SYNTHESIS OF 4-DEOXY-β-RHODOMYCINONE VIA INCORPORATION OF A CHIRAL BUILDING BLOCK DERIVED FROM METHYL a-D-**GLUCOPYRANOSIDE**

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ABSTRACT

Methyl 4,6-O-benzylidene-3-deoxy-2-C-ethyl- α -D-ribo-hexopyranoside was converted in six steps into (R)-3-benzyloxy-3-(trityloxymethyl)pentanal. This chiral building block was coupled to leucoquinizarin to afford 4-deoxy-y-rhodomycinone, using two successive Marschalk reactions. Hydroxylation at C-7 gave 4-deoxy- β rhodomycinone.

INTRODUCTION

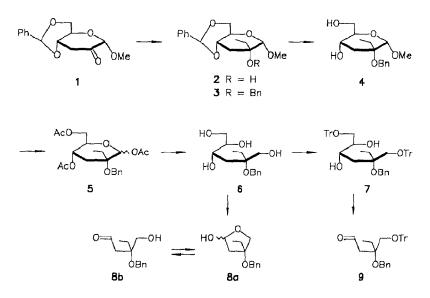
Several anthracycline antitumor antibiotics, obtained by total synthesis, are currently in clinical use or testing¹. The 4-demethoxy compounds, such as 4-demethoxydoxorubicin or 2,3-dimethyl-4-demethoxydoxorubicin that cannot be obtained from natural sources, show promising pharmacological properties¹. More recently, interest in the anthracyclines of the rhodomycinone family has been renewed due to reports on reduced cross-resistance to adriamycin² and the celldifferentiating ability³ of some members of this class of anthracyclines.

The biological activity of anthracyclines is correlated strictly with the natural absolute configuration^{1,4,5}. The use of enantiomerically pure, instead of racemic, aglycons in the glycosidation step of the synthesis of anthracyclines saves precious material and avoids tedious separation procedures. Therefore, it is not surprising that syntheses of optically pure anthracyclines have been described in many recent papers⁶. α -Hydroxy acids, such as lactic acid⁷, α -hydroxybutyric acid⁸, and malic acid⁹, have been incorporated into rhodomycinones and daunomycinones. In addition, such sugar derivatives as isosaccharinic acid^{10,11} or 1,2:5,6-di-O-isopropylidene- α -D-glucofuranose¹² have been used as chiral templates for the synthesis of anthracyclines. In most of these investigations, the Marschalk reaction¹³ was used to couple the chiral building blocks with hydroxylated anthrahydroquinones. We have described the synthesis of chiral masked 1,4-dialdehydes from methyl α -Dmannopyranoside and methyl α -D-glucopyranoside in both enantiomeric forms as versatile building blocks for the synthesis of natural products¹⁴. However, only acyclic coupling products with quinizarin were isolated with one building block, and another chiral molecule was prepared only in its enantiomeric form. We now report on the synthesis of a tritylated building block 9 of correct absolute configuration from methyl α -D-glucopyranoside and the transformation into enantiomerically pure 4-deoxy- β -rhodomycinone (16).

RESULTS AND DISCUSSION

The adduct 2, obtained from methyl α -D-glucopyranoside via 1¹⁴, could be converted into the corresponding acyclic thioacetal derivative¹⁴, but further transformation met with difficulties in the glycol cleavage steps. Instead, we changed the future aldehyde functionality at C-1 by borohydride reduction to an alcohol. In view of the planned glycol cleavage, the tertiary alcohol group of 2 was protected by benzylation to give 3 (89%). Treatment of 3 with aqueous 75% acetic acid then removed the benzylidene group to yield the diol 4 (92%). The benzyl ether at the tertiary position did not survive the harsh treatment with acid necessary to cleave the methyl glycoside. However, treatment of 4 with acetic anhydride and a catalytic amount of boron trifluoride etherate afforded the triacetate 5 as an α,β -mixture Transesterification during the borohydride reduction (80%).liberated simultaneously the acetylated hydroxy groups, giving the tetraol 6 (98%). The first building block $\mathbf{8}$, for incorporation into anthracyclines, was obtained by glycol cleavage of 6 with 3 equiv. of sodium periodate. The ¹H-n.m.r. spectrum (CDCl₃) of the product, measured immediately after purification by t.l.c., revealed the acyclic compound 8b. However, conversion into the furanoside hemiacetal 8a in other solvents cannot be excluded (see below).

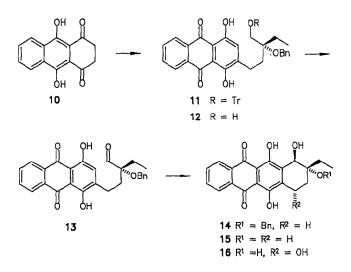
In order to prevent the formation of a cyclic acetal (a free aldehyde group is



important for the Marschalk reaction), the primary hydroxyl groups of 6 were tritylated¹⁵, to afford the diol 7 (91%). The tritylated aldehyde 9 was isolated (72%) after glycol cleavage of 7 and subsequent chromatography.

Both building blocks 8 and 9 were each coupled in a Marschalk reaction with leucoquinizarin (10) in aqueous alcoholic alkali (Marschalk conditions¹³, cf. ref. 16) or with piperidine acetate as catalyst in dry 2-propanol (Lewis conditions¹⁷). When building block 8 was coupled to 10 under modified Marschalk reaction conditions, using aqueous alkali in 2-propanol, only 17% of the adduct 11 was obtained. When primary alcohols were used as co-solvents, the tertiary benzyl ether at the labile β -position to the aldehyde function was replaced. Low yields were obtained also with a similar debenzylated building block by Florent et al.¹⁰. Mincher et al.¹⁸ found that several hexopyranoses could not be coupled to 10 in Marschalk-type reactions. Evidently, the possibility for acyclic ω -hydroxyaldehydes to exist in cyclic hemiacetal structures, such as 8a, prevents high yields in Marschalk reactions. As expected, the building block 9, which contains a free aldehyde group, gave the adduct 11 in good yield (79%) under the conditions of Lewis¹⁷. Only poor yields were obtained using the more basic medium of the Marschalk reaction conditions, as the β -benzyloxy-aldehyde 8 presumably underwent β -elimination more rapidly than addition to 10.

The subsequent steps to the tetracyclic γ -rhodomycinone (14) were straightforward and involved cleavage of the trityl ether 11, using dilute trifluoroacctic acid¹⁹ to give 12, Pfitzner-Moffatt oxidation²⁰ of the primary alcohol 12 to yield the aldehyde 13 (82%), and an intramolecular version of the Marschalk reaction to give the tetracyclic anthracycline 14 (68%), using the phase-transfer procedure elaborated for racemic precursors^{21,22}. In these earlier investigations, it was found that the stereochemical outcome of the cyclization reaction depended on the reaction conditions. Under conditions favouring chelation control (aprotic



solvents), the *cis*-diols preponderated, whereas, under non-chelating conditions (protic solvents or non-chelating counter ions such as quaternary ammonium salts), a large excess of the desired *trans*-diols^{8,21,22} was obtained. In agreement with the "non-chelation" model, the cyclization of the benzyl ether **13** afforded the *trans*-compound **14** with only traces of a less polar *cis*-derivative (t.l.c.).

The excellent control of the stereochemistry in the cyclization step again confirms the strategy (*cf.* ref. 7) of using β -hydroxy- or β -alkoxy-aldehydes instead of α -hydroxy- or α -alkoxy-aldehydes for the first coupling reaction to leucoquinizarin (10). The *trans* configuration of 14 was confirmed by cleavage of the benzyl ether with boron tribromide to give 4-deoxy- γ -rhodomycinone 15, which was identical with an authentic reference sample prepared in an independent synthesis⁸. Stereoselective *cis*-hydroxylation⁸ at C-7 via bromination and solvolysis afforded enantiomerically pure 4-deoxy- β -rhodomycinone (16).

EXPERIMENTAL

General methods. — These have been described²².

Methyl 2-O-*benzyl*-4,6-O-*benzylidene-3-deoxy*-2-C-*ethyl*-α-D-ribo-*hexopyranoside* (3). — A solution of 2¹⁴ (5.33 g, 18.1 mmol) in anhydrous *N*, *N*-dimethylformamide (70 mL) was stirred with sodium hydride (60%; 1.07 g, 27.15 mmol) for 30 min at 50°. Benzyl bromide (6.19 g, 36 mmol) was added and stirring was continued for 4 h. The mixture was poured into ice–water and extracted with ether (2 × 200 mL). The combined extracts were dried (Na₂SO₄) and concentrated to dryness under reduced pressure. Recrystallization of the residue from ether gave 3 (6.90 g, 76%), m.p. 79°, $[\alpha]_D^{20}$ +56° (*c* 0.6, chloroform). ¹H-N.m.r. data (300 MHz): δ 1.00 (t, 3 H, J 7.4 Hz, CH₃CH₂), 1.84 (q, 2 H, J 7.4 Hz, CH₂CH₃), 2.16 (dd, 2 H, J 4.2, J_{3,4} 9.5 Hz, H-3), 3.46 (s, 3 H, OMe), 3.62 (m, 1 H, H-5), 3.77 (dd, 1 H, J_{4,5} 10.5, J_{3,4} 9.5 Hz, H-4), 3.88 (dd, 1 H, J_{5,6} 4.3, J_{gem} 9.5 Hz, H-6), 4.28 (dd, J_{5,6} 4.3, J_{gem} 9.5 Hz, H-6), 4.47 (d, 1 H, J 10.9 Hz, CH₂Ph), 4.50 (s, 1 H, H-1), 4.59 (d, 1 H, J 10.9 Hz, CH₂Ph), 5.54 (s, 1 H, H-7), 7.37 (m, 5 H, Ph). Mass spectrum: *m*/z 384 (70%, M[‡]), 353 (75, M⁺ – OMe), 293 (97, M⁺ – Bn), 246 (24), 233 (32), 105 (36), and 91 (100).

Anal. Calc. for C₂₃H₂₈O₅: C, 71.85; H, 7.34. Found: C, 71.86; H, 7.32.

Methyl 2-O-*benzyl-3-deoxy*-2-C-*ethyl-α*-D-ribo-*hexopyranoside* (4). — A solution of **3** (4.08 g, 10.6 mmol) in aqueous 75% acetic acid (30 mL) was stirred for 2 h at 55°, then concentrated under reduced pressure. The residue crystallized from ether-light petroleum to afford **4** (2.90 g, 92%), m.p. 93°, $[\alpha]_D^{24} + 58°$ (c 0.4, chloroform); ν_{max} 2980 cm⁻¹ (broad, OH). ¹H-N.m.r. data (400 MHz, CDCl₃): δ 0.95 (t, 3 H, J 7.5 Hz, CH₃CH₂), 1.75 (m, 2 H, CH₂CH₃), 1.92 (m, 1 H, H-3a), 2.14 (dd, 1 H, J_{3e,4} 4.9, J_{gem} 11.5 Hz, H-3e), 3.44 (s, 3 H, OMe), 3.55 (dt, 1 H, J_{5.6} 4.3, J_{4.5} 9.6 Hz, H-5), 3.72 (dq, 1 H, J_{3e,4} 4.9, J_{4.5} 9.6 Hz, H-4), 3.84 (m, 2 H, H-6), 4.42 (d, 1 H, J 10.5 Hz, CH₂Ph), 4.50 (s, 1 H, H-1), 4.53 (d, 1 H, J 10.5 Hz, CH₂Ph), 7.3 (m, 5 H, Ph). E.i.-mass spectrum (25°): *m/z* 173 (5%, M⁺ – Bzl – MeOH), 158 (13, M⁺ – BnO – MeOH), 127 (30), 91 (100).

Anal. Calc. for C₁₆H₂₄O₅: C, 64.84; H, 8.16. Found: C, 64.89; H, 8.18.

1,4,6-Tri-O-acetyl-2-O-benzyl-3-deoxy-2-C-ethyl-D-ribo-hexopyranose (5). — A solution of 4 (2.66 g, 8.96 mmol) in acetic anhydride (6 mL) at 0° was stirred with freshly distilled boron trifluoride etherate (0.7 mL) for 4 h at 0°, then poured into cold saturated aqueous NaHCO₃ (50 mL), and extracted with CH₂Cl₂ (3 × 40 mL). The combined extracts were washed with aqueous NaHCO₃, dried (Na₂SO₄), and concentrated to dryness. An α,β -mixture (2.947 g, 80%) of the triacetate 5, obtained as an oil after chromatography (CH₂Cl₂) of the residue on silica gel, had ν_{max} 1750 (ester), 1230 cm⁻¹ (ether). ¹H-N.m.r. data (400 MHz): δ 1.03 (t, 3 H, J 7.4 Hz, CH₃CH₂), 1.95 (m, 3 H, CH₂CH₃, H-3a), 2.06, 2.09, 2.11 (each s, each 3 H, 3 OAc), 2.38 (dd, 1 H, J_{3,4} 5.0, J_{gem} 11.1 Hz, H-3e), 3.98 (ddd, 1 H, J_{4,5} 4.3, J_{5,6} 2.8 Hz, H-5), 4.17 (m, 2 H, H-6), 4.33 (d, 1 H, J 11 Hz, CH₂Ph), 4.46 (d, J 11 Hz, 1 H, CH₂Ph), 4.87 (m, 1 H, H-4), 6.11 (s, 1 H, H-1), 7.27 (m, 5 H, Ph). Mass spectrum: m/z 348 (100%, M⁺ – AcOH), 330 (12, M⁺ – AcOH – H₂O), 289 (96, M⁺ – 2 AcOH), 229 (94), 272 (3).

Anal. Calc. for C₂₁H₂₈O₈: C, 61.75; H, 6.91. Found: C, 61.72; H, 6.90.

(2R,3S,5R)-5-O-Benzyl-5-(hydroxymethyl)-1,2,3,5-heptanetetraol (6). — A solution of 5 (731 mg, 1.74 mmol) in anhydrous ethanol (5 mL) at 0° was stirred with sodium borohydride (700 mg) overnight. The mixture was cooled to 0°, treated with acetic acid (5 mL), stirred for 1 h at 0°, and then concentrated to dryness under reduced pressure. A solution of the residue in dichloromethane was filtered and eluted from a short column of silica gel (CH₂Cl₂, then 10% MeOH in CH₂Cl₂) to afford 6 (453 mg, 89%), m.p. 69°. ¹H-N.m.r. data (400 MHz, CD₃OD): δ 0.98 (t, 3 H, J 7.5 Hz, H-7), 1.65 (dd, 1 H, J_{3,4a} 9.7, J_{gem} 15 Hz, H-4a), 1.78 (m, 2 H, H-6), 2.17 (dd, 1 H, J_{3,4b} 1.2, J_{gem} 15 Hz, H-4b), 3.48 (ddd, 1 H, J_{1,2} 3.9, J_{2,3} 6.4 Hz, H-2), 3.63, 3.79 (each 1 d, each 1 H, J 12 Hz, H-5'), 3.62 (m, 1 H, H-1b), 3.76 (dd, 1 H, J_{1,2} 3.9, J_{gem} 11 Hz, H-1a), 3.95 (ddd, 1 H, J_{2,3} 6.4, J_{3,4b} 1.2, J_{3,4a} 9.7 Hz, H-3), 4.5 (s, 2 H, CH₂Ph), 7.4 (m, 5 H, Ph). F.a.b.-mass spectrum (positive ion): m/z 307 (20, M⁺ + Na), 289 (1), 265 (1), 201 (10), 199 (11), 91 (100).

Anal. Calc. for C₁₅H₂₄O₅: C, 63.36; H, 8.51. Found: C, 63.37; H, 8.58.

(3R)-3-Benzyloxy-3-(hydroxymethyl)pentanal (8). — A solution of 6 (1.52 g, 5.36 mmol) in water (30 mL) and 1,4-dioxane (30 mL) was treated with NaHCO₃ (1.2 g) and, during 45 min, with NaIO₄ (1.2 g, 3.3 equiv.; 3 portions), then stirred for 18 h, filtered, and extracted thrice with CH₂Cl₂. The combined extracts were dried (Na₂SO₄) and concentrated to dryness under reduced pressure, to afford 8 (0.81 g, 68%) as an oil; ν_{max} 3400 (OH), 1720 (CO), 730 cm⁻¹ (Ar). ¹H-N.m.r. data (400 MHz, CDCl₃): δ 0.96 (t, 3 H, J 7.4 Hz, H-5), 1.78 (m, 2 H, J 7.4 Hz, H-4), 2.69 (m, 2 H, J_{1,2} 2.5 Hz, H-2), 4.33 (m, 2 H, H-3'), 4.48 (s, 2 H, CH₂Ph), 7.32 (m, 5 H, Ph), 9.87 (t, 1 H, J 2.5 Hz, H-1). Mass spectrum (70°): *m/z* 222 (2%, M⁺), 191 (100, M⁺ - CH₂OH), 186 (36), 174 (26).

(2R,3S,5R)-5-Benzyloxy-1,5-bis(triphenylmethyloxy)-2,3-heptanediol (7). — A solution of **6** (6.56 g, 23.10 mmol) in anhydrous pyridine (100 mL) was treated portionwise with trityl chloride (16.09 g, 57.7 mmol; 2.5 equiv.), and then stirred

for 18 h at room temperature¹⁵. The mixture was poured onto ice and extracted with CH₂Cl₂ (3 × 50 mL), the combined extracts were concentrated to dryness under reduced pressure, and the residue was purified by column chromatography (CH₂Cl₂) on silica gel, to yield 7 (16.164 g, 91%) as an oil. ¹H-N.m.r. data: δ 0.70 (t, 3 H, J 7.5 Hz, H-7), 1.72 (m, 3 H, H-4a, H-6), 2.01 (m, 1 H, H-4b), 3.27 (ddd, 2 H, J_{1a,2} 4.7, J_{1b,2} 6.3, J_{gem} 9.5 Hz, H-1), 3.68 (m, 1 H, H-3), 3.96 (s, 2 H, H-1), 4.40 (dd, 2 H, J 10.7 Hz, CH₂Ph), 7.30 (m, 35 H, 7 Ph).

Anal. Calc. for C₅₃H₅₂O₅: C, 82.78; H, 6.82. Found: C, 83.00; H, 6.79.

(3R)-3-Benzyloxy-3-(triphenylmethyloxymethyl)pentanal (9). — A solution of 7 (1.35 g, 1.75 mmol) in 1,4-dioxane (12 mL) and water (3 mL) was treated with sodium periodate (1.35 g, 3.6 equiv.) as described for 8. The major part of the glyoxal trityl ether was crystallized from ether-pentane. Chromatography on silica gel (CH₂Cl₂/10% pentane) of the material in the mother liquor gave 9 (602 mg, 74%), isolated as an oil, $[\alpha]_{D}^{21} - 14^{\circ}$ (c 0.2, chloroform); ν_{max} 1720 cm⁻¹. ¹H-N.m.r. data (400 MHz): δ (t, 3 H, J 7.4 Hz, H-5), 1.77 (m, 2 H, J 7.4 Hz, H-4), 2.71 (d, 2 H, J 2.7 Hz, H-2), 3.24, 3.36 (2 d, 2 H, J 10 Hz, H-3'), 4.36 (dd, 2 H, J 2.7, J 11 Hz, CH₂Ph), 7.5 (m, 20 H, 4 Ph), 9.77 (t, 1 H, J 2.7 Hz, H-1).

Anal. Calc. for C₃₂H₃₂O₃: C, 82.73; H, 6.94. Found: C, 82.04; H, 7.06.

(3'R)-2-[3-Benzyloxy-3-(triphenylmethyloxymethyl)pentyl]-1,4-dihydroxy-9,10-anthraquinone (11). — A solution of anhydrous piperidine (5.45 mL, 55 mmol) in 2-propanol (12 mL) was treated at 0° with acetic acid (1.63 mL, 28.50 mmol). A solution of 9 (802 mg, 1.72 mmol) and leucoquinizarin (10, 1.34 g, 5.53 mmol) in 2-propanol (12 mL) was added under nitrogen and stirred for 8 h at 18°. Air was bubbled through the solution to re-oxidize the anthrahydroquinone, and the mixture was poured into cold M HCl and extracted with CH₂Cl₂. The combined extracts were dried (Na_2SO_4) and concentrated to dryness. Column chromatography of the residue on silica gel (CH₂Cl₂) gave 11 (0.936 g, 79%), m.p. 92°, $[\alpha]_{26}^{56}$ +8° (c 0.1, chloroform); ν_{max} 3440 (OH), 1630 (quinone), 1590 cm⁻¹ (Ar); λ_{max} (lg ε) 208 (4.54), 250 (4.8), 255 (4.74), 287 (4.18), 319 (3.68), 470 (4.16), 484 nm (4.19). ¹H-N.m.r. data (400 MHz): δ 0.82 (t, 3 H, J 7.4 Hz, CH₃CH₂), 1.84 (m, 2 H, J 7.4 Hz, CH₂CH₃), 2.00 (m, 2 H, J_{1',2'} 5.2 Hz, H-2'), 2.45 (m, 1 H, H-1'), 2.65 (m, 1 H, H-1'), 3.21 (dd, 2 H, J 9.5, J 25 Hz, CH₂OTr), 7.0 (s, 1 H, H-3), 7.83 (m, 2 H, H-6,7), 8.3 (m, 2 H, H-5,8), 12.93 (s, 1 H, OH), 13.35 (s, 1 H, OH). E.i.-mass spectrum: m/z 688 (0.05%, M⁺), 580 (0.03, M⁺ – OBn), 397 (15, M⁺ – CH₂OTr $-H_2O$, 307 (12, M⁺ + 1 - CH₂OTr - H₂O - Bn), 243 (100), 91 (58).

Anal. Calc. for C₄₆H₄₀O₆: C, 80.21; H, 5.85. Found: C, 80.12: H, 5.94.

(3'R)-2-[3-Benzyloxy-3-(hydroxymethyl)pentyl]-1,4-dihydroxy-9,10-anthraquinone (12). — (a) A solution of 8 (100 mg, 0.45 mmol) in tetrahydrofuran (20 mL) and 2-propanol (10 mL) was treated under nitrogen with 10 (436 mg, 1.8 mmol) and M NaOH (2.7 mL), and then stirred for 5 h at room temperature. Air was then bubbled through the solution to re-oxidize the anthrahydroquinone. The mixture was acidified with M HCl and extracted with dichlormethane, and the extract was dried (Na₂SO₄) and concentrated to dryness. T.1.c. (CH₂Cl₂-2% MeOH) of the residue afforded **12** (35 mg, 17%), m.p. 77° (from ether), $[\alpha]_D^{25}$ +32° (*c* 0.1, chloroform); ν_{max} 3450 (OH), 1620 (quinone), 1590 cm⁻¹ (Ar); λ_{max} (lg ε) 208 (4.39), 233 (4.32), 250 (4.62), 286 (4.01), 483 (4.02), 515 (3.83), 562 nm (2.76). ¹H-N.m.r. data (400 MHz, CDCl₃): δ 0.99 (t, 3 H, J 7.5 Hz, CH₃CH₂), 1.75 (m, 2 H, J 7.5 Hz, CH₂CH₃), 1.92 (m, 2 H, H-2'), 2.80 (t, 2 H, J 8 Hz, CH₂Ph), 3.69 (s, 2 H, CH₂OH), 4.52 (s, 2 H, CH₂Ph), 7.15 (s, 1 H, H-3), 7.38 (m, 5 H, Ph), 7.81 (m, 2 H, H-6,7), 8.32 (m, 2 H, H-5,8), 12.94 (s, 1 H, OH), 13.45 (s, 1 H, OH). Mass spectrum (140°): *m/z* 446 (2, M⁺), 398 (4), 397 (2), 340 (14), 307 (16), 267 (10), 91 (100).

Anal. Calc. for C₂₇H₂₆O₆: C, 72.63; H, 5.87. Found: C, 72.66; H, 6.19.

(b) A suspension of **11** (100 mg, 0.15 mmol) in 1-butanol (4 mL) was treated¹⁹ with trifluoroacetic acid (2 mL). After 10 min, the mixture was poured into saturated aqueous NaHCO₃ (10 mL) and extracted with CH_2Cl_2 . Concentration of the extract afforded **12** quantitatively.

(2R)-2-Benzyloxy-4-(1,4-dihydroxy-9,10-anthraquinon-2-yl)-2-ethylbutanal (13), — A solution of 12 (0.46 g, 0.91 mmol) in anhydrous dimethyl sulfoxide (11.62)mL) and toluene (21.06 mL) was treated under nitrogen with pyridine (0.56 mL), trifluoroacetic acid (0.12 mL, 1.64 mmol), and dicyclohexylcarbodi-imide²⁰ (2.61 g, 12.66 mmol). The solution was stirred for 21 h at room temperature, then diluted with ether (50 mL), and treated for 30 min with a solution of oxalic acid (1.14 g) in methanol (15 mL). The mixture was filtered, extracted twice with aqueous $NaHCO_3$ and then with water, dried (Na_2SO_4), and concentrated to dryness under reduced pressure. Crystallization of the residue from ether-pentane afforded 13 (331 mg, 82%), m.p. 92°, $[\alpha]_D^{20}$ +11.6° (c 0.1, chloroform); ν_{max} 1620 (quinone), 1590 cm⁻¹ (Ar); λ_{max} (lg ε) 209 (447), 250 (4.44), 287 (3.79), 318 (3.34), 469 (3.79), 484 (3.83), 517 (3.64), 564 nm (2.84). ¹H-N.m.r. data (400 MHz, CDCl₃): δ 0.96 (t, 3 H, J 7.4 Hz, CH₃CH₂), 1.89 (dq, 2 H, J 7.4 Hz, CH₂CH₃), 2.12 (m, 2 H, H-3), 2.64 (m, 1 H, H-4), 2.85 (m, 1 H, H-4), 4.56 (dd, 2 H, J_{gem} 11 Hz, CH₂Ph), 7.11 (s, 1 H, H-3'), 7.37 (m, 5 H, Ph), 7.81 (m, 2 H, H-6',7'), 8.32 (m, 2 H, H-5',8'), 9.75 (s, 1 H, CHO), 12.90 (s, 1 H, OH), 13.38 (s, 1 H, OH). E.i.-mass spectrum $(100^{\circ}): m/z 444 (60\%, M^{+}), 415 (100, M^{+} - CHO), 397 (16, M^{+} - CHO - H_{2}O),$ 307 (24), 267 (12).

Anal. Calc. for C₂₇H₂₄O₆: C, 72.96; H, 5.44. Found: C, 73.06; H, 5.56.

(7R,8R)-8-Benzyloxy-8-ethyl-7,8,9,10-tetrahydro-6,7,11-trihydroxy-5,12naphthacenequinone (14). — A solution of 13 (380 mg, 0.86 mmol) in CH₂Cl₂ (8 mL) was treated at 0° under nitrogen with tetrabutylammonium hydrogensulfate (20 mg), a solution of Na₂S₂O₄ (900 mg, 5.16 mmol) in water (20 mL) and M NaOH (9 mL), and 4 drops of Triton B. The mixture was re-oxidized with air after stirring for 4 h at room temperature, acidified with M HCl, and extracted with CH₂Cl₂. The extract was dried (Na₂SO₄) and concentrated to dryness, and the residue was crystallized from CH₂Cl₂-ether to afford 14 (273 mg, 67%), m.p. 186°, $[\alpha]_D^{21}$ –105° (c 0.11, chloroform); ν_{max} 3500 cm⁻¹ (broad OH); λ_{max} (lg ε) 208 (4.32), 252 (4.57), 287 (3.89), 458 (3.87), 517 (3.76), 562 nm (2.69). ¹H-N.m.r. data (400 MHz, CDCl₃): δ 1.10 (t, 3 H, J 7.4 Hz, CH₃CH₂), 1.91 (m, 2 H, CH₂CH₃), 2.01 (m, 1 H, H-9), 2.08 (m, 1 H, H-9), 2.68 (dt, 1 H, *J* 6.1, *J*_{gem} 19.2 Hz, H-10), 2.97 (ddd, *J* 2, *J* 4.2, *J*_{gem} 19.2 Hz, H-10), 4.45 (dd, 2 H, *J* 11.2, *J* 23.6 Hz, *CH*₂Ph), 4.96 (s, 1 H, H-7), 7.21 (m, 5 H, Ph), 7.80 (m, 2 H, H-2,3), 8.31 (m, 2 H, H-1,4), 13.33 (s, 1 H, OH), 13.62 (s, 1 H, OH).

Anal. Calc. for C₂₇H₂₄O₆: C, 72.96; H, 5.44. Found: C, 73.19; H, 5.40.

(7R,8R)-8-Ethyl-7,8,9,10-tetrahydro-6,7,8,11-ttetrahydroxy-5,12-naphthacenequinone (**15**) (4-deoxy- γ -rhodomycinone). — A solution of **14** (102 mg, 0.23 mmol) in dry CH₂Cl₂ (10 mL) was treated at -78° under nitrogen with a M solution of boron tribromide in CH₂Cl₂ (0.5 mL). The mixture was stirred for 5 h at room temperature, then treated with saturated aqueous NaHCO₃ (20 mL), and extracted with CH₂Cl₂, and the extract was washed with water, dried (Na₂SO₄), and concentrated to dryness. Crystallization of the residue from ether afforded **15** (51 mg, 63%), m.p. 204°. ¹H-N.m.r. data (400 MHz, CDCl₃): δ 1.11 (t, 3 H, J 7.4 Hz, Me), 1.69 (m, 2 H, J 7.4 Hz, CH₂CH₃), 1.93 (m, 2 H, H-9), 2.84 (ddd, 1 H, J_{gem} 19.5, J 6.6, J 10.6 Hz, H-10), 2.97 (ddd, 1 H, J_{gem} 19.5, J 6.0, J 2.4 Hz, H-10), 4.79 (s, 1 H, H-7), 7.82 (m, 2 H, H-2,3), 8.33 (m, 2 H, H-1,4), 13.35 (s, 1 H, OH), 13.69 (s, 1 H, OH). E.i.-mass spectrum (130°): m/z 354 (38%, M[‡]), 336 (24, M⁺ – H₂O), 307 (14, M⁺ – H₂O – Et), 279 (38), 254 (100), 239 (20).

4-Deoxy- α -rhodomycinone (16). — Hydroxylation at C-7, via bromination and solvolysis was performed on 15 (100 mg), to afford 16 (82 mg, 77%) as described²². All the physical properties were identical with those of a sample prepared independently⁸.

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