## Synthesis and Herbicidal Activity of Some Potent Bicyclic Ether Herbicides

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The glycol ether herbicides were discovered by Shell in the late 1960s.<sup>1</sup> Their initial glycol derivatives (IV; Fig. 1) were optimized by constricting the conformation with a more rigid bicyclic structure. Cinmethylin, the result of that optimization process,<sup>2</sup> provides pre-emergent control of many grass weeds in soybeans. Since the initial patent, a number of other companies (ICI, BASF, Bayer, FMC, Chevron, Du Pont, etc.) have filed patents related to these cyclic ethers. Compounds of Type I, II and III (Fig. 1) represent classes of potent, novel bicyclic ethers which were prepared from an initial Diels–Alder reaction from inexpensive starting materials.

Compound Ia (Fig. 2) can be prepared via the Diels-Alder adduct between acryloyl chloride and dimethylfuran. The resulting ester is isolated in a 2:1 ratio of *endo: exo* isomers. The *exo* isomer is reduced with lithium aluminum hydride (or treated with excess Grignard reagent) and the resulting alcohol is alkylated. Epoxidation occurs exclusively from the less hindered exo face.<sup>3</sup> Reductive opening of the epoxide gives mixtures of 2,5- and 2,6-substituted bicyclic ethers, which are benzylated to give Ia. Similar chemistry is used to prepare compounds of Type Ib. The Diels-Alder reaction of furan with acryloyl chloride occurs readily at room temperature to give a 2:1 mixture of exo:endo esters (Fig. 2).<sup>4</sup> Alternatively, structures Ib could be prepared from the Diels-Alder adduct of methyl vinyl ketone and furan using ZnI<sub>2</sub> as a catalyst.<sup>5</sup>

The [3.2.1] system is generated from the Diels-Alder adduct of maleic anhydride and alkyl-butadiene (Fig. 3). Reduction of the anhydride to the diol is followed by epoxidation with m-chloroperbenzoic acid to give a mixture of approximately 2:1 trans: cis epoxides<sup>6</sup> and in-situ cyclization to form the bicyclic diol. The presence of the m-chlorobenzoic acid provides sufficient acid catalysis to allow cyclization of the trans-epoxide. Selective alkylation of the primary alcohol is followed by Swern oxidation to the cyclic ketone. Reduction of this ketone gives only the endo-alcohol. Benzylation generates compound IIa. The intermediate bicyclic diol can also be converted to a mono-tosylate which reacts with a variety of nucleophiles (Fig. 4). The exo-alkyl isomer of IIa can be prepared using similar chemistry beginning with the trans-diester dienophile (IIb in Fig. 5).

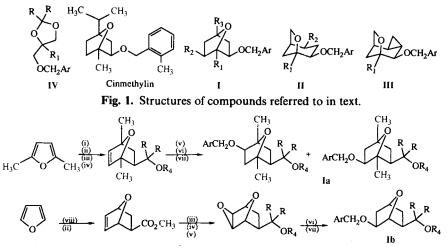


Fig. 2. Reagent conditions: (i) acryloyl chloride, AlCl<sub>3</sub>, -40°C; (ii) methanol, pyridine; (iii) lithium aluminium hydride (LAH), tetrahydrofuran (THF) or alkylgrignard reagent, THF; (iv) NaH, alkyliodide, THF; (v) *m*-chloroperbenzoic acid (MCPBA), CH<sub>2</sub>Cl<sub>2</sub>; (vi) Superhyride<sup>®</sup>, THF; (vii) benzyl bromides, THF, NaH; (viii) acryloyl chloride, catalytic propylene oxide, 1-3 days.

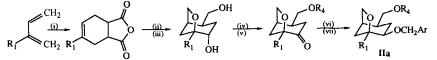


Fig. 3. Reagent conditions: (i) maleic anhydride; (ii) LAH, THF; (iii) MCPBA, CH<sub>2</sub>Cl<sub>2</sub>; (iv) NaH, alkyl iodide, THF; (v) oxalyl chloride, TEA, DMF, CH<sub>2</sub>Cl<sub>2</sub>, -78°C; (vi) benzyl bromides.

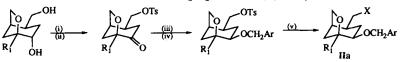


Fig. 4. Reagent conditions: (i) tosyl chloride, pyridine; (ii) Swern oxidation; (iii) Superhydride<sup>®</sup>, THF, -78°C; (iv) benzyl bromides, NaH; (v) nucleophiles.

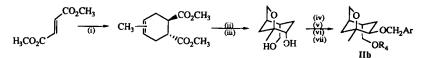
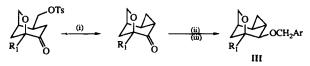


Fig. 5. Reagent conditions: (i) ZnI<sub>2</sub>, 21 days; (ii) LAH, THF; (iii) MCPBA, CH<sub>2</sub>Cl<sub>2</sub>; (iv) alkyl iodides, NaH; (v) Swern oxidation; (vi) Superhydride<sup>®</sup>, THF, -78°C; (vii) benzyl bromides, NaH.



**Fig. 6.** Reagent conditions: (i) LDA, THF,  $-78^{\circ}$ C to room temperature; (ii) Superhydride<sup>®</sup>, THF,  $-78^{\circ}$ C; (iii) benzyl bromides.

Structures of Type III can be prepared by treatment of the ketone tosylate with lithium diisopropylamide (Fig. 6).

Compounds of Type I where  $R_1$  is methyl show similar levels of activity when the  $R_2$  group is in the 5or the 6-position (compounds 1 & 2 in Table 1). The herbicidal activity decreases when the size of  $R_2$  is increased (compounds 2 vs 3). Structure-activity studies in similar systems have demonstrated that the R<sub>1</sub>alkyl group is necessary for good activity (see compound 10 in Table 1 compared to cinmethylin). However, compounds of Type I where R<sub>1</sub>=H are active when R<sub>2</sub> is a bulky group (compare compounds 4 & 7). The optimal activity is seen when R<sub>2</sub> is  $C(C_2H_5)_2OCH_3$  (compound 7). Activity decreases when R<sub>2</sub> is either smaller (compound 4) or larger (compounds 8, 12 & 13). A similar trend is seen when R<sub>2</sub> is unsaturated or contains a larger alkoxy group. When R<sub>2</sub> has unsymmetrical alkyl groups the order of increasing activity is  $C(CH_3)(C_4H_9)OCH_3$  (compound 16) <  $C(CH_3)$ ( $C_3H_7$ )OCH<sub>3</sub> (compound 15) <  $C(CH_3)(C_2H_5)OCH_3$ (compound 14). It is possible that the bulky R<sub>2</sub> groups fill the space near the bridgehead position when R<sub>1</sub>=H (see Fig. 7).

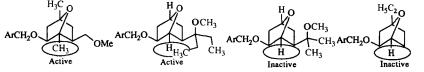


Fig. 7. Activity is possibly dependent upon the bridgehead position being filled spatially.

## TABLE 1Pre-emergent Activity of Compounds of Type $I^{a,b}$

Compound	R <sub>2</sub>	$R_1$	R <sub>3</sub>	Ar	$Rate^{c}$ (g ha <sup>-1</sup> )	Mean activity (% control)
1	CH <sub>2</sub> OC <sub>2</sub> H <sub>5</sub>	CH <sub>3</sub>	CH <sub>3</sub>	2-methylphenyl	100	25
2	$CH_2OC_2H_3^d$	CH <sub>3</sub>	CH <sub>3</sub>	2-methylphenyl	100	25
3	$C(CH_3)_2OC_2H_5$	CH <sub>3</sub>	CH <sub>3</sub>	phenyl	50	0
4	$C(CH_3)_2OCH_3$	н	н	2-methylphenyl	50	0
5	$C(CH=CH_2)_2OCH_3$	Н	н	2-fluorophenyl	50	40
6	$C(CH=CH_2)_2OC_2H_5$	н	н	2-fluorophenyl	50	13
7	$C(C_2H_5)_2OCH_3$	H .	Н	2-fluorophenyl	50	60
8	$C(C_3H_7)_2OCH_3$	Н	н	2-fluorophenyl	100	60
9	$C(CH_2CH=CH_2)_2OC_2H_5$	Н	н	2-fluorophenyl	50	0
10	Н	Н	C <sub>2</sub> H <sub>5</sub>	phenyl	50	0
11	$C(C_3H_7)_2OCH_2CH=CH_2$	Н	้ที่	2-fluorophenyl	50	0
12	$C(n-C_4H_9)_2OCH_3$	Н	н	2-fluorophenyl	50	0
13	$C(i-C_4H_9)_2OCH_3$	н	н	2-fluorophenyl	50	0
14	C(CH <sub>3</sub> )C <sub>2</sub> H <sub>5</sub> )OCH <sub>3</sub>	Н	Н	2-methylphenyl	50	35
15	$C(CH_3)(C_3H_7)OCH_3$	Н	н	2-methylphenyl	50	28
16	C(CH <sub>3</sub> )(C <sub>4</sub> H <sub>9</sub> )OCH <sub>3</sub>	Н	Н	2-methylphenyl	50	0
17	C(CH <sub>3</sub> )(C <sub>4</sub> H <sub>9</sub> )OCH <sub>3</sub>	н	Н	2-fluorophenyl	50	28
18	C(CH <sub>3</sub> )(C <sub>4</sub> H <sub>9</sub> )OCH <sub>3</sub>	н	н	2,4-difluorophenyl	50	5
Cinmethylin	H	CH <sub>3</sub>	i-C <sub>3</sub> H <sub>7</sub>	2-methylphenyl	50	80

<sup>a</sup> See Fig. 1.

<sup>b</sup> Data averaged over those for the four grass species Setaria faberi Herrm.; Echinochloa crus-galli (L.) Beauv.; Bromus secalinus (L.) and Digitaria sanguinalis (L.) Scop. 0 = zero and 100 = complete control.

<sup>c</sup> No injury to corn or soybean at these rates.

<sup>d</sup> 1:3 mixture of the 5-alkyl and 6-alkyl substitution.

Compound	R <sub>1</sub>	R <sub>2</sub>	Ar	Mean activity <sup>b,</sup> (% control)
19	CH <sub>3</sub>	CH <sub>2</sub> Br	2-fluorophenyl	64
20	C₂H,	$CH_2N_3$	2-fluorophenyl	74
21	CH <sub>3</sub>	CH <sub>2</sub> CN	2,6-dichlorophenyl	58
22	CH <sub>3</sub>	CH <sub>2</sub> CN	2,4,6-trimethylphenyl	0
23	CH <sub>3</sub>	CH₂OH	phenyl	0
24	CH <sub>3</sub>	$CH_2N_3$	2-fluorophenyl	76
25	C₂H,	CH <sub>2</sub> S(O)CH <sub>3</sub>	phenyl	12
26	CH <sub>3</sub>	CH <sub>2</sub> I	2-bromophenyl	32
27	н	CH <sub>2</sub> OCH <sub>3</sub>	phenyl	1
28	CH <sub>3</sub>	CH <sub>2</sub> OCH <sub>3</sub>	phenyl	95 <sup>d</sup>
29	CH <sub>3</sub>	exo-CH2OCH3	phenyl	16
30	CH <sub>3</sub>	CH <sub>2</sub> N(CH <sub>3</sub> ) <sub>2</sub>	2-fluoro-6-chlorophenyl	0
31	CH <sub>3</sub>	CH <sub>2</sub> I	2-chlorophenyl	22
32	C₂H,	CH <sub>2</sub> SCH <sub>3</sub>	phenyl	26
33	CH <sub>3</sub>	$CH_2^2N(CH_3)_2$	2-methylphenol	0
34	C₂H,	CH <sub>2</sub> I	phenyl	54
35	CH,	CH <sub>2</sub> I	2-fluorophenyl	60
36	CH,	CH <sub>2</sub> SH	phenyl	0
37	CH <sub>3</sub>	$CH_2C_2H_5$	2-fluoro-6-chlorophenyl	34
38	$C_2H_5$	CH <sub>3</sub>	2-chlorophenyl	76
39	CH <sub>3</sub>	CH <sub>2</sub> CH <sub>3</sub>	2-fluoro-6-chlorophenyl	76
40	C <sub>2</sub> H <sub>5</sub>	CH <sub>2</sub> CH <sub>3</sub>	2-fluoro-6-chlorophenyl	90
41	CH,	CH <sub>2</sub> OCH <sub>3</sub>	exo-OCH <sub>2</sub> aryl	0 <sup>e</sup>

 TABLE 2

 Pre-emergent Activity of Compounds of Type II<sup>a</sup>

<sup>a</sup> See Fig. 1: Data averaged over those for the four grass species quoted in the footnote to Table 1: 0 = zero and 100 = complete control.

<sup>b</sup> At 50 g ha<sup>-1</sup> (except for Compound 41): control signifies untreated weeds.

<sup>c</sup> Little or no injury to corn and soybeans at these rates.

<sup>d</sup> Activity on four grass species.

<sup>e</sup> At 200 g ha<sup>-1</sup>.

Meta or para substitution on the aromatic ring tends to decrease the herbicidal activity (compounds 17 and 18).

The herbicidal activity of compounds of Type II is much greater when  $R_1$ =alkyl than when  $R_1$ =H (compounds 27 vs 28 in Table 2). The activity when  $R_1$ =methyl is similar to that when  $R_1$ =ethyl (compounds 20 & 24). Compounds of Type II are active when  $R_2$  consists of a halogen, nitrile, azide, hydrogen or alkyl group but little or no activity is displayed when  $R_2$  is an alcohol, mercaptan or amine (compounds 23, 33 & 36). Compounds of Type II where  $R_2$  is endo are more active than those of Type II where  $R_2$  is exo (compounds 28 & 29). Compounds of Type II are similar in activity to compounds of Type III and are generally more active than compounds of Type I. Some of the compounds of Type II were 3-4 times more potent than cinmethylin whereas compounds of Type I had activity equal to or less than that of this compound. As has been seen in other related systems, the gauche relationship between the ring oxygen and the benzyloxy group is essential for activity in related systems and is

demonstrated by the lack of activity of compounds related to Compound 41 in Table 2.

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