

**Supplementary Material Available:** IR and  $^1\text{H}$  NMR spectra and analytical data for compounds **4–8**, **10–12**, and **14–19** (2 pages). Ordering information is given on any current masthead page.

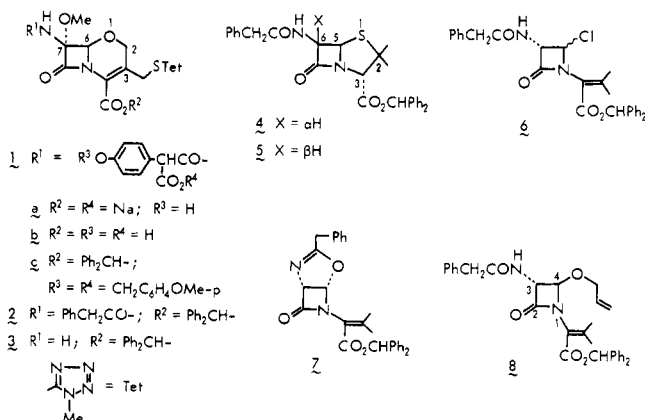
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# Stereocontrolled Synthesis of 7 $\alpha$ -Methoxy-1-oxacephems from 6-Epipenicillin G<sup>1</sup>

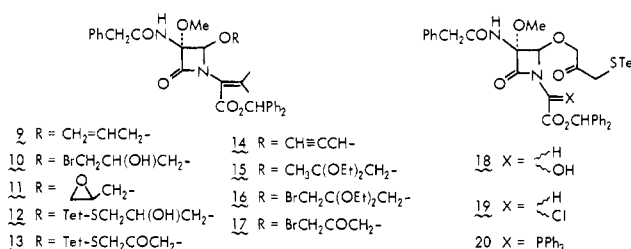
We have recently demonstrated that 7 $\alpha$ -methoxy-1-oxa-cephem<sup>2</sup> antibiotic **1a** shows potent antibacterial activity against Gram-negative microorganisms including  $\beta$ -lactamase-producing resistant strains, pathogenic anaerobic bacteria, and *Pseudomonas* species.<sup>3</sup>

The 1-oxacephem syntheses studied to date in our and other laboratories are unsatisfactory for large-scale preparation of this clinically useful antibiotic because of either poor stereoselectivity in introduction of the 1-oxa functionality<sup>4</sup> or mul-



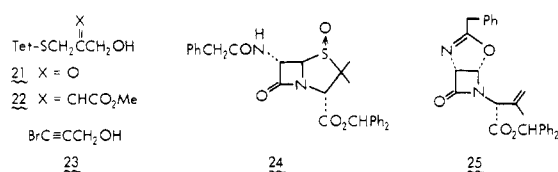
We now report here a new, stereocontrolled, and obviously more practical synthesis of 7 $\beta$ -amino-7 $\alpha$ -methoxy-1-oxacephem-4-carboxylate (**3**), which can be easily converted into the antibiotic **1a**, from 6-epipenicillin (**5**).

Treatment of penicillin G diphenylmethyl ester (**4**) with BSA-DBN<sup>5</sup> in CH<sub>2</sub>Cl<sub>2</sub> at 0 °C gave a highly crystalline 6-epi derivative **5**, mp 191–192 °C, in 60% yield. Compound **5** was converted into epioxazoline (**7**),<sup>6</sup> mp 104.5–106 °C, in 60% yield by a “one-pot” procedure involving chlorination in CH<sub>2</sub>Cl<sub>2</sub> with Cl<sub>2</sub> at –20 °C to seco chloride **6** and cyclization with aqueous NaOH in the presence of a phase-transfer catalyst (*n*-Bu<sub>4</sub>N<sup>+</sup>Cl<sup>–</sup>). Epioxazoline (**7**) dissolved in allyl alcohol was treated with a catalytic amount of CF<sub>3</sub>SO<sub>3</sub>H<sup>7</sup> at 25 °C to afford stereospecifically<sup>8</sup> *trans*-allyl ether (**8**), mp 108–109.5 °C, in >80% yield.<sup>9</sup> Completely stereoselective introduction of a methoxy group at the 3 $\alpha$  position of azetidinone **8** was nicely effected by a method using 1.5 equiv each of *t*-BuOCl and a methanolic LiOCH<sub>3</sub> solution in CH<sub>2</sub>Cl<sub>2</sub> at –30 °C followed by Zn/AcOH treatment, giving **9**, mp 70–72 °C, in 80% yield.<sup>10</sup> Compound **9** was transformed into the 7 $\alpha$ -



methoxy-1-oxacephem **2** in 34% overall yield by a modification of the procedure<sup>3,4a</sup> that we have recently developed. Thus, **9** was converted into the epoxide **11** via bromohydrin **10** (NBS, aqueous Me<sub>2</sub>SO, 20 °C, *t*-BuOK). Epoxide cleavage ((1-methyl-1-*H*-tetrazole-5-thiol, *n*-BuLi (catalytic), THF, 20 °C)) to **12** followed by Jones oxidation provided **13**. Ozonolysis of **13** followed by direct reduction of the resulting ozonide with Zn/AcOH in CH<sub>2</sub>Cl<sub>2</sub> at -15 °C gave an epimeric mixture of alcohols **18**. Chlorination (SOCl<sub>2</sub>, pyridine, CH<sub>2</sub>Cl<sub>2</sub>, -18 °C) to epimeric chlorides **19** and subsequent treatment with PPh<sub>3</sub> in refluxing CH<sub>2</sub>Cl<sub>2</sub> gave ylide **20**. Intramolecular Wittig reaction in refluxing dioxane gave 7β-phenylacetamido-7α-methoxy-1-oxacephem (**2**), mp 172–173 °C, in good yield.

In search of a more efficient route, the following transformations were examined. Methoxypropargyl ether **14**, prepared by reaction of **7** with propargyl alcohol and subsequent methoxylation in a way similar to that described for preparing **9**, was converted ( $\text{EtOH}-\text{CH}(\text{OEt})_3$ ,  $\text{HgO}$  (catalytic), reflux) into ketal **15**. Bromination to **16**, hydrolysis to **17**, and substitution by the process developed in our laboratories<sup>1b</sup> afforded ketone **13**. Although the overall yield of **13** from **7** was comparable with that obtained from the above route, use of  $\text{HgO}$  was considered to be disadvantageous. In order to reduce the number of synthetic steps, reaction of epioxazoline (**7**) with some properly functionalized alcohols, **21**, **22**, and **23**, was also



investigated, but the yields of the resulting ethers were so low that they offset the advantage of the fewer reaction steps.

Very recently a convenient, efficient preparation of iso-

propenylepioxazoline (**25**) from 6-epipenicillin sulfoxide (**24**) was reported from our laboratories.<sup>11</sup> Since treatment of **25** with Et<sub>3</sub>N gave isopropylideneepioxazoline (**7**) in quantitative yield and epimerization of penicillin sulfoxides at position 6 is more facile than that of penicillins,<sup>5</sup> the overall yield of epioxazoline **7** from penicillin G ester **4** has now become ~60% making the present synthetic route advantageous.

The last crucial problem in our synthesis is transformation of compound **2** having the fundamental skeleton of antibiotic **1a** to the methoxy amine nucleus **3** without epimerization at C-7; it is well known that the side-chain cleavage of a thia analogue (cephamycin-type compound) gives an undesired, thermodynamically stable 7 $\alpha$ -amino-7 $\beta$ -methoxy epimer as a major product.<sup>12</sup> With the expectation that probable hydrogen bonding between the oxygen atom at position 1 and the 7 $\beta$ -amino group would stabilize the 1-oxa product **3**, compound **2** was subjected to side-chain cleavage (PCl<sub>5</sub>, pyridine, CH<sub>2</sub>Cl<sub>2</sub>; MeOH; Et<sub>3</sub>NH;<sup>13</sup> 3–10 °C) to give the 7 $\alpha$ -methoxy amine **3**, mp 164–165.5 °C (from CH<sub>2</sub>Cl<sub>2</sub>–MeOH), in 54% yield, accompanied by an unappreciable amount of the 7 $\beta$ -methoxy epimer.

Conversion of **3** into the antibiotic **1** can be easily achieved, as reported in our previous paper,<sup>3</sup> by acylation with 2-[4-[(4-methoxybenzyl)oxy]phenyl]-2-[[[(4-methoxybenzyl)-oxy]carbonyl]acetyl chloride and pyridine, deprotection of diester **1c** with trifluoroacetic acid or AlCl<sub>3</sub> in the presence of anisole, and treatment of the resulting diacid **1b** with sodium hexanoate.<sup>14</sup>

## References and Notes

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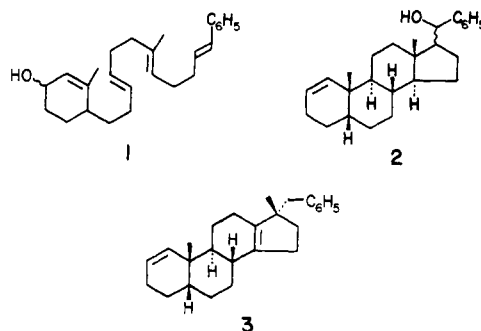
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## Biomimetic Polyene Cyclizations.<sup>1</sup> Trapping of the Resultant Carbocation by an Internal Nucleophile

Sir:

The idea expressed in the title, besides having possible biogenetic implications,<sup>2</sup> is attractive because good control of cyclizations may be expected with substrates containing built-in nucleophiles that can be intramolecularly delivered only to that site destined for termination of the process.<sup>3</sup> The present paper discloses the results of our first study along these lines, involving the use of an internal nucleophile in conjunction with a styryl terminator.

An appropriately positioned styryl group has certain advantages as a terminator of polyene cyclizations because it not only participates regiospecifically to form directly the five-membered D ring of the steroid nucleus,<sup>4</sup> but it reacts in a highly stereoselective manner to give the C/D trans (natural) configuration,<sup>5</sup> as illustrated in the conversion **1**  $\rightarrow$  **2**.<sup>4</sup> On the



other hand, the tetracyclic benzylic cation (formula **2** with a plus charge in place of OH) is highly susceptible to both polymerization and backbone rearrangement (to form **3**) which are the major reactions observed except under carefully controlled conditions.<sup>6</sup> The problem is exacerbated in cyclizations conducted in nonnucleophilic media, which provide no readily accessible means of trapping the aforementioned benzylic cation. Thus treatment of **1** with stannic chloride in methylene chloride gives mainly polymers, while, under conditions of high dilution, up to 50% yields of **3** can be isolated from the mixture. We were therefore prompted to explore the use of an internal nucleophile with this system, anticipating the transformation suggested in Scheme I.

Substrate **4** was prepared by a convergent synthesis as depicted in Scheme II. Thus the alcohol **10**<sup>11a,12,13</sup> was derived from the isochroman **8** in eight steps in an overall yield of 36%.<sup>14</sup> Collins oxidation of **10** afforded the aldehyde **11** in 86% yield.<sup>12,13</sup> The polyenic thioketal **13** was obtained by a Wittig-Schlosser condensation<sup>15,16</sup> of **11** and the known phos-

Scheme I

