol). After 70 h of stirring the reaction mixture was partitioned between sodium bicarbonate solution (150 mL; saturated, aqueous) and CH₂Cl₂ (3 × 250 mL). The combined organic extracts were dried (MgSO₄) and concentrated in vacuo. Flash chromatography (20% diethyl ether/ hexanes) provided 1.36 g (93%) of the desired acetal product 56 as a colorless oil: $[\alpha]^{20}_D = -75.1^\circ$ (c 8.0, CHCl₃); TLC (20% diethyl ether/ hexanes) $R_f = 0.35$; IR (CCl₄ solution) 1670 (w) cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.25-7.35 (5H, m, ArH), 5.76 (1H, ddq, J = 15.6, 5.4, 1.3 Hz, H₃CCH=CH), 5.67 (1H, dqd, J = 15.6, 6.2, 1.5 Hz, H₃-CCH=CH), 4.93 (1H, q, J = 5.0 Hz, H₃CCHO₂), 4.57 (1H, d, J =12.3 Hz, one of CH_2Ph), 4.43 (1H, d, J = 12.3 Hz, one of CH_2Ph), 4.22 (1H, m, H_3 CCH=CHCHOCHC H_3), 3.66 (1H, dd, J = 10.3, 2.1 Hz, H_3 CCHOCH(CHC H_3)₂), 3.54 (1H, dd, J = 8.8, 3.0 Hz, one of CH_2OBn), 3.44 (1H, dd, J = 8.8, 6.2 Hz, one of CH_2OBn), 1.90–1.80 (1H, m, H_3 CCHC H_2 OBn), 1.75 (3H, br d, J = 6.2 Hz, H_3 CCH=CH), 1.60 (1H, qdd, J = 6.9, 2.1, 1.2 Hz, H₃CCH(CHOCHCH₃)₂), 1.23 (3H, d, J = 5.0 Hz, H_3 CCHO₂), 1.13 (3H, d, J = 6.9 Hz, H_3 CCH- $(CHOCHCH_3)_2$, 0.91 (3H, d, J = 6.9 Hz, H_3CCHCH_2OBn); NOE difference experiment (400 MHz, CDCl₃) irradiation at 4.93 gave enhancements at δ (%) 5.76 and 5.67 (8.5), 3.66 (11.6), 1.23 (8.3); irradiation at 4.22 gave enhancements at δ (%) 5.76 and 5.67 (7.1), 1.60 (9.2) 1.13 (8.0); irradiation at 3.66 gave enhancements at δ (%) 5.76 and 5.67 (7.6), 4.93 (12.9), 1.60 (5.4), 0.91 (2.4); ¹³C NMR (100.6 MHz, CDCl₃) δ 138.9, 129.7, 128.7, 128.2, 127.5, 127.3, 93.0, 79.5, 75.1, 73.0, 71.7, 35.2, 32.3, 21.1, 18.1, 12.5, 12.3; HRMS (CI, NH₃) calcd for $C_{19}H_{29}O_3$ ([M + H]⁺) 305.2117, found 305.2120; m/z 305 $(14, [M + H]^+)$, 261 (25), 196 (100), 179 (26), 136 (22), 108 (29), 99 (30), 91 (65), 82 (30).

(2S,3S,4S,5S,6E)-3,5-(R)-(Ethylidenedioxy)-2,4-dimethyl-6-octen-1-ol. To a cooled (-78 °C) stirred solution of alkene 56 (1.35 g, 4.43 mmol) in THF (18 mL) was added dropwise LiDBB solution (~0.40 M) in portions (10 mL at a time), with a few minutes of stirring between each addition, until a green color persisted in the reaction mixture and TLC analysis indicated complete consumption of starting material. The green solution was then stirred for a further 30 min at -78 °C, before being quenched by careful addition of ammonium chloride solution (150 mL; saturated, aqueous), and the now colorless mixture extracted with diethyl ether (3 \times 150 mL). The combined organic extracts were dried (MgSO₄) and concentrated in vacuo. Flash chromatography (gradient elution: 0-40% EtOAc/hexanes) gave recovered 4,4'-di-tertbutylbiphenyl crystals and 921 mg (97%) of the desired alcohol as a colorless oil: $[\alpha]^{20}_D = -62.4^{\circ}$ (c 5.15, CHCl₃); TLC (40% EtOAc/ hexanes) $R_f = 0.35$; IR (thin film) 3420 (br), 1660 (w) cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 5.75-5.60 (2H, m, H₃CCH=CH), 5.02 (1H, q, $J = 5.0 \text{ Hz}, H_3\text{CCHO}_2), 4.20 (1\text{H}, \text{m}, H_3\text{CCH} = \text{CHCHOCHCH}_3), 3.70$ (1H, dd, J = 10.0, 2.0 Hz, H₃CCHOCH(CHCH₃)₂), 3.61 (1H, dd, J =10.8, 7.6 Hz, one of C H_2 OH), 3.53 (1H, dd, J = 10.8, 3.5 Hz, one of CH₂OH), 3.0 (1H, br s, OH), 1.90-1.80 (1H, m, H₃CCHCH₂OH), 1.72-1.70 (3H, m, H_3 CCH=CH), 1.58 (1H, qdd, J = 7.0, 2.0, 1.2 Hz, $H_3CCH(CHOCHCH_3)_2$), 1.24 (3H, d, J = 5.0 Hz, H_3CCHO_2), 1.14 (3H, d, J = 7.0 Hz, CH_3), 0.72 (3H, d, J = 7.0 Hz, CH_3); ¹³C NMR $(100.6 \text{ MHz}, \text{CDCl}_3) \delta 129.3, 129.0, 92.8, 80.2, 79.3, 68.2, 36.2, 32.5,$ 21.1, 18.0, 12.4, 11.8; HRMS (CI, NH₃) calcd for $C_{12}H_{23}O_3$ ([M + H]⁺) 215.1647, found 215.1647; m/z 215 (28, [M + H]⁺), 171 (68), 153 (42), 106 (100), 100 (40), 88 (40), 82 (33), 44 (32).

(2R,3R,4S,5S,6E)-3,5-(R)-(Ethylidenedioxy)-2,4-dimethyl-6-octenal (58). To a cooled (-78 °C), stirred solution of freshly distilled oxalyl chloride (0.83 mL, 9.52 mmol) in dry CH₂Cl₂ (120 mL) was added dropwise DMSO (1.35 mL, 19.0 mmol), and the mixture was

stirred for 15 min to ensure complete formation of the chlorosulfur complex. The alcohol prepared above (817 mg, 3.81 mmol) was added in solution in CH₂Cl₂ (40 mL + 10 mL washings) via cannula and the reaction mixture stirred for a further 1 h at -78 °C. Triethylamine (4.00 mL, 29.0 mmol) was added at -78 °C and the reaction mixture allowed to warm to -23 °C only until no alcohol was evident by TLC (ca. 30 min). The reaction was immediately quenched by addition of ammonium chloride solution (100 mL; saturated, aqueous), the layers were separated, and the aqueous phase was extracted with hexane (3 × 100 mL). The combined organic extracts were dried (MgSO₄) and concentrated in vacuo. Flash chromatography (5% diethyl ether/CH₂-Cl₂) afforded 709 mg (87%) of the desired aldehyde 58 as a colorless oil: $[\alpha]^{20}_D = -118.8^{\circ}$ (c 4.4, CHCl₃); TLC (5% diethyl ether/CH₂Cl₂) $R_f = 0.42$; IR (thin film) 1720 (s), 1660 (w) cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 9.73 (1H, d, J = 2.5 Hz, CHO), 5.75-5.60 (2H, m, H₃-CCH=CH), 5.01 (1H, q, J = 5.0 Hz, H_3CCHO_2), 4.24 (1H, m, H_3 -CCH=CHCHOCHCH₃), 4.01 (1H, dd, J = 10.5, 2.2 Hz, H₃-CCHOCH(CHCH₃)₂), 2.51 (1H, dqd, J = 10.5, 7.1, 2.5 Hz, $H_3CCHCHO$), 1.73 (3H, br d, J = 6.2 Hz, $H_3CCH=CH$), 1.58 (1H, qdd, J = 7.0, 2.2, 1.2 Hz, H₃CCH(CHOCHCH₃)₂), 1.22 (3H, d, J =5.0 Hz, H_3 CCHO₂), 1.16 (3H, d, J = 7.0 Hz, H_3 CCH(CHOCHCH₃)₂), 0.90 (3H, d, J = 7.1 Hz, H_3 CCHCHO); 13 C NMR (100.6 MHz, CDCl₃) δ 204.7, 129.2 (2C), 92.9, 79.1, 75.2, 47.3, 31.9, 21.0, 18.0, 12.2, 8.9; MS (CI, NH₃) $[M + H]^+$ not found; m/z 246 (50), 202 (100), 185 (68), 169 (77), 151 (94), 123 (55), 111 (34).

(2R,3S,4S,5S,6S,7E)-4,6-(R)-(Ethylidenedioxy)-3,5-dimethyl-7nonen-2-ol (59). To a cooled (-100 °C) stirred solution of aldehyde 58 (309 mg, 1.46 mmol) in CH₂Cl₂ (75 mL) was added dropwise by syringe a THF solution of methylmagnesium chloride (1.60 mL, 4.80 mmol; 3.0 M in THF). The reaction mixture was stirred for 15 min, then quenched by dropwise addition of ammonium chloride solution (50 mL; satuated, aqueous), and poured into a mixture of CH₂Cl₂ (25 mL) and distilled water (25 mL). The layers were separated, and the aqueous phase was extracted with CH₂Cl₂ (2 × 50 mL); the combined organic extracts were dried (MgSO₄) and concentrated in vacuo. HPLC (25% diethyl ether/CH₂Cl₂) provided 279 mg of the desired 13R product epimer 59 and 18.0 mg of the 13S product epimer 13-epi-59 as colorless oils in a total yield of 89%. Data for major diastereomer 59: $[\alpha]^{20}_D =$ -66.5° (c 4.3, CHCl₃); TLC (15% diethyl ether/CH₂Cl₂) $R_f = 0.33$; HPLC (25% diethyl ether/CH₂Cl₂) $R_t = 17.5$ min; IR (thin film) 3450 (br), 1660 (w) cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 5.80-5.60 (2H, m, $H_3CCH=CH$), 5.02 (1H, q, J = 5.0 Hz, H_3CCHO_2), 4.22 (1H, m, H_3CCH =CHCHOCHCH₃), 3.91 (1H, qd, J = 6.5, 2.3 Hz, H_3CCHOH), 3.85 (1H, dd, J = 10.4, 2.1 Hz, H₃CCHOCH(CHCH₃)₂), 2.55 (1H, br s, OH), 1.85 (1H, dqd, J = 10.4, 7.1, 2.3 Hz, H₃CCHCHOH), 1.73 (3H, br d, J = 6.2 Hz, H_3 CCH=CH), 1.55 (1H, qdd, J = 7.0, 2.1,1.2 Hz, H₃CCH(CHOCHCH₃)₂), 1.26 (3H, d, J = 5.0 Hz, H_3 CCHO₂), 1.15 (3H, d, J = 6.5 Hz, H_3 CCHOH), 1.14 (3H, d, J = 7.0 Hz, H_3 CCH-(CHOCHCH₃)₂), 0.71 (3H, d, J = 7.1 Hz, H_3 CCHCHOH); ¹³C NMR (100.6 MHz, CDCl₃) δ 129.4, 129.0, 92.7, 79.5, 76.0, 69.3, 39.1, 32.4, 21.2, 18.9, 18.0, 12.4, 10.3; HRMS (CI, NH₃) calcd for C₁₃H₂₅O₃ ([M + H]⁺) 229.1804, found 229.1804; m/z 229 (65, [M + H]⁺), 211 (100), 185 (78), 167 (83), 120 (100), 102 (45), 82 (40). Data for minor diastereomer (2S,3S,4S,5S,6S,7E)-4,6-(R)-(ethylidenedioxy)-3,5-dimethyl-7-nonen-2-ol (13-epi-59): see supplementary material.

(2E,4S,5S,6S,7S,8R)-4,6-(R)-(Ethylidenedioxy)-8-[(p-methoxybenzyl)oxy]-5,7-dimethyl-2-nonene. An argon-flushed flask was charged with potassium hydride (438 mg, \sim 8.3 mmol; \sim 35% dispersion in oil). Hexane (10 mL) was added, the mixture stirred vigorously for 5 min and then allowed to stand, and the supernatant removed by syringe without allowing the potassium hydride to become dry; this procedure was repeated twice with hexane and once with THF. Finally, THF (5 mL) was added and the resulting suspension cooled to 0 °C. A solution of alcohol 59 (93.1 mg, 0.41 mmol) in dry THF (3 mL + 1 mL washings) was added via cannula, the mixture stirred vigorously for 5 min, and p-methoxybenzyl chloride (190 μ L, 1.40 mmol) then added. The reaction mixture was allowed to warm to room temperature and stirred for 1.5 h before being recooled to 0 °C. Methanol (1 mL) was added carefully, followed, some minutes later, by addition of ammonium chloride solution (5 mL; saturated, aqueous). The mixture was partitioned between CH₂Cl₂ (50 mL) and ammonium chloride (50 mL; saturated, aqueous), the layers were separated, and the aqueous phase

was extracted with CH₂Cl₂ (2 × 25 mL). The combined organic extracts were dried (MgSO₄) and concentrated in vacuo. Flash chromatography (gradient elution: 0-2% diethyl ether/CH₂Cl₂) provided 138 mg (97%) of the desired p-methoxybenzyl ether as a colorless oil: $[\alpha]^{20}_D = -82.0^{\circ}$ (c 2.2, CHCl₃); TLC (2% diethyl ether/CH₂Cl₂) $R_f = 0.17$; IR (thin film) 1660 (w) cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.24 (2H, d, J = 8.7 Hz, ArH), 6.86 (2H, d, J = 8.7 Hz, ArH), 5.75-5.60 (2H, m, H₃CCH=CH), 4.63 (1H, q, J = 5.0 Hz, H₃CCHO₂), 4.54 (1H, d, J = 11.8 Hz, one of ArC H_2O), 4.26 (1H, d, J = 11.8 Hz, one of ArCH₂O), 4.18 (1H, m, H₃CCH=CHCHOCHCH₃), 3.90 (1H, qd, J = 6.4, 1.8 Hz, H₃CCHO(PMB)), 3.79 (3H, s, ArOCH₃), 3.72 (1H, dd, J = 10.2, 2.1 Hz, H₃CCHOCH(CHCH₃)₂), 1.78 (3H, br d, J= 6.2 Hz, H_3 CCH=CH), 1.56 (1H, qdd, J = 6.9, 2.1, 1.2 Hz, H_3 -CCH(CHOCHCH₃)₂), 1.43 (1H, dqd, J = 10.2, 7.1, 1.8 Hz, H₃-CCHCHO(PMB)), 1.14 (3H, d, J = 6.4 Hz, H_3 CCHO(PMB)), 1.13 (3H, d, J = 5.0 Hz, H_3 CCHO₂), 1.08 (3H, d, J = 6.9 Hz, H_3 CCH-(CHOCHCH₃)₂), 0.77 (3H, d, J = 7.1 Hz, H_3 CCHCHO(PMB)); ¹³C NMR (100.6 MHz, CDCl₃) δ 159.0, 131.4, 129.8, 129.5, 128.5, 113.5, 92.9, 79.5, 74.5, 70.5, 70.3, 55.2, 40.2, 32.3, 21.1, 18.1, 17.0, 12.1, 7.1; HRMS (CI, NH₃) calcd for $C_{21}H_{33}O_4$ ([M + H]⁺) 349.2379, found 349.2379; m/z 349 (8, [M + H]⁺), 211 (34), 197 (35), 121 (100).

(2R,3R,4S,5S,6R)-2,4-(S)-(Ethylidenedioxy)-6-[(p-methoxybenzyl)oxy]-3,5-dimethylheptanal (60). To a stirred solution of the pmethoxybenzyl ether prepared above (72.4 mg, 208 µmol) and N-methylmorpholine N-oxide (51.4 mg, 424 μ mol) in tert-butyl alcohol/ THF/water (2 mL; 10:3:1) at room temperature was added an aqueous solution of osmium tetraoxide (31.0 μ L, 3.10 μ mol; ~0.1 M), whereupon a pale yellow solution resulted. After stirring for 15 h, pH 7 buffer solution (2 mL) and solid sodium periodate (222 mg, 1.04 mmol) were added, resulting in fast precipitation of a white solid. Vigorous stirring was continued for a further 25 min, and then sodium sulfite solution (6 mL; saturated, aqueous) was added. After 5 min the mixture was partitioned between sodium sulfite solution (50 mL; saturated, aqueous) and hexanes (50 mL), the layers were separated, and the aqueous phase was extracted with hexanes (4 \times 25 mL). The combined organic extracts were dried (MgSO₄) and concentrated in vacuo. Flash chromatography (30% diethyl ether/hexanes) afforded 63.6 mg (91%) of the desired aldehyde 60 as a colorless oil: $[\alpha]^{20}D =$ -118.5° (c 3.2, CHCl₃); TLC (30% diethyl ether/hexanes) $R_f = 0.15$; IR (CHCl₃ solution) 1730 (s); cm⁻¹ ¹H NMR (400 MHz, CDCl₃) δ 9.85 (1H, s, CHO), 7.16 (2H, d, J = 8.5 Hz, ArH), 6.84 (2H, d, J =8.5 Hz, ArH), 4.49 (1H, d, J = 12.0 Hz, one of ArCH₂O), 4.45 (1H, $q, J = 5.0 \text{ Hz}, H_3CCHO_2), 4.17 (1H, d, J = 12.0 \text{ Hz}, \text{ one of } ArCH_2O),$ 4.02 (1H, br s, H_3 CCH=CHCHOCHCH₃), 3.80 (1H, qd, J = 6.4, 1.8 Hz, H₃CCHO(PMB)), 3.79 (3H, s, ArOCH₃), 3.28 (1H, dd, J = 10.1, 2.1 Hz, H₃CCHOCH(CHCH₃)₂), 2.20-2.10 (1H, m, H₃CCH-(CHOCHCH₃)₂), 1.40 (1H, dqd, J = 10.1, 7.0, 1.8 Hz, H₃CCHCHO-(PMB)), 1.19 (3H, d, J = 5.0 Hz, H_3 CCHO₂), 1.12 (3H, d, J = 6.4 Hz, H_3 CCHO(PMB)), 1.09 (3H, d, J = 7.0 Hz, CH_3), 0.78 (3H, d, J = 7.0Hz, CH₃); ¹³C NMR (100.6 MHz, CDCl₃) δ 204.0, 159.0, 131.2, 129.6, 113.5, 96.9, 85.0, 76.7, 70.0, 69.8, 55.2, 40.1, 28.9, 21.0, 16.8, 11.2, 7.0; HRMS (CI, NH₃) calcd for $C_{19}H_{32}NO_5$ ([M + NH₄]⁺) 354.2280, found 354.2280; m/z 354 (15, $[M + NH_4]^+$), 337 (85, $[M + H]^+$), 309 (50), 295 (20), 280 (95%), 263 (100), 121 (100).

(2S,4R,5R)-1-(Benzyloxy)-5-hydroxy-2,4,6-trimethyl-6-hepten-3-one (6 (SS)). Anhydrous tin(II) chloride (1.23 g, 6.49 mmol) was placed in a tared flask under argon by means of a glovebag and weighed accurately. Triflic acid (10.0 mL) was added and the mixture heated to 80-85 °C for 24 h. The resulting precipitate of Sn(OTf)₂ was filtered under argon, washed with dry diethyl ether (10×10 mL), and then dried *in vacuo* (\sim 0.1 mmHg) for 12 h, yielding a white solid (\sim 1.5 g, 80%).

Sn(OTf)₂ (734 mg, 1.76 mmol) was placed in a tared flask under argon by means of a glovebag and weighed accurately. CH₂Cl₂ (15 mL) was added and the resulting suspension stirred at room temperature while triethylamine (300 μ L, 2.15 mmol) was added, whereupon a pale yellow color developed. The mixture was cooled immediately to -78 °C and a solution of ketone (*S*)-8 (277 mg, 1.34 mmol) in dry CH₂Cl₂ (2 mL + 1 mL washings) added *via* cannula. After 2 h of enolization at -78 °C, a solution of freshly distilled methacrolein (250 μ L, 3.00 mmol) in dry CH₂Cl₂ (2 mL) was added *via* cannula and the reaction mixture stirred for a further 1 h, before being quenched by pouring

into pH 7 buffer solution (125 mL) and extracted with CH_2Cl_2 (4 × 100 mL). The combined organic extracts were washed with pH 7 buffer solution (2 × 100 mL), dried (MgSO₄), and concentrated *in vacuo*. Flash chromatography (15% diethyl ether/CH₂Cl₂) followed by HPLC (33% diethyl ether/hexanes) afforded 310 mg of the desired syn-syn aldol product 6 (SS), 21.4 mg of the syn-anti aldol product 6 (SA), and 5.3 mg of an *anti* aldol diastereomer, as colorless oils in a total yield of 90%. The major diastereomer 6 (SS) and minor diastereomer 6 (SA) had spectral data identical to those of material prepared by the (+)-(Ipc)₂BOTf-mediated aldol reaction of ketone (S)-8 and methacrolein (*vide supra*).

(2S,3R,4S,5R,6R)-O-Benzyl-3,5-(isopropylidenedioxy)-2,4,6-trimethyl-7-(phenylthio)heptan-1-ol. To a stirred solution of thiophenol (0.16 mL, 1.56 mmol) in THF (2 mL) at room temperature was added dropwise n-butyllithium solution (0.93 mL, 1.35 mmol; 1.45 M in hexanes) to give a colorless solution of lithium thiophenolate which was used immediately (total volume 3.0 mL; \sim 0.45 M).

To a stirred solution of p-toluenesulfonate 34 (131 mg, 0.27 mmol) in dry THF (3 mL), at room temperature in a flask equipped with a reflux condenser, was added via cannula THF solution of lithium thiophenolate (3.00 mL, 1.35 mmol; ~0.45 M). The colorless reaction mixture was heated under reflux for 3.5 h and then partitioned between sodium hydroxide solution (50 mL; 10% aqueous) and diethyl ether (3 × 50 mL). The combined organic extracts were dried (MgSO₄) and concentrated in vacuo. Flash chromatography (gradient elution: 0-3% diethyl ether/CH2Cl2) provided 114 mg (99%) of the desired sulfide as a colorless oil: $[\alpha]^{20}_D = -13.9^{\circ}$ (c 5.6, CHCl₃); TLC (3% diethyl ether/ CH_2Cl_2) $R_f = 0.55$; ¹H NMR (400 MHz, CDCl₃) δ 7.40-7.25 (9H, m, OCH_2ArH and SArH o-H and m-H), 7.15-7.10 (1H, m, SArH p-H). 4.54 (1H, d, J = 12.2 Hz, one of CH_2Ph), 4.45 (1H, d, J = 12.2 Hz, one of CH_2Ph), 3.65 (1H, dd, J = 9.6, 1.9 Hz, $CHOC(CH_3)_2$), 3.59 (1H, dd, J = 9.9, 2.0 Hz, CHOC(CH₃)₂), 3.42 (1H, dd, J = 12.8, 2.6)Hz, one of CH_2SPh), 3.36 (2H, d, J = 4.65 Hz, CH_2OBn), 2.72 (1H, dd J = 12.8, 8.3 Hz, one of CH_2SPh), 2.00–1.85 (2H, m, 2 × CHCH₃), 1.57 (1H, qdd J = 6.8, 2.0, 1.9 Hz, H₃CCH(CHOC(CH₃)₂)₂), 1.42 (3H, s, H_3 CCC H_3), 1.38 (3H, s, H_3 CCC H_3), 1.07 (3H, d, J = 6.7 Hz, CH_3), 0.93 (3H, d, J = 6.8 Hz, CH_3), 0.82 (3H, d, J = 6.7 Hz, CH_3); ¹³C NMR (100.6 MHz, CDCl₃) δ 138.4, 137.9, 128.7, 128.3, 127.8, 127.5 (two C), 125.0, 99.0, 76.3, 76.0, 73.1, 71.5, 37.0, 35.0, 34.9, 31.1, 29.9, 19.6, 14.8, 14.0, 5.0; HRMS (CI, NH₃) calcd for C₂₆H₃₆O₃S (M⁺) 428.2385, found 428.2385; m/z 429 ([M + H]⁺, 13), 428 (27, M⁺), 371 (100), 353 (52), 263 (59), 91 (25).

(SRS,2S,3R,4S,5R,6R)-O-Benzyl-3,5-(isopropylidenedioxy)-2,4,6trimethyl-7-(phenylsulfinyl)heptan-1-ol (64). To a stirred solution of the sulfide prepared above (359 mg, 0.84 mmol) in methanol (12 mL) at room temperature were added sodium periodate (213 mg, 1.00 mmol) and distilled water (1.5 mL), and the reaction mixture was left stirring for 24 h. It was then partitioned between CH₂Cl₂ (3 × 100 mL) and distilled water (100 mL). The organic extracts were dried (MgSO₄) and concentrated in vacuo. Elution with diethyl ether through a short column of silica gel gave 362 mg (97%) of two diastereomeric sulfoxides 64 in a 2:3 ratio, as a colorless viscous oil. HPLC (80% diethyl ether/CH2Cl2) provided a sample of each diastereomer for analysis, but in general, the unseparated mixture was used in synthetic reactions. Data for the major epimer: TLC (diethyl ether) $R_f = 0.40$; HPLC (80% diethyl ether/CH₂Cl₂) $R_t = 28.0 \text{ min}$; ¹H NMR (400 MHz. CDCl₃) δ 7.62 (2H, dd, m, S(O)ArH o-H), 7.51-7.45 (3H, m, S(O)-ArH m-H and p-H), 7.35-7.25 (5H, m, OCH₂ArH), 4.49 (1H, d, J =12.2 Hz, one of CH_2Ph), 4.41 (1H, d, J = 12.2 Hz, one of CH_2Ph), 3.58 (1H, dd, J = 9.6, 2.0 Hz, CHOC(CH₃)₂), 3.48 (1H, dd, J = 9.9, 2.1 Hz, $CHOC(CH_3)_2$), 3.32 (2H, d, J = 4.6 Hz, CH_2OBn), 2.96 (1H, dd, J = 13.2, 4.6 Hz, one of $CH_2S(O)Ph$), 2.66 (1H, dd, J = 13.2, 7.4 Hz, one of CH₂S(O)Ph), 2.15 (1H, m, H₃CCHCH₂S(O)Ph), 1.85 (1H, dqt, J = 9.6, 6.7, 4.6 Hz, H_3CCHCH_2OBn), 1.56 (1H, qdd, J = 6.8, 2.1, 2.0 Hz, H₃CCH(CHOC(CH₃)₂)₂), 1.34 (3H, s, H₃CCCH₃), 1.33 $(3H, s, H_3CCCH_3), 1.02 (3H, d, J = 6.7 Hz, CH_3), 1.01 (3H, d, J =$ 6.9 Hz, CH_3), 0.78 (3H, d, J = 6.8 Hz, CH_3); ¹³C NMR (100.6 MHz, CDCl₃) δ 145.3, 138.4, 130.8, 129.2, 128.3, 127.5 (two C), 124.0, 99.1, 77.3, 75.9, 73.2, 71.4, 63.0, 34.9, 32.1, 30.7, 29.9, 19.7, 15.0, 14.8, 4.8; HRMS (CI, NH₃) calcd for $C_{26}H_{37}O_4S$ ([M + H]⁺) 445.2413, found 445.2413; m/z 445 $(100, [M + H]^+)$, 387 (60), 217 (93), 108 (37), 91(48). Data for the minor epimer: TLC (diethyl ether) $R_f = 0.35$; HPLC (80% diethyl ether/CH₂Cl₂) R_i = 36.0 min; ¹H NMR (400 MHz, CDCl₃) δ 7.67 – 7.64 (2H, m, S(O)ArH o-H), 7.52 – 7.46 (3H, m, S(O)ArH m-H and p-H), 7.35 – 7.25 (5H, m, OCH₂ArH), 4.50 (1H, d, J = 12.2 Hz, one of CH₂Ph), 4.42 (1H, d, J = 12.2 Hz, one of CH₂Ph), 3.61 (1H, dd, J = 9.6, 1.9 Hz, CHOC(CH₃)₂), 3.58 (1H, dd, J = 9.9, 2.1 Hz, CHOC(CH₃)₂), 3.33 (2H, m, CH₂OBn), 3.14 (1H, dd, J = 13.0, 4.4 Hz, one of CH₂S(O)Ph), 2.48 (1H, dd, J = 13.0, 8.0 Hz, one of CH₂S(O)Ph), 2.07 (1H, m, H₃CCHCH₂S(O)Ph), 1.86 (1H, dqt, J = 9.6, 6.7, 4.9 Hz, H₃CCHCH₂OBn), 1.56 (1H, qdd, J = 6.8, 2.1, 1.9 Hz, H₃CCH(CHOC(CH₃)₂)₂), 1.36 (3H, s, H₃CCCH₃), 1.03 (3H, d, J = 6.7 Hz, CH₃), 1.01 (3H, d, J = 6.7 Hz, CH₃), 0.77 (3H, d, J = 6.8 Hz, CH₃); ¹³C NMR (100.6 MHz, CDCl₃) δ 144.6, 138.4, 130.7, 129.1, 128.3, 127.5 (2C), 124.2, 99.1, 76.8, 75.9, 73.2, 71.4, 63.3, 35.0, 31.1, 30.9, 29.9, 19.6, 14.7 (2C), 5.0.

(2R,3S,4R,5S,6S,8RS,9R,10R,11S,12S,13R)-9,11-(S)-(Ethylidenedioxy)-8-hydroxy-3.5-(isopropylidenedioxy)-13-[(p-methoxybenzyl)oxy]-2,4,6,10,12-pentamethyltetradecan-1-ol (66). To a cooled (-20°C) stirred solution of diethylamine (89.0 µL, 0.86 mmol) in THF (2 mL) was added dropwise *n*-butyllithium solution (0.54 mL, 0.84 mmol; 1.56 M in hexanes). The resulting colorless solution was stirred at this temperature for 15 min, before being cooled to -78 °C. A solution of sulfoxide 64 (350 mg, 0.79 mmol) in THF (5 mL) was then added dropwise via cannula and the mixture stirred at this temperature for 15 min before dropwise addition via cannula of a solution of aldehyde 60 (170 mg, 0.51 mmol) in THF (4 mL + 2 mL washings). After 30 min the reaction mixture was quenched by addition of ammonium chloride solution (30 mL; saturated, aqueous) and allowed to warm to room temperature before being extracted with ethyl acetate (4 × 30 mL). The combined organic extracts were dried (MgSO₄) and concentrated in vacuo. Flash chromatography (gradient elution: 20-50% EtOAc/ hexanes) followed by HPLC (40% EtOAc/hexanes) provided 412 mg of the crude product 65 as a mixture of stereoisomers and 100 mg of recovered sulfoxides 64.

To a vigorously stirred solution of the mixture of adducts prepared above in diethyl ether (30 mL) under an argon atmosphere at room temperature was added a slurry of W-2 Raney nickel in ethanol (approximately 3 g of catalyst).82 The mixture was stirred at room temperature for 3 h before removal of the Raney nickel by elution through a short column of Celite with ethanol, taking care that the Raney nickel was not allowed to become dry, and the solvent removed in vacuo to give a yellow oil. The oil was then dissolved in ethanol (30 mL), fresh Raney nickel (approximately 3 g of catalyst) added, and the mixture stirred vigorously under a hydrogen atmosphere overnight. The Raney nickel was then removed by elution through a short column of Celite with ethanol, again taking care that the Raney nickel was not allowed to become dry, and the solvent removed in vacuo. Flash chromatography (50% EtOAc/hexanes) provided 171 mg (60% over three steps from 60) of the desired epimeric diols 66. HPLC (60% EtOAc/hexanes) of an analytical sample provided samples of the two C_8 epimers for characterization. Data for the major epimer: $[\alpha]^{20}_D =$ -30.1° (c 2.2, CHCl₃); TLC (50% EtOAc/hexanes) $R_f = 0.29$; IR (thin film) 3420 (br) cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.24 (2H, J =8.6 Hz, ArH), 6.83 (2H, d, J = 8.6 Hz, ArH), 4.52 (1H, d, J = 12.0Hz, one of CH_2Ar), 4.37 (1H, q, J = 5.0 Hz, H_3CCHO_2), 4.24 (1H, d, J = 12.0 Hz, one of CH_2Ar), 3.99 (1H, m, C_8H), 3.89 (1H, qd, J =6.4, 1.6 Hz, $C_{13}H$), 3.77 (3H, s, ArOC H_3), 3.73 (1H, dd, J = 10.1, 2.0Hz, $C_{11}H$), 3.64 (1H, dd, J = 9.4, 1.7 Hz, C_5H)), 3.60 (1H, dd, J =10.8, 3.9 Hz, one of C_1H), 3.53 (1H, dd, J = 10.7, 5.2 Hz, one of C_1H), 3.44 (1H, dd, J = 9.6, 1.7 Hz, C_3H), 3.18 (1H, d, J = 9.7 Hz, C_9H), 2.00 (1H, qd, J = 7.1, 1.3 Hz, $C_{11}H$), 1.84–1.72 (2H, m, C_2H , C_6H), 1.68 (1H, m, C₄H), 1.41 (3H, s, H₃CCCH₃), 1.40 (3H, s, H₃CCCH₃), 1.13 (3H, d, J = 6.4 Hz, $C_{14}H$), 1.08 (3H, d, J = 5.0 Hz, CH_3CHO_2), 1.05 (3H, d, J = 7.0 Hz, $C_{10}CH_3$), 1.01 (3H, d, J = 7.6 Hz, C_2CH_3), 0.93 (3H, d, J = 6.8 Hz, C_6CH_3), 0.89 (3H, d, J = 6.7 Hz, C_4CH_3), 0.79 (3H, d, J = 7.0 Hz, $C_{12}CH_3$); ¹³C NMR (100.6 MHz, CDCl₃) δ 159.0, 131.6, 129.6, 113.5, 99.5, 93.6, 83.6, 79.4, 75.6, 74.8, 70.6, 70.3, 67.4, 64.0, 55.2, 40.3, 40.2, 36.6, 33.0, 31.5, 29.8, 27.3, 21.5, 19.6, 17.4, 17.1, 14.0, 12.8, 7.2, 5.1; HRMS (CI, NH₃) calcd for C₃₂H₅₁O₉ $([M + H]^+)$ 567.3897, found 567.3900; m/z 567 (5, $[M + H]^+$), 509 (10), 383 (10), 309 (10), 241 (25), 183 (15), 121 (100). Data for the minor epimer: $[\alpha]^{20}_{D} = -10.6^{\circ}$ (c 2.0, CHCl₃); TLC (50% EtOAc/ hexanes) $R_f = 0.25$; IR (thin film) 3415 (br) cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.20 (2H, J = 8.6 Hz, ArH), 6.84 (2H, d, J = 8.6 Hz, ArH), $4.66 (1H, q, J = 5.0 Hz, H_3CCHO_2), 4.50 (1H, d, J = 11.9 Hz, one of$ CH_2Ar), 4.24 (1H, d, J = 11.9 Hz, one of CH_2Ar), 4.18 (1H, ddd, J =9.7, 7.9, 3.5 Hz, C_8H), 3.88 (1H, qd, J = 6.4, 1.7 Hz, $C_{13}H$), 3.78 (3H, s, ArOCH₃), 3.63 (1H, dd, J = 8.6, 2.0 Hz, $C_{11}H$), 3.61 (1H, dd, J =8.0, 1.9 Hz, C_5H), 3.59 (1H, dd, J = 10.8, 1.9 Hz, one of C_1H), 3.51 (1H, dd, J = 10.8, 5.3 Hz, one of C₁H), 3.44 (1H, dd, J = 9.7, 1.8 Hz, C_3H), 3.29 (1H, d, J = 9.6 Hz, C_9H), 2.80 (1H, br s, OH), 1.78 (1H, m, C₁₁H), 1.62-1.58 (2H, m, C₂H and C₆H), 1.44 (1H, m, C₄H), 1.35 (3H, s, H_3 CCCH₃), 1.34 (3H, s, H_3 CCCH₃), 1.15 (3H, d, J = 5.0 Hz, CH_3CHO_2), 1.12 (3H, d, J = 6.4 Hz, $C_{14}H$), 1.06 (3H, d, J = 6.9 Hz, $C_{10}CH_3$), 1.00 (3H, d, J = 6.7 Hz, C_2CH_3), 0.90 (3H, d, J = 6.9 Hz, C_6CH_3), 0.86 (3H, d, J = 6.8 Hz, C_4CH_3), 0.77 (3H, d, J = 7.0 Hz, $C_{12}CH_3$); ¹³C NMR (100.6 MHz, CDCl₃) δ 159.1, 131.4, 129.4, 113.6, 98.9, 93.4, 84.2, 78.8, 75.7, 75.2, 70.2, 67.0, 64.1, 55.3, 40.1, 39.4, 36.7, 31.8, 30.0, 28.4, 21.2, 19.6, 17.0, 16.5, 14.0, 12.9, 7.2, 5.1; HRMS (CI, NH₃) calcd for $C_{32}H_{51}O_9$ ([M + H]⁺) 567.3897, found 567.3900; m/z 567 (5, [M + H]⁺), 241 (15), 183 (10), 121 (100).

(2R,3S,4R,5S,6S,9R,10R,11S,12S,13R)-9,11-(S)-(Ethylidenedioxy)-3,5-(isopropylidenedioxy)-13-[(p-methoxybenzyl)oxy]-2,4,6,10,12pentamethyl-8-oxotetradecanoic Acid (67). To a cooled (-78 °C) stirred solution of oxalyl chloride (0.48 mL, 0.96 mmol; 2.0 M in CH₂-Cl₂) in CH₂Cl₂ (10 mL) was added dropwise DMSO (137 μ L, 1.93 mmol), and the mixture was stirred for 10 min to ensure complete formation of the chlorosulfur complex. A solution of the mixture of diols 66 (109 mg, 0.19 mmol) in CH₂Cl₂ (6 mL + 3 mL washings) was then added via cannula and the reaction mixture stirred for a further 1 h at -78 °C. Triethylamine (0.40 mL, 2.89 mmol) was added at -78 °C and the reaction mixture allowed to warm to -23 °C only until no starting material was evident by TLC (ca. 45 min). The reaction was quenched by addition of ammonium chloride solution (25 mL; saturated, aqueous) and allowed to warm to room temperature before extracting with CH_2Cl_2 (3 × 30 mL). The combined organic extracts were dried (MgSO₄) and concentrated in vacuo. The crude mixture was triturated with pentane (3 × 10 mL) and then filtered through Celite to remove the solid residue (Et₃NH⁺Cl⁻); concentration of the filtrate in vacuo then gave the desired ketoaldehyde (TLC (50% EtOAc/hexanes) $R_f = 0.65$). This was used immediately in the next reaction.

To a stirred solution of the ketoaldehyde from the above Swern reaction in tert-butyl alcohol (9 mL) at room temperature was added 2-methyl-2-butene (170 μ L). A solution of sodium chlorite (254 mg, 2.79 mmol) and sodium dihydrogen orthophosphate (339 mg, 2.20 mmol) in distilled water (9 mL) was added dropwise over 2 min. The reaction mixture was stirred for 30 min before diluting with brine (50 mL; saturated) and extracting with diethyl ether (4 × 30 mL). The combined organic extracts were dried (MgSO₄) and concentrated in vacuo. Flash chromatography (1% AcOH/15% diethyl ether/CH2Cl2) followed by azeotropic removal of acetic acid with toluene on a rotary evaporator afforded 106 mg (96% over two steps) of the desired acid **67** as a viscous oil: $[\alpha]^{20}_D = -38.6^\circ$ (c 2.2, CHCl₃); TLC (1% AcOH/ 30% diethyl ether/CH₂Cl₂) $R_f = 0.50$; IR (CHCl₃ solution) 1745 (s), 1712 (s) cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.17 (2H, d, J = 8.6Hz, ArH), 6.82 (2H, d, J = 8.6 Hz, ArH), 4.48 (1H, d, J = 11.9 Hz, one of CH_2Ar), 4.29 (1H, q, J = 5.0 Hz, H_3CCHO_2), 4.19 (1H, d, J =11.9 Hz, one of CH_2Ar), 4.00 (1H, d, J = 1.0 Hz, C_9H), 3.84 (1H, dd, J = 9.6, 2.0 Hz, α to O), 3.81 (1H, qd, J = 6.4, 1.8 Hz, $C_{13}H$), 3.78 (3H, s, ArOC H_3), 3.44 (1H, dd, J = 10.0, 2.0 Hz, α to O), 3.37 (1H, dd, J = 10.2, 2.1 Hz, α to O), 2.86 (1H, dd, J = 16.3, 5.3 Hz, one of C_7H_2), 2.66 (1H, dq, J = 9.6, 6.9 Hz, C_2H), 2.30–2.20 (2H, m, 2 × $CHCH_3$), 2.08 (1H, dd, J = 16.3, 7.0 Hz, one of C_7H_2), 1.65 (1H, qt, $J = 6.9, 2.1 \text{ Hz}, \text{CHCH}_3), 1.45 - 1.35 (1\text{H}, \text{m}, \text{CHCH}_3), 1.37 (3\text{H}, \text{s},$ H_3 CCC H_3), 1.31 (3H, s, H_3 CCC H_3), 1.25 (3H, d, J = 7.1 Hz, CH_3), 1.16 (3H, d, J = 5.0 Hz, H_3 CCHO₂), 1.12 (3H, J = 6.4 Hz, CH_3), 1.06 $(3H, d, J = 7.1 \text{ Hz}, CH_3), 0.88 (3H, d, J = 7.0 \text{ Hz}, CH_3), 0.86 (3H, d, J)$ $J = 6.9 \text{ Hz}, \text{ C}H_3$), 0.81 (3H, d, $J = 7.0 \text{ Hz}, \text{ C}H_3$); ¹³C NMR (100.6) MHz, CDCl₃) δ 210.5, 179.2, 158.9, 131.3, 129.5, 113.5, 99.3, 96.5, 85.1, 77.3, 76.5, 74.8, 70.1, 70.0, 55.2, 43.2, 41.8, 40.1, 31.2 (2C), 27.9, 21.0, 19.5, 16.9, 15.5, 14.8, 14.1, 11.5, 7.1, 4.9; HRMS (FAB, NOBA) calcd for $C_{32}H_{51}O_9$ ([M + H]⁺ 579.3478, found 579.3490; m/z $579 (8, [M + H]^+), 339 (15), 269 (13), 237 (25), 171 (25), 149 (80),$ 125 (80), 109 (100).

(2R,3S,4R,5S,6S,9R,10R,11S,12S,13R)-9,11-(S)-(Ethylidenedioxy)-13-hydroxy-3,5-(isopropylidenedioxy)-2,4,6,10,12-pentamethyl-8-oxotetradecanoic Acid (68). To a solution of acid 67 (106 mg, 183 µmol) in ethanol (25 mL) under an argon atmosphere was added palladium on activated charcoal (approximately 50 mg, 10% Pd content). The reaction mixture was stirred while hydrogen (from a hydrogen-filled double balloon) replaced the argon. After stirring for 18 h, the catalyst was removed by elution with ethanol through a short column of Celite. Concentration in vacuo afforded the crude product as a yellow oil. Flash chromatography (1% AcOH/25% diethyl ether/ CH₂Cl₂) afforded 80.6 mg (97%) of the desired seco-acid 68 as a colorless oil: $[\alpha]^{20}_D = -15.8^{\circ}$ (c 0.9, CHCl₃); TLC (1% AcOH/30% diethyl ether/CH₂Cl₂) $R_f = 0.20$; IR (CHCl₃ solution) 1743 (m), 1710 (s) cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 4.70 (1H, q, J = 5.0 Hz, H_3CCHO_2), 4.06 (1H, br s, C_9H), 3.89 (1H, qd, J = 6.6, 2.2 Hz, $C_{13}H$), 3.86 (1H, dd, J = 9.5, 2.0 Hz, α to O), 3.59 (1H, dd, J = 10.4, 2.0 Hz, α to O), 3.47 (1H, dd, J = 9.8, 2.0 Hz, α to O), 2.88 (1H, dd, J =16.3, 5.4 Hz, one of C_7H_2), 2.66 (1H, dq, J = 9.5, 7.1 Hz, C_2H), 2.30-2.20 (2H, m, 2 \times CHCH₃), 2.16 (1H, dd, J = 16.3, 6.7 Hz, one of C₇H₂), 1.90-1.80 (1H, m, CHCH₃), 1.70-1.60 (1H, m, CHCH₃), 1.38 (3H, s, H_3 CCCH₃), 1.35 (3H, d, J = 5.0 Hz, H_3 CCHO₂), 1.31 (3H, s, H_3CCCH_3), 1.24 (3H, d, J = 6.6 Hz, CH_3), 1.14 (3H, J = 7.1 Hz, CH_3), 1.11 (3H, d, J = 6.6 Hz, CH_3), 0.87 (3H, d, J = 6.7 Hz, CH_3), 0.85 (3H, d, J = 6.6 Hz, CH_3), 0.76 (3H, d, J = 7.1 Hz, CH_3); ¹³C NMR (100.6 MHz, CDCl₃) δ 210.6, 178.8, 99.3, 96.4, 84.9, 78.0, 77.3, 74.8, 69.7, 43.3, 41.9, 39.0, 31.3, 31.1, 29.7, 27.7, 21.3, 19.5, 18.7, 15.5, 14.8, 11.7, 10.5, 4.9; HRMS (CI, NH₃) calcd for C₂₄H₄₃O₈ ([M + H]⁺) 459.2958, found 459.2958; m/z 459 (15, [M + H]⁺), 441 (15), 415 (20), 401 (50), 383 (60), 357 (100), 339 (90), 321 (20), 171 (30),

(2R,3S,4R,5S,6S,9R,10R,11S,12S,13R)-9,11-(S)-(Ethylidenedioxy)-3,5-(isopropylidenedioxy)-2,4,6,10,12,13-hexamethyl-8-oxotetradecanolide (69). To a stirred solution of seco-acid 68 (80.0 mg, 175 µmol) in THF (6 mL) at room temperature was added triethylamine $(28.0 \,\mu\text{L}, 201 \,\mu\text{mol})$ followed by 2,4,6-trichlorobenzoyl chloride (29.0 μ L, 183 μ mol). The reaction mixture was stirred for 2.5 h, during which time it became slightly cloudy. The mixture was then diluted with toluene to give a final volume of 40 mL.

To a heated (60 °C) solution of DMAP (172 mg, 1.40 mmol) in toluene (60 mL), in a flask equipped with a reflux condenser and septum inlet, was slowly added (over 2.5 h by syringe pump) the solution of the mixed anhydride prepared above. After addition, the reaction mixture was stirred for a further 30 min at 60 °C, before being cooled to room temperature and concentrated in vacuo. Flash chromatography (20% EtOAc/hexanes) afforded 59.4 mg (78%) of the desired macrolactone 69 as a colorless oil: $[\alpha]^{20}_D = -46.8^{\circ}$ (c 2.7, CHCl₃); TLC (40% EtOAc/hexanes) $R_f = 0.50$; IR (CHCl₃ solution) 1719 (s) cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 5.53 (1H, qd, J = 6.7, 1.0 Hz, $C_{13}H$), 4.95 (1H, q, J = 5.0 Hz, H_3CCHO_2), 4.34 (1H, br d, α to O), 4.15 (1H, br s, C_9H), 3.66 (1H, dd, J = 10.7, 1.5 Hz, α to O), 3.10 (1H, dd, J = 9.8, 1.6 Hz, α to O), 2.62 (1H, dq, J = 10.7, 6.6 Hz, C_2H), 2.70– 2.60 (2H, m, CHCH₃, one of C_7H_2), 2.31 (1H, d, J = 16.7 Hz, one of C_7H_2), 2.25-2.15 (1H, m, CHCH₃), 1.55 (1H, dqd, J = 9.7, 7.2, 1.1Hz, CHCH₃), 1.45 (3H, s, H₃CCCH₃), 1.41 (3H, s, H₃CCCH₃), 1.35 $(3H, d, J = 5.0 \text{ Hz}, H_3\text{CCHO}_2), 1.30-1.25 (1H, buried m, CHCH_3),$ 1.23 (3H, d, J = 6.7 Hz, CH_3), 1.21 (3H, d, J = 6.7 Hz, CH_3), 1.11 $(3H, d, J = 6.6 \text{ Hz}, CH_3), 0.99 (3H, \text{ br d}, J \approx 8 \text{ Hz}, CH_3), 0.97 (3H, Max decay)$ d, J = 6.7 Hz, CH_3), 0.89 (3H, d, J = 7.2 Hz, CH_3); ¹³C NMR (100.6) MHz, CDCl₃) δ 206.6, 174.7, 100.4, 97.0, 84.8, 77.2, 76.8, 71.4, 69.2, 41.7, 41.4, 39.9, 32.7, 32.2, 30.6, 20.9, 20.0, 18.3, 14.9, 14.1, 13.4, 11.5, 7.6, 7.2; HRMS (CI, NH₃) calcd for $C_{24}H_{41}O_7$ ([M + H]⁺) 441.2852, found 441.2852; m/z 441 (5, $[M + H]^+$), 400 (21), 383 (100), 365 (15), 339 (42), 321 (15), 125 (10).

(2R.3S.4R.5S.6S.9R.10R.11S.12S.13R)-9.11-(S)-(Ethylidenedioxy)-3,5-(isopropylidenedioxy)-2,4,6,10,12,13-hexamethyl-8-methylenetetradecanolide (74). To a suspension of methyltriphenylphosphonium bromide (415 mg, 1.16 mmol) in toluene (2 mL) was added potassium hexamethyldisilazide solution (2.18 mL, 1.09 mmol; ~0.5 M in toluene), and the mixture was heated to 60 °C for 30 min to ensure complete ylide formation. After cooling to room temperature, a solution of ketone 69 (32.0 mg, 72.6 μ mol) in toluene (1 mL + 0.5 mL washings) was added via cannula and the mixture again heated to reflux

for 1 h. After cooling to room temperature, the reaction was quenched by addition of saturated ammonium chloride solution (15 mL) followed by extraction with diethyl ether $(3 \times 20 \text{ mL})$. The combined organic extracts were dried (MgSO₄) and concentrated in vacuo. Flash chromatography (10% EtOAc/hexanes) afforded 29.3 mg (92%) of the desired exocyclic alkene 74 as a colorless oil: $[\alpha]^{20}_D = -10.2^{\circ}$ (c 1.3, CHCl₃); TLC (30% EtOAc/hexanes) $R_f = 0.57$; IR (CHCl₃ solution) 1718 (s), 1647 (w) cm⁻¹; 1 H NMR (400 MHz, CDCl₃) δ 5.56 (1H, qd, $J = 6.7, 1.0 \text{ Hz}, C_{13}H$), 5.33 (1H, br s, one of C=CH₂), 5.17 (1H, br s, one of C=C H_2), 4.99 (1H, q, J = 5.1 Hz, H_3 CC HO_2), 4.21 (1H, dd, $J = 6.7, 1.7 \text{ Hz}, \alpha \text{ to O}$, 4.19 (1H, br s, C₉H), 3.63 (1H, dd, J = 10.7, 1.5 Hz, α to O), 3.23 (1H, dd, J = 9.9, 1.6 Hz, α to O), 2.65 (1H, dq, $J = 10.7, 6.6 \text{ Hz}, C_2H), 2.55-2.45 \text{ (1H, m, CHCH₃)}, 1.99 \text{ (1H, qt, } J$ = 6.7, 1.4 Hz, CHCH₃), 1.95 (1H, m, one of C_7H_2), 1.84 (1H, dd, J =18.2, 11.4 Hz, one of C_7H_2), 1.60-1.50 (2H, m, 2 × CHCH₃), 1.43 (3H, s, H_3 CCCH₃), 1.42 (3H, s, H_3 CCCH₃), 1.33 (3H, d, J = 5.1 Hz, H_3 CCHO₂), 1.21 (3H, d, J = 6.7 Hz, CH₃), 1.17 (3H, d, J = 6.7 Hz, CH_3), 1.11 (3H, d, J = 6.6 Hz, CH_3), 1.04 (3H, d, J = 7.2 Hz, CH_3), 0.99 (3H, d, J = 6.7 Hz, CH_3), 0.87 (3H, d, J = 7.2 Hz, CH_3); ¹³C NMR (100.6 MHz, CDCl₃) δ 174.8, 141.7, 111.8, 100.3, 94.4, 81.1, 77.4, 75.6, 71.8, 69.4, 41.4, 40.0, 33.9, 32.0, 31.9, 29.7, 29.0, 20.9, 19.9, 18.5, 16.1, 13.3, 11.9, 7.6, 7.1; HRMS (CI, NH₃) calcd for $C_{25}H_{43}O_6$ ([M + H]⁺) 439.3060, found 439.3060; m/z 439 (5, [M + H]+), 381 (73), 339 (100), 337 (100), 319 (36), 149 (100).

(2R,3S,4R,5S,6S,8S9R,10R,11S,12S,13R)-8,8-(Epoxymethano)-9,-11-(S)-(ethylidenedioxy)-3,5-(isopropylidenedioxy)-2,4,6,10,12,13hexamethyltetradecanolide (81). To a solution of alkene 74 (10.0 mg, 22.8 µmol) in CH2Cl2 (1 mL) was added m-chloroperbenzoic acid (24.0 mg, 0.137 mmol; ~99% purity⁸¹), and the reaction mixture was stirred at room temperature for 18 h. A solution of sodium thiosulfate (0.50 g) in sodium bicarbonate solution (15 mL, saturated, aqueous) was then added and the mixture stirred at room temperature for 1 h. The mixture was then separated and the aqueous phase extracted with CH_2Cl_2 (3 \times 10 mL). The combined organic extracts were dried (MgSO₄) and concentrated in vacuo. Flash chromatography (20% EtOAc/hexanes) afforded 6.2 mg (60%) of the desired epoxide 81 as a colorless oil: $[\alpha]^{20}_D = -6.6^\circ$ (c 2.1, CHCl₃); TLC (20% EtOAc/ hexanes) $R_f = 0.39$; IR (CHCl₃ solution) 1727 (s) cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 5.55 (1H, q, J = 6.6, C₁₃H), 4.64 (1H, q, J = 5.0 Hz, H_3CCHO_2), 3.92 (2H, m, C_9H , $C_{11}H$), 3.64 (1H, d, J = 10.7 Hz, C_3H), 3.31 (1H, d, J = 10.0 Hz, C_5H), 2.96 (2H, ABq, J = 5.0 Hz, C_8CH_2), 2.69 (1H, dq, J = 10.7, 6.6 Hz, C₂H), 1.99 (1H, br q, J = 6.8 Hz, C_4H), 1.90-1.70 (4H, m, C_7H_2 , $C_{10}H$, $C_{12}H$), 1.56 (1H, dq, J = 9.7, 7.2 Hz, C_6H), 1.41 (3H, s, H_3CCCH_3), 1.40 (3H, s, H_3CCCH_3), 1.28 $(3H, d, J = 5.0 \text{ Hz}, H_3\text{CCHO}_2), 1.22 (3H, d, J = 6.6 \text{ Hz}, \text{C}H_3), 1.13$ $J = 6.6 \text{ Hz}, \text{CH}_3$, 0.94 (3H, d, $J = 6.9 \text{ Hz}, \text{CH}_3$), 0.91 (3H, d, J = 7.2Hz, CH₃); NOE difference experiment (400 MHz, CDCl₃) irradiation at 4.64 gave enhancements at δ (%) 3.92 (1.1), 3.31 (7.4), 2.96 (8.1), 1.28 (9.5); ¹³C NMR (100.6 MHz, CDCl₃) δ 174.8, 100.5, 96.5, 81.3, 77.4, 76.6, 74.1, 69.5, 57.4, 54.2, 41.4, 39.3, 33.3, 32.2, 30.5, 30.2, 29.6, 20.8, 19.8, 18.5, 16.4, 12.9, 12.0, 7.6, 7.2; HRMS (CI, NH₃) calcd for $C_{25}H_{43}O_6$ ([M + H]⁺) 455.3009, found 455.3009; m/z 455 (5, [M $+ H]^{+}$, 414 (15), 397 (50), 353 (100), 335 (20), 283 (15), 239 (15), 125 (20).

Ozonolysis of Exocyclic Alkene 74. Ozone was bubbled through a cooled (-78 °C) stirred solution of alkene 74 (124 mg, 0.28 mmol) in CH₂Cl₂ (10 mL) until the solution turned blue and no starting material was evident by TLC (ca. 15 min). Triphenylphosphine (297 mg, 1.31 mmol) was then added and the solution allowed to warm to room temperature before concentration in vacuo; flash chromatography (10% EtOAc/hexane) provided 60.0 mg of ketone 69 (48%) and 61.0 mg of epoxide 81 (48%). The spectroscopic data for 69 and 81 were identical to those recorded above.

Acid Hydrolysis of Protected Exocyclic Alkene 74 To Give Tetrol 46. To a solution of macrolide 74 (20.2 mg, 46.1 μ mol) in THF (1.5 mL) was added hydrochloric acid (1 mL; 2 M aqueous), and the mixture was heated to 50 °C for 2 h. After cooling to room temperature, the reaction mixture was quenched by addition of sodium bicarbonate solution (10 mL; saturated, aqueous) and extracted with ethyl acetate (3 \times 10 mL). The combined organic extracts were dried (MgSO₄) and concentrated *in vacuo*. Flash chromatography (70% EtOAc/

hexanes) afforded 16.1 mg (94%) of the desired tetrol 46 as a colorless oil. The spectroscopic data were identical to those recorded above.

(2R,3S,4R,5S,6S,9R,10R,11R,12R,13R)-3,5-[(p-Bromobenzylidene)dioxy]-9,11-dihydroxy-2,4,6,10,12,13-hexamethyl-8-methylenetetradecanolide (79). To a solution of tetrol 46 (300 mg, 0.81 mmol) and p-bromobenzaldehyde dimethyl acetal (0.42 mL, 2.42 mmol) in CH₂Cl₂ (8 mL) was added camphorsulfonic acid (ca. 5 mg), and the mixture was stirred at room temperature for 45 min. Addition of sodium bicarbonate solution (20 mL, saturated, aqueous) and extraction with CH₂Cl₂ (3 × 15 mL), followed by drying (MgSO₄) and concentration in vacuo, then gave the crude product. Flash chromatography (25% EtOAc/hexanes) afforded 387 mg (89%) of the desired product 79 as a colorless oil: $[\alpha]^{20}_D = +14.2^{\circ}$ (c 1.3, CHCl₃); TLC (50% EtOAc/hexanes) $R_f = 0.25$; IR (CHCl₃ solution) 3420 (br), 1715 (s) cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.50 (2H, d, J = 8.5 Hz, ArH), 7.40 (2H, d, J = 8.5 Hz, ArH), 5.57 (1H, s, O₂CHAr), 5.49 (1H, br s, one of C=C H_2), 5.47 (1H, qd, J = 6.7, 1.0 Hz, $C_{13}H$), 5.12 (1H, br s, one of C= CH_2), 4.30 (1H, dd, J = 7.2, 1.1 Hz, C_5H), 4.02 (1H, br d, J = 5.8 Hz, C_9H), 3.64 (1H, dd, J = 10.8, 1.2 Hz, C_3H), 3.47 (1H, br d, J = 9.8 Hz, $C_{11}H$), 3.29 (1H, br d, J = 7.6 Hz, OH), 3.06 (1H, br d, J = 3.5 Hz, OH), 2.78 (1H, dq, J = 10.7, 6.7 Hz, C_2H), 2.70 (1H, m, CHCH₃), 2.08-1.85 (3H, m, CHCH₃, C₇H₂), 1.72 (1H, m, CHCH₃), 1.57 (1H, m, CHCH₃), 1.26 (3H, d, J = 6.6 Hz, CH₃), 1.20 (3H, d, J = 6.5 Hz, CH_3), 1.13 (3H, d, J = 7.1 Hz, CH_3), 1.11 $(3H, d, J = 7.5 \text{ Hz}, CH_3), 1.10 (3H, d, J = 6.9 \text{ Hz}, CH_3), 0.88 (3H, d, J)$ $J = 7.1 \text{ Hz}, \text{CH}_3$), ¹³C NMR (100.6 MHz, CDCl₃) δ 175.1, 147.5, 137.6, 131.3, 127.9, 122.8, 109.2, 101.9, 84.6, 80.2, 79.0, 71.9, 69.8, 42.6, 41.5, 35.2, 34.6, 32.3, 18.7, 16.5, 13.2, 9.6, 6.8, 6.7; HRMS (CI, NH₃) calcd for $C_{27}H_{40}^{79}BrO_6$ ([M + H]⁺) 539.2008, found 539.2010; m/z $541 (30), 439 (30, [M + H]^+), 523 (15), 521 (15), 372 (20), 355 (100),$ 339 (85), 319 (10), 241 (25), 199 (20).

(2R,3S,4R,5S,6S,8S,9R,10R,11R,12R,13R)-3,5-[(p-Bromobenzylidene)dioxy]-8,8-(epoxymethano)-9,11-dihydroxy-2,4,6,10,12,13hexamethyltetradecanolide (80) and (2R,3S,4R,5S,6S,8R,9R,10R,-11R,12R,13R)-3,5-[(p-Bromobenzylidene)dioxy]-8,8-(epoxymethano)- $9,\!11\text{-}dihydroxy-2,\!4,\!6,\!10,\!12,\!13\text{-}hexamethyl tetra decanolide } (8\text{-}epi\text{-}80).$ To a stirred solution of alkene 79 (78.0 mg, 0.15 mmol) in carbon tetrachloride (3 mL) at room temperature was added m-CPBA (74.0 mg, 0.43 mmol; ~99% purity81), and the reaction mixture was stirred for 14 h. Dimethyl sulfide (0.5 mL, excess) was then added and the reaction stirred for a further 30 min followed by addition of sodium bicarbonate solution (15 mL; saturated, aqueous). The aqueous phase was extracted with CH₂Cl₂ (3 × 15 mL), and the combined organic phases were dried and concentrated in vacuo. Flash chromatography (50% EtOAc/hexanes) followed by HPLC (50% EtOAc/hexanes) afforded 33 mg (41%) of the epoxide 80 and 33 mg (41%) of the epimeric epoxide 8-epi-80. Data for (8S)-epoxide 80: $[\alpha]^{20}_D = +3.8^{\circ}$ (c 1.1, CHCl₃); TLC (50% EtOAc/hexanes) $R_f = 0.38$; HPLC (50% EtOAc/hexanes) $R_t = 15.8 \text{ min}$; IR (CHCl₃ solution) 3450 (br), 1710 (s) cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.49 (2H, d, J = 8.5 Hz, ArH), 7.38 (2H, d, J = 8.5 Hz, ArH), 5.57 (1H, qd, J = 6.5, 0.9 Hz, $C_{13}H$), 5.55 (1H, s, O_2CHAr), 4.04 (1H, d, J = 7.2 Hz, OH), 3.96 (1H, d, J = 10.2 Hz, α to O), 3.74 (1H, d, J = 10.7 Hz, α to O), 3.72 (1H, dd, J = 10.0, 3.2 Hz, α to O), 3.61 (1H, d, J = 10.7 Hz, α to O), 3.23 (1H, br s, OH), 3.09 (1H, d, J = 5.1 Hz, one of C_8CH_2), 2.81 (1H, dq, J = 10.8, 6.6 Hz, C_2H), 2.67 (1H, d, J = 5.1 Hz, one of C_8CH_2), 2.19 $(2H, m, 2 \times CHCH_3), 2.00 (1H, br q, J = 6.5 Hz, C_4H), 1.89 (1H, dd,$ J = 15.5, 11.5 Hz, one of C_7H_2), 1.81 (1H, dd, J = 15.5, 3.6 Hz, C_7H_2), 1.62 (1H, dq, J = 10.1, 7.0 Hz, $C_{10}H$), 1.28 (3H, d, J = 6.8 Hz, CH_3), 1.23 (3H, d, J = 6.6 Hz, CH_3), 1.10 (3H, d, J = 7.1 Hz, CH_3), 1.08 $(3H, d, J = 6.8 \text{ Hz}, CH_3), 1.03 (3H, d, J = 7.2 \text{ Hz}, CH_3), 0.91 (3H, d, J)$ $J = 7.1 \text{ Hz}, \text{CH}_3$); ¹³C NMR (100.6 MHz, CDCl₃) δ 176.0, 137.9, 131.5, 128.1, 122.9, 102.2, 84.8, 80.9, 74.7, 72.3, 69.7, 61.0, 43.4, 42.5, 42.1, 33.7, 32.3, 32.2, 29.8, 18.7, 16.2, 13.5, 9.8, 8.8; HRMS (CI, NH₃) calcd for $C_{27}H_{40}^{79}BrO_7$ ([M + H]⁺) 555.1957, found 555.1960; m/z 557 (10, $[M + H]^+$), 555 (10, $[M + H]^+$), 539 (10), 537 (10), 371 (40), 353 (100), 335 (40), 239 (30), 125 (80). Data for (8R)-epoxide 8-epi-80: $[\alpha]^{20}_D = +14.3^{\circ} (c \text{ 1.4, CHCl}_3); TLC (50\% \text{ EtOAc/hexanes}) R_f = 0.34;$ HPLC (50% EtOAc/hexanes) $R_t = 18.3 \text{ min}$; IR (CHCl₃ solution) 3380 (br), 1725 (s) cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.48 (2H, d, J =8.5 Hz, ArH), 7.36 (2H, d, J = 8.5 Hz, ArH), 5.53 (1H, q, J = 6.5 Hz, $C_{13}H$), 5.52 (1H, s, O_2CHAr), 3.99 (1H, d, J = 8.0 Hz, C_5H), 3.86 (1H, d, J = 2.6 Hz, C₉H), 3.65 (1H, d, J = 10.6 Hz, C₃H), 3.65 (1H, d, J = 8.9 Hz, C₁₁H), 3.18 (1H, d, J = 3.2 Hz, one of C₈CH₂), 3.17 (1H, br s, OH), 2.92 (1H, d, J = 3.2 Hz, one of C₈CH₂), 2.80 (1H, dq, J = 10.6, 6.6 Hz, C₂H), 2.58 (1H, br s, OH), 2.27 (1H, m, C₆H), 2.05–1.95 (2H, m, one of C₇H₂, C₁₂H), 1.87 (1H, br q, J = 6.5 Hz, C₄H), 1.82 (1H, br d, J = 16.2 Hz, one of C₇H₂), 1.57 (1H, dq, J = 8.9, 7.2 Hz, C₁₀H), 1.26 (3H, d, J = 6.6 Hz, CH₃), 1.21 (3H, d, J = 6.6 Hz, CH₃), 1.14 (3H, d, J = 6.9 Hz, CH₃), 1.12 (3H, d, J = 7.8 Hz, CH₃), 1.05 (3H, d, J = 7.4 Hz, CH₃), 0.93 (3H, d, J = 7.2 Hz, CH₃); ¹³C NMR (100.6 MHz, CDCl₃) δ 173.8, 137.3, 131.2, 127.8, 122.8, 101.7, 84.2, 81.6, 76.5, 72.1, 70.8, 59.9, 48.9, 42.5, 41.3, 34.4, 32.6, 32.4, 29.2, 18.0, 16.9, 12.9, 9.7, 8.7; HRMS (CI, NH₃) calcd for C₂₇H₄₀⁷⁹-BrO₇ ([M + H]⁺), 555.1957, found 555.1960; m/z 557 (10, [M + H]⁺), 559 (5), 537 (5), 371 (30), 353 (100), 335 (25), 257 (20), 239 (15), 125 (45).

(2R,3S,4R,5S,6S,8S,10R,11R,12R,13R)-3,5-[(p-Bromobenzylidene-)dioxy]-8,8-(epoxymethano)-9,11-dihydroxy-2,4,6,10,12,13-hexamethyltetradecanolide (82). To a stirred solution of the allylic alcohol 79 (31.0 mg, 57.5 μ mol) in CH₂Cl₂ (2 mL) at room temperature was added freshly prepared activated manganese dioxide (200 mg, excess),83 and the mixture was stirred for 18 h before filtering through Celite and concentrating in vacuo. Flash chromatography (30% EtOAc/ hexanes) afforded 28 mg (78%) of the desired enone 82 as a colorless oil: TLC (50% EtOAc/hexanes) $R_f = 0.40$; ¹H NMR (250 MHz, CDCl₃) δ 7.51 (2H, d, J = 8.5 Hz, ArH), 7.39 (2H, d, J = 8.5 Hz, ArH), 5.97 (1H, br s, one of C_8CH_2), 5.63 (1H, qd, J = 6.6, 1.0 Hz, $C_{13}H$), 5.55 $(1H, s, ArCHO_2), 5.38$ $(1H, br s, one of C_8CH_2), 4.07$ (1H, dd, J =6.4, 1.0 Hz, C_5H), 3.65 (1H, dd, J = 10.8, 0.9 Hz, C_3H), 3.64 (1H, m, $C_{11}H$), 3.18 (1H, br q, J = 6.7 Hz, $C_{10}H$), 2.84 (1H, dq, J = 10.8, 6.6 Hz, C_2H), 2.68 (1H, m, C_6H), 2.38 (2H, m, C_7H_2), 1.83 (1H, m, $C_{12}H$), 1.67 (1H, m, C_4H), 1.30 (3H, J = 6.6 Hz, CH_3), 1.25–1.15 (9H, m, 3 \times CH₃), 1.04 (3H, d, J = 6.7 Hz, CH₃), 1.01 (3H, d, J = 7.1 Hz,

(2R,3S,4R,5S,6S,10R,11S,12S,13R)-11-Hydroxy-3,5-(isopropylidenedioxy)-2,4,6,10,12,13-hexamethyl-8-oxotetradecanolide (85). To a solution of ketone 69 (20.0 mg, 45.4 μ mol) and diiodomethane (24.3 mg, 90.8 µmol) in THF (2 mL) at room temperature was added samarium diiodide solution (1.13 mL, \sim 113 μ mol; \sim 0.1 M in THF). After stirring for 2 min, the reaction mixture was quenched with ammonium chloride solution (10 mL; saturated, aqueous). Extraction with diethyl ether (3 × 10 mL), drying (MgSO₄), and concentration in vacuo gave the crude product. Flash chromatography (20% EtOAc/ hexanes) afforded 16.3 mg (79%) of the product 85 as a colorless oil:TLC (20% EtOAc/hexanes) $R_f = 0.19$; IR (CHCl₃ solution) 1715 (s) cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 5.59 (1H, q, J = 6.5 Hz, C₁₃H), 4.34 (1H, d, J = 6.7 Hz, C_5H), 3.65 (1H, d, J = 10.7 Hz, C_3H), 3.04 $(1H, d, J = 9.9 \text{ Hz}, C_{11}H), 2.70-2.20 (7H, m, C_2H, C_6H, C_7H_2, C_9H_2,$ C₁₀H), 1.58 (1H, m, C₁₂H), 1.44 (3H, s, H₃CCCH₃), 1.41 (3H, s, H₃- $CCCH_3$), 1.28 (1H, m, C_4H), 1.25 (3H, d, J = 6.6 Hz, CH_3), 1.11 (3H, d, J = 6.6 Hz, CH_3), 0.97 (3H, d, J = 7.3 Hz, CH_3), 0.96 (3H, d, J =6.6 Hz, CH₃), 0.91 (6H, d, J = 6.9 Hz, $2 \times CH_3$); ¹³C NMR (100.6) MHz, CDCl₃) δ 210.2, 175.7, 100.5, 76.9, 71.9, 71.5, 70.2, 49.2, 44.4, 42.0, 41.5, 32.7, 31.1, 29.7, 20.0, 18.5, 14.9, 13.3, 12.1, 8.8, 7.6; HRMS (CI, NH₃) calcd for $C_{22}H_{42}NO_6$ ([M + NH₄]⁺) 416.3012, found 416.3012; m/z 416 (25, [M + H]⁺), 341 (70), 323 (100).

(2R,3S,4R,5S,6S,8R,9R,10R,11S,12S,13R)-8,8-(Epoxymethano)-9,-11-(S)-(ethylidenedioxy)-3,5-(isopropylidenedioxy)-2,4,6,10,12,13-hexamethyltetradecanolide (83). In an argon-flushed flask, sodium hydride (100 mg, 60% dispersion in mineral oil) was washed with dry hexane (3 \times 10 mL) and the supernatant removed *via* cannula. DMSO (5 mL) was then added and the mixture heated at 60 °C until gas evolution stopped (ca. 1 h), before cooling to room temperature. The dark solution of base was assumed to be 0.5 M in concentration.

To a solution of trimethylsulfonium iodide (28.0 mg, 0.14 mmol) in DMSO (0.5 mL) and THF (0.75 mL) at 0 °C was added an aliquot of the previously prepared base (0.27 mL, \sim 0.14 mmol), and the mixture was stirred for 5 min to complete ylide formation. A solution of ketone **69** (20 mg, 45.4 μ mol) in THF (0.5 mL + 0.5 mL washings) was then added *via* cannula and the reaction mixture allowed to warm

(83) Attenburrow, J.; Cameron, A. F. B.; Chapman, J. H.; Evans, R. M.; Hems, B. A.; Jansen, A. B. A.; Walker, T. J. Chem. Soc. 1952, 1094.

to room temperature over 1 h. Stirring was continued for a further 4 h, after which time the reaction mixture was quenched by addition of ammonium chloride solution (10 mL; saturated, aqueous) and extracted with diethyl ether (4 × 15 mL). The combined organic extracts were dried (MgSO₄) and concentrated in vacuo. Flash chromatography (15% EtOAc/hexanes) afforded 17.1 mg (83%) of the desired epoxide 83 as a colorless oil: $[\alpha]^{20}_D = +3.9^{\circ}$ (c 3.1, CHCl₃); TLC (20% EtOAc/ hexanes) $R_f = 0.38$; IR (CHCl₃ solution) 1728 (s) cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 5.53 (1H, q, J = 6.6, C₁₃H), 5.50 (1H, q, J = 5.0 Hz, H_3CCHO_2), 4.23 (1H, d, J = 6.9 Hz, $C_{11}H$), 3.84 (1H, s, C_9H), 3.77 $(1H, d, J = 10.7 \text{ Hz}, C_3H), 3.66 (1H, d, J = 9.4 \text{ Hz}, C_5H), 2.84 (1H, d, J = 9.4 \text{ Hz}, C_5H)$ d, J = 5.3 Hz, one of C_8CH_2), 2.66 (1H, dq, J = 10.7, 6.6 Hz, C_2H), 2.64 (1H, d, J = 5.3 Hz, one of C_8CH_2), 2.11 (1H, q, J = 6.5 Hz, C_4H), 1.98 (1H, dd, J = 14.3, 12.3 Hz, one of C_7H_2), 1.91 (1H, m, C_6H), 1.75 (1H, dd, J = 14.3, 0.8 Hz, one of C_7H_2), 1.73 (1H, m, C₁₀H), 1.52 (1H, m, C₁₂H), 1.41 (3H, s, H₃CCCH₃), 1.40 (3H, s, H₃- $CCCH_3$), 1.23 (3H, d, J = 6.7 Hz, CH_3), 1.19 (3H, d, J = 5.0 Hz, H_3 CCHO₂), 1.16 (3H, d, J = 6.5 Hz, CH₃), 1.15 (3H, d, J = 6.5 Hz, CH_3), 1.02 (3H, d, J = 6.6 Hz, CH_3), 0.96 (3H, d, J = 6.7 Hz, CH_3), 0.95 (3H, d, J = 7.3 Hz, CH₃); ¹³C NMR (100.6 MHz, CDCl₃) δ 174.8, 100.3, 97.1, 77.2, 76.8, 75.2, 73.1, 70.2, 59.5, 43.1, 41.6, 40.5, 32.6, 32.3, 31.3, 29.8, 29.0, 21.5, 20.1, 18.7, 16.0, 13.5, 12.1, 7.9, 7.4; HRMS (CI, NH₃) calcd for $C_{25}H_{43}O_6$ ([M + H]⁺) 455.3009, found 455.3009; m/z 455 (10, [M + H]⁺), 414 (20), 397 (100), 353 (100), 335 (32), 283 (15), 239 (25), 125 (15).

(2R,3S,4R,5S,6S,8S,9R,10R,11S,12S,13R)-9,11-(S)-(Ethylidenedioxy)-8-hydroxy-8-(iodomethyl)-3,5-(isopropylidenedioxy)-2,4,6,10,12,13hexamethyltetradecanolide (84). To a solution of epoxide 83 (19.0 mg, 41.8 μ mol) in THF (0.5 mL) was added lithium iodide (18.0 mg, 133 μ mol) followed by acetic acid (7.2 μ L, 125.4 μ mol). The mixture was then stirred at room temperature for 18 h before being partitioned between pH 7 buffer solution (10 mL) and diethyl ether (3 \times 10 mL). The combined organic phases were dried (MgSO₄) and concentrated in vacuo to give 21.2 mg (87%) of the desired iodohydrin 84 as a pale yellow oil: $[\alpha]^{20}_D = -2.5^{\circ}$ (c 1.6, CHCl₃); TLC (40% EtOAc/hexanes) $R_f = 0.48$; IR (CHCl₃ solution) 3486 (s) cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 5.54 (1H, q, J = 5.0 Hz, H₃CCHO₂), 5.50 (1H, q, J = 6.6, $C_{13}H$), 4.38 (1H, d, J = 7.1 Hz, $C_{11}H$), 3.85 (1H, d, J = 8.1 Hz, $C_{5}H$), 3.83 (1H, br s, C_9H), 3.67 (1H, d, J = 10.7 Hz, C_3H), 3.46 (1H, d, J= 10.0 Hz, one of C_8CH_2), 3.36 (1H, d, J = 10.0 Hz, one of C_8CH_2), 2.68 (1H, dq, J = 10.0, 6.6 Hz, C_2H), 2.20 (1H, m, C_6H), 2.05 (1H, q, $J = 6.7 \text{ Hz}, C_4H$), 1.97 (1H, dd, J = 15.1, 7.1 Hz, one of C_7H_2), 1.89 (1H, br q, J = 6.5 Hz, $C_{10}H$), 1.68 (1H, br d, J = 15.1 Hz, one of C_7H_2), 1.50 (1H, m, $C_{12}H$), 1.42 (3H, s, H_3 CCCH₃), 1.41 (3H, s, H_3 - $CCCH_3$), 1.31 (3H, d, J = 5.0 Hz, H_3CCHO_2), 1.23 (3H, d, J = 6.6Hz, CH₃), 1.13 (6H, d, J = 6.6 Hz, $2 \times CH_3$), 1.02 (3H, d, J = 7.4 Hz, CH_3), 0.99 (3H, d, J = 6.7 Hz, CH_3), 0.94 (3H, d, J = 7.3 Hz, CH_3); ¹³C NMR (100.6 MHz, CDCl₃) δ 174.9, 100.5, 97.3, 80.0, 77.4, 74.4, 74.0, 70.4, 41.8, 40.4, 36.6, 32.6, 31.9, 29.8, 28.6, 22.1, 20.1, 18.8, 16.8, 16.0, 13.3, 12.6, 7.7, 7.4; HRMS (CI, NH₃) calcd for C₂₅H₄₄IO₆ $([M + H]^+)$ 583.2131, found 583.2130; m/z 583 (5, $[M + H]^+$), 525 (60), 481 (100), 463 (80), 397 (45), 353 (70), 335 (45), 239 (30), 171 (30), 125 (65).

(2R,3S,4R,5S,6S,8S,9R,10R,11R,12R,13R)-3,5-[(p-Bromobenzylidene)dioxy]-8,8-(epoxymethano)-9,11-dihydroxy-2,4,6,10,12,13-hexamethyltetradecanolide (80). To a solution of iodohydrin 84 (21.0 mg, 36.04 μ mol) in THF (1 mL) was added hydrochloric acid (1 mL; 2 M aqueous), and the mixture was heated at 55 °C for 1 h. The mixture was allowed to cool before diluting with water (5 mL) and extracting with diethyl ether (5 × 10 mL). The combined organic extracts were dried (MgSO₄) and concentrated *in vacuo* to give the crude pentol as a pale yellow oil which was used immediately in the next reaction.

To a solution of the crude pentol prepared above in CH_2Cl_2 (2 mL) was added p-bromobenzaldehyde dimethyl acetal (9.0 μ L, 51.0 μ mol) followed by camphorsulfonic acid (1 crystal), and the mixture was stirred at room temperature for 1 h. Sodium bicarbonate solution (2 mL, saturated, aqueous) was then added and the mixture stirred vigorously at room temperature for 20 min before being extracted with CH_2Cl_2 (3 \times 10 mL). The combined organic extracts were dried (MgSO₄) and concentrated *in vacuo*. Flash chromatography (50% EtOAc/hexanes) afforded 14.5 mg (72%) of the desired product **80** as

a colorless oil. Spectroscopic properties are in accordance with those reported for 80 prepared earlier from 79.

 $(2R,3S,4R,5S,6S,8S,10R,11R,12R,13R)-3.5-\lceil (p-Bromobenzylidene-$)dioxy]-8,8-(epoxymethano)-11-hydroxy-2,4,6,10,12,13-hexamethyl-9-oxotetradecanolide (86). To a stirred solution of epoxide 80 (13.0 mg, 23.4 µmol) in toluene (1 mL) was added PCC on alumina (70.0 mg, $70.0 \,\mu\text{mol}$), 76 and the mixture was stirred at room temperature for 18 h. The reaction mixture was then eluted through a Celite plug with toluene and concentrated in vacuo. Flash chromatography (25% EtOAc/ hexanes) provided 1.6 mg of recovered starting material and 10.1 mg (78%, 89% based on recovered starting material) of the desired ketone **86** as a colorless oil: $[\alpha]^{20}_D = -48.0^{\circ}$ (c 1.0, CHCl₃); TLC (50%) EtOAc/hexanes) $R_f = 0.60$; IR (CHCl₃ solution) 3500 (br), 1705 (s) cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.49 (2H, d, J = 8.4 Hz, ArH), 7.39 (2H, d, J = 8.4 Hz, ArH), 5.76 (1H, qd, J = 6.6, 1.1 Hz, $C_{13}H$), 5.52 (1H, s, O_2CHAr), 4.36 (1H, br d, J = 9.9 Hz, $C_{11}H$), 4.02 (1H, d, $J = 7.0 \text{ Hz}, C_5 H$), 3.75 (1H, d, $J = 10.9 \text{ Hz}, C_3 H$), 3.12 (1H, d, J = 10.9 Hz), 4.1 Hz, one of C_8H_2), 3.04 (1H, qd, J = 6.7, 1.7 Hz, $C_{10}H$), 2.98 (1H, d, J = 4.1 Hz, one of C_8H_2), 2.87 (1H, dq, J = 10.9, 6.6 Hz, C_2H), 2.41 (1H, br d, J = 4.3 Hz, OH), 2.31 (1H, dd, J = 15.0, 12.0 Hz, one of C_7H_2), 2.20 (2H, m, C_4H , C_6H), 2.08 (1H, dd, J = 15.0, 2.0 Hz, one of C_7H_2), 1.65 (1H, dq, J = 10.0, 6.9 Hz, $C_{12}H$), 1.29 (3H, d, J = 6.6Hz, CH_3), 1.23 (3H, d, J = 6.6 Hz, CH_3), 1.18 (3H, d, J = 6.7 Hz, CH_3), 1.10 (3H, d, J = 7.0 Hz, CH_3), 1.05 (3H, d, J = 6.6 Hz, CH_3), 1.02 (3H, d, J = 7.1 Hz, CH₃), ¹³C NMR (100.6 MHz, CDCl₃) δ 205.9, 174.4, 137.7, 131.3, 127.9, 122.8, 101.7, 84.0, 80.3, 70.1, 69.8, 63.3, 46.8, 46.7, 41.4, 41.3, 32.7, 32.1, 31.4, 18.5, 16.2, 13.0, 9.2, 8.7, 6.0; HRMS (CI, NH₃) calcd for $C_{27}H_{40}^{79}BrO_7$ ([M + H]⁺) 553.1801, found 553.1800; m/z 572 (15, $[M + NH_4]^+$), 570 (15, $[M + NH_4]^+$), 553 $(40, [M + H]^+), 551 (40 [M + H]^+), 369 (100), 351 (85).$

(2R,3S,4R,5S,6S,8S,10R,11R,12R,13R)-8,8-(Epoxymethano)-3,5,-11-trihydroxy-2,4,6,10,12,13-hexamethyl-9-oxotetradecanolide, Oleandolide (2). To a solution of acetal 86 (10.6 mg, 19.2 μ mol) in ethyl acetate (2 mL) was added solid sodium bicarbonate (50 mg, excess) followed by palladium on charcoal (10% Pd content, 50 mg), and the mixture was stirred under a hydrogen atmosphere for 30 min. Filtration through a plug of Celite followed by evaporation gave the crude product. Rapid flash chromatography (49% EtOAc/1% Et₃N/hexanes) then gave 7.0 mg (95%) of oleandolide as a colorless oil: $[\alpha]^{20}_D = -14.3$ (c 1.05 CHCl₃) [cf. lit^{6a} [α]²⁰_D = -13.0 (c 1.0 CHCl₃)]; TLC (70% EtOAc/ hexanes) $R_f = 0.20$; IR (thin film) 3500 (br), 1725 (s) cm⁻¹; ¹H NMR (400 MHz,CDCl₃) (5,9-hemiacetal form) δ 4.99 (1H, qd, J = 6.4, 2.2 Hz, $C_{13}H$), 4.02 (2H, m, C_5H , $C_{11}H$), 3.34 (1H, dd, J = 10.3, 1.8 Hz, C_3H), 2.97 (1H, d, J = 4.6 Hz, one of C_8CH_2), 2.71 (1H, d, J = 4.6Hz, one of C_8CH_2), 2.53 (1H, qd, J = 7.2, 0.9 Hz, C_2H), 2.26 (1H, q, $J = 6.9 \text{ Hz}, C_{13}H$), 2.10 (1H, m, C₄H), 1.92 (1H, dd, J = 14.0, 12.3 Hz, one of C_7H_2), 1.69 (2H, m, C_6H , $C_{12}H$), 1.41 (1H, dd, J = 14.0, 4.2 Hz, one of C_7H_2), 1.32 (3H, d, J = 6.5 Hz, CH_3), 1.13 (3H, d, J =7.1 Hz, CH_3), 1.01 (3H, d, J = 6.9 Hz, CH_3), 0.99 (3H, d, J = 7.3 Hz, CH_3), 0.94 (3H, d, J = 6.9 Hz, CH_3), 0.83 (3H, d, J = 6.6 Hz, CH_3); 9-keto form (minor tautomer, some peaks obscured) δ 5.65 (1H, qd, J = 6.7, 1.3 Hz, $C_{13}H$), 3.88 (1H, dd, J = 10.4, 1.8 Hz, $C_{3}H$), 3.79 (2H, m, C_5H , $C_{11}H$), 3.05 (1H, d, J = 4.5 Hz, one of C_8CH_2), 3.03 (1H, qd, J = 6.7, 1.8 Hz, $C_{10}H$), 2.77 (1H, d, J = 4.5 Hz, one of C_8CH_2), 2.72 (1H, m, C_2H); ¹³C NMR (CDCl₃, 100.6 MHz) (5,9-hemiacetal form) δ 177.8, 98.9, 76.0, 71.1, 70.0, 58.5, 52.2, 43.7, 43.5, 40.2, 36.5, 34.6, 29.9, 17.8, 16.6, 9.7, 9.0, 8.9, 8.65; (9-keto form) (minor tautomer) δ 207.0, 176.1, 77.3, 76.4, 69.8, 69.2, 62.2, 52.2, 45.0, 43.9, 41.7, 39.1, 32.2, 31.0, 18.6, 18.5, 14.3, 8.9, 7.5, 6.4; HRMS (CI, NH₃) calcd for $C_{20}H_{35}O_7$ ([M + H]⁺) 387.2383, found 387.2383; m/z 404 (55, [M + NH₄]⁺), 387 (50, [M + H]⁺), 369 (100), 351 (40), 226 (40), 138 (70), 124 (45), 104 (50).

(2R,3S,4R,5S,6S,8S,10R,11R,12R,13R)-3,5,11-Triacetoxy-8,8-(epoxymethano)-2,4,6,10,12,13-hexamethyl-9-oxotetradecanolide, Triacetyloleandolide (87). To a solution of synthetic oleandolide 2 (24 mg, 62.1 µmol) in dry pyridine (0.5 mL) at room temperature were added acetic anhydride (59.0 μ L, 0.62 mmol) and a crystal of DMAP (ca. 5 mg), and the mixture was stirred for 48 h. The solvent was then removed in vacuo and the mixture purified by flash chromatography (50% EtOAc/hexanes) followed by HPLC (50% EtOAc/hexanes) to give 17.5 mg (55%) of oleandolide triacetate as a colorless oil: $[\alpha]^{20}$ _D = +39.7 (c 0.61 CHCl₃), [cf. lit^{6a} [α]²⁰_D = +43 (c 1.0 CHCl₃)]; TLC (70% EtOAc/hexanes) $R_t = 0.43$; HPLC (50% EtOAc/hexanes) $R_t =$ 18.3 min; IR (thin film) 1737 (s) cm $^{-1}$; 1 H NMR (400 MHz,CDCl $_{3}$) δ 5.22 (1H, dd, J = 10.0, 1.6 Hz, C₃H), 5.19 (1H, qd, J = 6.6, 1.0 Hz, $C_{13}H$), 4.99 (1H, dd, J = 9.8, 1.4 Hz, $C_{11}H$), 4.74 (1H, d, J = 4.9 Hz, C_5H), 3.18 (1H, qd, J = 5.0, 1.5 Hz, $C_{10}H$), 2.75 (1H, dq, J = 10.0, 6.8 Hz, C_2H), 2.62 (1H, ABq, J = 5.7 Hz, one of C_8CH_2), 2.59 (2H, obscured m, C_4H , C_6H), 2.57 (1H, ABq, J = 5.7 Hz, one of C_8CH_2), 2.31 (1H, m, $C_{12}H$), 2.08 (6H, s, 2 × H_3 CCOO), 2.03 (3H, s, H_3 CCOO), 1.86 (1H, m, one of C_7H_2), 1.36 (1H, dd, J = 15.0, 11.9 Hz, one of C_7H_2), 1.25 (3H, d, J = 6.5 Hz, CH_3), 1.08-0.98 (15H, m, 5 × CH_3 , all overlapping); ¹³C NMR (CDCl₃, 100.6 MHz) δ 206.2, 172.4, 170.7, 170.1, 170.0, 78.1, 74.1, 70.4, 68.8, 63.6, 51.2, 42.2, 41.7, 39.8, 39.4, 35.1, 31.5, 20.8, 20.7, 20.6, 18.8, 18.3, 13.5, 9.7, 9.0; HRMS (CI, NH₃) calcd for $C_{26}H_{44}NO_{10}$ ([M + NH₄]⁺) 530.2964, found 530.2970; m/z530 (100, $[M + NH_4]^+$), 514 (10), 453 (10), 393 (10), 96 (10).

Acknowledgment. We thank the SERC (GR/H01922), Roussel Laboratories (CASE Studentship to R.D.N.), Pfizer Central Research, and the Ministerio de Educacion y Ciencia of Spain (Postdoctoral Fellowship to P.R.) for support, Professor K. Tatsuta (Waseda University) for kindly providing copies of NMR spectra, and Dr. J. M. Goodman (Cambridge) for expert assistance with molecular modeling.

Supplementary Material Available: Text giving the details of the experimental procedure for the preparation of seco-acids 71 and 73, the preparation of protected macrolides 75 and 76, and the proof of the absolute configurations of the aldol adduct 7 (AA) and the (13R)-alcohols 59, 93, and 100, details of instrumentation, purification of reagents and solvents, and chromatography, and spectroscopic data for minor diastereomers produced in the aldol, hydroboration, and Grignard addition reactions (23 pages). This material is contained in many libraries on microfiche, immediately follows this article in the microfilm version of the journal, and can be ordered from the ACS; see any current masthead page for ordering information.