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Synthesis and anomeric stability of $(1 \rightarrow 6)$ -thiourea-linked pseudooligosaccharides

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Abstract

The synthesis of oligosaccharide mimics incorporating a thiourea intersaccharide bridge by coupling of mono- and disaccharide per-O-acetylated glycosyl isothiocyanates and methyl 6-amino-6-deoxy- α -D-glucopyranoside, is reported. An unexpected anomerization reaction was observed, however, for α - and β -D-mannopyranosylthioureido derivatives upon Zemplén deacetylation. Kinetics studies revealed that this anomerization process is base catalysed and strongly dependent upon reaction temperature and reaction time. The fully unprotected compounds could be obtained without epimerization by performing the last step at 0 °C. In all cases, the final pseudooligosaccharides were stable in water solution at room temperature in the absence of base. © 1999 Elsevier Science Ltd. All rights reserved.

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1. Introduction

The growing awareness of the role of oligosaccharides as carriers of biological information has spurred an aggressive effort towards the development of synthetic methodologies suitable for the construction of glycodrugs [1-3]. Assembly of monosaccharides through glycosidic linkages, as in the natural compounds, suffers from two major disadvantages, namely the complications associated

with anomeric configuration control in glycoside bond-forming reactions and the biodegradability of oligosaccharide structures through the action of glycosidases. Replacement of the glycosidic oxygen atom by other achiral functional groups such as amide (carbopeptoids, saccharopeptides) [4-11] or phosphodiester (carbonucleotoids) [12], which can be generated in high yield without affecting the existing stereocenters, appears as a very attractive alternative. Thiourea-bridged oligosaccharide mimics [13–15], accessible through coupling reaction of readily available sugar isothiocyanates [16-18] and amino sugars, likewise comply with the above features. Recently, this strategy was implemented with

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the preparation of β -cyclodextrin-scaffolded glycoclusters containing $(1 \rightarrow 6)$ -intersaccharide thiourea bridges [19,20]. In the course of this work, an unprecedented anomerization reaction of α-D-mannopyranosylthiourea derivatives upon base treatment was observed. Since Zemplén deacetylation of multivalent α -D-mannopyranosylthioureas had previously been reported [21-24], several questions arose: (1) Whether the epimerization process was promoted by the cyclodextrin aglycon; (2) whether this is an intrinsic limitation to the synthesis of $(1 \rightarrow 6)$ -thiourea-tethered pseudooligosaccharides; or (3) whether it is a genaspect of the chemistry of fully eral unprotected glycosylthioureas. We have now investigated this problem by studying the anomeric stability of a series of thiourealinked pseudooligosaccharides as well as simpler α - and β -D-mannopyranosylthioureas under various deacetylation reaction conditions.

2. Results and discussion

Nucleophilic addition of methyl 6-amino-6deoxy- α -D-glucopyranoside (4) [25] to per-Oacylated β -D-glucopyranosyl, β -cellobiosyl, β -lactosyl, and α -D-mannopyranosyl isothiocyanates (1-3, 5) [16,26,27] in pyridine at room temperature afforded the corresponding partially protected adducts 6-9 in $\overline{85}-90\%$ yield (Scheme 1). As previously observed for the reaction of the same isothiocyanates with 6^I-amino-6^I-deoxy- and per(6-amino-6-deoxy)β-cyclodextrin precursors [19], addition of the amino group to the central atom of the heteroallene group proceeded with total chemoselectivity and with no need for hydroxyl protection in the acceptor moiety. Since the anomeric C-N bond is not involved in formation of the intersaccharide thiourea bridge, the anomeric configuration of the glycosyl substituent in 6-9 matched that of the isothiocvanate precursor, as confirmed by ¹H and ¹³C NMR data (Tables 1 and 2).

Conventional Zemplén deacetylation of the β -glycosylthioureido derivatives 6-8 led to the expected fully unprotected compounds 10 [13], 11, and 12 with retention of the original

configurational pattern (Scheme 1). However, under identical reaction conditions, the α -Dmannopyranosylthioureido isomer **9** experienced concomitant epimerization at the anomeric C-1' center, leading to an inseparable mixture of diastereomeric pseudooligosaccharides. This result, in combination with our previous observation in the cyclodextrin series, discards an essential contribution of the aglyconic moiety in the anomerization process, pointing to a particular reactivity of mannopyranosylthiourea derivatives in alkaline medium.

In order to gain deeper insight into this problem, a series of α - and β -D-mannopyranosylthioureas was prepared by reaction of the respective per-O-acetylated α - (5) and β -(28) D-mannopyranosyl isothiocyanates with amino sugar 4, ethylamine hydrochloride or benzylamine. The previously unreported 1,2cis configured isothiocyanate 28 was obtained from β -D-mannopyranosylamine (24) [28] in four steps (20% overall yield) by transformation into the known enamine 26 [29], hydrolysis with chlorine in wet dichloromethane, and further isothiocyanation of the resulting amine hydrochloride 27 with thiophosgene (Scheme 2).

When compounds 14, 16, 17, 20 and 21 were subjected to sodium methoxide-catalyzed



Scheme 1.



Scheme 2.

deacetylation, partial anomerization likewise occurred in both the α - and β -series. Yet, a puzzling dependence of the final relative proportion of anomers on the performer laboratory and hands, from almost undetectable to major presence of the opposite configuration at C-1, was evidenced, which probably accounted for different 'standard' Zemplén



Fig. 1. Molar fractions (digital integration of ¹H signals at 500 MHz) of 18 (\blacktriangle) and 19 (\blacksquare) in the reaction mixture arising from deacetvlation of 16 (0.02 M in CD₃OD) with NaOCD₃ (0.1 equiv per mol of acetate) at 300 K.

deacetylation protocols. To ascertain this point, the effects of a number of factors upon the outcome of the reaction were investigated, including substrate concentration, catalyst ratio, quality of methanol, temperature, reaction time, acidity of the resin, and time of contact of the resin with the reaction mixture.

No definitive correlation was observed for different concentrations of the starting Dmannopyranosylthiourea (from 0.01 to 0.05 M) or sodium methoxide (from 0.1 to 0.5 equiv/mol of acetate). The results were also largely independent of the use of either absolute or commercial methanol and on the strong (Amberlite IR-120) or weakly acidic character (Amberlite IRC-50) of the resin that was used for neutralization after complete deprotection. When the deacetylation reaction of N-ethyl-N'-(2,3,4,6-tetra-O-acetyl- α -D-

mannopyranosyl)thiourea (16) was conducted at 30 $^{\circ}$ C in methanol- d_4 with deuterated sodium methoxide and with monitoring by ¹H NMR spectroscopy, the presence of the β anomer 19 was already detected after 10 min, with a 1:3 α/β thermodynamic equilibrium for 18 and 19 being achieved within 4 h (Fig. 1). An identical anomeric mixture was obtained starting from 17 after prolonged reaction times. We concluded, therefore, that the anomerization of D-mannopyranosylthioureas is a base-catalyzed process, ruling out an alternative acid-promoted mechanism at the resin surface. No changes in the composition of the neutralized mixtures occurred after 24 h in deuterium oxide or methanol- d_4 solution at room temperature¹.

Reaction temperature was found to exert a dramatic influence in the anomerization rate. Thus, at 0 °C no epimerization was observed after 1 h. At this temperature, deacetylation of acetylated D-mannopyranosylthiourea derivatives could be performed by using 0.02 M solutions in analytical grade methanol containing 0.5 equiv of sodium methoxide for 20 min. These conditions gave reproducible, virtually quantitative yields of the anomerically

¹ Partial anomerization occurred during the acquisition of ¹³C NMR spectra for fully unprotected configurationally pure mannopyranosylthiourea derivatives in deuterium oxide solution at 70 °C overnight.

Table 1				
¹ H NMR data	(500 MHz) for	the new thiour	ea derivatives 6–9	and 11-23

	Unit	Chemical shifts (δ)						
		H-1	H-2	H-3	H-4	H-5	H-6a	H-6b
6 ^{a,d}	I	5.04d	3.80dd	3.89t	3.54t	4.03m	4.25m	4.03m
	II	6.08d	5.38dd	5.67t	5.35t	4.35ddd	4.58dd	4.46dd
6 ^{b,d}	I	5.04d	3.48d	3.72t	3.24t	3.64dt	3.48m	3.48m
	II	5.68bs	5.04t	5.31t	4.98t	3.83ddd	4.28dd	4.09dd
7 ^{a,f}	I	5.30d	4.08dd	4.18t	3.81t	4.27m	4.73m	4.72m
	II	6.28d	5.58t	5.84t	4.55t	4.48m	5.01dd	4.74m
	III	5.32d	5.43t	5.78t	5.60t	4.51m	4.88dd	4.70m
7 ^{b,d}	I	4.72d	3.47dd	3.72t	3.22t	3.64ddd	3.67dd	3.45dd
	II	5.55m	4.94t	5.26t	3.85t	3.74ddd	4.43dd	4.23dd
	III	4.55d	4.91dd	5.15t	5.06t	3.68ddd	4.34dd	4.07dd
8 ^{a,f}	I	5.31d	4.07dd	4.18t	3.81t	4.27m	4.80m	4.80m
	II	6.28d	5.57t	5.83t	4.56t	4.48ddd	5.01dd	4.80m
	III	5.27dd	5.53dd	5.69dd	5.94d	4.80m	4.80m	4.80m
8 ^{b,c}	I	4.73d	3.47dd	3.71t	3.22bt	3.63dt	3.71m	3.45dd
	II	5.55m	4.94t	5.27t	3.88t	3.77m	4.40bd	4.27dd
	III	4.52d	5.10dd	4.98dd	5.35dd	3.89ddd	4.15dd	4.08dd
9 ^{a,f}	I	5.18d	3.93dd	4.04t	3.70t	4.20ddd	4.34m	4.12m
	II	6.27m	5.74m	5.74m	5.62t	4.48m	4.79dd	4.58dd
11 ^{a,f}	I	5.21d	3.97dd	4.08t	3.74t	4.20m	4.35m	4.20m
	II	5.75d	3.92t	4.15–4.07m	4.15–4.07m	4.15–4.07m	4.35dd	4.23dd
	III	4.94d	3.75dd	3.93t	3.84t	3.82ddd	4.33dd	4.15dd
12 ^{a,f}	I	5.19d	3.96dd	4.07t	3.72t	4.19m	4.35m	4.19m
	II	5.72bd	3.90t	4.06m	4.06m	4.10m	4.22dd	4.20dd
	III	4.86d	4.95dd	4.06dd	4.34d	4.12dd	4.18m	4.18m
13 ^{a,e}	I	5.37d	4.08dd	4.19t	4.84t	4.32m	4.45m	4.32m
	II	6.18m	4.55dd	4.24dd	4.19t	3.98ddd	4.41dd	4.32m
14 ^{a,e}	I	5.21d	3.97dd	4.08t	3.72t	4.20m	4.42m	4.20m
	II	6.46m	5.96dd	5.77dd	5.64t	4.50ddd	4.97dd	4.63dd
15 ^{a,e}	I	5.36d	4.11dd	4.22t	3.87t	4.30m	4.47m	4.30m
	II	6.11m	4.56dd	4.27dd	4.18t	4.01ddd	4.47dd	4.30m
16 ^{b,c}	Ι	5.30m	5.30m	5.25dd	5.20t	4.08ddd	4.26dd	4.15dd
17 b,c	Ι	5.90m	5.43dd	5.14dd	5.22t	3.82ddd	4.28dd	4.12dd
18 ^{a,g}	Ι	5.44bs	4.04m	3.83dd	3.65t	3.53m	3.86dd	3.74dd
19 a,e	Ι	5.75m	4.18m	3.91dd	3.80t	3.66ddd	4.09dd	3.92dd
$20^{b,g}$	Ι	5.38m	5.38m	5.35m	5.23t	4.10m	4.25dd	3.99dd
21 ^{b,c}	Ι	5.86bd	5.42dd	5.13dd	5.18t	3.78ddd	4.23dd	4.10dd
22 ^{a,e}	I	5.97m	4.45m	4.24m	4.12t	3.94m	4.17m	4.17m
23 ^{a,c}	I	5.77m	4.20m	3.92dd	3.83t	3.68ddd	4.11dd	3.95dd

		Coupling constants (Hz)							
		$\overline{J_{1,2}}$	$J_{2,3}$	$J_{3,4}$	$J_{4,5}$	$J_{5,6a}$	$J_{5,6b}$	$J_{6a,6b}$	
6 ^{a,d}	Ι	3.7	9.5	9.5	9.5	—	_	_	
	II	6.5	9.4	9.4	9.4	4.3	2.2	12.6	
6 ^{b,d}	Ι	3.7	9.5	9.5	9.5	_	_	_	
	II	9.4	9.4	9.4	9.4	4.3	2.2	12.6	
7 ^{a,f}	Ι	3.9	9.4	9.4	9.4	_	_	_	
	II	9.1	9.1	9.1	9.1	1.6	_	12.1	
	111	7.9	9.2	9.2	9.2	—	—	-	
7 ^{b,d}	I	3.8	9.6	9.6	9.6	3.2	4.5	-	
		9.4 7.9	9.4 9.3	9.4 9.3	9.4 9.3	1.8 4.4	5.4 2.4	12.1	
oaf	T T	2.0	0.0	9.9	0.0		2.1	12.1	
8	I	5.9 9.4	9.8 9.4	9.8 9.4	9.8 9.4	- 2 2	- 5 1	12.4	
	III	7.9	10.3	3.3	0	_	_	_	
8 b,c	I	3.7	9.4	9.4	9.4	2.4	3.6	_	
	II	9.4	9.4	9.4	9.4	2.0	5.6	10.8	
	III	7.9	10.3	3.4	0.9	6.2	7.5	11.1	
9 ^{a,f}	Ι	3.8	9.4	9.4	9.4	2.8	6.5	-	
	II	—	—	8.7	8.7	5.1	2.7	12.5	
11 ^{a,f}	Ι	4.0	9.9	9.9	9.9	_	_	-	
	II	9.1	9.1	-	-	0.8	2.0	12.7	
	111	8.0	9.4	9.4	9.4	2.2	5.5	12.4	
12 ^{a,f}	I	4.0	9.9	9.9	9.9	_	_	-	
		9.0 7.8	9.0 7.8	- 36	-	1.2	2.0	11.8	
10 9 6	111 T	2.2	0.7	3.0	0 7				
13 ^{a,c}	I II	3.3 2 3	9.7	9.7	9.7	2 5	4 8	- 12 3	
1 4 a.e	T	2.0	0.2	0.2	0.2	2.0		12.0	
14	I	5.8 1.0	9.3 3.2	9.3	9.3	- 4.2	- 2.3	12.6	
1 5 a.e	т	27	0.2	0.2	0.2				
15	II	1.3	3.1	9.2 9.6	9.6	2.0	5.6	12.2	
16 ^{b,c}	I	_	3.0	8.8	8.8	6.2	2.5	12.3	
17 ^{b,c}	Ι	1.0	3.2	10.0	10.0	5.4	2.3	12.3	
18 ^{a,g}	Ι	_	3.2	9.6	9.6	2.1	6.6	12.3	
19 a,e	Ι	_	3.2	9.3	9.3	2.2	5.8	12.3	
$20^{\rm \ b,g}$	Ι	-	-	9.2	9.2	6.0	2.0	12.2	
21 ^{b,c}	Ι	1.0	3.1	9.9	9.9	5.7	2.5	12.3	
22 ^{a,e}	Ι	_	—	9.5	9.5	_	—	_	
23 ^{a,c}	Ι	_	2.8	9.7	9.7	1.9	5.8	12.2	

^a In D₂O. ^b In CDCl₃. ^c At 313 K. ^d At 323 K. ^e At 333 K. ^f At 343 K. ^g At 300 MHz.

	Unit	Chemical shifts (δ)						
		C-1	C-2	C-3	C-4	C-5	C-6	
6 ^{a,d,f}	I	99.9	71.9	73.6	71.9	71.5	46.0	
	II	82.9	71.3	74.2	69.0	73.3	62.7	
6 ^{b,c}	I	99.6	70.5	73.9	71.0	70.6	45.0	
	II	82.9	72.1	73.0	68.5	73.5	62.0	
7 ^{a,e}	I	99.9	71.9	73.8	71.9	71.5	45.6	
	II	82.5	72.0	74.5	76.4	73.5	63.0	
	III	100.5	72.5	74.2	68.8	71.8	62.6	
7 ^{b,d}	I	99.6	72.7	72.9	71.9	70.0	44.9	
	II	82.7	70.6	72.2	76.0	74.8	61.8	
	III	100.4	71.0	72.9	68.0	71.6	61.6	
8 a,e	I	99.8	71.8	73.6	71.8	70.5	45.7	
	II	82.3	73.2	74.2	75.8	74.5	63.0	
	III	100.3	71.1	71.5	68.6	71.9	60.7	
8 b,c	I	99.6	72.3	72.9	70.7	70.0	44.8	
	II	82.8	71.2	72.2	75.8	74.8	61.9	
	III	100.7	69.2	70.9	66.7	70.7	60.7	
9 a,e	I	100.0	71.9	73.6	71.8	70.3	45.8	
	II	80.3	69.8	69.5	67.2	70.2	62.7	
9 b,c	I	99.7	72.1	73.4	72.1	69.5	45.6	
	II	80.7	69.0	68.5	66.2	70.2	62.3	
11 ^{a,e}	I	99.9	71.9	73.6	72.0	70.4	45.9	
	II	84.0	72.6	76.7	79.2	75.7	60.9	
	III	103.1	73.9	76.3	70.3	76.6	61.4	
12 ^{a,e}	I ^f	83.6	71.6	73.2	71.6	70.0	44.9	
	II	99.6	72.1	75.7 ^g	78.4	76.4	60.4	
	III	103.2	71.3	72.9	68.9	75.5 ^g	61.4	
13 ^{a,c}	I	101.8	73.0	75.4	73.8 ^g	71.9	48.1	
	II	85.1	72.0	73.9 ^g	69.2	76.2	63.2	
14 ^{a,d}	I	99.7	71.8	73.4	71.6	70.1	45.7	
	II	81.1	70.5	72.3	66.2	73.3	62.7	
15 ^{a,d}	I	102.4	74.4	76.0	74.2	72.5	48.3	
	II	85.0	73.1	76.6	69.7	80.6	64.2	
16 ^{b,c}	Ι	80.7	68.7	68.4	66.2	70.0	62.2	
17 ^{b,c}	Ι	81.0	70.2	71.4	65.5	74.0	62.3	
18 ^{a,e}	Ι	82.6	70.0	71.1	67.7	74.3	61.4	
19 ^{a,d}	Ι	84.0	73.1	76.1	69.3	80.1	63.7	
20 ^{b,c}	Ι	80.7	68.4	68.3	65.8	69.4	61.9	
21 ^{b,c}	Ι	81.0	69.9	71.4	65.6	74.0	62.3	
22 ^{a,d}	Ι	82.7	70.0	71.0	67.4	74.2	61.2	
23 ^{a,c}	Ι	82.9	71.7	74.9	68.0	78.8	62.4	

^a In D₂O. ^b In CDCl₃. ^c At 313 K.

^d At 333 K. ^e At 343 K.

^f At 75.5 MHz.

^g Assignments may be reversed.



Scheme 3.

pure deacetylated compounds 13, 15, 18, 19, 22 and 23. The anomeric configuration was confirmed in all cases by $J_{C-1,H-1}$ measurements (164–168 Hz for α - and 152–155 Hz for β -derivatives) [30].

At present, it is not clear why the mannoconfigured glycopyranosylthioureas anomerize upon treatment with base and the others do not. Probably, anomerization proceeds through an open-chain Schiff base-type intermediate, whose formation must be favored by the relatively acidic character of the glycosidic thiourea NH proton [31], following a mechanistic pattern analogous to that proposed for the anomerization of glycosylamines [28,32,33] (Scheme 3). One could expect that the electronic delocalization of π electrons in the thiourea ground state, resulting in a positive charge density at the NH region [34], would then favor the equatorial orientation of anomeric thioureido substituents by virtue of the reverse anomeric effect [35].

In conclusion, we have shown that coupling of per-O-acetylated glycosyl isothiocyanates and unprotected amino sugars, followed by catalytic deacetylation, provides a convenient access to thiourea-linked pseudooligosaccharides. The anomerization side reaction previously observed for D-mannopyranosylthiourea derivatives can be totally avoided by performing the last step at 0 °C. In all cases, the final compounds are configurationally stable in the absence of base.

3. Experimental

Materials and methods.—Methyl 6-amino-6-deoxy- α -D-glucopyranoside (4) was prepared from commercial grade methyl α -D-glucopyranoside in three steps, by direct replacement of the primary OH-6 by iodine, nucleophilic displacement by azide anion in DMF, and final Staudinger reduction of the 6-azido derivative with triphenylphosphine in dioxane–MeOH, followed by in situ hydrolysis of the resulting phosphinimine with ammonium hydroxide, as previously reported [25]. β -D-Mannopyranosylamine (24) [28] was prepared from D-mannose in 85% yield by treatment of a 0.2 M aq solution with ammoniun hydrogencarbonate and concentrated ammonia following the procedure reported by Lubineau et al. [36].

A Perkin-Elmer model 141 MC polarimeter and 1 dm tubes were used for measurement of specific rotations at 22 °C. Infrared spectra were recorded on a Bomem Michelson MB-120 FTIR spectrophotometer. ¹H and ¹³C NMR spectra were recorded at 500 (125.7) and 300 (75.5) MHz with, respectively, Bruker 500 AMX and 300 AMX spectrometers. Chemical shifts are given in ppm with reference to tetramethylsilane as internal standard. Assignments of ¹H and ¹³C signals were assisted by 2D COSY and HETCOR experiments. FAB mass spectra were obtained with a Kratos MS-80 RFA instrument. The operating conditions were the following: the primary beam consisted of Xe atoms with a maximum energy of 8 keV; the samples were dissolved in thioglycerol, and the positive ions were separated and accelerated over a potential of 7 kV; NaI was added as cationizing agent. TLC was performed with E. Merck precoated TLC plates, Silica Gel 30F-245, with visualization by UV light and by charring with 10% H₂SO₄. Column chromatography was carried out with Silica Gel 60 (E. Merck, 230-400 mesh). Microanalyses were performed by the Instituto de Investigaciones Químicas (CSIC, Sevilla).

General procedure for the preparation of partially protected (6–9, 14) and fully unprotected methyl 6-deoxy-6-glycosylthioureido- α -D-glucopyranoside derivatives (10–13, 15).—A solution of methyl 6-amino-6-deoxy- α -D-glucopyranoside [25] (4, 75 mg, 0.38 mmol) and the corresponding per-O-acetylglycopyranosyl isothiocyanate 1–3, 5 [16,26,27] or 28 (0.38 mmol) in pyridine (2 mL) was stirred for 2 h at room temperature (rt). The solvent was evaporated and the residue was chromatographed (45:5:3 EtOAc-EtOH-H₂O) to afford the thiourea adducts 6–9 and 14, respectively. Subsequent Zemplén deacetylation of 6-8 (0.2 mmol) in MeOH (10 mL) was treatment with methanolic effected by NaOMe (0.1 equiv per mol of acetate) at rt for 3 h, giving the fully unprotected pseudooligosaccharides 10-12. Under identical reaction conditions, compounds 9 and 14 led to a mixture of the α - and β -mannopyranosylthioureido derivatives 13 and 15. Pure samples of 13 and 15 were obtained by performing the deacetylation step at 0 °C with 0.5 equiv of MeOH per mol of acetate and further neutralization (Amberlite IR-120 H⁺) at the same temperature.

Methvl 6-deoxy-6-(2.3.4.6-tetra-O-acetyl- β - D - glucopyranosylthioureido) - α - D - glucopvranoside (6).—Yield: 202 mg (90%); $[\alpha]_{\rm D}$ $+27.3^{\circ}$ (c 1.0, H₂O); R_f 0.49 (9:1 CH₂Cl₂-MeOH); NMR: ¹H (500 MHz, D₂O, 323 K) Table 1 and δ 3.63 (s, 3 H, OMe), 2.36, 2.35, 2.34, and 2.32 (4 s, each 3 H, 4 MeCO); ¹H (500 MHz, CDCl₃, 333 K) Table 1 and δ 7.28 (bs, 2 H, NH, N'H), 3.40 (s, 3 H, OMe), 2.04, 2.03, 2.00, and 1.98 (4 s, each 3 H, 4 MeCO); 13 C (125.7 MHz, D₂O, 323 K) Table 2 and δ 183.5 (C=S), 172.4, 172.3 (4 CO), 55.7 (OMe), 20.6 and 20.5 (4 MeCO); ¹³C (125.7 MHz, CDCl₃, 313 K) Table 2 and δ 184.7 (C=S), 171.2, 170.8, 169.8, 169.6 (4 CO), 55.5 (OMe), and 20.7 (4 MeCO). Anal. Calcd for C₂₂H₃₄N₂O₁₄S: C, 45.36; H, 5.88; N, 4.81. Found: C, 45.25; H, 5.98; N, 4.72.

Methyl 6-deoxy-6-(2,3,6,2',3',4',6'-hepta-O $acetyl-\beta$ -cellobiosylthioureido)- α -D-glucopyranoside (7).—Yield: 300 mg (89%); $[\alpha]_{D}$ -183.0° (c 1.1, CH₂Cl₂); R_{f} 0.34 (45:5:3) EtOAc-EtOH-water); NMR: ¹H (500 MHz, D₂O, 323 K) Table 1 and δ 4.07 (s, 3 H, OMe), 2.69, 2.68, 2.64, 2.63, 2.61, and 2.58 (7 s, each 3 H, 7 MeCO); ¹H (500 MHz, CDCl₃, 313 K) Table 1 and δ 6.95 (bs, 2 H, NH, N'H), 3.41 (s, 3 H, OMe), 2.11, 2.08 2.06, 2.03, 2.02, and 1.97 (7 s, each 3 H, 7 MeCO); 13 C (125.7 MHz, D₂O, 343 K) Table 2 and δ 184.5 (C=S), 174.1, 174.0, 173.4, 174.3, 173.2, 173.0, 172.8 (7 CO), 55.6 (OMe), 20.8, 20.7, 20.6, 20.5 and 20.4 (7 MeCO); ¹³C (125.7 MHz, CDCl₃, 313 K) Table 2 and δ 184.7 (C=S), 171.2, 170.8, 169.8, 169.6 (4 CO), 55.5 (OMe), and 20.7 (4 MeCO); ¹³C (125.7 MHz,

CDCl₃, 313 K) Table 2 and δ 184.7 (C=S), 170.9, 170.7, 170.3, 170.0, 169.3, 169.1, 168.8 (7 CO), 55.4 (OMe), and 20.5 (7 *Me*CO); FABMS: *m*/*z* 893 (30%, [M + Na]⁺). Anal. Calcd for C₃₄H₅₀N₂O₂₂S: C, 46.89; H, 5.78; N, 3.22. Found: C, 46.89; H, 5.75; N, 3.22.

Methyl 6-deoxy-6-(2,3,6,2',3',4',6'-hepta-O $acetvl-\beta$ -lactosvlthioureido) - α - D - glucopyranoside (8).—Yield: 287 mg (85%); $[\alpha]_{\rm D}$ -120.3° (c 1.1, CH₂Cl₂); R_{f} 0.50 (45:5:3) EtOAc-EtOH-water); NMR: ¹H (500 MHz, D₂O, 343 K) Table 1 and δ 3.91 (s, 3 H, OMe), 2.73, 2.68, 2.66, 2.65, 2.64, 2.62, and 2.54 (7 s, each 3 H, 7 MeCO); ¹H (500 MHz, CDCl₃, 313 K) Table 1 and δ 7.06 (bs, 2 H, NH, N'H), 3.41 (s, 3 H, OMe), 2.11, 2.08, 2.06, 2.03, 2.02, and 1.97 (7 s, each 3 H, 7 *Me*CO); ¹³C (125.7 MHz, D₂O, 343 K) Table 2 and δ 184.5 (C=S), 174.1, 174.0, 173.4, 174.3, 173.2, 173.0, 172.8 (7 CO), 55.6 (OMe), 20.8, 20.7, 20.6, 20.5 and 20.4 (7 MeCO); ¹³C (125.7 MHz, D₂O, 343 K) Table 2 and δ 184.4 (C=S), 174.0, 173.7, 174.3, 173.2, 173.0, 172.8, 172.7 (7 CO), 55.5 (OMe), 20.6, 20.5 and 20.4 (7 MeCO); ¹³C (125.7 MHz, CDCl₃, 313 K) Table 2 and δ 184.7 (C=S), 170.9, 170.7, 170.3, 170.0, 169.3, 169.1, 168.8 (7 CO), 55.4 (OMe), 20.7, 20.6, 20.4, and 20.3 (7 MeCO); FABMS: m/z 893 (100%, $[M + Na]^+$). Anal. Calcd for C₃₄H₅₀N₂O₂₂S: Č, 46.89; H, 5.78; N, 3.22. Found: C, 46.72; H, 5.45; N, 3.22.

Methyl 6-deoxy-6-(2,3,4,6-tetra-O-acetyl-a-D-mannopyranosylthioureido)- α -D-glucopyranoside (9).—Yield: 196 mg (87%); $[\alpha]_{D}$ + 69.0° (*c* 1.0. CH_2Cl_2 ; R_{f} 0.47 (45:5:3 EtOAc-EtOH-water); NMR: ¹H (500 MHz, D₂O, 343 K) Table 1 and δ 3.76 (s, 3 H, OMe), 2.58, 2.51, 2.50, and 2.45 (4 s, each 3 H, 4 MeCO); ¹H (500 MHz, CDCl₃, 313 K) Table 1 and δ 7.65 (bs, 1 H, NH), 7.29 (bs, 1 H, N'H), 3.41 (s, 3 H, OMe), 2.20, 2.15, 2.12, and 1.98 (4 s, each 3 H, 4 MeCO); ¹³C (125.7 MHz, D₂O, 343 K) Table 2 and δ 183.9 (C=S), 174.1, 173.2, 173.1, 173.0 (4 CO), 55.7 (OMe), 20.7, 20.6, 20.5 and 20.4 (4 MeCO); ¹³C (125.7 MHz, CDCl₃, 313 K) Table 2 and δ 184.3 (C=S), 170.6, 170.1, 169.9, 169.4 (4 CO), 55.4 (OMe), and 20.5 (4 MeCO); FABMS: m/z 605 $[M + Na]^+$). (100%, Anal. Calcd for $C_{22}H_{34}N_2O_{14}S$: C, 45.36; H, 5.88; N, 4.81. Found: C, 45.14; H, 5.71; N, 4.80.

Methyl 6-deoxy-6-(β -D-glucopyranosylthioureido)- α -D-glucopyranoside (**10**).—Yield: 80 mg (96%); [α]_D + 42.5° (c 0.7, H₂O); lit. [13] [α]_D + 42.8° (c 0.6, H₂O). The ¹H and ¹³C NMR data were in full agreement with those reported in the literature [13].

Methyl 6-deoxy-6-(β-cellobiosylthioureido)α-D-glucopyranoside (**11**).—Yield: 112 mg (98%); $[\alpha]_D$ + 22.0° (c 0.7, H₂O); R_f 0.47 (2:1:1 BuOH–AcOH–water); NMR: ¹H (500 MHz, D₂O, 343 K) Table 1 and δ 3.82 (s, 3 H, OMe); ¹³C (125.7 MHz, D₂O, 343 K) Table 2 and δ 184.2 (C=S), and 55.7 (OMe); FABMS: m/z 599 (10%, [M + Na]⁺). Anal. Calcd for C₂₀H₃₆N₂O₁₅S: C, 41.66; H, 6.29; N, 4.86. Found: C, 41.45; H, 6.32; N, 4.70.

Methyl 6-deoxy-6-(β-lactosylthioureido)-α-D-glucopyranoside (12).—Yield: 110 mg (95%); $[\alpha]_D$ + 34.0° (c 1.1, H₂O); R_f 0.42 (2:1:1 BuOH–AcOH–water); NMR: ¹H (500 MHz, D₂O, 343 K) Table 1 and δ 3.79 (s, 3 H, OMe); ¹³C (75.5 MHz, D₂O, 313 K) Table 2 and δ 184.8 (C=S), and 55.5 (OMe); FABMS: m/z 599 (100%, [M + Na]⁺). Anal. Calcd for C₂₀H₃₆N₂O₁₅S: C, 41.66; H, 6.29; N, 4.86. Found: C, 41.64; H, 6.17; N, 4.87.

Methyl 6-*deoxy*-6-(α-D-*mannopyranosylthioureido*)-α-D-*glucopyranoside* (**13**).—Yield: 80 mg (96%); $[α]_D$ + 116.4° (*c* 2.2, MeOH); R_f 0.51 (2:1:1 BuOH–AcOH–water); NMR: ¹H (500 MHz, D₂O, 333 K) Table 1 and δ 3.92 (s, 3 H, OMe); ¹³C (125.7 MHz, D₂O, 313 K) Table 2 and δ 184.6 (C=S), 81.1 (C-1', $J_{C-1',H-1'}$ 164.7 Hz), and 56.9 (OMe); FABMS: m/z 415 (20%, $[M + H]^+$). Anal. Calcd for C₁₄H₂₆N₂O₁₀S: C, 40.57; H, 6.32; N, 6.76. Found: C, 40.35; H, 6.19; N, 6.42.

Methyl 6-deoxy-6-(2,3,4,6-tetra-O-acetylβ-D-mannopyranosylthioureido)-α-D-glucopyranoside (14).—Yield: 191 mg (85%); $[α]_D$ - 11.0° (*c* 0.5, CH₂Cl₂); R_f 0.41 (45:5:3 EtOAc–EtOH–water); NMR: ¹H (500 MHz, D₂O, 333 K) Table 1 and δ 3.81 (s, 3 H, OMe), 2.71, 2.56, 2.54, and 2.46 (4 s, each 3 H, 4 MeCO); ¹³C (125.7 MHz, D₂O, 313 K) Table 2 and δ 184.2 (C=S), 174.0, 173.5, 173.3, 172.9 (4 CO), 55.6 (OMe), 20.6, 20.5, and 20.4 (4 MeCO); FABMS: m/z 605 (100%, [M + Na]⁺). Anal. Calcd for C₂₂H₃₄N₂O₁₄S: C, 45.36; H, 5.88; N, 4.81. Found: C, 45.27; H, 5.66; N, 4.80. *Methyl* 6-deoxy-6-(β-D-mannopyranosylthioureido)-α-D-glucopyranoside (**15**).—Yield: 82 mg (99%); $[α]_D$ + 40.7° (*c* 1.1, MeOH); *R_f* 0.53 (2:1:1 BuOH–AcOH–water); NMR: ¹H (500 MHz, D₂O, 333 K) Table 1 and δ 3.96 (s, 3 H, OMe); ¹³C (125.7 MHz, D₂O, 323 K) Table 2 and δ 185.6 (C=S), 85.0 (C-1', *J*_{C-1',H-1'} 152.1 Hz), and 58.2 (OMe); FABMS: *m*/*z* 415 (100%, [M + Na]⁺). Anal. Calcd for C₁₄H₂₆N₂O₁₀S: C, 40.57; H, 6.32; N, 6.76. Found: C, 40.34; H, 6.10; N, 6.41.

N-*Ethyl*-N'-(α - and β -D-mannopyranosyl)thioureas (16-19).—To a solution of ethylamine hydrochloride (27 mg, 0.33 mmol) in water (5 mL), satd aq NaHCO₃ was added until pH 10. A solution of 2,3,4,6-tetra-Oacetyl- $\alpha(\beta)$ -D-mannopyranosyl isothiocyanate (5 or 28, 116 mg, 0.30 mmol) in CH₂Cl₂ (5 mL) was then added, and the biphasic reaction mixture was vigorously stirred for 30 min. The organic layer was separated, washed with water $(2 \times 5 \text{ mL})$, dried (NaSO₄), and concentrated, and the residue was purified by column chromatography using 1:1 EtOAc-hexanes as eluent to give thioureas 16 and 17, respectively. Subsequent deacetylation was effected at 0 °C as described above to afford the fully unprotected mannopyranosylthioureas 18 and 19 in virtually quantitative yield.

N - Ethyl - N' - (2,3,4,6 - tetra - O - acetyl - α - Dmannopyranosyl)thiourea (16). Yield: 115 mg (89%); $[\alpha]_{\rm D}$ + 124.5° (c 1.1 CH₂Cl₂); R_f 0.23 (1:1 EtOAc-hexanes); NMR: ¹H (500 MHz, CDCl₃, 313 K) Table 1 and δ 6.81 (bs, 1 H, NH), 6.72 (bs, 1 H, N'H), 3.60 (m, 2 H, CH₂CH₃), 2.13, 2.05, 2.03, 2.00 (4 s, each 3 H, 4 MeCO), and 1.22 (t, 3 H, ${}^{3}J_{HH}$ 7.3 Hz, CH₂CH₃); ¹³C (125.7 MHz, CDCl₃, 313 K) Table 2 and δ 183.8 (C=S), 170.2, 169.8, 169.5 (4 CO), 40.5 (CH₂CH₃), 20.6, 20.4, 20.3, 20.2 (4 MeCO), and 14.1 (CH₂CH₃); FABMS: m/z457 (100%, $[M + Na]^+$) and 435 (50%, [M +H]⁺). Anal. Calcd for $C_{17}H_{26}N_2O_9S$: C, 35.05; H, 4.50; N, 4.81. Found: C, 34.93; H, 4.31; N, 4.77.

N-*Ethyl*-N'-(2,3,4,6-*tetra*-O-*acetyl*-β-Dmannopyranosyl)thiourea (17). Yield: 110 mg (85%); [α]_D - 16.0° (*c* 0.9, CH₂Cl₂); R_f 0.17 (1:1 EtOAc-hexanes); NMR: ¹H (500 MHz, CDCl₃, 313 K) Table 1 and δ 6.40 (bs, 1 H, NH), 5.90 (bs, 1 H, N'H), 3.47 (bs, 2 H, CH₂CH₃), 2.22, 2.09 2.05, 1.98 (4 s, each 3 H, 4 *Me*CO), and 1.22 (t, 3 H, ${}^{3}J_{H,H}$ 7.5 Hz, CH₂CH₃); 13 C (125.7 MHz, CDCl₃, 313 K) Table 2 and δ 182.3 (C=S), 170.7, 170.6, 169.6 (4 CO), 39.4 (CH₂CH₃), 20.8, 20.7, 20.6, 20.4 (4 *Me*CO), and 13.8 (CH₂CH₃); FABMS: *m*/*z* 457 (100%, [M + Na]⁺). Anal. Calcd for C₁₇H₂₆N₂O₉S: C, 35.05; H, 4.50; N, 4.81. Found: C, 35.05; H, 4.48; N, 4.61.

N-*Ethyl*-N'-(α -D-*mannopyranosyl*)*thiourea* (18). [α]_D + 78.9° (*c* 1.0, MeOH); *R_f* 0.65 (2:1:1 BuOH–AcOH–water); NMR: ¹H (500 MHz, D₂O, 333 K) Table 1 and δ 3.90 (m, 2 H, *CH*₂CH₃), and 1.53 (t, 3 H, ³J_{H,H} 7.0 Hz, CH₂CH₃); ¹³C (125.7 MHz, D₂O, 333 K) Table 2 and δ 182.3 (C=S), 82.6 (C-1, *J*_{C-1,H-1} 166.0 Hz), 40.5 (*C*H₂CH₃), and 13.8 (CH₂CH₃); FABMS: *m*/*z* 267 (100%, [M + H]⁺). Anal. Calcd for C₉H₁₈N₂O₅S: C, 40.59; H, 6.81; N, 10.52. Found: C, 49.49; H, 6.69; N, 10.43.

 $N-Ethyl-N'-(\beta-D-mannopyranosyl)$ thiourea (19). $[\alpha]_{\rm D} = -3.1^{\circ} (c \ 0.8, \text{ MeOH}); R_f \ 0.72 \ (2:1:1)$ BuOH-AcOH-water); NMR: ¹H (500 MHz, D_2O , 333 K) Table 1 and δ 3.72 (m, 2 H, CH_2CH_3), and 1.37 (t, 3 H, ${}^{3}J_{HH}$ 7.2 Hz, $CH_{2}CH_{3}$; ¹³C (125.7 MHz, D₂O, 333 K) Table 2 and δ 183.8 (C=S), 84.0 (C-1, $J_{C-1,H-1}$ $(CH_2CH_3),$ 153.0 Hz), 39.8 and 15.9 (CH_2CH_3) ; FABMS: m/z 289 (90%, [M + $Na]^+$), 267 (100%, $[M + H]^+$). Anal. Calcd for C₉H₁₈N₂O₅S: C, 40.59; H, 6.81; N, 10.52. Found: C, 40.37; H, 6.75; N, 10.33.

N-Benzyl-N'-(α - and β -D-mannopyranosyl)thioureas (20-23).—To a solution of 2,3,4,6tetra-O-acetyl- $\alpha(\beta)$ -D-mannopyranosyl isothiocyanate (5 or 28, 116 mg, 0.30 mmol) in CH₂Cl₂ (5 mL), benzylamine (33 µL, 0.30 mmol) was added. The reaction mixture was stirred for 15 min, then concentrated and purified by column chromatography (1:1 EtOAc-hexanes) to give thioureas 20 and 21, respectively. Subsequent deacetylation was effected at 0 °C as described above to afford the fully unprotected mannopyranosylthioureas 22 and 23 in virtually quantitave yield.

N-*Benzyl*-N'-(2,3,4,6-*tetra*-O-*acetyl*-α-Dmannopyranosyl)thiourea (**20**). Yield: 184 mg (97%); $[\alpha]_{D}$ + 70.9° (*c* 1.0, CH₂Cl₂); *R_f* 0.26 (1:1 EtOAc-hexanes); NMR: ¹H (300 MHz, CDCl₃) Table 1 and δ 7.36–7.17 (m, 7 H, Ph, NH, N'H), 4.76 (d, 2 H, ${}^{3}J_{H,H}$ 4.7 Hz, $CH_{2}Ph$), 2.15, 2.05, 2.02, and 1.88 (4 s, each 3 H, 4 MeCO); ${}^{13}C$ (75.5 MHz, CDCl₃) Table 2 and δ 184.3 (C=S), 170.4, 170.1, 169.5 (4 CO), 136.0, 128.7, 127.7, 127.5 (Ph), 49.4 ($CH_{2}Ph$), 20.6, 20.5, and 20.3 (4 MeCO); FABMS: m/z519 (100%, [M + Na]⁺). Anal. Calcd for $C_{22}H_{28}N_{2}O_{9}S$: C, 53.21; H, 5.68; N, 5.64. Found: C, 53.18; H, 5.55; N, 5.53.

N-*Benzyl*-N'-(2,3,4,6-*tetra*-O-*acetyl*-β-Dmannopyranosyl)thiourea (**21**). Yield: 170 mg (91%); $[α]_D$ – 16.5° (*c* 1.0, CH₂Cl₂); *R_f* 0.31 (1:1 EtOAc–hexanes); NMR: ¹H (500 MHz, CDCl₃, 313 K) Table 1 and δ 7.36–7.26 (m, 5 H, Ph), 6.53 (bs, 1 H, NH), 6.35 (d, 1 H, *J*_{1,N'H} 8.1 Hz, N'H), 4.65 (bs, 2 H, CH₂Ph), 2.12, 2.02, 1.99, and 1.96 (4 s, each 3 H, 4 *Me*CO); ¹³C (125.7 MHz, CDCl₃, 313 K) Table 2 and δ 182.9 (C=S), 170.4, 170.3, 169.5 (4 CO), 136.0, 128.9, 127.9, 127.5 (Ph), 48.6 (CH₂Ph), 20.6, 20.4, 20.3, and 20.2 (4 *Me*CO); FABMS: *m/z* 519 (100%, [M + Na]⁺). Anal. Calcd for C₂₂H₂₈N₂O₉S: C, 53.21; H, 5.68; N, 5.64. Found: C, 53.25; H, 5.58; N, 5.64.

N-*Benzyl*-N'-(α-D-*mannopyranosyl)thiourea* (22). [α]_D + 37.0° (*c* 0.9, MeOH); R_f 0.75 (2:1:1 BuOH–AcOH–water); NMR: ¹H (500 MHz, D₂O, 333 K) Table 1 and δ 7.85–7.75 (m, 5 H, Ph), 5.25 and 5.14 (2 d, each 1 H, ²J_{H,H} 15.0 Hz, CH₂Ph); ¹³C (125.7 MHz, D₂O, 313 K) Table 2 and δ 182.5 (C=S), 138.1, 129.2, 127.9, 127.6 (Ph), 82.7 (C-1, $J_{C-1,H-1}$ 165.6 Hz), and 48.5 (CH₂Ph); FABMS: m/z(40%, [M + Na]⁺), (100%, [M + H]⁺). Anal. Calcd for C₁₄H₂₀N₂O₅S: C, 51.20; H, 6.14; N, 8.53. Found: C, 51.00; H, 6.05; N, 8.34.

N-*Benzyl*-N'-(β-D-*mannopyranosyl*)thiourea (23). [α]_D – 8.0° (*c* 1.0, MeOH); R_f 0.80 (2:1:1 BuOH–AcOH–water); NMR: ¹H (500 MHz, D₂O, 313 K) Table 1 and δ 7.66–7.53 (m, 5 H, Ph), and 4.99 (m, 2 H, CH₂Ph); ¹³C (125.7 MHz, D₂O, 313 K) Table 2 and δ 183.7 (C=S), 139.0, 130.2, 129.0, 128.6 (Ph), 82.9 (C-1, J_C -1,H-1 155.2 Hz), and 49.2 (CH₂Ph); FABMS: m/z 351 (40%, [M + Na]⁺), 329 (100%, [M + H]⁺). Anal. Calcd for C₁₄H₂₀N₂O₅S: C, 51.20; H, 6.14; N, 8.53. Found: C, 51.03; H, 6.21; N, 8.30.

N-(2,2-Diethoxycarbonylvinyl)- β -D-mannopyranosylamine (25).—Treatment of β -Dmannopyranosylamine (24, 0.496 g, 2.72 mmol) in dry MeOH (10 mL) with diethyl ethoxymethylenemalonate (0.83 mL, 4.06 mmol) overnight, as reported [29], and column chromatography (45:5:3 EtOAc-H₂O-EtOH) of the resulting reaction mixture afforded **25** (0.75 g, 71%), mp 205–206 °C, $[\alpha]_D$ + 81.1° (*c* 1, pyridine), R_f 0.46 (45:5:3 EtOAc-EtOH-water); lit. [29]: mp 207–209 °C, $[\alpha]_D$ + 83° (pyridine); ¹³C NMR (75.5 MHz, CD₃OD) δ 169.0 (C=O chelated), 167.8 (C=O free), 159.1 (=CH), 92.8 (C=), 87.2 (C-1), 79.9 (C-5), 75.3 (C-3), 71.9 (C-2), 67.9 (C-4), 62.8 (C-6), 61.0 (2 CH₂), and 14.7 (2 CH₃).

2,3,4,6-Tetra-O-acetyl-N-(2,2-diethoxycarbonylvinyl)- β -D-mannopyranosylamine (26).— Conventional acetylation of 25 (0.75 g, 2.1 mmol) with 1:1 Ac₂O-pyridine (10 mL) and column chromatography (1:1 EtOAc-hexanes) of the resulting product yielded 26 (0.67 g, 10.67 g)60%), mp 57–58 °C, $[\alpha]_{\rm D}$ – 23.1° (c 1.5, CH_2Cl_2), R_f 0.46 (1:1 EtOAc-hexanes); lit. [29]: mp 54–58 °C, $[\alpha]_D$ –47° (CHCl₃); NMR: ¹H (300 MHz, CDCl₃) δ 9.53 (dd, 1 H, J_{1.NH} 9.2 Hz, J_{=CH, NH} 13.1 Hz, NH), 7.99 (d, 1 H, =CH), 4.25, 4.17 (2 q, each 2 H, ${}^{3}J_{H,H}$ 7.0 Hz, CH₂CH₃), 5.45 (dd, 1 H, J_{1,2} 1.4 Hz, J_{2,3} 3.3 Hz, H-2), 5.23 (t, 1 H, $J_{3,4} = J_{4,5}$ 10.0 Hz, H-4), 5.10 (dd, 1 H, H-3), 4.83 (dd, 1 H, H-1), 4.26 (dd, 1 H, $J_{5,6a}$ 5.4 Hz, $J_{6a,6b}$ 12.4 Hz, H-6a), 4.18 (dd, 1 H, J_{5,6b} 2.4 Hz, H-6b), 3.76 (ddd, 1 H, H-5), 2.20, 2.09, 2.04, 1.99 (4 s, each 3 H, 4 MeCO), 1.32, and 1.29 (2 t, each 3 H, 2 CH₂CH₃); ¹³C (75.5 MHz, CDCl₃) δ 170.5, 170.1, 169.9, 169.4 (4 CO), 168.1 (C=O chelated), 165.2 (C=O free), 156.9 (=CH), 94.1 (=C), 84.3 (C-1), 73.9 (C-5), 70.9 (C-3), 69.0 (C-2), 64.8 (C-4), 62.1 (C-6), 20.7, 20.6, 20.5 (3 *Me*CO), 14.2, and 14.1 (2 CH₂CH₃).

2,3,4,6-Tetra-O-acetyl- β -D-mannopyranosylamine hydrochloride (27).—Through an icecooled solution of 26 (2.5 g, 4.83 mmol) in wet CH₂Cl₂ (20 mL) chlorine was bubbled until saturation. The reaction mixture was stirred for 30 min, then evaporated under reduced pressure and washed with diethyl ether to afford 27 in virtually quantitative yield, as seen by ¹³C NMR spectroscopy. Compound 27, isolated as a white amorphous solid, was used in subsequent reactions without further purification. FABMS: m/z 371 ([M + Na – HCl]⁺); NMR: ¹³C (125.7 MHz, CDCl₃) δ 170.8, 170.7, 169.8, 169.4 (4 CO), 78.5 (C-1), 74.8 (C-5), 71.0 (C-3), 67.5 (C-2), 65.2 (C-4), 61.7 (C-6), 21.2, 20.6, 20.5, and 20.4 (4 *Me*CO).

2,3,4,6-Tetra-O-acetyl- β -D-mannopyranosyl isothiocvanate (28).—To a mixture of 1:1 $CH_2Cl_2-H_2O$ (40 mL) were added 27 (0.25 g, 0.65 mmol), CaCO₃ (195 mg, 3 equiv, 1.95 mmol) and CsCl₂ (0.077 mL, 1.5 eq, 1 mmol). The reaction mixture was vigorously stirred for 2 h and then filtered. The organic phase was separated, washed with water, and dried $(MgSO_4)$, and the solvent was removed under reduced pressure. The residue was purified by column chromatography using 1:2 EtOAchexanes as eluent to give 28 (128 mg, 50%); $[\alpha]_{\rm D} = -65.6^{\circ}$ (c 1.0, CH₂Cl₂); $R_f = 0.55$ (1:1) EtOAc-hexanes); IR (film) 2955, 2016, 1750, 1373, 1213, and 1090 cm⁻¹; NMR: ¹H (300 MHz, CDCl₃) δ 5.49 (dd, 1 H, $J_{1,2}$ 1.4, $J_{2,3}$ 3.3 Hz, H-2), 5.23 (t, 1 H, $J_{3,4} = J_{4,5}$ 10.0 Hz, H-4), 5.05 (dd, 1 H, H-3), 4.94 (d, 1 H, H-1), 4.25 (dd, 1 H, $J_{5,6a}$ 5.6, $J_{6a,6b}$ 12.4 Hz, H-6a), 4.18 (dd, 1 H, $J_{5,6b}$ 2.7 Hz, H-6b), 3.71 (ddd, 1 H, H-5); ¹³C (75.5 MHz, CDCl₃) δ 171.3, 170.5, 169.8 (3 CO), 146.7 (N=C=S), 82.5 (C-1), 74.5 (C-5), 70.5 (C-3), 69.0 (C-2), 65.0 (C-4), 62.1 (C-6), 20.7, 20.6, 20.5 (4 MeCO); FABMS: m/z 412 (100%, $[M + Na]^+$). Anal. Calcd for C₁₅H₁₉NO₉S: C, 46.27; H, 4.92; N, 3.60. Found: C, 46.45; H, 4.83; N, 3.64.

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