

TETRAHEDRON

The Total Synthesis of Scytophycin C. Part 1: Stereocontrolled Synthesis of the C_1-C_{32} Protected Seco Acid.

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Abstract: A stereocontrolled synthesis of the C_1-C_{32} seco acid derivative 9 for scytophycin C (1) was completed in 14 steps (18.2% yield, 85% ds) from aldehyde (S)-18. Key steps include: (i) the asymmetric crotylboration of (S)-18 to give homoallylic alcohol 15; (ii) the boron-mediated aldol construction of aldehyde 14 from (S)-17; (iii) the Ba(OH)₂-promoted HWE reaction, $13 + 14 \rightarrow 31$; (iv) the highly stereocontrolled Mukaiyama aldol coupling between silyl enol ether 33 and aldehyde 11 to give adduct 10; (v) the chemoselective reduction at C₁₇ of ketone 10 to produce 1,3-syn-diol 34. © 1998 Elsevier Science Ltd. All rights reserved.



The scytophycins are a novel class of polyoxygenated, 22-membered, macrolides isolated from the cultured terrestrial blue-green alga *Scytonema pseudohofmanni* as part of the anti-tumour drug discovery effort conducted by Moore and Patterson.¹ Their structures were determined^{1a} based on extensive spectroscopic analysis in combination with an X-ray crystallographic analysis performed on an acid degradation product of scytophycin C (1). All of the scytophycins (*cf.* 1–5) have a characteristic C₂₁ side chain terminating in an unusual *N*-methyl vinylformamide group, whereas scytophycins A to E differ from each other with regard to the substituents at C₁₆ and C₂₇. Other analogues² of these five congeners featuring a different substitution pattern at C₆ have also been isolated from *Tolypothrix*, *Cylindrospermum* and other species of *Scytonema*. The scytophycin group of 22-membered macrolides exhibit potent cytotoxity against a variety of human cancer cell lines, as well as broad spectrum antifungal activity.^{1b,c,2} Recently, it has been found that the scytophycins

inhibit cytokinesis in cultured mammalian cells, along with inhibiting actin polymerization and inducing the depolymerization of F-actin *in vitro*.^{3a} Furthermore, the scytophycins have also been shown to circumvent P-glycoprotein mediated multi-drug resistance in tumour cells and maintain their antiproliferative effects.^{3b} Thus, this class of macrolides may have useful therapeutic value for the treatment of drug-resistant cancers.



Interestingly, the stereostructure of scytophycin C (1) spanning from C_1 to C_{32} is remarkably similar to that present in swinholide A (6), a C_2 -symmetric, 44-membered, macrodiolide isolated from the marine sponge *Theonella swinhoei*.⁴ This structural homology is evident by comparing the seco acid (7) of scytophycin C with the monomeric seco acid (8) of swinholide A. Notably, swinholide A also exerts its cytotoxic effect by disrupting the actin cytoskeleton.⁵ It has been demonstrated *in vitro* that swinholide A severs F-actin and sequesters G-actin dimers where one molecule of swinholide A binds to an actin dimer.

The complex molecular structure with multiple stereogenic centres, combined with the unique mechanism of anti-tumour action, make the scytophycins desirable targets for synthesis. Moreover, a total synthesis should enable access to novel analogues for further developing the structure activity relationship, for detailed studies of the mechanism of action, and for the elucidation of the cellular functions of actin binding proteins. In this and the accompanying paper,⁶ we give full details of the first total synthesis of scytophycin C.⁷⁻⁹ Here, we outline our synthetic strategy and describe the stereocontrolled synthesis of the C_1-C_{32} seco acid derivative 9.

Synthetic Strategy for Constructing the Fully Protected Seco Acid of Scytophycin C

Our synthetic strategy for the scytophycins is summarised in **Scheme 1**. The known acid sensitivity^{1a} of scytophycin C (1) dictated that the final stages of the synthesis should be performed with the utmost caution. In particular, the introduction of the *N*-methyl vinylformamide group, which leads to two slowly interconverting conformers around the C₃₂-N bond,^{1a} would necessarily be delayed until the final stages. The C₁-C₃₂, fully protected, seco acid derivative **9** proved to be an appropriate pivotal intermediate for our synthesis. As with our earlier synthesis^{10,11} of swinholide A, we chose to tie up the C₂₁-C₂₃ *anti*-diol with a cyclic silicon protecting group, thus foregoing the opportunity for differential protection at these two hydroxyl groups which are apparently in similar steric environments.

The complete carbon skeleton of scytophycin C in 10 was anticipated to arise from an aldol coupling between the C_1-C_{18} methyl ketone 12 and the $C_{19}-C_{32}$ aldehyde 11. In our preliminary work,^{8a,b} we envisaged the main aldol coupling step would be at the $C_{16}-C_{17}$ bond. However, the precedent set by our total synthesis¹⁰ of swinholide A gave us confidence that a $C_{18}-C_{19}$ aldol coupling would be a safer option, which should proceed with high stereoselectivity under Felkin-Anh control.^{10b,f} Finally, a challenging chemo- and stereoselective reduction of the C_{17} ketone group in the aldol product 10 would be required to complete the construction of 9 with installation of all 15 stereogenic centres of scytophycin C.



Full details of the stereoselective synthesis of the C_1-C_{18} methyl ketone 12, which is a common intermediate in our swinholide A synthesis, have already been reported^{10b,c} such that this segment is not discussed further here. We envisaged that the corresponding aldehyde segment 11 could be contructed from the aldehyde 14 and the ketophosphonate 13 by a Horner-Wadsworth-Emmons (HWE) reaction to install the C_{25} - C_{26} bond. The $C_{19}-C_{25}$ stereopentad 14, in turn, should be readily accessible using our general synthetic approach^{12a-c} to such polypropionate systems. In this case, the precursor would be the adduct 16 derived from an *anti* aldol reaction^{12d} of the dipropionate reagent (S)-17 with methacrolein. The three contiguous stereocentres in the ketophosphonate 13 could be secured by a suitable asymmetric crotylation¹³ of the aldehyde (S)-18. Notably, both the chiral building blocks, 17 and 18, can be prepared¹⁴ from the commercially available, methyl (S)-(+)-2-methyl-3-hydroxypropionate (19). The foregoing strategy was designed to provide a flexible, highly convergent, synthetic route to scytophycin C (1).

Synthesis of C₂₆-C₃₂ Ketophosphonate (13)

The anti-anti stereotriad spanning $C_{27}-C_{31}$ could be set up efficiently by using Brown's asymmetric crotylboration reaction (Scheme 2). Thus, the homoallylic alcohol 15^{15a} was synthesised in 68% yield with 95% ds by anti crotylboration of the aldehyde (S)-18 (prepared¹⁶ in 3 steps from 19) with the (E)-crotyl diisopinocampheylborane^{15b,c} obtained from (+)-Ipc₂BOMe. This represents an improved yield over that reported in our earlier communication,^{8a} which now compares favourably with that of Brown *et al.*^{15a} The optimum reaction conditions required prior drying of the boron reagent under high vacuum (to remove some volatile decomposition product), maintaining the internal reaction temperature by efficient cooling and controlled addition of the reagents, and conducting the oxidative work-up at room temperature.



Scheme 2: (a) (E)-2-butene, KO'Bu, "BuLi, THF, $-78 \rightarrow -50$ °C, 1.5 h; (+)-Ipc₂BOMe, 30 min; BF₃•OEt₂, 30 min; (S)-18, -78 °C, 4 h; NaOH, 30% H₂O₂, 20 °C, 16 h; (b) MeI, NaH, THF, 20 °C, 17 h; (c) 9-BBN, THF, 20 °C, 5 h; H₂O₂/NaOH, 3 h; (d) TIPSCl, imidazole, CH₂Cl₂, 20 °C, 90 min; (e) H₂, 10% Pd/C, EtOH, 20 °C, 6 h; (f) Dess-Martin periodinane, CH₂Cl₂, 20 °C, 6 h; (g) (MeO)₂P(O)Me, "BuLi, THF, -78 °C, 15 min; (h) PDC, DMF, 30 °C, 1 h.

Conversion of the alcohol 15 into the ketophosphonate 13 was achieved uneventfully via a series of functional group manipulations. Accordingly, the hydroxyl group in 15 was methylated using NaH / MeI to give the methyl ether 20 (100%). The terminal alkene in 20 was then hydroborated using 9-BBN, followed by oxidative work-up, to give the primary alcohol 21 in 88% yield. Protection of the hydroxyl group in 21 as its

triisopropylsilyl (TIPS) ether was performed under standard conditions (TIPSCI, imidazole, CH₂Cl₂), followed by debenzylation (H₂, Pd/C, EtOH), to provide the alcohol **23** (90%). After oxidation of **23** using Dess-Martin periodinane,¹⁷ the crude aldehyde **24** was reacted with lithiated (MeO)₂P(O)Me in THF at -78 °C to give the β -hydroxyphosphonates **25**, which were isolated as a 2 : 1 diastereomeric mixture in 86% overall yield. Oxidation of the alcohols **25** with PDC at 30 °C then gave the required β -ketophosphonate **13** in 82% yield. Under these conditions, the major epimer was found to be oxidised slower than the minor isomer.

Synthesis of C19-C25 Aldehyde (14)

The ethyl ketones (*R*)- and (*S*)-17 have already been demonstrated to be versatile dipropionate reagents for polyketide synthesis and have seen extensive use in our laboratory.^{14,18} The key step in the synthesis of the C₁₉-C₂₅ stereopentad of scytophycin C is the *anti*-aldol reaction between (*S*)-17 (prepared¹⁶ in 3 steps from 19) and methacrolein (Scheme 3). This serves to introduce the C₂₀ stereocentre and sets up the C₂₂ and C₂₃ centres in a highly stereoselective manner. Thus, the aldol addition of the (*E*)-enol dicyclohexylborinate 26, obtained by controlled enolisation of (*S*)-17, to methacrolein at 0 °C gave the *anti*-anti aldol product 16^{12b-d} in 85% yield with ≥97% ds. Next, the C₂₁ stereocentre was installed *via* hydroxyl-directed ketone reduction employing Me₄NBH(OAc)₃ (1 : 1 MeCN / AcOH).¹⁹ This reduction served to convert the aldol product 16 into the 1,3-*anti* diol 27 in 78% yield with >97% ds. The diol 27 was then protected as its di-*tert*-butylsilylene^{18a,g,20} derivative 28 in 95% yield on extended reaction with 'Bu₂Si(OTf)₂/2,6-lutidine (20 °C, 15 h).



Scheme 3: (a) $(c-C_6H_{11})_2$ BCl, Et₃N, Et₂O, 0 °C, 2 h; H₂C=C(Me)CHO, 0 °C. 3.5 h; H₂O₂, MeOH-pH7 buffer; (b) Me₄NBH(OAc)₃, 1:1 MeCN-AcOH, -30 °C, 2 h; (c) 'Bu₂Si(OTf)₂, 2,6-lutidine, CH₂Cl₂, 20 °C, 15 h; (d) 9-BBN, THF, 20 °C, 18 h; H₂O₂/NaOH, 3 h; (e) (COCl)₂, DMSO, CH₂Cl₂, -78 °C, 1 h; Et₃N, -78 \rightarrow -25 °C, 3 h; (f) HF•py, py, THF, 20 °C.

The remaining stereocentre at C₂₄ was installed by controlled hydroboration^{12a,21} of alkene **28** with 9-BBN to give, after oxidative work-up, the primary alcohol **29** in 66% yield with 93% ds. The desired isomer **29** could be chromatographically separated from the minor C₂₄-epimer. In an earlier study, the unprotected triol **30** had already been prepared^{12a} with lower diastereoselectivity (85 : 15) by hydroboration of diol **27** using (+)-Ipc₂BH. Cleavage of the di-*tert*-butylsilylene group in **29** using HF•pyridine/pyridine²⁰ gave the same triol **30**, which exhibited ¹H NMR spectroscopic data and optical rotation, $[\alpha]_D^{20} + 35.1$ (*c* 0.2, CHCl₃), in agreement with that previously recorded,^{12a} thus confirming the stereostructure. Swern oxidation of alcohol **29**

(quenching at -25 °C) then gave the aldehyde 14 in 95% yield. Hence, the required stereopentad 14 was readily prepared from (S)-17, using substrate-based stereocontrol, in only 5 steps.

Barium Hydroxide Induced HWE Reaction to Generate Aldehyde (11)

A key factor in achieving a successful total synthesis of scytophycin C was realising an efficient HWE coupling²² (Scheme 4) between the sterically hindered aldehyde 14 and the ketophosphonate 13 to provide sufficient quantities of the key C_{18} - C_{19} segment 11 for late stage transformations. Model studies were initially carried out using aldehyde 14 and (MeO)₂P(O)CH₂COⁱPr to establish the optimum reaction conditions. Using conventional conditions with NaH as the base (THF, 20 °C), this coupling reaction gave a 1 : 1 mixture of the (*E*)-enone and its β -eliminated product. Moreover, the (*E*)-enone was obtained as a mixture of epimers at C₂₄. In comparison, under Masamune-Roush conditions (LiCl, ⁱPr₂NEt, MeCN, 3Å mol. sieves, 20 °C),²³ no reaction was initially observed by TLC and a complex product mixture was obtained on prolonged stirring. Changing the base to the less hindered Et₃N^{23b} led only to β -elimination in the aldehyde 14.

Gratifyingly, we found that the real HWE coupling between aldehyde 14 and ketophosphonate 13 could be promoted efficiently by using barium hydroxide^{24a} in wet THF to produce the desired (*E*)-enone 31 exclusively. Significantly, use of equimolar amounts of the aldehyde and ketophosphonate reactants gave rise to an excellent yield (96%) of 31. We have found barium hydroxide to be generally useful in promoting efficient HWE couplings of β -ketophosphonates with structurally complex, base-sensitive aldehydes.^{24b} The mild conditions employed are compatible with a wide variety of substrate functionalities, as demonstrated by their application in several demanding situations in macrolide and polyether fragment assembly.^{24b-d,25} The (*E*)-enone 31 could be transformed efficiently into the ketoaldehyde 11 in two further steps. Thus, 31 was first converted into the alcohol 32 in 97% yield by alkene hydrogenation with concomitant debenzylation using palladium on charcoal as catalyst. Dess-Martin oxidation then gave the required aldehyde 11 in 88% yield.



Scheme 4: (a) Ba(OH)₂•8H₂O, 40:1 THF/H₂O, 20 °C, 6.5 h; (b) H₂, Pd/C, EtOH, 20 °C, 2.5 h; (c) Dess-Martin periodinane, CH₂Cl₂, 20 °C, 35 min.

C₁₈-C₁₉ Aldol Coupling and Formation of the C₁-C₃₂ Fully Protected Seco Acid (9)

As with our swinholide synthesis, a Mukaiyama aldol coupling was employed to unite the C_1-C_{18} and $C_{19}-C_{32}$ segments and set up the C_{19} stereocentre under substrate control (Scheme 5).^{10b} Thus, the silyl enol ether 33 was prepared from methyl ketone 12^{10c} by kinetic enolisation with lithium hexamethyldisilazide (THF, -78 °C) and *in situ* trapping with Me₃SiCl. After isolation using a pH 7 buffer/pentane workup, the enol derivative 33 was used immediately without purification. Addition of F_3B •OEt₂ to a mixture of 33 and aldehyde 11 in CH₂Cl₂ at -78 °C promoted a rapid aldol addition and gave the β-hydroxy ketone 10 cleanly in

84% yield with \geq 97% diastereoselectivity. The remarkably high degree of selectivity in the coupling of these two complex segments is presumably the result of a synergistic effect from the α - and β - stereocentres in aldehyde 11, *i.e.* Felkin-Anh stereocontrol (1,2-induction) reinforced by a favourable dipole-dipole interaction (1,3-induction).²⁶

In aldol adduct **10**, all the 15 stereocentres of scytophycin C have been installed except that at C₁₇. Two steps now remained to complete the synthesis of the C₁–C₃₂ fully protected seco acid **9**. Notably, a challenging stereoselective reduction of the C₁₇ ketone group in the presence of the C₂₇ ketone was now required. Such a chemo- and stereoselective reduction was achieved by chelate-mediated, 1,3-*syn* reduction. Using a modification^{27,12c} of the Narasaka-Prasad protocol,²⁸ adduct **10** was first treated with Bu₂BOMe in THF/MeOH to activate the C₁₇ carbonyl group *via* boron aldolate formation, followed by the addition of the desired *syn*-isomer and recovered starting material. Carrying out the reaction at a higher temperature (-45 °C), gave a triol as a minor side product, presumably due to competing reduction at C₂₇. The optimum temperature was found to be -60 °C, which led to the isolation (after 2 h) of the desired *syn*-diol **34** in 57% yield with 92% ds and avoiding any triol formation. The use of catecholborane,²⁹ which has a dual role of activation *via* aldolate formation and reduction *via* hydride donation, also proved to be effective in realising this transformation, giving the *syn*-diol **34** in an improved yield (85%) with the same level of diastereoselectivity.



Scheme 5: (a) LiN(SiMe₃)₂, Me₃SiCl, Et₃N, THF, -78 °C, 40 min; (b) F₃B•OEt₂, CH₂Cl₂, -78 °C, 30 min; (c) catecholborane, THF, -78 \rightarrow -20 °C, 18 h; (d) MeOTf, 2,6-di-*tert*-butylpyridine, 20 °C, 24 h.

In the syn-diol **34**, the C₁₇ and C₁₉ hydroxyl groups are sterically hindered and, together with the presence of sensitive functional groups, make *bis-O*-methylation a demanding task. After several experiments, we found that the etherification of diol **34** was best achieved at room temperature³⁰ by using methyl triflate in the presence of the mild and non-nucleophilic base, 2,6-di-*tert*-butylpyridine. Initially, the reaction could not be driven to completion even in the presence of a large excess of reagents. The starting diol and two monomethylated compounds were always found to be present in the reaction mixture – these could conveniently be isolated and resubmitted to the same methylation conditions. Finally, under high concentration conditions, the reaction was driven to completion and the C₁–C₃₂ fully protected seco acid **9** was obtained in 82% yield.

Conclusions

The C_1-C_{32} fully protected seco acid 9, as required for the total synthesis of scytophycin C, has been prepared in 14 steps from the aldehyde (S)-18 in 18.2% overall yield. The C_{20} and C_{28} stereogenic centres originate from (S)-17 and (S)-18 respectively, while the remaining 13 stereocentres were introduced in a highly controlled manner (85% overall ds). Notably, this approximates to the introduction of one stereocentre per step.³¹ The synthesis of seco acid derivative 9 relied on only a single reagent-controlled reaction, the Brown asymmetric crotylboration, (S)-18 \rightarrow 15, combined with a series of highly selective, substratecontrolled reactions, (i) the *anti*-selective boron aldol reaction, (S)-17 \rightarrow 16, (ii) the 1,3-*anti*-reduction, 16 \rightarrow 27, (iii) the hydroboration, 28 \rightarrow 29, (iv) the Mukaiyama aldol coupling, 11 + 12 \rightarrow 10 and (v) the 1,3-*syn*reduction, 10 \rightarrow 34. The Ba(OH)₂-induced HWE coupling, as in 13 + 14 \rightarrow 31, also proved to be an important step, enabling the generation of ample quantities of the scytophycin skeleton. The synthesis of the C_1-C_{32} fully protected seco acid 9 sets the stage for the completion of the total synthesis of scytophycin C (1), as detailed in the following paper.^{6,31}

Experimental Section

For general experimental details, see ref 10d.

(S)-3-(Benzyloxy)-2-methylpropanal (18)^{14a, 16a-c} To a stirred solution of methyl (S)-(+)-3-hydroxy-2-methylpropionate (19) (10.4 ml, 10.0 g, 84.66 mmol) in dry Et₂O (150 ml) under an Ar atmosphere was added benzyl-2,2,2-trichloroacetimidate (18.96 ml, 25.66 g, 101.6 mmol). The solution was cooled to 0 °C and triflic acid (1.0 ml, 9.8 mmol) was added dropwise, whereupon a white solid (trichloroacetamide) precipitated which redissolved on warming to room temperature over 2 h. The reaction mixture was poured into NaHCO₃ solution (200 ml; sat. aqueous), extracted with Et₂O (3 x 100 ml), and the combined organic layers were dried (MgSO₄), filtered and concentrated *in vacuo*. The resulting semi-solid (trichloroacetamide) was triturated from cold hexanes and removed by filtration. The filtrate was concentrated *in vacuo* and purified by flash chromatography (5 \rightarrow 10% EtOAc in hexanes) to give the corresponding benzyl ether^{14a} as a colourless oil (18.52 g, 94%); R_f (20% EtOAc/hexane) 0.51; $[\alpha]_D^{20} + 12.1$ (*c* 10.0, CHCl₃; ~99% ee); IR (liquid film) 1730 cm⁻¹; ¹H NMR δ (250 MHz, CDCl₃) 7.34–7.25 (5H, m, Ph), 4.52 (2H, s, CH₂Ph), 3.69 (3H, s, OMe), 3.65 (1H, dd, *J* = 8.9, 7.2 Hz, CH_XH_YOBn), 3.51 (1H, dd, *J* = 8.9, 5.9 Hz, CH_XH_YOBn), 2.79 (1H, dqd, *J* = 7.2, 7.1, 5.9 Hz, CHMe), 1.18 (3H, d, *J* = 7.1 Hz, CHMe); ¹³C NMR δ (100.6 MHz, CDCl₃) 175.3, 138.1, 128.4, 127.6, 73.1, 71.9, 51.7, 40.2, 14.0; m/z (CI, NH₃) 226 ([M+NH₄]+, 100), 209 ([M+H]+, 11), 108 (4), 91 (3%); HRMS (CI, NH₃) [M+NH₄]+ found 226.1450, Cl₂H₂O₀3N requires 226.1443. The Weinreb amide was prepared by adaptation of the Merck procedure (which avoids the use of Me₃Al).^{16d,e} The benzyl ether (30.05 g, 144.3 mmol), prepared as above, was mixed with *N*,*O*-dimethylhydroxylamine hydrochloride (21.82 g, 223.7 mmol, 1.55 eq.) and dry THF (100 ml). The resulting slurry was cooled to -20 °C and *iso*-propylmagnesium chloride (158.7 ml, 317.5 mmol, 2.2 eq.; 2 *M* solution in THF) was added dropwise, maintaining the solution temperature between -20 and -5 °C. The reaction mixture was stirred at -5 °C for 1 h, then poured into NH₄Cl solution (500 ml, sat. aqueous) and extracted with Et₂O (3 x 250 ml). The combined organic layers were dried (MgSO₄), filtered and concentrated in vacuo. Purification by flash chromatography (20 \rightarrow 50% EtOAc in hexanes) gave the corresponding amide^{14a} as a pale yellow oil (32.78 g, 96%); R_f (50% EtOAc/hexane) 0.35; $[\alpha]_D^{20} +5.8$ (*c* 4.2, CHCl₃; ~99% ee); IR (liquid film) 1650 cm⁻¹; ¹H NMR δ (250 MHz, CDCl₃) 7.33–7.25 (5H, m, Ph), 4.55 (1H, d, *J* = 12.1 Hz, CH_AH_BPh), 4.46 (1H, d, *J* = 12.1 Hz, CH_AH_BPh), 3.70 (1H, dd, *J* = 8.7, 8.7 Hz, CH_XH_YOBn), 3.68 (3H, s, OMe), 3.42 (1H, dd, *J* = 8.7, 5.7 Hz, CH_XH_YOBn), 3.23 (1H, m, CHMe), 3.20 (3H, s, NMe), 1.10 (3H, d, *J* = 6.9 Hz, CHMe); ¹³C NMR δ (100.6 MHz, CDCl₃) 175.9, 138.4, 128.3, 127.5 (2C), 73.2, 72.6, 61.5, 35.6, 32.1, 14.2; m/z (CI, NH₃) 238 ([M+H]⁺, 100), 208 (15), 148 (11), 118 (4); HRMS (CI, NH₃) [M+H]⁺ found 238.1443, C₁₂H₂₀O₃N requires 238.1448.

To a stirred solution of the Weinreb amide (11.95 g, 57.4 mmol), prepared as above, in dry THF at -78 °C was slowly added DIBAL (63.1 ml, 63.1 mmol; 1 *M* in hexanes) over 20 min. The reaction mixture was stirred at -78 °C for 1 h, then MeOH (20 ml) was added cautiously. The resulting solution was poured into aqueous sodium potassium tartate solution (300 ml) and EtOAc (300 ml) and stirred vigorously for 1 h. The organic layer was decanted and the aqueous layer extracted with further EtOAc (3 x 150 ml). The combined organic layers were dried (MgSO₄), filtered and concentrated *in vacuo*. Purification by flash chromatography on florisil (10% EtOAc/hexanes) gave the sensitive aldehyde (S)-18^{16a-c} as a colourless oil (10.13 g, 98%), which (after azeotroping from PhH) was used directly for the crotylboration step; IR (liquid film) 1725 cm⁻¹; ¹H NMR δ (400 MHz, CDCl₃) 9.70 (1H, d, J = 1.5 Hz, CHO), 7.34-7.26 (5H, m, Ph), 4.50 (2H, s, CH₂Ph), 3.68-3.60 (2H, m, CH₂OBn), 2.69-2.59 (1H, m, CHMe), 1.10 (3H, d, J = 7.2 Hz, Me).

(25,35,45)-1-(Benzyloxy)-2,4-dimethylhex-5-en-3-ol (15)^{15a} Trans-2-butene (ca 9.0 ml, 110 mmol) was condensed into a suspension of potassium tert-butoxide (7.23 g, 64.0 mmol; dried at 80 °C under high vacuum for 4 h before use) in THF (75 ml) at -78 °C. n-Butyllithium (40.2 ml, 64.4 mmol, ca 15% solution in hexane) was added slowly to the mixture, maintaining the solution temperature at -78 °C. The greenish-yellow reaction mixture was then warmed to -50 °C and stirred for 30 min. The resulting suspension was recooled to -78 °C and a solution of (+)-methoxydiisopinocampheylborane (20.38 g, 64.4 mmol, derived from (-)- α -pinene and dried under high vacuum before use) in THF (50 ml) was added via dropping funnel. The mixture was stirred at -78 °C for 30 min after which time the viscous yellow mixture dissolved to give a clear solution. Boron trifluoride etherate (12.25 g, 10.6 ml, 86.3 mmol) was then added slowly and the solution stirred at -78 °C until a white suspension formed (ca 30 min). A solution of the aldehyde (S)-18 (8.59 g, 48.3 mmol) in THF (20 ml) was added via dropping funnel and the reaction mixture stirred at -78 °C for 4 h. The reaction was quenched by the addition of sodium hydroxide solution (32 ml, 3 M), followed by hydrogen peroxide solution (40 ml, 30% aq.) and then warmed to room temperature with stirring for 16 h. The organic layer was separated and the aqueous layer extracted with EtOAc (3 x 250 ml). The combined organic layers were washed, in turn, with Na₂S₂O₃ solution (250 ml) and brine (250 ml), then dried (MgSO₄) and concentrated in vacuo. The crude mixture was purified by flash chromatography (hexanes and EtOAc, 100% to 5% gradient) to give the alcohol 15 as a colourless oil¹⁵ (7.62 g, 68%); R_f (5% Et₂O/CH₂Cl₂) 0.50; $[\alpha]_D^{20}$ -12.2 (c 1.6, MeOH); ¹H NMR δ (400 MHz, CDCl₃) 7.37-7.28 (5H, m, Ph), 5.89 (1H, ddd, J = 16.4, 10.8, 8.5 Hz, $CH_2=CH_1$, 5.06 (1H, dd, J = 11.2, 1.9 Hz, $CH_xH_y=CH_1$, 5.05 (1H, dd, J = 16.5, 1.9 Hz, $CH_xH_y=CH$, 4.51 (2H, s, CH_2Ph), 3.58 (1H, dd, J = 9.2, 4.5 Hz, CH_xH_yOBn), 3.51 (1H, dd, J = 9.1, 8.4 Hz, CH_xH_yOBn), 3.41 (1H, br d, J = 3.9 Hz, OH), 3.36 (1H, ddd, J = 7.6, 3.6, 3.3 Hz, CHOH), 2.39-2.31 (1H, m, CHMe), 1.96-1.89 (1H, m, CHMe), 1.09 (3H, d, J = 6.8 Hz, CH_3), 0.88 (3H, d, J = 7.0 Hz, CH_3); ¹³C NMR δ (100.6 MHz, CDCl₃) 139.7, 137.8, 128.4, 127.7, 127.6, 115.2, 79.6, 75.4, 73.4, 41.0, 36.2, 17.7, 13.8.

(2S,3S,4S)-1-(Benzyloxy)-3-methoxy-2,4-dimethyl-5-hexene (20) To a mixture of sodium hydride (2.16 g, 54.0 mmol, 60% dispersion in oil) in THF (95 ml) at room temperature was added, via cannula, a solution of homoallylic alcohol 15 (2.20 g, 9.39 mmol) in THF (30 ml). The mixture was stirred for 15 min before addition of methyl iodide (2.85 ml, 45.9 mmol, freshly distilled). After 17 h, the reaction mixture was quenched by the addition of ammonium chloride solution (60 ml, sat. aq.) and stirred until a clear solution formed. After dilution with ether (100 ml), the organic layer was separated, washed with brine (70 ml), dried (MgSO₄) and the solvent evaporated in vacuo. Purification of the crude product by flash chromatography (20% Et₂O/hexane) gave 20 as a colourless oil (2.32 g, 100%); Rf (20% Et₂O/hexane) 0.53; $[\alpha]_{D}^{20}$ -25.1 (c 1.3, CHCl₃); IR (liquid film) 1641, 1495, 1453, 1364, 1094 cm⁻¹; ¹H NMR δ (400 MHz, CDCl₃) 7.37-7.21 (5H, m, Ph), 5.83 (1H, ddd, J = 18.0, 9.6, 8.2 Hz, CH₂=CH), 5.01 (2H, overlapping dd's, J = 18.7, 12.1, 2.0 Hz, $CH_2 = 0, 4.50$ (2H, s, CH_2 Ph), 3.51 (2H, d, J = 4.9 Hz, CH_2 OBn), 3.41 (3H, s, OMe), 2.79 (1H, dd, J = 8.3, 3.5 Hz, CHOMe), 2.42 (1H, dqd, J = 7.5, 7.1, 3.5 Hz, =CHCHMe), 1.90-1.84 (1H, m, C<u>H</u>Me), 1.09 (3H, d, J = 6.9 Hz, <u>Me</u>), 0.98 (3H, d, J = 6.9 Hz, <u>Me</u>); ¹³C NMR δ (100.6 MHz, CDCl₃) 140.1, 138.8, 128.3, 127.5, 127.4, 114.6, 87.0, 73.0, 72.4, 61.2, 40.4, 37.1, 17.9, 14.8; m/z (CI, NH₃) 249 (100, [M+H]⁺), 217 (30), 193 (21), 108 (22), 91 (48%); HRMS (EI) [M]⁺ found 248.1783, C₁₆H₂₄O₂ requires 248.1776.

(2S,3R,4R)-1-(Benzyloxy)-3-methoxy-2,4-dimethyl-5-hexanol (21) 9-BBN (0.6 ml, 0.3 mmol, 0.5 *M* solution in THF) was added dropwise with stirring to a solution of the alkene 20 (33.8 mg, 0.136 mmol) in THF (1.2 ml) at 0 °C. After 5 h at room temperature, the reaction mixture was recooled to 0 °C and treated, in turn, with a mixture of THF/EtOH (1 ml, 1:1), sodium hydroxide solution (1 ml, 10% aq.), followed by hydrogen peroxide solution (0.3 ml, 30% aq.). The resulting mixture was stirred at room temperature for 2 h, diluted with water (3 ml) and stirred for 1 h. The organic solution was washed with brine (2 x 2 ml), dried (MgSO₄) and the solvent removed *in vacuo*. After purification by flash chromatography (40% Et₂O/CH₂Cl₂), alcohol 21 was obtained as a colourless oil (31.9 mg, 88%); R_f (40% Et₂O/CH₂Cl₂) 0.37; $[\alpha]_D^{20} -21.5$ (*c* 1.9, CHCl₃); IR (liquid film) 3600-3250 (br), 1460, 1375, 1100 cm⁻¹; ¹H NMR δ (400 MHz, CDCl₃) 7.33-7.25 (5H, m, Ph), 4.49 (2H, s, CH₂Ph), 3.73-3.48 (2H, m, CH₂OH), 3.56-3.50 (2H, m, CH₂OBn), 4.43 (3H, s, OMe), 2.99 (1H, dd, *J* = 8.3, 3.8 Hz, CHOMe), 2.92 (1H, br s, OH), 2.06-1.96 (1H, m, CHMe), 1.96-1.88 (1H, m, CHMe), 1.62-1.57 (2H, m, CH₂CH₂OH), 1.01 (3H, d, *J* = 7.0 Hz, Me), 0.98 (3H, d, *J* = 6.8 Hz, Me); ¹³C NMR δ (100.6 MHz, CDCl₃) 138.6, 128.3, 127.5, 127.4, 87.4, 73.0, 72.3, 61.4, 59.4, 36.7, 33.1, 32.3, 17.1, 15.0; m/z (CI, NH₃) 267 (100, [M+H]⁺), 235 (53), 91 (38%); HRMS (EI) [M]⁺ found 266.1870, C₁₆H₂₆O₃ requires 266.1882.

(22, 3*R*, 4*R*)-1-(Benzyloxy)-6-triisopropylsilyloxy-3-methoxy-2,4-dimethylhexane (22) To a stirred mixture of alcohol 21 (2.05 g, 7.7 mmol) and imidazole (1.91 g, 28.1 mmol) in CH₂Cl₂ (27 ml) at room temperature was added triisopropylsilyl chloride (3.0 ml, 14.0 mmol). After 90 min, the reaction mixture was diluted with CH₂Cl₂ (55 ml) and then washed with sodium bicarbonate solution (2 x 35 ml, sat. aq.) and brine (35 ml). The organic solution was dried (MgSO₄) and the solvent evaporated *in vacuo*. Flash chromatography (20% Et₂O/hexane) of the crude product provided 22 as a colourless oil (3.23 g, 99%); R_f (20% Et₂O/hexane) 0.55; $[\alpha]_D^{20}$ -4.2 (*c* 1.9, CHCl₃); IR (liquid film) 1460, 1370, 1255, 1100 cm⁻¹; ¹H NMR δ (400 MHz, CDCl₃) 7.35-7.55 (5H, m, Ph), 4.50 (2H, s, CH₂Ph), 3.79-3.64 (2H, m, CH₂OSi), 3.55 (1H, dd, *J* = 8.8, 3.8 Hz, CH_xH_yOBn), 3.47 (1H, dd, *J* = 8.8, 6.3 Hz, CH_xH_yOBn), 3.41 (3H, s, OMe), 2.94 (1H, dd, *J* = 8.0, 3.7 Hz, CHOMe), 2.00-1.85 (2H, m, CH₂CH₂OSi), 1.79-1.71 (1H, m, CHMe), 1.33-1.25 (1H, m,

C<u>H</u>Me), 1.06-1.03 (3H, buried m, Me₂C<u>H</u>Si), 1.04 (18H, br d, J = 4.1 Hz, <u>Me₂</u>CHSi), 1.00 (3H, d, J = 4.3 Hz, <u>Me</u>), 0.98 (3H, d, J = 4.2 Hz, <u>Me</u>); ¹³C NMR δ (100.6 MHz, CDCl₃) 138.8, 128.3, 127.5, 127.4, 88.2, 73.0, 72.7, 61.5, 61.3, 36.6, 33.5, 31.4, 18.0, 17.3, 15.1, 12.0; m/z (CI, NH₃) 423 (27, [M+H]⁺), 249 (82), 141 (90), 109 (60), 91 (100%); HRMS (CI, NH₃) [M+H]⁺ found 423.3294, C₂₅H₄₇O₃Si requires 423.3294.

(25,3*R*,4*R*)-6-Triisopropylsilyloxy-2,4-dimethyl-1-hexanol (23) A mixture of benzyl ether 22 (61.4 mg, 0.145 mmol) and 10% palladium on charcoal (0.12 g) in dry ethanol (2 ml) was stirred under a hydrogen atmosphere at room temperature for 6 h. The reaction mixture was filtered through celite and the solvent evaporated *in vacuo* to give the crude product, which was purified by flash chromatography (30% Et₂O/CH₂Cl₂) to give 23 as a colourless oil (44.0 mg, 91%); R_f (30% Et₂O/CH₂Cl₂) 0.43; $[\alpha]_D^{20}$ -1.9 (*c* 2.1, CHCl₃); IR (liquid film) 3600-3100 (br), 1470, 1390, 1255, 1105 cm⁻¹; ¹H NMR δ (400 MHz, CDCl₃) 3.79-3.56 (2H, m, CH₂OH), 3.46 (3H, s, OMe), 2.95 (1H, dd, *J* = 7.1, 4.1 Hz, CHOMe), 2.00-1.91 (1H, m, CH_xH_yCH₂OSi), 1.91-1.83 (1H, m, CH_xH_yCH₂OSi), 1.81-1.73 (1H, m, CHMe), 1.35-1.27 (1H, m, CHMe), 1.06-1.01 (3H, buried m, Me₂CHSi), 1.04 (18H, br d, *J* = 4.2 Hz, Me₂CHSi), 0.97 (3H, d, *J* = 7.0 Hz, CHMe) 0.93 (3H, d, *J* = 7.0 Hz, CHMe); ¹³C NMR δ (100.6 MHz, CDCl₃) 92.3, 66.7, 61.5, 60.9, 37.0, 34.4, 32.0, 18.0, 16.9, 15.3, 11.9; m/z (CI, NH₃) 333 (30, [M+H]⁺), 257 (25), 159 (100), 141 (50), 109 (37%); HRMS (CI, NH₃) [M+H]⁺ found 333.2825, C₁₈H₄₁O₃Si requires 333.2825.

(2S,3R,4R)-3-Methoxy-6-triisopropylsilyloxy-2,4-dimethyl-1-hexanal (24) To a solution of Dess-Martin periodinane (3.30 g, 7.96 mmol) in CH₂Cl₂ (5 ml) at room temperature was added a solution of the alcohol 23 (0.51 g, 1.53 mmol) in CH₂Cl₂ (5 ml + 5 ml washings) via cannula. The reaction mixture was stirred for 6 h before dilution with Et₂O (10 ml) and treatment with NaHCO₃/Na₂S₂O₃ mixture (24 ml, 1 : 7, sat. aq.). The organic phase was washed in turn with NaHCO₃ solution (8 ml, sat. aq.) and brine (8 ml), then dried (MgSO₄) and evaporated in vacuo to give the crude aldehyde 24 (0.55 g) – which was used immediately in the next step without any further purification. A pure sample was obtained by flash chromatography (20% Et₂O/hexane) using a short column of silica gel; R_f (20% Et₂O/hexane) 0.38; $[\alpha]_D^{20}$ -22.9 (c 1.7, CHCl₃); IR (liquid film) 1730, 1465, 1390, 1200, 1090 cm⁻¹; ¹H NMR δ (400 MHz, CDCl₃) 9.76 (1H, d, J = 2.4 Hz, CHO), 3.77 (1H, ddd, J = 10.0, 6.8, 4.8 Hz, CH_xH_yOSi), 3.69 (1H, ddd, J = 9.9, 8.3, 5.7 Hz, CH_xH_yOSi), 3.39 (3H, s, OMe), 3.22 (1H, dd, J = 6.1, 4.8 Hz, CHOMe), 2.62 (1H, dqd, J = 7.0, 6.2, 2.4 Hz, MeCHCHO), 2.04-1.93 (1H, m, CH_xH_yCH₂OSi), 1.80-1.70 (1H, m, CH_xH_yCH₂OSi), 1.40-1.30 (1H, m, CHMe), 1.07 (3H, d, J = 7.1 Hz, CHMe), 1.06-1.01 (3H, buried m, Me₂CHSiO), 1.04 (18H, br d, J = 4.3Hz, Me₂CHSi), 0.94 (3H, d, J = 6.9 Hz, CHMe); ¹³C NMR δ (100.6 MHz, CDCl₃) 204.9, 87.6, 61.3, 59.9, 48.6, 34.7, 31.7, 18.0, 16.2, 12.0, 11.5; m/z (CI, NH₃) 348 (8, [M+NH₄]+), 347 (30), 173 (100%).

(3S,4R,5R)-7-Triisopropylsilyloxy-1-dimethoxyphosphinyl-4-methoxy-3,5-dimethyl-2-

heptanol (25) *n*-Butyllithium (3.6 ml, 5.38 mmol, 15% solution in hexane) was added dropwise to a stirred solution of dimethyl methanephosphonate (0.65 ml, 5.90 mmol, freshly distilled) in THF (14 ml) at -78 °C. After 1 h, a solution of the crude aldehyde 24 (0.55 g, prepared by Dess-Martin oxidation) in THF (5 ml + 2 ml washings) was added *via* cannula. After 15 min, the reaction mixture was poured into brine (160 ml) and extracted with ether (4 x 100 ml). The ethereal solution was dried (MgSO₄) and evaporated *in vacuo*. Flash chromatography (EtOAc) of the crude product gave recovered 23 (49.4 mg, 10%) and a 2:1 mixture of β-hydroxyphosphonates 25 as a colourless oil (0.54 g, 86% (based on 24)); R_f (EtOAc) 0.20; IR (liquid film) 3570-3100, 1730 (br), 1465, 1390, 1240 (br), 1100, 1070, 1045 cm⁻¹; ¹H NMR (major isomer) δ (400 MHz, CDC1₃) 3.74 (6H, d, *J* = 10.9 Hz, POMe), 3.80-3.62 (2H, m, CH₂OTIPS), 3.80-3.62 (1H, buried m, CHOH), 3.48 (3H, s, CHOMe), 3.03 (1H, dd, *J* = 5.7, 5.7 Hz, CHOMe), 2.17-1.70 (2H, m, CH₂PO), 2.17-1.70 (2H, m, CHMe), 1.37-1.23 (2H, m, CH₂CTIPS), 1.05-1.01 (3H, buried m, Me₂CH), 1.03 (18H,

br d, J = 2.9 Hz, <u>Me₂</u>CHSi), 0.94 (6H, d, J = 7.0 Hz, CH<u>Me</u>); ¹³C NMR (major isomer) δ (100.6 MHz, CDCl₃) 90.3, 65.8, 61.6, 39.7, 39.5, 34.5, 31.9, 31.4, 30.0, 18.0, 16.7, 12.0, 10.8; m/z (CI, NH₃) 455 (100, [M+H]⁺), 281 (28), 155 (38), 123 (42), 99 (32%); HRMS (CI, NH₃) [M+H]⁺ found 455.2960, C₂₁H₄₈O₆PSi requires 455.2958.

(3S,4R,5R)-7-Triisopropylsilyloxy-1-dimethoxyphosphinyl-4-methoxy-3,5-dimethyl-2-

heptanone (13) Pyridinium dichromate (0.16 g, 0.42 mmol) was added to a stirred mixture of β-hydroxyphosphonate **25** (23.5 mg, 52 µmol) and powered 3Å molecular sieves (a spatula end) in dry DMF (0.6 ml) at 30 °C. After 1 h, the dark brown mixture was poured into brine (15 ml) and extracted with Et₂O (4 x 8 ml). The combined ether extracts were dried (MgSO₄) and the solvent evaporated *in vacuo*. Purification by flash chromatography (9:1 EtOAc/CH₂Cl₂) gave **13** as a colourless oil (19.3 mg, 82%); R_f (9:1 EtOAc/CH₂Cl₂) 0.35; $[\alpha]_D^{20}$ -59.5 (*c* 1.9, CHCl₃); IR (liquid film) 1714, 1463, 1382, 1259, 1185, 1032 cm⁻¹; ¹H NMR δ (400 MHz, CDCl₃) 3.80-3.73 (1H, buried m, CH_xH_yOTIPS), 3.77 (3H, d, *J* = 11.1 Hz, POMe), 3.76 (3H, d, *J* = 11.2 Hz, POMe), 3.68-3.62 (1H, m, CH_xH_yOTIPS), 3.33 (1H, dd, *J* = 22.0, 14.3 Hz, CH_xH_yPO), 3.27 (3H, s, CHOMe), 3.19 (1H, dd, *J* = 9.3, 2.6 Hz, CHOMe), 3.10 (1H, dd, *J* = 21.8, 14.3 Hz, CH_xH_yPO), 3.07-3.01 (1H, m, CHC=O), 1.97-1.86 (1H, m, CH_xH_yCH₂OTIPS), 1.76-1.63 (1H, m, CHMe), 1.37-1.26 (1H, m, CH_xH_yCH₂OTIPS), 1.12-1.02 (3H, buried m, Me₂CH), 1.03 (18H, br d, *J* = 4.4 Hz, (CH₃)₂CHSi), 0.99 (6H, d, *J* = 6.8 Hz, CHMe); ¹³C NMR δ (100.6 MHz, CDCl₃) 206.5, 89.5, 61.1, 60.6, 53.0, 52.9, 52.87, 52.8, 49.0, 43.3, 42.0, 33.4, 31.2, 18.0, 16.8, 13.5, 11.9; m/z (CI, NH₃) 453 (86, [M+H]⁺), 409 (52), 279 (100%); HRMS (CI, NH₃) [M+H]⁺ found 453.2800, C₂₁H₄₆O₆PSi requires 453.2801.

(2S,4S,5R)-1-Benzyloxy-5-hydroxy-2,4,6-trimethylhept-6-en-3-one (16)^{12a,b,d} To a stirred solution of triethylamine (2.1 ml, 15.1 mmol) and dicyclohexylboron chloride (3.9 g, 18.4 mmol) in ether (30 ml) at 0 °C was added ketone (S)-17¹⁶ (1.9 g, 9.22 mmol) dropwise. After a further 2 h, methacrolein (1.4 ml, 16.9 mmol, freshly distilled over CaCl₂) was added and the resulting mixture was stirred for 3.5 h. The reaction mixture was kept at -20 °C in a freezer for 18 h. On work-up, pH 7 buffer (75 ml) was added and the layers separated. The aqueous layer was extracted with ether (3 x 360 ml) and the combined organic extracts were evaporated in vacuo. The crude mixture was dissolved in methanol (58 ml) and pH 7 buffer (58 ml) to give a white suspension which was cooled to 0 °C and hydrogen peroxide solution (35 ml, 30% ag.) added. This mixture was stirred for 1 h before the addition of distilled water (100 ml) and extracting with CH₂Cl₂ (3 x 200 ml). Each extract was washed with sodium bicarbonate solution (50 ml, sat. aq) and brine (50 ml). The combined organic extracts were dried (MgSO₄) and evaporated in vacuo to give a pale yellow oil which was purified by flash chromatography (10% Et₂O/CH₂Cl₂) to give 16 as a colourless oil (2.17 g, 85%); Rf (10% Et₂O/CH₂Cl₂) 0.46; $[\alpha]_D^{20}$ +12.3 (c 1.6, CHCl₃); IR (liquid film) 3450, 1700 cm⁻¹; ¹H NMR δ (400 MHz, CDCl3) 7.32-7.25 (5H, m, Ph), 4.94 (1H, br s, olefinic), 4.91 (1H, br s, olefinic), 4.49 & 4.47 (2H, AB, $J_{AB} = 12.2 \text{ Hz}, \text{ OC}_{\underline{H}2}\text{Ph}$, 4.18 (1H, dd, $J = 8.6, 4.3 \text{ Hz}, \text{ C}_{\underline{H}}\text{OH}$), 3.64 (1H, t, $J = 8.6 \text{ Hz}, \text{ C}_{\underline{H}x}\text{H}_y\text{OBn}$), 3.43 (1H, dd, J = 8.6, 5.1 Hz, CH_xH_vOBn), 3.07 (1H, dqd, J = 8.6, 7.0, 5.1 Hz, CH_2OBn), 2.92 (1H, dq, J = 8.6, 7.0 Hz, HOCHCH(Me)C=O), 2.72 (1H, d, J = 4.3, OH), 1.65 (3H, s, allylic Me), 1.03 (3H, d, J = 7.0 Hz, <u>Me</u>), 0.97 (3H, d, J = 7.0 Hz, <u>Me</u>); ¹³C NMR δ (100.6 MHz, CDCl₃) 217.3, 144.5, 137.8, 128.4 (2C), 127.7, 127.6 (2C), 114.0, 78.3, 73.3, 72.2, 49.1, 46.0, 16.8, 13.7, 13.5; m/z (CI, NH₃) 294 (50, [M+NH₄]⁺), 259 (90), 224 (50), 207 (100), 108 (54), 91 (15%); HRMS (CI, NH₃) [M+NH₄]⁺ found 294.2069; C17H28O3N requires 294.2069.

(2S,3R,4R,5R)-1-Benzyloxy-3,5-dihydroxy-2,4,6-trimethyl-6-heptene $(27)^{12a,b}$ A solution of tetramethylammonium triacetoxyborohydride (11.7 g, 37.1 mmol) in acetonitrile (30 ml) and anhydrous acetic acid (30 ml) was stirred at room temperature for 1 h. This mixture was cooled to -30 °C and a solution of ketone 16 (1.53 g, 5.53 mmol) in anhydrous acetic acid (15 ml) was added *via* cannula. The reaction mixture

was stirred at -30 °C for 2 h then quenched by addition of sodium potassium tartrate solution (120 ml, 0.5 N aq.) with vigorous stirring for 1 h, followed by extraction with CH₂Cl₂ (2 x 150 ml). The organic extracts were washed with sodium bicarbonate solution (225 ml, sat. aq.), dried (MgSO₄) and concentrated *in vacuo*. The crude product was purified by flash chromatography (10% Et₂O/CH₂Cl₂) to give recovered ketone **16** (0.17 g, 11%) and diol **27** as a colourless oil (1.06 g, 69%; 78% based on recovered **16**); R_f (10% Et₂O/CH₂Cl₂) 0.24; $[\alpha]_D^{20}$ +39.1 (*c* 0.5, CHCl₃); IR (liquid film) 3360 (br), 1640 cm⁻¹; ¹H NMR δ (400 MHz, CDCl₃) 7.38–7.28 (5H, m, Ph), 5.10 (1H, br s, olefinic), 4.94 (1H, br s, olefinic), 4.55 & 4.49 (2H, AB, *J_{AB}* = 11.8 Hz, OCH₂Ph), 4.05 (1H, d, *J* = 9.5 Hz, CHOH), 4.05 (1H, buried, OH), 3.78 (1H, d, *J* = 9.5, CHOH), 3.58 (1H, dd, *J* = 8.9, 4.1 Hz, CH_xH_yOBn), 3.48 (1H, t, *J* = 8.9 Hz, CH_xH_yOBn), 3.35 (1H, d, *J* = 6.8 Hz, OH), 2.04–1.94 (1H, m, CHMe), 1.83–1.77 (1H, m, CHMe), 1.68 (3H, s, allylic Me), 1.02 (3H, d, *J* = 7.0 Hz, Me), 0.94 (3H, d, *J* = 7.0 Hz, Me); ¹³C NMR δ (100.6 MHz, CDCl₃) 146.2, 137.5, 128.4 (2C), 127.7, 127.6 (2C), 111.5, 79.1, 76.4, 75.7, 73.4, 35.7, 35.6, 16.6, 12.9, 9.9; m/z (CI, NH₃) 279 (60, [M+H]⁺), 261 (100%); HRMS (CI, NH₃) [M+H]⁺ found 279.1960; C₁₇H₂₇O₃ requires 279.1960.

(2*S*,3*S*,4*R*,5*R*)-1-Benzyloxy-3,5-(di-*tert*-butylsilylene)dioxy-2,4,6-trimethyl-6-heptene (28) To a solution of the 1,3-diol 27 (1.04 g, 3.74 mmol) dissolved in CH₂Cl₂ (2.3 ml) at room temperature was added 2,6-lutidine (1.40 ml, 11.98 mmol) followed by di-*tert*-butylsilyl ditriflate (2.10 ml, 6.49 mmol). The reaction mixture was then stirred for 15 h at room temperature before diluting with CH₂Cl₂ (40 ml) and washing with sodium bicarbonate solution (40 ml, sat. aq.) and brine (40 ml). The organic solution was dried (MgSO₄) and the solvent evaporated *in vacuo*. After purification by flash chromatography (10% Et₂O/CH₂Cl₂), **28** was obtained as a colourless oil (1.48 g, 95%); R_f (10% Et₂O/CH₂Cl₂) 0.87; $[\alpha]_D^{20}$ –24.8 (*c* 0.8, CHCl₃); IR (liquid film) 1650, 1450, 1365, 1260, 1215 cm⁻¹; ¹H NMR δ (400 MHz, CDCl₃) 7.34-7.25 (5H, m, Ph), 4.93 (1H, s, CH_xH_y=), 4.75 (1H, s, CH_xH_y=), 4.42 (2H, ABq, CH₂Ph), 4.22 (1H, d, *J* = 4.2 Hz, CHOSi), 4.02 (1H, dd, *J* = 9.1, 3.6 Hz, CHOSi), 3.71 (1H, dd, *J* = 8.6, 3.3 Hz, CH_xH_yOBn), 3.50 (1H, dd, *J* = 8.6, 6.8 Hz, CH_xH_yOBn), 1.99-1.84 (1H, m, CHMe), 1.84-1.82 (1H, m, CHMe), 1.76, (3H, s, CH₂=CCH₃), 1.05 (9H, s, Me₃CSi), 1.05 (3H, d, *J* = 6.6 Hz, CHMe),1.04 (9H, s, Me₃CSi), 0.95 (3H, d, *J* = 6.8 Hz, CHMe); ¹³C NMR δ (100.6 MHz, CDCl₃) 147.6, 138.8, 128.2, 127.6, 127.3, 109.8, 82.2, 73.7, 73.1, 72.4, 37.7, 37.0, 28.1, 27.7, 22.1, 21.8, 17.8, 14.1, 13.7; m/z (CI, NH₃) 419 (100, [M+H]⁺), 229 (18), 108 (32), 91 (78%); HRMS (CI, NH₃) [M+H]⁺ found 419.2981, C₂₅H₄3O₃Si requires 419.2981.

(25,35,45,55,65)-7-Benzyloxy-3,5-(di-tert-butylsilylene)dioxy-2,4,6-trimethyl-1-heptanol (29) To a solution of the alkene 28 (1.90 g, 4.56 mmol) in THF (37 ml) at 0 °C was added slowly 9-BBN (43.0 ml, 21.5 mmol, 0.5 M solution in THF). After 18 h at room temperature, the reaction mixture was cooled to 0 °C and treated, in turn, with a mixture of THF/EtOH (105 ml, 1:1), sodium hydroxide solution (105 ml, 10% aq.) and hydrogen peroxide solution (27 ml, 30% aq.). After stirring at room temperature for 3 h, water (290 ml) was added and the mixture was stirred for another 2 h. The mixture was extracted with ether (3 x 400 ml) and the ether solution washed with brine (400 ml), dried (MgSO₄) and evaporated in vacuo. Purification by flash chromatography (hexanes and EtOAc, 100% to 15% gradient) gave the desired isomer 29 as a colourless oil (1.31 g, 66%); R_f (10% Et₂O/CH₂Cl₂) 0.56, (30% EtOAc/hexane) 0.49; [α]²⁰_D -21.3 (c 0.56, CHCl₃); IR (liquid film) 3441 (br), 1470, 1454, 1386, 1361, 1096 cm⁻¹; ¹H NMR δ (400 MHz, CDCl₃) 7.37-7.26 (5H, m, Ph), 4.54-4.44 (2H, ABq, CH₂Ph), 4.03 (1H, dd, J = 9.9, 3.0 Hz, CHOSi), 3.75-3.69 (2H, m, HOCH₂), 3.67-3.62 (2H, m, CH₂OBn), 3.35 (1H, dd, J = 7.0, 4.5 Hz, CHOSi), 1.93-1.85 (1H, m, HOCH₂CH), 1.93-1.85 (1H, m, CHCH₂OBn), 1.84-1.79 (1H, m, CHMe), 1.05 (9H, s, Me₃CSi), 1.03 (3H, d, J = 7.5Hz, CHMe), 1.01 (9H, s, Me₃CSi), 0.91 (3H, d, J = 11.7 Hz, CHMe), 0.86 (3H, d, J = 10.4 Hz, CHMe); ¹³C NMR δ (100.6 MHz, CDCl₃) 138.7, 128.2, 127.6, 127.4, 85.6, 73.1, 72.9, 72.3, 67.7, 41.4, 37.3, 36.9, 28.4, 28.2, 27.6, 21.9, 21.7, 13.8, 13.7; m/z (CI, NH₃) 437 (100, [M+H]+), 261 (22), 189 (22), 108 (50), 99 (27), 91 (96%); HRMS (CI, NH₃) [M+H]⁺ found 437.3090, C₂₅H₄₅O₄Si requires 437.3087.

(2S,3S,4S,5S,6S)-7-Benzyloxy-3,5-(di-tert-butylsilylene)dioxy-2,4,6-trimethyl-1-heptanal (14) To a solution of oxalyl chloride (0.40 ml, 4.59 mmol) in CH₂Cl₂ (20 ml) at -78 °C was added DMSO (0.68 ml, 9.58 mmol) dropwise. After 15 min, a solution of alcohol 29 (0.41 g, 0.94 mmol) in CH₂Cl₂ (6 ml + 6 ml washing + 3 ml washing) was added via cannula and the resulting mixture stirred for 1 h before the addition of triethylamine (1.80 ml, 12.91 mmol). The reaction mixture was stirred for another 3 h at -78 °C, then allowed to warm to -25 °C over 45 min and immediately quenched with ammonium chloride solution (30 ml, sat. aq.). The mixture was allowed to warm to room temperature, the organic layer separated and the aqueous layer extracted with hexane (3 x 30 ml). The combined organic extracts were washed with sodium bicarbonate solution (30 ml, sat. aq.) then brine (30 ml) and dried (MgSO₄). The solvent was evaporated in *vacuo* and the crude product was purified by flash chromatography (20% EtOAc/hexane) to give 14 as a colourless oil (0.39 g, 95%); R_f (20% EtOAc/hexane) 0.52; $[\alpha]_D^{20}$ -56.9 (c 0.4, CHCl₃); IR (liquid film) 1730, 1476, 1388, 1363, 1260, 1140, 1100, 1008 cm⁻¹; ¹H NMR δ (400 MHz, CDCl₃) 9.74 (1H, d, J = 3.4 Hz, CHO), 7.33-7.26 (5H, m, Ph), 4.54-4.43 (2H, ABq, CH2Ph), 4.04-4.01 (2H, m, CH2OBn), 3.64 (1H, dd, J = 8.5, 3.1 Hz, CHOSi), 3.55 (1H, dd, J = 8.5, 6.0 Hz, CHOSi), 2.57-2.52 (1H, m, CHOCHMe), 1.69-1.64(2H, m, CHMe), 1.10 (3H, d, J = 7.3 Hz, CHOCHMe), 1.06 (3H, d, J = 6.9 Hz, CHMe), 1.02 (9H, s, T)<u>Me</u>₃CSi) 0.98 (9H, s, <u>Me</u>₃CSi), 0.91 (3H, d, J = 6.9 Hz, CH<u>Me</u>); ¹³C NMR δ (100.6 MHz, CDCl₃) 204.7, 138.7, 128.2, 127.6, 127.4, 81.1, 73.1, 72.5, 72.2, 52.6, 37.1, 35.6, 28.2, 27.6, 22.1, 21.6, 13.7, 13.6, 10.9; m/z (CI, NH₃) 435 (36, [M+H]⁺), 229 (55), 91 (100%); HRMS (CI, NH₃) [M+H]⁺ found 435.2903, C₂₅H₄₃O₃Si requires 435.2903.

(2S,3S,4R,5R,6R,10R,11R,12R)-1-Benzyloxy-3,5-(di-tert-butylsilylene)dioxy-14-triisopropylsilyloxy-11-methoxy-2,4,6,10,12-pentamethyltetradec-7-en-9-one (31) A mixture of ketophosphonate 13 (0.35 g, 0.78 mmol) and Ba(OH)₂•8H₂O (0.20 g, 0.62 mmol; activated by heating to 100-140 °C for 1-2 h before use) in THF (2 ml) was stirred at room temperature for 30 min. A solution of aldehyde 14 (0.34 g, 0.78 mmol) in wet THF (2 ml + 2 x 1 ml washings, 40:1 THF/H₂O) was then added and stirring was maintained at room temperature for 6.5 h. The reaction mixture was diluted with CH₂Cl₂ (60 ml) and washed with sodium bicarbonate solution (30 ml, sat. aq.) and brine (30 ml). The organic solution was dried (MgSO₄) and the solvent evaporated in vacuo. Purification by flash chromatography (20% Et₂O/hexane) gave **31** as a colourless oil (0.57 g, 96%); $R_f(20\% \text{ Et}_2\text{O}/\text{hexane}) 0.40$; $[\alpha]_D^{20} - 38.7$ (c 0.7, CHCl₃); IR (liquid film) 1695, 1671, 1627, 1462, 1374, 1142, 1095, 1006 cm⁻¹; ¹H NMR δ (400 MHz, CDCl₃, assigned by COSY) 7.34-7.26 (5H, m, Ph), 7.00 (1H, dd, J = 15.9, 8.2 Hz, 25-C<u>H</u>), 6.17 (1H, d, J = 15.9 Hz, 26-C<u>H</u>), 4.52-4.43 (2H, ABq, CH2Ph), 3.87 (1H, dd, J = 9.6, 3.2 Hz, 21-CH), 3.79-3.62 (4H, m, 19-CHA, 23-CH, 32-CH₂), 3.45 (1H, dd, $J \approx 8.5$, 6.9 Hz, 19-CH_B), 3.36 (1H, dd, J = 9.3, 2.0 Hz, 29-CH), 3.25 (3H, s, OMe), 3.10 (1H, dq, J = 9.3, 7.0 Hz, 28-CH), 2.50-2.42 (1H, m, 24-CH), 1.96-1.82 (3H, m, 20-CH, 22-CH, 30-CH), 1.73-1.65 (1H, m, 31-CHA), 1.36-1.27 (1H, m, 31-CHB), 1.11 (3H, d, J = 6.7 Hz, 24-CMe), 1.15-0.85 (3H, m, (Me₂CH)₃Si), 1.07-0.97 (6H, buried d's, 28-CMe, 30-CMe), 1.04 (18H, d, J = 4.3 Hz, (Me₂CH)₃Si), 1.02 (9H, s, ^tBuSi), 0.99 (9H, s, ^tBuSi), 0.94 (3H, d, J = 7.0 Hz, 20-CMe or 22-CMe), 0.89 (3H, d, J = 6.8 Hz, 20-CMe or 22-CMe); ¹³C NMR δ (100.6 MHz, CDCl₃) 204.0, 149.1, 138.8, 130.8, 128.2, 127.6, 127.3, 88.0, 82.1, 73.4, 73.1, 72.5, 61.3, 60.7, 45.5, 43.8, 36.9, 36.5, 33.1, 30.9, 28.2, 27.7, 22.1, 21.8, 18.0, 17.0, 16.2, 14.1, 13.8, 13.5, 11.9; m/z (CI, NH₃) 761 (6, [M+H]+), 729 (12), 377 (32), 229 (69), 99 (100%); HRMS (CI, NH₃) [M+H]⁺ found 761.5570, C₄₄H₈₁O₆Si₂ requires 761.5571.

(25,35,4R,5R,6R,10R,11R,12R)-3,5-(Di-tert-butylsilylene)dioxy-1-hydroxy-14-triiso-

propylsilyloxy-11-methoxy-2,4,6,10,12-pentamethyltetradecan-9-one (32) A mixture of the *E*enone 31 (76.8 mg, 0.101 mmol) and 10% palladium on charcoal (0.232 g) in dry ethanol (7 ml) was stirred under a hydrogen atmosphere at room temperature for 2.5 h. The reaction mixture was filtered through celite and the solvent evaporated *in vacuo*. Flash chromatography (50% Et₂O/hexane) gave 32 as a colourless oil (65.9 mg, 97%); R_f (50% Et₂O/hexane) 0.50; $[\alpha]_D^{20}$ -24.7 (c 1.2, CHCl₃); IR (liquid film) 3600-3200 (br), 1714, 1470, 1454, 1384, 1092 cm⁻¹; ¹H NMR δ (400 MHz, CDCl₃) 4.06 (1H, dd, CHOMe), 3.80-3.63 (4H, overlapping m's, CH₂OH and CH₂OSi), 3.62 (1H, dd, J = 5.8, 3.3 Hz, CHOSi), 3.58 (1H, dd, J = 10.1, 3.1 Hz, CHOSi), 3.28 (3H, s, OMe), 2.83 (1H, qd, J = 9.4, 7.0 Hz, CHC=O), 2.60 (1H, ddd, J = 17.1, 9.6, 5.3 Hz, CH_xH_yC=O), 2.46 (1H, ddd, J = 17.2, 9.2, 6.3 Hz, CH_xH_yC=O), 2.03-1.81 (4H, overlapping m's, CH_xH_yCH₂OSi and CH₃CH), 1.73-1.66 (1H, m, MeCH), 1.64-1.56 (1H, m, CH_xCH_yCH₂OSi), 1.56-1.42 (1H, m, CH_xH_yCH₂C=O), 1.39-1.21 (1H, m, CH_xH_yCH₂C=O), 1.08-1.02 (6H, 3 buried m's and 1 buried d, Me₂CHSi and Me₂CH), 1.06 (18H, d, J = 5.2 Hz, Me₂CHSi), 1.04 (18H, br s, Me₃CSi), 1.00 (3H, d, J = 7.0 Hz, Me₂CH); ¹³C NMR δ (100.6 MHz, CDCl₃) 214.7, 88.4, 82.8, 80.2, 69.5, 61.2, 60.8, 48.3, 41.5, 39.4, 37.3, 36.0, 33.3, 30.9, 28.2, 27.8, 24.9, 22.2, 21.9, 18.0, 17.1, 15.4, 14.2, 13.7, 13.2, 11.9; m/z (CI, NH₃) 371 (8), 273 (9), 229 (19), 195 (9), 99 (100), 58 (11%); HRMS (CI, NH₃) [M+H]⁺ found 673.5260, C₃₇H₇₇O₆Si₂ requires 673.5258.

(2S,3S,4R,5R,6R,10R,11R,12R)-3,5-(Di-tert-butylsilylene)dioxy-14-triisopropylsilyloxy-9-keto-11-methoxy-2,4,6,10,12-pentamethyltetradecanal (11) A mixture of Dess-Martin periodinane (63 mg, 150 µmol) in CH₂Cl₂ (0.8 ml) was stirred at room temperature for 15 min. A solution of alcohol 32 (20.3 mg, 30.2 µmol) in CH₂Cl₂ (0.5 ml) was then added dropwise. After a further 35 min, the reaction mixture was diluted with ether (2.5 ml) and the resulting white suspension treated with a 1:7 mixture of NaHCO₃/Na₂S₂O₃ (2 ml, sat. aq.). After 10 min, the organic solution was separated, washed with sodium bicarbonate solution (2 ml, sat. aq.) and brine (2 ml), and then dried (MgSO₄). The solvent was evaporated in vacuo and the crude product purified by flash chromatography (20% Et₂O/hexane) to give 11 as a colourless oil (17.9 mg, 88%); Rf (20% Et₂O/hexane) 0.35; [\alpha]_D²⁰ -58.3 (c 0.96, CHCl₃); IR (liquid film) 1740, 1470, 1480, 1400, 1375, 1100 cm⁻¹; ¹H NMR δ (400 MHz, CDCl₃) 9.89 (1H, d, J = 3.0 Hz, CO<u>H</u>), 4.29 (1H, dd, J = 9.3, 3.6 Hz, CHOMe), 3.80-3.74 (1H, m, CH_xCH_yOSi), 3.69-3.63 (1H, m, CH_xCH_yOSi), 3.65 (1H, dd, J = 4.5, 4.5 Hz, CHOSi), 3.29 (1H, dd, J = 9.6, 2.5 Hz, CHOSi), 3.28 (3H, s, OMe), 2.83 (1H, qd, J = 9.4, 7.0 Hz, CHC=O), 2.64-2.56 (2H, 1 ddd overlapped with 1 dqd, CH_xH_yC=O and CHCOH), 2.46 (1H, ddd, J = 17.3, 9.0, 6.6 Hz, $CH_xH_yC=O$), 2.03-1.96 (1H, m, MeCH), 1.92-1.85 (1H, m, MeCH), 1.85-1.79 (1H, m, CH_xH_yCH₂OSi), 1.73-1.65 (1H, m, CH_xH_yCH₂OSi), 1.63-1.58 (1H, m, MeCH), 1.52-1.42 (1H, m, CH_xH_vCH₂C=O), 1.36-1.28 (1H, m, CH_xH_vCH₂C=O), 1.08-0.97 (6H, 3 buried m's and 1 buried d, Me₂C<u>H</u>Si and <u>Me</u>CH), 1.06 (3H, d, J = 3.8 Hz, <u>Me</u>CH), 1.05 (18H, br s, <u>Me₂CHSi</u>), 1.02 (9H, s, <u>Me₃CSi</u>), 1.00 (9H, s, Me₃CSi), 0.99 (3H, d, J = 3.4 Hz, MeCH), 0.94 (3H, d, J = 5.5 Hz, MeCH), 0.92 (3H, d, J = 3.4 Hz, MeCH), 0.94 (3H, d, J = 5.5 Hz, MeCH), 0.92 (3H, d, J = 3.4 Hz, MeCH), 0.94 (3H, d, J = 5.5 Hz, MeCH), 0.92 (3H, d, J = 3.4 Hz, MeCH), 0.94 (3H, d, J = 5.5 Hz, MeCH), 0.92 (3H, d, J = 3.4 Hz, MeCH), 0.94 (3H, d, J = 5.5 Hz, MeCH), 0.92 (3H, d, J = 3.4 Hz, MeCH), 0.94 (3H, d, J = 5.5 Hz, MeCH), 0.92 (3H, d, J = 3.4 Hz, MeCH), 0.94 (3H, d, J = 5.5 Hz, MeCH), 0.92 (3H, d, J = 3.4 Hz, MeCH), 0.94 (3H, d, J = 5.5 Hz, MeCH), 0.92 (3H, d, J = 3.4 Hz, MeCH), 0.94 (3H, d, J = 5.5 Hz, MeCH), 0.92 (3H, d, J = 3.4 Hz, MeCH), 0.94 (3H, d, J = 5.5 Hz, MeCH), 0.92 (3H, d, J = 3.4 Hz, MeCH), 0.94 (3H, d, J = 5.5 Hz, MeCH), 0.92 (3H, d, J = 3.4 Hz, MeCH), 0.94 (3H, d, J = 5.5 Hz, MeCH), 0.92 (3H, d, J = 3.4 Hz, MeCH), 0.94 (3H, d, J = 5.5 Hz, MeCH), 0.92 (3H, d, J = 3.4 Hz, MeCH), 0.94 (3H, d, J = 5.5 Hz, MeCH), 0.92 (3H, d, J = 3.4 Hz, MeCH), 0.92 (3H, d, J5.2 Hz, MeCH); ¹³C NMR δ (100.6 MHz, CDCl₃) 214.7, 205.3, 88.4, 81.9, 74.8, 61.2, 60.8, 49.2, 48.3, 41.4, 38.6, 36.2, 33.3, 30.9, 28.0, 27.7, 24.4, 22.1, 21.8, 18.0, 17.1, 15.6, 13.9, 13.7, 12.0, 10.8.

Mukaiyama Aldol Adduct (10) To a solution of the methyl ketone **12** (21.7 mg, 42.7 μ mol) in THF (1.5 ml) at -78 °C was added a mixture of TMSCI/Et₃N (200 μ l, 427 μ mol, 1:1 v/v) followed by LiN(TMS)₂ (80 μ l, 80 μ mol, 1 *M* solution in THF). After 20 min, most of the ketone had reacted, as judged by TLC analysis. Further portions of LiN(TMS)₂ (150 μ l, 150 μ mol, 1 *M* solution in THF) and TMSCI/Et₃N (100 μ l, 214 μ mol, 1:1 v/v) were added to drive the reaction to completion. After a further 40 min, the reaction mixture was quenched with pH 7 buffer (2.5 ml), diluted with pentane (6 ml), and warmed to room temperature. The organic layer was separated and the aqueous layer re-extracted with pentane (3 x 2.5 ml). The combined organic extracts were washed with pH 7 buffer (4.5 ml) and brine (4.5 ml). The solution was dried (MgSO₄) and the solvent evaporated *in vacuo*. The residual solvent was removed under high vacuum (0.5 – 1.0 mmHg, *ca* 1 h) and the crude silyl enol ether **33** was used immediately in the next step.

To a stirred solution of the crude silyl enol ether 33 (prepared as above) in CH₂Cl₂ (1.5 ml) at -78 °C was added a solution of the aldehyde 11 (32.0 mg, 47.8 µmol) in CH₂Cl₂ (1.0 + 0.5 ml washings) *via* cannula, followed by the dropwise addition of F₃B•OEt₂ (22.0 µl, 163 µmol). After a further 0.5 h, the reaction mixture was quenched with NaHCO₃ solution (6.0 ml, sat. aq.), then warmed to room temperature and diluted with

 Et_2O (18 ml). The organic layer was separated and the aqueous layer re-extracted with Et_2O (3 x 5 ml). The combined organic extracts were washed with NaHCO₃ solution (10 ml, sat. aq.) and brine (10 ml), dried (MgSO₄) and the solvent evaporated in vacuo. Purification by flash chromatography (30% - 50% Et₂O/hexane) gave 10 as a colourless oil (42.2 mg, 84%); R_f (50% Et₂O/hexane) 0.50; $[\alpha]_D^{20}$ -56.7 (c 1.3, CHCl₃); IR (liquid film) 3529 (br), 1716, 1623, 1462, 1385, 1309, 1256, 1169, 1104, 1091, 983, 826 cm⁻¹; ¹H NMR δ (400 MHz, CDCl₃, assigned by COSY) 7.31 (1H, d, J = 15.7 Hz, 3-CH), 5.96 (1H, br t, J = 7.2 Hz, 5-CH), 5.79-5.73 (1H, m, 11-CH), 5.78 (1H, d, J = 15.7 Hz, 2-CH), 5.63 (1H, br d, J = 10.4 Hz, 10-CH), 4.57 (1H, br d, J = 9.7 Hz, 19-CH), 4.32 (1H, br d, J = 10.2 Hz, 9-CH), 4.15-3.99 (1H, m, 7-CH), 4.13 (1H, dd, J = 9.7, 2.6 Hz, 21-CH), 3.79-3.72 (1H, m, 32-CH_A), 3.73 (3H, s, CO₂Me), 3.71-3.63 (2H, m, 15-CH, $32-CH_B$), 3.60-3.54 (1H, m, 13-CH), 3.57 (1H, dd, J = 6.3, 2.7 Hz, 23-CH), 3.32-3.26 (1H, dd, 29-CH), 3.31 (3H, s, CHOMe), 3.28 (3H, s, CHOMe), 3.23 (1H, d, J = 3.6 Hz, OH), 2.83 (1H, dq, J = 9.4, 7.0 Hz, 28-CH), 2.81-2.74 (2H, m, 18-CH₂), 2.72 (1H, qd, J = 7.1, 3.8 Hz, 16-CH), 2.63-2.43 (2H, m, 26-CH₂), 2.40 (2H, br dd, 6-CH₂), 1.98-1.58 (10H, m, 8-CH_A, 12-CH₂, 14-CH₂, 22-CH, 24-CH, 25-CH_A, 30-CH, 31-CH_A), 1.76 (3H, s, 4-Me), 1.58-1.45 (2H, m, 20-CH, 25-CH_B), 1.41-1.35 (1H, m, 8-CH_B), 1.34-1.27 $(1H, m, 31-CH_B), 1.12 (3H, d, J = 7.1 Hz, 16-CHMe), 1.10-0.85 (3H, m, (Me_2CH)_3Si), 1.06-1.01 (3H, d, d, d)$ <u>Me</u>CH) 1.04 (18H, br d, J = 4.7 Hz, (<u>Me₂CH</u>)₃Si), 1.01, (18H, br s, ^tBu₂Si), 0.99 (3H, d, J = 7.0 Hz, <u>Me</u>CH), 0.93 (3H, d, J = 7.0 Hz, 28-CH<u>Me</u>) 0.89-0.87 (3H, d, <u>Me</u>CH) 0.88 (9H, br s, 7-CHOSi^t<u>Bu</u>), 0.79 $(3H, d, J = 7.0 \text{ Hz}, 20\text{-CHMe}), 0.10 (3H, s, SiMe), 0.09 (3H, s, SiMe); {}^{13}\text{C} \text{ NMR } \delta (100.6 \text{ MHz}, \text{CDCl}_3)$ 214.9, 214.8, 168.0, 149.6, 137.8, 134.2, 130.3, 123.6, 115.3, 88.3, 83.1, 78.7, 77.2, 73.2, 69.2, 67.9, 66.3, 63.8, 61.2, 60.8, 57.2, 51.5, 49.6, 48.3, 46.9, 41.4, 40.7, 40.4, 39.1, 37.6, 36.6, 35.4, 33.2, 30.84, 30.77, 28.4, 27.7, 25.9, 25.3, 22.1, 21.7, 18.0, 17.0, 15.4, 14.0, 13.7, 12.5, 11.9, 10.8, 9.5, -4.3, -4.7; m/z (+ve FAB) 1162 (55), 832 (100), 736 (70), 672 (60), 614 (50), 459 (50), 435 (65%); HRMS (+ve FAB, NOBA matrix) [M+H]⁺ found 1179.8222, C₆₅H₁₂₃O₁₂Si₃ requires 1179.8322.

Syn-diol (34) To a cooled (-78 °C) solution of ketone 10 (249 mg, 0.20 mmol) in THF (20 ml) was added catecholborane (268 µl, 2.53 mmol) in one portion. The reaction mixture was warmed gradually to -20 °C over 4 h. After a further 18 h, the reaction mixture was quenched by the addition of potassium sodium tartrate (20 ml, sat. aq.) and stirred at room temperature for 4 h. The layers were separated and the aqueous layer was diluted with water (20 ml) and extracted with EtOAc (3 x 50 ml). The combined organic extracts were washed with brine (50 ml), dried (MgSO₄) and concentrated in vacuo. Flash column chromatography $(2 \rightarrow 20\%)$ Et₂O/CH₂Cl₂) gave **34** as a colourless oil (213 mg, 85%); $R_f(10\% Et_2O/CH_2Cl_2) 0.40$; $[\alpha]_D^{20} -58.4$ (c 1.1, CHCl₃); IR (liquid film) 3464, 1716, 1622, 1462, 1382, 1310, 1256, 1168, 1091, 1008, 984, 826 cm⁻¹; ¹H NMR δ (500 MHz, CDCl₃ assigned by COSY) 7.33 (1H, d, J = 15.7 Hz, 3-CH), 5.99 (1H, br t, J = 7.3 Hz, 5-CH), 5.80-5.73 (1H, m, 11-CH), 5.79 (1H, d, J = 15.7 Hz, 2-CH), 5.64 (1H, br d, J = 10.1 Hz, 10-CH), 4.35 (1H, br s, OH), 4.33 (1H, br d, 19-CH), 4.28 (1H, br d, J = 9.1 Hz, 9-CH), 4.17 (1H, dd, J = 9.4, 2.1 Hz, 21-CH), 4.12-4.05 (1H, m, 7-CH), 3.96 (1H, d, J = 3.8 Hz, OH), 3.87 (1H, br td, 17-CH), 3.80-3.72 (1H, m, 32-CH_A), 3.74 (3H, s, CO₂Me), 3.71-3.63 (2H, m, 15-CH, 32-CH_B), 3.63-3.55 (1H, m, 13-CH), 3.58 (1H, dd, J = 6.2, 2.1 Hz, 23-CH), 3.30-3.25 (1H, dd, 29-CH), 3.37 (3H, s, CHOMe), 3.29 (3H, s, CHOMe), 2.84 (1H, qd, J = 7.0, 7.0 Hz, 28-CH), 2.60 (1H, ddd, J = 16.6, 10.4, 5.6 Hz, 26-CH_A), 2.47 (1H, ddd, J = 16.6, 9.9, 6.4 Hz, 26-CH_B), 2.40 (2H, br dd, 6-CH₂), 2.00-1.96 (2H, m, 20-CH, 22-CH), 1.96-1.84 (4H, m, 8-CH_A, 12-CH₂, 25-CH_A), 1.76 (3H, s, 4-Me), 1.75-1.60 (7H, m, 14-CH₂, 16-CH, 18-CH_A, 24-CH, 30-CH, 31-CH_A), 1.54-1.43 (1H, m, 18-CH_B), 1.43-1.28 (3H, m, 8-CH_B, 25-CH_B, 31-CH_B), 1.11-1.03 (6H, buried d and m, <u>Me</u>CH, (Me₂CH)₃Si), 1.07 (18H, br d, J = 6.9 Hz, (<u>Me₂CH)₃Si</u>), 1.04, (18H, br s, ^tBu₂Si), 1.01 (3H, d, J = 7.0 Hz, <u>Me</u>CH), 0.95 (3H, d, J = 6.9 Hz, <u>Me</u>CH) 0.91-0.87 (6H, d, <u>Me</u>CH, 28-CH<u>Me</u>) 0.89 (9H, br s, 7-CHOSi^T<u>Bu</u>), 0.82 (3H, d, J = 6.9 Hz, <u>Me</u>CH), 0.11 (3H, s, Si<u>Me</u>), 0.08 (3H, s, Si<u>Me</u>); ¹³C NMR δ (100.6 MHz, CDCl₃) 214.8, 168.0, 149.7, 137.9, 134.2, 130.4, 123.6, 115.3, 88.4, 83.2, 79.5, 77.2, 75.9, 74.1, 72.7, 69.1, 67.8, 64.1, 61.2, 60.8, 56.9, 51.4, 48.3, 41.4, 41.3, 40.43, 40.41, 39.0, 38.4, 37.5, 36.1, 35.6, 33.3, 30.9, 29.7, 28.5, 27.7, 25.9, 25.3, 22.1, 21.7, 18.0,

11951

17.1, 15.5, 14.2, 13.7, 12.5, 12.0, 10.8, 10.6, -4.3, -4.7; ¹³C NMR δ (100.6 MHz, C₆D₆) 212.7, 167.6, 149.6, 137.8, 134.5, 130.8, 124.0, 116.3, 88.5, 83.9, 79.8, 76.1, 74.1, 71.5, 69.4, 68.4, 64.3, 61.7, 60.7, 56.5, 51.1, 48.5, 42.4, 41.5, 40.8, 40.1, 39.6, 38.2, 36.2, 33.8, 31.5, 31.3, 28.9, 28.2, 26.16, 26.15, 26.1, 25.6, 22.5, 22.0, 18.3, 17.3, 15.8, 14.3, 13.9, 12.4, 12.3, 11.3, 9.9, -4.1, -4.5; m/z (+ve FAB) 1182 (100), 653 (20), 614 (40), 436 (65%); HRMS (+ve FAB, NOBA matrix) [M+H]⁺ found 1181.8459, C_{65H125}O₁₂Si₃ requires 1181.8478.

Fully Protected Seco Acid (9) To a solution of diol 34 (452 mg, 0.38 mmol) in 2,6-di-tert-butylpyridine (6 ml, 27 mmol) was added methyl triflate (1.5 ml, 13 mmol). The reaction mixture was stirred at room temperature for 18 h then quenched with water (10 ml, sat. aq.) and diluted with NaHCO₃ (50 ml, sat. aq.). The layers were separated and the aqueous layer was extracted with EtOAc (3 x 70 ml). The combined organic extracts were washed with brine (100 ml), dried (MgSO₄) and concentrated in vacuo. Flash column chromatography (10 \rightarrow 50% Et₂O/hexane) gave **9** as a colourless oil (379 mg, 82%); R_f (30% Et₂O/hexane) 0.32; [α]²⁰_D-55.4 (c 0.7, CHCl₃); IR (liquid film) 1718, 1623, 1463, 1386, 1257, 1167, 1090, 982, 826 cm⁻ ¹; ¹H NMR δ (400 MHz, CDCl₃) 7.32 (1H, d, J = 15.6 Hz, 3-CH), 6.03 (1H, br t, J = 6.8 Hz, 5-CH), 5.84-5.67 (1H, m, 11-CH), 5.78 (1H, d, J = 15.6 Hz, 2-CH), 5.63 (1H, br d, J = 10.4 Hz, 10-CH), 4.32 (1H, br d, J = 9.6 Hz, 9-CH), 4.20-4.11 (1H, m, 7-CH), 4.15 (1H, dd, J = 9.8, 2.2 Hz, 21-CH), 4.04 (1H, dd, J = 10.0, 3.6 Hz, CHOMe), 3.80-3.72 (1H, m, 32-CHA), 3.73 (3H, s, CO2Me), 3.72-3.63 (2H, m, 15-CH, 32-CH_B), 3.60-3.50 (1H, m, 13-CH), 3.56 (1H, dd, J = 5.2, 2.0 Hz, 23-CH), 3.43 (3H, s, CHOMe), 3.33 (3H, s, CHOMe), 3.30-3.25 (1H, dd, J = 2.4 Hz, 29-CH), 3.28 (6H, s, CHOMe), 3.06 (1H, br ddd, J = 7.4, 9.4, 9.4, C<u>H</u>OMe), 2.84 (1H, qd, J = 9.2, 7.0 Hz, 28-CH), 2.60 (1H, ddd, J = 16.2, 10.0, 4.8 Hz, 26-CH_A), 2.36 (1H, ddd, J = 16.2, 7.9, 4.0 Hz, 26-CH_B), 2.50-2.41 (2H, m, 6-CH₂), 2.02-1.82, 1.79-1.46, 1.45-1.22 (17H, m, 8-CH₂, 12-CH₂, 14-CH₂, 16-CH, 18-CH₂, 20-CH, 22-CH, 24-CH, 25-CH₂, 30-CH, 31-CH₂), 1.74 (3H, s, 4-Me), 1.10-0.98 (3H, m, (Me₂CH)₃Si), 1.05 (18H, br s, (Me₂CH)₃Si), 1.04, (9H, br s, ^tBuSi), 1.01, (9H, br s, ^tBuSi), 1.01-0.99 (3H, d, <u>Me</u>CH), 0.94 (3H, d, J = 7.2 Hz, <u>Me</u>CH) 0.89-0.87 (6H, d, 2 x MeCH) 0.88 (9H, br s, 7-CHOSi^tBu), 0.85 (3H, d, J = 7.2 Hz, MeCH), 0.74 (3H, d, J = 6.8 Hz, MeCH), 0.11 (3H, s, SiMe), 0.07 (3H, s, SiMe); ¹³C NMR δ (100.6 MHz, CDCl₃) 214.9, 167.9, 149.6, 137.9, 134.0, 130.4, 123.8, 115.2, 88.5, 83.6, 80.3, 75.7, 72.6, 69.2, 67.4, 64.0, 61.3, 60.7, 59.2, 56.5, 56.1, 51.4, 48.3, 41.4, 40.9, 40.4, 39.1, 38.7, 37.3, 36.4, 35.2, 33.4, 32.8, 31.4, 31.0, 30.1, 29.7, 28.5, 27.6, 25.9, 25.6, 22.2, 21.7, 18.0, 17.1, 15.5, 14.2, 13.7, 12.4, 12.0, 9.4, 8.4, -4.4, -4.8; m/z (+ve FAB) 1178 (75), 1115 (50), 752 (46), 712 (70), 686 (92), 614 (48), 438 (50), 341 (66), 283 (100), 229 (98%); HRMS (+ve FAB, NOBA matrix) [M+H]⁺ found 1209.8767, C₆₇H₁₂₉O₁₂Si₃ requires 1209.8791.

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