and the mixture was allowed to warm to room temperature. THF was evaporated, and the residue was extracted with CH2Cl2, washed with distilled water, and dried over MgSO₄. A filtration through silica gel was performed to eliminate heavy compounds; dichloromethane was evaporated, and the residue was allowed to stand under argon for at least 48 h. During this time, 9 was transformed into 10. The mixture was chromatographed with toluene. Yield of 10: 1.6g (40%). ¹H NMR (CDCl₃): δ 2.14 (s, 3 H, Me), 2.27 (m, 3 H, Me), 6.6–7.8 (m, 16 H, Ph + HC-P). ¹³C NMR (CDCl₃): δ 17.69 (s, Me), 17.82 (s, Me), 149.97 (dd, ${}^{2}J$ (C-P) = 6.6 Hz, ${}^{3}J(C-P)$ = 16.5 Hz, C_{β}), 161.31 (dd, ${}^{2}J(C-P)$ = 12.6 and 5.5 Hz, C_{β}). Mass spectrum: m/z 404 (M⁺, 87%), 217 (Ph₂PS, 100%). Anal. Calcd for C₂₄H₂₂P₂S: C, 71.27; H, 5.48. Found: C, 70.84; H, 5.20.

3,3',4,4'-Tetramethyl-2,2'-bis(diphenylphosphino)-1,1'-diphosphaferrocenes (11a and 11b). To a stirred solution of 10 $(1 \text{ g}, 2.5 \times 10^{-3} \text{ mol})$ in THF (20 mL) were added lithium wire $(0.05 \text{ g}, 7.2 \times 10^{-3} \text{ mol})$ and naphthalene $(0.5 \text{ g}, 5 \times 10^{-3} \text{ mol})$ at room temperature. After 1 h, the mixture was cooled at 0 °C and aluminum chloride (0.08 g, 6 × 10⁻⁴ mol) was added. After 30 min, the mixture was allowed to warm to room temperature and iron(II) chloride (0.16 g, 1.25×10^{-3} mol) added. After an additional 30 min, the THF was evaporated and the residue chromatographed with hexane/toluene 50/50 as the eluent. Two isomers 11a and 11b were obtained in an 85/15 ratio. Total yield

(11a + 11b): \sim 0.3 g (40%). 11a: ¹H NMR (CDCl₃) δ 2.00 (s, 6 H, Me), 2.13 (s, 6 H, Me), 3.90 (d, ²J(H-P) = 35.6 Hz, 2 H, CH-P); ¹³C NMR (CDCl₃) δ 14.50 $(d, {}^{3}J(C-P) = 15 Hz, Me), 16.31 (s, Me), 85.42 (d, {}^{1}J(C-P) = 63.2$ Hz, C₅H), 93.85 (dd, ${}^{1}J(C-P) = 80.6$ and 15.8 Hz, C₂P), 100.20 (dd, ${}^{2}J(C-P) = 20.8$ and 5.6 Hz, C_{3}), 101.97 (s, C_{4}); mass spectrum m/z 646 (M⁺, 100%), 461 (M⁺ – PPh₂, 57%). Anal. Calcd for C₃₆H₃₄P₄Fe: C, 66.89; H, 5.30. Found: C, 66.22; H, 5.27.

11b: ¹H NMR (CDCl₃) δ 1.95 (s, 6 H, Me), 2.21 (s, 6 H, Me), 3.74 (m, 2 H, CH-P); ¹³C NMR (CDCl₃) δ 12.65 (d, ³J(C-P) = 15.5 Hz, Me), 14.28 (s, Me), 83.32 (m, C₅H), 100.92 (m, C₃), 103.16 (s, C₄). The loss of symmetry in 11b (vs 11a) explains the appearance of higher-order patterns in the ¹H and ¹⁸C spectra. thus confirming the structural assignments made on the basis of the preliminary X-ray study of 12a.

[3,3',4,4'-Tetramethyl-2,2'-bis(diphenylphosphino)-1,1'diphosphaferrocene | tetracarbonylmolybdenum (12a and 12b). Two different experiments were performed: (1) Diphosphaferrocene 11a $(0.28 \text{ g}, 0.43 \times 10^{-3} \text{ mol})$ was heated at 100 °C in 5 mL of toluene with molybdenum hexacarbonyl (0.12 g, 0.46 \times 10⁻³ mol) for 90 min. Toluene was removed, and the residue was chromatographed with hexane/toluene 50/50 as the eluent. Yield of 12a: 0.32 g (85%). (2) Diphosphaferrocene 11b (0.11 g, 0.17×10^{-3} mol) was heated at 60 °C in 5 mL of toluene with norbornadiene-Mo(CO)₄ (0.05 g, 0.17×10^{-3} mol) for 15 min. Toluene was removed and the residue chromatographed as before. Yield of 12b: 0.08 g (55%).

12a: ³¹P NMR ($\check{C}H_2Cl_2$) $\delta(PPh_2) + 34.7$, $\delta(cyclic P) - 54$ (both resonances appear as complex multiplets); ¹H NMR (CDCl₂) δ 1.60 (s, 6 H, Me), 1.88 (s, 6 H, Me), 3.70 (m, 2 H, CH-P); ¹⁸C NMR $(CDCl_3)$ δ 13.99 (s, Me), 14.66 (s, Me), 80.22 (m, C₅H), 99.72 (m, C_3), 102.88 (m, C_4). Anal. Calcd for $C_{40}H_{34}O_4P_4FeMo$: C, 56.21; H. 3.98. Found: C. 56.59; H. 3.93.

12b: ³¹P NMR (toluene) $\delta(PPh_2)$ +35.6, $\delta(\text{cyclic P})$ -42.7 (both resonances appear as complex multiplets); ¹H NMR (CDCl₃) δ 2.25 (s, 6 H, Me), 2.31 (s, 6 H, Me), 3.62 (m, 2 H, CH-P).

Registry No. 6, 138784-72-2; **9**, 138784-68-6; **10**, 138784-69-7; 11a, 138874-90-5; 11b, 138784-70-0; 12a, 138875-98-6; 12b, 138784-71-1; 1-phenyl-3,4-dimethylphosphole sulfide, 30540-37-5; chlorodiphenylphosphine, 1079-66-9.

Metallacarboranes as Labile Anions for Ionic Zirconocene Olefin **Polymerization Catalysts**

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Summary: Anions of the type $[(C_2B_9H_{11})_2M]^-$ (M = Fe,Co, Ni) are suitable for use as "noncoordinating" anions with [Cp₂ZrMe]⁺ cations. Catalysts generated from Cp, ZrMe, and [PhNMe,H][(C,B,H,1),M] are active for the polymerization and copolymerization of ethylene and α olefins. Spectroscopic examination of the cobalt complex indicates that the anion is weakly coordinated to the metal at room temperature. At low temperatures, however, the aniline-coordinated adduct [Cp,ZrMe(NMe,Ph)]-[(C₂B₉H₁₁)₂M] is present. These catalysts are active in toluene or hexane for the polymerization of ethylene and the copolymerization of ethylene and 1-butene.

Homogeneous Ziegler-Natta polymerization catalysts based on bis(cyclopentadienyl)metal complexes of the type Cp'2MX2, discovered in the early 1950s, have long been used as model systems for mechanistic studies. Whether the active catalytic species is cocatalyzed by trialkylaluminum reagents or by methylaluminoxane,2 the nature of this species has for many years been the subject of controversy. It is now generally established through many approaches, including electrochemical,3 theoretical,4 trapping,⁵ XPS,⁶ surface studies⁷ and research on neutral isoelectronic compounds,8 that the active complex is the formally three-coordinate cation [Cp'2MR]+.9 A clear determination of the structures of these catalysts, however, has been precluded by the instability of the catalyst^{1a} or the indeterminate nature of methylaluminoxane.

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Table I. 13C NMR Chemical Shifts of Zirconocene Complexes (in Toluene-d₈)

compd	¹³ C NMR chem shifts, ppm (vs TMS)				
	Zr-CH ₃	$(C_2 B_9 H_{11})_2 Co$	C_5 H $_5$	Ph ₂ N(CH ₃) ₂	$(C_6H_5)_2NMe_2$
Cp ₂ ZrMe ₂	30.3		110.3		
PhNMe ₂				40.2	112.9, 116.9, 129.3, 150.9
1a (at 264 K)	30.0	52.8	112.1	40.1^{a}	112.8, 116.9, 129.3, 150.8°
2a (at 233 K)	45.6	52.2	115.4	48.8	119.5, 148.1 ^b

^a Free DMA from reaction. ^b Other DMA signals overlap.

For these reasons, aluminum alkyl free ionic compounds of the type $[Cp_2'MR][A]$ (Cp' = substituted or unsubstituted cyclopentadienide, A = "noncoordinating" anion) have received increasing attention in recent years as olefin polymerization catalysts.¹⁰ The preparation of effective and versatile catalysts has been hampered by a paucity of suitable counterions for the strongly Lewis acidic metallocene cation. The use of PF₆ or BPh₄ with "naked" Cp'2MR⁺ cations can result in anion degradation, ¹¹ poor anion lability, 12 or instability at elevated temperatures in chlorinated solvents.¹³ Base-coordinated adducts such as [Cp'2MMe(THF)][BPh4] polymerize ethylene relatively slowly and require solvents of higher dielectric constant due to the insufficient lability of the Lewis base.¹⁴ Recently, base-free catalysts, prepared by protonolysis of $Cp*_{2}ZrMe_{2}$ ($Cp* = C_{5}Me_{5}$) by $C_{2}B_{9}H_{13}$ or [HNR₃][BPh₄], have been prepared and characterized, 15 but less substituted metallocenes undergo secondary reactions with these compounds to give catalytically inactive materials. 16 We have found that polyhedral borane complexes of even greater size and lower chemical reactivity, such as metallacarboranes, lead to more versatile ionic metallocene catalysts which are active in low-dielectric solvents such as toluene.¹⁷ Recent reports in the literature^{18,19} concerning the use of metallacarboranes as anions compatible with electrophilic metallocene cations have prompted us to present our results on the preparation, NMR characterization, and polymerization behavior of metallacarborane-based zirconocene catalysts.

Experimental Section

All reactions were carried out under a nitrogen atmosphere. Toluene was distilled from sodium benzophenone ketyl. Cp_2ZrMe_2 was prepared by a literature procedure.²⁰ [$(C_2B_9H_{11})_2M$] anions (M = Co, Fe, Ni) were prepared by a literature procedure²¹ and precipitated from aqueous solutions as the N,N-dimethylanilinium (DMAH) salts by addition of [DMAH][Cl]. The salts were recrystallized from CH₂Cl₂-hexane and then from hot toluene.

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All NMR results were obtained with a Bruker MSL 400 spectrometer ($\nu_0(^{13}\text{C}) = 100.62 \text{ MHz}, \nu_0(^{11}\text{B}) = 128.39 \text{ MHz}$). All ¹¹B chemical shifts were measured with BF₃·OEt₂ at 0 ppm as an internal coaxial reference. The ¹³C NMR spectra were referenced to lock solvents with standard values. ¹¹B-¹¹B COSY spectra were zero-filled to 512×256 , Fourier-transformed with \sin^2 apodization, and symmetrized, the accumulation time being several hours.

Polymerizations were carried out in a thermostated 1-L stainless-steel autoclave with heating/cooling provided through a steam-water mixture circulating through a stainless-steel jacket surrounding the autoclave body. Residual air and moisture was removed from the interior of the sealed reactor by heating to 125 °C under a dynamic purge of dry nitrogen for 30 min to 1 h. Dry, deoxygenated solvent followed by a toluene solution of the catalyst were added to the autoclave by a double-ended needle. If used, 1-butene was transferred from a cylinder through molecular sieves into a metering vessel and then added to the autoclave under nitrogen pressure. The reactor contents were stirred and heated to the polymerization temperature before the introduction of ethylene.

Molecular weights were determined at 145 °C in 1,2,4-trichlorobenzene using a Waters 150-C gel phase chromatograph and referenced to polystyrene standards.

Bis(cyclopentadienyl)methyl(bis(undecahydro-7,8-dicarbaundecaborato)cobalt)zirconium (1a). Cp₂ZrMe₂ (100 mg, 0.40 mmol) and [DMAH][(C₂B₉H₁₁)₂Co] (180 mg, 0.40 mmol) were stirred at room temperature in toluene (40 mL). After 1 h, the volume of the mixture was reduced in vacuo to 10 mL and pentane (50 mL) added carefully. The yellowish precipitate formed was filtered off, washed with pentane, and dried in vacuo to give 187 mg of 1a (83% based on theoretical formulation). Products formed from these reactions contained variable and nonstoichiometric amounts of N,N-dimethylaniline. While accurate elemental analysis of the product was not possible, la was characterized by ¹H and ¹³C NMR spectroscopy. ¹H NMR (toluene- d_8 , room temperature): δ 0.38 (s, Zr- $\tilde{CH_3}$), 2.80 (br s, $[(C_2B_9H_{11})_2C_0]$), 5.60 (s, C_5H_5). ¹³C NMR (toluene- d_8 , room temperature): δ 30.8 (Zr-CH₃), 52.9 ([(C₂B₉H₁₁)₂Co]), 112.3 (C₅H₅).

Results and Discussion

NMR Characterization. Metallacarborane compounds of the type $[(C_2B_9H_{11})_2M]^-$ (M = Co, Fe, Ni)²⁰ are much larger than $[C_2B_9H_{12}]^-$, lack the secondary acidic hydrogens of the *nido*-carborane anions, and can be used as extremely labile counterions for a wide range of cationic [Cp'2ZrMe]+ complexes. 17,19 The reaction of Cp2ZrMe2 with $[DMAH][(C_2B_9H_{11})_2M]$ in toluene results in the formation of the moderately soluble monomethyl complexes $Cp_2ZrMe((C_2B_9H_{11})_2M)$ (1a-c; eq 1).

$$\begin{array}{c} \operatorname{Cp_2ZrMe_2} + [\operatorname{DMAH}][(\operatorname{C_2B_9H_{11}})_2\mathrm{M}] \to \\ \operatorname{Cp_2ZrMe}((\operatorname{C_2B_9H_{11}})_2\mathrm{M}) + \operatorname{DMA} + \operatorname{CH_4} \ (1) \\ \operatorname{1a:} \ \ M = \operatorname{Co} \\ \operatorname{1b:} \ \ M = \operatorname{Fe} \\ \operatorname{1c:} \ \ M = \operatorname{Ni} \end{array}$$

Examination of the reaction mixture of Cp₂ZrMe₂ and [DMAH][(C₂B₉H₁₁)₂Co] by ¹³C NMR spectroscopy indicates that an exchange between the cation-anion pair and the free amine is taking place. The ¹³C NMR spectrum in toluene- d_8 of the reaction product of 1 equiv of Cp_2ZrMe_2 and 1 equiv of $[DMAH][(C_2B_9H_{11})_2Co]$ at room temperature shows that the adduct Cp₂ZrMe- $((C_2B_9H_{11})_2C_0)$ (1a) and free DMA are present (Table I). As the temperature of the mixture was lowered, the signals

B(5,6)

-6.8

-6.8

-6.8

-5.9

B(2,4)

-16.9

-17.4

-17.2

-15.7

-16.7

B(3)

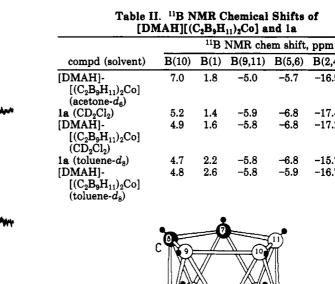
-22.3

-22.8

-22.6

-21.8

-22.3



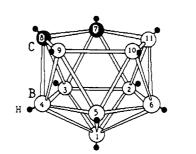


Figure 2. Numbering scheme for the carborane cage.

1a at room temperature in various solvents are summarized in Table II. The chemical shifts were somewhat de-

pendent on solvent, but no conclusions could be drawn.

In order to understand the ¹¹B NMR data for 1a, the anion of [DMAH][(C₂B₉H₁₁)₂Co] was first studied as a model compound. The ¹¹B chemical shifts observed for [(C₂B₉- $H_{11})_2Co]^-$ were quite similar to those observed for $(\eta^5-C_5H_5)Co(C_2B_9H_{11})$.²² Assignments of the signals in the ¹¹B spectrum and the 2D ¹¹B-¹¹B COSY studies have been made. The 1D proton-coupled ¹¹B spectrum of [DMAH][$(C_2B_9H_{11})_2C_0$] in acetone- d_6 consists of three doublets of intensity 2 at δ -4.96, -5.68, and -16.86 ppm and three doublets of intensity 1 at δ 6.98, 1.76, and -22.30 ppm. The doublets of intensity 2 are the equivalent B-H types, boron atoms B(2,4), and B(9,11); the numbering scheme for the carborane cage is shown in Figure 2. The doublets of intensity 1 are the unique boron atoms B(1), B(3), and B(10). Analysis of the 2D ¹¹B-¹¹B COSY spectrum gives the following correlations: $B(1) \leftrightarrow B(2,4)$ strong, $B(1) \leftrightarrow B(3)$ weak, $B(1) \leftrightarrow B(5,6)$ weak, $B(2,4) \leftrightarrow$ B(3) weak, B(2,4) \leftrightarrow B(5,6) strong, B(5,6) \leftrightarrow B(9,11) strong $B(5,6) \leftrightarrow B(10)$ intermediate, $B(9,11) \leftrightarrow B(10)$ strong. Analysis of these correlations and intensities readily shows that the ¹¹B NMR spectra are consistent with the undecaborane structure except that a cross peak for $B(2,4) \leftrightarrow$ B(9,11) is missing. It is not known why this cross peak should not appear. An examination of 1a in toluene- d_8 by variable-tem-

perature ¹¹B NMR spectroscopy reveals that the structure adopted by this complex is temperature-dependent. The exchange shown in eq 2 occurs relatively slowly on the NMR time scale, and la was the predominant species observed at temperatures above about -10 °C. Thus, the signals observed in the ¹¹B NMR spectrum of the mixture of eq 1 in toluene- d_8 at temperatures from -10 to +60 °C are those only of la. Below about -10 °C the ¹¹B signals were too broad to observe due to reduced T_1 . As the temperature was lowered from 60 °C, the signals of B(10)

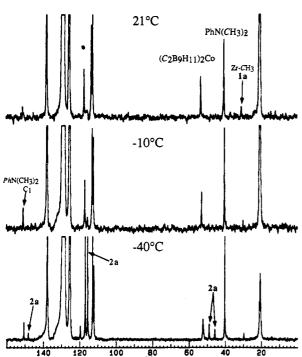


Figure 1. Variable-temperature ¹³C NMR spectra of 1a with an additional 2 equiv of DMA (spectra in toluene- d_8).

of 1a decreased and new signals appeared. An equilibrium exists between the neutral anion-coordinated complex 1a and the amine-coordinated species 2a, where the anion remains closely associated with the metallocene (eq 2).

Coordination of DMA to the metal center to produce 2a resulted in a significant downfield shift of the zirconium methyl and DMA methyl signals (Table I). The shift of the DMA methyl signal was analogous to the shift observed upon quaternization or protonation of an amine; for instance, the methyl carbon signal of DMAH+ appeared at 49.2 ppm. Overlap of some of the signals of the DMA ring carbon atoms in 2a occurred, so that not all of these signals could be identified at all temperatures. Also, the cyclopentadienyl carbon signals of 1a and 2a were resolved. The equilibrium of eq 2 was illustrated clearly by the variable-temperature ¹³C NMR spectra of the 1:1 mixture of Cp₂ZrMe₂ and [DMAH][(C₂B₉H₁₁)₂Co] to which was added an additional 2 equiv of DMA (Figure 1). Below about -10 °C a significant amount of 2a was seen. At a temperature of about -80 °C the signals assigned to 1a had disappeared, leaving only those of 2a. The temperature dependence of the equilibrium indicates that 1a and 2a are enthalpically similar and that the low-temperature preponderance of 2a is entropically driven. The rate of exchange between 1a and 2a is relatively slow even at room temperature, as evidenced by the lack of significant broadening or shifting of the Zr-CH₃ or DMA signals. The signal of the carbons of [(C₂B₉H₁₁)₂Co]⁻ appears broadened at -40 °C. This may be due to fluxionality of this anion in 2a, whereas the anion in 1a may be more rigidly coordinated; however, this was not conclusive.

The cation-anion interaction in complex 1a, which is a critical factor in determining the stability of the catalyst, was further investigated by ¹¹B NMR spectroscopy. The ¹¹B NMR chemical shifts of the ionic compound $[DMAH][(C_2B_9H_{11})_2Co]$ and the catalytically active species

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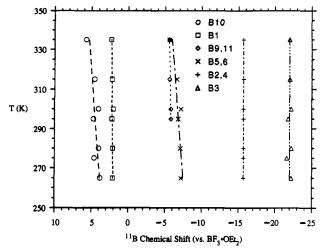


Figure 3. Temperature dependence of ¹¹B NMR chemical shifts of 1a in toluene- d_8 .

and B(5,6) moved upfield (Figure 3). The ¹¹B-¹H scalar couplings of all sites remained the same. These facts suggest that the binding interaction between the zirconium atom and the carborane cage occurs through the hydrides B(10)-H, B(5)-H, and B(6)-H, which are located on one triangular face of the icosahedron. Marks et al. have reported that the X-ray crystal structure of a related complex, $(Cp*_2ThMe)_2((C_2B_9H_{11})_2Fe)$, also shows the Cp*2ThMe+ cations coordinating through the same B-H groups as in 1a.18 By comparison, the positions of the signals in the 11B NMR spectrum of 1a in CD2Cl2 and [DMAH][$(C_2B_9H_{11})_2C_0$] in CD_2Cl_2 or toluene- d_8 were temperature-invariant. The signals of the hydrides B-(10)-H, B(5)-H, and B(6)-H were not observed separately in the ¹H NMR spectrum. In the ²D ¹¹B-¹¹B COSY NMR spectrum, the same correlations were observed for B(10), B(5), and B(6) of 1a in toluene- d_8 as for [DMAH]-[(C₂B₂H₁₁)₂Co] in toluene-d₈ (Figure 4). The lack of perturbation of the ¹H and ¹¹B spectra suggests that the interaction between the zirconocene cation and the cobaltacarborane anion is quite weak.

Polymerization Studies. In the absence of a stabilizing solvento molecule such as THF, [Cp₂MR]⁺ cations which use [BPh₄]⁻ as the counterion can be degraded to catalytically inactive species by B-C bond cleavage, ¹⁶ though the use of peralkylcyclopentadienyl ligands leads to the formation of catalytically active Cp*₂Zr⁽⁺⁾-(C₆H₄)-B⁽⁻⁾Ph₃ complexes. ^{14e,15} The catalytic activity of solvated metallocene cations [Cp'₂MMe(THF)]⁺ is frequently low due to the competition between the THF molecule and the incoming monomer. ¹⁰

Whereas THF- or THT-coordinated zirconocene monomethyl cations require high-polarity solvents (CH₂Cl₂, PhCl, PhOMe) to function as polymerization catalysts, ¹⁴ compounds 1a—c react rapidly with ethylene to form linear polyethylene in a toluene diluent. ²³ Compound 1a in toluene polymerizes ethylene (90 psi, 60 °C) to linear polyethylene with activities as high as 400 g·(mmol of 1a)⁻¹ h⁻¹ atm⁻¹. ²⁴ Surprisingly, 1a is active even in hexane (90

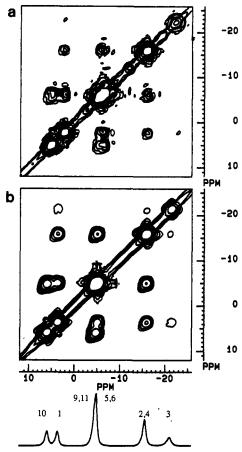


Figure 4. 2D $^{11}B-^{11}B$ COSY spectra of (a) 1a and (b) [DMAH][($C_2B_9H_{11}$) $_2Co$] in toluene- d_8 .

psi of ethylene, 40 °C) but with much lower activity (40 g of PE-(mmol of 1a)⁻¹· 1 ·atm⁻¹). It should be noted that another metallocene cation using a metallacarborane as a counterion, $(Cp*_2ThMe)_2((C_2B_9H_{11})_2Fe)$, ¹⁷ has no activity at all for ethylene polymerization. One possible reason is that the smaller ionic radius of Zr^{4+} (0.79 Å) vs that of Th^{4+} (1.01 Å) may allow a higher degree of ion separation despite the absence of steric constraints exerted by peralkylated cyclopentadienyl rings.

Ethylene and 1-butene have also been copolymerized by 1a to produce an ethylene-butene copolymer with activities of about 900 g of copolymer (mmol of 1a)⁻¹·h⁻¹ (50 °C, toluene diluent, 200 mL of 1-butene, 120 psi of ethylene) with a weight-average molecular weight of 11 000 and a molecular weight distribution of 2.9. The polymer contains from 10 to 20 ethyl branches per 1000 carbon atoms (as determined by ¹³C NMR).²⁵

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Registry No. 1a, 138834-48-7; 1b, 138834-46-5; 1c, 138834-47-6; 2a, 138834-49-8; Cp_2ZrMe_2 , 12636-72-5; $[DMAH][(C_2B_9H_{11})_2Co]$, 118536-44-0; ethylene, 74-85-1; 1-butene, 106-98-9.

Supplementary Material Available: Descriptions of the NMR experiments, $1D^{-11}B$ and $^{11}B^{-11}B$ 2D COSY spectra for [PhNHMe₂][(C₂B₉H₁₁)₂Co], $1D^{-11}B$ spectra and ^{11}H spectra for 1a, and variable-temperature ^{13}C spectra for a Cp₂ZrMe₂-[PhNHMe₂][(C₂B₉H₁₁)₂Co]-PhNMe₂ mixture (7 pages). Ordering information is given on any current masthead page.

⁽²³⁾ There have also been recent reports that base-free complexes of the type $[Cp'_2ZrMe][B(C_qF_5)_3Me]$, prepared from Cp'_2ZrMe_2 and $B(C_qF_5)_3$, are active for olefin polymerization in nonpolar diluents: (a) Ewen, J. A. Eur. Pat. Appl. 0427697, 1991. (b) Yang, X; Stern, C. L.; Marks, T. J. J. Am. Chem. Soc. 1991, 113, 3623.

⁽²⁴⁾ The molecular weights of the polyethylenes produced range from 35 000 to 94 000, and the molecular weight distributions range from 3.3 to 11.6. We have not found any correlations to explain these diverse results. All polyethylenes from 1a melt at 132–136 °C.