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Design and synthesis of N-acetylglucosamine derived 5acarbasugar analogues as glycosidase inhibitors

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ABSTRACT

An efficient synthesis of new six membered carbasugars in both L-form and D-form starting from N-acetylglucosamine is described. The key synthetic steps involved regioselective protection and deprotection, Ferrier carbocyclization, Peterson olefination, hydroboration and stereoselective epoxidation followed by regioselective epoxide ring opening reactions. These six member carbasugars showed moderate glycosidase inhibitory activity and one of the compounds was found selective towards β -galactosidase inhibitory activity.

Key words: Carbasugar, Peterson olefination, Glycosidase inhibitors, Ferrier carbocyclization, *N*-acetyl glucosamine.

1. Introduction

Carbasugars are carbohydrate mimics, in which methylene group (-CH₂-) replaces endocyclic oxygen atom.¹ Carbasugars are first prepared by Professor G. E. McCasland and named as pseudosugars.² Carbasugars exhibit several biological activities such as antitumor, antiviral, antifungal and as inhibitors/activators of carbohydrate processing enzymes.³ There are several reports where carbasugars have been used as precursor for synthesizing natural products.⁴ Carbasugars are metabolically more stable than their glycopyranoside precursors therefore, they provide better mimics in biological systems.⁵ Carbasugars are attractive moieties in drug discovery because of their stability towards endogenous degradative enzymes as well as their interesting biological properties, mainly as antibiotics and as glycosidase inhibitors.^{6,7} In fact many carbasugar based drugs have already been developed for therapeutic applications (Figure 1) and they work through inhibiting a particular glycosidase enzyme.⁸



Figure 1. Carbasugar based drug molecules: **A**. Tamiflu, is a currently used antiviral drug; **B**. Validamine, is an antidiabetics drug; **C**. Voglibose, is a drug for diabetes mellitus.

Due to immense biological applications of carbasugars, various research groups devoted significant effort towards synthesis of carbasugar analogues.^{1,9} Vankar and coworkers. reported the efficient synthesis of hybrids oxa-carbasugars skelton as glycosidase inhibitors.^{10,11} Ramesh and coworkers used a chiron approach for preparing diverse amino cyclitol in the form of carbasugars.¹² Sureshan and coworkers published total synthesis of seven natural carabasugars from vinylogous ketal.¹³ Lopez and coworkers used a stereodivergent approach based on 6-endo trig radical cyclization and prepared a number of carbasugars in efficient manner.^{14,15} Intramolecular 1,3-dipolar cycloaddition of the sugar derived nitrones were used for the stereoselective synthesis of carbasugars.¹⁶ Pd-catalyzed cyclopropanol ring opening approach has been reported for the synthesis of carbasugar C-1 phosphates.¹⁷ Carbasugars have also been synthesized through Pd-catalyzed cyclitolization /postcyclitolization transformations.¹⁸ Shing and coworkers reported concise and stereodivergent synthesis of carbasugars as SGLT2 inhibitors starting from D-gluconolactone.¹⁹ There are very few reports documented in the literature for the chemical syntheses of N-acetylglucosamine based carbasugar derivatives.²⁰⁻²² Quiclet-Sire and coworkers used a benzyl carbamate-protected glucosamine derivative as a precursor to a Ferrier carbocyclization followed by a homologation to get carbasugars.²⁰ Ogawa and coworkers reported a synthesis of the pseudo β -anomer of carba-N-acetylglucosamine from noncarbohydrate precursors.²¹ Nitz and coworkers reported syntheses of few carbocyclic analogues with one example being *N*-acetylglucosamine carbasugar from methyl D-mannoside.²²

In view of above reports on the biopotential of carbasugars, we became interested to develop a simple and efficient route for synthesis of new *N*-acetylglucosamine derived carbasugars in both L and D-form that bear a halogen atom at C-5 and different length of alkyl chain at pseudo C-1 position and to study their inhibitory profile with various glycosidase enzymes. Thus in our moderate effort, we have designed and developed efficient synthetic route for the synthesis of new 5a-carbasugars in both L-form and halogenated D-form starting from *N*-acetylglucosamine. These carbasugars were evaluated for their glycosidase inhibitor activity. Herein we are reporting the details of synthetic challenges and successful efficient synthesis along with glycosidase inhibitor activity of thus prepared 5a-carbasugars.

2. **Results and Discussion**

Synthesis of designed carbasugars was commenced from commercially available *N*-acetyl-D-glucosamine **1** as shown in Scheme 1. *N*-acetyl-D-glucosamine **1** was refluxed with methanol in presence of Amberlite IR-120-H⁺ resin to produce methyl glycoside (α : β =9:1) in 90% yield,²³ which upon treatment with tritylchloride in pyridine gave 6-*O*-trityl derivative **2** in good yield.²⁴ Benzylation on compound **2** followed by removal of trityl group afforded compound **3** with 6-OH as primary alcohol in 80% isolated yield.²⁵ Tosylation followed by iodination and dehydrohalogenation using NaH in DMF at room temperature furnished olefin compound **4** in very good yield (Scheme 1).



Scheme 1: a) i. Amberlite IR-120 H⁺, MeOH, 80 °C, 24 h, 90%; ii. Trityl chloride, pyridine, rt, 48 h, 79%; b) i. NaH, BnBr, THF, 80 °C, rt, 1.5 h; ii. 33% HBr in acetic acid, CH_2Cl_2 , 0 °C to rt 80%; c) i. TsCl, Et_3N , CH_2Cl_2 , rt, 94%; ii. NaI, DMF 100 °C to rt, NaH, 72%.

Compound 4 was subjected to HgSO₄ catalysed Ferrier carbocyclization in 1,4-dioxane and 5 mM H₂SO₄ (2:1) at 50 °C, which cleanly furnish β -hydroxy cyclohexanone 5 as a pure α -isomer with free hydroxyl group at pseudo C-1 position in 65% yield.²⁶ The next challenging step was to convert this β -hydroxy cyclohexanone 5 into olefin compound 5a. We attempted several reactions, using phosphine catalysed Wittig reaction,²² titanium catalysed Petasis reaction²⁷ and chromium catalysed Takai reaction,²⁸ to convert β -hydroxy cyclohexanone 5 to β -hydroxy exocyclic olefin 5a but disappointingly all attempts were unsuccessful. The above reactions either resulted in the formation of undesired aromatic compounds or there was no reaction at all (Table S1, SI). Even protected (OTHP at pesudo C-1) β-hydroxy cyclohexanone failed to give our desired β -hydroxy exocyclic olefin 5a under Wittig reaction condition. We envisioned that preparing the exocyclic olefin 5a by dehydrative desilylation in a Peterson olefination²⁹ condition might be a good alternative to the conventional methods for olefination. This methodology offers many advantages over common protocols for olefination e.g. it would be phosphine free, not involve highly toxic reagents (trimethylsilyl)diazomethane, and involves simpler reaction conditions. Peterson olefination was carried out on β-hydroxyl cyclohexanone 5 which resulted in the formation of the desired product 5a in acceptable isolated yield (55%) over two steps. At this juncture it was decided to perform stereoselective hydroboration using a bulky hydroboronating reagent, therefore hydroboration reaction was carried out on 5a using 9-BBN,²² but surprisingly it didn't work even at elevated temperature. We tried several reaction conditions but none of them resulted in to expected product in good yield (Table S2, SI). At this moment we considered using BH₃·THF³⁰ as the hydroboronating reagent and indeed it resulted in to expected product and pure product 6a was obtained after work up and column chromatography

purification. The BH_3 ·THF mediated hydroboration was showing more than 95% stereoselectivity towards formation of the L-form of carbasugar **6a** in good yield (65%). In the final step, debenzylation reaction was carried out on **6a** using Pd(OH)₂ and hydrogen gas, which furnished the L-form of carbasugar **7a** in 75% yield (Scheme 2). We were interested to see the effect of alkyl substitution at pseudo C-1 in biological activity. Therefore compound **5a** was methylated using methyl iodide in THF, which furnished compound **5b** in very good yield (90%). Hydroboration on **5b** using 9-BBN was again futile, only starting material was recovered; therefore, BH_3 ·THF was used as the hydroboration reagent which furnished methylated L-form of carbasugar **6b** in good yield. The debenzylation reaction was done using Pd(OH)₂ and H₂ gas, and compound **7b** was obtained in 82% yield (Scheme 2).



Scheme 2: a) $HgSO_4$ 1,4-dioxane:5mM H_2SO_4 (2:1), 50 °C, 3 h, 65%; b) (chloromethyl)trimethyl silane, Mg turnings, THF, rt, then PTSA, CH_2Cl_2 , rt 55% in two steps; c) NaH, CH_3I , THF, 0 °C to rt; d) BH_3 ·THF, H_2O_2 , NaOH, THF 0 °C to rt 1.5 h, 65%; e) $Pd(OH)_2$, H_2 gas, methanol, rt, 82%.

At this juncture we were interested to prepare the D-form of carbasugar 9 in order to compare biological activity with L-form analogues (7a and 7b). We planned to oxidize the primary alcohol in 6b to get aldehyde, which may easily get recemise to the more stable D-form in presence of pyridine,²² which followed by reduction and debenzylation may furnish the desired D-form product. Therefore, the compound **6b** was subjected to oxidation with freshly prepared 2-Iodoxybenzoic acid (IBX), but this resulted in a mixture of two products along with undesired α,β -unsaturated aldehyde (Scheme S1, SI) At this juncture, we redesigned our synthetic route and decided to proceed towards stereoselective epoxidation, followed by regioselective epoxide ring opening in order to get our designed final molecules like 9. Therefore, compound 5b was subjected to epoxidation using *m*-CPBA in dichloromethane, which showed the formation of two epoxides with desired one in equal ratio (Fig S1, SI). The *m*-CPBA mediated epoxidation reaction on 5a, having α -pseudo C-1 free hydroxyl group, gave stereoselectively one desired epoxide 8 in very good isolated yield (80%). Here stereoselectivity was controlled by α -pseudo C-1 free hydroxyl group (Fig S2, SI). Boron trifluoride diethyl etherate (BF₃.Et₂O) mediated ring opening of epoxide 8 was found inappropriate as it furnished multiple spots on TLC. TiCl₄ mediated regioselective ring opening of epoxide on compound 8 gave the desired D-form compound 9 (C-6- β -1° OH) very quickly (5-10 min), confirmed by ¹H NMR, which upon debenzylation furnishes compound 9a in good yield (Scheme 3). Further stereoselective epoxide ring opening towards the D-form was confirmed by looking at the NH- chemical shift (δ 5.52) in ¹H NMR spectrum of protected derivative **11a** and comparing it with similarly protected intermediate **6b** (L-form,C6- α -1° OH) NH proton chemical shift (δ 6.26). The downfield chemical shift (NH) in case of L-form (**6b**) was due to hydrogen bonding with C5-CH₂OH (axial), which was not possible when C5-CH₂OH was equatorial, as in the case of compound **11a**. Its worth to mention here that D-form compounds **9a** has a choloro atom installed stereoselectively at C-5 position. The halogenated carbacycles and sugars are known for their better glycosidase inhibitory activity than their nonhalogenated derivatives.³¹ We performed preliminary docking studies of compounds **7a**, **9a** and nonhalogenated derivative of **9a** with bovine liver β -galactosidase enzyme and it was found that halogenated derivative **9a** has better binding with β -galactosidase enzyme (SI). The same was noticed experimentally in enzyme binding assays (Table 1).



Scheme 3: a) *m*-CPBA, CH₂Cl₂, 0 °C to rt, 3 h, 80%; b) TiCl₄, dry CH₂Cl₂, 0 °C, 10 min, 62%; c) Pd(OH)₂, H₂ gas, methanol, rt, 90%.

After getting optimized stereoselective epoxidation reaction condition, it was decided to prepare a different alkyl chain length at α -pseudo C-1 on epoxide **8** through alkylation reaction and study the structure activity relationship in the final compounds. It is evidenced from the literature that, hydrophobicity of the alkyl chain is essential for the cell membrane permeability and enhancement of inhibitory activity.³² Therefore, epoxide **8** was treated with various alkyl halides in presence of sodium hydride in DMF, which gave corresponding alkyl chain containing derivatives of epoxides **10a-10c** in good to very good yield (64-88%). Stereoselective ring opening of epoxides using TiCl₄ furnishes desired primary alcohols **11a-11c**. The final compounds **12a-12c** were obtained after debenzylation reaction using Pd(OH)₂ and H₂ gas in methanol at room temperature (Scheme 4).



Scheme 4: a) NaH, RBr, DMF, 0 °C to rt, 64-88%; b) TiCl₄, CH₂Cl₂, 0 °C, 10 min, 69-72%; c) Pd(OH)₂, H₂ gas, methanol, rt, 77-83%.

Glycosidase inhibition activity of all the final prepared compounds were carried out using various glycosidase enzymes and adopting standard enzyme assays protocol,³³ the results are summarized

in Table 1. Compound **7a**, **7b** and **9a** did not show any significant inhibition toward all glycosidases. In contrast, compound **12a** with *O*-Me group in the α -pseudo C-1 position showed selective inhibition activity against bovine liver β -galactosidase, with IC₅₀ 0.77 mM. Furthermore, this study revealed that extension of *O*-alkyl group tends to increase their inhibitions. Compound **12b** with *O*-butyl group in the α -pseudo C-1 position showed inhibition activity against β -glucosidase, bovine liver and β -galctosidase, bovine liver with IC₅₀ 1.70 and 1.0 mM, respectively. Compound **12c** showed inhibition toward yeast α -glucosidase, bovine liver β -glucosidase, and *E. coli* β -glucuronidase, with IC₅₀ 0.32, 0.40, 0.25, 0.19, 0.42, and 0.17, respectively.

compounds	HO	HO ///, OMe	HO HO OH	HO CI ,OMe	HO CI OBut	HO
	HO'.' NHAc	HO'' NHAO		HO'' NHAC	HO" NHAC	HO
enzymes	7a	7b	9a	0H 12a	12b	12c
\sim	<					
α-glucosidase	$NI^{a}(1.8\%)^{b}$	NI (11.0%)	NI (2.6%)	NI (1.8%)	NI (11.8%)	0.32 ^c
yeast						
β-glucosidase	NI (16.1%)	NI (22.4%)	NI (19.3%)	NI (27.1%)	1.7	0.40
bovine liver						
β-galctosidase	NI (18.9%)	NI (16.8%)	NI (10.0%)	0.77	1.0	0.25
bovine liver						
α-galctosidase	NI (0.0%)	NI (0.0%)	NI (0.0%)	NI (0.0%)	NI (0.0%)	0.19
coffee beans						
α-mannosidase	NI (0.0%)	NI (0.6%)	NI (0.0%)	NI (0.0%)	NI (0.3%)	NI (20.6%)
jack bean						
β-mannosidase	NI (0.0%)	NI (0.3%)	NI (0.0%)	NI (0.0%)	NI (0.0%)	NI (9.4%)
snail						
α-L-fucosidase	NI (3.9%)	NI (5.9%)	NI (1.0%)	NI (0.0%)	NI (2.5%)	0.42
bovine kidney						
β-glucuronidase	NI (4.5%)	NI (2.9%)	NI (15.1%)	NI (11.1%)	NI (23.4%)	0.17
E-coli						

Table 1. Glycosidase inhibition activity

^{*a*}NI- No inhibition (less than 50% inhibition at 1 mM concentration), ^{*b*}()-actual inhibition % at 1 mM, ^{*c*}IC50 (50% inhibition, concentration in mM)

3. Conclusions

In summary, we have developed an efficient synthetic protocol for the synthesis of new *N*-acetyl glucosamine derived carbasugars in both L- and D-forms in good to very good yield. We have shown that the Peterson olefination is key reaction condition for doing olefination on the β -hydroxy ketone system, where other olefination reactions unsuccessful due to high reactivity of this substrate towards elimination reaction and aromatization. These carbasugar molecules were designed based on literature reports on bio-potentials of this class of molecules. Subsequently, we have successfully demonstrated that these synthesized carbasugars possess moderate glycosidase inhibitor activity, and one of the carbasugar is very selective towards β -galactosidase enzymes. This selective inhibition activity opens a new door for making more derivatives of

these analogues and to study the mechanism of its inhibition. The complete library realization of this new carbasugar and their enzyme inhibition activity will be reported in due course of time.

4. Experimental

4.1. General Experimental Methods.

All experiments were performed in an oven-dried apparatus and using anhydrous solvents. Highresolution ESI mass spectra were recorded using Agilent 6540 Q-TOF instrument. Optical rotations were measured on krüss polarimeter. Solvents were distilled using standard distillation procedure and stored on 4Å molecular sieves. ¹H (400 MHz), ¹³C (100 MHz) NMR spectra were recorded with a Bruker AMX-400 MHz instrument. ¹H and ¹³C chemical shifts are referenced to the solvents residual signals (CDCl₃: δ 7.26 in ¹H NMR and δ 77.16 in ¹³C NMR; CD₃OD: δ 3.31 in ¹H NMR and δ 49.00 in ¹³C NMR) and reported in parts per million (ppm) at 25 °C. Coupling constants are expressed in hertz (Hz). Reactions were monitored by thin-layer chromatography carried out on 0.25 mm E. Merck silica gel plates (60F-254), Spots were visualized by phosphomolybdic acid and 10% H₂SO₄ in ethanol.

4.2. Methyl 6-O-trityl 2-deoxy-2-acetamido- α -D-glucopyranoside (2).

Amberlite IR 120 H⁺ resin (20 g) was added to a pre-stirred solution of *N*-Acetyl D-glucosamine (20 g, 90.41 mmol) in methanol (200 mL). Reaction mixture was stirred at 80 °C for 24 h or until it becomes clear solution. Reaction mixture was cooled to room temperature and filtered through sintered funnel, filtrate was concentrated and evaporated to dryness to obtain compound methyl *N*-acetyl-D-glucosamine as white solid (20 g, 90%). as anomeric mixture (α : β , 9:1), which was used in next step without any further purification. To a stirred solution of methyl *N*-acetyl-D-glucosamine (15.2 g, 64.68 mmol) in anhydrous pyridine, Trityl chloride (21.63 g, 77.61 mmol) and DMAP (0.7 g, 6.46 mmol) were added and the resulting mixture was stirred at room temperature for 48 h. After completion of the reaction (TLC), the reaction mixture was diluted with water (150 mL) and extracted with ethyl acetate (3 × 150 mL), the combined organic layer was washed with copper sulfate solution (250 mL) followed by saturated brine solution (200 mL). The organic layer was dried over anhydrous sodium sulfate, filtered and evaporated under reduced pressure to get the residue. The residue was purified by column chromatography (ethyl acetate/methanol: 95:5) to furnish compound **2** as an amorphous solid (24.5 g) in 79% isolated yield.

[α]_D²⁰ +28.3 (*c* 0.6, CHCl₃); ¹H NMR (400 MHz, CDCl₃) δ 7.47-7.21 (m,15H), 5.91 (d, J = 8.4 Hz, 1H, NH), 4.70 (d, J = 4.0 Hz, 1H, H-1), 4.08 (ddd, J = 10.0 Hz, 8.8 Hz, 3.6 Hz, 1H, H-2), 3.67-3.59 (m, 2H, H-5 and H-3), 3.54 (t, J = 8.0 Hz, 1H, H-4), 3.43 (dd, J = 2.8 Hz, 6.4 Hz, 1H, H-6a), 3.40 (s, 3H, OCH₃), 3.34 (dd, J = 5.6 Hz, 10.0 Hz, 1H, H-6b), 2.04 (s, 3H, NHA*c*); ¹³C NMR (100 MHz, CDCl₃) δ 172.0 (NH*CO*), 143.9 (ArqC), 128.8, 128.1, 128.0, 127.2 (ArC), 98.2 (C-1), 87.0 (*C*Ph₃), 74.4 (C-3), 72.8 (C-4), 70.2 (C-5), 63.9 (C-6), 55.1 (OCH₃), 53.8 (C-2), 23.4 (NHA*c*); HRMS (ESI) *m/z*: calcd for C₂₈H₃₁NO₆ [M+Na]⁺ 500.2044, found 500.2063.

4.3. Methyl 3,4-di-O-benzyl-2-deoxy-2-acetamido-α-D-glucopyranoside (3).

To a stirred solution of compound 2 (14 g, 29.32 mmol) in anhydrous THF, sodium hydride (3.5 g, 87.96 mmol, 3.0 equiv) was added at 0 °C. After 20 min, benzyl bromide (10.4 mL, 87.96 mmol, 3.0 equiv) was added drop wise and the resulting mixture was heated at 80 °C with stirring for 1.5 h. After completion of the reaction (TLC), the reaction mixture was allowed to cool down to room temperature and then it was quenched by adding methanol (10 mL). The reaction mixture was dissolved in ethyl acetate (500 mL) and washed with water (3×200 mL) followed by saturated brine solution (2×250 mL). The organic layer was dried over anhydrous sodium sulfate, filtered and evaporated under reduced pressure to get a yellow residue. The residue was washed with pentane to furnish corresponding benzylated derivative of compound 2 as a brown sticky solid (15 g, 78%), which was used in the next step without further purification. To a solution of benzylated derivative of compound 2 (10 g, 15.28 mmol) in anhydrous CH₂Cl₂, a 33% solution of HBr in acetic acid (6.6 mL) was added at 0 °C drop wise. The reaction mixture was stirred for 10 min at same temperature. Completion of the reaction was confirmed by TLC, after the reaction mixture was quenched with ice cold water (50 mL) and extracted with CH₂Cl₂ (400 mL) the combined organic layer washed with water (100 mL), saturated sodium bicarbonate solution (250 mL) and saturated brine solution (100 mL). The organic layer was dried over anhydrous sodium sulfate, filtered and evaporated under reduced pressure which gave a residue. The residue was purified by flash column chromatography (ethylacetate/hexane 80: 20) which gave compound 3 as white gelatinous solid, which after re-crystallization with CH₂Cl₂ furnished the title compound **3** as a white solid (5 g) in 80% isolated yield. $[\alpha]_D^{20}$ +42.5 (*c* 0.2, MeOH); ¹H NMR (400 MHz, DMSO- d_6) δ 8.08 (d, J = 8.0 Hz, 1H, N-H), 7.35–7.23 (m, 10H, ArH), 4.77 (t, J = 6.4 Hz, 1H, O-H), 4.73-4.60 (m, 4H, 2 × CH₂Ph), 4.54 (d, J = 3.6 Hz, 1H, H-1), 3.96 (ddd, J = 12.8 Hz, 10.4 Hz, 3.2 Hz, 1H, H-2), 3.71 (dd, J = 8.4 Hz, 4.0 Hz, 1H, H-3), 3.66 (dd, J = 4.0 Hz, 11.6 Hz, 1H, H-6a), 3.59-3.56 (m, 1H, H-6b), 3.51-3.47 (m, 2H, H-4, H-5), 3.30 (s, 3H, OCH₃), 1.85 (s, 3H, NHA*c*); ¹³C NMR (100 MHz, DMSO-*d*₆) δ 169.3 (NH*CO*), 138.7, 138.4 (ArqC), 128.2, 128.1, 127.6, 127.5, 127.4, 127.3 (ArC), 98.2 (C-1), 79.9, 78.0 (C-3, C-4), 74.0, 73.9 (*C*H₂Ph), 71.69 (C-5), 60.1 (C-6), 54.3 (OCH₃), 52.6 (C-2), 22.5 (NHA*c*); HRMS (ESI) *m/z*: calcd for C₂₃H₂₉NO₆ [M+Na]⁺ 438.1887, found 438.1910.

4.4. Methyl 3,4 -di-O-benzyl-2,6-di-deoxy-2-acetamido-α-D-xylohex-5-enoside (4).

To a stirred solution of compound **3** (7.0 g, 16.86 mmol) in anhydrous CH₂Cl₂, was added DMAP (0.206 g, 1.686 mmol) and triethyl amine (23 mL, 168.6 mmol). The reaction mixture was cooled to 0 °C and tosyl chloride (3.5 g, 18.54 mmol) was added portion wise over 30 min and resulting mixture was stirred for 1 h at 0 °C. The reaction mixture was allowed to warm to rt and stirred for another 12 h. After completion of the reaction (TLC), the reaction mixture was quenched with saturated ammonium chloride solution (100 mL) and extracted with CH₂Cl₂ (5 × 50 mL), the combined organic layer was washed with brine solution (100 mL) dried over Na₂SO₄, filtered and evaporated to get sticky residue. The residue was purified by column chromatography over silica gel (hexane/ethyl acetate 30:70) to furnish corresponding tosylated derivative of **3** (9.0 g) in 94% isolated yield.

To a stirred solution of tosylated derivative of **3** (8.0 g, 14.05 mmol) in anhydrous DMF, Sodium iodide (21.06 g, 140.54 mmol, 10 equiv) was added. The reaction mixture was stirred at 80 °C for 3 h. After completion of reaction (TLC), reaction mixture was cooled to room temperature and sodium hydride (1.12 g, 28.1 mmol) was added portion wise to this mixture. The resulting mixture was stirred at room temperature for 3 h. After completion of the reaction, the reaction mixture was quenched with ammonium chloride solution (100 mL) and extracted with ethyl acetate (3 × 150 mL) the combined organic layer was washed with brine solution, dried over Na₂SO₄, filtered and evaporated to dryness to obtain crude residue. The residue was purified by flash column chromatography (ethylacetate/ hexane 1:1 to pure ethyl acetate), to furnish compound **4** as a white color solid (4.0 g) in 72% isolated yield. [α]_D²⁰ +57.5 (*c* 0.2, MeOH): ¹H NMR (400 MHz, CDCl₃) δ 7.39-7.28 (m, ArH, 10H), 5.42 (d, *J* = 9.2 Hz, 1H, NH), 4.83 (d, *J* = 11.6 Hz, 2H, CH₂Ph), 4.79-4.69 (m, 4H), 4.32 (dt, *J* = 3.2 Hz and 9.2 Hz ,1H, H-2), 4.01 (d, *J* = 8.0 Hz, 1H, H-4), 3.63 (t, *J* = 9.2 Hz, 1H, H-3), 3.39 (s, 3H, OCH₃), 1.84 (s, 3H, NHAc); ¹³C

NMR (100 MHz, CDCl₃) δ 169.9 (NHCO), 153.8, 138.4, 137.8 (ArqC), 128.62, 128.6, 128.3, 128.0, 127.9 (ArC), 99.6 (C-1), 97.7 (C-6), 79.7 (C-2), 78.6 (C-3), 74.5, 73.9 (2 × CH₂Ph), 55.7 (OCH₃), 51.8 (C-4), 23.5 (NHA*c*); HRMS (ESI) *m*/*z*: calcd for C₂₃H₂₇NO₅ [M+H]⁺ 398.1962, found 398.1991.

4.5. Synthesis of compound (5).

To a solution of compound **4** (4.0 g, 10.07 mmol) in 1,4-dioxane and 5mM H₂SO₄ (2:1, 120 mL) was added HgSO₄ (0.746 g, 2.51 mmol). The reaction mixture was stirred at 50 °C for 3 h. After completion of reaction (TLC), the reaction mixture was diluted with water and extracted with CH₂Cl₂. The combined organic layer was washed with brine solution, dried over sodium sulphate, filtered and evaporated to give a crude compound. The residue was washed with diethyl ether, to furnish corresponding ketone compound **5** as a white color powder (2.5 g, 65%). $[\alpha]_D^{20}$ +12.5 (*c* 0.2, MeOH): ¹H NMR (400 MHz, DMSO-*d*₆): δ 8.03 (d, *J* = 9 Hz, 1H. NH), 7.38-7.22 (m, 10H), 5.41 (d, *J* = 3.6 Hz, 1H), 4.79 (d, *J* = 12.0 Hz, 1H, CH₂Ph), 4.71 (d, *J* = 11.0 Hz, 1H, CH₂Ph), 4.61 (d, *J* = 11.0 Hz, 1H, CH₂Ph), 4.45 (d, *J* = 11.6 Hz, 1H, CH₂Ph), 4.35 (d, *J* = 9.4 Hz, 1H, H-4), 4.30 (td, *J* = 2.0 Hz and *J* = 10.8 Hz, 1H, H-2), 3.93 (quint, *J* = 2.8 Hz, 1H, H-3), 3.74 (t, *J* = 9.6 Hz, 1H, H-3), 2.89 (dd, *J* = 14.0 Hz and 2.4 Hz, 1H, H-5a), 2.30 (dd, *J* = 13.6 Hz and 3.2 Hz, H-5a'), 1.84 (s, 3H, NHAc); ¹³C NMR (100 MHz, DMSO-*d*₆) δ 205.5 (*C*=*O*), 169.1 (NH*C*=O), 138.9, 138.5 (ArqC), 128.1, 128.0, 127.6, 127.5, 127.4, 127.2 (ArC), 86.1 (C-4), 80.0 (C-3), 73.7, 72.3 (2 × CH₂Ph), 67.1 (C-1), 53.6 (C-2), 45.7 (C-5a), 22.7 (NHAc); HRMS (ESI) *m*/z: calcd for C₂₂H₂₅NO₅ [M+H]⁺ 384.1805, found 384.1826.

4.6. 2-Acetamido-3,4-di-O-benzyl-6-deoxy -5a -Carba-α-D-xylo-hex-5-enopyranose (5a).

To a round bottom flask Magnesium turnings (1.5 g, 65.25 mmol) and Iodine (catalytic) were added under argon atmosphere. The flask was heated (50-60 °C) with hot gun for 5 min then cooled to rt. Anhydrous THF (5 ml) was added followed by addition of (chloromethyl) trimethylsilane (2 mL). The reaction mixture was again heated with hot gun in order to initiate reaction followed by addition of remaining (chloromethyl) trimethylsilane (6.4 g, 52.2 mmol) and THF (35 mL) at rt. The resulting mixture was stirred at room temperature for 1 h. Compound **5** (1.0 g, 2.61 mmol) in anhydrous THF (15 mL) was added to this mixture and stirring was continued for another 1 h. After completion of reaction (confirmed by TLC) the reaction mixture was quenched with methanol (10 mL), diluted with saturated NH₄Cl solution (50 mL) and

extracted with dichloromethane (3 \times 100 mL). The combined organic layer was washed with brine solution (100 mL), dried over sodium sulphate, filtered and evaporated to get silvlated Grignard product derivative, which was forwarded next step without further purification. To a stirred solution of Grignard product derivative (1.2 g, 5.21mmol) in anhydrous CH₂Cl₂ was added p-toluenesulfonic acid monohydrate (0.44g, 2.60 mmol) portion wise. The reaction mixture was stirred at room temperature for 24 h. After completion of the reaction (TLC), the reaction mixture was quenched with triethyl amine evaporated under reduced pressure. The residue was diluted with water (50 mL) and extracted with CH_2Cl_2 (3 × 100 mL). The combined organic layer was washed with brine solution (100 mL), dried over sodium sulphate, filtered and evaporated to dryness obtained a crude product residue. The crude product residue was purified by column chromatography (Ethyl acetate: hexane, 8:2) to furnished compound 5a as an offwhite solid (0.54 g) in 55% isolated yield over two steps: $\left[\alpha\right]_{D}^{20}$ +46.0 (c 0.5, MeOH); ¹H NMR (400 MHz, CDCl₃) δ 7.36-7.26 (m, 10H), 6.78 (brs, NH), 5.23 (s, 1H, =CH), 5.17 (s, 1H, =CH), 4.63 (s, 2H), 4.59 (d, J = 11.2 Hz, 1H, CH₂Ph), 4.44 (quin, J = 4.0 Hz, 1H, H-2), 4.34 (d, J = 10.0 Hz, 1H, CH₂Ph), 4.09 (quin, J = 4.5 Hz, 1H, H-1), 3.95 (d, J = 5.0 Hz, 1H, H-4), 3.65 (t, J = 5.0 Hz, 1H, H-3), 2.98 (brs, 1H), 2.41 (dd, J = 8.0 Hz, 4.9 Hz, 2H, H-5a and H-5a'), 1.84 (s, 3H, NHAc); ¹³CNMR (100 MHz, CDCl₃) δ 172.0 (NHCO), 140.4, 137.9, 137.7 (ArqC), 128.7, 128.6, 128.2, 128.0, 127.9, 127.8 (ArC), 117.1 (=CH₂), 81.2 (C-3), 78.3 (C-4), 72.4, 70.8 (2 × CH₂Ph), 69.5 (C-1), 52.6 (C-2), 35.0 (C-5a), 23.4 (NHAc); HRMS (ESI) m/z: calcd for C₂₃H₂₇NO₄ [M+H]⁺ 382.2013, found 382.2042.

4.7. *Methyl* 2-acetamido-3,4-di-O-benzyl-6-deoxy -5a -Carba-α-D-xylo-hex-5-enopyranoside (5b).

To a stirred solution of sodium hydride (0.3 g, 0.789 mmol) in anhydrous THF (3 mL) at 0 °C was added a solution of compound **5a** (0.047 g, 1.18 mmol) in anhydrous THF (2 mL) dropwise and resulting reaction mixture was stirred at 0 °C for 10 min. Methyl iodide (0.24 mL, 3.945 mmol) was added dropwise to this reaction mixture and stirring was continued at room temperature for 3 h. After completion (TLC) of reaction, the reaction mixture was quenched by addition of saturated aqueous NH₄Cl solution (25 mL) and extracted with ethyl acetate (2 × 25 mL). The organic phase was separated; aqueous layer was extracted with ethyl acetate (2 × 25 mL). The combined organic phases were washed with saturated brine solution, dried over anhydrous Na₂SO₄, filtered and evaporated under reduced pressure. The residue was purified by

column chromatography (Ethyl acetate/hexane 6:4) to furnish compound **5b** as a colourless solid (0.280 g) in 90% isolated yield. $[\alpha]_D^{20}$ +42 (*c* 0.2, MeOH); ¹H NMR (400 MHz, CDCl₃) δ 7.37-7.26 (m, 10H, ArH), 6.14 (bs, 1H), 5.19 (s, 1H, =C-H), 5.11 (s, 1H, =C-H), 4.73 (d, *J* = 9.6 Hz, 1H, CH₂Ph), 4.59 (d, *J* = 10.0 Hz, 2H, CH₂Ph), 4.50-4.44 (m, 2H), 3.95 (d, *J* = 5.0 Hz, 1H, H-2), 3.62 (t, *J* = 5.0 Hz, 1H, H-3), 3.54-3.51 (m, 1H, H-1), 3.32 (s, 3H, OMe), 2.50 (dd, *J* = 6.4 Hz and 11.2 Hz, 1H, H-5a), 2.26 (dd, *J* = 2.4 Hz and 11.2 Hz, H-5b), 1.82 (s, 3H, COCH₃); ¹³CNMR (125 MHz, CDCl₃) δ 169.7 (NHCO), 140.5, 138.2, 137.9 (ArqC), 128.4, 128.3, 127.9, 127.8, 127.6 (ArC), 114.2(=C), 82.2 (C-3), 79.7 (C-4), 77.08 (C-1), 73.3, 71.6 (2 × CH₂Ph), 56.3 (OCH₃), 50.1 (C-2), 32.7 (C-5a), 23.5 (NHA*c*); HRMS (ESI) *m/z*: calcd for C₂₄H₂₉NO₄ [M+H]⁺ 396.2169, found 396.2137.

4.8. General Procedure for the preparation of carbasugars 6a-b and 7a-b

4.8.1. 2-Acetamido-2-deoxy-3,4-di-O-benzyl-5a-carba-α-L-Iodopyranose (6a). To a stirred solution of compound **5a** (0.4 g, 1.05 mmol) in anhydrous THF under nitrogen atmosphere was added BH₃·THF (3.1 mL, 3.14 mmol, 1M in THF) dropwise at 0 °C. The resulting solution was stirred at room temperature (rt) till disappearance (TLC) of the starting material (1.5 h). 3M NaOH (1 mL) solution and 30% H₂O₂ solution (1.5 mL) was added to the reaction mixture at 0 °C and resulting mixture was stirred for 1h at rt. The reaction mixture was quenched with 0.5 N $Na_2S_2O_3$ solution and extracted with CH_2Cl_2 (2 × 50 mL). The combined organic layer was washed with brine (50 mL), dried over Na₂SO₄, filtered and evaporated to dryness. The residue was purified by column chromatography (Ethyl acetate) to furnish the desired carbasugar derivative **6a** as colorless oil (0.27 g, 65%). $[\alpha]_D^{20}$ +15.2 (*c* 0.2, CHCl₃); ¹H NMR (400 MHz, CDCl₃) δ δ 7.38-7.27 (m, 10H, ArH), 6.83 (brs, 1H, NH), 4.67 (d, J = 9.6 Hz, 1H, CH₂Ph), 4.57-4.47 (m, 4H, CH₂Ph and H-2), 4.12 (dt, J = 3.6 and 9.2 Hz, 1H, H-1), 3.81 (m, 1H, H-4), 3.74 (t, J = 2.8 Hz, 1H, H-3), 3.68-3.66 (m, 2H, H-6), 2.12-2.10 (m, 1H, H-5), 1.78 (s, 3H, NHAc), 1.64 (td, J = 3.6 Hz and 10.4 HZ, 1H, H-5a), 1.50 (dd, J = 9.6Hz and 19.2 Hz 1H, H-5a'); ¹³C NMR (100 MHz, CDCl₃) δ 172.0 (NHCO), 137.7, 137.4 (ArqC), 128.8, 128.5, 128.5, 128.1, 128.0, 127.7 (ArC), 76.8 (C-4), 75.2 (C-3), 73.4(CH₂Ph), 72.1 (CH₂Ph), 68.0 (C-1), 63.5 (C-6), 51.6 (C-2), 37.9 (C-5), 25.6 (C-5a), 23.3 (NHAc); HRMS (ESI) *m/z*: calcd for C₂₃H₂₉NO₅ [M+H]⁺ 400.2118, found 400.2125.

4.8.2. Methyl 2-acetamido-2-deoxy-3,4-di-O-benzyl-5a-carba- α -L-Iodopyranoside (**6b**). To a stirred solution of compound 5b (0.209 g, 0.50 mmol) in anhydrous THF was added BH₃·THF (1.01 ml, 1M in THF, 1.01 mmol), dropwise at 0 °C. The resulting solution was stirred at room temperature for 2.5 h. TLC (Ethyl acetate) showed that the starting material was consumed completely. 3N NaOH aqueous solution (1.0 mL, 3.03 mmol) and 30% H₂O₂ solution (1 mL) was added at 0 °C and reaction mixture was stirred for another 2 h at room temperature. The reaction mixture was quenched with 0.5 N Na₂S₂O₃ solution and extracted with CH₂Cl₂. The combined organic layer was washed with brine solution, dried over anhydrous Na₂SO₄, filtered and evaporated to dryness. The residue was purified by column chromatography (Ethyl acetate/hexane 8:2) to give compound **6b** as a colourless oil. (0.132 g), 61% isolated yield. $[\alpha]_D^{20}$ +17.5 (c 0.5, CHCl₃); ¹H NMR (400 MHz, CDCl₃) δ 7.38-7.29 (m, 8H, ArH), 7.26-7.23 (m, 2H, ArH), 6.27 (d, J = 9.2 Hz, 1H, NH), 4.74 (dd, J = 4.4 Hz, 1H, H-2), 4.69 (d, J = 11.9 Hz, 1H, CH_2Ph), 4.57 (d, J = 12.0 Hz, 1H, CH_2Ph), 4.49 (dd, J = 11.2 Hz, 2H, CH_2Ph), 3.87 (t, J = 8.0and 10.4 Hz, 1H, H-3), 3.77 (t, J = 2.4 Hz, 1H, H-4), 3.71 (brd, J = 7.6 Hz, 1H, H-6a), 3.64 (dd, J = 4.8 Hz, 10.4 Hz, 1H, H-6b), 3.58 (dt, J = 4.4 and 11.6 Hz, 1H, H-1), 3.32 (s, 3H, OCH₃), 2.16-2.12 (m, 1H, H-5a), 1.78 (s, 3H, NHAc), 1.65 (dt, J = 4.4 and 13.2 Hz, H-5), 1.53 (brd, J = 12.4 Hz, H-5a'); ¹³C NMR (100 MHz, CDCl₃) δ 169.9 (NHCO), 138.0, 137.4 (ArqC), 128.8, 128.6, 128.4, 128.1, 127.9, 127.8 (ArC), 75.6, 74.9, 72.7, 72.4, 64.2, 56.6 (OCH₃), 38.1, 25.0 (C-5a), 23.5 (NHAc); HRMS (ESI) m/z: calcd for C₂₄H₃₁NO₅ [M+H]⁺414.2275, found 414.2263.

4.9. Synthesis of compound 7a and 7b. To a solution of compound 6a (0.12 g, 3.03 mmol) in methanol was added Pd(OH)₂/C (20 mg, 20 wt % on carbon, wet) at room temperature. The reaction mixture was stirred under H₂ gas (balloon) for 12 h. The reaction mixture was filtered through celite, and the filtrate was evaporated to dryness to furnish compound 7a (49 mg, 75%) as a colorless sticky solid. Similarly compound 7b (32 mg, 82%) was prepared starting from 6b (70 mg, 0.16 mmol).

4.9.1. 2-Acetamido-2-deoxy-5a-carba- α -L-Iodopyranose (7*a*). [α]_D²⁰ +11.3 (*c* 0.2, CH₃OH); ¹H NMR (400 MHz, D₂O): δ 4.08-4.05 (m, 2H), 3.93-3.88 (m, 2H), 3.76-3.74 (m, 2H), 2.21-2.17 (m, 1H, H-5a), 2.06 (s, 3H, NHA*c*), 1.77 (m, 2H, H-5a', H-5); ¹³C NMR (100 MHz, D₂O): δ 174.1 (NHCO), 71.2, 70.3, 66.8, 62.1 (C-1, C-3, C-4, and C-7) 54.4 (C-2), 38.4 (C-5), 29.8 (C-6), 22.2 (NHA*c*); HRMS (ESI) *m*/*z*: calcd for C₉H₁₇NO₅ [M+Na]⁺ 220.1179, found 220.1172.

4.9.2. *Methyl* 2-acetamido-2-deoxy-5a-carba- α -L-Iodopyranoside (**7b**). $[\alpha]_D^{20}$ +12.6 (*c* 0.5, CH₃OH); ¹H NMR (400 MHz, D₂O) δ 4.22 (brs, 1H), 3.89 (s, 2H), 3.78 (dd, *J* = 7.2 and 11.2 Hz, 1H), 3.71-3.64 (m, 2H), 3.36 (s, 3H, OCH₃), 2.18 (m, 1H, H-5a), 2.04 (s, 3H, NHA*c*), 1.72-1.68 (m, 2H, H-5a' & H-5); ¹³CNMR (100 MHz, D₂O) δ 173.9 (NHCO), 76.5 (C-3), 70.5 (C-4), 62.2 (C-6), 56.2 (OCH₃), 51.6 (C-1), 48.8 (C-2), 38.3 (C-5), 23.9 (C-5a), 22.2 (NHA*c*); HRMS (ESI) *m/z*: calcd for C₁₀H₁₉NO₅ [M+Na]⁺ 256.1155, found 256.1172.

4.10. Synthesis of compound (8).

To a solution of compound **5a** (0.250 g, 0.45 mmol) in anhydrous CH₂Cl₂ was added *m*-CPBA (0.22 g, 1.31 mmol) and suspension was stirred at rt for 3 h. After completion (TLC) of reaction, the reaction mixture was quenched with sodium bicarbonate solution (10 mL) and extracted with CH₂Cl₂ (2 × 50 mL). The combined organic layer was washed with brine solution (50 mL) dried over Na₂SO₄ filtered and evaporated to dryness to obtain a crude compound. The residue was purified by flash chromatography (Ethyl acetate), to furnished compound **8** as a white color solid (0.208 g, 80%). $[\alpha]_D^{20}$ +19.3 (*c* 0.5, CHCl₃); ¹H NMR (400 MHz, CDCl₃) δ 7.38-7.29 (m, 10H, ArH), 6.88 (brs, 1H), 4.87 (d, *J* = 11.2 Hz, 1H, CH₂Ph), 4.63 (d, *J* = 11.2 Hz, 1H, CH₂Ph), 4.54 (d, *J* = 12.4 Hz, 3H, CH₂Ph), 4.24 (dt, *J* = 4.0 Hz and *J* = 10.4 Hz, 1H, H-2), 3.75 (t, *J* = 4.0 Hz, 1H, H-3), 3.35 (d, *J* = 3.2 Hz, 1H, H-4), 2.68 (s, 2H, H-6), 2.26 (t, *J* = 11.6 Hz, 1H, H-5a), 1.84 (s, 3H, NHA*c*), 1.54 (d, *J* = 10.8 Hz, 1H, H-5a); ¹³C NMR (100 MHz, CDCl₃) δ 172.2 (NH*CO*), 137.6, 137.5 (ArqC), 128.8, 128.7, 128.4, 128.3, 128.1, 128.0, 127.6 (ArC), 80.2, 77.8, 77.3, 73.2, 72.7, 69.0, 57.3, 51.7, 50.5, 32.8, 23.3 (NHA*c*); HRMS (ESI) *m*/*z*: calcd for C₂₃H₂₇NO₅ [M+Na]⁺ 420.1781, found 420.1829.

4.11. 2-Acetamido-2-deoxy-3,4-di-O-benzyl-5-chloro 5a-carba-α-D-glucopyranose (9).

To a stirred solution of compound **8** (0.03 g, 0.07 mmol) in anhydrous CH_2Cl_2 at 0 °C, TiCl₄ (0.18 ml, 1M in CH_2Cl_2 , 0.15 mmol) was added dropwise. The resulting mixture was stirred at 0 °C for 10 minutes. TLC (Ethylacetate : hexane, 9:1) showed that starting material was consumed. The reaction was quenched with sodium chloride solution (5 mL) and extracted with CH_2Cl_2 (2 × 20 mL), The combined organic layer was washed with brine solution dried over anhydrous Na₂SO₄, filtered and evaporated to dryness. The residue was purified by flash chromatography

(Ethyl acetate/hexane,7:3), to furnish compound **9** as a colorless oil (0.020 g, 62%): $[\alpha]_D^{20}$ +21.6 (*c* 0.5, CHCl₃); ¹H NMR (400 MHz, CDCl₃) δ 7.34-7.26 (m, 10H, ArH), 5.89 (d, *J* = 8.0 Hz, 1H, NH), 4.98 (d, *J* = 10.4 Hz, 1H, CH₂Ph), 4.83 (d, *J* = 11.2 Hz, 1H, CH₂Ph), 4.69 (d, *J* = 10.8 Hz, 2H, CH₂Ph), 4.09 (t, *J* = 8.0 Hz, 1H, H-2), 3.95-3.82 (m, 4H), 3.53 (d, *J* = 10.8 Hz, 1H, H-6a), 3.34 (d, *J* = 10.8 Hz, 1H, H-6b), 3.24 (s, 1H), 2.03 (brs, 2H, H-5a), 1.84 (s, 3H, NHAc); ¹³C NMR (100 MHz, CDCl₃) δ 170.2 (NHCO), 138.1, 137.6 (ArqC), 128.75, 128.7, 128.4, 128.3, 128.0 (ArC), 80.9 (C-3), 79.2 (C-4), 77.8 (C-5), 76.0 (CH₂Ph), 75.6 (CH₂Ph), 69.8 (C-1), 54.7 (C-2), 47.5 (C-6), 34.6 (C-5a), 23.6 (NHA*c*); HRMS (ESI) *m*/*z*: calcd for C₂₃H₂₈ClNO₅ [M+H]⁺ 434.1729, found 434.1735.

4.12. 2-Acetamido-2-deoxy-5-chloro 5a-carba-α-D- glucopyranose (9a).

To a stirred solution of compound **9** (0.018 g, 0.16 mmol) in methanol was added Palladium hydroxide (0.020 g, 20% weight on carbon, wet) at room temperature. The reaction mixture stirred under H₂ balloon pressure for 12 h. After completion of reaction, the reaction mixture was filtered through Celite, and the filtrate was evaporated to dryness to furnish compound **9a** as a colourless sticky solid (0.009 g, 90%): $[\alpha]_D^{20}$ +36.0 (*c* 0.2, CH₃OH); ¹H NMR (400 MHz, CD₃OD); δ 4.02 (dd, *J* = 2.7 Hz and 5.7 Hz, 1H), 3.82 (dd, *J* = 2.7 Hz and *J* = 10.6 Hz, 1H), 3.75 (dd, *J* = 10.5 Hz and 1.6 Hz, 1H), 3.65 (d, *J* = 10.9 Hz, 1H, H-6a), 3.51 (d, *J* = 8.8 Hz, 1H, H-4), 3.47 (d, *J* = 10.9 Hz, 1H, H-6b), 2.04 (m, 4H, H-5a and NHA*c*), 1.90 (dd, *J* = 2.8 Hz, 15.2 Hz, 1H, H-5a'); ¹³C NMR (100 MHz, CD₃OD) δ 173.6, 77.1, 75.7, 71.1, 70.1 (C-3, C-4, C-5, C-1), 57.5 (C-6), 49.3 (C-2), 36.1 (C-5a), 22.7 (NHA*c*); HRMS (ESI) *m/z*: calcd for C₉H₁₆CINO₅ [M+H]⁺ 254.0795, found 254.0820.

4.13. General Procedure for the preparation of α -pseudo C-1 alkyl epoxides 10a-10c

To a stirred solution of sodium hydride (0.027 g, 1.13 mmol) in anhydrous DMF (2 mL) at 0 °C was added a solution of compound **8** (0.18 g, 0.45 mmol) in anhydrous DMF dropwise, after the addition the reaction mixture was stirred at same temperature for 10 min. Methyl iodide (0.07 mL, 1.13 mmol) was added dropwise to this reaction mixture and the reaction mixture was stirred at room temperature for 3 h. After completion (TLC) of reaction, the reaction mixture was quenched by addition of saturated NH₄Cl aqueous solution (25 mL) and extracted with ethyl acetate (3 × 20 mL), and combined organic layer was washed with brine solution, dried over

anhydrous Na_2SO_4 , filtered and evaporated under reduced pressure. The residue was purified by column chromatography (Ethyl acetate/ hexane, 7:3) to furnished compound **10a** as a colorless solid (0.16 g) in 88% isolated yield. Similar reaction protocol was adopted for the preparation of compounds **10b** and **10c**.

4.13.1. Compound (**10a**). $[\alpha]_D^{20} - 17.5$ (*c* 0.2, CHCl₃); ¹H NMR (400 MHz, CDCl₃) δ 7.37-7.26 (m, 10H, ArH), 6.46 (d, J = 8.4 Hz, 1H, NH), 4.82 (d, J = 11.2 Hz, 1H, CH₂Ph), 4.76-4.73 (m, 1H, H-2), 4.66 (d, J = 12.0 Hz, 1H, CH₂Ph), 4.54 (d, J = 11.6 Hz, 2H, CH₂Ph), 3.81 (t, J = 3.9 Hz, 1H, H-3), 3.69 (dt, J = 3.9 Hz and J = 10.8 Hz, 1H, H-1), 3.35 (s, 4H, OCH₃ and H-4), 2.67 (dd, J = 5.2, and 6.4 Hz, 2H, H-6), 2.25 (t, J = 12.0 Hz, 1H, H-5a), 1.81 (s, 3H, NHA*c*), 1.48 (dd, J = 4.0 and 12.8 Hz, 1H, H-5a'); ¹³C NMR (400 MHz, CDCl₃) δ 169.9 (NHCO), 137.86, 137.8 (ArqC), 128.7, 128.6, 128.1, 128.0, 127.8, 127.6 (ArC), 80.3, 78.1, 77.3, 75.8 (C-5), 73.1, 72.8, 75.3, 57.2, 57.0 (OCH₃ and, C-6), 50.6, 30.8 (C-5a), 23.6 (NHA*c*); HRMS (ESI) *m*/*z*: calcd for C₂₄H₂₉NO₅ [M+H]⁺411.2046, found 411.2051.

4.13.2. Compound (10b)

Compound **10b** was prepared starting from **8** (150 mg, 0.39 mmol) using DMF (5mL) and butyl bromide (0.07 mL, 1.17 mmol, 3.0 equiv) at elevated temperature (50 °C, 3 h) and pure product was isolated (Ethyl acetate/hexane 1:1) in 65% yield (112 mg). $[\alpha]_D^{20}$ – 14.3 (*c* 0.2, CHCl₃); ¹H NMR (400 MHz, CDCl₃) δ 7.37-7.26 (m, 10H, ArH), 6.39 (d, *J* = 8.0 Hz, 1H, N*H*), 4.81 (d, *J* = 11.2 Hz, 1H, CH₂Ph), 4.71 (m, 1H, H-2), 4.67 (d, *J* = 12.0 Hz, 1H, CH₂Ph), 4.54 (d, *J* = 11.6 Hz, 2H, CH₂Ph), 3.82 (t, *J* = 4.0 Hz, 1H, H-3), 3.74 (dt, *J* = 3.9 Hz and 10.8 Hz, 1H, H-1), 3.58 (dd, *J* = 6.4 Hz and 14.8 Hz, 1H, H-4), 3.35-3.30 (m, 2H, O-butyl), 2.69 (q, *J* = 4.0 Hz, 2H, H-6), 2.26 (t, *J* = 12.0 Hz, 1H, H-5a), 1.80 (s, 3H, NH*Ac*), 1.49-1.44 (m, 3H, CH₂ of butyl and H-5a'), 1.34-1.25 (m, 2H), 0.88 (t, *J* = 7.6 Hz, 3H, CH₃ of butyl); ¹³C NMR (100 MHz, CDCl₃) δ 169.8 (NHCO), 137.9, 137.8 (ArqC), 128.6, 128.0, 127.8, 127.7 (ArC), 80.3 (C-4), 78.1 (C-3), 77.3 (C-5), 74.1 (C-1), 73.0 (CH₂Ph), 72.9 (CH₂Ph), 69.0 (C-6), 57.3 (C-2), 32.0 (C-5a), 31.3, 23.6 (NH*Ac*), 19.4, 14.0 (CH₃ of butyl); HRMS (ESI) *m*/z: calcd for C₂₇H₃₅NO₅ [M+H]⁺ 454.2588, found 454.2623.

4.13.3. Compound (10c)

Compound **10c** was prepared starting from **8** (80 mg, 0.20 mmol) using DMF (5mL) and hexyl bromide (0.06 mL, 0.40 mmol, 3.0 equiv) at elevated temperature (50 °C, 3 h) and pure product was isolated after flash chromatography (Ethyl acetate/hexane 7:3) in 64% yield (62 mg). $[\alpha]_D^{20}$ – 11.7 (*c* 0.2, CHCl₃); ¹H NMR (400 MHz,CDCl₃) δ 7.36-7.28 (m, 10H, ArH), 6.39 (d, *J* = 8.0 Hz, 1H, NH), 4.81 (d, *J* = 11.2 Hz, 1H, CH₂Ph), 4.72-4.70 (m, H-2), 4.66 (d, *J* = 12.0 Hz, 1H, CH₂Ph), 4.55 (t, *J* = 11.6 Hz, 2H, CH₂Ph), 3.82 (t, *J* = 4.0 Hz, 1H, H-3), 3.74 (dt, *J* = 3.9, 10.8 Hz, 1H, H-1), 3.57 (dd, *J* = 6.4, 14.8 Hz, 1H, H-4), 3.35-3.29 (m, 2H, hexyl), 2.66 (q, *J* = 4.0 Hz, 2H, H-6), 2.26 (t, *J* = 12.0 Hz, 1H, H-5a), 1.80 (s, 3H, NHAc), 1.49-1.45 (m, 4H), 1.25 (m, 8H), 0.87 (t, *J* = 7.6 Hz, 3H, CH₃ of hexyl); ¹³C NMR (100 MHz, CDCl₃) δ 169.8 (NHCO), 137.9, 137.8 (ArqC), 128.6, 128.1, 128.0, 127.8, 127.7 (ArC), 80.3 (C-4), 78.1 (C-3), 77.3 (C-5), 74.1 (C-1), 73.0 (*C*H₂Ph),72.8 (*C*H₂Ph), 69.3 (C-6), 57.3 (C-2), 31.8 (C-5a), 31.3, 29.9, 29.8, 25.8, 23.6 (NHAc), 22.7, 14.1; HRMS (ESI) *m/z*: calcd for C₂₉H₃₉NO₅ [M+H]⁺ 482.2901, found [M+H]⁺ 482.2941.

4.14. General Procedure for the preparation of α-pseudo C-1 alkyl carbasugars 11a-11c.

4.14.1. Methyl 2-Acetamido-2-deoxy-3,4-di-O-benzyl-5-chloro 5a-carba-α-D- glucopyranoside (11a).

To a stirred solution of compound **10a** (0.08 g, 0.38 mmol) in anhydrous CH₂Cl₂ was added TiCl₄ (0.32 ml, 1M in CH₂Cl₂, 2.01 mmol) dropwise at 0 °C. The reaction mixture was stirred at 0 °C for 10 minutes. After completion (TLC) of reaction, the reaction mixture was quenched with sodium chloride solution (5 mL) and extracted with CH₂Cl₂ (2 × 20 mL). The combined organic layer was washed with brine solution, dried over Na₂SO₄, filtered and evaporated to dryness. The residue was purified by flash chromatography (Ethyl acetate / hexane 7:3) and compound **11a** was obtained as sticky oil (0.06 g) in 69% isolated yield: $[\alpha]_D^{20} + 28.0$ (*c* 0.5, CHCl₃); ¹H NMR (400 MHz, CDCl₃) δ 7.37-7.27 (m, 10H, ArH), 5.54 (d, *J* = 8.8 Hz, 1H, NH), 4.94 (d, *J* = 11.2 Hz, 1H, CH₂Ph), 4.86 (d, *J* = 11.6 Hz, 1H, CH₂Ph), 4.72 (d, *J* = 11.2 Hz, 1H, CH₂Ph), 4.13 (td, *J* = 3.2 Hz and *J* = 10 Hz, 1H, H-2), 3.86 (t, *J* = 9.6 Hz, 1H, H-3), 3.75 (d, *J* = 9.6 Hz, 1H, H-4), 3.67 (m, 1H, H-1), 3.60 (d, *J* = 11.2 Hz, 1H, H-6a), 3.37 (s, 3H, OCH₃), 3.37-3.35 (m, 1H, H-6b), 2.08 (dd, *J* = 3.2 Hz, 15.0 Hz, 1H, H-5a),

1.83 (s, 3H, NHA*c*), 1.81-1.80 (m, 1H, H-5a'); ¹³C NMR (100 MHz, CDCl₃) δ 169.9 (NHCO), 138.4, 138.0 (ArqC), 128.7, 128.6, 128.38, 128.3, 128.2, 128.0 (ArC), 81.5, 79.0, 78.6 (C-3, C-4, C-1), 76.2 (C-5), 75.7, 75.3 (CH₂Ph), 58.2 (OCH₃), 53.6 (C-2), 48.0 (C-6), 31.4 (C-5a), 23.5 (NHA*c*);. HRMS (ESI) *m*/*z*: calcd for C₂₄H₃₀ClNO₅ [M+Na]⁺ 448.1885, found 448.1896.

4.14.2. Butyl 2-Acetamido-2-deoxy-3,4-di-O-benzyl-5-chloro 5a-carba-α-D-glucopyranoside (11b).

Compound **11b** was prepared starting from **10b** (0.1 g, 0.22 mmol) and pure product was isolated (Ethyl acetate/hexane 7:3) in 70% yield (76 mg) after purification. $[\alpha]_D^{20} + 23.0$ (*c* 0.5, CHCl₃); ¹H NMR (400 MHz, CDCl₃) δ 7.37-7.25 (m, 10H, ArH), 5.27 (d, *J* = 10.8 Hz, 1H, NH), 4.96 (d, *J* = 11.7 Hz, 1H, CH₂Ph), 4.87 (d, *J* = 8 Hz, 1H, CH₂Ph), 4.74 (d, *J* = 12 Hz, 1H, CH₂Ph), 4.65 (d, *J* = 12 Hz, 1H, CH₂Ph), 4.21 (s, 1H, OH), 4.02 (td, *J* = 2.8, 10.8 Hz, 1H, H-2), 3.88 (t, *J* = 9.6 Hz, 1H, H-3), 3.80 (dd, *J* = 3.2 and 6.0 Hz, 1H), 3.73 (d, *J* = 11.5 Hz, 1H, H-6a), 3.65-3.60 (m, 2H, OCH₂ of Butyl) 3.35 (d, *J* = 10.4 Hz, 1H, H-6b), 3.26 (dt, *J* = 6.4 Hz and 9.2 Hz, H-1), 2.00 (dd , *J* = 3.2 Hz and 15.2 Hz, 1H, H-5a), 1.83 (dd, *J* = 2.4 Hz and 15.2 Hz, 1H, H-5a'), 1.78 (s, 3H, NH*Ac*), 1.53-1.45 (m, 2H, CH₂ of butyl), 1.35-1.25 (m, 2H, CH₂ of butyl), 0.89 (t, *J* = 7.6 Hz, 3H, CH₃ of butyl); ¹³C NMR (100 MHz, CDCl₃) δ 169.8 (NHCO), 138.4, 138.1 (ArqC), 128.78, 128.7, 128.5, 128.4, 128.1, 127.9 (ArC), 81.8 (C-4), 78.0 (C-3), 77.6 (C-5), 77.4, 76.4 (C-1), 75.8 (CH₂Ph),75.2 (CH₂Ph), 70.8 (C-6), 54.0 (C-2), 47.8, 32.3 (C-5a), 31.8, 23.4 (NH*Ac*), 19.3 (CH₂ of Butyl), 13.8 (CH₃ of Butyl); HRMS (ESI) *m*/*z*: calcd for C₂₇H₃₆ClNO₅ [M+Na]⁺ 512.2174, found 512.2217.

4.14.3. Hexyl 2-acetamido-2-deoxy-3,4-di-O-benzyl-5-chloro 5a-carba-α-D- glucopyranoside (**11c**).

Compound **11c** was prepared starting from **10c** (0.04 g, 0.08 mmol) and pure product was isolated (Ethyl acetate/hexane 7:3) in 72% yield (31 mg). $[\alpha]_D^{20} + 21.5$ (*c* 0.5, CHCl₃); ¹H NMR (400 MHz, CDCl₃) δ 7.37-7.25 (m, 10H, ArH), 5.28 (d, *J* = 9.2 Hz, 1H, NH), 4.96 (d, *J* = 11.6 Hz, 1H, CH₂Ph), 4.87 (d, *J* = 11.6 Hz, 1H, CH₂Ph), 4.74 (d, *J* = 10.8 Hz, 1H, CH₂Ph), 4.66 (d , *J* = 12.0 Hz , 1H, CH₂Ph), 4.21 (s, 1H, OH), 4.03 (td, *J* = 3.2 Hz, *J* = 10.7 Hz, 1H, H-2), 3.88 (t, *J* = 9.2 Hz, 1H, H-3), 3.80 (dd, *J* = 3.2 Hz, 1H), 3.74 (d, *J* = 9.2 Hz, 1H), 3.65-3.61 (m, 2H, OCH₂ of hexyl), 3.35 (d, *J* = 12 Hz, 1H, H-6a) 3.26 (dt, *J* = 7.2 Hz, J = 15.1 Hz, 1H, H-1), 1.99 (dd , *J*

= 3.2, 15.2, 1H, H-5a), 1.86 (dd, J = 2.3, 15.0 Hz, 1H, H-5a'), 1.78 (s, 3H, NHAc), 1.50-1.48 (m, 2H), 1.29-1.25 (m, 7H), 0.88 (t, J = 7.6 Hz, 3H, CH₃ of hexyl); ¹³C NMR (100 MHz, CDCl₃) δ 169.8 (NHCO), 138.4, 138.1 (ArqC), 128.78, 128.7, 128.6, 128.5, 128.4 128.1, 128.0 (ArC), 81.7, 78.2 (C-3, C-4), 76.4 (C-5), 75.8, 75.2 (CH₂Ph), 71.1, 54.0, 47.8 (C-2, C-6), 32.3, 31.6 (C-5a), 29.8, 25.8, 23.5 (NHAc), 22.7, 14.1 (CH₃ of hexyl); HRMS (ESI) *m/z*: calcd for C₂₉H₄₀CINO₅ [M+H]⁺ 518.2668, found 518.2718.

4.15. General Procedure for the preparation of α-pseudo C-1 alkyl carbasugars 12a-12c.

4.15.1. Methyl 2-acetamido-2-deoxy-5-chloro 5a-carba-α-D- glucopyranoside (12a).

To a stirred solution of compound **11a** (0.05 g, 0.11 mmol) in methanol was added Palladium hydroxide (0.020 g, 20% weight on carbon, wet) in methanol (5 mL) at room temperature. The reaction mixture was stirred under H₂ gas balloon pressure for 12 h. The reaction mixture was filtered through celite, and the filtrate was evaporated to dryness to furnish compound **12a** as a colorless sticky solid (0.025 g, 83%): $[\alpha]_D^{20}$ + 37.0 (*c* 0.2, CH₃OH); ¹H NMR (400 MHz, D₂O) δ 3.92-3.82 (m, 2H), 3.74 (s, 1H), 3.66 (brs, 2H), 3.62 (d, *J* = 11.2 Hz, 1H, H-6b), 3.42 (s, 3H, OCH₃), 2.40 (dd, *J* = 3.6 Hz and 16.0 Hz, 1H, H-5a), 2.09 (s, 3H, NHAc), 1.80 (d, *J* = 12.0 Hz, 1H, H-5a'); ¹³C NMR (125 MHz, D₂O) δ 176.7 (NHCO), 80.7 (C-3), 77.8 (C-4), 76.5 (C-5), 72.0 (C-1), 60.5 (C-2), 57.3 (OCH₃), 51.5 (C-6), 33.3 (C-5a), 24.5 (NHAc); HRMS (ESI) *m/z*: calcd for C₁₀H₁₈ClNO₅ [M+Na]⁺ 290.0766, found 290.0770.

4.15.2. Butyl 2-acetamido-2-deoxy-5-chloro 5a-carba-α-D- glucopyranoside (12b).

Compound **12b** was prepared starting from **11b** (60 mg, 0.122 mmol) and pure product was obtained in 78% yield (35 mg). $[\alpha]_D^{20}$ +34.0 (*c* 0.2, CH₃OH); ¹H NMR (400 MHz, CD₃OD) δ 3.85-3.84 (m, 1H), 3.79-3.77 (m, 2H), 3.67-3.61 (m, 2H), 3.48-3.41 (m, 3H), 2.18 (dd, *J* = 2.8, 15.6 Hz, 1H, H-5a), 2.15 (s, 3H, NHA*c*), 1.69 (dd, *J* = 2.8 Hz and 15.6 Hz, 1H, H-5a'), 1.58-1.52 (m, 2H), 1.42-1.29 (m, 2H), 0.93 (q, *J* = 7.6 Hz, 3H, CH₃ of hexyl); ¹³C NMR (100 MHz, CD₃OD) δ 173.4 (NHCO), 78.5, 76.5, 75.8, 72.0, 71.0, 56.7, 32.9, 32.8, 22.5 (NHA*c*), 20.1 14.1; HRMS (ESI) *m/z*: calcd for C₁₃H₂₄CINO₅ [M+H]⁺ 310.1415, found 310.1445.

4.15.3. Hexyl 2-acetamido-2-deoxy-5-chloro 5a-carba-α-D- glucopyranoside (12c).

Compound **12c** was prepared starting from **11c** (30 mg, 0.057 mmol) and pure product was obtained in 77% yield (15 mg). $[\alpha]_D{}^{20}$ + 30.5 (*c* 0.2, CH₃OH); ¹H NMR (400 MHz, CD₃OD) δ 3.85 (dd, *J* = 2.0 Hz, 1H), 3.79-3.77 (m, 2H), 3.67-3.61 (m, 2H), 3.49-3.46 (m, 2H), 3.43 (dt, *J* = 6.4 Hz, J = 9.6 Hz, 1H), 2.16 (dd, *J* = 3.2 Hz and *J* = 15.6 Hz, 1H, H-5a), 2.00 (s, 3H, NHA*c*), 1.80 (dd, *J* = 2.8 Hz, 15.6 Hz, 1H, H-5a'), 1.59-1.56 (m, 2H), 1.38-1.28 (m, 6H), 0.91 (t, *J* = 6.4 Hz, 3H, CH₃ of hexyl); ¹³C NMR (100 MHz, CD₃OD) δ 78.5, 76.5, 75.8, 72.3, 71.0, 56.7, 33.0, 32.7, 30.7, 26.7, 23.6 (NHA*c*), 22.6, 14.3; HRMS (ESI) *m/z*: calcd for C₁₅H₂₈CINO₅ [M+H]⁺ 338.1729, found 338.1756.

Appendix A. Supplementary data

Supplementary data related to this article can be found at DOI: XXXX.

These data includes ¹ H, ¹³ C NMR spectra for all new compounds and for previously reported compounds. The data also includes ¹H-¹H COSY and ¹H-¹³C HSQC spectra of selected new compounds. Reaction optimization for synthesis of **5a**, **6a**, IBX mediated oxidation of **6b** and transition states of stereoselecetive epoxidation on **5a**. (PDF)

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