Melamine supported on hydroxyapatite-encapsulated- γ -Fe₂O₃: a novel superparamagnetic recyclable basic nanocatalyst for the synthesis of 1,4-dihydropyridines and polyhydroquinolines

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Received: 9 May 2014/Accepted: 6 September 2014 © Springer Science+Business Media Dordrecht 2014

Abstract In this paper, the preparation and characterization of hydroxyapatiteencapsulated γ -Fe₂O₃ nanoparticles functionalized with Melamine nanocomposite (γ -Fe₂O₃@HAp@Melamine) are presented. The resulting nanocomposite was characterized by infrared spectroscopy, scanning electron microscope, thermal gravimetric analysis, X-ray diffraction, vibrating sample magnetometer and elemental analysis. The catalytic activity of γ -Fe₂O₃@ HAp@Melamine as a magnetic powerful basic nanocatalyst was probed through one-pot synthesis of 1, 4-dihydropyridine and polyhydroquinoline derivatives through Hantzsch condensation reaction under solvent-free thermal conditions. The heterogeneous catalyst could be recovered easily by simple magnetic decantation and reused many times without significant loss of its catalytic activity.

Keywords Magnetic basic nanocatalyst \cdot Nano γ -Fe₂O₃ supported Melamine $\cdot \gamma$ -Fe₂O₃@HAp $\cdot 1$,4-Dihydropyridines \cdot Polyhydroquinolines

Introduction

A long-standing goal in catalysis has been the simple recovery and reuse of highly active homogeneous catalysts via surface grafting to heterogeneous supports [1, 2]. Although the ability of heterogeneous catalysts has been demonstrated successfully in many reactions, the tedious recycle of catalysts via filtration and the inevitable loss of solid catalyst in the separation process limited their application [3–6].

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Nowadays, to further address the issue of recyclability and reusability, magnetic nanocarriers have been developed. The magnetic nature of these heterogeneous nanocarriers allows for easy recovery and recycling of the catalysts by an external magnetic field, which may optimize operational costs and enhance product purity [7–9].

It is known that iron oxides, magnetite (Fe₃O₄) and maghemite (γ -Fe₂O₃), are inherently biocompatible and are amenable to post-synthesis surface modification, which makes them excellent candidates for many important applications [10–14]. Although magnetic iron oxide nanoparticles are non-toxic and could be easily synthesized by co-precipitation methods, their applications have been limited due to low chemical and thermal stability in environmental conditions. Thus, the coating of these nanomagnets with an oxygen-impermeable sheath is a necessary prerequisite for their potential use in biomedical and catalyst support applications [15, 16]. Due to good chemical stability, high surface area, and easy synthesis, hydroxyapatitecoated magnetic nanoparticles have recently been introduced and used as a heterogonous catalytic support [17–19].

On the other hand, heterocyclic compounds embedded with nitrogen are prevalent in nature, and present in numerous natural products and pharmaceutical leads. Among the nitrogen heterocycles, 1, 4-dihydropyridine (DHP) and polyhydroquinoline (PHQ) derivatives exhibit a wide range of notable biological properties which expand their applications as vasodilator, antitumor, bronchodilator, antiatherosclerotic, geroprotective and hepatoprotective agents [20–25]. Moreover, these compounds exhibit several medicinal applications which include neuroprotectant, platelet anti-aggregatory activity, and chemosensitizer acting in tumor therapy [26–31]. Thus, the development of simple synthetic routes for these nitrogen-containing heterocyclic compounds from readily available reagents is an important task in organic synthesis.

The straightforward procedure for this goal, first reported by Arthur Hantzsch in 1882, involves three-component, one-pot cyclocondensation of a β -ketoester with an aldehyde and a nitrogen donor either in acetic acid or in refluxing ethanol [32]. Due to the some limitations of the Hantzsch method for the synthesis of different substituted biologically active DHPs, recently, several methods with improved procedures have been devoted to the preparation of DHP [33–37] and PHQ [38–40]. Although most of these processes offer distinct advantages, they have one or more drawbacks such as unsatisfactory yields, acidic catalysts, prolonged reaction times, tedious work-up, harsh reaction conditions, relatively expensive reagents, environmentally toxic catalysts and the use of large quantities of volatile organic solvents. Consequently, there is scope for further modification towards mild reaction condition, increased variation of the substituents and improved yields.

By considering all the above-mentioned points and recent reports for the application of supported Melamine on the surfaces of nanoparticles [41, 42], the aim of this presented protocol is to highlight the synergistic effects of the combined use of multicomponent reactions, MCRs, and reactions under solvent-free conditions with a heterogeneous magnetic nanocatalyst for the development of new eco-compatible strategy for heterocyclic synthesis. In that regard, we designed, for the first time, hydroxyapatite-encapsulated γ -Fe₂O₃ nanoparticles functionalized with

Melamine nanocomposite (γ -Fe₂O₃ @HAp@Melamine) and investigated its performance as a magnetic powerful basic nanocatalyst for the synthesis of DHP and PHQ derivatives through one-pot Hantzsch condensation reaction under solvent-free thermal conditions.

Experimental

General remarks

Iron (II) chloride tetrahydrate (99%), iron (III) chloride hexahydrate (98%), aldehydes and other chemical materials were purchased from Fluka and Merck and used without further purification. Products were characterized by comparison of their physical data [43–47] and IR and ¹H NMR and ¹³C NMR spectra with known samples. NMR spectra were recorded in CDCl₃ on a Bruker Advance DPX 400 MHz instrument spectrometer using TMS as internal standard. The purity determination of the products and reaction monitoring were accomplished by TLC on silica gel polygram SILG/UV 254 plates. The FT-IR spectra of γ -Fe₂O₃@ HAp and γ -Fe₂O₃@HAp@Melamine were measured as potassium bromide discs on a BOMEM MB-Series 1998 FT-IR Spectrophotometer. The particle morphology was examined by SEM. The TGA curve of the nanocomposite was recorded on a BAHR, SPA 503 at heating rates of 10 °C min⁻¹. The crystal structure of the nanocomposite was examined using a PW-1840 Philips diffractometer at room temperature utilizing Cu K α radiation wavelength of $\lambda = 1.5418$ Å. The peak position and intensities were obtained between 10° and 80° with a velocity of 0.02° per second. For magnetization measurement, a vibrating sample magnetometer (VSM) (KavirKashanMagnatics, Iran) was used at room temperature.

Synthesis of HAp-encapsulated- γ -Fe₂O₃[Fe₂O₃@HAp]

Fe₂O₃@HAp was synthesized according to the previously reported method [41]. FeCl₂.4H₂O (1.85 mmol) and FeCl₃.6H₂O (3.7 mmol) were dissolved in deionized water (30 mL) under Ar atmosphere at room temperature and the resulting solution was added to a 25 wt% NH₄OH solution (10 mL) with vigorous mechanical stirring. A black precipitate of Fe₃O₄ was produced instantly. In order to obtain small and uniform Fe₃O₄ particles, the drop rate of NH₄OH was controlled precisely by a constant dropper and the drop rate was 1 mL min⁻¹. After 15 min, 100 mL of Ca(NO₃)₂·4H₂O (33.7 mmol, 0.5 M) and (NH₄)₂HPO₄ (20 mmol, 3.0 M) solutions adjusted to pH 11 were added drop-wise to the obtained precipitate over 30 min with mechanical stirring.

The resulting milky solution was heated to 90 °C. After 2 h, the mixture was cooled to room temperature and aged overnight. The dark brown precipitate formed was filtered, washed repeatedly with deionized water until the water was neutral, and then air-dried under vacuum at room temperature. The synthesized sample was calcined at 300 °C for 3 h, giving a reddish-brown powder.

Synthesis of Melamine supported on hydroxyapatite-encapsulated- γ -Fe₂O₃ [Fe₂O₃@HAp@Melamine]

For introducing of isocyanate groups onto the surface of the Fe₂O₃@HAp, the core/ shell magnetic nanostructure (0.5 g) was dispersed in dry DMF (15 mL) by sonication and then HMDI (1.36 mL, 8.5 mmol) in dry DMF (5 mL) was added drop-wise to the mixture. After mechanically agitation of mixture for 3 h, to graft Melamine onto the surface, Melamine (1.5 g, 8.5 mmol) was dissolved in dry DMF (15 mL) and added drop-wise to the reaction mixture. The mixture was stirred at 70 °C for 3 h. The precipitate was separated by magnetic decantation and washed with CCl₄ several times.

Basic capacity of γ -Fe₂O₃@HAp@Melamine

The basic capacity of Fe₂O₃@HAp@Melamine was calculated based on titration of the proton-exchanged brine solutions. To an aqueous solution of NaCl (1 M, 0.025 L) with an initial pH 5.9, the Fe₂O₃@HAP@Melamine (100 mg) was added and the resulting mixture stirred for 24 h after which the pH of solution increased to 7.29. This is equal to a basic capacity of 7.01×10^{-6} mmol basic sites/g of basic nanocatalyst. Additionally, this result confirmed by back-titration analysis of the catalyst.

General procedure for the synthesis of 1, 4-dihydropyridine

A mixture of ethyl acetoacetate (0.26 g, 2 mmol), ammonium acetate (0.115 g, 1.5 mmol), aromatic aldehyde (1 mmol), and $Fe_2O_3@HAP@Melamine$ (0.15 g) was heated at 80 °C. After satisfactory completion of the reaction and cooling, the reaction mixture was washed with hot ethel acetate and the catalyst was removed by a magnetic field. The solid residue was isolated and purified by recrystallization in hot EtOH. The formation of products was related by comparing the IR and NMR data with authentic samples and literature data.

Selected spectral data for the synthesis of 1, 4-dihydropyridine derivatives

Diethyl 4-(4-cyanophenyl)-2,6-dimethyl-1,4-dihydro-3,5-pyridinedicarboxylate: (Table 2-Entry 4)Yield: 90 %; ¹H-NMR(400 MHz, CDCl₃): $\delta = 1.2$ (t, 6 H), 2.5 (s, 6 H), 4.11 (q, 4 H), 5 (s, 1 H), 5.88 (s, 1 H, NH), 7.2–8.3 (m, 4 H). ¹³C-NMR (100 MHz, CDCl₃): $\delta = 13.95$, 19.34, 42.12, 60.96, 100.8, 111.9, 117.4, 127.7, 131.1, 139.3, 146.5, 147.50. IR (KBr): 3,360, 2,231.89, 1,698.93, 1,681.04, 1,491.04, 1,212.61, 780 cm⁻¹.

Diethyl 4-(4-chlorophenyl)-2,6-dimethyl-1,4-dihydro-3,5-pyridinedicarboxylate: (Table 2-Entry 9)Yield: 93 %;. ¹H-NMR(400 MHz, CDCl₃): $\delta = 1.24$ (t, 6 H), 2.33 (s, 6 H), 4.11 (q, 4 H), 4.97 (s, 1 H), 5.88 (s, 1 H, NH), 7.19–7.23 (m, 4 H). ¹³C-NMR (100 MHz, CDCl₃): $\delta = 14.3$, 19.6, 39.2, 59.9, 103.8, 127.9, 129.4, 131.7, 144.1, 146.3, 167.5. IR (KBr): 3,360, 1,689, 1,651, 1,487, 1,212, 1,122, 789 cm⁻¹.

General procedure for the synthesis polyhydroquinoline

A mixture of aromatic aldehyde (1 mmol), dimedone (0.14 g, 1 mmol), ethyl acetoacetate (0.13 g, 1 mmol), ammonium acetate (0.115 g, 1.5 mmol), and $Fe_2O_3@HAP@Melamine$ (0.15 g) was heated at for 80 °C. Completion of the reactions was monitored by TLC (n-hexan/ethyl acetate 10:3). After satisfactory completion of the reaction and cooling, the reaction mixture was washed with hot ethel acetate and the catalyst was removed by a magnetic field. The solid residue was isolated and purified by recrystallization in hot EtOH.

Spectral data for the synthesis of PHQ derivatives

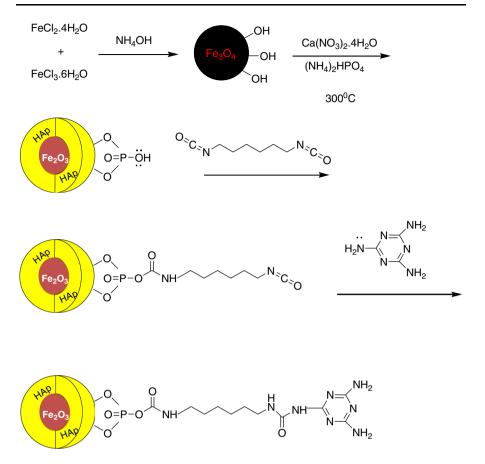
Ethyl 2,7,7-trimethyl-5-oxo-4-(4-chlorophenyl)-1,4,5,6,7,8-hexahydro-3-quinolinecarboxylate (Table 3-Entry 6): Yield: 88 %; M.p 230–232 °C (Ref [42] 233–235 °C); ¹H-NMR (400 MHz, CDCl₃): $\delta = 1.06$ (s, 3H), 1.09 (s, 3H), 1.23 (t, 3H), 2.56 (2H), 2.62(2H), 2.80 (s, 3H), 4.50 (q, 2H), 4.74 (s, 1H), 5.2 (s, 1H), 7.15–7.27 (m, 4H); ¹³C-NMR(100 MHz, CDCl₃): $\delta = 13.95$, 16.34, 29.81, 33.31, 38.46, 42.10, 49.81, 60.96, 100.29, 107.65, 127.31, 128.54, 141.22, 142.77, 150.42, 166.49, 196.71. IR (KBr, cm⁻¹) 3,273, 3,209, 3,080.51, 2,945, 1,703.89, 1,649.5, 1,475, 1,367, 1,227, 1,105, 857.

Ethyl 2,7,7-trimethyl-5-oxo-4-(4-phenylphenyl)-1,4,5,6,7,8-hexahydro-3-quino-linecarboxylate (Table 3-Entry 11): Yield: 97 %; M.p206–208 °C; ¹H-NMR (400 MHz, CDCl₃): $\delta = 1.07$ (s, 3H), 1.09 (s, 3H), 1.27 (t, 3H), 2.61 (2H), 2.79(2H), 2.95 (s, 3H), 4.50 (q, 2H), 4.91 (s, 1H), 5.7 (s, 1H), 7.2–7.49 (m, 9H); ¹³C-NMR(100 MHz, CDCl₃): $\delta = 13.90$, 16.54, 29.88, 33.35, 38.70, 42.20, 49.81, 60.96, 124.68, 126.76, 128.19, 128.84, 139.03, 140.05, 142.77, 144.92, 150.42, 166.49, 196.71.IR (KBr, cm⁻¹) 3,302, 3,195, 3,070, 3,218, 1,692, 1,605, 1,475, 1,360, 1,227,1,111, 870.

Results and discussion

Hydroxyapatite-encapsulated $-\gamma$ -Fe₂O₃, Fe₂O₃@HAp@Melamine, was synthesized according to the procedure shown in Scheme 1. Maghemitenanocrystallities are commonly synthesized by coprecipitation of ferrous and ferric ions in a basic aqueous solution followed by thermal treatment. Because of the sensitivity of the γ -Fe₂O₃, its surface was first coated with hydroxyapatite [Ca₁₀(PO₄)₆(OH)₂, HAp].

Hexamethylenediisocyanate (HMDI), a widely used linker for fabrication of drug delivery vehicles with reportedly a very low degree of toxicity, was used in the present work for conjugating Melamine onto the surface of the γ -Fe₂O₃@HAp. For grafting Melamine onto the surface of the γ -Fe₂O₃@HAp, the isocyanate groups were preliminarily bonded onto the surface by the reaction of hydroxyl groups of γ -Fe₂O₃@HAp with the isocyanate group of HMDI, γ -Fe₂O₃@HAp-NCO. After that, the Melamine was reacted with the core/shell magnetic nanostructure.



Scheme 1 Synthesis of γ -Fe₂O₃@HAp@Melamine

Preparation of γ -Fe₂O₃@HAp@Melamine was confirmed by FT-IR analysis. Figures 1a–c shows the IR spectra of the γ -Fe₂O₃@HAp, γ -Fe₂O₃@HAp-NCO and γ -Fe₂O₃@HAp@Melamine, respectively. According to the spectra, characteristic absorption bands due to the bending vibration mode of O–P–O surface phosphate groups in the hydroxyapatite shell were observed at 567 and 607 cm⁻¹ which overlap with Fe–O stretching.

In addition, the adsorption band at 1,041 cm⁻¹ can be attributed to the stretching of the P–O bond. The IR spectrum of the γ -Fe₂O₃@HAp@Melamine also showed characteristic adsorption bands at 3,330 and 1,630 cm⁻¹ corresponding to the NH and C = O groups.

The NHCO stretching was also observed at 1,570 cm⁻¹. It is worth noting that the disappearance of the isocyanate peak (1b) in the IR spectrum of Fe₂O₃@-HAP@Melamine at about 2,270 cm⁻¹ was also observed. Thus, all the above results indicate that Melamine has been grafted successfully onto the surface of hydroxyapatite-encapsulated γ -Fe₂O₃ nanoparticles.

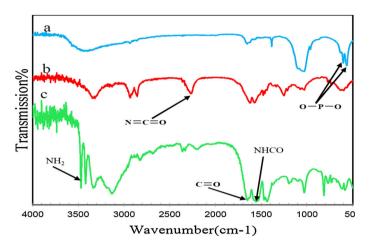


Fig. 1 The FT-IR spectra of γ -Fe₂O₃ @HAP (a), γ -Fe₂O₃ @HAP-NCO (b) and Fe₂O₃@HAP@Melamine (c)

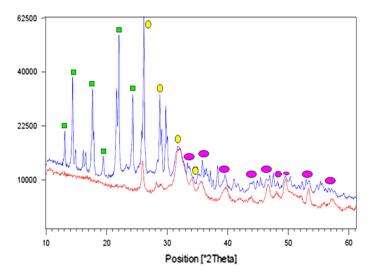


Fig. 2 XRD spectrum of the γ -Fe₂O₃@HAp (*red*) and γ -Fe₂O₃@HAp@Melamine (*blue*), *Yellow circle*: γ -Fe₂O₃, *Pink oval*: HAp, *Green box*: Melamine. (Color figure online)

The γ -Fe₂O₃@HAp@Melamine nanocomposite was also characterized by ion exchange pH analysis. The ion-exchange pH analysis demonstrated a loading of 7.01×10^{-6} mmol basic sites g⁻¹.

 γ -Fe₂O₃@HAp@Melamine was subject to further structural characterization with XRD (Fig. 2). The peak positions and their relative intensities were determined from a comparison of registered standard JCPDF cards (00-047-1409: γ -Fe₂O₃, 00-003-0747: HAp, 00-002-0164: Melamine) available in the system software with the obtained powder diffraction files. The same peaks were observed in both of the bare and Melamine-loaded magnetic particle.

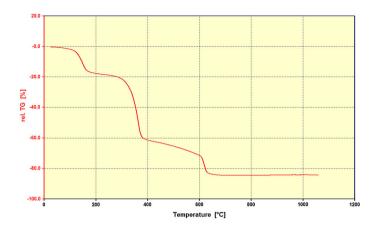


Fig. 3 The TGA analysis of γ-Fe₂O₃@HAp@Melamine

Table 1 Elemental analysis data of γ-Fe₂O₃@HAp@Melamine

Material	C (W %)	H (W %)	N (W %)
Fe ₂ O ₃ @HAp@Melamine	27.84	3.83	46.31

Figure 3 shows the TGA analysis of γ -Fe₂O₃@HAp@Melamine one can observe from the thermogram that the sample exhibits a three-stage degradation pattern over the range of 30–630 °C. The first weight loss of 16.7 % below 200 °C which might be due to the loss of the adsorbed water as well as dehydration of the surface OH groups. The second weight loss step of about 43.6 % in the region of 310–375 °C was due to the cleavage of the urethane linkage, which is quite high compared to conventional urethanes which generally start to decompose around 200–220 °C. The enhanced thermal stability of γ -Fe₂O₃@HAp@Melamine is attributed to its cross-linked nature. The last stage of degradation in the region of 606–637 °C, probably, is due to thermal decomposition of Melamine. Thus, the TGA curves also confirm the successful grafting of Melamine onto the magnetic surface of hydroxyapatite-encapsulated - γ -Fe₂O₃. The total weight loss over the full temperature range is estimated to be 84.5 % due to the loss of the adsorbed water and organic units. The content of the organic units was also defined by elemental analysis data (Table 1) and is in agreement with thermogravimetric analysis data.

The amount of γ -Fe₂O₃@HAp was evaluated by deducting the total weight loss, whose value was obtained from the TGA curve. From these data, the amount of γ -Fe₂O₃@HAP is estimated to be 15.5 %.

Atomic absorption spectroscopy (AAS) was also applied to assess the Fe content of the nanocomposite. A GBC (Avanta) Atomic Absorption spectrometer fitted with a Fe hollow cathode lamp (Unicam, Franklin, MA, USA) was used to perform

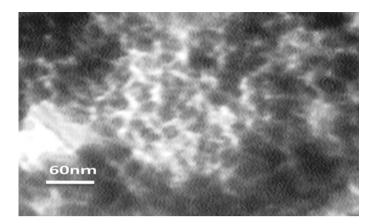


Fig. 4 TEM image of γ -Fe₂O₃ @HAp@Melamine

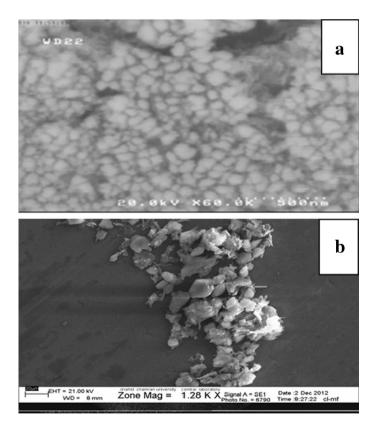


Fig. 5 SEM images of a $\gamma\text{-}Fe_2O_3@HAp,$ and b $\gamma\text{-}Fe_2O_3@HAp@Melamine$

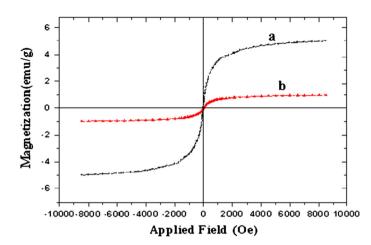
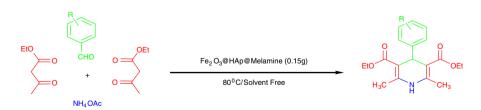


Fig. 6 VSM curve of a γ -Fe₂O₃ @HAp and b γ -Fe₂O₃ @HAp@Melamine at room temperature



Fig. 7 Magnetic recovery of the basic nanocatalyst at the end of reactions



Scheme 2 y-Fe₂O₃ @HAp@Melamine catalyzed synthesis of 1,4-dihydropyridines

atomic absorption measurements. The wavelength of 248.3 nm and spectral bandpass of 0.50 nm were used throughout. An air–acetylene flame was used for the determination of the Fe ions. According to the AAS, the nanocomposite contains $2.5 \% \text{ Fe}_2\text{O}_3$.

Table 2 Optimization of the amount of catalyst	Entry	Amount of catalyst (mol %)	Time(min)	Yield(%)
	1	0	240	12
	2	0.05	40	60
	3	0.1	30	79
	4	0.15	15	94
	5	0.2	15	93

By using the thermogravimetric and AAS data, the empirical formula of the catalyst can be calculated as γ -Fe₂O₃(3)@HAp(1)/H₂O(180)@ C₁₁N₈O₂H₁₉(44.36).

Transmission electron microscopy (TEM) revealed that the iron oxide nanoparticles had been entrapped in the hydroxyapatite shell successfully, in which an average particle size is about 45–60 nm and the diameter of the magnetic core is about 14–29 nm, much smaller than the sizes obtained from the scanning electron microscope (SEM) measurements (Fig. 4).

Figure 5 shows SEM photograph of the γ -Fe₂O₃@HAp and γ -Fe₂O₃@-HAp@Melamine composite particles. This photograph indicates that, although γ -Fe₂O₃@HAp particles have a round shape, after grafting Melamine onto its surface by HMDI, the morphology changed.

It is of great importance that the nanocomposite should possess sufficient magnetic and super-paramagnetic properties for its practical applications. As shown in Fig. 6, the isothermal magnetization curves of γ -Fe₂O₃@HAp, and γ -Fe₂O₃@-HAp@Melamine displayed a rapid increase with nmincreasing applied magnetic field, with a saturation magnetization (Ms) value of 4.99 and 0.96 emu/g, respectively. Reversibility in the graphs shows that the nanocomposites did not aggregate after the magnet device was removed. The magnetization of the γ -Fe₂O₃@HAp@Melamine was also revealed by the easy attraction with an external magnet (Fig. 7).

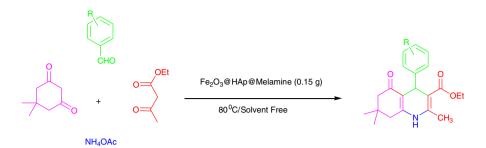
To evaluate the catalytic activity of γ -Fe₂O₃@HAp@Melamine as a magnetic powerful basic nanocatalyst and with an aim to develop a simple practical method for the synthesis of a large range of 1,4-dihydropyridines, through multicomponent reaction, initially, three-component coupling reaction of ethyl acetoacetate and benzaldehyde with ammonium acetate in a 2:1:1.5 ratios as a Hantzsch model reaction (Scheme 2) was examined to determine whether the use of γ -Fe₂O₃@-HAp@Melamine was efficient and to investigate the optimized conditions.

After some experiments, it was found that for efficient coupling reaction presence of 0.15 g of catalyst under solvent-free conditions at 80 °C is the best condition (15 min, 94 %). Using lower amounts of catalyst, the corresponding DHP was produced in lower yield, while higher amounts of catalyst have no marked effect on the reaction time and yield (Table 2). In order to show the role of the catalyst, a similar reaction in the absence of the catalyst was also examined. Under this

Entry	Aldehyde	Product	Time (min)	Yield(%) ^a
1	СНО		15	94
2	NO ₂ CHO		10	99
3	CH ₃ CHO		40	83
4	CN		10	90
5	CHO Br		20	94
6	OCH ₃ CHO		90	80
7	OH CHO		30	83
8	N(CH ₃) ₂		90	91
9	CI		15	93
10	NO ₂ CHO		15	82

Table 3 Solvent-free synthesis of 1, 4-dihydropyridine catalyzed by γ -Fe₂O₃@HAp@Melamine

^a Isolated yield



Scheme 3 y-Fe₂O₃@HAp@Melamine catalyzed synthesis of polyhydroquinoline derivatives

condition, the reaction led to the formation of the desired product in low yield after a long reaction time.

Subsequently, with optimal conditions in hand, 2:1:1.5 molar ratios of ethyl acetoacetate, aldehyde and ammonium acetate and 0.15 g of $Fe_2O_3@HAp@Mel$ amine at 80 °C under solvent-free conditions, the generality and synthetic scope of this coupling protocol were demonstrated by synthesizing a series of DHPs having different steric and electronic properties. As Table 3 shows, yields are good to excellent in most cases.

With this promising result in hand, to evaluate the generality and synthetic scope of this coupling protocol, a series of PHQ derivatives under the optimized reaction conditions was also prepared through one-pot four-component coupling reaction of ethyl acetoacetate, dimedone and benzaldehyde with ammonium acetate in 1:1:1:1.5 ratios (Scheme 3). The overall process involves the Knoevenagel condensation of dimedone with aryl aldehydes, followed by in situ Michael addition of ethyl acetoacetate in a single operation.

As shown in Table 4, in all cases, heterocyclic, conjugated and aromatic aldehydes with substituents carrying either electron-donating or electron-withdrawing groups reacted successfully and gave the expected products in good to excellent yields and short reaction times. The kind of aldehyde has no significant effect on the reaction. It was indicated that both electron-rich and electron-deficient aldehydes reacted well, mostly leading to high yields of products.

The recyclability of the catalyst in the reaction of benzaldehyde, ethyl acetoacetate, dimedone and ammonium acetate in the presence of γ -Fe₂O₃@-HAp@Melamine was also checked. After the completion of the reaction, the reaction mixture was cooled to room temperature and hot ethanol was added. The catalyst was concentrated on the sidewall of the reaction vessel using an external magnet, the organic phases were separated by decantation, and the residual catalyst in the reaction vessel was washed and dried and then subjected to the next run directly. In 6 consecutive runs, the conversion stayed higher than 83 %, with no detectable loss (Fig. 8).

Entry [Ref]	Aldehyde	Product	Time (min)	Yield(%) ^a	M.P Observed	.°C Reported
1	СНО	OCH CH3	5	89	202–204	203–205 ²¹
2	NO ₂ CHO	O O O O CEt H CH ₃	5	91	238–240	242–244 ⁴⁴
3	CH3 CH0	OH3 OCH3 OCH3 OCH3	10	89	260–262	260–263 ²⁷
4	СНО	CI COOEt COOEt CH3	10	89	207–209	207–209 44
5	N(CH ₃) ₂ CHO	N(CH ₃) ₂ O O O O CH ₃	20	95	229–231	233–235 ²¹
6	CI CHO	G CH CH ₃	5	88	230-232	233–235 ⁴⁶
7	CHO NO2	NO ₂ OCEI CH ₃	10	85	178–180	172–174 ²⁷

Table 4 Solvent-free synthesis of polyhydroquinolinecatalyzed by γ -Fe₂O₃@HAp@Melamine

Entry [Ref]	Aldehyde	Product	Time (min)	Yield(%) ^a	M.F Observed	°. C Reported
8	OEt CHO	OEI OEI OEI OEI OEI	15	86	oil	-
9	CHO	O H CH ₃	10	87	200–202	203–205 ⁴⁵
10	GHO Br	Br COOEt CH3	10	95	192–194	NR ^b
11	СНО	OCH CH3	10	97	206–208	NR ⁵
12	СНО		30	79	240–242	245–247 ⁴⁷
13	CN CHO	CN O O H CH ₃	10	95	210–213	NR ^b
14	он сно	OH OH OH OCH CH ₃	40	72	oil	-

Table 4 continued

Entry [Ref]	Aldehyde	Product	Time (min)	Yield(%) ^a	M.P Observed	°C Reported
15	Br		10	82	252–254	252–254 ²⁷
16	CHO NO2		10	85	204–206	204–206 ²¹
17	Вгурон	Br OH COOEt H CH ₃	10	81	oil	_
18	OCH ₃ CHO	OCH3 OCH3 OCH3 OCH3	10	84	255–257	255–257 ²⁷
19	СНО	OH COOEL COOEL	15	94	oil	-

Table 4 continued

^a Isolated yield

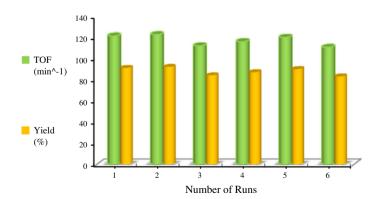


Fig. 8 Recyclability of the γ -Fe₂O₃@HAp@Melamin

Conclusions

In summary, a magnetically separable basic nanocatalyst was successfully prepared through the immobilization of Melamine on hydroxyapatite-encapsulated γ -Fe₂O₃ nanoparticles. The catalytic activity of γ -Fe₂O₃@HAp@Melamine was probed through one-pot synthesis of 1,4-dihydropyridines and PHQ derivatives through Hantzsch condensation reaction under solvent-free thermal conditions. The catalyst shows an environmental friendly character, with recyclability of the catalyst making for the development of a greener strategy. Moreover, the procedure offers several advantages including high yields, operational simplicity, clean reaction conditions and minimum pollution of the environment, which makes it a useful and attractive process for the synthesis of 1,4-dihydropyridines and PHQ derivatives.

Acknowledgment We are grateful to the Research Council of ShahidChamran University for financial support.

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