

CARBOHYDRATE RESEARCH

# A highly efficient and convergent synthesis of a hexasaccharide, a dimer of the repeating unit of the antigen O2 polysaccharide of *Stenotrophomonas maltophilia*

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Wei Wang, Fanzuo Kong \*

Research Center for Eco-Environmental Sciences, Academia Sinica, PO Box 2871, Beijing 100085, People's Republic of China

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#### Abstract

A highly efficient and convergent synthesis of a hexasaccharide, which is a dimer of the repeating unit of the antigen O2 polysaccharide of *Stenotrophomonas maltophilia*, was achieved via coupling of 2,3,4-tri-*O*-acetyl- $\alpha$ -L-xyl-opyranosyl bromide with the tetrasaccharide, allyl 4-*O*-{3-*O*-[4-*O*-(3,4-di-*O*-benzoyl- $\alpha$ -L-rhamnopyranosyl)-2,3,6-tri-*O*-benzoyl- $\alpha$ -D-mannopyranosyl]-4-benzoyl- $\alpha$ -L-rhamnopyranosyl}-2,3,6-tri-*O*-benzoyl- $\alpha$ -D-mannopyranosyl]-4-benzoyl- $\alpha$ -L-rhamnopyranosyl}-2,3,6-tri-*O*-benzoyl- $\alpha$ -D-mannopyranosyl]-4-benzoyl- $\alpha$ -L-rhamnopyranosyl}-2,3,6-tri-*O*-benzoyl- $\alpha$ -D-mannopyranosyl]-2,3,6-tri-*O*-benzoyl- $\alpha$ -L-rhamnopyranosyl)-2,3,6-tri-*O*-benzoyl- $\alpha$ -L-rhamnopyranosyl]-3,4-di-*O*-benzoyl- $\alpha$ -L-rhamnopyranosyl]-3,4-di-*O*-benzoyl- $\alpha$ -L-rhamnopyranosyl]-2,3,6-tri-*O*-benzoyl- $\alpha$ -D-mannopyranosyl]-2,3,6-tri-*O*-benzoyl- $\alpha$ -D-mannopyranosyl]-

Keywords: Synthesis of hexasaccharide; O2 antigen of Stenotrophomonas maltophilia; Glycosylation

## 1. Introduction

The organism known as *Stenotrophomonas* (*Xanthomonas* or *Pseudomonas*) maltophilia [1] is a free-living organism which is commonly present in clinical specimens. The organism has a growing reputation as an opportunistic pathogen, particularly as an agent of nosocomial infection, and a potential threat to the

\* Corresponding author. Fax: +86-10-62923563.

cystic fibrosis population, which is partly based on the multidrug resistance of many strains [2]. A polysaccharide consisting of  $[(-3)L-Xylp(\beta 1-2)L-Rhap(\alpha 1-4)D-Manp(\alpha 1-)]_n$ was isolated from the lipopolysaccharide (LPS) present in the reference strain for *Stenotrophomonas maltophilia* serogroup O2 by Winn and Wilkinson in 1997 [2]. We report here a facile synthesis of a hexasaccharide **20**, which is a dimer of the repeating unit of the antigen O2 polymer.

E-mail address: fzkong@mail.rcees.ac.cn (F. Kong)



### 2. Results and discussion

Retrosynthetic analysis indicated that building a tetrasaccharide ABCD block first and then coupling the L-xylose unit at the B-2 and D-2 positions would be an effective and simple route, especially since the ABCD block can be readily constructed from two disaccharide blocks AB and CD. Thus, the glycoside acceptor 1, allyl 2,3,6-tri-*O*-benzoyl- $\alpha$ -D-mannopyranoside, was obtained from allyl  $\alpha$ -Dmannopyranoside [3] through selective tribenzoylation with benzoyl chloride in pyridine under the conditions designated for selective benzoylation of trehalose [4] (Scheme 1). The <sup>1</sup>H NMR of 1 gave H-4 as an upfield triplet ( $\delta$ 4.3 ppm), a clear indication of a free OH hydroxyl. For the synthesis of disaccharide **6**,



Scheme 1.

an orthoester intermediate was used. Treatment of 'acetobromorhamnose' with MeOH in the presence of 2,4-lutidine/<sup>*t*</sup>Bu<sub>4</sub>NBr instead of sym-collidine/'Bu<sub>4</sub>NBr [5] gave orthoester 2 in high yield. Deacetylation of 2, followed by benzoylation, gave orthoester 3 in quantitative yield. Hydrolysis of 3 in 70% AcOH solution under the conditions for the transformation of an orthoester to an acetate of an axial hydroxyl group [6] selectively afforded 2-Oacetyl-3,4-di-O-benzoyl- $\alpha$ , $\beta$ -L-rhamnopyranose 4 with O-1 free, which was converted to the trichloroacetimidate glycosyl donor 5 on treatment with CNCCl<sub>3</sub>/DBU [7]. Glycosylation [8] of the acceptor 1 with the trichloroacetimidate donor 5 was promoted with Me<sub>3</sub>SiOTf, affording the disaccharide 6 in a high yield (>90%). Deallylation [9] of 6 with palladium chloride in MeOH followed by treatment with trichloroacetonitrile in the presence of DBU afforded the disaccharide donor 8, which was directly used in the next coupling reaction. The disaccharide acceptor 16 was prepared starting from allyl  $\alpha$ -L-rhamnopyranoside [10]. Isopropylidenation of allyl rhamnopyranoside (giving 9) followed by benzovlation afforded 4-O-benzoyl-2,3-O-isopropylidene-α-Lallyl rhamnopyranoside (10) [11]. Hydrolysis of 10 followed by acetylation, then deallylation, and subsequent treatment with trichloroacetonitrile in the presence of DBU afforded the required donor 12. Me<sub>3</sub>SiOTf-promoted glycosylation of the acceptor 1 with the trichloroacetimidate 12 gave the disaccharide 13 in 86% yield. Selective deacetylation [12] of 13 with CH<sub>3</sub>COCl-MeOH gave the disaccharide 16 as the major product  $(R_f 0.65, 2:1)$ petroleum ether-EtOAc) in 65% yield, which was easily separated from a minor product ( $R_{\ell}$ 0.29, 2:1 petroleum ether-EtOAc) and from the starting material 13 ( $R_{\ell}$  0.82, 2:1 petroleum ether-EtOAc). To confirm the selective 3'-deacetylation, an unambiguous, alternative synthesis of 16 from 13 was carried out. Thus complete deacetylation of 13 with CH<sub>3</sub>COCl-MeOH after extended reaction time gave ally  $4-O-(4-O-benzoy)-\alpha-L-rhamno$ pyranosyl)-2,3,6-tri-O-benzoyl- $\alpha$ -D-mannopyranoside 14 ( $R_c$  0.29, 2:1 petroleum ether-EtOAc). Selective 3'-O-4-methoxybenzylation via the corresponding dibutyltin complex intermediate [13] followed by acetylation afforded 15, and subsequent selective 3'-deprotection with DDQ [14] furnished a product identical to that obtained from direct selective 3'-deacetylation of 13, as indicated from TLC ( $R_f$  0.65, 2:1 petroleum ether-EtOAc) and <sup>1</sup>H NMR.

Glycosylation of the disaccharide donor **8** with the disaccharide acceptor **16** in the presence of Me<sub>3</sub>SiOTf afforded the tetrasaccharide **17** in 75% yield . The <sup>1</sup>H NMR spectrum of **17** showed two singlets at  $\delta$  2.26 and 2.02 (2 CH<sub>3</sub>CO), and two doublets at  $\delta$  0.85 and 0.72 ( $-CH_3$  of rhamnose), which came from the rhamnose moieties, and four broad singlets at  $\delta$  5.14, 5.08, 5.04 and 4.99 for H-1 of A, B, C, and D units. Selective B-2 and D-2 deacetylation of **17** with CH<sub>3</sub>COCl–MeOH gave tetrasaccharide acceptor **18** in high yield.

Glycosylation of the acceptor 18 with 2,3,4tri-O-acetyl- $\alpha$ -L-xylopyranosyl bromide [15] promoted by silver triflate gave the final hexasaccharide 19 in good yield. All of the tribenmannose-containing oligosacchazovlated rides, i.e., the disaccharides 6, 7, 8, 14, 15, and 16, the tetrasaccharides 17 and 18, and the hexasaccharide 19, showed the H-6 of rhamnose residues at  $\delta$  0.61–0.87 in their <sup>1</sup>H NMR spectra. These values differed from the normal region of around  $\delta$  1.3(e.g.,  $\delta$  1.31 for 4) and we rationalized that the unusual upfield shifting was the result of shielding by the benzene ring in the tribenzovlated mannose moieties. Deprotection [16] of 19 in MeOH-MeONa readily afforded the title hexasaccharide 20 in quantitative yield.

The allyl hexasaccharide glycoside consisting of the two trisaccharide units can be used not only for bioactivity study, but also for the preparation of glycoconjugates via conjugation to protein carriers. In addition, the designated strategy for the preparation of the hexasaccharide can be extended to the synthesis of higher oligosaccharides corresponding to the antigen O2 polymer.

## 3. Experimental

General methods.—Melting points were determined with a 'Mel-Temp' apparatus and optical rotations were determined with a Perkin–Elmer model 241-MC automatic polarimeter for solutions in a 1-dm, jacketed cell. <sup>1</sup>H NMR spectra were recorded with Varian XL-400 and Varian XL-200 spectrometers, for solutions in CDCl<sub>3</sub> with Me<sub>4</sub>Si as the internal standard. Chemical shifts are expressed in ppm downfield from the internal Me<sub>4</sub>Si absorption. Mass spectrometry was conducted on a JDS-D 3005 mass spectrometer using a direct-insertion technique to introduce the sample. Thin-layer chromatography (TLC) was performed on silica gel HF, detection being effected by charring with 30% (v/v) sulfuric acid in methanol or sometimes by UV detection. Column chromatography was conducted by elution of a column of silica gel (100-200 mesh) using EtOAc-petroleum ether (bp 60-90 °C) as the solvent. Solutions were concentrated at a temperature  $< 60 \,^{\circ}\text{C}$ under diminished pressure. Analytical LC was performed with a Gilson HPLC consisting of a pump (model 306), a stainless steel column packed with silica gel (Spherisorb SiO<sub>2</sub>,  $10 \times$ 300 mm or  $4.6 \times 250$  mm), a differential refractometer (132-RI Detector), and a UV-Vis detector (model 118), and EtOAc-petroleum ether (bp 60-90 °C) was used as the solvent at a flow rate of 1-4 mL/min.

Allyl 2,3,6-tri-O-benzoyl- $\alpha$ -D-mannopyranoside (1).—Freshly distilled benzoyl chloride (11 mL, 92 mmol) was added dropwise to a solution of allyl  $\alpha$ -D-mannopyranoside (5.0 g, 23 mmol) in dry pyridine (200 mL) at 0 °C. The mixture was allowed to warm to room temperature (rt) and was stirred overnight. The reaction was quenched with MeOH (10 mL), the mixture was concentrated, and the residual solution was poured into ice-water, extracted with CH<sub>2</sub>Cl<sub>2</sub> (80 mL) and washed sequentially with N HCl (50 mL), satd aq NaHCO<sub>3</sub> (50 mL), and aq NaCl (50 mL). The aq phases were re-extracted with CH<sub>2</sub>Cl<sub>2</sub> (40 mL), and the combined organic solutions were dried, concentrated, and purified by column chromatography with 1:1 petroleum ether-EtOAc as the eluent to give the title compound 1 as a colorless syrup (9.2 g, 76%);  $[\alpha]_{D}^{20} + 1.85^{\circ}$  (c 1.6, CHCl<sub>3</sub>); <sup>1</sup>H NMR (CDCl<sub>3</sub>):  $\delta$  8.20–7.90 (m, 6 H, Bz–H), 7.70– 7.23 (m, 9 H, Bz-H), 6.08–5.84 (m, 1 H, CH<sub>2</sub>=CH-CH<sub>2</sub>-), 5.65 (dd, 1 H, J<sub>2</sub>, 2.6 Hz, J<sub>3,4</sub> 9.3 Hz, H-3), 5.63 (dd, 1 H, J<sub>1,2</sub> 1.0 Hz,

 $J_{2,3}$  2.6 Hz, H-2), 5.41–5.20 (m, 2 H, CH<sub>2</sub>=CH–CH<sub>2</sub>–), 5.07 (d, 1 H,  $J_{1,2}$  1.0 Hz, H-1), 4.89 (dd, 1 H,  $J_{5,6}$  4.0 Hz,  $J_{6,6'}$  12.6 Hz, H-6), 4.66 (dd, 1 H,  $J_{5,6'}$  2.1 Hz,  $J_{6,6'}$  12.6 Hz, H-6'), 4.30 (t, 1 H, J 9.3 Hz, H-4), 4.38–4.15 (m, 3 H, H-5, CH<sub>2</sub>=CH–CH<sub>2</sub>–). Anal. Calcd for C<sub>30</sub>H<sub>28</sub>O<sub>9</sub>: C, 67.66; H, 5.30. Found: C, 67.80; H, 5.36.

3,4-Di-O-acetyl-1,2-O-methoxyethylidene- $\beta$ -L-rhamnopyranose (2).—A mixture of 2,3,4tri-*O*-acetyl-α-L-rhamnopyranosyl bromide (2.0 g, 5.7 mmol), 2,4-lutidine (0.8 mL, 7.2 mmol), and tetrabutylammonium bromide (0.8 g, 2.4 mmol) in  $CH_2Cl_2$  (15 mL) was stirred at rt for 3–5 min, then MeOH (anhyd, 0.5 mL, 12 mmol) was added. TLC (1:1 petroleum ether-EtOAc) indicated that the reaction was complete. The reaction mixture was concentrated and subjected to column chromatography to give the title compound 2 (1.7 g, 97%). Compound **2** gave <sup>1</sup>H NMR data identical to those reported in the literature [5b]; mp 80–84 °C;  $[\alpha]_{D}^{20}$  + 31° (*c* 1.0, CHCl<sub>3</sub>); Ref. [5c] mp 84–86 °C;  $[\alpha]_D^{20} + 34.7^\circ$ .

3,4-Di-O-benzoyl-2-O-acetyl- $\alpha$ , $\beta$ -L-rham*nopyranose* (4).—Compound 2 (1.5 g, 4.9 mmol) was deacetylated with MeOH-Me-ONa, and then benzovlated with BzClpyridine to furnish 3 in quantitative yield. Hydrolysis of 3 with 70% aq HOAc [6] at rt furnished 4 (1.6 g, 3.9 mmol) as a colorless syrup in 80% yield. Flash chromatography (2:1 petroleum ether-EtOAc) of the residue gave an anomeric mixture  $(\alpha/\beta, 10/1)$ ; for  $\alpha$ anomer:  $[\alpha]_{D}^{20} + 63.9^{\circ}$  (c 0.5, CHCl<sub>3</sub>); <sup>1</sup>H NMR  $(CDCl_3): \delta(\alpha)$  7.96, 7.85 (2 d, 4 H, J 7.6 Hz, Bz-H), 7.56-7.25 (m, 6 H, Bz-H), 5.81 (dd, 1 H,  $J_{2,3}$  3.4 Hz,  $J_{3,4}$  9.8 Hz, H-3), 5.57 (t, 1 H, J 9.8 Hz, H-4), 5.52 (dd, 1 H,  $J_{1,2}$  1.5 Hz,  $J_{2,3}$ 3.4 Hz, H-2), 5.31 (d, 1 H,  $J_{1,2}$  1.5 Hz, H-1), 4.49–4.31 (m, 1 H, H-5), 2.17 (s, 3 H,  $CH_3CO$ ), 1.31 (d, 3 H,  $J_{5,6}$  6.7 Hz,  $CH_3$ ). Anal. Calcd for C<sub>22</sub>H<sub>22</sub>O<sub>8</sub>: C, 63.76; H, 5.35. Found: C, 63.90; H, 5.35.

Allyl 4-O-(2-O-acetyl-3,4-di-O-benzoyl- $\alpha$ -Lrhamnopyranosyl)-2,3,6-tri-O-benzoyl- $\alpha$ -Dmannopyranoside (6).—Treatment [7] of 4 (330 mg, 0.80 mmol) with trichloroacetonitrile (Cl<sub>3</sub>CCN, 3 equiv) and 1,8-diazabicyclo[5,4,0]undec-7-ene (DBU, 0.25 equiv) at 0 °C in anhyd CH<sub>2</sub>Cl<sub>2</sub> gave the glycoside donor, trichloroacetimidate 5 (370 mg, 72%)

after flash chromatography, which was used directly in the glycosylation reaction. A mixture of the donor 5 (370 mg, 0.66 mmol) and the acceptor 1 (266 mg, 0.50 mmol) in anhyd  $CH_2Cl_2$  (20 mL) containing 4 Å activated molecular sieves (0.5 g) was stirred under  $N_2$ for 1 h at rt and then cooled to -40 °C. Trimethylsilyl triflate (Me<sub>3</sub>SiOTf, 20 µL, 0.2 equiv) was added and the mixture was stirred under  $N_2$  below -30 °C for 40 min. TLC showed the starting material had disappeared. Triethylamine (15  $\mu$ L) was added to the reaction solution and the solid was filtered off and washed with  $CH_2Cl_2$  (30 mL). The combined filtrate and washings were washed sequentially with H<sub>2</sub>O (30 mL), N HCl (30 mL), satd aq  $NaHCO_3$  (30 mL), and satd aq NaCl (30 mL). The aq washings were re-extracted with  $CH_2Cl_2$  (30 mL) and the combined organic solutions were dried and concentrated, and the residue was subjected to flash chromatography with 3:1 petroleum ether–EtOAc as the eluent to give 6 (420 mg, 0.45 mmol) in high yield (90%);  $[\alpha]_{D}^{20} - 40.4^{\circ}$  (c 0.6, CHCl<sub>3</sub>); <sup>1</sup>H NMR (CDCl<sub>3</sub>): δ 8.20–7.80 (m, 10 H, Bz–H), 7.67–7.24 (m, 15 H, Bz–H), 6.10–5.90 (m, 1 H, CH<sub>2</sub>=CH-CH<sub>2</sub>-), 5.91 (dd, 1 H, J<sub>2.3</sub> 3.4 Hz, J<sub>3.4</sub> 9.5 Hz, H-3), 5.65(dd, 1 H, J<sub>1.2</sub> 1.5 Hz, J<sub>2,3</sub> 3.4 Hz, H-2), 5.60 (dd, 1 H, J<sub>2'.3'</sub> 3.2 Hz,  $J_{3',4'}$  9.8 Hz, H-3'), 5.41 (dd, 1 H,  $J_{1',2'}$  1.7 Hz,  $J_{2',3'}$  3.2 Hz, H-2'), 5.45–5.25 (m, 3 H, H-4', CH<sub>2</sub>=CH-CH<sub>2</sub>-), 5.11 (d, 1 H, J<sub>1.2</sub> 1.5 Hz, H-1), 5.05 (d, 1 H, J<sub>1'.2'</sub> 1.7 Hz, H-1'), 5.00 (dd, 1 H, J<sub>5.6a</sub> 1.7 Hz, J<sub>6a.6b</sub> 12.7 Hz, H-6a), 4.67 (dd, 1 H, J<sub>5,6b</sub> 3.4 Hz, J<sub>6a,6b</sub> 12.7 Hz, H-6b), 4.57 (t, 1 H, J<sub>3.4</sub> 9.5 Hz, J<sub>4.5</sub> 9.5 Hz, H-4), 4.40-3.94 (m, 4 H, H-5, 5', CH<sub>2</sub>=CH-CH<sub>2</sub>-), 2.03 (s, 3 H,  $CH_3CO$ ), 0.74 (d, 3 H,  $J_{5',6'}$  6.5 Hz,  $CH_3$ ). Anal. Calcd for  $C_{52}H_{48}O_{16}$ : C, 67.23; H, 5.21. Found: C, 67.12; H, 5.32.

4-O-(2-O-Acetyl-3,4-di-O-benzoyl- $\alpha$ -Lrhamnopyranosyl)-2,3,6-tri-O-benzoyl- $\alpha$ , $\beta$ -Dmannopyranose (7).—Deallylation [9] of **6** (400 mg, 0.43 mmol) with PdCl<sub>2</sub> (1:20 g/g) in MeOH (10 mL) at rt furnished an amorphous solid **7** (320 mg, 0.36 mmol, 84%), presented mostly as  $\alpha$  anomer;  $[\alpha]_D^{20} - 40.4^{\circ}$  (*c* 0.7 CHCl<sub>3</sub>); <sup>1</sup>H NMR (CDCl<sub>3</sub>):  $\delta$  8.20–7.80 (m, 10 H, Bz–H), 7.68–7.20 (m, 15 H, Bz–H), 5.97 (dd, 1 H,  $J_{2,3}$  3.4 Hz,  $J_{3,4}$  9.2 Hz, H-3), 5.67 (dd, 1 H,  $J_{1,2}$  1.9 Hz,  $J_{2,3}$  3.4 Hz, H-2), 5.60 (dd, 1 H,  $J_{2',3'}$  3.2 Hz,  $J_{3',4'}$  9.8 Hz, H-3'), 5.45 (d, 1 H,  $J_{1,2}$  1.9 Hz, H-1), 5.43 (dd, 1 H,  $J_{1',2'}$  1.7 Hz,  $J_{2',3'}$  3.2 Hz, H-2'), 5.40 (t, 1 H, J 9.8 Hz, H-4'), 5.14 (d, 1 H,  $J_{1'2'}$  1.7 Hz, H-1'), 5.06 (dd, 1 H,  $J_{5,6a}$  0.7 Hz,  $J_{6a,6b}$  12.4 Hz, H-6a), 4.65 (dd, 1 H,  $J_{5,6b}$  2.0 Hz,  $J_{6a,6b}$  12.4 Hz, H-6b), 4.60 (t, 1 H, J 9.2 Hz, H-4), 4.62–4.51 (m, 1 H, H-5), 4.12–3.96 (m, 1 H, H-5'), 2.07 (s, 3 H,  $CH_3CO$ ), 0.78 (d, 3 H, J 6.2 Hz,  $CH_3$ ). Anal. Calcd for  $C_{49}H_{44}O_{16}$ : C, 66.21; H, 4.99. Found: C, 66.14, H, 5.05.

4-O-(2-O-Acetyl-3,4-di-O-benzoyl-α-L-rhamnopyranosyl) - 2,3,6 - tri - O - benzoyl -  $\alpha$  - D - man nopyranosyl trichloroacetimidate (8).—Trichloroacetonitrile (Cl<sub>3</sub>CCN, 0.11 mL, 3 equiv) and 1,8-diazabicyclo[5,4,0]undec-7-ene (DBU, 14  $\mu$ L, 0.25 equiv) were added to a solution of 7 (310 mg, 0.35 mmol) in anhyd CH<sub>2</sub>Cl<sub>2</sub> (10 mL) and the mixture was stirred at 0 °C for 1 h, at the end of which time TLC showed the starting material had disappeared. The solvents were evaporated and flash chromatography (1:1 EtOAc-petroleum ether) of the residue gave the disaccharide donor 8 (300 mg, 0.29 mmol, 83%), which was used directly in the glycosylation reaction; <sup>1</sup>H NMR (CDCl<sub>3</sub>):  $\delta$  8.68 (s, 1 H, NH), 8.12–7.16 (m, 25 H, Bz-H), 6.42 (d, J<sub>1.2</sub> 1.8 Hz, H-1), 6.02 (dd, 1 H, J<sub>2,3</sub> 3.5 Hz, J<sub>3,4</sub> 9.2 Hz, H-3), 5.87 (dd, 1 H,  $J_{1,2}$  1.8 Hz,  $J_{2,3}$  3.5 Hz, H-2), 5.67 (dd, 1 H, J<sub>2',3'</sub> 3.2 Hz, J<sub>3',4'</sub> 9.8 Hz, H-3'), 5.56 (dd, 1 H, J<sub>1'2'</sub> 1.7 Hz, J<sub>2'3'</sub> 3.2 Hz, H-2'), 5.45 (t, 1 H, J 9.8 Hz, H-4'), 5.20 (d, 1 H,  $J_{1'2'}$  1.7 Hz, H-1'), 5.02 (dd, 1 H,  $J_{5,6a}$  0.9 Hz,  $J_{6a,6b}$ 12.4 Hz, H-6a), 4.66 (dd, 1 H, J<sub>5.6b</sub> 2.0 Hz, J<sub>6a.6b</sub> 12.4 Hz, H-6b), 4.60 (t, 1 H, J 9.2 Hz, H-4), 4.59–4.47 (m, 1 H, H-5), 4.12–3.96 (m, 1 H, H-5'), 2.10 (s, 3 H, CH<sub>3</sub>CO), 0.87 (d, 3 H, J 6.2 Hz, CH<sub>3</sub>).

Allyl 4-O-benzoyl- $\alpha$ -L-rhamnopyranoside (11). —Compound 11 was obtained as crystals from hydrolysis of 10, which was prepared from benzoylation of 9, according to the literature [11].

Allyl 4-O-(2,3-di-O-acetyl-4-O-benzoyl- $\alpha$ -Lrhamnopyranosyl)-2,3,6-tri-O-benzoyl- $\alpha$ -Dmannopyranoside (13).—Acetylation of compound 11 (6.5 g, 21 mmol) with Ac<sub>2</sub>O (5 mL) in pyridine (10 mL) furnished allyl 2,3-di-Oacetyl-4-O-benzoyl- $\alpha$ -L-rhamnopyranoside

quantitatively. Deallylation with PdCl<sub>2</sub> (1/20 g/g) in MeOH furnished a mixture of 2,3-di-*O*-acetyl-4-*O*-benzoyl- $\alpha$ ,  $\beta$ -L-rhamnopyranose. Subsequent treatment with trichloroacetonitrile (Cl<sub>3</sub>CCN, 3 equiv) and 1,8-diazabicyclo[5,4,0]undec-7-ene (DBU, 0.25 equiv) at 0 °C in anhyd CH<sub>2</sub>Cl<sub>2</sub> gave, after flash chromatography, the trichloroacetimidate donor 12 (595 mg, overall yield 72% for two steps), which was used directly in the glycosylation reaction [8]. A mixture of the donor 12 (595 mg, 1.19 mmol) and the acceptor 1 (535 mg, 1.0 mmol) in anhyd CH<sub>2</sub>Cl<sub>2</sub> (20 mL) containing 4 Å activated molecular sieves (1 g) was stirred under N<sub>2</sub> for 1 h at rt and then cooled to -40 °C. Trimethylsilyl triflate (Me<sub>3</sub>SiOTf, 20  $\mu$ L, 0.1 equiv) was added and the mixture was stirred under N<sub>2</sub> below -30 °C for 40 min. TLC showed the starting material had disappeared. Triethylamine (25  $\mu$ L) was added and the reaction mixture was handled as described for the preparation of 6. Flash chromatography (1:2 EtOAc-petroleum ether) of the residue gave the disaccharide 13 (745 mg, 0.86 mmol, 86%) as a colorless syrup;  $[\alpha]_{\rm D}^{20}$  – 24° (c 1.5, CHCl<sub>3</sub>); <sup>1</sup>H NMR (CDCl<sub>3</sub>): δ 8.16-7.04 (m, 8 H, Bz-H), 7.69 (m, 12 H, Bz-H), 6.09-5.86 (m, 1 H, CH<sub>2</sub>=CH-CH<sub>2</sub>-), 5.85 (dd, 1 H, J<sub>2,3</sub> 3.7 Hz, J<sub>3,4</sub> 9.3 Hz, H-3), 5.62 (dd, 1 H,  $J_{2,3}^{-3}$  3.7 Hz,  $J_{1,2}^{-3}$  1.8 Hz, H-2), 5.42 (dd, 1 H, J<sub>2',3'</sub> 3.8 Hz, J<sub>1',2'</sub> 1.0 Hz, H-2'), 5.41 (dd, 1 H,  $J_{2',3'}$  3.5 Hz,  $J_{3',4'}$  9.8 Hz, H-3'), 5.35–5.22 (m, 2 H, CH<sub>2</sub>=CH–CH<sub>2</sub>–), 5.18 (t, 1 H, J 9.8 Hz, H-4'), 5.03 (d, 1 H, J<sub>1</sub>, 1.8 Hz, H-1), 5.00 (d, 1 H, J<sub>1',2'</sub> 1.0 Hz, H-1'), 4.91 (dd, 1 H,  $J_{5,6a}$  2.0 Hz,  $J_{6a,6b}$  12.0 Hz, H-6a), 4.64 (dd, 1 H, J<sub>5,6b</sub> 3.6 Hz, J<sub>6a,6b</sub> 12.0 Hz, H-6b), 4.50 (t, 1 H, J<sub>3,4</sub> 9.3 Hz, J<sub>4,5</sub> 9.3 Hz, H-4), 4.39-4.06 (m, 3 H, H-5,  $CH_2=CH-CH_2-$ ), 4.00-3.84 (m, 1 H, H-5'), 2.09, 1.88, (2 s, 6 H, 2 CH<sub>3</sub>CO), 0.73 (d, 3 H, J 6.7 Hz, CH<sub>3</sub>). Anal. Calcd for  $C_{47}H_{46}O_{16}$ : C, 65.12; H, 5.35. Found: C, 65.41; H, 5.27.

Allyl 4-O-(4-O-benzoyl- $\alpha$ -L-rhamnopyranosyl)-2,3,6-tri-O-benzoyl- $\alpha$ -D-mannopyranoside (14).—A methanolic solution [12] of HCl (1.04 N, 9 mL), prepared by adding acetyl chloride (0.8 mL) to freshly distilled MeOH (10 mL), was added to a solution of the disaccharide 13 (710 mg, 0.82 mmol) in

freshly distilled MeOH (6 mL) and the solution was stirred at 48-54 °C. The reaction was quenched when TLC (2:1 petroleum ether-EtOAc) showed 14 ( $R_f$  0.29) was the sole product. The solution was cooled to 0 °C and pyridine (1.5 mL) was added dropwise to neutralize the acid. The solution was concentrated to a semi-solid residue that was dissolved in  $CH_2Cl_2$  (50 mL) and washed sequentially with M HCl (20 mL), satd aq NaHCO<sub>3</sub> (20 mL), and  $H_2O$  (20 mL). The aq washings were re-extracted with CH<sub>2</sub>Cl<sub>2</sub> (30 mL) and the combined organic solutions were dried and concentrated. Gradient flash chromatography (1:1–1.5:1 EtOAc-petroleum ether) of the residue gave the diol 14 (540 mg, 0.69 mmol, 84%) as a colorless syrup;  $[\alpha]_{D}^{20} - 34.2^{\circ}$  (*c* 1.2, CHCl<sub>3</sub>); <sup>1</sup>H NMR (CDCl<sub>3</sub>):  $\delta$  8.16–7.79 (m, 8 H, J 8.4 Hz, Bz–H), 7.66–7.23 (m, 12 H, Bz-H), 6.07-5.86 (m, 1 H, CH<sub>2</sub>=CH-CH<sub>2</sub>-), 5.84 (dd, 1 H, J<sub>2,3</sub> 3.6 Hz, J<sub>3,4</sub> 9.7 Hz, H-3), 5.60 (dd, 1 H, J<sub>1,2</sub> 1.7 Hz, J<sub>2,3</sub> 3.6 Hz, H-2), 5.42-5.22 (m, 2 H, CH<sub>2</sub>=CH-CH<sub>2</sub>-), 5.06 (d, 1 H,  $J_{12}$  1.7 Hz, H-1), 5.01 (d, 1 H,  $J_{122}$  0.8 Hz, H-1'), 4.93 (t, 1 H, J 9.7 Hz, H-4'), 4.77 (dd, 1 H,  $J_{5,6a}$  1.8 Hz,  $J_{6a,6b}$  12.3 Hz, H-6a), 4.16 (dd, 1 H,  $J_{5,6b}$  3.2 Hz,  $J_{6a,6b}$  12.3 Hz, H-6b), 4.50 (t, 1 H, J 9.7 Hz, H-4), 4.36–4.08 (m, 3 H, H-5,  $CH_2=CH-CH_2-$ ), 4.04 (dd, 1 H, J<sub>1'2'</sub> 0.8 Hz, J<sub>2',3'</sub> 3.4 Hz, H-2'), 3.94 (dd, 1 H, J<sub>2',3'</sub> 3.4 Hz, J<sub>3',4'</sub> 9.7 Hz, H-4'), 3.93-3.78 (m, 1 H, H-5'), 0.74 (d, 3 H, J 6.7 Hz, CH<sub>3</sub>). Anal. Calcd for  $C_{43}H_{42}O_{14}$ : C, 65.98; H, 5.41. Found: C, 65.70; H, 5.54.

Allyl 4-O-[2-O-acetyl-3-O-(p-methoxybenzvl)-4-O-benzovl- $\alpha$ -L-rhamnopyranosvl]-2,3, 6-tri-O-benzovl- $\alpha$ -D-mannopyranoside (15). To a solution of 14 (500 mg, 0.64 mmol) in MeOH (5 mL) was added dibutyltin oxide (160 mg, 1 equiv) and the mixture was refluxed. After the mixture became clear, heating was continued for 1 h, and the stannylene complex was obtained as a white foamy residue after evaporation of the methanol under diminished pressure. To the residue were added toluene (6 mL), tetrabutylammonium iodide (238 mg, 1 equiv), and *p*-methoxybenzyl chloride (120  $\mu$ L, 1.5 equiv), and the mixture was stirred for 20 h at 60-70 °C. The reaction was monitored by TLC using 1:2 EtOAc-petroleum ether as the developing solvent. After completion of the alkylation [13], the solvent was evaporated under diminished pressure, and the residue was subjected to column chromatography on silica gel with 1:2 EtOAc-petroleum ether as the eluent. Acetylation of the resulting compound was carried out quantitatively with Ac<sub>2</sub>O-pyridine, and the reaction mixture was poured into ice water (10 mL) and extracted with  $CH_2Cl_2$  (10 mL). The aq washings were re-extracted with  $CH_2Cl_2$  (5 mL) and the combined organic solutions were washed sequentially with 5% aq HOAc (10 mL), satd aq NaHCO<sub>3</sub> (10 mL), and aq NaCl (10 mL). The organic phase was dried and concentrated under reduced pressure, and the pure, colorless syrupy product 15 (450 mg, 75%) was obtained after separation on a silica gel column with 1:3 EtOAcpetroleum ether as eluent;  $\left[\alpha\right]_{D}^{20} - 54.1^{\circ}$  (c 3.7, CHCl<sub>3</sub>); <sup>1</sup>H NMR (CDCl<sub>3</sub>):  $\delta$  8.10–7.73 (4 d, 8 H, J 8.6 Hz, Bz-H), 7.68-7.24 (m, 12 H, Bz-H), 7.05, 6.64 (2 d, 4 H, J 9.1 Hz, pMB-H), 6.09-5.86 (m, 1 H, CH<sub>2</sub>=CH-CH<sub>2</sub>-), 5.84 (dd, 1 H, J<sub>2,3</sub> 2.3 Hz, J<sub>3,4</sub> 9.3 Hz, H-3), 5.61 (dd, 1 H,  $J_{1,2}$  1.7 Hz,  $J_{2,3}$  2.3 Hz, H-2), 5.44– 5.24 (m, 2 H, CH<sub>2</sub>=CH-CH<sub>2</sub>-), 5.25 (dd, 1 H,  $J_{1',2'}$  1.2 Hz,  $J_{2',3'}$  3.6 Hz, H-2'), 5.13 (t, 1 H, J 9.8 Hz, H-4'), 5.05 (d, 1 H, J<sub>1.2</sub> 1.7 Hz, H-1), 5.03 (d, 1 H, J<sub>1'2'</sub> 1.2 Hz, H-1'), 4.94 (dd, 1 H,  $J_{5.6a}$  1.2 Hz,  $J_{6a.6b}$  12.3 Hz, H-6a), 4.52 (t, 1 H, J 9.3 Hz, H-4), 4.51 (dd, 1 H, J<sub>5.6b</sub> 5.6 Hz,  $J_{6a.6b}$  12.3 Hz, H-6b), 4.49, 4.37 (ABq, 2 H, <sup>2</sup>J 11.6 Hz, pMBCH<sub>2</sub>), 4.38–4.07 (m, 4 H, H-5, 5',  $CH_2 = CH - CH_2 -$ ), 3.84 (dd, 1 H,  $J_{2'3'}$  3.6 Hz,  $J_{3'4'}$  9.8 Hz, H-3'), 3.74 (s, 3 H, OCH<sub>3</sub>), 2.09 (s, 3H, CH<sub>3</sub>CO), 0.74 (d, 3 H, J 6.8 Hz,  $CH_3$ ). Anal. Calcd for  $C_{53}H_{52}O_{16}$ : C, 67.36; H, 5.55. Found: C, 67.50; H, 5.58.

Allyl 4-O-(2-O-acetyl-4-O-benzoyl- $\alpha$ -Lrhamnopyranosyl)-2,3,6-tri-O-benzoyl- $\alpha$ -Dmannopyranoside (16) by direct selective 3'deacetylation of 13.—A methanolic solution of HCl (1.04 N, 5 mL), prepared by adding acetyl chloride (0.8 mL) to freshly distilled MeOH (10 mL), was added to a solution of the disaccharide 13 (340 mg, 0.39 mmol) in freshly distilled MeOH (3.3 mL) and the solution was stirred at 45–50 °C for about 1 h. The reaction was monitored by TLC (2:1 petroleum ether–EtOAc), and the reaction was quenched when TLC showed that the maximum amount of major product ( $R_f 0.65$ ) [minor product ( $R_f$  0.29), starting material ( $R_f$ 0.82)] had been reached. The solution was cooled to 0 °C and pyridine (1 mL) was added dropwise to neutralize the acid. The solution was concentrated to a semi-solid residue that was dissolved in CH<sub>2</sub>Cl<sub>2</sub> (10 mL) and washed sequentially with M HCl (10 mL), satd aq NaHCO<sub>3</sub> (10 mL), and  $H_2O$  (10 mL). The aq washings were re-extracted with CH<sub>2</sub>Cl<sub>2</sub> (10 mL) and the combined organic solutions were dried and concentrated. Gradient flash chromatography (1:2-1:1-1.5:1)EtOAc-petroleum ether) of the residue gave 16 (206 mg, 0.25 mmol, 65%) as a colorless syrup;  $[\alpha]_{\rm D}^{20}$  – 80° (c 1.2, CHCl<sub>3</sub>); <sup>1</sup>H NMR (CDCl<sub>3</sub>): δ 8.20-7.80 (m, 8 H, Bz-H), 7.68-7.26 (m, 12 H, Bz-H), 6.07-5.87 (m, 1 H, CH<sub>2</sub>=CH-CH<sub>2</sub>-), 5.85 (dd, 1 H, J<sub>34</sub> 9.7 Hz, J<sub>23</sub> 3.6 Hz, H-3), 5.61 (dd, 1 H, J<sub>1,2</sub> 1.7 Hz, J<sub>2,3</sub> 3.2 Hz, H-2), 5.42-5.22 (m, 2 H,  $CH_2=CH-CH_2-$ ), 5.09 (d, 1 H,  $J_{1,2}$  1.7 Hz, H-1), 5.05 (dd, 1 H,  $J_{1',2'}$  1.2 Hz,  $J_{2',3'}$  3.3 Hz, H-2'), 5.03 (d, 1 H,  $J_{1',2'}$  1.2 Hz, H-1'), 4.99 (dd, 1 H, J<sub>5.6a</sub> 1.2 Hz, J<sub>6a.6b</sub> 12.2 Hz, H-6a), 4.94 (t, 1 H, J 9.7 Hz, H-4'), 4.59 (dd, 1 H,  $J_{5,6b}$  3.1 Hz,  $J_{6a,6b}$  12.2 Hz, H-6b), 4.53 (t, 1 H, J 9.7 Hz, H-4), 4.36-4.05 (m, 4 H, H-3',5, CH<sub>2</sub>=CH-CH<sub>2</sub>-), 3.95-3.78 (m, 1 H, H-5'), 2.08 (s, 3 H, CH<sub>3</sub>CO), 0.73 (s, 3 H, J 6.8 Hz,  $CH_3$ ). Anal. Calcd for C<sub>45</sub>H<sub>44</sub>O<sub>15</sub>: C, 65.53; H, 5.38. Found: C, 65.40; H, 5.27.

4-O-(2-O-acetyl-4-O-benzoyl-α-L-Allvl rhamnopyranosyl) - 2,3,6 - tri - O - benzovl -  $\alpha$  - Dmannopyranoside (16).—Solid 2,3-dichloro-5,6-dicyano-1,4-benzoquinone (DDQ, 0.11 g, 0.48 mmol) [14] was added with stirring at rt to a mixture of compound 15 (420 mg, 0.44 mmol),  $CH_2Cl_2$  (5 mL), and water (0.25 mL). Stirring was continued for 6 h, when TLC (1:2 EtOAc-petroleum ether) showed complete conversion of the starting material to a slower moving product.  $CH_2Cl_2$  (5 mL) was added, the resulting solution was washed with aq  $Na_2S_2O_3$ , dried, and concentrated, and the residue was chromatographed to give 16 (318 mg, 88%). Its <sup>1</sup>H NMR spectrum was the same as that of the product obtained from the direct selective 3'-deacetylation of 13.

Allyl 4-O-{3-O-[4-O-(2-O-acetyl-3,4-di-O $benzoyl - \alpha - L - rhamnopyranosyl) - 2,3,6 - tri - O$ benzoyl-a-D-mannopyranosyl]-2-O-acetyl-4-O - benzovl -  $\alpha$  - L - rhamnopyranosvl} - 2.3,6 - tri-O-benzoyl- $\alpha$ -D-mannopyranoside (17).-Amixture of the disaccharide donor 8 (289 mg, 0.28 mmol) and the disaccharide acceptor 16 (230 mg, 0.28 mmol) in anhyd CH<sub>2</sub>Cl<sub>2</sub> (15 mL)containing 4 Å activated molecular sieves (1 g) was stirred under N<sub>2</sub> for 1 h at rt and then -40 °C. Trimethylsilyl triflate cooled to (Me<sub>3</sub>SiOTf,  $5 \mu$ L, 0.1 equiv) was added and the mixture was stirred under  $N_2$  below  $-30 \,^{\circ}C$ for another 40 min. TLC showed the starting material had disappeared. Triethylamine (5  $\mu$ L) was added and the mixture was treated as described for the preparation of 6. Flash chromatography (2:1 EtOAc-petroleum ether) of the residue gave the tetrasaccharide 17 (360 mg, 0.21 mmol, 75%) as a colorless syrup;  $[\alpha]_{D}^{20} - 42.6^{\circ} (c \ 1.0, \text{CHCl}_{3}); {}^{1}\text{H NMR (CDCl}_{3}):$ δ 8.20–7.74 (m, 18 H, Bz–H), 7.70–7.16 (m, 27 H, Bz-H), 6.08-5.86 (m, 1 H, CH<sub>2</sub>=CH-CH<sub>2</sub>-), 5.87 (dd, 1 H, J<sub>2A,3A</sub> 3.7 Hz, J<sub>3A,4A</sub> 9.8 Hz, H-3A), 5.64 (dd, 1 H,  $J_{1A,2A}$  1.7 Hz,  $J_{2A,3A}$ 3.7 Hz, H-2A), 5.58-5.21 (m, 8 H, H-2B, 2C, 2D, 3C, 3D, 4D, CH<sub>2</sub>=CH-CH<sub>2</sub>-), 5.14, 5.08, 5.04, 4.99 (4 d, 4 H, H-1A, 1B, 1C, 1D), 4.83 (dd, 1 H, J<sub>5A.6A</sub> 0.7 Hz, J<sub>6A.6A</sub> 12.7 Hz, H-6A), 4.65-3.70 (m, 12 H, H-3B, 4A, 4C, 5A, 5B, 5C, 5D, 6A, 6C, 6C, CH<sub>2</sub>=CH-CH<sub>2</sub>-), 2.26, 2.02 (2 s, 6 H, 2 CH<sub>3</sub>CO), 0.85, 0.72 (2 d, 6 H, J 6.2 Hz, 2 CH<sub>3</sub>). Anal. Calcd for  $C_{94}H_{86}O_{30}$ : C, 66.58; H, 5.11. Found: C, 66.59; H, 5.20.

*Allyl* 4-O-{3-O-[4-O-(3,4-di-O-benzoyl-α-Lrhamnopyranosyl) - 2,3,6 - tri - O - benzoyl -  $\alpha$  - Dmannopyranosyl]-4-benzoyl- $\alpha$ -L-rhamnopyranosyl - 2,3,6-tri-O-benzovl- $\alpha$ -D-mannopyranoside (18).—A methanolic solution of HCl (1.04 N, 2.2 mL) prepared by adding acetyl chloride (0.8 mL) to freshly distilled MeOH (10 mL), was added to a solution of 17 (320 mg, 0.19 mmol) in freshly distilled MeOH (1.5 mL) and the solution was stirred at 48-52 °C for 1.5 h to give 18 as a syrup (260 mg, 0.16 mmol, 84%) after flash chromatography;  $[\alpha]_{D}^{20} - 49.4^{\circ}$ (c 0.7 CHCl<sub>3</sub>); <sup>1</sup>H NMR (CDCl<sub>3</sub>): δ 8.17–7.80 (m, 18 H, Bz–H), 7.68–7.20 (m, 27 H, Bz–H), 6.07-5.82 (m, 1 H, CH<sub>2</sub>=CH-CH<sub>2</sub>-), 5.86 (dd, 1 H,  $J_{2A,3A}$  3.2 Hz,  $J_{3A,4A}$  9.8 Hz, H-3A),

5.68–5.02 (m, 8 H, H-2A, 2C, 3C, 3D, 4D, 6A,  $CH_2$ =CH–CH<sub>2</sub>–), 5.22, 5.12, 5.05, 5.04 (4 d, 4 H, H-1A, 1B, 1C, 1D), 4.89–3.80 (m, 14 H, H-2B, 2D, 3B, 4A, 4C, 5A, 5B, 5C, 5D, 6A, 6C, 6C, CH<sub>2</sub>=CH–CH<sub>2</sub>–), 0.81, 0.76 (2 d, 6 H, *J* 6.2 Hz, 2 CH<sub>3</sub>). Anal. Calcd for C<sub>90</sub>H<sub>82</sub>O<sub>28</sub>: C, 67.07; H, 5.13. Found: C, 67.01; H, 5.15.

Allyl 4-O- $\{2$ -O-[2,3,4-tri-O-acetyl- $\beta$ -L-xylopyranosyl] - 3 - O - [4 - O - (2 - O - (2,3,4 - tri - O  $acetyl - \beta - L - xylopyranosyl) - 3, 4 - di - O - benzoyl \alpha$ -L-rhamnopyranosyl)-2,3,6-tri-O-benzoyl- $\alpha$ -D-mannopyranosyl]-4-O-benzoyl- $\alpha$ -L-rhamnopyranosyl - 2,3,6-tri-O-benzoyl- $\alpha$ -D-mannopyranoside (19).—Coupling of 2,3,4-tri-Oacetyl- $\alpha$ -L-xylopyranosyl bromide (128 mg, 0.3 mmol), obtained from L-xylose (purchased from Fluka) according to the standard method for the preparation of 'acetobromoglucose' [15], with the tetrasaccharide acceptor 18 (170 mg, 0.106 mmol), promoted by silver triflate (77 mg, 0.3 mmol), in dry  $CH_2Cl_2$  (10 mL) containing 4 Å activated molecular sieves (0.5 g) under N<sub>2</sub> was carried out at  $-5 \degree C$  for 2 h, at the end of which time TLC showed the starting material had disappeared. Pyridine (150  $\mu$ L) and 10% aq Na<sub>2</sub>S<sub>2</sub>O<sub>3</sub> (1 mL) were added to quench the reaction. The reaction mixture was dissolved in CH<sub>2</sub>Cl<sub>2</sub> (10 mL) and washed sequentially with N HCl (10 mL), satd aq NaHCO<sub>3</sub> (10 mL), and  $H_2O$  (10 mL). The aq washings were re-extracted with CH<sub>2</sub>Cl<sub>2</sub> (5 mL) and the combined organic solutions were dried and concentrated. After flash chromatography with 3:1 petroleum ether-EtOAc as the eluent, hexasaccharide 19 (152 mg, 0.071 mmol, 67%) was obtained;  $[\alpha]_{D}^{20} + 36.8^{\circ}$  (c 1.8 CHCl<sub>3</sub>); <sup>1</sup>H NMR (CDCl<sub>3</sub>):  $\delta$  8.18–7.84 (m, 18 H, Bz–H), 7.72–7.22 (m, 27 H, Bz–H), 6.04– 5.93 (m, 1 H, CH<sub>2</sub>=CH–CH<sub>2</sub>–), 5.85 (dd, 1 H, J<sub>2A,3A</sub> 3.4 Hz, J<sub>3A,4A</sub> 9.6 Hz, H-3A), 5.74 (dd, 1 H,  $J_{1A,2A}$  1.7 Hz,  $J_{2A,3A}$  3.4 Hz, H-2A), 5.63– 5.59 (m, 2 H, H-2C, 3C), 5.39–5.20 (m, 2 H, CH<sub>2</sub>=CH-CH<sub>2</sub>-), 5.30-4.52 (m, 17 H, H-1A, 1B, 1C, 1D, 2E, 2F, 3D, 3E, 3F, 4B, 4D, 4E, 4F, 6A, 6C), 4.46-4.10 (m, 13 H, H-1E, 1F, 2B, 2D, 3B, 4A, 4C, 6E, 6F,  $CH_2=CH-CH_2-$ ), 4.05-3.11 (m, 8 H, H-5A, 5B, 5C, 5D, 5E, 5F), 2.12, 2.03, 2.03, 2.02, 1.74, 1.57 (6 s, 18 H, 6 CH<sub>3</sub>CO), 0.73 (d, 3 H, J 6.2 Hz, CH<sub>3</sub>), 0.61 (d, 3 H, J 6.2 Hz,  $CH_3$ ). Anal. Calcd for C<sub>112</sub>H<sub>110</sub>O<sub>42</sub>: C, 63.21; H, 5.21. Found: C, 63.10; H. 5.25.

Allyl 4-O- $\{2-O-\beta-L-xylopyranosyl\}-3-O-\{4 O - (2 - O - (\beta - L - xylopyranosyl) - \alpha - L - rhamno$ pyranosyl)- $\alpha$ -D-mannopyranosyl]- $\alpha$ -L-rhamno*pyranosyl* $\{-\alpha$ -D-*mannopyranoside* (20).—The protected hexasaccharide 19 (120 mg, 0.056 mmol) was suspended in freshly distilled MeOH (10 mL), a solution of sodium methoxide (2 M, 0.5 mL) was added, and the mixture was stirred overnight at rt. More sodium methoxide (0.5 mL) was added, and the reaction was heated at 40 °C for another 8 h. TLC showed that the reaction was complete. The resulting solution was de-ionized with Amber-IR-120 (H<sup>+</sup>) anion-exchange resin, lite filtered, and evaporated. The hexasaccharide 20 was obtained after chromatography on Sephadex G-25 (H<sub>2</sub>O solvent) as an amorphous powder (51 mg, 97%) after freeze-drying;  $[\alpha]_{D}^{20} + 33.5^{\circ}$  (c 1.8, MeOH); ESMS for  $C_{37}H_{62}O_{27}$  (938.88): 937.7  $[M-1]^+$ . <sup>1</sup>H NMR (D<sub>2</sub>O):  $\delta$  6.00–5.85 (m, 1 H, CH<sub>2</sub>=CH–CH<sub>2</sub>– ), 5.32-5.17 (m, 2 H,  $CH_2=CH-CH_2-$ ), 5.00, 4.94, 4.94, 4.87 (4 s, 4 H, H-1A, 1B, 1C, 1D), 4.32, 4.30 (2 d, 2 H,  $J_{1E 2E}$  7.6 Hz, H-1E, 1F), 4.24-4.15 (m, 2 H,  $CH_2=CH-CH_2-$ ), 1.23,1.23 (2 d, 6 H, J 4.3 Hz, CH<sub>3</sub>).

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