Dyes and Pigments 86 (2010) 233-237

Contents lists available at ScienceDirect

Dyes and Pigments

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# High-efficiency undoped blue organic light-emitting device

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## ARTICLE INFO

Article history: Received 10 December 2009 Received in revised form 20 January 2010 Accepted 21 January 2010 Available online 28 January 2010

Keywords: High-efficiency Non-doped Blue Organic light-emitting diode Electroluminescence Small-molecule

#### 1. Introduction

Since Tang and VanSlyke [1] first introduced efficient organic light-emitting devices (OLEDs), organic electroluminescent devices have attracted much scientific and commercial interest owing to their promising application in full-colour displays as well as largearea, flexible, lightweight light sources [2,3]. Full-colour displays require blue, green, and red emission elements with high device stability, high luminous efficiency and colour purity. Although significant improvement in OLED performance has been achieved over the past decades, further improvement is still required, especially in terms of the performance of blue OLEDs in the context of current efficiency and external quantum efficiency, which are relatively poor compared with red and green OLEDs. Blue-emitting materials are of interest not only as a major constituent of red-green-blue full-colour displays, but also as the key emitting element for generating white light in combination with the complementary yellow colour.

# ABSTRACT

A high-efficiency, undoped, blue, organic light-emitting device was devised that employed a novel electroluminescent material 4-(7,10-diphenylfluoranthen-8-yl)-*N*,*N*-diphenylbenzenamine as electrofluorescence emitter. The device with a simple structure of ITO/*N*,*N'*-bis(1-naphthyl)-*N*,*N'*-diphenyl-1,1'-biphenyl-4,4'-diamine/4-(7,10-diphenylfluoranthen-8-yl)-*N*,*N*-diphenylbenzenamine/4,7-diphenyl-1,10-phenanthroline/LiF /Al exhibited stable blue light emission of CIE chromaticity coordinates ( $x = 0.19 \pm 0.01$  and  $y = 0.45 \pm 0.02$ ), and a current efficiency of 6.0 cd A<sup>-1</sup> and a power efficiency of 4.6 lm W<sup>-1</sup>.

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To improve electroluminescence (EL) quantum efficiency, doping of fluorescent or phosphorescent dyes in the emissive layer (EML) is the most effective approach adopted nowadays. However, the success of this doping method relies on the precise control of the small dopant amounts used, which are of the order  $\sim 0.1\%$  [2,4]. This imposes pronounced manufacturing process control which increases production costs. In addition, phase separation in a guesthost system is also a potential problem [5-7]; recent investigation has proven that phase separation upon heating is an important cause of performance degradation in some guest-host systembased devices. Although host and guest molecules are initially homogeneously mixed, guest molecules commonly aggregate leading to phase separation during operation and/or upon heating [5–7]. Phase separation increases the host-guest distance beyond the capture radius R (1–10 nm) of a guest molecule for efficient host-guest energy transfer, thus rendering energy transfer ineffective [8]. This phenomenon can further reduce device lifetime, especially under high-temperature operation. In view of these shortcomings, considerable efforts have recently been devoted to the synthesis of high-efficiency non-doped blue-emitting materials [9-23]

Indeed, the molecular design of the structure of blue-emitting materials can influence their performance and thermal stability.

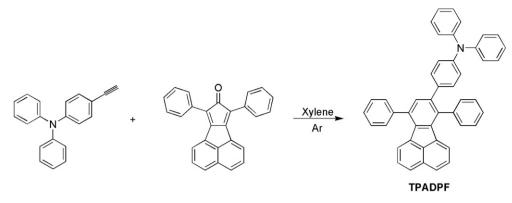


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Scheme 1. Synthetic route of TPADPF.

Spiro-fluororene has received much attention as blue emitters because of its outstanding luminescent properties [24–26], although the multiple-step synthesis, coupled with low yields, are not commercially attractive. Chiechi et al. [9] recently developed a robust, fluoranthene derivative, fluorophore 7,8,10-triphenyl-fluoranthene (TPF), as a blue-emitting material in OLEDs. This compound was simply obtained in two synthetic steps from commercial starting materials and exhibited high quantum yield (0.86) in the solid-state. In addition, TPF can be employed as a single layer for light emission, in which the undoped device displayed maximum current and power efficiencies of 3.02 cd  $A^{-1}$  and 1.1 lm  $W^{-1}$ , respectively.

This paper concerns the synthesis and characterization of the fluoranthene derivative, 4-(7,10-diphenylfluoranthen-8-yl)-*N*,*N*-diphenylbenzenamine (TPADPF) which is obtained by a four step synthesis in high yield according to the Diels–Alder reaction. Comparing with unsubstituted TPF [9], diphenylamine was introduced at carbon 4 position of the benzene ring 8 because of its rigid structure and hole transporting properties that are important for producing an undoped emitting material.

## 2. Experimental

### 2.1. Material synthesis

The fluoranthene derivative TPADPF was synthesized according to the Diels—Alder reaction [9,27,28] (Scheme 1). 4-ethynyl-*N*,*N*diphenylbenzene amine [28] and 7,9-diphenyl-8H-cyclopenta[I] acenaphthylen-8-one [29] were synthesized according to literature procedures. All solvents were purified by routine procedures.

## 2.2. Synthesis of TPADPF

4-ethynyl-*N*,*N*-diphenylbenzene amine (807 mg, 3.0 mmol) and 7,9-diphenyl-8H-cyclopenta[l]acenaphthylen-8-one (1.07 g, 3.0 mmol)

were dissolved in *o*-xylene (40 mL) under an argon atmosphere and the resultant mixture was heated for 24 h at 170 °C (oil bath temperature). After the mixture was cooled to room temperature, ethanol (200 mL) was added. The precipitate was filtered, washed with ethanol (300 mL) and dried in a vacuum, followed by column chromatography (dichloromethane/petroleum ether, 1:6) on silica gel, TPADPF was obtained as a slightly yellow and strongly fluorescent solid. Yield: 85%. <sup>1</sup>H NMR (CD<sub>2</sub>Cl<sub>2</sub>, 400 MHz):  $\delta$  7.78–7.68 (m, 4H), 7.61–7.52 (m, 3H), 7.48–7.18 (m, 12H), 7.12–6.95 (m, 9H), 7.14 (d, *J* = 7.2, 2H), 6.74 (d, *J* = 7.2, 1H),. MS: m/z 597. Anal. Calcd for C<sub>46</sub>H<sub>31</sub>N: C, 92.43; H, 5.23; N, 2.34. Found: C, 94.55; H, 5.28; N, 2.28.

## 2.3. Device fabrication and characterization

Fig. 1 shows the structures of N,N'-bis(1-naphthyl)-N,N'diphenyl-1,1'-biphenyl-4,4'-diamine (NPB) and 4,7-diphenyl-1,10phenanthroline (BPhen). Devices were constructed on a glass substrate which had been pre-coated with a patterned layer of indium-tin oxide (ITO) having a sheet resistance of  $30 \Omega$  square<sup>-1</sup>. Substrates were cleaned with isopropyl alcohol, Decon 90, and deionized water and then dried in an oven, before being finally treated in a UV-ozone chamber. All organic and metal layers were grown in succession without breaking vacuum (at a base pressure of  $10^{-6}$  mbar). Deposition rates were monitored with a quartz oscillation crystal and controlled at 0.1-0.2 nm/s for both organic and metal layers. A shadow mask was used to define the cathode to make four 0.1 cm<sup>2</sup> devices on each substrate. EL spectra and current density-voltage-luminance (J-V-L) characteristics of OLEDs were measured with a programmable Keithley model 237 power source and a Spectrascan PR650 photometer under ambient condition. <sup>1</sup>H NMR spectra were recorded with a Bruker DPX-400 spectrometer (400 MHz). Mass spectrometry (MS) was performed on a PE SCIEX LC/MS spectrometer. Elemental analyses (EA) were performed on a Vario EL Elementar by the Flash EA 1112 method. Absorption and photoluminescence (PL) spectra of TPADPF were measured with

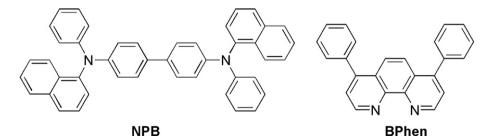


Fig. 1. Chemical structures of NPB and BPhen.

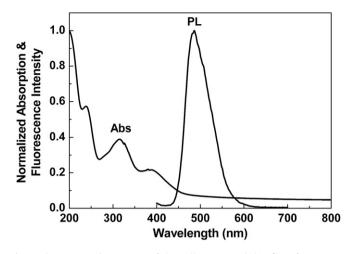


Fig. 2. Absorption and PL spectra of thermally evaporated thin film of TPADPF on a quartz substrate.

a Perkin Elmer Lambda 2S US/VIS spectrometer and a Perkin Elmer LS 50B luminescence spectrometer, respectively. The ionization potential ( $I_P$ ) of TPADPF was measured with ultraviolet photoelectron spectroscopy (UPS) in a VG ESCALAB 220i-XL surface analysis system, whereas the electron affinity ( $E_A$ ) was estimated by subtracting from the optical bandgap ( $E_g$ ) determined by the absorption spectrum of its solid-state film.

# 3. Results and discussion

## 3.1. Photo-physical characteristics of TPADPF

TPADPF was synthesized in-house according to the synthesis route in Scheme 1, and its molecular structure was confirmed with mass spectrometry, <sup>1</sup>H nuclear magnetic resonance, and elemental analyses. Fig. 2 shows the absorption and PL spectra of vacuum-deposited thin film of TPADPF on a quartz substrate. It can be seen that the PL spectrum has a strong blue emission peak at 486 nm under direct excitation at 386 nm, while the absorption spectrum has its characteristic peaks at 385, 314, and 238 nm, respectively.

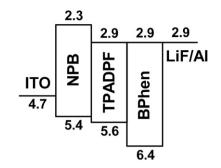


Fig. 4. Energy level diagram for the TPADPF-based device.

The  $E_g$  for TPADPF is 2.7 eV, calculated from the onset of the thin film absorption spectrum.

## 3.2. Electronic structure of TPADPF

UPS is the useful tool for obtaining the electronic band structures of organics. Some important values, for instance,  $I_P$  and the highest occupied states (HOS) can be obtained from UPS. Fig. 3 shows a He I (hv = 21.22 eV) UPS spectrum of the TPADPF film under ultra-high vacuum conditions. The inelastic electron cutoff and the HOS of the highest occupied molecular orbital (HOMO) are also enlarged. With reference to these values,  $I_P$  could be calculated by  $I_P = 21.22 - (25.32 - 9.70) = 5.6 \text{ eV}$ . Subtracting the  $E_g$  of 2.7 eV from the  $I_P$ , the  $E_A$  of TPADPF was estimated to be 2.9 eV. Fig. 4 illustrates the energy level diagram for the TPADPF-based device.

## 3.3. Device characteristics of TPADPF

In order to investigate EL properties of organic TPADPF, OLEDs with architectures of: (A) ITO/TPADPF (100 nm)/BPhen (20 nm)/LiF (0.5 nm)/Al (100 nm); and (B) ITO/NPB (70 nm)/TPADPF (30 nm)/ BPhen (20 nm)/LiF (0.5 nm)/Al (100 nm) were fabricated by thermal vapor deposition, whereas NPB and BPhen served as a hole transporting and an electron transporting materials, respectively, and TPADPF functioned as both hole transporting and light-emitting material. Fig. 5 shows the EL spectra for devices A

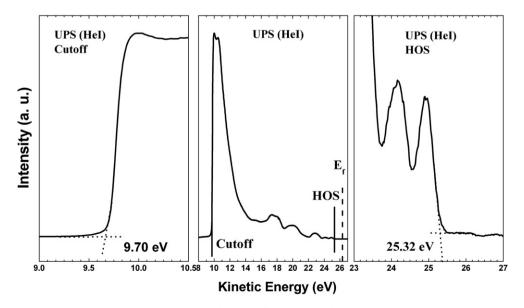


Fig. 3. UPS spectrum of a TPADPF film obtained with He I excitation.

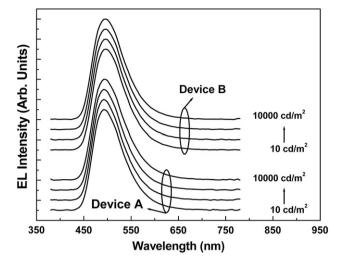


Fig. 5. EL spectra of device A and device B viewed in the normal direction at the luminescence of 10, 100, 1000, and  $10,000 \text{ cd/m}^2$ , respectively.

and B viewed in the normal direction at different luminance (L) levels. As seen in Fig. 5, both devices A and B exhibited blue light. The EL spectral peaks centered at 492 nm with the full spectral widths at half maxima (FWHM) of 73.5, 73.5, 74.3, and 77.9 nm for device A while the peaks located at 496 nm with FWHM of 76.3, 76.5, 76.8, and 77.0 nm for device B at the *L* = 10, 100, 1000, and 10,000 cd/m<sup>2</sup>, respectively. The corresponding CIE 1931 chromaticity coordinates of ( $x = 0.19 \pm 0.01$ ,  $y = 0.43 \pm 0.02$ ) for device A and  $(x = 0.19 \pm 0.01, y = 0.45 \pm 0.02)$  for device B, respectively. It should be highlighted that our recent study on the use of another new blue emitter 4,4',4"-trispyrenylphenylamine (TPyPA) showed exciplex formation at the TPyPA/BPhen contact as a consequence of an additional yellow emission peak at 570 nm [17]. On the contrary, exciplex formation does not occur in the present devices, which may be attributed to a weaker electron donating property of TPADPF as compared to TPyPA.

The electrical characteristics of devices A and B are depicted in Fig. 6. Under the same operating voltage, device B demonstrates a lower current density and a higher luminance than device A, even though the turn-on voltage (defined as voltage required to obtain a luminance of 1 cd/m<sup>2</sup>) of both devices are the same ( $V_{turn-on} = 2.6$  V). For instance, at the operating voltage of 5 V, the current density and the luminance for device A are 114.6 mA/cm<sup>2</sup> and

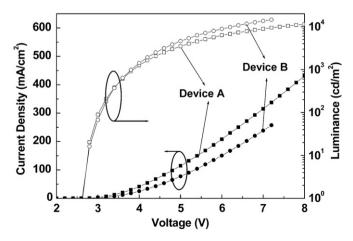


Fig. 6. J-V-L characteristics of the TPADPF-based devices.

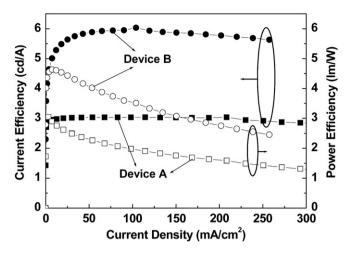


Fig. 7. Current efficiency-current density-power efficiency characteristics of the TPADPF-based devices.

3477 cd/m<sup>2</sup>, respectively; whilst those for device B are only 77.4 mA/cm<sup>2</sup> and 4597 cd/m<sup>2</sup>. Surprisingly, the driving voltage for device A is much lower than that for device B at the same current density. It is commonly realized that NPB can act as a steppingstone to enhance hole injection from ITO to EML, resulting in a reduction of driving voltage. However, it is not the case for the present TPADPF-based devices. The reasons behind this phenomenon may be attributed to the elimination of current/luminescence quenching sites at the contact of ITO/TPADPF; particularly NPB with relatively small  $E_A$  (~2.3 eV) can function as an electron-blocking layer at the ITO/TPADPF interface. Another factor may be ascribed to different carrier mobilities in organic layers [30], in which the hole mobility in TPADPF is comparatively higher than that in NPB, thus resulting in a lower driving voltage.

Apart from the I-V-L characteristics, the incorporation of NPB can improve device efficiencies. As shown in Fig. 7, the maximum current and power efficiencies of device A are 3.0 cd/A ( $\eta_{\text{FOF}} =$ 1.20%) and 3.1 lm/W, respectively, whereas those of device B are 6.0 cd/A ( $\eta_{\text{EOE}} = 2.37\%$ ) and 4.6 lm/W, respectively ( $\eta_{\text{EOE}}$  is the external quantum efficiency). The performance improvement for device B can be assigned to be a better confinement of hole and electron currents within the TPADPF layer, which may be due to the lower hole mobility in NPB than that in TPADPF as well as the elimination of the quenching sites by incorporation of low  $E_A$  of NPB, consistent with the I-V-L characteristics. It is worth pointing out that the problematic roll-off characteristic of current efficiency at high operational brightness is not observed in the present devices. There is only a slight change in current efficiencies of 2.9 and 5.8 cd/A for devices A and B (only ~3% drop from the maximum values) even at the current density as high as 250 mA/cm<sup>2</sup>. Although its colour purity has room for improvement, these excellent device performance does show that TPADPF is the suitable candidate for commercial lighting/display applications.

#### 4. Conclusions

In summary, we have fabricated a highly efficient non-doped blue OLED by using a novel EL material TPADPF. The device with a simple structure of ITO/NPB/TPADPF/BPhen/LiF/Al demonstrated a high current efficiency of 6.0 cd/A, and a high power efficiency of 4.6 lm/W. It shows stable blue emission with the CIE coordinates of ( $x = 0.19 \pm 0.01$ ,  $y = 0.45 \pm 0.02$ ), with the CIE coordinates and the FWHM remaining unchanged over a wide luminance range.

The present results demonstrate that TPADPF is a promising candidate as a blue-emitting material in OLEDs.

## Acknowledgements

This work was supported by the Key Laboratory of Photochemical Conversion and Optoelectronic Materials, TIPC, CAS and Li Ka Shing Foundation.

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