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Agnete H. Viuff  $^{\rm a}$  , Jacob C. Hansen  $^{\rm a}$  , Anja B. Christiansen  $^{\rm a}$  & Henrik H. Jensen  $^{\rm a}$ 

<sup>a</sup> Department of Chemistry, Aarhus University, Aarhus, Denmark Accepted author version posted online: 10 May 2012. Version of record first published: 06 Mar 2013.

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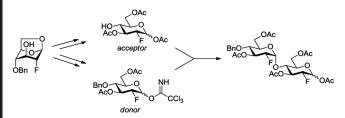
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## SYNTHESIS OF A DUAL-PURPOSE 2-DEOXY-2-FLUORO-GLUCOPYRANOSYL BUILDING BLOCK

# Agnete H. Viuff, Jacob C. Hansen, Anja B. Christiansen, and Henrik H. Jensen

Department of Chemistry, Aarhus University, Aarhus, Denmark

#### **GRAPHICAL ABSTRACT**



Abstract We demonstrate a straightforward route to 1,3,6-tri-O-acetyl-4-O-benzyl-2deoxy-2-fluoro-D-glucopyranose through potassium hydrogen fluoride opening of a Černý epoxide under microwave irradiation followed by acetolysis. The fluoroglucose building block was used as a key intermediate in the synthesis of 2,2'-dideoxy-2,2'-difluoromaltose. Supplemental materials are available for this article. Go to the publisher's online edition of Synthetic Communications<sup>®</sup> to view the free supplemental file.

Keywords Epoxide opening; glycosylation; maltose; microwave

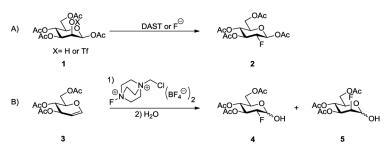
#### INTRODUCTION

The introduction of fluorine into bioactive compounds can be a demanding synthetic task but is a widely used and often valuable maneuver to obtain compounds with increased bioactivity and/or stability.<sup>[1]</sup> In practice, both a nucleophilic (fluoride or diethylaminosulfurtrifluoride, DAST) and an electrophilic (SelectFluor)<sup>[2]</sup> approach can be used for placing a fluorine atom at a  $sp^3$  center in an organic molecule.

Conducting nucleophilic substitution reactions at C-2 of aldohexoses is known to be notoriously difficult. For the synthesis of the 2-deoxy-2-fluoroglucose building block, a good leaving group (triflate or  $Et_2NS(O)F$  from  $DAST)^{[3]}$  and a favorable dipole orientation<sup>[4]</sup> ( $\beta$ -mannose) is required to obtain a successful reaction. This nucleophilic approach is used for the preparation of <sup>18</sup>F labelled 2-deoxy-2-fluoroglucose (FDG) for

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Address correspondence to Henrik H. Jensen, Department of Chemistry, Aarhus University, Langelandsgade 140, 8000 Aarhus C, Denmark. E-mail: hhj@chem.au.dk



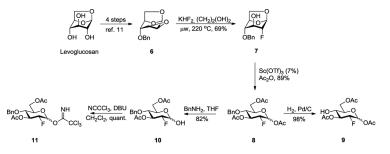
Scheme 1. Often used approaches for preparing 2-deoxy-2-fluoroglucopyranoses.

use in tumor localization by positron emission tomography<sup>[5]</sup> but is additionally widely used for the synthesis of the unlabelled FDG (Scheme 1A).<sup>[6]</sup> Another often employed preparation of this building block (FDG) is electrophilic fluorination of D-glucal with SelectFluor.<sup>[7]</sup> A significant drawback with this protocol, however, is that the reaction outcome is often an inseparable mixture of D-manno/D-gluco isomers (Scheme 1B).<sup>[8]</sup>

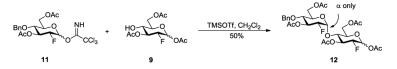
The presence of fluorine in place of O-2 in synthetic glycosides leads to dramatically increased hydrolytic stability of the glycosidic linkage<sup>[9]</sup> and in some cases interesting biological results have been obtained.<sup>[10]</sup> Both approaches for attaining 2-deoxy-2-fluoro-D-glucose building blocks for disaccharide synthesis, for example, are not ideal because still a number of steps will be required for installation of the appropriate protecting groups and donor function. As a supplement to the existing methods we here present a straightforward strategy for the synthesis of a dualpurpose 2-deoxy-2-fluoroglucose building block, which can be converted to both a glucosyl donor and 4-OH glucosyl acceptor.

#### **RESULTS AND DISCUSSION**

Our synthesis started from commercially available levoglucosan, which in four steps was converted into Černý epoxide **6** without the need for chromatographic purification (Scheme 2).<sup>[11]</sup> *trans*-Diaxial opening of this epoxide with KHF<sub>2</sub> has previously been demonstrated, albeit with moderate success, giving a yield of 40% of the 1,6-anhydro-4-*O*-benzyl-2-deoxy-2-fluoro-glucopyranose sugar (7) along with



Scheme 2. Synthesis of fluorinated acceptor (9) and donor (11) from levoglucosan.



Scheme 3. Synthesis of 2,2'-dideoxy-2,2'-difluoro maltose.

its anti-Fürst–Plattner opened 1,6-anhydro-4-*O*-benzyl-3-deoxy-3-fluoro-altropyranose (3%, structure not shown).<sup>[12]</sup> We decided to investigate whether carrying out the reaction in a sealed tube under microwave irradiation had a beneficial effect on the reaction outcome. To our delight, full conversion of the epoxide starting material (6) was observed after only 20 min at 220 °C, affording the desired *gluco*configured fluorosugar 7 in an isolated yield of 69% without any traces of the *trans*-diequatorial product.

Next, the 2-fluoro-1,6-anhydrosugar (7) was smoothly opened by an acetolysis reaction under scandium triflate catalysis<sup>[13]</sup> to give an anomeric mixture of triacetate **8**. To obtain a 4-OH acceptor (9), the benzyl ether was uneventfully cleaved by hydrogenolysis without any sign of acetyl migration.

To translate the key tri-acetate (8) into a useful glucosyl donor, the anomeric acetate was successfully removed by benzylamine in tetrahydrofuran (THF) to give reducing sugar 10 before this was treated with trichloroacetonitrile in the presence of 1,8-diazabicyclo[5.4.0]undec-7-ene (DBU) to give trichloroacetimidate glucosyl donor 11.

To demonstrate the usefulness of the acceptor (9) and donor (11), the synthesis of a disaccharide from the two prepared building blocks was attempted. The reaction was carried out in the nonparticipating solvent dichloromethane and a majority of maltose rather than cellubiose was expected.<sup>[14]</sup> Because of the strongly electron-withdrawing nature of fluorine, no activation was found to take place below  $0^{\circ}$ C by using TMSOTf as the promoter.

Only the  $\alpha$ -linked product could be isolated from the reaction mixture in the moderate yield of 50%. Yields in this range are not uncommon for glycosylations with 2-fluoro-donors.<sup>[10]</sup>

#### CONCLUSION

We have shown that Cerný epoxide **6** can be efficiently opened by  $KHF_2$  under microwave irradiation and produce a 2-deoxy-2-fluoro sugar, which in a straightforward manner can be converted into both a glucosyl donor and a 4-OH glucosyl acceptor. The present approach is well suited for the synthesis of larger oligosaccharide fragments containing 1,4-linkages to and from a 2-deoxy-2-fluoro-glucosyl building block. This was demonstrated by the synthesis of 2,2'-deoxy-2,2'-fluoro-maltose.

#### **EXPERIMENTAL**

General experimental details about the synthesis of compounds 8–11 can be found in the Supporting Information, available online.

#### 1,6-Anhydro-4-O-benzyl-2-deoxy-2-fluoro-β-D-glucopyranose (7)

The 2,3-epoxy-1,6-anhydrosugar (489 mg, 2.1 mmol) and potassium hydrogen fluoride (1.19 g, 15.2 mmol, 7 eq) was added to ethylene glycol (6 mL) in a 10 to 20-mL microwave vial. The mixture was subjected to microwave irradiation for 20 min at 220 °C. The reaction was then cooled to rt and diluted with water (50 mL) before the aqueous layer was extracted with ethyl acetate ( $7 \times 30 \text{ mL}$ ), and the combined organic phases were dried over MgSO<sub>4</sub>, filtered, and concentrated under reduced pressure. The crude product was purified by flash column chromatography (pentane/EtOAc 1:2) to give the product (7) as a colorless oil (351 mg, 69%).  $R_{\rm f}$ (pentane/EtOAc 2:3) 0.44. <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>)  $\delta_{\rm H}$  7.40–7.27 (m, 5H, ArH), 5.52 (d, 1H, J<sub>1,F</sub> 5.2 Hz, H1), 4.70 (d, 1H, J<sub>gem</sub> 12.2 Hz, PhCHH), 4.65 (d, 1H, PhCHH), 4.59 (d, 1H, J<sub>5,6a</sub> 5.4 Hz, H5), 4.24 (dd, 1H, J<sub>2,3</sub> 2.8 Hz, J<sub>2,F</sub> 47.2 Hz, H2), 3.97 (dt, 1H, J<sub>2,3;3,4</sub> 2.8 Hz, J<sub>3,F</sub> 20.0 Hz, H3), 3.87 (d, 1H, J<sub>6a,6b</sub> 7.6 Hz, H6a), 3.66 (dd, 1H,  $J_{5.6b}$  5.4 Hz, H6b), 3.32 (d, 1H, H4), 2.60 (b s, 1H, OH). <sup>13</sup>C NMR  $(100 \text{ MHz}, \text{ CDCl}_3) \delta_{\text{C}} 137.5, 128.6, 128.1, 127.9 \text{ (Ar)}, 99.5 \text{ (d, }^2J 30 \text{ Hz}, \text{ C1)}, 89.7$ (d, <sup>1</sup>J 181.5 Hz, C2), 78.2 (d, <sup>3</sup>J 6.2 Hz, C4), 74.9 (C5), 71.7 ( $CH_2Ph$ ), 69.8 (d, <sup>2</sup>J 26.2, C3), 66.1 (C6). LRMS (ES): calcd. for C<sub>13</sub>H<sub>15</sub>FO<sub>4</sub>Na: 277.1, found 277.0.

## 4-(3,6-Di-*O*-acetyl-4-*O*-benzyl-2-deoxy-2-fluoro-α-D-glucopyranosyl)-1,3,6-tri-*O*-acetyl-2-deoxy-2-fluoro-α/β-D-glucopyranose (12)

Donor 11 (220 mg, 0.44 mmol, 2.1 eq) and acceptor 9 (64 mg, 0.21 mmol) were mixed in CH<sub>2</sub>Cl<sub>2</sub> and concentrated under reduced pressure. The mixture was then redissolved in dry CH<sub>2</sub>Cl<sub>2</sub> (4mL) and cooled to 0°C before TMSOTf (0.09mL, 0.50 mmol, 2.4 eq) was added under an N<sub>2</sub> atmosphere. The reaction was left to react overnight at 5°C, after which additional TMSOTf (0.03 mL) was added. After stirring for additional 3 h at 0  $^{\circ}$ C, the reaction was quenched with Et<sub>3</sub>N, concentrated under reduced pressure, and purified by flash column chromatography (pentane/ EtOAc  $20:1 \rightarrow 5:1 \rightarrow CH_2Cl_2/EtOAc 20:1$ ) to give disaccharide (67 mg, 50%).  $R_f$ (pentane/EtOAc 2:1) 0.14. [α]<sup>295K</sup><sub>D</sub> 10.6 (c 1, CHCl<sub>3</sub>). Major isomer: <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>) δ<sub>H</sub> 7.33–7.17 (m, 5H, ArH), 6.31 (d, 1H, J<sub>1.2</sub> 3.8 Hz, H1), 5.59 (q, 1H, J 9.6 Hz, H3/H3'), 5.50 (q, 1H, J 9.8 Hz, H3'/H3), 5.15 (d, 1H,  $J_{1',2'}$ 3.9 Hz, H1'), 4.55 (d, 1H, Jgem11.1 Hz, PhCHH), 4.49 (d, 1H, PhCHH), 4.44 (dd, 1H, J<sub>2,F</sub> 48.6 Hz, J<sub>2,3</sub> 9.7 Hz, H2), 4.30 (dd, 1H, J<sub>2',3'</sub> 9.8 Hz, J<sub>2',F</sub> 48.6 Hz, H2'), 4.35 (dd, 1H, J 1.9 Hz, J 12.3 Hz, H6a/H6'a), 4.28-4.12 (m, 3H, H6'a/H6a, H6b, H6'b), 3.97 (ddd, 1H, J 1.8 Hz, J 4.2 Hz, J 10.1 Hz, H5/H5'), 3.92 (ddd, 1H, J 2.2 Hz, J 4.2 Hz, J 10.0 Hz, H5'/H5), 3.77 (t, 1H, J 9.6 Hz, H4/H4'), 3.48 (t, 1H, J 9.6, H4'/H4), 2.19 (s, 3H, CH<sub>3</sub>), 2.05 (s, 3H, CH<sub>3</sub>), 2.03 (s, 3H, CH<sub>3</sub>), 2.01 (s, 3H, CH<sub>3</sub>), 1.99 (s, 3H, CH<sub>3</sub>). Major isomer: <sup>13</sup>C NMR (100 MHz, CDCl<sub>3</sub>)  $\delta_{\rm C}$ 170.5, 170.5, 169.5, 169.3, 169.0 (CO), 137.1, 128.7, 128.3, 128.1 (ArC), 98.8 (d,  $J_{2',F}$  21.1, C2'), 88.4 (d,  $J_{1,F}$  22.2, C1), 87.6 (d,  $J_{2',F}$  195.4, C2'), 86.8 (d,  $J_{2,F}$  195.8, C2), 75.4 (C4'/C4), 75.4 (C4/C4'), 74.8 (PhCH<sub>2</sub>), 71.8 (d, J 17.6 Hz, C3/C3'), 71.3 (d, J 18.9 Hz, C3'/C3), 70.5 (C5/C5'), 70.1 (C5'/C5), 62.5 (C6/C6'), 62.3 (C6'/ C6), 21.1, 21.0, 20.9, 20.8, 20.7 (CH<sub>3</sub>). Major isomer: <sup>19</sup>F NMR (377 MHz, CDCl<sub>3</sub>) δ<sub>F</sub> -200.8 (dd, J 12.4 Hz, J 52.4 Hz), -202.5, (dd, J 12.0 Hz, J 52.0 Hz). Minor isomer <sup>19</sup>F NMR (377 MHz, CDCl<sub>3</sub>)  $\delta_{\rm F}$  –201.4 (dd, J 12.4 Hz, J 52.4 Hz), –202.35 (dd, J 12.8 Hz, J 51.2 Hz). HRMS (ES): calcd. for C<sub>36</sub>H<sub>38</sub>O<sub>6</sub>Na 669.1971; found 669.1974.

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