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Article

Analysis of the Components of Hard Resin in Hops (*Humulus Iupulus* L.) and Structural Elucidation of Their Transformation Products Formed During the Brewing Process

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- **Brewing Process**

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ABSTRACT:

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The resins from hops (*Humulus lupulus* L.), which add the bitter taste to beer, are classified into two main sub-fractions; namely soft and hard resins. α-Acids and β-acids in soft resin and their transformation during the wort boiling process are well-studied, however, other constituents in resins, especially hard resin, have been unidentified. In this study, we identified humulinones and hulupones as soft resin components, in addition to 4'-hydroxyallohumulinones and tricyclooxyisohumulones A and B as hard resin components. These compounds are all oxidation products derived from α-acids or β-acids. We also investigated compositional changes in the hard resin during the wort boiling process, which has a significant effect on the taste of the beer, by utilizing model boiling experiments. The major changes were identified to be isomerization of into 4'-hydroxyallohumulinones 4'-hydroxyallo-*cis*-humulinones followed decomposition into cis-oxyhumulinic acids. These findings will be helpful in systematically evaluating and optimizing the effect of the hard resin on beer quality.

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- 41 **KEYWORDS:** Hop, *Humulus lupulus* L., soft resin, hard resin, humulinone, hulupone,
- 42 4'-hydroxyallohumulinone, 4'-hydroxyallo-cis-humulinone, cis-oxyhumulinic acid, wort
- 43 boiling, beer

INTRODUCTION

Hops (*Humulus lupulus* L.) are widely used in the brewing industry to add characteristic bitterness and aroma to beer. The lupulin glands from female inflorescences of hops are known to accumulate resins and essential oils. The resins are composed of many different substances and are responsible for the fine bitter taste of beer. According to the European Brewery Convention and the American Society of Brewing Chemists, resins in hops can be divided into two main sub-fractions; namely soft resin (i.e., the fraction soluble in low-boiling paraffin hydrocarbons such as hexane) and hard resin (i.e., the fraction insoluble in hexane but soluble in ether and cold MeOH).¹⁻⁴

 α -Acids, one of the best studied group of compounds in hops, are found in the soft resin fraction. These α -acids comprise three main congeners, cohumulone (**1a**), *n*-humulone (**1b**) and adhumulone (**1c**), which differ in their acyl side chains. During the wort boiling process, α -acids thermally isomerize into iso- α -acids *via* an acyloin-type ring contraction, resulting in the generation of two epimeric isomers: *cis*- (**3a-c**) and *trans*-iso- α -acids (**4a-c**) (Figure 1).⁵ Iso- α -acids are known to be the major contributors to the bitter taste of beer,^{6, 7} and to the stalility of beer foam.⁸ In addition to α -acids, β -acids, which consist of three main congeners, colupulone (**2a**), *n*-lupulone (**2b**) and adlupulone (**2c**), are also found in the soft resin fraction. The oxidative transformation products of β -acids generated during the wort boiling process contribute to the bitter taste of beer.^{9, 10} There have been numerous published studies that have focused on the soft resin components and their impact on the properties of beer.

By contrast, however, there is a lack of information concerning the hard resin components and their effect on beer quality. Xanthohumol (10), a prenyl chalcone, is a well-known constituent of hard resin.^{4, 11} However, other components of hard resin have not, until now, been identified.^{4, 11} It has been reported that the α - and β -acids undergo rapid oxidation during the storage of hops, and the amount of hard resin fraction increases.^{12, 13} Thus, the hard resin is considered to be mainly composed of the oxidation

products derived from α -acids and/or β -acids.^{4, 11}

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The organoleptic properties and functionality of the hard resin have received considerable attention over the years. However, opinion concerning the effect of the hard resin accumulated in stored hops on the bitterness quality of beer remains contentious.⁶, ¹⁴⁻¹⁸ Previous studies using hard resin enriched extracts for brewing proved inconclusive and failed to explain the effect of the hard resin on the quality of the beer. 13, 19 The apparent inconsistency in the results of these studies could be due to the lack of chemical analysis of materials used in the experiments. Recently, Alamaguer et al. reported that the hard resin positively contributed to the foam stability of beer and produced a more pleasant bitter taste as opposed to the sharper bitterness of iso- α -acids. However, the hard resin enriched extracts used in the study were not subjected to rigorous chemical compositional analysis. 11 Thus, a suitable method to fully analyze the chemical composition of the hard resin was needed to properly examine its effect on the properties of beer. Furthermore, transformation of the hard resin components during the wort boiling process, which is known to have a significant effect on beer taste, was not understood, except for the conversion of xanthohumol (10) into isoxanthohumol (11).²⁰ Knowledge of the transformation of hard resin components during the wort boiling process is also essential to evaluate and optimize the effect of the hard resin on beer quality.

In our previous study, we developed an HPLC method suitable for investigation of the oxidation products in stored hops, which showed that α -acids are oxidized into humulinones (**5a-c**), 4'-hydroxyallohumulinones (**6a-c**) and tricyclooxyisohumulones A (**7a-c**) and B (**8a-c**), and that β -acids are oxidized into hulupones (**9a-c**) (Figure 1).^{21, 22} These oxidation products are thought to be components in the soft or hard resins.

In this study, we analyzed the soft and hard resins derived from stored hops using our newly developed analytical method and clarified the existence of these oxidation compounds for the first time. We also investigated the transformation of the hard resin components through wort boiling by utilizing model boiling experiments, and successively isolated and determined the structures of the transformation products. The concentration changes of these products and their precursors during the boiling process were also investigated.

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MATERIALS AND METHODS

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105 Chemicals and Materials. The following chemicals were obtained commercially: ethylenediaminetetraacetic acid (EDTA), H₃PO₄, MeCN, EtOH, hexane, diethyl ether, 106 CH₂Cl₂ (Wako Pure Chemicals, Osaka, Japan); xanthohumol, isoxanthohumol 107 108 (Funakoshi, Tokyo, Japan). Deionized water for chromatography was purified by means of a Milli-Q Gradient A10 system (Millipore, Billerica, MA). Hop pellets, cultivar 109 Hallertau Perle (HPE), were purchased from Hopsteiner (Mainburg, Germany). 110 Humulinones 111 **Preparation** of (5a-c),**Hulupones** (9a-c), and 112 Tricyclooxyiso-*n*-humulones A (7b) and B (8b). Humulinones (5a-c) and hulupones reported previously.²¹ according to a protocol 113 prepared 114 Tricyclooxyiso-n-humulones A (7b) and B (8b) were isolated from the autoxidation products of *n*-humulone.²² 115 116 Preparation of 4'-Hydroxyallohumulinones (6a-c and 6c') from Stored Hops. Hop pellets (850 g) were stored at 60 °C for 120 h and extracted with H₂O (8.5 L) at 50 °C 117 118 for 1 h. The extract was filtered and then lyophilized to yield a brown powder (176 g). A portion of this powder (120 g) was dissolved in H₂O (8.1 L) and partitioned with CH₂Cl₂ 119 (16.2 L) after adding 1 N HCl (810 mL) to the solution. The CH₂Cl₂ layer containing 120 4'-hydroxyallohumulinones was collected and dried over anhydrous Na2SO4 and 121 122concentrated to dryness in vacuo to give a yellowish brown oil (22 g). This oil was 123 dissolved in EtOH and repeatedly subjected to preparative HPLC (column: 150 × 22 mm id, 5 μm, Alltima C₁₈ column (Systech, Tokyo, Japan); solvent: H₂O/H₃PO₄ (85%), 124 100/1, (v/v) (solvent A) and MeCN (solvent B), a linear gradient from 30 to 90% B in 0 125 \rightarrow 40 min and 90% B for 40.1 \rightarrow 45 min; flow rate: 18.8 mL/min; detector: 270 nm; 126 127 column temperature: RT), and divided into 11 fractions depending on their elution times. Compounds **6a**, **6b**, and **6c/c'** were contained in fractions $3(t_R 8.6 - 9.5 \text{ min})$, $6(t_R 11.0 -$ 128 12.1 min) and 7 (t_R 12.1 – 12.9 min), respectively. Compound **6a** in fraction 3 and 129 130 compound 6b in fraction 6 were further purified by repeatedly subjecting them to a

131 second preparative HPLC step (column: 50 × 20 mm id, 5 μm, L-column 2 ODS 132 (Chemicals Evaluation and Research Institute, Tokyo, Japan); solvent: 10 mM NH₄HCO₃ (solvent A) and MeCN (solvent B), isocratic elution at 20% B; flow rate: 9.5 133 mL/min; detector: 270 nm; column temperature: 40 °C). Compounds 6a and 6b were 134 135 eluted at 3.8 - 4.7 min and at 5.5 - 7.5 min, respectively. Each eluate was immediately 136 diluted two times with H₂O, adjusted to pH 2.0 with 1 N HCl, and partitioned with CH_2Cl_2 (1/2 volume of the diluted eluate \times 2 times). The respective CH_2Cl_2 layer was 137 dried over Na₂SO₄ and concentrated to dryness to yield pure **6a** (814 mg) and **6b** (1.2 g). 138 139 Similarly, compounds **6c/c'** in fraction 7 were further purified by repeatedly subjecting 140 them to a second preparative HPLC (column: 150 × 20 mm id, 5 μm, L-column 2 ODS 141 (Chemicals Evaluation and Research Institute, Tokyo, Japan); solvent: 100 mM 142 NH₄HCO₃ (solvent A) and MeCN (solvent B), isocratic elution at 20% B; flow rate: 18.8 143 mL/min; detector: 270 nm; column temperature: RT). Compounds 6c and 6c' were eluted separately at 9.8 - 10.8 min and at 10.8 - 11.8 min, respectively. Pure **6c** (40.3 mg) and 144 145 6c' (37.2 mg) were recovered from each eluate in the same way as that described for 6a and **6b**. 146 4'-Hydroxyalloadhumulinone A (6c): pale yellow oil; $[\alpha]^{20}$ +4.01 (c 0.4, MeOH); 147 1 H and 13 C NMR data, see Table 2; HRESIMS (negative) m/z 393.1916 [M – H] $^{-}$ (calcd 148 for $C_{21}H_{29}O_7$, 393.1919). 149 4'-Hydroxyalloadhumulinone B (6c'): pale yellow oil; $[\alpha]^{20}_D$ +12.1 (c 0.3, 150 MeOH); ¹H and ¹³C NMR data, see Table 2; HRESIMS (negative) m/z 393.1914 [M – 151 H_{1}^{-} (calcd for $C_{21}H_{29}O_{7}$, 393.1919). 152 **Preparation of Soft and Hard Resins.** Soft and hard resins from hops were 153 prepared according to Analytica EBC³ with some modification. 154 Hop pellets (100 g) were stored at 60 °C for 48 h, and a portion (10 g) was extracted 155 with MeOH (100 mL) by stirring at room temperature for 1 h and then filtered. The 156 filtrate was kept at 4 °C for 1 day, and a waxy precipitate that formed was removed by 157

filtration. To a portion of the filtrate (20 mL), MeOH (10 mL), hexane (80 mL) and 1 N 158 159 HCl (20 mL) were added, and the two layer solution (hexane/acidic MeOH-H₂O) was 160 partitioned in a separating funnel. The hexane layer, prepared by repeating the above 161 partition four times (320 mL), was evaporated to dryness to give a yellowish brown oil 162 (250 mg, soft resin). 163 The residual acidic MeOH- H_2O layer was partitioned with diethyl ether (80 mL \times 2 times). The diethyl ether layer (160 mL) was washed with sat. NaCl solution (160 mL), 164 dried over anhydrous Na₂SO₄, and concentrated to dryness to give a brown solid (200 mg, 165 166 hard resin). 167 **Boiling Test for the Hard Resin.** To 500 μL of 10 mM citrate buffer (pH 5.5) 168 pre-heated to 100 °C was added a 25 µL solution of the hard resin in EtOH (5.0 mg/mL). 169 The combined solution was kept at 100 °C and analyzed by HPLC at 30, 60, 90 and 120 170 min. 171 **Boiling Test of 4'-Hydroxyallohumulinones (6a-c, c').** To a 500 μL aliquot of 10 172 mM citrate buffer (pH 5.5) pre-heated to 100 °C was added 25 μL solution of either 4'-hydroxyallocohumulinone 4'-hydroxyallo-*n*-humulinone 173 (6a), (6b),174 4'-hydroxyalloadhumulinones A (6c) or B (6c') (1.0 mg/mL in EtOH). Each combined solution was kept at 100 °C, and analyzed by HPLC at 30, 60, 90, and 120 min. 175 Isolation of the Transformation Products Produced by Boiling of 176 177 4'-Hydroxyallocohumulinone (6a)and 4'-Hydroxyallo-*n*-humulinone 4'-Hydroxyallocohumulinone (6a) (200 mg) was dissolved in EtOH (50 mL) and added 178 to 10 mM citrate buffer (pH 5.5, 1 L) pre-heated to 100 °C and maintained at this 179 temperature for 90 min. After cooling to room temperature, the solution was acidified 180 with 1 N HCl (100 mL) and partitioned with CH₂Cl₂ (250 mL × 3 times). The CH₂Cl₂ 181 layer (750 mL) was washed with sat. NaCl solution (400 mL), dried over anhydrous 182 Na₂SO₄, and concentrated to dryness to give a yellowish brown oil (150 mg). 183

The oil was dissolved in EtOH and repeatedly subjected to preparative HPLC

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(column: 150 \times 10 mm id, 5 µm, Alltima C<sub>18</sub> column (Systech, Tokyo, Japan); solvent:
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        H<sub>2</sub>O/H<sub>3</sub>PO<sub>4</sub> (85%), 100/1, (v/v) (solvent A) and MeCN (solvent B), a linear gradient
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        from 30% B for 0 \rightarrow 15 min, 30 to 90% B in 15 \rightarrow 18 min, and 90% B for 18 \rightarrow 22 min;
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        flow rate: 4.7 mL/min; detector: 270 nm; column temperature: 40 °C). In this preparative
188
        HPLC, 4'-hydroxyallo-cis-cohumulinone (12a) was eluted at 8.6 - 10.0 min and
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        cis-oxycohumulinic acid (13a) was eluted at 10.0 – 10.6 min. Each eluate was diluted
        with H<sub>2</sub>O to lower the concentration of MeCN to less than 10%, and extracted with
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        CH_2Cl_2 (1/4 volume of the diluted eluate \times 3 times). The CH_2Cl_2 layer was dried over
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        anhydrous Na<sub>2</sub>SO<sub>4</sub> and concentrated to dryness to yield 12a (33.4 mg) and 13a (4.0 mg).
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             The transformation products (12b and 13b) of 4'-hydroxyallo-n-humulinone (6b)
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        were prepared and purified in almost the same way as described for 12a and 13a. In
        summary, 4'-hydroxyallo-n-humulinone (6b) (200 mg) was boiled and partitioned
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        between CH<sub>2</sub>Cl<sub>2</sub> and acidic H<sub>2</sub>O. The CH<sub>2</sub>Cl<sub>2</sub> layer was concentrated to give an oil (167
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        mg). The oil was repeatedly subjected to preparative HPLC (column, flow rate, detector,
199
        and column temperature are identical to those used for the isolation of 12a and 13a;
        solvent: H<sub>2</sub>O/H<sub>3</sub>PO<sub>4</sub> (85%), 100/1, (v/v) (solvent A) and MeCN (solvent B), a linear
200
        gradient from 30 to 48% B in 0 \rightarrow 12 min, 48 to 90% B in 12 \rightarrow 18 min, and 90% B for 18
201
        \rightarrow 21 min). In this preparative HPLC, 4'-hydroxyallo-cis-n-humulinone (12b) and
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        cis-oxy-n-humulinic acid (13b) were eluted at 9.0 – 9.6 min and at 10.0 – 10.3 min,
203
204
        respectively. Pure 12b (41.3 mg) and 13b (5.9 mg) were recovered from each eluate in the
        same way as described for 12a and 13a.
205
             4'-Hydroxyallo-cis-cohumulinone (12a): pale yellow oil; [\alpha]^{20}_{D} \pm 0 (c 0.7,
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       MeOH); <sup>1</sup>H and <sup>13</sup>C NMR data, see Table 1; HRESIMS (negative) m/z 379.1753 [M –
207
       H_{1}^{-} (calcd for C_{20}H_{27}O_{7}, 379.1762).
208
             4'-Hydroxyallo-cis-n-humulinone (12b): pale yellow oil; [\alpha]^{20}_{D} \pm 0 (c 0.4, MeOH);
209
        ^{1}H and ^{13}C NMR data, see Table 1; HRESIMS (negative) m/z 393.1911 [M – H] (calcd
210
       for C_{21}H_{29}O_7, 393.1919).
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Cis-oxycohumulinic acid (13a): white, amorphous solid; $[\alpha]^{20}_{D} \pm 0$ (c 0.1, MeOH); 212 1 H and 13 C NMR data, see Table 1; HRESIMS (negative) m/z 267.1230 [M – H] $^{-}$ (calcd 213 for $C_{14}H_{19}O_5$, 267.1238). 214 Cis-oxy-n-humulinic acid (13b): pale yellow oil; $[\alpha]_D^{20} \pm 0$ (c 0.1, MeOH); ¹H and 215 13 C NMR data, see Table 1; HRESIMS (negative) m/z 281.1390 [M – H]⁻ (calcd for 216 $C_{15}H_{21}O_5$, 281.1395). 217 Preparation of Cis- (13b) and Trans-oxy-n-humulinic acids (14b) by hydrolysis 218 of *n*-humulinone (5b). Both *cis*- and *trans*-oxy-*n*-humulinic acids were prepared by 219 alkaline hydrolysis of *n*-humulinone (5b) according to the previous report²³ with some 220 221modification. N-humulinone was prepared according to a protocol reported previously. ²¹ To 2 M 222NaOHaq (300 mL) pre-heated at 100 °C, 30 mL solution of n-humulinone in MeOH (10 223 224 mg/mL) was added and mixed well. The temperature was maintained at 100 °C for 10 min before cooling the solution to room temperature, acidifying with 6 N HCl (120 mL) and 225 226 partitioning with CH₂Cl₂ (200 mL × 2 times). The CH₂Cl₂ layer was dried over anhydrous Na₂SO₄ and concentrated to dryness to give a yellow oil (270 mg). The oil 227was dissolved in EtOH and repeatedly subjected to preparative HPLC (column: 150×22 228 mm id, 5 µm, Alltima C₁₈ column (Systech, Tokyo, Japan); solvent: H₂O/H₃PO₄ (85%), 229 100/1, (v/v) (solvent A) and MeCN (solvent B), isocratic elution at 45% B; flow rate: 22.8 230 231 mL/min; detector: 270 nm; column temperature: RT). In this preparative HPLC, cis-(13b) and trans-oxy-n-humulinic acids (14b) were eluted at 5.1 - 5.5 min and at 6.7 - 7.2232min, respectively. Pure 13b (74.6 mg) and 14b (94.6 mg) were recovered from each 233 eluate in the same way as described for 12a and 13a. 234 **Trans-oxy-n-humulinic acid** (14b): white, amorphous solid; $[\alpha]^{20}$ _D ± 0 (c 0.3, 235MeOH); ¹H and ¹³C NMR data, see Table 1; HRESIMS (negative) m/z 281.1389 [M – 236 H_{1}^{-} (calcd for $C_{15}H_{21}O_{5}$, 281.1395). 237 High-Performance Liquid Chromatography (HPLC). A Shimadzu Prominence 238

239 UFLCTM system (Shimadzu, Kyoto, Japan) was used for all HPLC analysis. Data were 240 processed with LCsolution software (Shimadzu, Kyoto, Japan).

HPLC analyses were performed to investigate the constituents in the soft and hard resins of hops and to analyze compositional changes in the hard resin components in the boiling tests using the following conditions^{21,22}: column: 100×2.1 mm id, 3 µm, Alltima C_{18} column (Systech, Tokyo, Japan); solvent: H_2O/H_3PO_4 (85%), 1000/0.2, (v/v) containing EDTA (0.02% w/v) (solvent A) and MeCN (solvent B), a linear gradient from 10 to 52% B in $0 \to 26.7$ min, 52% B for $26.7 \to 30$ min, 52 to 75% B in $30 \to 32.7$ min, 75 to 85% B in $32.7 \to 36.7$ min, and 85% B for $36.7 \to 37.7$ min; flow rate: 0.6 mL/min; detector: 270 nm; column temperature: 40 °C. The injection volume was 3.0 µL. In the boiling tests, transformation products were quantified using isolated reference compounds. 4'-Hydroxyallo-*cis*-adhumulinones A (12c) and B (12c') were quantified using the calibration curve of 4'-hydroxyallo-*cis*-n-humulinone (12b) and *cis*-oxyadhumulinic acids A (13c) and B (13c') were quantified using the calibration curve of *cis*-oxy-n-humulinic acid (13b).

To separate and check the purity of 4'-hydroxyalloadhumulinones A (**6c**) and B (**6c'**) by HPLC (Figure 7), the following LC conditions were used: column: 100×2.1 mm id, 3 µm, L-column 2 ODS (Chemicals Evaluation and Research Institute, Tokyo, Japan); solvent: 5 mM HCOONH₄ (pH 8.5) (solvent A) and MeCN (solvent B), a linear gradient from 10 to 36% B in 0 \rightarrow 39 min, 36 to 80% B in 39 \rightarrow 44 min, and 80% B for 44 \rightarrow 52 min; flow rate: 0.25 mL/min; column temperature: 40 °C. The injection volume was 3.0 µL.

High-Resolution Electrospray Ionization Mass Spectrometry (HRESIMS).HRESIMS of the purified compounds was measured using a Thermo Scientific LTQ
Orbitrap mass spectrometer (Thermo Fisher Scientific, San Jose, CA). Before measuring the samples, accurate mass calibration was carried out using polytyrosine-1,3,6 as a mass

standard (CS Bio Company, Menlo Park, CA).

Nuclear Magnetic Resonance Spectroscopy (NMR). ¹ H, ¹³ C, and 2D NMR
spectra were measured with a Bruker AVANCE400 spectrometer (Bruker BioSpin,
Rheinstetten, Germany). Samples were dissolved in methanol- d_4 . Chemical shifts were
referenced to the solvent signals (δ_H/δ_C 3.30/49.0). Data processing was performed using
TopSpin-NMR software (version 3.0) (Bruker BioSpin). J-Resolved HMBC experiments
were conducted on a Varian INOVA-500 NMR spectrometer (Agilent, Santa Clara,
CA) using the previously reported method. ²⁴

RESULTS AND DISCUSSION

Identification of the Components in the Soft and Hard Resins Derived from Stored Hops. Recently, we reported the transformation of α -acids to humulinones (humulinones were further transformed to 4'-hydroxyallohumulinones) and to tricyclooxyisohumulones A and B due to oxidation. During these studies, we also developed a HPLC method that is suitable for the analysis of α - and β -acid-derived oxidation compounds. Using this HPLC method, we analyzed a MeOH extract of the stored hops, and soft and hard resins prepared from the MeOH extract. The results are shown in Figure 2 (2A: MeOH extract of the stored hop, 2B: the soft resin, 2C: the hard resin).

As shown in Figure 2B, the presence of humulinones (**5a-c**, **c'**), hulupones (**9a-c**) in addition to α -acids (**1a-c**) in the soft resin can clearly be observed. This is the first study reporting the presence of humulinones (**5a-c**, **c'**) and hulupones (**9a-c**) in soft resin.

The compounds contained in the soft resin were barely detectable in the hard resin (Figure 2C). Indeed, xanthohumol (10) and the hydrophilic α -acid-derived oxidation products such as tricyclooxyisohumulones A (7a, b) and B (8a, b), and 4'-hydroxyallohumulinones (6a-c, c') were found only in the hard resin extract. This is the first study to report the existence of these α -acid-derived oxidation products in hard resin.

These findings also verify changes in the composition of the soft and hard resin constituents of hops caused by oxidation, because the concentration changes in α - and β -acid-derived oxidation products in soft and hard resins detected in this study during oxidation of hops have been clarified in our previous study.^{21, 22}

Transformation of the Constituents of Hard Resin during the Wort Boiling Process. There has been little reported data on the compositional changes in hard resin during the wort boiling process. Thus, we investigated the constituents in the hard resin after wort boiling. Changes in the chemical composition of hard resin constituents were

301	determined by using a model boiling experiment conducted in an aqueous buffer (pH 5.5)
302	HPLC analysis of the hard resin after 90 min of boiling (Figure 3B) clearly showed the
303	transformation of xathohumol (10) into isoxanthohumol (11), which was reported
304	previously. ²⁰ In addition, the HPLC analysis also detected a decrease in the concentration
305	of 4'-hydroxyallohumulinones (4'-hydroxyallocohumulinone (6a),
306	4'-hydroxyallo- n -humulinone (6b) and 4'-hydroxyalloadhumulinone (6c/c')), and the
307	appearance of some new compounds (Figure 3B). These findings suggested, for the first
308	time, further transformation of 4'-hydroxyallohumulinones in the hard resin during the
309	wort boiling process.
310	Isolation and Structural Elucidation of the Transformation Products of
311	4'-hydroxyallocohumulinone (6a) and 4'-hydroxyallo-n-humulinone (6b). To verify
312	the transformation of 4'-hydroxyallohumulinones into new compounds, isolated
313	4'-hydroxyallocohumulinone (6a) and 4'-hydroxyallo-n-humulinone (6b) were boiled in
314	the same buffer. The HPLC analyses clearly showed the transformation of 6a into 12a and
315	13a (Figure 4A1 and A2) and of 6b into 12b and 13b (Figure 4B1 and B2). We also
316	boiled tricyclooxyiso-n-humulones A (7b) and B (8b), but the compounds were stable
317	(i.e., unchanged) under these conditions (data not shown).
318	To identify the transformation products of 4'-hydroxyallocohumulinone (6a) and
319	4'-hydroxyallo-n-humulinone (6b), each 200 mg sample of isolated 6a and 6b was
320	subjected to the boiling test. The compounds in the reaction products were purified using
321	two phase solvent partition and preparative ODS HPLC, affording 12a (33.4 mg) and 13a
322	(4.0 mg) from 6a , and 12b (41.3 mg) and 13b (5.9 mg) from 6b .
323	Compound 12b was obtained as a pale yellow oil. The HRESIMS data showed an
324	$[M-H]^-$ ion at m/z 393.1911, and together with the ^{13}C NMR data, indicated a molecular
325	formula of C ₂₁ H ₃₀ O ₇ , which is identical to that of 6b . Analysis of the ¹ H, ¹³ C NMR,
326	1 H- 1 H COSY, HMQC and HMBC spectra of 12b in methanol- d_{4} established that 12b and
327	6b possessed the same planar structure, whereas the ¹³ C NMR chemical shifts of C-5 and

328 C-1" were different between **12b** (δ 85.1 (C-5) and δ 36.7 (C-1")) and **6b** (δ 81.6 (C-5) and δ 31.3 (C-1"))²¹ (Table 1). Furthermore, the NOE observed between H-2' and H-1" in 329 6b²¹ was not observed in 12b. From these results, 12b was determined to be the C-5 330 epimer of 6b, and named 4'-hydroxyallo-cis-n-humulinone, which has not been 331 previously reported (Figure 5). 332Compound 13b was obtained as a pale yellow oil. The HRESIMS data showed an 333 $[M-H]^{-}$ ion at m/z 281.1390, and together with the 13 C NMR data, indicated a molecular 334 formula of $C_{15}H_{22}O_5$ (12b - $C_6H_8O_2$). Analysis of the ¹H, ¹³C NMR, ¹H-¹H COSY, 335 HMQC, and HMBC spectra of 13b in methanol- d_4 established that the 336 337 trans-4-hydroxy-4-methyl-2-pentenosyl side chain attached at C-4 in 12b was absent in 338 13b (Table 1). Thus, the planar structure of 13b was determined as oxy-n-humulinic acid (Figure 5). To determine relative configurations at C-4 and C-5 in 13b, we prepared cis-339 340 and trans-oxy-n-humulinic acids (epimers at C-5) by alkaline hydrolysis of *n*-humulinone $(5b)^{23}$ as a mixture, and then isolated each isomer using ODS preparative 341 HPLC. By ¹H and ¹³C NMR analysis (Table 1), one of the two isomeric compounds was 342 identified to be 13b and thus the other (14b) was determined to be the C-5 epimer of 13b. 343 In the NOESY experiments on 13b and 14b, the NOE between H-4 and H-1" (the prenyl 344 CH₂ attached at C-5) was clearly observed in **14b**, but was barely detected in **13b** (Figure 345 S1). Furthermore, J-resolved HMBC experiments²⁴ on 13b and 14b showed that the 346 absolute value of the two-bond ¹³C-¹H coupling constant between H-4 and C-5 was 347 greater in 13b than in 14b (${}^2J(C5, 4H) = 5.9 \text{ Hz in } 13b, {}^2J(C5, 4H) \le 3.0 \text{ Hz in } 14b$) 348 (Figure S2), indicating a larger dihedral angle between H-4 and 5-OH in **14b** than **13b**. ²⁵ 349 These observations clearly indicated that H-4 and 5-OH were in the α -orientation in 13b, 350 and that H-4 and the prenyl group attached at C-5 were in the α -orientation in **14b**. Thus, 351 13b was determined as cis-oxy-n-humulinic acid and 14b was determined as 352trans-oxy-n-humulinic acid (Figure 5). Although the structures of 13b and 14b were 353 reported about 50 years ago. 23 we present their NMR data for the first time (Table 1). 354

Compound 12a was obtained as a pale yellow oil. The HRESIMS data showed an
$[M-H]^-$ ion at m/z 379.1753, and together with the ^{13}C NMR data, indicated a molecular
formula of $C_{20}H_{28}O_7$, which was the same as for 6a . Analysis of the 1H , ^{13}C NMR, 1H - 1H
COSY, HMQC, and HMBC spectra established that 12a possessed an isobutyryl side
chain at C-2 instead of an isovaleryl side chain in 12b (Table 1). Thus, 12a was identified
as 4'-hydroxyallo-cis-cohumulinone, which has not been previously reported (Figure 5).

Compound **13a** was obtained as a white, amorphous solid. The HRESIMS data showed an $[M-H]^-$ ion at m/z 267.1230, and together with the 13 C NMR data, indicated a molecular formula of $C_{14}H_{20}O_5$ (**12a** $-C_6H_8O_2$). Analysis of the 1H , 13 C NMR, $^1H^{-1}H$ COSY, HMQC, and HMBC spectra established that **13a** also possessed an isobutyryl side chain at C-2 instead of an isovaleryl side chain in **13b** (Table 1). Thus, **13a** was identified as *cis*-oxycohumulinic acid, which has not been previously reported (Figure 5).

Compounds **12a**, **12b**, **13a** and **13b** were determined to be racemates because none of these compounds showed optical activity. Moreover **12a**, **12b**, **13a** and **13b** were formed *via* a simple thermal reaction in aqueous solution from the precursors **6a** and **6b**, which do exist as racemates.²¹

Analyses of the Transformation Products of 4'-hydroxyalloadhumulinone (6c/c'). Adhumulinone, a precursor of 4'-hydroxyalloadhumulinone, is a mixture of two diastereomers (5c and 5c') (Figure 6). ²¹ Thus, 4'-hydroxyalloadhumulinone in hard resin is also a mixture of two diastereomers (6c and 6c') (Figure 6). Although ODS HPLC analysis using an acidic buffer could not separate the diastereomers (6c and 6c') (Figure 4C1 and C2), we successfully separated them through ODS HPLC analysis using a basic buffer (Figure 7). By employing a mobile phase containing the basic buffer, we isolated each diastereomer successively, and named the former eluate in analytical HPLC (t_R 16.6 min) as 4'-hydroxyalloadhumulinone A (6c) and the latter eluate (t_R 17.5 min) as 4'-hydroxyalloadhumulinone B (6c') (Figure 7). The ¹H and ¹³C NMR data of 6c and 6c' were almost identical (Table 2), and we could not analyze the respective

stereochemistries of 6c and 6c'.

The yield of isolated **6c** and **6c'** was too low to enable the separation of their transformation products in the boiling tests and perform structural determination by NMR analyses. Thus, we tentatively identified **12c** (main transformed product of **6c**) as 4'-hydroxyallo-cis-adhumulinone A and **13c** (minor transformed product of **6c**) as cis-oxyadhumulinic acid A, by comparison with the transformation products from 4'-hydroxyallocohumulinone (**6a**) and 4'-hydroxyallo-n-humulinone (**6b**) (Figure 4C3). Similarly, **12c'** and **13c'** (transformed products of **6c'**) were tentatively identified as 4'-hydroxyallo-cis-adhumulinone B and cis-oxyadhumulinic acid B, respectively (Figure 4C4).

The HPLC analysis of isolated **6c** demonstrated that it did not contain **6c'** (Figure 7B). Moreover, HPLC analysis of isolated **6c'** also showed that it did not contain **6c** (Figure 7C). However, the boiling test on **6c** afforded a small amount of **12c'** and **13c'** in the HPLC analysis (Figure 4C3). A small quantity of **12c** and **13c** was also obtained in the boiling test of **6c'** (Figure 4C4). These results suggested that the configuration at C-2" in **6c**, **6c'**, **12c**, **12c'**, **13c** and **13c'** may convert through proton exchange of H-2" during the

Quantitative Analyses of 4'-Hydroxyallohumulinones and Their Transformation Products during the Boiling Process. We aimed to quantitatively evaluate the changes in 4'-hydroxyallohumulinones and their transformation products during boiling. Thus, boiling solutions of 6a, 6b, and 6c/c' were sampled at 30, 60, 90 and 120 min and analyzed by HPLC. Figure 9 shows the time dependent decrease in 4'-hydroxyallohumulinones, and compositional changes in the transformation products. The degree of conversion of 4'-hydroxyallo-cis-humulinones (12a, 12b, and 12c/c') increased until around 60 min and then slowly decreased thereafter. By contrast, the amount of cis-oxyhumulinic acids (13a, 13b, and 13c/c') increased in inverse proportion

boiling process. Figure 8 shows a plausible thermally induced epimerization of 12c into

the enantiomer of 12c' and of 12c' into the enantiomer of 12c.

to the decrease in the amount of 4'-hydroxyallo-cis-humulinones.

These results suggested that during boiling, 4'-hydroxyallohumulinones (**6a-c**, **c'**) primarily isomerized into 4'-hydroxyallo-*cis*-humulinones (**12a-c**, **c'**), which then decomposed to *cis*-oxyhumulinic acids (**13a-c**, **c'**). The total amount of generated 4'-hydroxyallo-*cis*-humulinones and *cis*-oxyhumulinic acids accounted for 40 to 50% of the decomposed 4'-hydroxyallohumulinones. Our analysis indicates that under these experimental conditions about 10-15% of ad-congener substrates (**6c** and **6c'**) are epimerized through proton exchange at C-2''' (calculated from the ratio of **12c** and **12c'** generated from **6c** (Figure 9C) and of **12c'** and **12c** generated from **6c'** (Figure 9D)). This is the first study to report time-dependent changes of α -acid-derived oxidation products in the hard resin during boiling. We believe these findings will be extremely valuable when evaluating effects of the hard resin generated through the oxidation of hops on beer properties.

In conclusion, we have clarified the main constituents, other than α -acids and β -acids, of the soft and hard resins from stored hops. Furthermore, we investigated the compositional changes in the hard resin through wort boiling using model experiments, and found 4'-hydroxyallohumulinones (main constituents of the hard resin) were transformed to 4'-hydroxyallo-*cis*-humulinones and *cis*-oxyhumulinic acids. We believe our results will help to systematically evaluate the hard resin in order to optimize the-effects of the hard resin on beer quality.

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435	
436	Supporting Information Available: The NOESY spectra and J-HMBC spectra of
437	compounds 13b and 14b. This material is available free of charge via the Internet at
438	http://pubs.acs.org.
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496	substituents on two- and three-bond carbon-proton spin-spin coupling constants. Magn.
497	Reson. Chem. 2000, 38, 343-359.
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FIGURE CAPTIONS

isoxanthohumol (11).

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Figure 1. Structures of α -acids: cohumulone (1a), n-humulone (1b), adhumulone (1c) and β -acids: colupulone (2a), n-lupulone (2b), adlupulone (2c) and cis-iso- α -acids: cis-isocohumulone (3a), cis-iso-n-humulone (3b), cis-isoadhumulone (3c) and *trans*-iso-α-acids: trans-isocohumulone (4a),*trans*-iso-*n*-humulone (4b),trans-isoadhumulone (4c) and humulinones: cohumulinone (5a), n-humulinone (5b), adhumulinone (5c) and 4'-hydroxyallohumulinones: 4'-hydroxyallocohumulinone (6a), 4'-hydroxyallo-*n*-humulinone (6b),4'-hydroxyalloadhumulinone (6c)and tricyclooxyisohumulones A: tricyclooxyisocohumulone A (7a),tricyclooxyiso-*n*-humulone A (**7b**), tricyclooxyisoadhumulone A (7c)and В tricyclooxyisohumulones B: tricyclooxyisocohumulone (8a),tricyclooxyiso-n-humulone B (8b), tricyclooxyisoadhumulone B (8c) and hulupones: cohulupone (9a), n-hulupone (9b), adhulupone (9c) and xanthohumol (10) and

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Figure 2. HPLC chromatograms of the MeOH extract of hops stored at 60 °C for 48 h (A), the soft resin fraction prepared from the MeOH extract (B), and the hard resin fraction prepared from the MeOH extract (C). Structures of the compounds are given in Figures 1 and 6.

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Figure 3. HPLC chromatograms of the hard resin (A) before and (B) after boiling in an aqueous buffer (pH 5.5) for 90 min. Structures of the compounds are given in Figures 1, 5, and 6.

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Figure 4. HPLC chromatograms of the isolated compounds before and after boiling in an aqueous buffer (pH 5.5) for 90 min. 4'-Hydroxyallocohumulinone (6a) (A1) before and

- 527 (A2) after boiling; 4'-hydroxyallo-*n*-humulinone (**6b**) (B1) before and (B2) after boiling;
- 4'-hydroxyalloadhumulinones A (6c) and B (6c') (C1 and C2, respectively) before and
- 529 (C3 and C4, respectively) after boiling.

- 531 **Figure 5.** Chemical structures of 4'-hydroxyallo-cis-cohumulinone (12a),
- 532 4'-hydroxyallo-cis-n-humulinone (12b), cis-oxycohumulinic acid (13a),
- 533 cis-oxy-n-humulinic acid (13b), and trans-oxy-n-humulinic acid (14b).

534

- 535 Figure 6. Chemical structures of adhumulinone diastereomers (5c and 5c') and
- 536 4'-hydroxyalloadhumulinones A and B (**6c** and **6c'**).

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- Figure 7. HPLC chromatograms of 4'-hydroxyalloadhumulinones A and B (6c and 6c',
- respectively) in the mobile phase using a basic aqueous buffer before (A) and after (B and
- 540 C) their isolation.

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- Figure 8. Proposed epimerization of 4'-hydroxyallo-cis-adhumulinones A and B (12c and
- 12c') through the proton exchange at C-2" as a result of boiling the sample.

544

- 545 **Figure 9.** Concentration changes in 4'-hydroxyallocohumulinone (6a),
- 4'-hydroxyallo-cis-cohumulinone (12a), and cis-oxycohumulinic acid (13a) (A) and in
- 547 4'-hydroxyallo-*n*-humulinone (**6b**), 4'-hydroxyallo-*cis-n*-humulinone (**12b**), and
- 548 cis-oxy-n-humulinic acid (13b) (B) and in 4'-hydroxyalloadhumulinone A (6c),
- 549 4'-hydroxyallo-cis-adhumulinones A and B (12c and c'), and cis-oxyadhumulinic acids A
- and B (13c and c') (C) and in 4'-hydroxyalloadhumulinone B (6c'),
- 4'-hydroxyallo-cis-adhumulinones A and B (12c and c'), and cis-oxyadhumulinic acids A
- and B (13c and c') (D) during boiling in an aqueous buffer (pH 5.5).

Table 1. NMR Spectroscopic Data (400 MHz, Methanol-d₄) for Compounds 12a, 12b, 13a, 13b, and 14b^a

		12a		12b	_	13a		13b		14b
pos.	$\delta_{\rm C}$, type	$\delta_{\rm H}$, mult. (J in Hz)	$\delta_{\rm C}$, type	$\delta_{\rm H}$, mult. (<i>J</i> in Hz)	$\delta_{\rm C}$, type	$\delta_{\rm H}$, mult. (J in Hz)	$\delta_{\rm C}$, type	$\delta_{\rm H}$, mult. (J in Hz)	$\delta_{\rm C}$, type	$\delta_{\rm H}$, mult. (<i>J</i> in Hz)
1	200.9, C	-	201.6, C	-	199.6, C	-	200.2, C	-	200.5, C	-
2	113.3, C	-	114.1, C	-	111.6, C	-	112.6, C	-	112.8, C	-
3	195.4, C	-	196.0, C	-	197.8, C	-	198.3, C	-	199.8, C	-
4	92.0, C	-	92.3, C	-	80.6, CH	4.35, s	80.9, CH	4.35, s	74.2, CH	4.14, s
5	84.9, C	-	85.1, C	-	82.2, C	-	82.4, C	-	77.7, C	-
1'	198.2, C	-	198.3, C	-	-	-	-	-	-	-
2'	121.9, CH	6.78, d (15.5)	121.9, CH	6.79, d (15.5)	-	-	-	-	-	-
3'	155.9, CH	6.92, d (15.5)	156.0, CH	6.92, d (15.5)	-	-	-	-	-	-
4'	71.4, C	-	71.4, C	-	-	-	-	-	-	-
5'	29.1, CH ₃	1.27, s	29.1, CH ₃	1.28, s	-	-	-	-	-	-
6'	29.1, CH ₃	1.29, s	29.1, CH ₃	1.29, s	-	-	-	-	-	-
1"	36.79, CH ₂	2.63, dd (13.9, 8.7) 2.48, dd (13.9, 6.6)	36.7, CH ₂	2.62, dd (14.0, 8.5) 2.45, dd (14.0, 6.7)	34.8, CH ₂	2.61, dd (13.5, 9.2) 2.45, dd (13.5, 6.4)	34.8, CH ₂	2.60, dd (13.6, 9.1) 2.43, dd (13.6, 6.4)	34.6, CH ₂	2.54, dd (14.0, 7.7) 2.48, dd (14.0, 6.9)
2"	119.1, CH	5.10, m	119.0, CH	5.10, m	119.3, CH	5.03, m	119.2, CH	5.02, m	118.3, CH	5.03, m
3"	136.6, C	-	136.6, C	-	136.5, C	-	136.4, C	-	137.6, C	-
4"	17.9, CH ₃	1.52, s	17.9, CH ₃	1.53, s	17.8, CH ₃	1.52, s	17.9, CH ₃	1.52, s	18.1, CH ₃	1.65, s
5"	26.2, CH ₃	1.60, s	26.2, CH ₃	1.61, s	26.1, CH ₃	1.58, s	26.1, CH ₃	1.58, s	26.1, CH ₃	1.68, s
1""	203.5, C	-	197.8, C	-	205.2, C	-	199.9, C	-	201.9, C	-
2""	36.75, CH	3.50, sep (6.9)	46.6, CH ₂	2.74, dd (13.6, 7.2) 2.69, dd (13.6, 7.2)	37.3, CH	3.49, sep (6.9)	47.7, CH ₂	2.77, dd (13.8, 7.0) 2.64, dd (13.8, 7.1)	48.4, CH ₂	2.78, dd (14.5, 7.0) 2.73, dd (14.5, 6.9)
3'''	18.0, CH ₃	1.10, d (6.9)	27.6, CH	2.11, m	17.8, CH ₃	1.09, d (6.9)	27.1, CH	2.11, m	26.7, CH	2.13, m
4'''	18.6, CH ₃	1.14, d (6.9)	22.86, CH ₃	0.95, d (6.7)	18.7, CH ₃	1.12, d (6.9)	22.8, CH ₃	0.94, d (6.2)	22.8, CH ₃	0.96, d (6.7)
5'''	-	-	22.94, CH ₃	0.97, d (6.7)	-	-	22.9, CH ₃	0.96, d (6.2)	22.9, CH ₃	0.96, d (6.7)

^a Arbitrary numbering according to structures **12a**, **12b**, **13a**, **13b** and **14b** shown in Figure 5.

Table 2. NMR Spectroscopic Data (400 MHz, Methanol- d_4) for Compounds 6c and $6c'^a$

		6c	6c'		
pos.	$\delta_{\rm C}$, type	$\delta_{\rm H}$, mult. (J in Hz)	$\delta_{\rm C}$, type	$\delta_{\rm H}$, mult. (J in Hz)	
1	201.8, C	-	201.6, C	-	
2	111.3, C	-	111.3, C	-	
3	198.9, C	-	199.0, C	-	
4	90.1, C	-	89.9, C	-	
5	81.6, C	-	81.6, C	-	
1'	200.0, C	-	200.0, C	-	
2'	121.4, CH	7.03, d (15.7)	121.4, CH	7.04, d (15.7)	
3'	155.8, CH	6.87, d (15.7)	155.8, CH	6.87, d (15.7)	
4'	71.4, C	-	71.4, C	-	
5'	29.3, CH ₃	1.31, s	29.3, CH ₃	1.31, s	
6'	29.4, CH ₃	1.31, s	29.4, CH ₃	1.31, s	
1"	31.0, CH ₂	2.47, dd (14.8, 4.7) 2.42, dd (14.8, 8.9)	31.1, CH ₂	2.47, dd (15.1, 5.5) 2.41, dd (15.1, 8.5)	
2"	118.9, CH	5.30, m	118.9, CH	5.30, m	
3"	135.5, C	-	135.5, C	-	
4"	18.1, CH ₃	1.41, s	18.1, CH ₃	1.41, s	
5"	26.1, CH ₃	1.62, s	26.1, CH ₃	1.62, s	
1'''	204.1, C	-	204.2, C	-	
2'''	42.6, CH	3.46, ddq (6.8, 6.8, 6.8)	42.7, CH	3.44, ddq (6.8, 6.8, 6.8)	
3'''	16.0, CH ₃	1.13, d (6.8)	15.9, CH ₃	1.09, d (6.8)	
4'''	27.3, CH ₂	1.64-1.74, m 1.36-1.46, m	27.3, CH ₂	1.70-1.80, m 1.40-1.50, m	
5'''	11.9, CH ₃	0.87, dd (7.4, 7.4)	12.0, CH ₃	0.92, dd (7.4, 7.4)	

^a Arbitrary numbering according to structures **6c** and **6c'** shown in Figure 6.

Figure 1

Figure 2

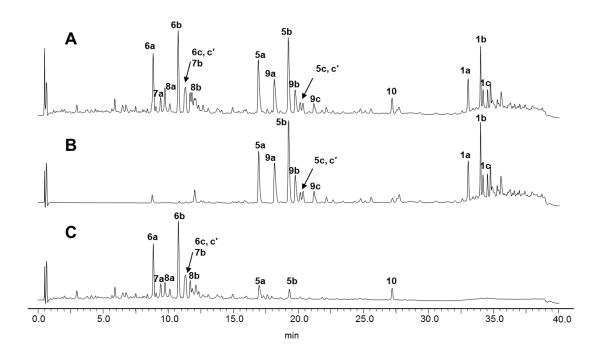


Figure 3

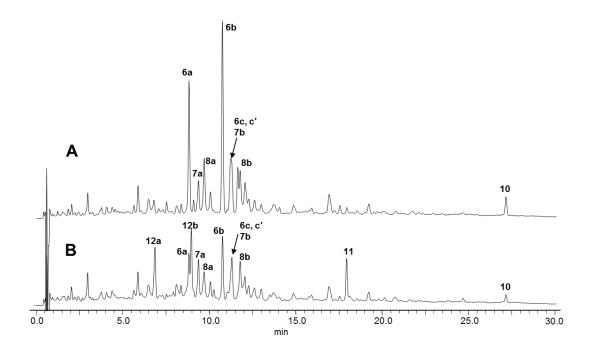


Figure 4

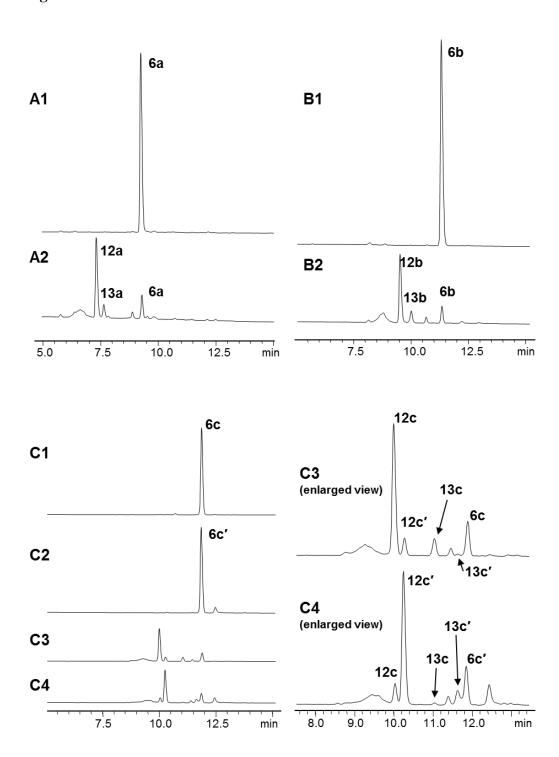


Figure 5

Figure 6

Figure 7

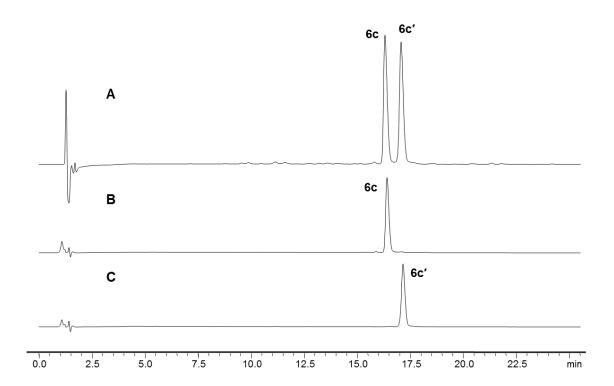


Figure 8

Figure 9

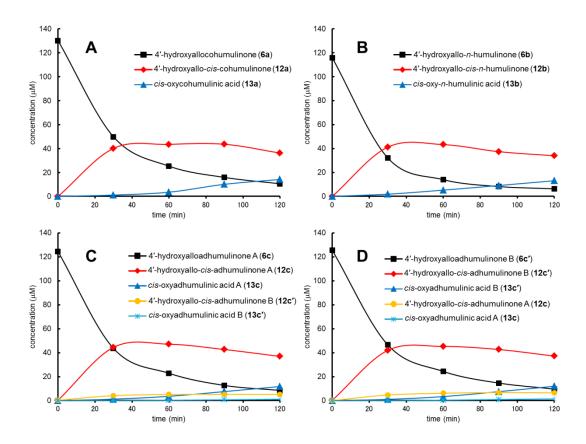


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