Carbohydrates

Significant Substituent Effect on the Anomerization of Pyranosides: Mechanism of Anomerization and Synthesis of a 1,2-*cis* Glucosamine Oligomer from the 1,2-*trans* Anomer

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Abstract: Aminoglycosides containing a 2,3-*trans* carbamate group easily undergo anomerization from the 1,2-*trans* glycoside to the 1,2-*cis* isomer under mild acidic conditions. The N-substituent of the carbamate has a significant effect on the anomerization reaction; in particular, an N-acetyl group facilitated rapid and complete α -anomerization. The differences in reactivity due to the various N-substituents

Introduction

Oligosaccharides and glycoconjugates play important roles in many biological processes, including cell-cell communication, bacterial adhesion, masking of immunological epitopes, fertilization, and cell proliferation.^[1-3] To carry out precise analyses of these roles, facile access to glycoconjugate-derived oligosaccharides is imperative. However, glycoconjugates are usually heterogeneous, consisting of various glycoforms, and the repertoire of homogeneous and structurally defined glycans obtainable from natural sources is limited. Hence, chemical synthesis of oligosaccharides would be an extremely useful com-

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were supported by the results of DFT calculations; the orientation of the acetyl carbonyl group close to the anomeric position was found to contribute significantly to the directing of the anomerization reaction. By exploiting this reaction, oligoaminoglycosides with multiple 1,2-*cis* glycosidic bonds were generated from 1,2-*trans* glycosides in a onestep process.

plementary approach to produce homogeneous and well-defined substances. The chemical synthesis of glycosides has contributed greatly to glycobiology and glycotechnology;^[4-10] in particular, the glycosylation reaction is recognized as one of the most essential reactions in oligosaccharide synthesis. This reaction, which involves the formation of a glycosidic linkage between a sugar donor and a glycosyl acceptor, has seen remarkable developments in recent times with respect to the wealth of synthetic methods available. Most 1,2-trans glycosides can be easily prepared by exploiting neighboring group participation of the 2-acyl protecting group. However, 1,2-cis glycosides are often difficult to synthesize, even with our current knowledge. 1,2-cis Aminoglycosides are particularly difficult to prepare in a completely stereoselective manner,^[11-18] although they are found in many biologically active oligosaccharides such as heparin and antibiotics.[19-24] Since Lemieux and Paulsen reported a 2-azide-2-deoxy glycosyl donor for 1,2cis aminoglycoside preparation, methods toward the synthesis of 1,2-cis aminoglycosides have not progressed.[25-27] Reasons for this gap in the literature are attributed to the low yields and selectivities for 2-azide pyranoside preparation and the moderate selectivity in glycosylation reactions.^[27] Recently, 2,3trans carbamates possessing pyranoside moieties have been developed for 1,2-cis-selective glycosylation.[28-33]

A typical glycosylation reaction involving glycosyl donors, such as thioglycosides, glycosylhalides, and imidates, proceeds by an exocyclic cleavage reaction through a cyclic cation (Scheme 1).^[5-10] The endocyclic cleavage reaction, which gives an acyclic cation through a bond cleavage between the anomeric carbon and O5 oxygen, is extremely rare in pyranoside cleavage.^[34,35] Although glycosyl donors with 2,3-*trans* carbamate or carbonate groups undergo cleavage through the typical exocyclic reaction mode, several research groups, in-

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Scheme 1. Endocyclic cleavage reaction and exocyclic cleavage reaction.

cluding our own, reported that 2,3-trans carbamate- and carbonate-containing glycosides are easily cleaved in an endocyclic manner and can be anomerized from the 1,2-trans to 1,2cis orientation under weak acidic conditions. Experimental evidence of the existence of an endocleavage pathway in pyranosides carrying 2,3-trans carbamate or carbonate moieties was demonstrated by the identification of adducts of the acyclic cations produced by the endocyclic cleavage reaction, captured by reduction, chlorination, and inter- or intramolecular Friedel-Crafts reactions,[36] however, the substrates failed to undergo complete conversion, resulting in isomeric mixtures.^[31, 35-38] Quantum-mechanical calculations revealed that inner strain caused by the fused rings (the pyranoside ring and the 2,3-trans carbamate group) is the predominant factor for the enhancement of the endocyclic cleavage reaction.^[39] The excellent agreement between the transition-state energy and the experimentally observed reactivity indicates that this series of anomerization reactions is predominantly under kinetic control. Based on the experiments and the calculations, it was expected that the substituent on the nitrogen atom of the carba-

mate group would influence both the anomerization ratio and rate, and that complete anomerization to the 1,2-cis glycoside would be possible by selecting an appropriate substituent. Here, we report our experimental and computational investigations performed with the aim of identifying the optimal substituent group for the anomerization reaction, and how this endocyclic cleavage reaction can be used to synthesize new glycosides.

Results and Discussion

To investigate substituent effects at the 2,3-*trans* carbamate nitrogen site on the outcome of the anomerization reaction, several glycosides **1a–I** were prepared (see the Supporting Information); the anomerization reactions were carried out in the presence of BF₃-OEt₂ in CH₂Cl₂ at -30 °C for 12 h (Table 1). Benzyl-substituted carbamate **1a** (Table 1, entry 1) was smoothly anomerized to α -anomer **2a** in 63% yield. Pyranosides **1b** and **1c**, containing a carbamate substituted at nitrogen with a *p*-methoxybenzyl (electron-donating) group and an *o*-nitrobenzyl (electron-withdrawing) group,

respectively, were also anomerized in favor of the α -anomers (entries 2 and 3). Carbamates substituted with nitrile (1d) and ester (1 e) groups as intramolecular cation-stabilizing moieties, did not yield positive results (entries 4 and 5). Interestingly, however, compounds 1g-l underwent anomerization to produce solely the α -anomers (entries 7–16). The isolated α -anomers **2g** and **2k** did not undergo the reverse reaction to the β anomer under the same conditions, and 2g and 2k were recovered in 80 and 81% yield, respectively. These results suggest that the anomerization reaction is under kinetic control and that there is no equilibrium between the α - and β -anomers. In addition, these results clearly show that carbamates possessing N-acyl substitution significantly enhanced the anomerization reaction in the α -direction and that the anomerization reaction was irreversible under these conditions. Remarkably, on reducing the amount of BF3. OEt2 from 2.0 to 0.5 equivalents, the yield of the α -product **21** was increased (entries 12– 14), which was attributed to the suppression of a deacetylation side reaction at the 6-position caused by the Lewis acidity of BF₃·OEt₂. Compound 2m was obtained in entries 12 and 13

Table 1. Effect of carbamate N-substitut OPG BF3•OEt2 (X equiv) AcO NR SPh -30 °C 12 h		AcO NR 1a-11		Ph + $ACOOT$	zation reaction. + Acooperation NR SPh 2a-2l		AcO NAC SPh 2m	
Entry	Substrate	R ^[c]	PG ^[c]	Х	β -Product	Yield [%]	α-Product	Yield [%]
1	1a	Bn	Bn	2	1a	16	2 a	63
2	1 b	PMB	Bn	2	1 b	15	2 b	77
3	1 c	<i>o</i> -nitrobenzyl	Bn	2	1 c	26	2 c	63
4	1 d	CH₂CN	Bn	2	1 d	15	2 d	71
5 ^[a]	1 e	CH_2CO_2Me	Bn	2	1e	-	2 e	-
6	1 f	Н	Bn	2	1 f	69	2 f	19
7	1 g	CO₂Me	Bn	2	1 g	0	2 g	80
8	1 h	CO₂AII	Bn	2	1 h	0	2 h	88
9	1i	CO₂Bn	Bn	2	1i	0	2i	88
10	1j	$CO_2CH_2CCI_3$	Bn	2	1j	0	2j	88
11	1 k	Ac	Bn	2	1 k	0	2 k	87
12	11	Ac	Ac	2	11	0	21	70
13	11	Ac	Ac	1	11	0	21	87
14	11	Ac	Ac	0.5	11	0	21	90
15	11	Ac	Ac	0.1	11	65	21	30
16 ^[b]	11	Ac	Ac	0.1	11	2	21	89
[a] Re ether	[a] Reaction with 1e yielded a complex mixture. [b] Reaction period was 72 h. [c] $PMB = p$ -methoxybenzyl ether $PG = protecting group$							



Table 2. Scope and limitations of the anomerization reaction. ^[a]								
		$\begin{array}{c} R^{4} \\ R^{3} \\ O \\ O \\ \end{array} \begin{array}{c} R^{4} \\ R^{3} \\ R^{2} \\ R^{1} \\ $	OEt₂ quiv) <u>2Cl₂ ►</u> R ^{3 -} 0 °C O 2 h O		R ¹ +	$R^{3} \xrightarrow{R^{4}}_{O} \xrightarrow{OR^{5}}_{R^{2}}$		
		3a-15a		3a-15a		3b-15b		
Entry	Substrate	R ¹	R ²	R ³	R ⁴	R⁵	Products	Yield [%]
1	3a	SPh	Н	Н	OAc	Bn	3 a/3 b	22:66
2	4a	SPh	Ac	Н	OAc	Bn	4 a/4 b	0:83
3	5 a	SPh	Bn	н	OAc	Bn	5 a/5 b	0:90
4	бa	SMP	CO ₂ All	OAc	Н	Bn	6 a/6 b	0:92
5	7a	OMe	Bn	OAc	Н	Bn	7 a/7 b	29:64
6	8a	OMP	Н	OAc	н	Bn	8 a/8 b	98:0
7	9a	OMP	Bn	OAc	н	Bn	9 a/9 b	94:0
8	10 a	OMP	Ac	OAc	н	Bn	10 a/10 b	0:68
9	11 a		н	OBn	н	TBDPS	11 a/11 b	86:0
10	12a		Bn	OAc	н	Bn	12 a/12 b	90:5
11	13a	BnO BnO BnO BnO OMe	CO₂Me	OBn	н	TBDPS	13 a/13 b	21:73
12	14a	BnO BnO BnO BnO OMe	Ac	OBn	н	TBDPS	14a/14b	0:88
13	15 a	BnO BnO NPhth	Ac	OBn	н	TBDPS	15 a/15 b	0:88
14	16a	BnO BnO NPhth	Ac	OBn	н	TBDPS	16a/16b	0:62
[a] MP = p-methoxyphenyl; Phth = phthalimide; TBDPS = tert-butyldiphenylsilyl.								

(Table 1). In the presence of only 0.1 equivalents of BF₃·OEt₂, anomerization did not proceed to completion over the 12 h reaction time, with the β -anomer **3** remaining in 65% yield (entry 15); however, after 72 h, the anomerization was nearly complete, with 89% of the α -product formed (entry 16).

Next, we focused on expanding the scope of substrates for the anomerization reaction (Table 2). We found that not only was there an effect of the N-acetyl substituent on the carbamate observed for glucosamine derivatives, but also that galactosamine with N-acetylcarbamate 4a and N-benzylcarbamate **5a** showed complete anomerization to α -anomer **4b** and **5b** (Table 2, entries 2 and 3), whereas the β -anomer **3a** remained in 22% yield for the carbamate without a substituent (entry 1). The p-methoxy-substituted thioglycoside 6a was also completely anomerized to α -anomer **6b** (entry 4). As with earlier work, which reported that O-aryl pyranosides do not easily anomerize,^[40] our experiments also showed no anomerization for either the unsubstituted substrate 8a or the benzyl-substituted compound 9a (entries 6 and 7). However, the p-methoxyphenyl pyranoside with N-acetylcarbamate 10a underwent anomerization, giving the α -product in 68% yield (entry 8). Disaccharides were also anomerized when a carbamate group was introduced. These trends in anomerization due to the different substituents were similar to those for the monosaccharides (entries 9–13); namely, when an acetyl group was present as the carbamate substituent, complete anomerization of **14a** and **15a** was observed (entries 12 and 13). However, the disaccharide with an unsubstituted carbamate **11a** was not anomerized (entry 9).

As we had previously reported,^[41] a significant solvent effect was observed in the anomerization reaction. The anomerization reaction with compound **17** a was completed in CH₂Cl₂ within 30 min. In CH₃CN, the reaction was very quick and was completed within 1 min at -30 °C in the presence of 2 equivalents of BF₃·OEt₂. After 1 min in CH₃CN, the α -anomer was obtained in 91% yield and no β -anomer was obtained (Figure 1).

The experimental observation that the presence of the *N*-acetyl group on the carbamate significantly accelerated the anomerization reactions was further investigated theoretically for pyranosides **1 f**, **1 g**, and **1 k** by DFT



Figure 1. Time-course of anomerization reaction in CH_2CI_2 and CH_3CN . Red line: yield of **17a** in CH_2CI_2 , blue line: yield of **17b** in CH_2CI_2 , purple line: yield of **17a** in CH_3CN , green line: yield of **17b** in CH_3CN . The numbers on the lines are yields of each compound.



analysis at the B3LYP/6-31G(d,p) level,^[42,43] using the Gaussian 03 program.^[44] In exploring the potential energy surface for **1 f** and **1 k** in the same manner as previously reported,^[39,45] the transition states were found in the course of the C1–C2 bond rotation at ∠H1-C1-C2-H2 = -35.8 and -39.8°, respectively, after the bond breaking between C1 and O5 (Figure 2). The calculations were performed in the gas phase (solid lines in Figure 2), and the energies in CH₂Cl₂ solvent were estimated by using an integral-equation formalism-polarizable continuum model (IEF-PCM)^[46] with the default parameters of Gaussian 03



Figure 2. Results of the transition state analysis for **1 f** and **1 k** along the C1–C2 bond rotation. Potential energies of the reactant (β -anomer) and the product (α -anomer) as well as the transition-state energies are represented relative to the β -anomers. The calculations were performed in the gas phase (solid line). Energies in solution (CH₂Cl₂) were estimated using an IEF-PCM approach (dashed line). —: **1 f**; —:: **1 k**; -----: **1 f** in CH₂Cl₂; -----: **1 k** in CH₂Cl₃.

(dashed lines in Figure 2). The transition state energies for 1 k, with an *N*-acetylcarbamate, were found to be $11-18 k J mol^{-1}$ lower than those for 1 f, with an unsubstituted carbamate. The C1–O5 bond lengths of the transition states for 1 f and 1 k were 2.76 and 2.84 Å, respectively. These results indicate that 1 k should undergo the endocyclic cleavage–recyclization reaction more easily than 1 f, through a kinetically predominant reaction mechanism. The results of the transition-state analysis are in good agreement with the experimental observations.

We hypothesize that the presence of a carbonyl group as the N-substituent is responsible for the acceleration of the anomerization reaction and that the interaction of the carbonyl oxygen with the anomeric site stabilizes the linear oxacarbeni-

um ion produced by the endocyclic cleavage (Figure 3). As a result of this effect, the C1–O5 distance is increased, rendering the subsequent C1–C2 bond-rotation feasible. *N*-Acyloxazolidinones adopt two predominant conformers with the carbonyl dipoles aligned either *syn-* or *anti*periplanar, with the latter being

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predominant.^[37,47,48] The carbonyl group of an *anti*-conformer located near the anomeric position would assist endocyclic cleavage.

To confirm this hypothesis, we focused on the difference in reactivity of a pyranoside with 2,3-*trans-N*-methoxycarbonyl-carbamate (e.g., compound **1g**) and *N*-acetylcarbamate (e.g., compound **1k**) substitution. A conformational search was performed upon the rotation of the N–C bond of the N-substituent for **1g** and **1k** in the gas phase. The geometries of **1g** and **1k** were optimized to the *anti* conformer at \angle C2-N-C-O=5.5

and -3.2°, respectively (Figure 4a). The conformational search was initiated from the optimized geometries by progressively rotating the N-C bond from 0 to 330 (i.e., -30°) in steps of 30°. The minimum energy of the syn conformer of was found to be 1 k 36.4 kJ mol⁻¹ higher than that of the anti conformer, whereas the energy of syn conformer of 1g was only 6.9 kJ mol⁻¹ higher than that of the anti conformer (Figure 4b). The lowest energy barrier between the anti and syn conformer of 1k was found to be 42.0 kJ mol⁻¹, or 16.7 kJ mol⁻¹ higher than that of 1g. For both models, the dipole moment values of the anti conformers tended to be lower than those of the syn conformers, with a maximal difference of 3-

4 Debye. These observations suggest that the pyranosides with *N*-acetylcarbamate substitution predominantly adopt the *anti* conformers, with the carbonyl oxygen oriented toward the anomeric site, resulting in a lower dipole moment. On the other hand, the *anti* and *syn* conformers of the glycosides with *N*-methoxycarbonylcarbamate are almost equally populated, with only a slight preference for the *anti* conformer. The theoretically estimated ordering of the populations of the *anti* conformers agrees with the experimentally observed ordering of the reactivity of anomerization. These computations support the hypothesis that the presence and orientation of the carbonyl group at the N-substituent position of the carbamate groups are important.



Figure 3. Mechanism of the reaction acceleration. The carbonyl group at the N-substituent position stabilizes the cation produced by endocyclic reaction. The *anti* conformer is assumed to be predominant.

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Figure 4. DFT analysis of geometries for 1 g and 1 k in the gas phase. a) Optimized geometries. Pyranosides 1 g and 1 k were optimized to the *anti*-conformer for the N–C bond; b) Potential energy and dipole moment plots along the N–C bond rotation. It is suggested that the pyranoside with *N*-acetylcarbamate (1 k) shows a higher-energy barrier between the *anti* and the *syn* conformers and a predominance of the *anti* conformer, whereas the pyranoside with *N*-methoxycarbonylcarbamate (1 g) shows a lower barrier between the *anti* and the *syn* conformers. The *anti* conformer exhibits lower dipole moment values for both 1 g and 1 k.

Finally, the utility of the endocyclic cleavage reaction was demonstrated by anomerization of multiple β -glycosyl linkages in a one-step operation. Chitin and chitosan are polymers consisting of *N*-acetyl glucosamine/glucosamine units linked by β-(1,4)-bonds and have many promising applications in water treatment, food science, cosmetics, and pharmaceutics. Cellulose and amylose are two similar polysaccharides comprised of 1,4-glucose units, but have distinct characteristics because of the higher-order structure difference imparted by the anomeric stereochemistry. The unique α -(1,4)-glucosamine polymer is generally not available because selective 1,2-cis aminoglycoside synthesis is difficult. Here, protected chitotetraose 23 was synthesized in a similar manner reported by Ogawa as shown in Scheme 2.^[49] The glycosylation reaction between 18 and 19 proceeded in high yield. Disaccharide 20 was subsequently transformed to acceptor 21 and donor 22. Glycosyl fluoride 22 was activated by hafnium(IV) triflate, Hf(OTf)₄, by a recently developed operationally simple method to give tetrasaccharide 23.^[50] Subsequent transformation to anomerization precursor 24 through introduction of the N-acetylcarbamate moieties was accomplished by treatment of aminoalcohol 23 with triphosgene in the presence of NaHCO₃ and subsequent acetylation in the presence of 4-dimethylaminopyridine (DMAP; Scheme 2). After BF₃·OEt₂ treatment of 24 (coupling constants at anomeric position J=8.8 Hz) in CH₃CN, the anomerized compound **25** (coupling constants at anomeric position J=2.4, 2.8, and 3.2 Hz) was obtained in 83% yield.^[51] The simultaneous anomerization of four 1,2trans glycosidic bonds to 1,2-cis glycosides was thus accomplished in a single laboratory operation, in excellent yield.

Conclusion

We have demonstrated that anomerization through an endocyclic cleavage-recyclization process is a powerful strategy to achieve complete 1,2-cis aminoglycoside preparation. We found that the presence of an acetyl group on the 2,3-trans carbamate has a significant positive effect on the anomerization reaction. Computational studies supported the feasibility of the endocyclic cleavage-induced anomerization reaction, and together with our previous calculations,^[39, 45] revealed that the inner strain caused by distorted carbamate group and the orientation of the carbonyl group toward the anomeric position are important factors in the reaction. In the anomerization reac-

tion, the existing multiple 1,2-*trans* glycosyl bonds were converted into *cis* glycosyl bonds, which are difficult to obtain, in a single operation. Further investigations on extending this methodology for the synthesis of bioactive oligosaccharides and high-molecular-weight 1,2-*cis* chitosan derivatives, a new previously unknown class of polymers prepared from naturally occurring chitosan, will be reported in due course.

Experimental Section

General procedures

All commercial reagents were used without further purification. Analytical TLC was performed on silica gel 60 F254 plates (Merck) and visualized by UV fluorescence guenching and 12-molybdo(VI) phosphoric acid acid/phosphoric acid/sulfuric acid staining. Flash column chromatography was performed on a silica gel 60N (spherical, neutral, 40-100 µm Kanto Co.). Yields refer to chromatographically and spectroscopically pure compounds. ¹H and ¹³C NMR spectra were recorded on a JEOL EX 400 spectrometer (400 and 100 MHz, respectively) at ambient temperatures (23-24 °C) in $CDCl_3$. Chemical shifts (δ) are reported in ppm relative to internal TMS ($\delta\!=\!0.00$ ppm) for 1H and CDCl3 ($\delta\!=\!77.00$ ppm) for ^{13}C NMR spectra. HRMS were measured by quadrupole-TOF mass spectrometry. Optical rotations were measured at room temperature (JASCO DIP-310). Melting points are not corrected (YANACO micro melting point apparatus). Compounds 1 a,^[39] 2 a,^[39] 1 f,^[39] 2 f,^[39] 1 g,^[39] 2 g,^[39] $1 k_{,}^{(39)} 2 k_{,}^{(39)} 6 a_{,}^{(39)} 1 l_{,}^{(52)} 3 a_{,}^{(28)} 5 a_{,}^{(31)} 5 b_{,}^{(41)} 7 a_{,}^{(41)} 7 b_{,}^{(41)} 8 a_{,}^{(40)}$ $9\,a_{\text{,}}^{\text{[40]}}$ $18_{\text{,}}^{\text{[53]}}$ $21_{\text{,}}^{\text{[54]}}$ and $22^{\text{[50]}}$ were previously reported. Spectro-

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Scheme 2. Synthesis of a new "1,2-cis chitosan" tetrasaccharide. DAST=diethylaminosulfur trifluoride; CAN=ceric ammonium nitrate.

scopic data of 1c-1e, 1h-1j, 2c-2d, 2h-2j, 3b, 4a, 4b, 6b, 10-16a, 10-16b are reported in the Supporting Information.

by preparative TLC (hexane/EtOAc, 7:3).

Synthesis

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General procedure for anomerization: BF₃·OEt₂ (2 equiv) was added to β -glycoside (1 equiv) in CH₂Cl₂ (substrate concentration: 0.077 m) at -30 °C. After 12 h, the mixture was quenched with sat. NaHCO₃ and the aqueous layer was extracted with CHCl₃ several times. The combined layers were washed with brine and dried over Na₂SO₄. After filtration, the mixture was concentrated in vacuo, and the residue was purified by preparative TLC.

Phenyl *N*-4-methoxybenzyl-2-amino-4-*O*-acetyl-6-*O*-benzyl-2,3-*N*,*O*-carbonyl-2-deoxy-1-thio-β-D-glucopyranoside (1 b): $[\alpha]_D^{24} = -29.0 \ (c = 1.0 \ in CHCl_3); ¹H NMR (400 MHz, CDCl_3): <math>\delta = 7.43 \ (d, J = 6.8 \ Hz, 2 H), 7.34-7.21 \ (m, 12 H), 6.85 \ (d, J = 8.4 \ Hz, 2 H), 5.23 \ (t, J = 10.0 \ Hz, 1 H), 4.81 \ (d, J = 9.2 \ Hz, 1 H), 4.71 \ (d, J = 15.2 \ Hz, 1 H), 4.60 \ (d, J = 15.2 \ Hz, 1 H), 4.52 \ (d, J = 11.6 \ Hz, 1 H), 4.47 \ (d, J = 11.6 \ Hz, 1 H), 4.11 \ (t, J = 10.8 \ Hz, 1 H), 3.79 \ (s, 3 H), 3.60 \ (m, 1 H), 3.53 \ (m, 2 H), 3.50 \ ppm \ (t, J = 11.2 \ Hz, 1 H); ¹³C \ NMR \ (100 \ MHz, CDCl_3): <math>\delta = 158.7, 132.2, 129.9, 129.1, 128.3, 127.8, 127.7, 114.0, 86.9, 79.9, 88.0, 73.6, 68.8, 68.0, 59.9, 55.3, 20.8 \ ppm; \ HRMS:$ *m/z* $\ calcd \ for C₃₀H₃₁NO₇S + Na⁺: 572.1713 \ [$ *M*+Na⁺]; found: 572.1710. Methyl (*N*-acetyl-2-amino-2,3-*N*,*O*-carbonyl-4-*O*-acetyl-6-*O*-benzyl-2-deoxy-β-D-glucopyranosyl)-(1 \rightarrow 4)-2,3,4-tri-*O*-benzyl-α-D-glucopyranoside (17a): [α]₂²⁴ = -3.7 (c=0.88 in CHCl₃);¹H NMR (400 MHz, CDCl₃): δ =7.37-7.23 (m, 20H), 5.22 (dd, J=9.2, 4.4 Hz, 1 H), 4.99 (d, J=11.2 Hz, 1 H), 4.92-4.87 (m, 2 H), 4.81 (d, J=11.2 Hz, 1 H), 4.75 (d, J=12.4 Hz, 1 H), 4.69 (d, J=11.2 Hz, 1 H), 4.60 (d, J=11.6 Hz, 1 H), 4.54 (d, J=3.6 Hz, 1 H), 4.49 (d, J=12.0 Hz, 1 H), 4.45 (d, J=12.0 Hz, 1 H), 3.95 (m, 1 H), 3.80-3.75 (m, 3 H), 3.69-3.64 (m, 2 H), 3.51 (dd, J=10.0, 3.6 Hz, 1 H), 2.35 (s, 3 H), 2.07 ppm (s, 3 H); 1³C NMR (100 MHz, CDCl₃): δ =170.1, 169.6, 153.3, 138.8, 138.8, 138.2, 137.7, 129.0, 128.4, 128.3, 128.2, 128.1, 127.9, 127.7, 127.5, 100.7, 98.1, 82.2, 79.8, 78.4, 75.6, 75.5, 74.5, 73.4, 73.3, 70.7, 70.1, 69.8, 67.2, 60.1, 55.1, 24.5, 20.7 ppm; HRMS: *m*/z calcd for C₄₄H₅₁NO₁₃+Na⁺: 848.3253 [*M*+Na⁺]; found: 848.3254.

Methyl (*N*-acetyl-2-amino-2,3-*N*,*O*-carbonyl-4-*O*-acetyl-6-*O*-benzyl-2-deoxy-α-D-glucopyranosyl)-(1→4)-2,3,4-tri-*O*-benzyl-α-D-glucopyranoside (17 b): $[α]_D^{24}=98.9$ (c=1.6 in CHCl₃); ¹H NMR (400 MHz, CDCl₃): $\delta=7.37-7.23$ (m, 20 H), 5.79 (d, J=2.4 Hz, 1 H), 5.36 (t, J=9.6 Hz, 1 H), 5.00 (d, J=10.4 Hz, 1 H), 4.86 (d, J=11.2 Hz, 1 H), 4.80 (d, J=10.8 Hz, 1 H), 4.77 (d, J=10.8 Hz, 1 H), 4.67 (d, J=

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Phenyl N-4-methoxybenzyl-2amino-4-O-acetyl-6-O-benzyl-2,3-N,O-carbonyl-2-deoxy-1-thio-α-Dglucopyranoside (2 b): $[\alpha]_{D}^{24} =$ 122.1 (c = 1.0 in CHCl₃); ¹H NMR (400 MHz, CDCl₃): $\delta = 7.39$ (d, J =5.6 Hz, 2H), 7.38-7.21 (m, 8H), 7.11 (d, J=8.4 Hz, 2 H), 6.75 (d, J= 8.4 Hz, 2 H), 5.34 (d, J=4.4 Hz, 1 H), 5.25 (t, J=9.6 Hz, 1 H), 4.68 (d, J= 14.4 Hz, 1 H), 4.53 (d, J=12.0 Hz, 1H), 4.37-4.43 (m, 2H), 4.24 (m, 1 H), 4.07 (d, J=14.4 Hz, 1 H), 3.71 (s, 3 H), 3.56 (dd, J=12.0, 4.4 Hz, 1H) 3.51 (m, 2H), 1.95 ppm (s, 3H); 13 C NMR (100 MHz, CDCl₃): $\delta =$ 169.0, 159.6, 157.9, 137.3, 132.6, 131.7, 130.2, 129.1, 128.3, 127.9, 127.8, 127.7, 126.0, 114.3, 84.9, 76.1, 73.5, 71.6, 68.3, 67.5, 59.7, 55.3, 47.4, 20.7 ppm; HRMS: m/z calcd $C_{30}H_{31}NO_7S + Na^+$: for 572 1713 $[M+Na^{+}]$: found: 572.1711.

Time-course experiment of anomerization of 17 a: To a solution of 17a (70 mg-100 mg) in either CH₂Cl₂ or CH₃CN (substrate concentration 0.077 м), BF₃•OEt₂ (2 equiv) was added at -30°C under an Ar atmosphere. After appropriate reaction period, the reaction was quenched with sat. NaHCO₃ and the aqueous layer was extracted with EtOAc several times. The combined organic layers were washed with sat. NaHCO₃ and brine. After drying the extract over Na₂SO₄ and filtration, the mixture was concentrated in vacuo. The residue was purified 12.0 Hz, 1 H), 4.58–4.55 (m, 2 H), 4.40 (d, J = 11.6 Hz, 1 H), 4.43 (d, J = 12.0 Hz, 1 H), 3.98 (t, J = 9.6 Hz, 1 H), 3.84–3.79 (m, 4 H), 3.69 (m, 1 H), 3.53–3.46 (m, 3 H), 3.35 (s, 3 H), 3.35–3.30 (m, 1 H), 2.94 (s, 3 H), 1.98 ppm (s, 3 H); ¹³C NMR (100 MHz, CDCl₃): $\delta = 170.9$, 169.0, 152.9, 138.7, 138.1, 138.0, 137.5, 128.5, 128.4, 128.4, 128.1, 127.9, 127.9, 127.8, 127.6, 97.8, 95.6, 82.0, 70.8, 75.6, 74.7, 74.3, 73.5, 73.2, 71.2, 69.9, 68.4, 67.4, 66.8, 59.8, 55.1, 23.6, 20.6 ppm; HRMS: *m/z* calcd for C₄₆H₅₁NO₁₃+Na⁺: 848.3253 [*M*+Na⁺]; found: 848.3253.

p-Methoxyphenyl (4,6-O-benzylidene-2-deoxy-3-O-acetyl-2phthalimido- β -D-glucopyranosyl)-(1 \rightarrow 4)-2-deoxy-3-O-acetyl-6-O**benzyl-2-phthalimido-**β-D-glucopyranoside: BF₃•OEt₂ (21 μL, 0.174 mmol) was added to a solution of imidate 18 (0.74 g, 1.27 mmol) and acceptor 19 (0.63 g, 1.16 mmol) in CH₂Cl₂ (15 mL) at $-60\,^\circ\text{C}.$ After 12 h, Et_3N was added to neutralize the mixture. The mixture was diluted with CHCl₃ and sat. NaHCO₃. After extraction of the aqueous layer with CHCl₃, the combined organic layers were washed with brine. The combined layers were dried over Na₂SO₄ and concentrated. The crude material was purified by silica gel column chromatography (toluene/EtOAc 7:3-1:1) to give disaccharide **20** (1.03 g, 92%). $[\alpha]_D^{24} = 9.4$ (c = 0.89 in CHCl₃); ¹H NMR (400 MHz, CDCl₃): $\delta = 7.82 - 7.79$ (m, 4H), 7.71–7.58 (m, 4H), 7.42– 7.10 (m, 8H), 6.76 (d, J=9.2 Hz, 2H), 6.63 (d, J=9.2 Hz, 2H), 5.82 (t, J=9.6 Hz, 1 H), 5.76 (d, J=8.8 Hz, 1 H), 5.71 (d, J=5.2 Hz, 1 H), 5.58 (d, J=8.4 Hz, 1 H), 5.47 (s, 1 H), 4.39 (t, J=8.8 Hz, 1 H), 4.28-4.16 (m, 4H), 4.10 (t, J=8.8 Hz, 1 H), 3.71-3.69 (m, 3 H), 3.67 (s, 3 H), 3.58 (m, 2H), 1.95 (s, 3H), 1.85 ppm (s, 3H); ¹³C NMR (100 MHz, CDCl₃): $\delta =$ 170.2, 169.7, 167.9, 155.5, 150.5, 137.9, 136.7, 134.3, 131.4, 129.2, 129.0, 128.2, 128.2, 128.2, 127.5, 127.4, 126.2, 126.2, 125.3, 123.6, 119.0, 114.3, 101.7, 98.4, 97.4, 79.0, 75.5, 74.4, 72.7, 72.1, 69.6, 68.6, 67.3, 66.1, 55.7, 55.5, 54.9, 21.4, 20.8, 20.5 ppm; HRMS: m/z calcd for C₅₃H₄₈N₂O₁₆+Na⁺: 991.2896 [*M*+Na⁺]; found: 991.2908.

p-Methoxyphenyl (6-O-benzyl-2-deoxy-3-O-acetyl-2-phthalimido- β -D-glucopyranosyl)-(1 \rightarrow 4)-2-deoxy-3-O-acetyl-6-O-benzyl-2-

phthalimido-β-D-glucopyranoside (21): Et₃SiH (1.2 mL, 7.51 mmol) and BF₃·OEt₂ (0.19 mL, 1.33 mmol) was added to a solution of benzylidene compound 20 (0.64 g, 0.67 mmol) in CH_2CI_2 (20 mL) at 4°C. After 2 h, the mixture was diluted with sat. NaHCO3 and CHCl₃. The aqueous layer was extracted with CHCl₃ and the organic layers were washed with brine. The extract was dried over Na₂SO₄, and concentrated. The residue was purified by silica gel column chromatography (toluene/EtOAc 7:3-1:1) to give alcohol 21 (0.55 g, 82%). $[\alpha]_D^{24} = 3.8$ (c = 0.88 in CHCl₃); ¹H NMR (400 MHz, CDCl₃): $\delta = 7.81$ (m, 4H), 7.69 (m, 4H), 7.33–7.16 (m, 10H), 6.76 (d, J=8.8 Hz, 2 H), 6.63 (d, J=8.8 Hz, 2 H), 5.72 (t, J=10.0 Hz, 1 H), 5.69 (d, J=8.4 Hz, 1 H), 5.57 (t, J=10.8 Hz, 1 H), 5.46 (d, J=8.4 Hz, 1 H), 4.55 (d, J=12.0 Hz, 1 H), 4.49 (d, J=12.0 Hz, 1 H), 4.42-4.27 (m, 3 H), 4.14-4.09 (m, 2H), 3.84-3.74 (m, 2H), 3.77-3.45 (m, 8H), 3.71 (s, 3 H), 1.89 (s, 3 H), 1.86 ppm (s, 3 H); ¹³C NMR (100 MHz, CDCl₃): $\delta =$ 171.0, 170.0, 155.5, 150.6, 138.1, 137.4, 134.2, 131.5, 128.5, 128.2, 127.9, 127.7, 127.4, 123.5, 118.9, 114.3, 97.4, 97.2, 74.5, 74.4, 73.6, 73.5, 73.2, 72.7, 71.6, 70.0, 67.5, 55.5, 54.9, 20.6 ppm; HRMS: m/z calcd for C₅₃H₅₀N₂O₁₆+Na⁺: 993.3053 [*M*+Na⁺]; found: 993.3070.

6-O-Benzyl-2-deoxy-di-3,4-O-acetyl-2-phthalimido-β-D-glucopyranosyl-(1→4)-2-deoxy-3-O-acetyl-6-O-benzyl-2-phthalimido-β-D-**glucopyranosyl fluoride (22)**: Alcohol **21** (0.30 g, 0.309 mmol) was dissolved in pyridine (3 mL) and Ac₂O (1 mL) was added. After stirring at room temperature overnight, the mixture was concentrated. The residue was purified by silica gel column chromatography (toluene/EtOAc 4:1) to give the corresponding acetate (0.31 g, quant.). $[\alpha]_D^{24}$ =26.0 (*c*=1.78 in CHCl₃); ¹H NMR (400 MHz, CDCl₃): δ =7.81 (m, 4H), 7.70–7.69 (m, 4H), 7.35–7.17 (m, 10H), 6.76 (d, *J*=9.2 Hz, 2H), 6.63 (d, *J*=9.2 Hz, 2H), 5.73 (t, *J*=8.8 Hz, 1H), 5.70 (d, *J*=8.8 Hz, 1H), 5.57 (t, *J*=9.2 Hz, 1H), 5.47 (d, *J*=8.0 Hz, 1H), 4.55

(d, J = 12.0 Hz, 1H), 4.49 (d, J = 12.0 Hz, 1H), 4.42–4.27 (m, 3H), 4.14–4.09 (m, 2H), 3.81 (t, J = 9.2 Hz, 1H), 3.76 (dd, J = 10.0, 4.4 Hz, 1H), 3.69–3.66 (m, 1H), 3.68 (s, 3H), 3.58 (m, 1H), 3.51–3.42 (m, 3H), 1.88 (s, 3H), 1.85 ppm (s, 3H); ¹³C NMR (100 MHz, CDCl₃): $\delta =$ 171.0, 170.0, 155.5, 150.6, 138.1, 137.3, 134.2, 131.4, 128.5, 128.2, 127.9, 127.7, 127.4, 123.5, 118.9, 114.3, 97.3, 97.2, 74.5, 74.4, 73.6, 73.5, 73.2, 72.7, 71.6, 71.4, 70.0, 67.5, 55.5, 54.9, 54.9, 21.6, 20.6 ppm; HRMS: m/z calcd for $C_{55}H_{52}N_2O_{17}$ +Na⁺: 1035.3158 [M+Na⁺]; found: 1035.3168.

Cerium ammonium nitrate (3.2 mL, 3.66 mmol) was added to a solution of *p*-methoxyphenyl glycoside (1.19 g, 1.18 mmol) in toluene (14 mL), CH₃CN (18 mL) and H₂O (14 mL) at 4 °C. After 2 h, the mixture was diluted with H₂O and CHCl₃. After separation, the aqueous layer was extracted with CHCl₃ and washed with brine. The combined layers were dried over Na₂SO₄ and concentrated. The residue was purified by silica gel column chromatography (toluene/EtOAc) to give hemiacetal. The hemiacetal was dissolved in CH₂Cl₂ (20 mL) and *N*,*N*-diethylaminosulfur trifloride (0.31 mL, 2.36 mmol) was added. After 30 min, the reaction was quenched with sat. NaHCO₃. The aqueous layer was extracted with CHCl₃ and the combined layers were washed with brine. After concentration, the residue was purified by silica gel column chromatography (toluene/EtOAc, 7:3) to give fluoride **22** (804 mg, 75%).

p-Methoxyphenyl (6-O-benzyl-2-deoxy-di-3,4-O-acetyl-2-phthalimido- β -D-glucopyranosyl)-(1 \rightarrow 4)-(2-deoxy-3-O-acetyl-6-O-

 $benzyl-2-phthalimido-\beta-d-glucopyranosyl)-(1\rightarrow 4)-(2-deoxy-3-O-acetyl-6-O-benzyl-2-phthalimido-\beta-d-glucopyranosyl)-(1\rightarrow 4)-(2-acetyl-6-O-benzyl-2-phthalimido-\beta-d-glucopyranosyl)-(1\rightarrow 4)-(2-acetyl-6-O-benzyl-2-phthalimido-\beta-d-glucopyranosyl)-(1\rightarrow 4)-(2-acetyl-6-O-benzyl-2-phthalimido-\beta-d-glucopyranosyl)-(1\rightarrow 4)-(2-acetyl-6-O-benzyl-2-phthalimido-\beta-d-glucopyranosyl)-(1\rightarrow 4)-(2-acetyl-6-O-benzyl-2-phthalimido-glucopyranosyl)-(1\rightarrow 4)-(2-acetyl-6-O-benzyl-2-phthalimido-glucopyranosyl)-(1\rightarrow 4)-(2-acetyl-6-O-benzyl-2-phthalimido-glucopyranosyl)-(1\rightarrow 4)-(2-acetyl-6-O-benzyl-2-phthalimido-glucopyranosyl)-(1\rightarrow 4)-(2-acetyl-6-O-benzyl-2-phthalimido-glucopyranosyl)-(1\rightarrow 4)-(2-acetyl-6-O-benzyl-2-phthalimido-glucopyranosyl)-(1\rightarrow 4)-(2-acetyl-6-O-benzyl-2-phthalimido-glucopyranosyl)-(1\rightarrow 4)-(2-acetyl-6-O-benzyl-2-phthalimido-glucopyranosyl)-(1-acetyl-6-O-benzyl-2-phthalimido-glucopyranosyl)-(1-acetyl-6-O-benzyl-2-phthalimido-glucopyranosyl)-(1-acetyl-6-O-benzyl-2-phthalimido-glucopyranosyl)-(1-acetyl-6-O-benzyl-2-phthalimido-glucopyranosyl)-(1-acetyl-6-O-benzyl-2-phthalimido-glucopyranosyl-2-phthalimido-glucopyranosyl)-(1-acetyl-6-O-benzyl-2-phthalimido-glucopyranosyl-2-phthalimido-glucopyranosyl)-(1-acetyl-6-O-benzyl-2-phthalimido-glucopyranosyl-2-phthalimido-glucopyranosyl)-(1-acetyl-6-O-benzyl-2-phthalimido-glucopyranosyl-$

deoxy-3-O-acetyl-6-O-benzyl-2-phthalimido- β -D-glucopyranoside (23): Hf(OTf)₄ was added to a solution of fluoride 22 (1.22 g, 1.34 mmol) and acceptor 21 (0.97 mg, 1.00 mmol) in CH_2CI_2 (20 mL) at $-40\,^\circ\text{C}$ (1.16 g, 1.50 mmol). The mixture was stirred at -40 °C for 1 h, then at -20 °C for 1 h, and finally at 0 °C for 3 h. The reaction was quenched with sat NaHCO₃ and the mixture was diluted with EtOAc. The mixture was filtered through Celite. The aqueous layer was extracted with EtOAc and the combined layers were washed with brine and dried over Na₂SO₄. After concentration, the residue was purified by silica gel column chromatography (toluene/EtOAc, 7:3-1:1) to give tetrasaccharide 23 (1.54 g, 83%). $[\alpha]_{D}^{24} = -3.2$ (c = 1.2 in CHCl₃); ¹H NMR (400 MHz, CDCl₃): $\delta = 7.88-$ 7.85 (m, 4H), 7.78-7.72 (m, 8H), 7.67-7.65 (m, 4H), 7.33-7.18 (m, 17 H), 7.15-7.12 (m, 2 H), 7.12-7.10 (m, 2 H), 6.90 (m, 1 H), 6.74-6.64 (m, 2H), 6.61-6.60 (m, 2H), 5.66-5.61 (m, 3H), 5.46-5.43 (m, 2H), 5.33 (d, J=8.4 Hz, 1 H), 5.23-5.13 (m, 3 H), 4.50-4.32 (m, 10 H), 4.14-3.98 (m, 7 H), 3.65 (s, 3 H), 3.56-3.46 (m, 4 H), 3.40-3.32 (m, 4 H), 3.26 (dd, J=10.4, 8.4, Hz, 1 H), 3.18 (dd, J=10.4, 8.4 Hz, 1 H), 3.00 (d, J=10.0 Hz, 1 H), 2.74 (d, J=10.0 Hz, 1 H), 1.83 (s, 3 H), 1.79 (s, 3H), 1.78 (s, 3H), 1.77 (s, 3H), 1.63 ppm (s, 3H); ¹³C NMR (100 MHz, CDCl₃): $\delta = 170.3$, 170.2, 169.4, 168.1, 167.2, 155.4, 150.6, 138.2, 138.1, 137.9, 137.6, 134.3, 131.4, 129.0, 128.3, 128.2, 128.0, 127.9, 127.8, 127.7, 127.4, 127.3, 127.2, 127.1, 126.9, 125.3, 123.6, 123.5, 118.8, 114.3, 97.4, 96.5, 96.4, 95.9, 74.4, 73.9, 73.6, 73.4, 73.3, 72.8, 72.6, 72.5, 72.2, 72.2, 72.1, 70.9, 70.9, 70.7, 69.4, 55.5, 55.3, 55.2, 55.0, 54.8, 21.4, 20.6, 20.5, 20.4 ppm; HRMS: m/z calcd for C₁₀₁H₉₄N₄O₃₁+Na⁺: 1181.5794 [*M*+Na⁺]; found: 1881.5810.

p-Methoxyphenyl (2-deoxy-di-4,6-O-acetyl-2,3-N,O-carbonyl-β-D-glucopyranosyl)-(1→4)-(6-acetyl-2-deoxy-2,3-N,O-carbonyl-β-D-glucopyranosyl)-(1→4)-(6-acetyl-2-deoxy-2,3-N,O-carbonyl-β-D-glucopyranosyl)-(1→4)-(6-acetyl-2-deoxy-2,3-N,O-carbonyl-β-D-glucopyranoside (24): Phthaloyl-protected tetrasaccharide 23 (2.00 g. 1.08 mmol) was dissolved in DMF (10 mL) and ethylenediamine (5 mL) and stirred at 80 °C under N₂ for 2 d. After concentration, the crude was purified by Sephadex LH-20 chromatography (CHCl₃/MeOH 1:1) to give tetraamine (1.28 g, quant.). Due to its

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low solubility, the aminoalcohol was used without further purification. Triphosgene (362.0 mg, 1.22 mmol) was added to a solution of tetrasaccharide amino alcohol (430.0 mg, 0.381 mmol) and NaHCO₃ (640 mg, 7.62 mmol) in CH₃CN (12 mL) and H₂O (3 mL). After 12 h, additional triphosgene (180.0 mg, 0.61 mmol) and NaHCO₃ (320.0 mg, 3.81 mmol) were added. The mixture was diluted with CHCl₃ and brine, and the extracted with CHCl₃. The combined layers were washed with brine and the dried over Na_2SO_4 . After concentration, the residue was purified by silica gel column chromatography (CHCl₃/MeOH 9:1) to give the carbamate intermediate **24** (303 mg, 64%). $[\alpha]_{D}^{24} = -24.5$ (c = 0.60 in CHCl₃); ¹H NMR (400 MHz, CDCl₃): δ = 7.31–7.24 (m, 20 H), 6.97 (d, J = 8.8 Hz, 2 H), 6.80 (d, J=8.8 Hz, 2 H), 6.21 (s, 1 H), 6.10 (s, 1 H), 5.91 (s, 1 H), 5.82 (s, 1 H), 5.00 (d, J=7.6 Hz, 1 H), 4.69-4.43 (m, 11 H), 4.21 (m, 2H), 4.20 (m, 2H), 3.98-3.96 (m, 4H), 3.78-3.60 (m, 12H), 3.76 (s, 3 H), 3.53-3.45 (m, 4 H), 3.31-3.30 (m, 3 H), 3.14 ppm (s, 1 H); $^{13}{\rm C}~{\rm NMR}$ (100 MHz, CDCl₃): $\delta\!=\!159.2,\;159.1,\;154.9,\;150.0,\;138.8,$ 138.5, 138.4, 128.2, 128.2, 127.5, 118.1, 114.5, 100.2, 100.2, 98.9, 79.2, 78.8, 78.6, 77.1, 76.5, 74.4, 72.6, 72.2, 68.1, 66.7, 58.7, 58.5, 55.4, 55.4 ppm; HRMS: *m/z* calcd for C₆₃H₆₈N₄O₂₂+Na⁺: 1255.4217 [M+Na⁺]; found: 1255.4215. A suspension of benzyl ether (200 mg, 0.162 mmol) and 20% [Pd(OH)₂]/C in EtOH (8 mL) and AcOH (8 mL) was stirred under H₂ atmosphere for 2 h. The catalyst was filtered through filter paper and then washed with AcOH. After evaporation, pentaol was obtained (71.0 mg, 52%). The pentaol-carbamate (35.3 mg, 0.0404 mmol) and DMAP (1 mg, 0.008 mmol) were dissolved in pyridine (0.5 mL), and then Ac₂O (0.5 mL) was added. The mixture was stirred at room temperature overnight. After evaporation, the crude was purified by silica gel column chromatography to obtain N-acetylcarbamate tetrasaccharide 23 (39.7 mg, 78%). ¹H NMR (400 MHz, CDCl₃): δ = 7.08 (d, J = 8.8 Hz, 2 H), 6.83 (d, J = 8.8 Hz, 2 H), 5.64 (d, J=6.4 Hz, 1 H), 5.31–5.28 (m, 3 H), 5.14 (dd, J= 9.6, 3.2 Hz, 1 H), 4.61-4.08 (m, 25 H), 3.97 (dd, J=12.8, 6.4 Hz, 1 H), 3.90-3.83 (m, 2H), 3.77 (s, 3H), 2.52 (s, 12H), 2.14 (s, 3H), 2.12 ppm (s, 12 H); ¹³C NMR (100 MHz, CDCl₃): δ = 170.4, 170.4, 169.6, 155.4, 153.0, 152.7, 152.7, 152.6, 150.7, 118.2, 114.5, 98.9, 98.7, 98.2, 98.1, 78.3, 76.2, 76.1, 76.0, 75.9, 75.6, 74.6, 70.1, 64.5, 64.4, 64.3, 60.5, 55.7, 24.3, 21.0, 20.8 ppm; HRMS: *m/z* calcd for C₅₃H₆₂N₄O₃₁+Na⁺: 1273.3290 [*M*+Na⁺]; found: 1273.3292.

p-Methoxyphenyl (2-deoxy-di-4,6-O-acetyl-2,3-N,O-carbonyl-α-Dglucopyranosyl)-(1 \rightarrow 4)-(6-acetyl-2-deoxy-2,3-*N*,*O*-carbonyl- α -Dglucopyranosyl)-(1 \rightarrow 4)-(6-acetyl-2-deoxy-2,3-*N*,*O*-carbonyl- α -Dglucopyranosyl)-(1 \rightarrow 4)-(6-acetyl-2-deoxy-2,3-*N*,*O*-carbonyl- α -Dglucopyranoside (25): BF₃·OEt₂ (9 µL, 0.0624 mmol) was added to a solution of 1,2-trans tetrasaccharide 24 (39.0 mg, 0.0312 mmol) in CH₃CN (0.3 mL) at 0 °C. After the mixture was stirred at 0 °C for 3 h, the reaction was quenched with sat. NaHCO₃. The aqueous layer was extracted with CHCl₃ and the combined layers were washed with brine. The organic layers were dried over Na₂SO₄ and concentrated. The residue was purified by silica gel column chromatography to give 1,2-cis tetrasaccharide 25 (32.2 mg, 83%). ¹H NMR (400 MHz, CDCl₃): $\delta = 6.96$ (d, J = 8.8 Hz, 2 H), 6.82 (d, J = 8.8 Hz, 2H), 6.17 (d, J=2.4 Hz, 1H), 6.00 (d, J=2.8 Hz, 1H), 5.98 (d, J= 2.4 Hz, 1 H), 5.97 (d, J=2.8 Hz, 1 H), 5.32 (t, J=9.6 Hz, 1 H), 4.79 (t, J=9.2 Hz, 1 H), 4.76-4.40 (m, 6 H), 4.28-4.08 (m, 9 H), 4.02-3.98 (m, 2H), 3.91-3.37 (m, 4H), 3.87-3.74 (m, 3H), 3.80 (s, 3H), 2.56 (s, 3H), 2.55 (s, 3 H), 2.54 (s, 3 H), 2.52 (s, 3 H), 2.13 (s, 3 H), 2.12 (s, 3 H), 2.11 (s, 3 H), 2.09 ppm (s, 3 H); $^{13}\mathrm{C}$ NMR (100 MHz, CDCl_3): $\delta\!=\!171.9,$ 171.8, 171.8, 171.1, 170.5, 170.4, 170.3, 169.1, 156.0, 152.4, 152.3, 152.1, 149.7, 118.7, 114.7, 96.7, 96.6, 96.3, 95.4, 76.3, 75.9, 75.5, 75.0, 74.5, 74.4, 73.7, 71.9, 71.9, 71.3, 71.1, 67.7, 62.0, 61.8, 61.8, 61.4, 59.8, 59.8, 59.8, 59.7, 55.7, 23.7, 20.8, 20.7 ppm; HRMS: m/z calcd for C₅₃H₆₂N₄O₃₁ + Na⁺: 1273.3290 [*M*+Na⁺]; found: 1273.3291.

The number of imaginary frequencies of the transition states

The transition state structures for pyranosides 1 f and 1 k were located by using the Synchronous Transit-Guided Quasi-Newton (STQN) method by using the QST3 option and vibrational analysis of the Gaussian 03 program. The number of imaginary frequencies of the transition states are 1 f (-91.7033) and 1 k (-73.7274).

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