

A Highly Regioselective Synthesis of α,α -Bis-Mannich Bases by Aminomethylation of Imines with Iminium Salts

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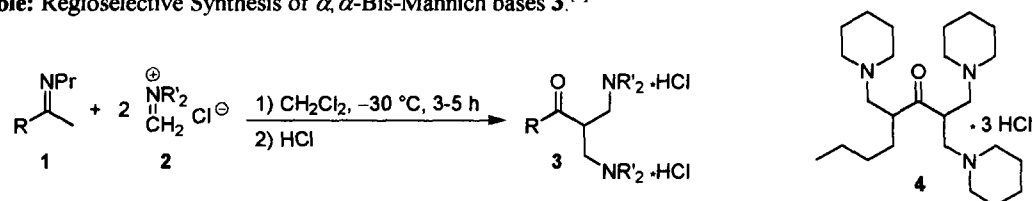
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Abstract: The aminomethylation of imines $R(CH_3)C=NPr$ (R = alkyl, aryl) with iminium salts provides for the first time a mild, broadly applicable and highly regioselective route to bis-Mannich bases $RCOCH(CH_2NR'_2)_2$.
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Bis-Mannich bases **3** are important as pro-drugs or precursors for $RCOC(=CH_2)CH_2NR'_2$ (the deamination of **3** is easily achieved, even under physiological conditions). These compounds have a variety of interesting properties (*e.g.*, they are known as antimicrotubular, antileukemic, antifungal or anticonvulsant agents, and as potent inhibitors for the epidermal growth factor tyrosine kinase).¹ However, Mannich-type reactions as the classical method for their preparation are fraught with serious drawbacks (*e.g.*, harsh reaction conditions, limited scope, formation of unwanted by-products, poor regioselectivity or low yields).^{1–3} Hence, research has concentrated so far on the most simple bis-Mannich bases **3** (*i.e.*, generally R = aryl) and their derivatives.¹

Recently, we disclosed that the aminoalkylation of imines with iminium salts is a mild and efficient method for the highly stereo- and regioselective synthesis of β -amino ketones.⁴ This methodology is also well suited for the synthesis of **3**. The reaction between imines **1** and iminium salts **2** provides the desired bis-Mannich bases **3** in high yields under mild conditions (Table). The method is of broad scope, *i.e.*; good results are obtained for both, imines **1** derived from arylmethyl and alkylmethyl ketones. In addition, iminium salts **2** derived from cyclic as well as acyclic amines can be employed. Furthermore, in case of imines **1** with α -CH-groups the CH_3 -moiety is attacked virtually exclusively (Table, Entries 3–8). In special cases even imines with an α -CH₂-group are highly regioselectively aminomethylated at the CH_3 -group (Table, Entries 9, 10). However, imines with sterically less hindered α -CH₂-groups furnish complex reaction mixtures (Table, Entries 11, 12). Nevertheless, it turned out that these imines can be used for the synthesis of tris-Mannich bases such as **4** (Table, Entry 12^c), which to the best of our knowledge constitute a novel class of β -amino ketones.

Table: Regioselective Synthesis of α, α -Bis-Mannich bases **3**.^[5]

| Entry | R | NR' ₂ | Yield (%) ^a | Entry | R | NR' ₂ | Yield (%) ^a |
|-------|-------------|----------------------------------|------------------------|-------|------------------|----------------------------------|------------------------|
| 1 | Phenyl | NMe ₂ | 70 | 7 | <i>i</i> -Propyl | NMe ₂ | 68 |
| 2 | Phenyl | N(CH ₂) ₄ | 81 | 8 | <i>i</i> -Propyl | N(CH ₂) ₄ | 74 |
| 3 | Cyclopropyl | NMe ₂ | 55 | 9 | <i>i</i> -Butyl | NMe ₂ | 64 |
| 4 | Cyclopropyl | N(CH ₂) ₄ | 62 | 10 | <i>i</i> -Butyl | N(CH ₂) ₄ | 71 |
| 5 | Cyclohexyl | NMe ₂ | 69 | 11 | <i>n</i> -Pentyl | NMe ₂ | - ^b |
| 6 | Cyclohexyl | N(CH ₂) ₄ | 76 | 12 | <i>n</i> -Pentyl | N(CH ₂) ₄ | - ^{b,c} |

^aIsolated yields after recrystallization. The products are regioisomerically pure ($\geq 96\%$ rs) according to NMR spectroscopy.

^bA complex mixture was obtained. ^cAfter modification of the reaction conditions (using 4 eq of the iminium salt **2** and prolonging the reaction time to 18 h) the tris-Mannich base **4** was obtained in 31% yield.

In summary, our methodology is distinguished by its unique scope, excellent regioselectivity, and mild reaction conditions. It can even be used for tris-aminomethylations.

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References and Notes

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- a) Arend, M.; Risch, N. *Angew. Chem.* **1995**, 107, 2861; *Angew. Chem. Int. Ed. Engl.* **1995**, 34, 2639;
b) Arend, M.; Risch, N. *Synlett* **1997**, 974.
- General procedure: The reactions were conducted in dry apparatus under argon. A solution of imine **1**^{6a} (5 mmol) in anhydrous CH₂Cl₂ (5 mL) was cooled to $-30\text{ }^{\circ}\text{C}$. The iminium salt **2**^{6b} (10.5 mmol) was added and the reaction mixture was stirred vigorously for 3-5 h, during which the temperature was kept between $-30\text{ }^{\circ}\text{C}$ and $-25\text{ }^{\circ}\text{C}$. Then HCl (6 N, 10 mL) was added and the mixture was stirred at $25\text{ }^{\circ}\text{C}$ for 3-4 h. The organic phase was decanted and the aqueous phase washed with Et₂O (2 x 100 mL). Subsequently, the aqueous phase was treated with dilute NH₃ (25% NH₃ : H₂O = 1 : 4, 50 mL) with vigorous stirring and extracted with Et₂O (3 x 100 mL). The combined organic phases were dried over Na₂SO₄ and the solvent removed on a rotary evaporator without heating. Then the residue was dissolved in Et₂O (100 mL) and ethereal HCl solution (1 N, 22 mL) was added with stirring. Recrystallization of the resulting precipitate furnished analytically pure **3**.
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