

# Highly Efficient Synthesis of Chiral $\beta$ -Amino Acid Derivatives via Asymmetric Hydrogenation

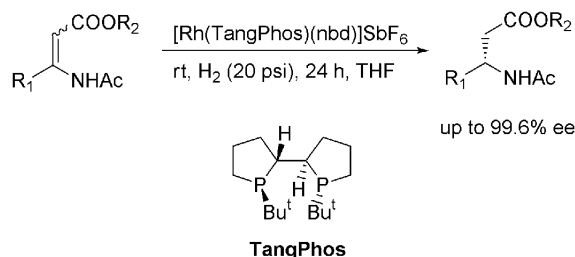
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## ABSTRACT



The Rh–TangPhos complex is an efficient hydrogenation catalyst for making chiral  $\beta$ -amino acid derivatives. With the Rh–TangPhos system, high enantioselectivities (up to 99.6%) and turnover numbers have been obtained in the hydrogenation of *E/Z* isomeric mixtures of both  $\beta$ -alkyl and  $\beta$ -aryl  $\beta$ -(acylamino)acrylates.

The synthesis of chiral  $\beta$ -amino acids has drawn a great deal of attention due to its importance in biomedical research and the pharmaceutical industry. Enantiomerically pure  $\beta$ -amino acids and their derivatives have been used as important building blocks for the synthesis of  $\beta$ -peptides,  $\beta$ -lactam antibiotics, and many important drugs.<sup>1</sup> Although several stoichiometric and catalytic methods have been reported for the synthesis of  $\beta$ -amino acids,<sup>2</sup> a practical and efficient synthesis is still highly desirable. Direct hydrogenation of 3-aminoacrylic acid derivatives represents one of the simplest

and most efficient routes. While good to excellent enantioselectivities have been reported in Ru-<sup>3</sup> or Rh-catalyzed<sup>4</sup> asymmetric hydrogenation of (*E*)- $\beta$ -(acylamino)acrylates derivatives with the use of chiral biphosphine ligands such as BINAP,<sup>3</sup> BICP,<sup>4</sup> DuPhos,<sup>4b,c</sup> and BisP\*,<sup>4a</sup> the results of hydrogenation of (*Z*)- $\beta$ -(acylamino)acrylates derivatives are less than satisfying.<sup>5</sup> For example, hydrogenation of (*E*)-methyl 3-acetamido-2-butenolate with an Ru–BINAP system gave 96% ee, while (*Z*)-methyl 3-acetamido-2-butenolate gave only 5% ee with the opposite configuration. Since both (*Z*)-

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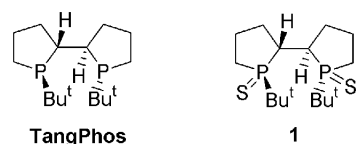
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and (*E*)-isomeric substrates are formed simultaneously in most synthetic protocols, the development of a new catalytic system that can work well for both isomeric substrates is needed. This is especially important in the situation where the (*Z*)- and (*E*)-substrates cannot be easily separated and only their mixture can be employed as the starting material. Herein, we disclose a new catalyst, the Rh–TangPhos system, for hydrogenation of  $\beta$ -aminoacrylic acid derivatives. High enantioselectivities have been obtained for both (*Z*)- and (*E*)-isomeric substrates with the Rh–TangPhos system.

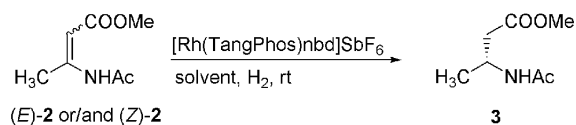
We have previously demonstrated that the Rh–TangPhos complexes are highly efficient catalysts for hydrogenation of dehydroamino acids and *E/Z* mixtures of enamides.<sup>6</sup> The structure of TangPhos has been confirmed by comparison with the X-ray structure of its corresponding phosphine sulfide **1**<sup>7</sup> (Figure 1). To further expand the utility of this electronic-



**Figure 1.** Structure of TangPhos and its phosphine sulfide **1**.

rich phosphine in asymmetric hydrogenation, the Rh–TangPhos system was employed for hydrogenation of both (*Z*)- and (*E*)-isomers of methyl 3-acetamido-2-butenate. (Table 1) The hydrogenation was conducted at room temperature under 20 psi of H<sub>2</sub> in the presence of 0.5 mol %

**Table 1.** Solvent Effect of Hydrogenation of Methyl 3-Acetamido-2-butenate with the Rh–TangPhos System



entry <sup>a</sup>	substrate	solvent	conversion (%)	ee (%)
1	( <i>E</i> )- <b>2</b>	CH <sub>3</sub> OH	100	97.0
2	( <i>E</i> )- <b>2</b>	THF	100	99.6
3	( <i>E</i> )- <b>2</b>	toluene	82	98.0
4	( <i>E</i> )- <b>2</b>	CH <sub>2</sub> Cl <sub>2</sub>	100	99.4
5	( <i>E</i> )- <b>2</b>	EtOAc	100	99.5
6	( <i>Z</i> )- <b>2</b>	CH <sub>3</sub> OH	13	83.7
7	( <i>Z</i> )- <b>2</b>	THF	100	98.5
8	( <i>Z</i> )- <b>2</b>	toluene	55	96.9
9	( <i>Z</i> )- <b>2</b>	CH <sub>2</sub> Cl <sub>2</sub>	88	98.5
10	( <i>Z</i> )- <b>2</b>	EtOAc	99	98.5
11	( <i>E</i> )- <b>2</b> /( <i>Z</i> )- <b>2</b> (1:1)	THF	100	99.5

<sup>a</sup> Absolute configurations were determined to be *R* by comparing the optical rotations with reported values. Reactions were carried out under 20 psi of H<sub>2</sub> in solvent at room temperature for 24 h. Substrate/[Rh(TangPhos)nbd]SbF<sub>6</sub> = 200:1. The ees were determined by chiral GC using a chiralselect 1000 column.

[Rh(TangPhos)nbd]SbF<sub>6</sub> (nbd = 3,5-norbornadiene) as the catalyst precursor. It was found that, with the Rh–TangPhos catalyst, both (*Z*)- and (*E*)-isomers were hydrogenated to form (*R*)-methyl 3-acetamidobutanoate. Our study showed that the solvent had a pronounced influence on both the reactivity and the enantioselectivity of the reaction (Table 1). While the (*E*)-isomer showed complete conversions in most solvents except toluene (entries 1–5), the (*Z*)-isomer showed lower reactivities (entries 6–10). THF was found to be an excellent solvent for the reaction, as complete conversions were obtained for both (*Z*)- and (*E*)-isomers. To our surprise, excellent enantioselectivities (*E* = 99.6% ee; *Z* = 98.5% ee) were obtained for both (*Z*)- and (*E*)-isomers (entries 2 and 7). *To the best of our knowledge, these are among the highest enantioselectivities to date for hydrogenation of methyl 3-acetamido-2-butenate, especially for hydrogenation of the (Z)-isomer* (other ligands: Me-DuPhos, 87.8% ee;<sup>4b</sup> BICP, 86.9% ee;<sup>4c</sup> BINAP, 5% ee<sup>3</sup>). A 1:1 *E/Z* isomeric mixture of methyl 3-acetamido-2-butenate was also subjected to hydrogenation. When THF was used as the solvent, (*R*)-methyl 3-acetamidobutanoate was obtained in 100% yield and 99.5% ee (entry 11). The H<sub>2</sub> pressure had a large influence on the enantioselectivity. Higher H<sub>2</sub> pressure deteriorated the ee, which was consistent with Börner's observation.<sup>4b</sup> When the hydrogenation of the 1:1 *E/Z* isomeric mixture was conducted under 80 psi of H<sub>2</sub> pressure, a lower ee (96.5%) was obtained.

To test the synthetic utilities of the Rh–TangPhos system for the synthesis of  $\beta$ -amino acid derivatives, a series of  $\beta$ -alkyl- and  $\beta$ -aryl-substituted  $\beta$ -(acylamino)acrylates were tested for hydrogenation. As shown in Table 2, a wide array of  $\beta$ -alkyl and  $\beta$ -aryl  $\beta$ -amino acid derivatives were obtained in excellent ees. For hydrogenation of (*E*)- $\beta$ -alkyl  $\beta$ -(acylamino)acrylates, extremely high enantioselectivities (98–100%) have been obtained (entries 1 and 3–6). These results are comparable with those obtained with Imamoto's BisP\*.<sup>4a</sup> Entries 1 and 2 showed another example in which both (*Z*)- and (*E*)-isomeric substrates gave the hydrogenation product with the same configuration in high ees. These results further demonstrated that an *E/Z* mixture of  $\beta$ -(acylamino)acrylates could be hydrogenated in high ee with the Rh–TangPhos system.

Asymmetric hydrogenation of  $\beta$ -aryl  $\beta$ -(acylamino)acrylates remains a challenging task. Since the (*Z*)- and (*E*)-isomeric substrates are not separable by column chromatography, hydrogenation of their *E/Z* mixtures is crucial for the synthesis of chiral  $\beta$ -aryl  $\beta$ -amino acid derivatives. While many  $\beta$ -aryl  $\beta$ -amino acid derivatives have been important intermediates for drug synthesis,<sup>8</sup> little success has been

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(7) Crystallographic data for the X-ray structure of **1** have been deposited with Cambridge Crystallographic Data Centre as supplementary publication no. CCDC-190907. For a graphical structure, see Supporting Information.

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**Table 2.** Hydrogenation of  $\beta$ -Alkyl or  $\beta$ -Aryl  $\beta$ -(Acylamino)acrylates with the Rh–TangPhos System

entry <sup>a</sup>	R <sub>1</sub>	R <sub>2</sub>	geometry <sup>c</sup>	ee <sup>b</sup> (%)	configuration
1	Me	Et (( <i>E</i> )- <b>4a</b> )	<i>E</i>	99.5 ( <b>5a</b> )	<i>R</i>
2	Me	Et (( <i>Z</i> )- <b>4a</b> )	<i>Z</i>	97.3 ( <b>5a</b> )	<i>R</i>
3	Me	<i>i</i> -Pr ( <b>4b</b> )	<i>E</i>	99.3 ( <b>5b</b> )	<i>R</i>
4	Et	Me ( <b>4c</b> )	<i>E</i>	99.6 ( <b>5c</b> )	<i>R</i>
5	<i>n</i> -Pr	Et ( <b>4d</b> )	<i>E</i>	99.6 ( <b>5d</b> )	<i>R</i>
6	<i>i</i> -Bu	Me ( <b>4e</b> )	<i>E</i>	98.5 ( <b>5e</b> )	<i>R</i>
7	Ph	Me ( <b>4f</b> )	<i>E/Z</i>	93.8 ( <b>5f</b> )	<i>S</i>
8	<i>p</i> -F-Ph	Me ( <b>4g</b> )	<i>E/Z</i>	95.0 ( <b>5g</b> )	<i>S</i>
9	<i>p</i> -Cl-Ph	Me ( <b>4h</b> )	<i>E/Z</i>	92.3 ( <b>5h</b> )	<i>S</i>
10	<i>p</i> -Br-Ph	Me ( <b>4i</b> )	<i>E/Z</i>	95.1 ( <b>5i</b> )	<i>S</i>
11	<i>p</i> -Me-Ph	Me ( <b>4j</b> )	<i>E/Z</i>	94.0 ( <b>5j</b> )	<i>S</i>
12	<i>p</i> -MeO-Ph	Me ( <b>4k</b> )	<i>E/Z</i>	98.5 <sup>d</sup> ( <b>5k</b> )	<i>S</i>
13	<i>p</i> -BnO-Ph	Me ( <b>4l</b> )	<i>E/Z</i>	98.5 ( <b>5l</b> )	<i>S</i>
14	<i>o</i> -Me-Ph	Me ( <b>4m</b> )	<i>E/Z</i>	74.3 ( <b>5m</b> )	<i>S</i>
15	<i>o</i> -MeO-Ph	Me ( <b>4n</b> )	<i>E/Z</i>	83.1 ( <b>5n</b> )	<i>S</i>

<sup>a</sup> Reactions were carried out under 20 psi of H<sub>2</sub> in THF at room temperature for 24 h. Substrate/[Rh(TangPhos)nbd]SbF<sub>6</sub> = 200:1. Absolute configurations were determined by comparing the optical rotations with reported values. <sup>b</sup> The ee (%) values were determined by chiral GC using a Chiralselect 1000 column. <sup>c</sup> For *E/Z* ratios of *E/Z* mixtures, see refs 4c and 8. <sup>d</sup> The ee was determined by chiral HPLC using an (*s,s*)-whelk-01 column.

achieved for their syntheses through asymmetric hydrogenation. Previous reports showed only moderate ees with Rh–DuPhos,<sup>4c</sup> Rh–BICP,<sup>4c</sup> and Ru–BINAP<sup>3</sup> systems. We recently developed a Ru-*o*-BINAPO system for the hydrogenation of  $\beta$ -aryl  $\beta$ -(acylamino)acrylates.<sup>9</sup> Although excellent ees were obtained, the catalytic efficiencies were low

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(less than 100 turnovers). We found that the Rh–TangPhos system is very efficient for this type of substrate. As shown in Table 2 (entries 7–15), good to excellent ees (74.3–98.5%) have been obtained for a series of  $\beta$ -aryl  $\beta$ -(acylamino)acrylates. While no major electronic effect was observed for para-substituted  $\beta$ -aryl  $\beta$ -(acylamino)acrylates, electron-rich substrates gave slightly higher ees (entries 12 and 13). For ortho-substituted  $\beta$ -aryl  $\beta$ -(acylamino)acrylates, lower enantioselectivities were observed (entries 14 and 15). To further demonstrate the catalytic efficiency of the Rh–TangPhos system for hydrogenation of  $\beta$ -(acylamino)acrylates, **4l** was subjected to hydrogenation in THF under 20 psi of H<sub>2</sub> in the presence of 0.1 mol % [Rh(TangPhos)-nbd]SbF<sub>6</sub>. The product (*S*)-**5l** was obtained in 100% yield and in 98.5% ee (TON = 1000), with no deterioration of enantioselectivity.

In conclusion, an efficient catalytic system for rhodium-catalyzed asymmetric hydrogenation of  $\beta$ -(acylamino)acrylates has been developed. With TangPhos as the chiral ligand, high enantioselectivities (up to 99.6%) and turnover numbers have been obtained in the hydrogenation of *E/Z* isomeric mixtures of both  $\beta$ -alkyl and  $\beta$ -aryl  $\beta$ -(acylamino)acrylates. Under these conditions, a variety of chiral  $\beta$ -alkyl and  $\beta$ -aryl  $\beta$ -amino acids can be efficiently synthesized. Since the substrates are easy to prepare according to known procedures,<sup>4c,9</sup> the Rh–TangPhos system provides an efficient and practical way for making chiral  $\beta$ -amino acid derivatives.

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**Supporting Information Available:** X-ray structure of **1**, experimental procedure for hydrogenation, and analytical data of new substrates and products. This material is available free of charge via the Internet at <http://pubs.acs.org>.

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