

# A Raman Study of Iron–Phosphate Crystalline Compounds and Glasses

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Ferrous and ferric phosphate crystalline compounds and glasses were studied using Raman spectroscopy. A comparison of the spectra from crystalline and glassy ortho-, pyro-, and metaphosphates indicates that similar phosphate anions constitute the structures of the respective materials, and some information about the compositional dependence of the phosphate-site distributions in the glasses can be gleaned from relative peak intensities. A correlation exists between the average P–O bond distance and the Raman peak frequencies in the crystalline compounds, and this correlation is used to provide information about the structures of the iron phosphate glasses. For example, the average P–O bond distance is estimated to decrease from about 1.57 Å for iron metaphosphate glasses (O/P ~ 3.0) to 1.54 Å for iron orthophosphate glasses (O/P ~ 4.0). These bond distances are in good agreement with those reported from diffraction studies of similar glasses.

## I. Introduction

CRYSTALLINE and amorphous iron phosphate materials are being developed for a variety of technological applications. For example, amorphous and crystalline  $\text{FePO}_4$  and similar compounds have been developed as catalysts,<sup>1</sup> and the catalytic performance is affected by reduction to  $\text{Fe}_2\text{P}_2\text{O}_7$ .<sup>2</sup>  $\text{LiFePO}_4$  has been proposed as a cathode material for rechargeable Li-ion batteries<sup>3,4</sup> and the dilithiation process can form disordered products that are sometimes difficult to characterize by conventional diffraction techniques. The ferric oxo-phosphate phase  $\text{Fe}_3\text{PO}_7$  has also been evaluated as a potential electrode material.<sup>5</sup>

Iron phosphate glasses are of interest for a variety of applications, including as corrosion resistant hosts for radioactive wastes.<sup>6–9</sup> Typical iron phosphate glasses for waste applications are based on a ferric pyrophosphate ( $40\text{Fe}_2\text{O}_3\text{--}60\text{P}_2\text{O}_5$  molar) nominal composition in which some fraction of ferric ions reduce to ferrous ions, to yield a structure based on ferric and ferrous polyhedra that link various phosphate anions.<sup>8,9</sup> The properties of these glasses are sensitive to changes in iron valence and the Fe/P ratio, both of which affect the overall O/P ratio, which determines the distribution of phosphate anions. Glasses with O/P ~ 3 are classified as metaphosphates and possess relatively long chains of P-tetrahedra that link neighboring tetrahedra through two bridging oxygens; these tetrahedra are sometimes classified as  $\text{Q}^2$ -tetrahedra.<sup>10</sup> The chains are terminated by phosphate units with a single bridging oxygen ( $\text{Q}^1$  units). A pyrophosphate composition (O/P ~ 3.5) could have a structure based principally on  $\text{Q}^1$ -tetrahedra that form  $\text{P}_2\text{O}_4^{4-}$  anions. Compositions with O/P > 3.5 will have structures based on  $\text{Q}^1$ - and  $\text{Q}^0$ -tetrahedra; the latter are similar to isolated (no bridging oxygens) phosphate tetrahedra found in crystalline orthophosphate compounds.

Raman spectroscopy has been widely used to provide information about the anions that constitute the structures of phosphate

glasses and crystals.<sup>11–34</sup> The frequency of the P–O-stretching vibrations changes systematically with the number of bridging oxygens ( $\text{Q}^n$ ) on a tetrahedron, and so Raman peaks associated with the different P–O vibrational modes can be used to identify different structural elements. Rulmont *et al.*<sup>15</sup> compared the Raman and IR spectra of pyro- and metaphosphate materials and showed that crystalline and glassy phosphates with similar compositions have similar phosphate anions. In addition, more quantitative information about the structures of crystalline and glassy phosphates, including estimates of P–O bond lengths and P–O–P bond angles, can be obtained from Raman peak positions.<sup>15,16</sup>

There have been several Raman studies of iron phosphate glasses.<sup>17–19</sup> The compositions studied were generally limited to those near the pyrophosphate stoichiometry of interest for waste vitrification applications. Qualitative changes in peak shapes and positions have been related to glass compositions, but little detailed information has been reported. In the present study, the Raman spectra of 10 crystalline ferric, ferrous, and mixed ferric-ferrous phosphate compounds, including ortho- (O/P = 4.0,  $\text{Q}^0$ ), pyro- (O/P = 3.5,  $\text{Q}^1$ ), and metaphosphate (O/P = 3.0,  $\text{Q}^2$ ) compounds, were collected, and those results are used to interpret the Raman spectra of iron phosphate glasses with a wide variety of O/P and Fe/P ratios to provide information about phosphate tetrahedral distributions and estimates of P–O bond lengths for a much broader range of iron phosphate glass compositions than has been reported previously.

## II. Experimental Procedures

Raw materials including stoichiometric  $\text{FePO}_4 \cdot x\text{H}_2\text{O}$  (100%, Alfa Aesar),  $\text{Fe}_2\text{O}_3$  (Alfa Aesar,  $\geq 99\%$ ), and  $\text{NH}_4\text{H}_2\text{PO}_4$  (Alfa Aesar, 98%, Ward Hill, MA) were used to prepare the crystalline compounds and glasses. Iron phosphate crystalline compounds were prepared following the procedures listed in Table I. Additional details on the preparation and properties of ferric phosphate compounds can be found in Zhang *et al.*<sup>35</sup> X-ray diffraction (Scintag XDS 2000, Scintag, Inc., Cupertino, CA) was used to confirm that the desired, stoichiometric phases were formed. Secondary crystalline phases could not be detected by XRD in any of these samples.

Glasses were prepared from iron phosphate crystalline compounds or batch materials. The melt conditions are summarized in Table II. Some melts with O/P ratios  $\geq 4.0$  were quenched between steel rollers to avoid crystallization.<sup>19</sup> Other melts with O/P ratios near 3.0 were prepared in sealed silica ampoules to minimize  $\text{P}_2\text{O}_5$ -volatilization and to control the iron valence during melting. The ampoules were quenched in water after the designated melt time. Finally, several melts with intermediate [Fe]/[P] ratios were prepared by conventional methods, in air in open alumina crucibles and then quenched on steel plates. In general, the sample sizes were 3–5 g for orthophosphate glasses prepared by the roller quenching method, 0.6–2.5 g for glasses melted in sealed silica ampoules, and 20–40 g for the glasses melted in open crucibles. Every glass was pulverized to  $\sim 53 \mu\text{m}$  and characterized by XRD to confirm the vitreous state. Samples of glass powders were coated by carbon and their Fe/P ratios were determined using the energy-dispersive X-ray spectrometry (EDS) system associated with the Hitachi S4700 scanning electron microscope (Hitachi High-Tech, Tokyo, Japan). These

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**Table I. Conditions Used to Prepare the Iron Phosphate Crystalline Compounds**

Compound	Batch materials	Preparation conditions
$\alpha$ -FePO <sub>4</sub>	FePO <sub>4</sub> · xH <sub>2</sub> O	880°C in air for 12 h
Fe <sub>3</sub> (PO <sub>4</sub> ) <sub>2</sub> -A	FePO <sub>4</sub> , Fe <sub>2</sub> O <sub>3</sub>	Reduced in forming gas* at 680–690°C for 6 h
Fe <sub>3</sub> (PO <sub>4</sub> ) <sub>2</sub> -B	Fe <sub>3</sub> (PO <sub>4</sub> ) <sub>2</sub> -A	1150°C for 12 h in sealed ampoule
Fe <sub>7</sub> (PO <sub>4</sub> ) <sub>6</sub>	Fe <sub>2</sub> O <sub>3</sub> , FeP <sub>2</sub> O <sub>6</sub>	900°C for 12 h in sealed ampoule
Fe <sub>4</sub> (P <sub>2</sub> O <sub>7</sub> ) <sub>3</sub>	FePO <sub>4</sub> , Fe(PO <sub>3</sub> ) <sub>3</sub>	800°C in air for 12 h, then 940°C in air for 24–48 h
Fe <sub>2</sub> P <sub>2</sub> O <sub>7</sub>	FePO <sub>4</sub>	Reduced in forming gas* at 560°C for 6 h
Fe <sub>3</sub> (P <sub>2</sub> O <sub>7</sub> ) <sub>2</sub>	Fe(PO <sub>3</sub> ) <sub>3</sub> , Fe <sub>2</sub> PO <sub>5</sub>	900°C for 12 h in sealed ampoule
Fe <sub>7</sub> (P <sub>2</sub> O <sub>7</sub> ) <sub>4</sub>	Fe <sub>2</sub> P <sub>2</sub> O <sub>7</sub> , Fe <sub>3</sub> (P <sub>2</sub> O <sub>7</sub> ) <sub>2</sub>	900°C for 12 h in sealed ampoule
Fe(PO <sub>3</sub> ) <sub>3</sub>	Fe <sub>2</sub> O <sub>3</sub> , NH <sub>4</sub> H <sub>2</sub> PO <sub>4</sub>	Ammonia burn-off at 500°C overnight, held in air at 800°C for 12 h
Fe(PO <sub>3</sub> ) <sub>2</sub>	FePO <sub>4</sub> , NH <sub>4</sub> H <sub>2</sub> PO <sub>4</sub>	Ammonia burn-off at 500°C overnight, then reduced in forming gas* at 650°C for 6 h

\*Forming gas is 10% H<sub>2</sub> and 90% Ar.

analyses were based on an Fe/P calibration curve determined by analyzing the corresponding crystalline compounds. At least five measurements were done on each sample, and the average Fe/P ratio, with one standard deviation, is reported. The Fe<sup>2+</sup>/Fe<sub>tot</sub> contents of the glasses were determined by a titration technique using KMnO<sub>4</sub> (~2 mM),<sup>36</sup> with an absolute uncertainty of 2%. The Fe/P and Fe<sup>2+</sup>/Fe<sub>tot</sub> ratios were then used to calculate the O/P ratio for every glass. EDS analyses indicated that these glasses possessed <2 mol% Al<sub>2</sub>O<sub>3</sub> (or SiO<sub>2</sub>) as a contaminant from the crucible (or ampoule). There was no evidence for these contaminants affecting the Raman spectra of the glasses, and their presence is ignored in discussions of glass compositions and structures.

An Horiba–Jobin Yvon LabRam-HR spectrometer (Horiba–Jobin Yvon, Inc., Edison, NJ) was used to collect Raman spectra with a He–Ne laser (632.8 nm) as the excitation source. In general, spectra were collected through a ×10 microscope objective from the surfaces of crystalline powders (53 μm particle size) and from the surfaces of fragments of glasses prepared by the various methods.

### III. Results

Table III lists the crystallographic parameters reported in the literature for the iron phosphate crystals prepared in this study. The average P–O bond distances for nonbridging (P–O<sub>nb</sub>) and bridging (P–O<sub>br</sub>) oxygens are indicated. Nonbridging oxygens are those that are linked to one P-tetrahedron in the structure, and bridging oxygens are linked to two P-tetrahedra. Also listed are the average P–O–P bond angles for the crystalline pyro- and metaphosphate compounds.

Table IV summarizes the compositions of the glasses prepared in this work. The O/P ratios were calculated from the measured Fe<sup>2+</sup>/Fe<sub>total</sub> ratios, obtained by titration, and the Fe/P

ratios obtained by EDS. In general, the O/P ratios differ from their nominal values principally because of a change in the average Fe-redox state after melting.

Figure 1 shows the Raman spectra collected from the crystalline iron orthophosphate (O/P = 4) compounds. The major band near ~1009 cm<sup>-1</sup> in the spectrum from α-FePO<sub>4</sub> is assigned to the symmetric PO<sub>4</sub>-stretching mode associated with the Q<sup>0</sup> PO<sub>4</sub><sup>3-</sup> tetrahedra.<sup>20,21</sup> For Fe<sub>3</sub>(PO<sub>4</sub>)<sub>2</sub>-A and -B, the intense bands between 900 and 980 cm<sup>-1</sup> are also assigned to the symmetric PO<sub>4</sub>-stretching modes. The less intense bands between 900 and 1100 cm<sup>-1</sup> in the spectra from Fe<sub>7</sub>(PO<sub>4</sub>)<sub>6</sub>, Fe<sub>3</sub>(PO<sub>4</sub>)<sub>2</sub>-A, and Fe<sub>3</sub>(PO<sub>4</sub>)<sub>2</sub>-B are assigned to the asymmetric PO<sub>4</sub> modes associated with the reduced symmetry of these PO<sub>4</sub><sup>3-</sup> units.<sup>22</sup> The peaks below 600 cm<sup>-1</sup> are related to different P–O and Fe–O stretching and bending modes.<sup>21,37</sup>

Figure 1 also shows the Raman spectra collected from the glasses that have nominal compositions near the iron orthophosphate stoichiometry (O/P ≈ 4). The Raman spectra from the O1, O2, and O3 glasses are similar to that obtained from α-FePO<sub>4</sub>. The spectra from these glasses are dominated by an intense peak centered between 1000 and 1010 cm<sup>-1</sup>, due to the PO<sub>4</sub>-stretching modes associated with the nonbridging oxygens, and some lower intensity peaks are also present in the range between 200 and 500 cm<sup>-1</sup>, similar to what is seen for α-FePO<sub>4</sub>. The broader full-widths at half-maximum (FWHM = 30–40 cm<sup>-1</sup>) of the peak near 1000 cm<sup>-1</sup> and their slightly lower frequencies from the glasses, compared with crystalline FePO<sub>4</sub> (FWHM = 10 cm<sup>-1</sup>), are consistent with what was reported by Burba *et al.*<sup>20</sup> for amorphous and crystalline α-FePO<sub>4</sub>, but differ from those spectral features reported for the orthorhombic form of FePO<sub>4</sub>. The latter spectra resemble that shown in Fig. 1 for Fe<sub>3</sub>(PO<sub>4</sub>)<sub>2</sub>-A. The assignments for the low-frequency peaks in the spectra from the O1, O2, and O3 glasses are the same as those described above for the crystalline samples.

**Table II. Conditions Used to Prepare the Iron Phosphate Glasses**

Glass	Nominal composition (mole fraction)	Melting vessel	Atmosphere	Temp (°C)/ time (h)	Quench methods
O1	60Fe <sub>2</sub> O <sub>3</sub> –40P <sub>2</sub> O <sub>5</sub>	Al <sub>2</sub> O <sub>3</sub> crucible	In air	1200/0.5 h	Roller quench <sup>19</sup>
O2	52Fe <sub>2</sub> O <sub>3</sub> –48P <sub>2</sub> O <sub>5</sub>	Al <sub>2</sub> O <sub>3</sub> crucible	In air	1300/0.5 h	Roller quench <sup>19</sup>
O3	50Fe <sub>2</sub> O <sub>3</sub> –50P <sub>2</sub> O <sub>5</sub>	Al <sub>2</sub> O <sub>3</sub> crucible	In air	1300/2 h	Roller quench <sup>19</sup>
P1	40Fe <sub>2</sub> O <sub>3</sub> –60P <sub>2</sub> O <sub>5</sub>	Al <sub>2</sub> O <sub>3</sub> crucible	In air	1100/2 h	Steel plate quench
P2	67FeO–33P <sub>2</sub> O <sub>5</sub>	SiO <sub>2</sub> ampoule	Sealed under vacuum	1200/2 h	Water quench
P3	10Fe <sub>2</sub> O <sub>3</sub> –50FeO–40P <sub>2</sub> O <sub>5</sub>	SiO <sub>2</sub> ampoule	Sealed under vacuum	1200/3 h	Water quench
P4	35Fe <sub>2</sub> O <sub>3</sub> –65P <sub>2</sub> O <sub>5</sub>	Al <sub>2</sub> O <sub>3</sub> crucible	In air	1200/2 h	Steel plate quench
P5	31Fe <sub>2</sub> O <sub>3</sub> –69P <sub>2</sub> O <sub>5</sub>	SiO <sub>2</sub> ampoule	Sealed in air	1110/12 h	Water quench
P6	45Fe <sub>2</sub> O <sub>3</sub> –55P <sub>2</sub> O <sub>5</sub>	Al <sub>2</sub> O <sub>3</sub> crucible	In air	1200/2 h	Steel plate quench
P7	45Fe <sub>2</sub> O <sub>3</sub> –55P <sub>2</sub> O <sub>5</sub>	Al <sub>2</sub> O <sub>3</sub> crucible	In air	1150/2 h	Steel plate quench
P8	41Fe <sub>2</sub> O <sub>3</sub> –59P <sub>2</sub> O <sub>5</sub>	Al <sub>2</sub> O <sub>3</sub> crucible	In air	1150/2 h	Steel plate quench
M1	28Fe <sub>2</sub> O <sub>3</sub> –72P <sub>2</sub> O <sub>5</sub>	SiO <sub>2</sub> ampoule	Sealed in air	1180/12 h	Water quench
M2	25Fe <sub>2</sub> O <sub>3</sub> –75P <sub>2</sub> O <sub>5</sub>	SiO <sub>2</sub> ampoule	Sealed in air	1250/4 h	Water quench
M3	50FeO–50P <sub>2</sub> O <sub>5</sub>	SiO <sub>2</sub> ampoule	Sealed under vacuum	1200/2 h	Water quench
M4	50FeO–50P <sub>2</sub> O <sub>5</sub>	SiO <sub>2</sub> ampoule	Sealed under vacuum	1200/0.5 h	Water quench

**Table III. Crystallographic Parameters Reported for the Crystalline Iron Phosphates**

Compound	Space group	Average P-O <sub>nb</sub> (Å) <sup>†</sup>	Average P-O <sub>br</sub> (Å) <sup>†</sup>	P-O-P bond angle	References
FePO <sub>4</sub>	<i>P</i> 3 <sub>1</sub> 21	1.530	—	—	Goiffon <i>et al.</i> <sup>45</sup>
Fe <sub>3</sub> (PO <sub>4</sub> ) <sub>2</sub> -A	<i>P</i> 2 <sub>1</sub> / <i>c</i>	1.537	—	—	Warner <i>et al.</i> <sup>46</sup>
Fe <sub>3</sub> (PO <sub>4</sub> ) <sub>2</sub> -B	<i>P</i> 2 <sub>1</sub> / <i>c</i>	1.540	—	—	Warner <i>et al.</i> <sup>47</sup>
Fe <sub>7</sub> (PO <sub>4</sub> ) <sub>6</sub>	<i>P</i> 1	1.543	—	—	Gorbunov <i>et al.</i> <sup>48</sup>
Fe <sub>4</sub> (P <sub>2</sub> O <sub>7</sub> ) <sub>3</sub>	<i>P</i> 2 <sub>1</sub> / <i>n</i>	1.514	1.575	155.7°	Elbouaanani <i>et al.</i> <sup>49</sup>
Fe <sub>2</sub> P <sub>2</sub> O <sub>7</sub>	<i>C</i> 1	1.519	1.554	— <sup>‡</sup>	Hoggins <i>et al.</i> <sup>50</sup>
Fe <sub>3</sub> (P <sub>2</sub> O <sub>7</sub> ) <sub>2</sub>	<i>P</i> nma	1.506	1.593	135.2°	Ijjaali <i>et al.</i> <sup>51</sup>
Fe <sub>7</sub> (P <sub>2</sub> O <sub>7</sub> ) <sub>4</sub>	<i>C</i> 222 <sub>1</sub>	1.512	1.596	136.5°	Malaman <i>et al.</i> <sup>52</sup>
Fe(PO <sub>3</sub> ) <sub>3</sub>	<i>I</i> c	1.484	1.577	143° <sup>§</sup>	Rojo <i>et al.</i> <sup>53</sup>
Fe(PO <sub>3</sub> ) <sub>2</sub>	<i>C</i> 2/ <i>c</i>	1.485	1.59	137.5°	Genkina <i>et al.</i> <sup>54</sup>

<sup>†</sup>Nonbridging oxygen bond length and bridging oxygen bond length. <sup>‡</sup>No exact P-O-P angles reported. <sup>§</sup>Estimated based on average of reported smallest (137°) and largest (149°) P-O-P angles.

Figure 2 shows the Raman spectra collected from iron pyrophosphate crystalline compounds (O/P = 3.5). The most intense peaks in each spectrum, between 1000 and 1100 cm<sup>-1</sup>, correspond to the symmetric PO<sub>3</sub> vibrations of inequivalent non-bridging oxygens associated with the Q<sup>1</sup> P<sub>2</sub>O<sub>7</sub><sup>4-</sup> anions.<sup>23</sup> The less-intense peaks between 1000 and 1200 cm<sup>-1</sup> are assigned to the asymmetric PO<sub>3</sub> modes associated with Q<sup>1</sup>-tetrahedra. The centrosymmetric Fe<sub>2</sub>P<sub>2</sub>O<sub>7</sub> crystals do not have as many Raman active PO<sub>3</sub>-stretching modes due to the symmetry of the compound.<sup>23,38</sup> Compared with Fe<sub>2</sub>P<sub>2</sub>O<sub>7</sub> and Fe<sub>7</sub>(P<sub>2</sub>O<sub>7</sub>)<sub>4</sub>, the spectra from the crystalline compounds Fe<sub>3</sub>(P<sub>2</sub>O<sub>7</sub>)<sub>2</sub> and Fe<sub>4</sub>(P<sub>2</sub>O<sub>7</sub>)<sub>3</sub> have many more peaks assigned to asymmetric PO<sub>3</sub> modes (Fig. 2), consistent with the lower symmetry of these latter pyrophosphate units (Table III).

The bands between 700 and 800 cm<sup>-1</sup> in Fig. 2 are assigned to the symmetric P-O-P-stretching mode associated with the bridging oxygen that links two Q<sup>1</sup>-tetrahedra in a pyrophosphate anion. Crystalline Fe<sub>2</sub>P<sub>2</sub>O<sub>7</sub> has a relatively intense P-O-P peak near ~731 cm<sup>-1</sup>, which agrees with the spectrum reported in Baran *et al.*<sup>23</sup> For the other iron pyrophosphate crystalline compounds, the intensities of the P-O-P peak are relatively weak. The peak near ~935 cm<sup>-1</sup> in the spectrum of Fe<sub>7</sub>(P<sub>2</sub>O<sub>7</sub>)<sub>4</sub> is assigned to the asymmetric vibration of P-O-P bonds, as is the weak peak near ~1000 cm<sup>-1</sup> in the spectrum of Fe<sub>4</sub>(P<sub>2</sub>O<sub>7</sub>)<sub>3</sub>.

Figure 3 shows the Raman spectra collected from glasses with O/P ratio ~3.5. These glasses, with different Fe/P ratios (between 0.65 and 0.83), have similar Raman spectra. In general, the broad peaks in the spectra from the glasses occur at similar frequencies as those from the crystalline pyrophosphates (Fig. 2), and similar assignments can be made for the peaks in the spectra from the glasses. The most intense peak in each spectrum, at frequencies from ~1060 to ~1100 cm<sup>-1</sup>, can be assigned to the PO<sub>3</sub>-stretching modes associated with the non-bridging oxygens on Q<sup>1</sup>-tetrahedra.<sup>23</sup> The higher frequency shoulders evident in each spectrum could be due to asymmetric PO<sub>3</sub> modes associated with the Q<sup>1</sup>-tetrahedra, but also could be due to symmetric PO<sub>2</sub>-stretching modes associated with Q<sup>2</sup>-tetrahedra. This latter assignment seems particularly obvious

for the P5 glass, which has a relatively low O/P ratio (3.16, Table IV) and so should have a greater fraction of Q<sup>2</sup>-tetrahedra. Likewise, the shoulders near ~1000 cm<sup>-1</sup> could be assigned to other PO<sub>3</sub> modes associated with the Q<sup>1</sup>-tetrahedra, or to PO<sub>4</sub> modes associated with Q<sup>0</sup> units in the glasses. The bands between 700 and 800 cm<sup>-1</sup> are related to the symmetric P-O-P-stretching modes associated with linkages to Q<sup>1</sup>-tetrahedra. It is interesting that the peak for the P-O-P symmetric-stretching mode has a greater relative intensity for the ferrous P2 glass than for the other glasses. In addition, the peak position varies from 720 cm<sup>-1</sup> for the P5 glass to 765 cm<sup>-1</sup> for the P2 glass.

Figure 4 shows the Raman spectra of the crystalline ferric and ferrous metaphosphate (O/P = 3) compounds and several metaphosphate glasses. The Fe(PO<sub>3</sub>)<sub>3</sub> and Fe(PO<sub>3</sub>)<sub>2</sub> crystalline compounds have bands at similar frequencies; however, their relative intensities are quite different. The intense peak near ~1196 cm<sup>-1</sup> in the spectrum from the crystalline ferric compound (Fe(PO<sub>3</sub>)<sub>3</sub>) corresponds to the PO<sub>2</sub>-stretching modes associated with Q<sup>2</sup>-tetrahedra,<sup>15,16,24</sup> and the intense peaks at 1160 and 1205 cm<sup>-1</sup> in the spectrum from the crystalline ferrous compound (Fe(PO<sub>3</sub>)<sub>2</sub>) also correspond to these symmetric PO<sub>2</sub>-stretching modes associated with inequivalent P-O<sub>nb</sub> bonds.<sup>55</sup> The less intense bands between 1000 and 1250 cm<sup>-1</sup> are likely related to the asymmetric PO<sub>2</sub>-stretching modes.<sup>25,26</sup> The peak for the symmetric-stretching mode of P-O-P bonds that link the Q<sup>2</sup>-tetrahedra in these crystalline compounds is present at 661 cm<sup>-1</sup> for Fe(PO<sub>3</sub>)<sub>3</sub> and at 680 cm<sup>-1</sup> for Fe(PO<sub>3</sub>)<sub>2</sub>; the relative intensity of the latter peak is significantly greater than the former.

For the glasses in Fig. 4, the major bands between 1150 and 1200 cm<sup>-1</sup> are assigned to the PO<sub>2</sub>-stretching modes associated with Q<sup>2</sup>-tetrahedra. The spectra from glasses M1, M2, and M3 each have a broad peak centered near 1060–1070 cm<sup>-1</sup>. These peaks are most likely due to PO<sub>3</sub>-stretching modes associated with Q<sup>1</sup>-tetrahedra that terminate phosphate chains. The low-intensity peak centered near 1300 cm<sup>-1</sup> in each spectrum of the metaphosphate glasses is assigned to asymmetric PO<sub>2</sub>-stretching modes associated with Q<sup>2</sup>-tetrahedra. The peak due to the P-O-P-stretching modes is present in each spectrum, ranging between

**Table IV. Glass Compositions: the O/P Atom Ratios were Calculated from the Fe/P Atom Ratios, Determined by EDS, and the Fraction of Fe<sup>2+</sup>, Determined by Titration**

Glass	O1	O2	O3	P1	P2	P3	P4	P5
Fe/P ratio	1.80±0.10	1.04±0.15	0.98±0.12	0.68±0.07	0.92±0.13	0.65±0.11	0.67±0.03	0.45±0.02
Fe <sup>2+</sup> /Fe <sub>total</sub> (%)	35±1	50±1	51±3	16±1	95±4	64±8	22±1	7±3
O/P ratio	4.89±0.10	3.78±0.18	3.72±0.16	3.47±0.12	3.45±0.16	3.27±0.15	3.43±0.04	3.16±0.04
Glass	P6	P7	P8	M1	M2	M3	M4	
Fe/P ratio	0.75±0.08	0.83±0.11	0.73±0.09	0.34±0.03	0.37±0.07	0.51±0.06	0.51±0.07	
Fe <sup>2+</sup> /Fe <sub>total</sub> (%)	30±2	23±2	16±17	5±2	17±4	81±4	97±1	
O/P ratio	3.51±0.11	3.66±0.16	3.53±0.14	3.03±0.04	3.02±0.10	3.06±0.07	3.02±0.07	

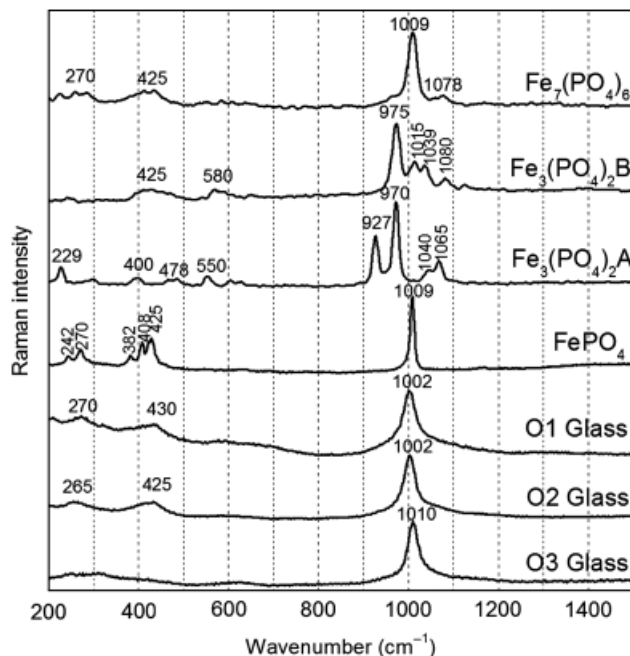


Fig. 1. Raman spectra of iron orthophosphate crystals and glasses.

683  $\text{cm}^{-1}$  (M4) and 720  $\text{cm}^{-1}$  (M1). The relative intensity of this peak varies considerably with composition.

#### IV. Discussion

##### (1) Peak Assignments and Phosphate Tetrahedral Distributions

Table V summarizes the Raman peak assignments for the various samples. The assignments are consistent with previous Raman spectroscopic studies of phosphate crystalline compounds and glasses.<sup>11–34,37,38</sup> The peaks below 600  $\text{cm}^{-1}$  are related to network bending modes,<sup>17,21,37</sup> which are not individually assigned in this paper. The peak positions vary systematically with phosphate chemistry, with the frequency (wave numbers) of the P–O–stretching modes increasing in the order orthophosphate < pyrophosphate < metaphosphate. The Raman frequencies for iron

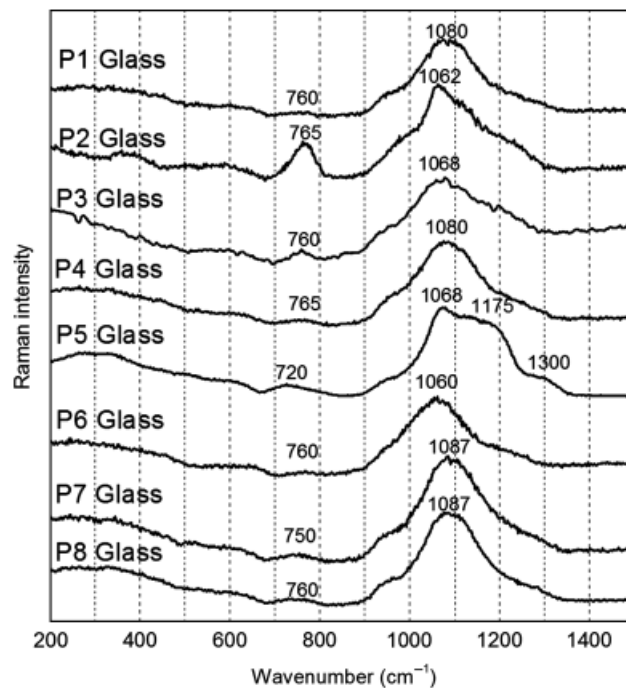


Fig. 3. Raman spectra of glasses melted from pyrophosphates compounds.

phosphate glasses fall into similar ranges with the corresponding iron phosphate crystalline compounds, indicating some structural similarity between the glassy and corresponding crystalline phosphate compounds. For example, the similarity in the Raman spectra from the roller-quenched “orthophosphate glasses” to that collected from  $\alpha\text{-FePO}_4$  indicates that the structure of this quartz-like compound, based on tetrahedral ( $\text{PO}_4$ ) and ( $\text{FeO}_4$ ) units, is a better model for the glass structure than the orthorhombic form of  $\text{FePO}_4$  with its structure based on ( $\text{PO}_4$ ) and ( $\text{FeO}_6$ ) units.<sup>20</sup>

It is obvious that the relative contributions of the various P–O–stretching modes in the range of 900 and 1400  $\text{cm}^{-1}$  change with glass composition. To quantify these changes, each spectrum

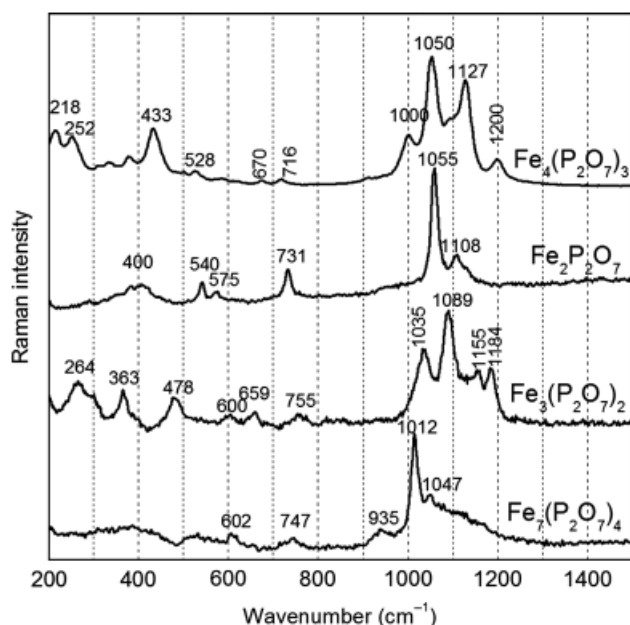


Fig. 2. Raman spectra of crystalline iron pyrophosphate compounds.

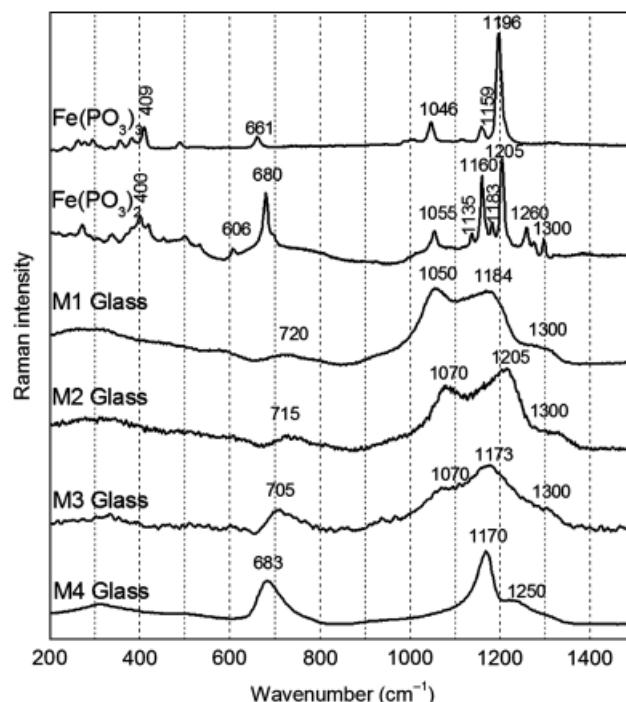


Fig. 4. Raman spectra of iron metaphosphate crystals and glasses.

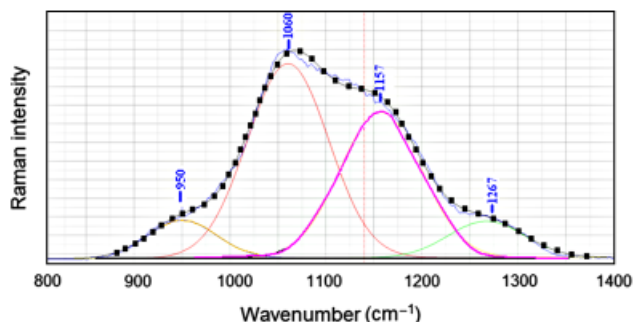
**Table V. Summary of Raman Frequency Ranges ( $\text{cm}^{-1}$ ) Related to Various Phosphate Groups in Iron Phosphate Crystalline Compounds and Glasses**

Compounds	Glasses	Assignment
200–600	200–600	Network bending
660–680	680–720	P–O–P symmetric stretch ( $Q^2$ )
710–760	720–780	P–O–P symmetric stretch ( $Q^1$ )
960–1010	990–1010	$\text{PO}_4$ symmetric stretch ( $Q^0$ )
1010–1100	1030–1100	$\text{PO}_3$ symmetric stretch ( $Q^1$ )
1120–1200	$\sim 1200$	$\text{PO}_3$ asymmetric stretch ( $Q^1$ )
1150–1210	1050–1220	$\text{PO}_2$ symmetric stretch ( $Q^2$ )
1260–1300	1250–1310	$\text{PO}_2$ asymmetric stretch ( $Q^2$ )

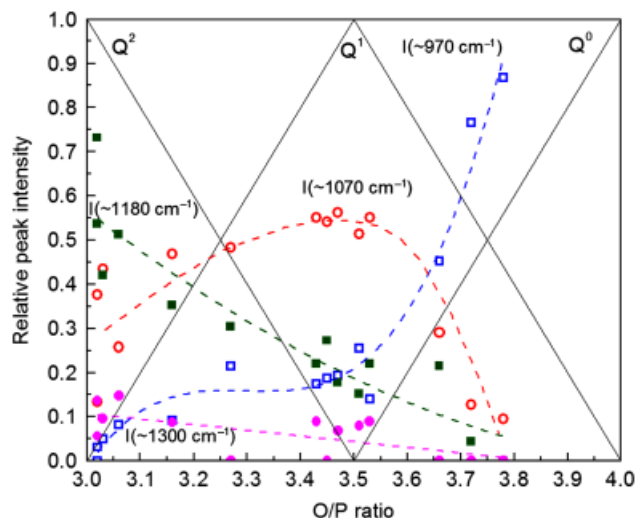
was fit by four Gaussian curves centered near  $\sim 950$ – $990$ ,  $\sim 1040$ – $1090$ ,  $\sim 1120$ – $1200$ , and  $\sim 1250$ – $1320 \text{ cm}^{-1}$ . The peak positions and FWHM of these curves were allowed to vary until a best-fit solution was achieved. An example of one fit, for the P4 glass, is shown in Fig. 5.

The relative intensities of the four peaks are plotted as a function of the O/P ratio for each of the iron phosphate glasses in Fig. 6. The relative intensities of the peaks near 1180 and near  $1300 \text{ cm}^{-1}$  both decrease with increasing O/P ratio and the relative intensity of the peak centered near  $1070 \text{ cm}^{-1}$  increases, reaching a maximum at  $\text{O/P} \sim 3.5$ , before decreasing with greater O/P ratio. The relative intensity of the peak near  $970 \text{ cm}^{-1}$  remains low for  $\text{O/P} < 3.3$ , but becomes the dominant peak for glasses with  $\text{O/P} > 3.5$ .

Assignments of these four peaks to specific structural units in the glass are not unambiguous. It is likely, for example, that the Raman peak near  $1180 \text{ cm}^{-1}$  for glasses with O/P ratios between 3.0 and 3.5 will have overlapping contributions from symmetric  $\text{PO}_2$ -stretching modes associated with  $\text{P-O}_{\text{nb}}$  bonds on  $Q^2$ -tetrahedra, and asymmetric  $\text{PO}_3$ -stretching modes associated with  $\text{P-O}_{\text{nb}}$  bonds on  $Q^1$ -tetrahedra; see, for example, the spectra from crystalline  $\text{Fe}_4(\text{P}_2\text{O}_7)_3$  and  $\text{Fe}_3(\text{P}_2\text{O}_7)_2$  in Fig. 2, with peaks at  $1150$ – $1200 \text{ cm}^{-1}$  associated with the  $\text{P}_2\text{O}_7^{4-}$  anions. Nevertheless, the trends in peak intensity in Fig. 6 can be interpreted using well-known phosphate structural chemistry models if the peaks near 1180 and  $1300 \text{ cm}^{-1}$  are assigned to the symmetric and asymmetric  $\text{PO}_2$ -stretching modes associated with  $\text{P-O}_{\text{nb}}$  bonds on  $Q^2$ -tetrahedra, respectively, the peak centered near  $1070 \text{ cm}^{-1}$  is assigned to  $\text{PO}_3$ -stretching modes associated with  $\text{P-O}_{\text{nb}}$  bonds on  $Q^1$ -tetrahedra, and the peak centered near  $970 \text{ cm}^{-1}$  is assigned to  $\text{PO}_4$ -stretching modes associated with  $\text{P-O}_{\text{nb}}$  bonds on  $Q^0$ -tetrahedra. The solid lines in Fig. 6 show the predicted compositional dependences of the distributions of  $Q^x$ -tetrahedra, assuming the simplest chemical model in which  $Q^2$ -tetrahedra convert to  $Q^1$ -tetrahedra, which then convert to  $Q^0$ -tetrahedra, with increasing O/P ratio.<sup>10</sup> In general, the relative intensities of the peaks centered at 1180, 1070, and  $970 \text{ cm}^{-1}$  change in the same qualitative way as the predicted fractions of  $Q^2$ ,  $Q^1$ , and  $Q^0$ -tetrahedra, respectively. (The compositional



**Fig. 5.** Decomposition of the Raman spectrum (blue line) for the P4 glass into four Gaussian peaks, the sum of which is indicated by the dotted line.



**Fig. 6.** Relative intensities of the four Gaussian peaks used to fit the Raman spectra in the range  $900$ – $1400 \text{ cm}^{-1}$  from each iron phosphate glass. The peak positions are ( $\square$ )  $950$ – $990 \text{ cm}^{-1}$ , ( $\circ$ )  $1040$ – $1090 \text{ cm}^{-1}$ , ( $\blacksquare$ )  $1120$ – $1200 \text{ cm}^{-1}$ , ( $\bullet$ )  $1250$ – $1320 \text{ cm}^{-1}$ . Solid lines are the predicted  $Q^x$  distributions assuming a chemically simple model.<sup>10</sup> Dashed lines are guides for the eye.

dependence of the relative intensity of the peak near  $1250$ – $1320 \text{ cm}^{-1}$  parallels that of the  $1180 \text{ cm}^{-1}$  peak, supporting the assignment of the former to asymmetric-vibrational modes on nonbridging oxygens on  $Q^2$ -tetrahedra.) Similar spectral trends have been reported from Raman studies of other polyphosphate glasses, including Li-phosphates,<sup>27</sup> Zn-phosphates,<sup>13,28</sup> Ca-, and Mg-phosphates.<sup>29</sup>

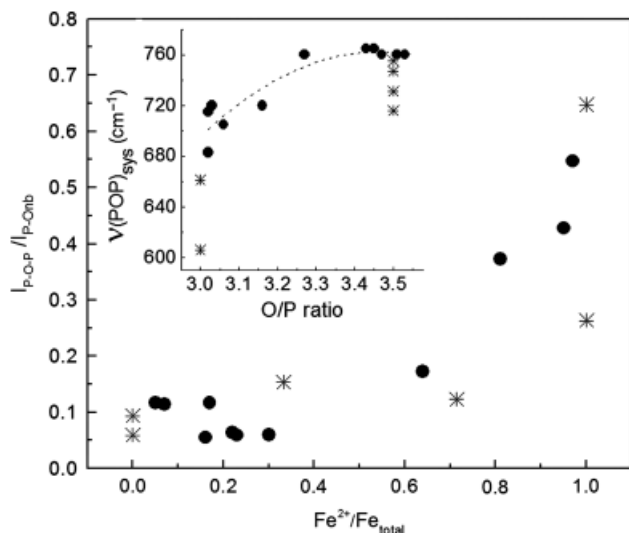
The Raman spectra of the iron phosphate glasses are more complex than can be explained by the “chemically simple” structural model, shown in Fig. 6. For example, the spectra collected from glasses like P1, P2, and P3 have peaks or shoulders that indicate the concomitant presence of  $Q^0$ ,  $Q^1$ -, and  $Q^2$ -tetrahedra for pyrophosphate compositions that should possess mostly  $Q^1$ -tetrahedra. Similar features in the Raman spectra from Zn-polyphosphate<sup>13</sup> and Pb-polyphosphate<sup>30</sup> glasses were interpreted using the Van Wazer site distribution model<sup>31</sup> for the phosphate melts that rely on the following disproportionation reaction:



It has been shown that increasing the field strength of metal cations in a polyphosphate melt shifts the site distribution reaction to the right, increasing the structural complexity of the resulting glasses.<sup>32,39</sup> Obtaining quantitative measurements of the site distributions from the Raman spectra is difficult, not least because of overlapping peaks due to the different symmetric- and asymmetric-stretching modes associated with the different tetrahedra. However, the comparison of the relative peak intensities with the predicted  $Q^x$ -distributions in Fig. 6 is qualitatively consistent with the site disproportionation model for compositions around the pyrophosphate stoichiometry. It seems clear, then, that to understand the effects of composition on the properties of iron phosphate glasses, the role of a broad distribution of different phosphate anions must be considered.

This interpretation of the Raman spectra of iron phosphate glasses with compositions around the pyrophosphate stoichiometry is consistent with what has been proposed by others for similar glasses.<sup>9,17,18</sup> That is,  $Q^1$ -tetrahedra dominate the phosphate anions that constitute the structures of these glasses, with  $Q^0$ - and  $Q^2$ -tetrahedra also present. The relative concentrations of the latter tetrahedra depend on the O/P ratio of the glass and may depend on thermal history if reaction (1) is treated as an equilibrium reaction.<sup>31,32</sup>





**Fig. 7.** Intensity ratios for the P–O–P (600–800  $\text{cm}^{-1}$ ) and P–O<sub>nb</sub> (peak between ~1000 and 1200  $\text{cm}^{-1}$ ) symmetric stretching Raman peaks for iron phosphate crystalline compounds (\*) and glasses (●) as a function of the fraction of ferrous ions. The inset shows the frequency of the (POP)<sub>sym</sub> peak as a function of composition. The dashed line is a guide for the eye.

The Raman spectra from more complex iron phosphate glasses, for example, those containing other oxides, can be interpreted in a similar manner, if the effects of the field strengths of other cations are considered. For example, lower-field strength cations generally shift the Raman peak frequencies for P–O<sub>nb</sub>-stretching modes to lower wave numbers,<sup>11,12</sup> and the addition of other oxides may change local symmetries enough to change the relative intensities of symmetric and asymmetric peaks from glasses with the same nominal O/P ratio. The cation effect can be seen in the work of Bingham *et al.*,<sup>18</sup> who discuss the Raman spectra from K<sub>2</sub>O- and BaO-containing iron phosphate glasses. In that study, peaks centered near 470 and 630  $\text{cm}^{-1}$  develop and increase in relative intensity as more modifying oxides are added to an iron pyrophosphate base glass, increasing the O/P ratio. There are no comparable peaks in the “modifier free” compositions in the present study, indicating that the new peaks in the spectra reported by Bingham and colleagues, and seen in other modified iron phosphate glasses<sup>40</sup> with relatively high O/P ratios (>3.5), are due to vibrational modes associated with orthophosphate anions that are charge balanced by the modifying cations. Similar assignments have been made for the Raman spectra of crystalline alkali iron orthophosphates.<sup>41</sup>

The relative intensity of the P–O–P symmetric-stretching peak between about 600 and 800  $\text{cm}^{-1}$  appears to depend on the average oxidation state of the iron ions in these iron phosphate glasses and crystalline compounds. For example, compare the intensity of this peak from the P2 glass (95% Fe<sup>2+</sup>) to that from the P1 glass (16% Fe<sup>2+</sup>) in Fig. 3. Both glasses have similar O/P ratios, but the former glass has a much more intense peak at 765  $\text{cm}^{-1}$ . Similarly, the relative intensity of the P–O–P symmetric-stretching peak at 683  $\text{cm}^{-1}$  for the M4 glass (97% Fe<sup>2+</sup>) is much greater than that for the M1 glass (5% Fe<sup>2+</sup>) (Fig. 4). Figure 4 also shows that the relative intensity of the P–O–P symmetric-stretching peak from crystalline ferrous metaphosphate, Fe(PO<sub>3</sub>)<sub>2</sub>, is significantly greater than for crystalline ferric metaphosphate, Fe(PO<sub>3</sub>)<sub>3</sub>.

Figure 7 plots the ratio of the intensity of the Raman peak due to the P–O–P symmetric stretch, relative to the most intense peak due to the P–O<sub>nb</sub>-stretching modes, as a function of the Fe<sup>2+</sup>/Fe<sub>tot</sub> ratio; the P–O–P peak intensity increases with an increasing fraction of ferrous ions, particularly when Fe<sup>2+</sup>/Fe<sub>tot</sub> exceeds ~0.6. Changes in Raman peak intensities in phosphate glasses have been related to the degree of covalency in the P–O

bond associated with the relevant vibration,<sup>13,33</sup> but those studies involved the effects of cation interactions on the P–O<sub>nb</sub>-stretching modes, not the P–O–P-stretching modes, where the influence of neighboring ferrous or ferric ions is expected to be less. It is unclear why the presence of ferrous ions is associated with an increase in the relative intensity of this peak, although it is clearly evident for both pyrophosphate and metaphosphate glasses and crystals. A low intensity (POP)<sub>sym</sub> peak has been noted in the Raman spectrum of SrFe<sub>2</sub>(P<sub>2</sub>O<sub>7</sub>)<sub>2</sub>, but no explanation for this was offered.<sup>34</sup>

The frequency of the (POP)<sub>sym</sub> peak is lower for crystalline iron metaphosphates (e.g., 680  $\text{cm}^{-1}$  for Fe(PO<sub>3</sub>)<sub>2</sub>, Fig. 4) than for the crystalline pyrophosphates (e.g., 731  $\text{cm}^{-1}$  for Fe<sub>2</sub>P<sub>2</sub>O<sub>7</sub>, Fig. 2). The inset to Fig. 7 shows that for the iron phosphate glasses, there is a systematic increase in the frequency of this peak as the O/P ratio increases. These peaks are too broad (and in some cases, the intensities are too low) to distinguish separate peaks due to Q<sup>1</sup>- and Q<sup>2</sup>-linkages, as can be seen in the Raman spectra of Zn<sup>13</sup> and Pb-polyphosphate glasses.<sup>30</sup> Nevertheless, this systematic change in the frequency of the (POP)<sub>sym</sub> peak can be related to systematic changes in the nature of the P–O–P linkages, as discussed below.

## (2) P–O Bond Distances

The systematic changes in the Raman peak positions can provide additional information about the structures of the iron phosphate glasses and crystalline compounds. Rouse *et al.*<sup>11</sup> indicated that the Raman frequency of the PO<sub>2</sub> symmetric-stretching mode for a series of metaphosphate glasses depends on the bond force constant between the modifying metal cation and the nonbridging oxygens (greater force constant, higher Raman peak frequency), and on the size of the modifying metal cation, which affects the O–P–O intratetrahedral bond angles (larger cations increase the bond angle and decrease the Raman peak frequency). A similar effect can be seen in Fig. 4, where the PO<sub>2</sub> peak positions for the two metaphosphate glasses dominated by greater field strength ferric ions (M1, 1184  $\text{cm}^{-1}$  and M2, 1205  $\text{cm}^{-1}$ ) are at greater frequencies than those of the two “ferrous” metaphosphate glasses (M3, 1173  $\text{cm}^{-1}$  and M4, 1170  $\text{cm}^{-1}$ ).

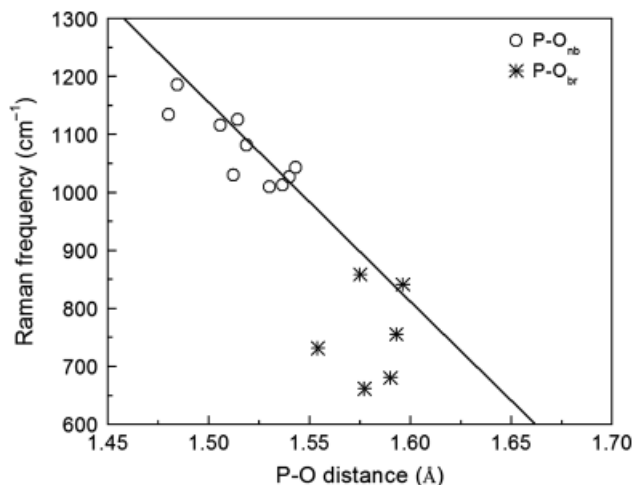
Popović *et al.*<sup>16</sup> has related similar peak shifts to changes in P–O bond lengths, with shorter bonds corresponding to greater Raman frequencies. By comparing the Raman spectra from more than 20 inorganic crystalline phosphates, including ortho-, pyro-, and metaphosphates, Popović developed an empirical relationship that correlates the position of the P–O-stretching mode ( $\nu$  in  $\text{cm}^{-1}$ ) with the P–O bond lengths ( $R$  in Å)<sup>16</sup>

$$\nu = 6.3 \times 10^3 - (3.43 \times 10^3)R \quad (2)$$

Equation (2) produces bond length predictions from Raman frequencies with uncertainties of  $\pm 0.01$  Å for alkali and alkaline earth phosphates, and Popović indicated that similar predictions could be made for amorphous materials.

Equation (2) is plotted in Fig. 8, along with the corresponding average P–O bond lengths (Table III) and the average Raman peak positions for the iron phosphate crystalline compounds analyzed in this study. There is good agreement between the measured and predicted dependences of the Raman peak positions on the average P–O bond lengths for the P–O-stretching modes associated with nonbridging oxygens on the Q<sup>0</sup>-, Q<sup>1</sup>-, and Q<sup>2</sup>-tetrahedra. However, the Raman frequencies for the P–O–P-stretching modes generally fall below those predicted from the reported average P–O–P bond lengths of the crystalline pyro- and metaphosphate compounds. This discrepancy may be due to the inability to detect and assign the peaks due to asymmetric P–O–P-stretching modes, which should fall in the range of 900–1000  $\text{cm}^{-1}$  and so should increase the average peak position to the range predicted by Popović.

Equation (2) was used to predict the average P–O<sub>nb</sub> and P–O<sub>br</sub> bond distances for the iron phosphate glasses, using the most intense peak in the range from 1000 to 1300  $\text{cm}^{-1}$  for the

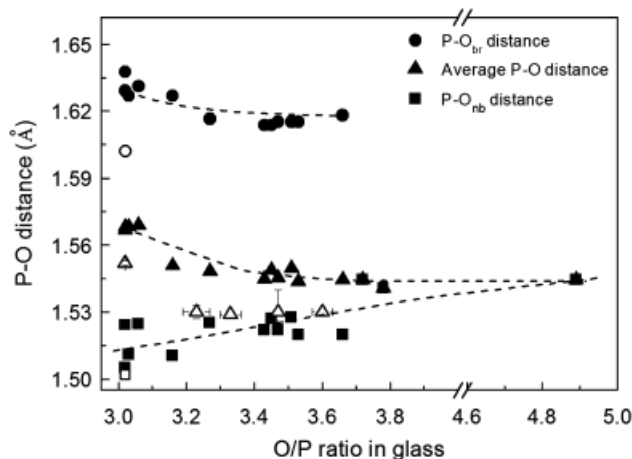


**Fig. 8.** The average positions of the Raman peaks for the  $\text{P-O}_{\text{nb}}$  ( $\circ$ ) and  $\text{P-O}_{\text{br}}$  ( $*$ ) stretching modes, compared with the average respective bond distances, for the iron phosphate crystalline compounds studied in this work. The line is the empirical correlation (Eq. (2)) proposed by Popović *et al.*<sup>16</sup>

former, and the peak due to the  $\text{P-O-P}$ -symmetric stretch in the  $600\text{--}800\text{ cm}^{-1}$  range for the latter. These bond distances are reported as a function of O/P ratio in Fig. 9. In general, it appears that the average  $\text{P-O}_{\text{nb}}$  bonds become longer and the average  $\text{P-O}_{\text{br}}$  bonds become shorter as the O/P ratio increases. Also plotted are the overall average  $\text{P-O}$  bond lengths, calculated from a weighted average of  $\text{P-O}_{\text{nb}}$  and  $\text{P-O}_{\text{br}}$  distances for each respective glass. The overall average  $\text{P-O}$  bond distance decreases slightly, from  $1.57$  to  $1.54\text{ Å}$ , with increasing O/P ratio, as non-bridging oxygens replace bridging oxygens. The open symbols in Fig. 9 report the average  $\text{P-O}$  bond distances from X-ray and neutron diffraction studies of ferrous metaphosphate<sup>42</sup> and ferric polyphosphate glasses.<sup>43,44</sup> Overall, there is reasonable agreement between the  $\text{P-O}$  bond distances predicted from the Raman spectra and those reported from the diffraction studies, although the former are consistently  $\sim 0.02\text{ Å}$  longer than the latter. This difference is likely associated with the assumptions made in the use of the Popović relationship.

## V. Summary

Raman spectra collected from crystalline ferrous, ferric, and ferrous-ferric phosphate compounds and glasses provide information about the phosphate anions that constitute the structures of these materials. In general, the glasses have structures



**Fig. 9.**  $\text{P-O}$  bond distances (closed symbols) for the iron phosphate glasses calculated from Raman peak positions using Eq. (2). The open symbols are bond distances reported in the literature.<sup>42–44</sup> Dashed lines are guides for the eye.

that are similar to crystals with similar stoichiometries, although the glass structures are complicated by the presence of broader distributions of phosphate anions, produced by disproportionation of chain-terminating ( $\text{Q}^1$ ) units to form isolated ( $\text{Q}^0$ ) and chain-linking ( $\text{Q}^2$ ) tetrahedra. Systematic changes in Raman peak positions with glass compositions can be related to changes in the numbers of bridging and nonbridging oxygens, which lead to changes in the average  $\text{P-O}$  bond distances.

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