

# Synthesis of *gem*-difluorides from aldehydes using DFMBa

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## Abstract

Synthesis of *gem*-difluorides from aldehydes was effectively achieved using DFMBa and Et<sub>3</sub>N-3HF under microwave irradiation or conventional thermal heating. Both aromatic and aliphatic aldehydes could be converted to the corresponding *gem*-difluorides in good yields. © 2005 Elsevier B.V. All rights reserved.

**Keywords:** Microwave-irradiation; Aldehyde; Fluorination; *gem*-Difluoride

## 1. Introduction

Introduction of a *gem*-difluoromethyl group into bioactive compounds can enhance or change their activity dramatically [1,2]. Therefore, much effort has been paid to develop a novel and efficient method to introduce the *gem*-difluoromethyl group into molecules [3–8]. Direct conversion of a carbonyl group to the *gem*-difluoride is the most straightforward method and diethylaminosulfur trifluoride (DAST) [9,10] and its modifications such as Deoxofluor™ [11–13] have been most frequently used for such purpose. However, they incur a problem of thermal stability and a novel method using more stable reagents has been desired [14–16]. Recently,  $\alpha$ ,  $\alpha$ -difluoroamines were reported as a thermally stable fluorination reagent [17–20], and we reported that a hydroxyl group of sugars can be effectively converted to a fluoride by *N,N*-diethyl- $\alpha$ ,  $\alpha$ -difluoro-(*m*-methylbenzyl)amine (DFMBa) under microwave irradiation [19,20]. We report here an application of DFMBa for synthesis of the *gem*-difluoro compounds from the aldehydes.

## 2. Results and discussion

The reaction was carried out using a microwave oven for organic synthesis which can keep the temperature in the

oven constant during the reaction by controlling the power. When *p*-*t*-butylbenzaldehyde (**1a**) was subjected to the reaction with DFMBa under microwave irradiation at 180 °C for 20 min, the expected *gem*-difluoro compound (**2a**) could be obtained in 61% yield but **1a** still remained in the reaction mixture (Entry 1 in Table 1). Additional use of Et<sub>3</sub>N-3HF as a fluoride source was found to be effective to accelerate the reaction. By the addition of 0.2 equiv. of Et<sub>3</sub>N-3HF, the yield of **2a** could be improved to 89% (Entry 2). The best result was obtained by using 1 equiv. of Et<sub>3</sub>N-3HF and 2 equiv. of DFMBa to **1a**, and **2a** was obtained in 96% yield (Entry 3). When the reaction was carried out using 1.5 equiv. of DFMBa (Entry 4), at lower temperature (Entry 5), or for a shorter time (Entry 6), the yields of **2a** decreased. When the reaction mixture was heated by a conventional oil bath at 180 °C for 20 min, the yield of **2a** slightly decreased (Entry 7). However, in this reaction, the effect of microwave was not so clear as in the previous cases [19,20].

Under similar reaction conditions, various aromatic aldehydes (**1a–e**) and aliphatic aldehydes (**1f–j**) could be converted to the corresponding *gem*-difluoro compounds (**2a–j**) in high to good yields (Table 2).

Under the reaction conditions, the ester group (**1c**, **i**), alkoxy group (**1b**, **e**), hydroxyl group (**1d**), and double bond (**1g**, **h**, **j**) remained unchanged. The reaction of DFMBa with ketone is very slow under the reaction conditions. When a mixture of benzaldehyde and acetophenone was subjected to the reaction with DFMBa and Et<sub>3</sub>N-3HF, the benzaldehyde

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Table 1  
gem-Difluorination of aldehydes using DFMBA<sup>a</sup>

Entry	Et <sub>3</sub> N·3HF (equiv. to <b>1a</b> )	Temperature (°C)	Yield (%) <sup>b</sup>
1	0	180	61
2	0.2	180	89
3	1	180	96 (80)
4 <sup>c</sup>	1	180	90
5	1	170	88
6 <sup>d</sup>	1	180	91
7 <sup>e</sup>	1	180	93

<sup>a</sup> If otherwise not mentioned, the reactions were carried out for 20 min under microwave irradiation using 2 equiv. of **3** to **1a**.

<sup>b</sup> <sup>19</sup>F NMR yield based on **1a**. In parenthesis, isolated yield.

<sup>c</sup> 1.5 equiv. of **3** to **1a** was used.

<sup>d</sup> The microwave irradiation was carried out for 10 min.

<sup>e</sup> Oil bath heating was used instead of microwave irradiation.

was selectively converted to difluoromethylbenzene and most of the acetophenone remained unchanged. Therefore, in the reaction with 4-formylbenzophenone (**4**), which has both ketone and aldehyde groups in the molecule, the aldehyde group was selectively converted to the gem-difluoride and 4-difluoromethylbenzophenone (**5**) could be obtained in 92% yield (Scheme 1). Under the reaction conditions, the conversion of the ketone part to the gem-difluoride was observed by <sup>19</sup>FNMR only in low yield (<3%).

### 3. Experimental

#### 3.1. General methods

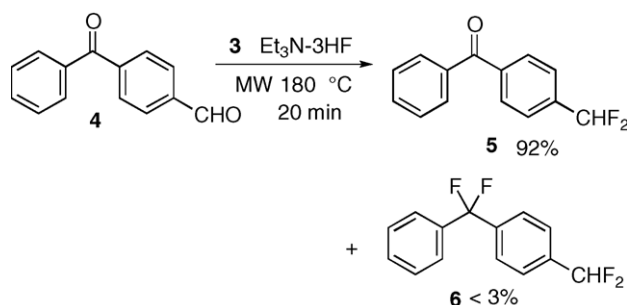
The melting points were measured with a Yanagimoto micro melting-point apparatus and are uncorrected. The IR spectra were recorded using a JASCO FT/IR-410. The <sup>1</sup>H NMR (270 MHz) spectra were recorded in CDCl<sub>3</sub> on a JEOL JNM-EX270 FT NMR and the chemical shift, δ, is referred

Table 2  
Reaction of aldehydes with DFMBA<sup>a</sup>

Aldehyde	Reaction conditions	Product	Yield (%) <sup>b</sup>
 <b>1a</b>	180 °C, 20 min	 <b>2a</b>	80
 <b>1b</b>	180 °C, 20 min	 <b>2b</b>	88
 <b>1c</b>	180 °C, 20 min	 <b>2c</b>	85
 <b>1d</b>	150 °C, 30 min	 <b>2d</b>	61
 <b>1e</b>	180 °C, 20 min	 <b>2e</b>	84
 <b>1f</b>	180 °C, 20 min	 <b>2f</b>	75
 <b>1g</b>	180 °C, 20 min	 <b>2g</b>	71
 <b>1h</b>	180 °C, 20 min	 <b>2h</b>	77
 <b>1i</b>	170 °C, 20 min	 <b>2i</b>	60
 <b>1j</b>	180 °C, 20 min	 <b>2j</b>	(70)

<sup>a</sup> Reactions were carried out using 2 equiv. of DFMBA and 1 equiv. of Et<sub>3</sub>N·3HF to **1**.

<sup>b</sup> Isolated yield based on substrate used and in parenthesis, <sup>19</sup>FNMR yield.



Scheme 1.

to TMS.  $^{19}\text{F}$  NMR (376 MHz) spectra and  $^{13}\text{C}$  NMR (100 MHz) were recorded in  $\text{CDCl}_3$  on a JEOL JNM-A400II FT NMR and the chemical shift,  $\delta$ , are referred to  $\text{CFCl}_3$  ( $^{19}\text{F}$ ) and TMS ( $^{13}\text{C}$ ), respectively. The EI-high-resolution mass spectra were measured on a JEOL JMS-700TZ. Microwave irradiation was carried out using an IDX microwave oven for organic synthesis (0–300 W, IMCR-25003) having temperature control.  $\text{Et}_3\text{N} \cdot 3\text{HF}$  was purchased from Aldrich Chemical Co. and distilled before use. Aldehydes (**1a–h**, **j**) were purchased from Tokyo Kasei Co. Butyl 5-oxopentanoate (**1i**) was prepared by PCC oxidation of butyl 5-hydroxypentanoate obtained by transesterification of  $\delta$ -valerolactone. 4-Formylbenzophenone (**4**) was prepared by the oxidation of 4-(bromomethyl)acetophenone [21].

### 3.2. Preparation of DFMBa

DFMBA was prepared by a modification of reported procedure [22]. To a  $\text{CH}_2\text{Cl}_2$  (50 ml) solution of *N,N*-diethyl-*m*-methylbenzamide (13.8 g, 72 mmol), was added at  $0^\circ\text{C}$  a  $\text{CH}_2\text{Cl}_2$  (20 ml) solution of oxalic chloride (9.9 g, 78 mmol). After the addition, the mixture was stirred at  $40^\circ\text{C}$  for 2 h. Then the mixture was cooled to  $0^\circ\text{C}$  again, and  $\text{Et}_3\text{N} \cdot 3\text{HF}$  (8.7 g, 53 mmol) and  $\text{Et}_3\text{N}$  (10.1 g 100 mmol) were added successively. The mixture was stirred at room temperature for 2 h and a generated precipitate was removed by filtration. The precipitate was washed with  $\text{CH}_2\text{Cl}_2$  (100 ml) and the combined filtrate was concentrated under reduced pressure. A hexane (100 ml) was added to the residue and the generated solid was removed by filtration again. The solid was washed with a hexane (50 ml) and the filtrate was concentrated under reduced pressure. The distillation of the residue gave DFMBa (12.6 g, 59 mmol) in 82% yield (bp  $81\text{--}83^\circ\text{C}/4\text{ mmHg}$ ). Glassware can be used. All operations should be carried out under minimum contact to moisture.

#### 3.2.1. Synthesis of *p*-difluoromethyl-*t*-butylbenzene (**2a**) [23]

*p*-*t*-Butylbenzaldehyde (162 mg, 1 mmol), DFMBa (426 mg, 2 mmol), and  $\text{Et}_3\text{N} \cdot 3\text{HF}$  (161 mg, 1 mmol) were

introduced into a reactor of a Teflon<sup>TM</sup> PFA tube with a diameter of 10 mm sealed at one end. The open end of the reactor was connected to a reflux condenser. Then, the reaction mixture was submitted for 20 min to microwave-irradiation and during the irradiation, the temperature was kept at  $180^\circ\text{C}$ . After cooling, the reaction mixture was poured into an aqueous  $\text{NaHCO}_3$  solution. The product was extracted with ether three times and the combined ethereal layers were dried over  $\text{MgSO}_4$ . Purification by column chromatography (silica gel/hexane-ether) gave **2a** in 80% yield. IR: (neat)  $\nu$  2966, 1622, 1379, 1076, 1027  $\text{cm}^{-1}$ .  $^1\text{H}$  NMR  $\delta$  1.33 (s, 9H), 6.63 (t,  $J = 56.6$  Hz, 1H), 7.42–7.50 (m, 4H).  $^{19}\text{F}$  NMR  $\delta$  –110.48 (d,  $J = 56.8$  Hz, 2F) [23].  $^{13}\text{C}$  NMR  $\delta$  31.19 (3C,  $-\text{C}(\text{CH}_3)_3$ ), 34.84 ( $-\text{C}(\text{CH}_3)_3$ ), 114.89 (t,  $J = 236.5$  Hz,  $-\text{CHF}_2$ ), 125.29 (t,  $J = 5.8$  Hz, C-1), 125.60 (2C, C-3, C-5), 131.50 (t,  $J = 22.3$  Hz, 2C, C-2, C-6), 153.98 (C-4).

#### 3.2.2. 1-Difluoromethyl-3,4-dimethoxybenzene (**2b**) [13]

IR: (neat)  $\nu$  2964, 2942, 2841, 1612, 1523, 1268, 1025  $\text{cm}^{-1}$ .  $^1\text{H}$  NMR  $\delta$  3.91 (s, 3H), 3.92 (s, 3H), 6.60 (t,  $J = 56.4$  Hz, 1H), 6.89–7.07 (m, 3H).  $^{19}\text{F}$  NMR  $\delta$  –108.70 (d,  $J = 56.8$  Hz, 2F) [13].  $^{13}\text{C}$  NMR  $\delta$  55.83 ( $-\text{OCH}_3$ ), 55.85 ( $-\text{OCH}_3$ ), 107.87 (t,  $J = 9.9$  Hz, C-1), 110.54 (C-5), 114.83 (t,  $J = 236.1$  Hz,  $-\text{CHF}_2$ ), 118.65 (t,  $J = 14.0$  Hz, C-6), 126.79 (t,  $J = 22.7$  Hz, C-2), 149.12 (C-3 or C-4), 150.78 (C-3 or C-4).

#### 3.2.3. Methyl *p*-difluoromethylbenzoate (**2c**)

White solid. mp  $36.5\text{--}37^\circ\text{C}$ . IR: (KBr)  $\nu$  2964, 1723, 1281, 1014  $\text{cm}^{-1}$ .  $^1\text{H}$  NMR  $\delta$  3.95 (s, 3H), 6.69 (t,  $J = 56.0$  Hz, 1H), 7.59 (d,  $J = 8.1$  Hz, 2H), 8.13 (d,  $J = 8.1$  Hz, 2H).  $^{19}\text{F}$  NMR  $\delta$  –112.85 (d,  $J = 56.2$  Hz, 2F).  $^{13}\text{C}$  NMR  $\delta$  52.38 ( $-\text{OCH}_3$ ), 113.97 (t,  $J = 238.6$  Hz,  $-\text{CHF}_2$ ), 125.62 (t,  $J = 5.8$  Hz, 2C, C-2, C-6), 129.93 (2C, C-3, C-5), 132.27 (C-4), 138.42 (t,  $J = 57.5$  Hz, C-1), 166.24 (C=O). HRMS (EI): calc. for  $\text{C}_9\text{H}_8\text{O}_2\text{F}_2$ : 186.0492; found: 186.0493.

#### 3.2.4. 2,6-Di-*t*-butyl-4-difluoromethylphenol (**2d**)

White solid. mp  $78.5\text{--}79^\circ\text{C}$ . IR: (KBr)  $\nu$  3634, 2955, 1442, 1372, 1077, 1005  $\text{cm}^{-1}$ .  $^1\text{H}$  NMR  $\delta$  1.45 (s, 18H), 5.46 (s, 1H), 6.57 (t,  $J = 57.2$  Hz, 1H), 7.31 (s, 2H).  $^{19}\text{F}$  NMR  $\delta$  –107.68 (d,  $J = 56.8$  Hz, 2F).  $^{13}\text{C}$  NMR  $\delta$  30.08 (6C,  $-\text{C}(\text{CH}_3)_3$ ), 34.38 (2C,  $-\text{C}(\text{CH}_3)_3$ ), 115.77 (t,  $J = 236.7$  Hz,  $-\text{CHF}_2$ ), 122.55 (t,  $J = 5.8$  Hz, 2C, C-2, C-6), 125.24 (t,  $J = 22.2$  Hz, C-1), 136.19 (C-4), 155.81 (2C, C-3, C-5). HRMS (EI): calc. for  $\text{C}_{15}\text{H}_{22}\text{OF}_2$ : 256.1639; found: 256.1637.

#### 3.2.5. 1-Difluoromethyl-4-methoxynaphthalene (**2e**)

IR: (neat)  $\nu$  2970, 1586, 1229, 1011  $\text{cm}^{-1}$ .  $^1\text{H}$  NMR  $\delta$  4.03 (s, 3H), 6.78 (d,  $J = 7.8$  Hz, 1H), 7.04 (t,  $J = 55.3$  Hz, 1H), 7.51–7.63 (m, 3H), 8.11–8.15 (m, 1H), 8.32–8.35 (m, 1H).  $^{19}\text{F}$  NMR  $\delta$  –109.65 (d,  $J = 55.5$  Hz, 2F).  $^{13}\text{C}$  NMR  $\delta$  55.64 ( $-\text{OCH}_3$ ), 102.14 (2C,  $\text{C}_{Ar}$ ), 115.98 (t,  $J = 235.7$  Hz,

–CHF<sub>2</sub>), 121.84 (t, *J* = 21.0 Hz, C-1), 122.69 (C<sub>Ar</sub>), 123.37 (C<sub>Ar</sub>), 125.70 (C<sub>Ar</sub>), 125.88 (t, *J* = 8.7 Hz, C<sub>Ar</sub>), 127.60 (C<sub>Ar</sub>), 130.72 (C<sub>Ar</sub>), 157.68 (C-4). HRMS (EI): calc. for C<sub>12</sub>H<sub>10</sub>OF<sub>2</sub>: 208.0700; found: 208.0697.

### 3.2.6. 1,1-Difluoroundecane (2f) [24]

IR: (neat)  $\nu$  2926, 1467, 1403, 1118 cm<sup>-1</sup>. <sup>1</sup>H NMR  $\delta$  0.88 (t, *J* = 6.7 Hz, 3H), 1.18–1.50 (m, 16H), 1.71–1.92 (m, 2H), 5.79 (tt, *J* = 57.2, *J* = 4.6 Hz, 1H). <sup>19</sup>F NMR  $\delta$  –116.31 (dt, *J* = 57.4, *J* = 17.1 Hz, 2F) [24]. <sup>13</sup>C NMR  $\delta$  14.09 (C-11), 22.12 (t, *J* = 5.4 Hz, C-3), 22.68, 29.06, 29.31, 29.37, 29.45, 29.55, 31.98, 34.09 (t, *J* = 20.6 Hz, C-2), 117.50 (t, *J* = 231.1 Hz, –CHF<sub>2</sub>).

### 3.2.7. 1,1-Difluoro-10-undecene (2g)

IR: (neat)  $\nu$  2928, 2856, 1641, 1402, 1123 cm<sup>-1</sup>. <sup>1</sup>H NMR  $\delta$  1.18–1.47 (m, 12H), 1.71–1.92 (m, 2H), 2.00–2.06 (m, 2H), 4.90–5.03 (m, 2H), 5.79 (tt, *J* = 57.1, *J* = 4.7 Hz, 1H), 5.74–5.89 (m, 1H). <sup>19</sup>F NMR  $\delta$  –116.32 (dt, *J* = 57.37, *J* = 17.09 Hz, 2F). <sup>13</sup>C NMR  $\delta$  22.08 (t, *J* = 5.4 Hz, C-3), 28.86, 29.02 (2C), 29.24, 29.28, 33.76, 34.05 (t, *J* = 20.5 Hz, C-2), 114.15 (C-11), 117.49 (t, *J* = 237.4 Hz, –CHF<sub>2</sub>), 139.15 (C-10). HRMS (EI): calc. for C<sub>11</sub>H<sub>20</sub>F<sub>2</sub>: 190.1533; found: 190.1540.

### 3.2.8. 3,3-Difluoro-1-phenyl-1-propene (2h) [25]

IR: (neat)  $\nu$  3030, 1658, 1388, 1139, 1015 cm<sup>-1</sup>. <sup>1</sup>H NMR  $\delta$  6.18–6.33 (m, 1H), 6.25 (dt, *J* = 5.4, *J* = 56.0 Hz, 1H), 6.84–6.92 (m, 1H), 7.31–7.46 (m, 5H). <sup>19</sup>F NMR  $\delta$  –110.18 to –110.36 (m, 2F) [25]. <sup>13</sup>C NMR  $\delta$  115.37 (t, *J* = 232.5 Hz, –CHF<sub>2</sub>), 120.95 (t, *J* = 23.5 Hz, C-2), 127.22 (2C, C<sub>Ar</sub>), 128.80 (C<sub>Ar</sub>), 129.39 (2C, C<sub>Ar</sub>), 134.40 (C<sub>Ar</sub>), 137.09 (t, *J* = 12.4 Hz, C-3).

### 3.2.9. Butyl 5,5-difluoropentanoate (2i)

IR: (neat)  $\nu$  2963, 1736, 1175 cm<sup>-1</sup>. <sup>1</sup>H NMR  $\delta$  0.94 (t, *J* = 7.3 Hz, 3H), 1.31–1.45 (m, 2H), 2.38 (t, *J* = 7.6 Hz, 2H), 1.56–1.67 (m, 2H), 1.74–1.99 (m, 4H), 4.09 (t, *J* = 6.6 Hz, 2H), 5.83 (tt, *J* = 56.8, *J* = 4.2 Hz, 1H). <sup>19</sup>F NMR  $\delta$  –116.67 (dt, *J* = 56.8, *J* = 17.1 Hz, 2F). <sup>13</sup>C NMR  $\delta$  13.65 (–CH<sub>3</sub>), 17.55 (t, *J* = 5.8 Hz, C-3), 19.09, 30.60, 33.05 (C-2), 33.35 (t, *J* = 10.3 Hz, C-4), 64.40 (–OCH<sub>2</sub>–), 116.89 (t, *J* = 237.8 Hz, –CHF<sub>2</sub>), 172.89 (C=O). HRMS (EI): calc. for C<sub>9</sub>H<sub>16</sub>O<sub>2</sub>F<sub>2</sub>: 194.1119; found: 194.1119.

### 3.2.10. 8,8-Difluoro-2,6-dimethyl-2-octene (2j)

IR: (neat)  $\nu$  2966, 2924, 1439, 1402, 1121, 1039 cm<sup>-1</sup>. <sup>1</sup>H NMR  $\delta$  0.97 (d, *J* = 6.5 Hz, 3H), 1.17–1.44 (m, 2H), 1.60 (s, 3H), 1.55–2.04 (m, 5H), 1.69 (s, 3H), 5.05–5.11 (m, 1H), 5.86 (tt, *J* = 57.0, *J* = 4.2 Hz, 1H). <sup>19</sup>F NMR  $\delta$  –115.25 to –114.98 (m, 2F). <sup>13</sup>C NMR  $\delta$  17.63, 19.53, 25.16, 25.70, 27.47 (t, *J* = 5.4 Hz, C-6), 36.98 (C-4), 40.87 (t, *J* = 19.8 Hz, C-7), 117.12 (t, *J* = 237.0 Hz, –CHF<sub>2</sub>), 124.05 (C-3), 131.73 (C-2). HRMS (EI): calc. for C<sub>10</sub>H<sub>18</sub>F<sub>2</sub>: 176.1376; found: 176.1375.

### 3.3. The reaction of DFMBA and Et<sub>3</sub>N-3HF with a mixture of benzaldehyde and acetophenone

Benzaldehyde (106 mg, 1 mmol), acetophenone (182 mg, 1 mmol), DFMBA (426 mg, 2 mmol), and Et<sub>3</sub>N-3HF (161 mg, 1 mmol) were introduced into a reactor of a Teflon<sup>TM</sup> PFA tube and submitted to microwave-irradiation at 180° C for 20 min. After cooling, the reaction mixture was poured into an aqueous NaHCO<sub>3</sub> solution and extracted with ether. Fluorobenzene (96 mg, 1 mmol) was added as an internal standard, and difluoromethylbenzene was found to be formed in 82% yield with 2% yield of 1,1-difluoroethylbenzene from <sup>19</sup>F NMR. Difluoromethylbenzene: <sup>19</sup>F NMR  $\delta$  –110.5 (d, *J* = 56.0 Hz) [9], 1,1-difluoroethylbenzene: <sup>19</sup>F NMR  $\delta$  –87.6 (q, *J* = 18.2 Hz) [26].

### 3.4. 4-Difluoromethylbenzophenone (5)

White solid. mp 70–71 °C. IR: (KBr)  $\nu$  2924, 1651, 1284 cm<sup>-1</sup>. <sup>1</sup>H NMR  $\delta$  6.73 (t, *J* = 56.1 Hz, 1H), 7.49–7.53 (m, 2H), 7.61–7.65 (m, 3H), 7.80–7.82 (m, 2H), 7.88 (d, *J* = 8.6 Hz, 2H). <sup>19</sup>F NMR  $\delta$  –112.68 (d, *J* = 56.0 Hz, 2F). <sup>13</sup>C NMR  $\delta$  114.02 (t, *J* = 238.6 Hz, –CHF<sub>2</sub>), 125.57 (t, *J* = 5.8 Hz, 2C, C-3, C-5), 128.44 (2C), 130.07 (2C), 130.22 (2C), 132.87, 137.00, 137.77 (t, *J* = 22.2 Hz, C-4), 139.69, 195.90 (C=O). HRMS (EI): calc. for C<sub>14</sub>H<sub>10</sub>F<sub>2</sub>: 232.0700; found: 232.0693.

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