

The Chemistry of Spiroacetals. An Enantiospecific Synthesis of the Spiroacetal Moiety of Milbemycins α_7 and α_8

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An enantiospecific synthesis of the dioxygenated spiroacetal moiety of milbemycins α_7 and α_8 has been developed from the appropriate epoxide and regioselective acylation of the C-23 alcohol.

The milbemycins [(1a) is milbemycin α_7 , (1b) is milbemycin α_8]‡ comprise a group of natural products isolated from cultures of *Streptomyces* B-41-146.¹ Interest in these compounds has increased since the isolation and identification of a structurally related series of macrolides, the avermectins.² The avermectins are effective against helminths and arthropods at very low concentrations, giving these compounds enormous potential as anti-parasitic agents.³ In addition, the milbemycins have shown important activity against a wide variety of insect pests.⁴ Several total syntheses of milbemycin β_3 have been reported to date^{5,6} and several reports on the spiroacetal portions of some of the more complex milbemycins and avermectins have appeared.^{7,8} Previously we have described the synthesis of the chiral lactone (2)⁹ and demonstrated its utility in an enantiospecific synthesis of the spiroacetal subunit of milbemycin β_3 (3) and, subsequently, incorporation into a total synthesis of milbemycin β_3 .⁶ We have also reported the use of this lactone in the synthesis of the

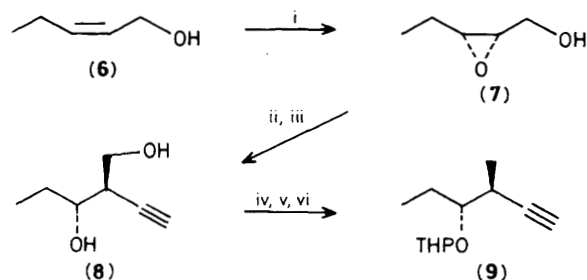
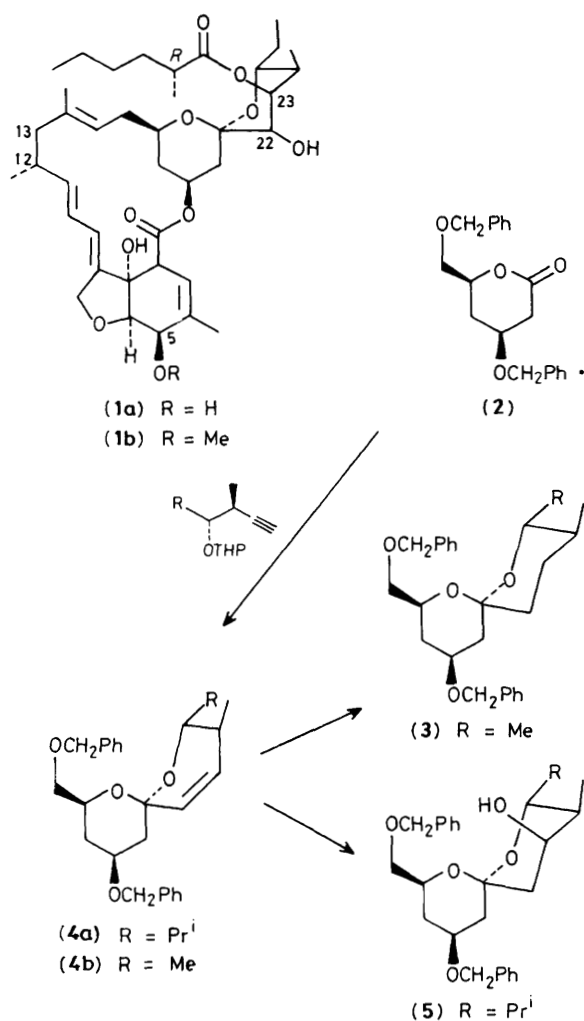
spiroacetal moiety of avermectin B_{1b} (4a)⁸ and its subsequent elaboration into the spiroacetal of avermectin B_{2b} (5).⁸ We now report the use of the chiral lactone (2) in the enantiospecific synthesis of the dioxygenated spiroacetal of milbemycins α_7 and α_8 .

The starting point for our synthesis was *cis*-pent-2-ene-1-ol (6) which was epoxidised using the protocol developed by Sharpless¹⁰ to yield the epoxy alcohol (7) in 60% yield and in 80% enantiomeric excess (e.e.), [calculated by the preparation of the methoxy(trifluoromethyl)phenylacetyl (MTPA) ester], $[\alpha]_D -11.8^\circ$ (*c* 1.7, CH₂Cl₂). Lithium acetylide opening of the epoxide yielded a mixture of 1,3- and 1,2-diols but the undesired latter compound could easily be removed by periodate cleavage. The required diol (8) was obtained in 52% yield and, conveniently, recrystallisation from diethyl ether yielded material of $\geq 95\%$ e.e. (m.p. 72–74 °C).

Preparation of the primary toluene-*p*-sulphonate and protection of the secondary alcohol as its tetrahydropyran-2-yl (THP) ether proceeded smoothly in 72% overall yield. Reductive removal of the toluene-*p*-sulphonate with lithium triethylborohydride gave the required alkyne (9) in 80% yield, $[\alpha]_D +6.8$ (*c* 1.5, CH₂Cl₂) (1:1 mixture of THP diastereoisomers); b.p. 85 °C at 20 mmHg; λ_{\max} 2950 (\equiv CH), 2115 (C \equiv), 1133, and 1079 cm⁻¹; δ_H (360 MHz, CDCl₃), 4.7 (0.5H, dd, *J* 3.8 and 3.6 Hz, OCHO), 4.65 (0.5H, dd, *J* 3.1 and 4.5

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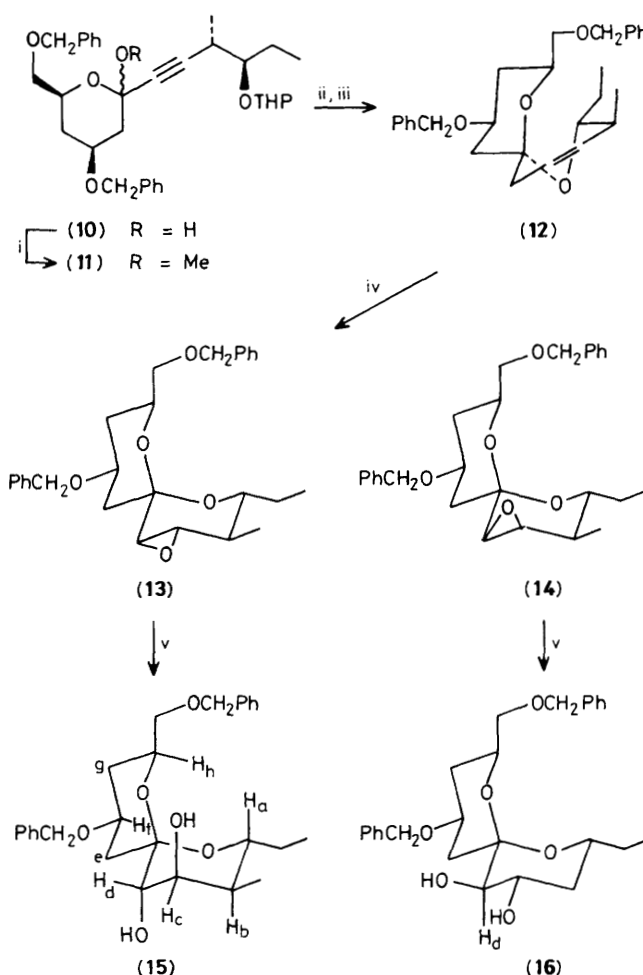
‡ The absolute configuration of the acyl group of the natural isomer is not known but we have prepared the *R*-isomer.



Reagents: i, $\text{Ti}(\text{OPr}^i)_4$, (+)-diethyl tartrate, Bu^tOOH ; ii, $\text{LiC}\equiv\text{CH}$ -ethylenediamine complex, dimethyl sulphoxide; iii, NaIO_4 - H_2O ; iv, p - $\text{MeC}_6\text{H}_4\text{SO}_2\text{Cl}$ -pyridine; v, dihydropyran- Et_2O -CSA; vi, LiEt_3BH -THF.

H_z, OCHO), 3.92 (1H, m, -CHHO), 3.6–3.45 (2H, m, -CHHO and >CH-O), 2.9 (0.5H, m, -CHC≡), 2.73 (0.5H, m, -CHC≡), 2.06 (0.5H, d, *J* 2.6 Hz, HC≡), 2.04 (0.5H, d, *J* 2.6 Hz, HC≡), 1.9–1.4 (8H, m, 4 × CH₂), 1.22 (1.5H, d, *J* 7 Hz, >CHMe), 1.14 (1.5H, d, *J* 7 Hz, -CHMe), 0.99 (1.5H, d, *J* 7.4 Hz, CH₂Me), 0.93 (1.5H, d, *J* 7.4 Hz, CH₂Me); *m/z* M^+ - H, 195.1398, C₁₂H₁₉O₂ requires M^+ - H 195.1385.

Treatment of the alkyne (9) with Bu^nLi [1 equiv. tetrahydrofuran (THF), -78 °C] followed by reaction with the

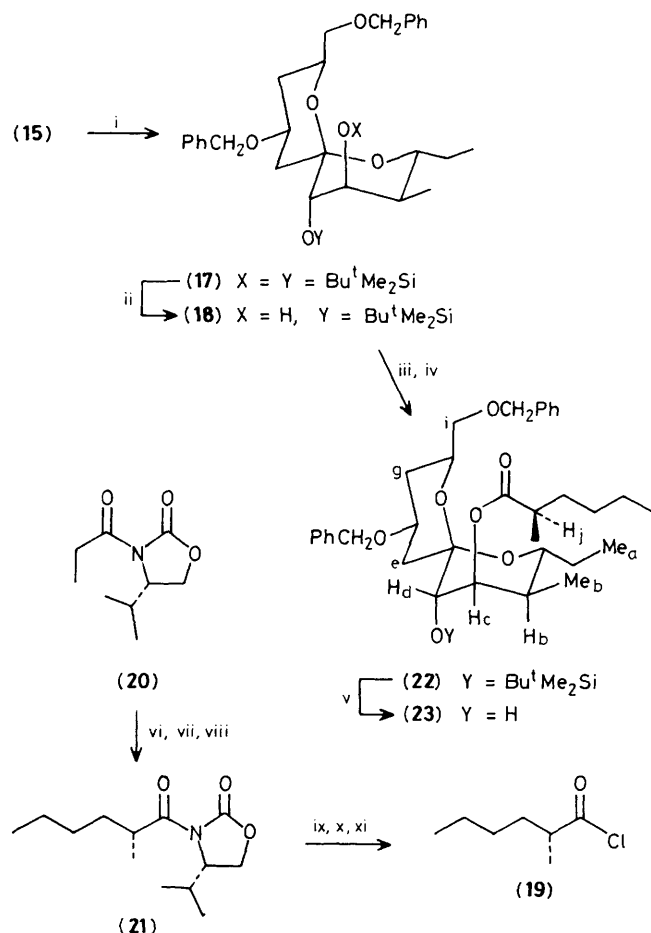


Reagents: i, MeOH-H^+ ; ii, Lindlar catalyst- MeOH-H_2 ; iii, CSA- CH_2Cl_2 ; iv, MCPBA; v, HClO_4 .

lactone (2) yielded the hemiacetal (10), which exists as a mixture of cyclised and open chain forms, in 80% yield. This was stirred in methanol in the presence of Amberlite IR-118 to yield the methoxyacetal (11) in a yield of 84%. Partial hydrogenation over Lindlar catalyst and subsequent acid-catalysed cyclisation yielded the unsaturated spiroacetal (12) in 87% yield [$\alpha_D +73.4$ (*c* 0.9, CH_2Cl_2) as a colourless oil.

Epoxidation with *m*-chloroperoxybenzoic acid (MCPBA) in CH_2Cl_2 at room temperature yielded a mixture of two epoxides (ratio 2:1). These could easily be separated by flash chromatography eluting with 30% diethyl ether in light petroleum (b.p. 40–60 °C) (ΔR_f 0.1) to yield the desired β -epoxide (13), [$\alpha_D +64.5^\circ$ (*c* 0.8, CH_2Cl_2) as the major product in 60% yield, and the α -epoxide (14), [$\alpha_D +79.8^\circ$ (*c* 0.37, CH_2Cl_2). These assignments were confirmed by the subsequent conversion into the corresponding diols *vide infra*.

Base hydrolysis of the epoxides proved very difficult; however acid hydrolysis was a very rapid process giving the required diols in excellent yields (>70%). Thus the β -epoxide (13) yielded the desired diaxial diol (15) exclusively and α -epoxide (14) gave only the diequatorial diol (16). At this point the relative stereochemistry of the diaxial diol of spiroacetal (15), a very viscous oil, was confirmed by ¹H n.m.r. spectroscopy, [$\alpha_D +73.5$ (*c* 1.07, CH_2Cl_2); λ_{max} 3500, 1600, 1580, 1500 cm^{-1} ; δ_H 7.3–7.4 (10H, m, Ar), 4.5 (4H, m, 2 × CH₂), 3.9 (1H, m, H_f), 3.85 (1H, m, H_h), 3.55 (2H, m, H_c



Reagents: i, Bu^tMe₂SiTf–2,6-lutidine; ii, MeOH–CSA; iii, BuⁿLi; iv, (19); v, Bu₄NF; vi, lithium di-isopropylamide; vii, CH₃CH=CHCH₂I; viii, H₂–Pd–C–MeOH; ix, PhCH₂OLi; x, H₂–Pd–C–MeOH; xi, (COCl)₂–C₆H₆, 0 °C.

and OH), 3.45 (1H, d, *J* 3 Hz, H_d), 3.3–3.5 (3H, m, H_a and –CH₂O), 2.6 (1H, d, OH), 2.45 (1H, dd, H_{e,eq}), 2.0 (1H, dd, H_{g,eq}), 1.78 (1H, m, H_{e,ax}), 1.65 (1H, m, H_b), 1.1–1.3 (3H, m, H_{g,ax} and CH₂Me), 0.9–1.0 (6H, m, 2 × Me); *m/z* 456.2524, C₂₇H₃₆O₆ requires 456.2512. The small coupling (*J* 3 Hz) displayed by H_d confirms the diaxial disposition of the alcohols. The stereochemistry of the diequatorial diol (16) was also confirmed by ¹H n.m.r. spectroscopy in particular the large coupling (*J* 12 Hz) displayed by H_d. The unusual diequatorial opening is undoubtedly due to the influence of the anomeric oxygens on the adjacent carbon, hindering nucleophilic attack.

Treatment of the diol (15) with *t*-butyldimethylsilyl trifluoromethanesulphonate (Bu^tMe₂SiTf) in the presence of 2,6-lutidine gave the corresponding disilylated spiroacetal (17), [α]_D +45° (c 0.1, CH₂Cl₂). Removal of the benzyl protecting groups would now allow further elaboration towards a total synthesis of milbemycins α₇ and α₈. A requirement of any synthetic strategy would be that it must allow for the selective acylation of the C-23 alcohol. Consequently we turned our attention to devising methodology to achieve this transformation. Earlier work on the spiroacetal diol (15) had shown that preferential acylation of the C-22 alcohol took place under various acylation conditions, and

that attempted selective silylation (Bu^tMe₂SiCl, imidazole, dimethylformamide) yielded a mixture of both di- and mono-silyl products. However, treatment of the disilylspiroacetal (Bu^tMe₂SiTf–lutidine) (17) with camphorsulphonic acid (CSA) in methanol allowed selective deprotection to the C-23 alcohol (18). The origin of this effect might be a consequence of a directing effect on protonation by the axial oxygen of the adjacent ring. This assignment was confirmed by i.r. and ¹H n.m.r. spectroscopy, in particular the presence of a sharp peak at 3500 cm^{–1} indicating strong intramolecular hydrogen bonding and a signal at δ 3.54 (1H, ddd, *J*_{c,OH} 10, *J*_{cb} = *J*_{cd} = 2.8 Hz).

The chiral acid chloride (19) was prepared *via* the enantio-specific alkylation of the acyl oxazolidone (20),¹¹ hydrogenation and cleavage of the chiral auxiliary yielded the (*R*)-carboxylic acid derivative (21), [α]_D –19.7° (lit. –15.9).¹² Overnight treatment with oxalyl chloride in benzene at 4 °C yielded the required acid chloride (19). Treatment of the alcohol (18) with BuⁿLi (1 equiv. THF, –60 °C) and addition of the acid chloride (19) gave the acylated spiroacetal (22), subsequent treatment with tetrabutylammonium fluoride gave the hydroxyacylspiroacetal (23), [α]_D +30° (c 0.1, CH₂Cl₂); λ_{max} 3500, 1730 cm^{–1}; δ_H (360 MHz), 7.4 (10H, m, Ar), 4.8 (1H, dd, *J*_{cb} = *J*_{cd} = 3 Hz, H_c), 4.5 (4H, m, 2 × CH₂O), 3.9 (2H, m, H_f, H_h), 3.6 (3H, m, H_a, H_d, H_i), 3.4 (1H, H_j), 2.45 (1H, dd, H_{e,eq}), 2.38 (1H, m, H_j), 2.15 (1H, m, H_{g,eq}), 2.0 (1H, m, H_b), 1.1–1.7 (10H, m), 1.1 (3H, d, *J* 7 Hz, Me_j), 0.95 (3H, Me_a), 0.85 (6H, Me_b, MeCH₂).

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