

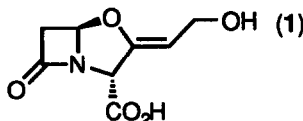
Synthesis of *L*-Ornithines Stereospecifically Deuterated at C-3

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Abstract: (2*S*, 3*S*)-[2,3-²H₂]-Ornithine and (2*S*, 3*R*)-[3-²H₁]-ornithine were prepared with high stereoselectivity *via* asymmetric reduction catalysed by {bicyclo[2.2.1]hepta-2,5-diene}{(*R*)-1,2-bis(diphenylphosphino)propane}rhodium (I) trifluoromethanesulphonate [(*R*)-Rh-Prophos].

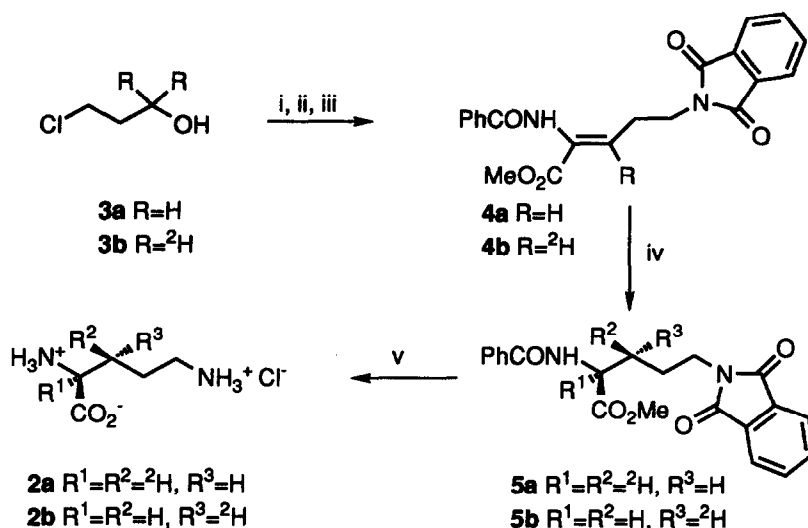
To aid investigations into the biosynthetic pathway to the β -lactamase inhibitor clavulanic acid (1),¹ we required syntheses of *L*-ornithines stereospecifically deuterated at C-3 (2*a*, b).² Gould *et al* have reported the synthesis of ornithines stereospecifically deuterated at C-3 *via* the reduction of a deuterated aldehyde precursor with *R*- or *S*-Alpine borane³ and subsequent introduction of the α -amino centre achirally.⁴ Their estimated diastereomeric excess was *ca.* 90%, however, the syntheses yielded racemic products.



α -Amino acids have been prepared in high enantiomeric excess (up to 99%) *via* hydrogenation of suitably protected *Z*-didehydroamino acids using asymmetric catalysts.⁵ Asymmetric hydrogenation or deuteration of an appropriate deuterated or protiated olefin would enable both the required chiral centres to be introduced simultaneously, with complete diastereoselectivity since addition is *syn*.⁶ Consideration of the advantages of this proposed strategy over the published route made this the method of choice (Scheme 1).

Having incorporated deuterium into one compound by reduction of ethyl 3-chloropropionate with LiAlD₄,³ both required ornithine stereoisomers were prepared using parallel routes. Thus, phthalimide displacement⁷ on (3*a*, b), followed by Swern oxidation⁸ and the Schmidt procedure⁹ yielded the protected *Z*-olefins (4*a*, b). (The *Z*-configuration of (4*a*) was confirmed by X-ray crystallography.) The olefins (4*a*, b) were then reduced in a *syn*⁶ manner using {bicyclo[2.2.1]hepta-2,5-diene}{(*R*)-1,2-bis(diphenylphosphino)propane}rhodium (I) trifluoromethanesulphonate [(*R*)-Rh-Prophos] as catalyst.¹⁰ Using a chiral shift reagent, tris[3-(trifluoromethylhydroxymethylene)-(+)-camphorato], europium III derivative,¹¹ the enantiomeric excesses (*ee*) of (5*a*) and (5*b*) were found to be *ca.* 88%. Recrystallisation¹² yielded (5*a*) of *ca.* 92%*ee* and (5*b*) of *ca.* 93%*ee*. Deprotection by refluxing in 6*M* HCl followed by ion-exchange, adjustment of the pH to 4.0-4.5 and crystallisation from water/ethanol¹³ yielded the desired compounds (2*a*) and (2*b*).

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Scheme 1. Reagents: i, K phthalimide, 18-crown-6, toluene, 104°C (R=H, Yield=82%, R=²H, Yield=66% from ethyl 3-chloropropionate); ii, (COCl)₂, DMSO, Et₃N, CH₂Cl₂, -60°C (R=H, Yield=82%, R=²H, Yield=72%); iii, PhCONHCH(CO₂Me)PO(OEt)₂, ⁴BuO⁻K⁺, CH₂Cl₂ (R=H, Yield=57%, R=²H, Yield=52%); iv, ²H₂ or H₂, (*R*)-Rh-Prophos, CH₂Cl₂, 30°C (Yields ca. 60% after recrystallisation); v, 6M HCl reflux (R=H, Yield=42%, R=²H, Yield=45%). DMSO=dimethylsulphoxide.

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