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Synthesis of highly enantiomerically enriched amines by the diastereoselective addition of triorganozincates to *N*-(*tert*-butanesulfinyl)imines

Raquel Almansa, David Guijarro*, Miguel Yus*

Departamento de Química Orgánica, Facultad de Ciencias and Instituto de Síntesis Orgánica (ISO), Universidad de Alicante, Apdo. 99, 03080 Alicante, Spain

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This paper is dedicated to Professor Ernesto Carmona on the occasion of his 60th anniversary

ABSTRACT

The reaction of triorganozincates with (*R*)-*N*-(*tert*-butanesulfinyl)imines gives the expected α -branched sulfinamides in good to excellent yields with diastereomeric ratios of up to 98:2. The *N*-sulfinyl group of the products can be easily removed by acidic treatment, affording the corresponding chiral primary amines in enantiomeric excesses of up to 96%. The reactivity and the selectivity shown by the triorganozincates are different from the ones observed with the corresponding Grignard reagents, which allows, in several cases, the preparation of both enantiomers of an amine from the same imine substrate. When mixed triorganozincates are used, one can take advantage of the slow transfer rate of the methyl group to use it as a non-transferable one. Both aromatic and aliphatic aldimines, as well as activated ketimines, are good substrates for these addition reactions.

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1. Introduction

The asymmetric preparation of chiral amines has been a subject of great interest over the last few years due to the fact that the amine functionality is present in many pharmaceuticals, natural products and biologically active compounds.¹ Optically active amines are also extensively used as resolving agents² and chiral auxiliaries in asymmetric synthesis.³ A valuable method for the synthesis of amines is the addition of organometallic reagents to imines.⁴ The asymmetric version of this reaction is very convenient,⁵ and the diastereoselective addition of carbon nucleophiles to imines bearing removable chiral auxiliaries connected to the nitrogen atom represents an attractive approach for the preparation of α -branched chiral primary amines.^{4c,5a} One of these chiral auxiliaries, which has turned out to be very efficient, is the sulfinyl group. Enantiomerically pure N-sulfinylimines have shown to be versatile substrates for asymmetric synthesis,⁶ especially for the preparation of chiral primary amines.^{6b,c,f} The chiral and electron-withdrawing sulfinyl group plays a dual role as an activating and a stereodirecting group. The addition of Grignard and organolithium reagents to the C=N bond takes place in a diastereoselective manner⁶ and provides sulfinamides that can be readily converted into primary amines by desulfinylation of the nitrogen atom by simple acidic treatment.⁷ However, the high basicity of these organometallic reagents can be a problem when the substrate is an enolisable imine and their high reactivity makes them incompatible with other functional groups in either the imine or

* Corresponding authors. Fax: +34 965903549 (D.G.).

E-mail addresses: dguijarro@ua.es (D. Guijarro), yus@ua.es (M. Yus).

the nucleophile. In contrast to these groups, organozinc reagents⁸ tolerate several functional groups and can lead to polyfunctionalised organic compounds by reaction with electrophiles. However, the reactivity of the most common organozinc reagents, dialkylzincs and alkylzinc halides, is quite limited.⁹ Triorganozincates^{8d,10} have emerged as very useful zinc reagents since they are generally more reactive than organozinc halides and diorganozincs. They have been involved in reactions such as additions to aldehydes and ketones,¹¹ conjugate additions to α , β -unsaturated ketones,^{8d,9b} cross-couplings,¹² nucleophilic substitutions^{12b,13} and halogenzinc exchanges with alkyl,^{13,14} alkenyl^{12a} and aryl halides.¹³ However, to the best of our knowledge, there are only two reports on the addition of organozincates to imines derived from a phenethylamine, an α -aminoester or an O-protected β -aminoalcohol.¹⁵ The participation of trialkylzincates in the zinc chloride catalysed addition of Grignard reagents to N-phenyl- and N-tosylimines has also been postulated.^{11b} Continuing our research on the addition of organozinc reagents to imines,¹⁶ we herein report our results on the diastereoselective addition of triorganozincates to N-(tertbutanesulfinyl)imines¹⁷ and the application to the synthesis of highly enantiomerically enriched amines.

2. Results and discussion

We were interested in the addition of organozinc reagents to N-sulfinylimines. First, we attempted the reaction between Et₂Zn and (R)-N-(*tert*-butanesulfinyl)benzaldimine **1a** (Scheme 1), but no reaction was observed after stirring for several hours at room temperature. As a result, we decided to change to more reactive





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Scheme 1. Reagents and conditions: (i) R²MgBr, R₂³Zn, solvent, T; (ii) NH₄Cl (aq).

organozinc reagents, such as the triorganozincates. Since trialkylzincates can be prepared by the reaction of dialkylzincs with Grignard reagents,^{8d,18} we added MeMgBr (1 equiv) to a solution of Et₂Zn and imine **1a** (1 equiv each) in THF at 0 °C and obtained a very promising 93:7 ratio of diastereomeric products 2aa and **3aa** (Scheme 1); however, the yield was very low after stirring for 5 h (Table 1, entry 1). We then tried to mix the organometallic reagents before adding them to the imine. Thus, MeMgBr and Et₂Zn (1 equiv each) were stirred for 15 min at room temperature and the resulting solution of the mixed trialkylzincate was transferred to a solution of imine **1a** at 0 °C. The reaction was complete after only 1 h and the expected addition products 2aa and 3aa were obtained in 91% yield with a diastereomeric ratio of 86:14, respectively (Table 1, entry 2). Encouraged by this result, we tried to optimise the reaction conditions. We were pleased to see that the diastereomeric ratio increased when the temperature was lowered (Table 1, entries 2–5), reaching a 98:2 value at -78 °C, although the yield was only 66% (Table 1, entry 5). In order to try and improve the yield, the latter reaction was repeated while increasing the amounts of MeMgBr (1.5 equiv) and Et₂Zn (1.7 equiv). These conditions afforded product 2aa in quantitative yield and with a 97:3 diastereomeric ratio (Table 1, entry 6). A further decrease in the temperature was detrimental for both the yield and diastereoselectivity (Table 1, entry 7).

Two interesting features of this reaction could be extracted from all these experiments: (a) only the ethyl group added to the imine, the corresponding methylation product could not be detected in the crude mixture; (b) despite the presence of two ethyl groups in the mixed trialkylzincate, only one of them was transferred. These observations made us think about interchanging the alkyl groups on the organometallic reagents utilised to prepare the zincate. The use of Me₂Zn and EtMgBr could allow us to completely transfer the ethyl group of the Grignard reagent, which would be very convenient in the case of using more sophisticated R^2 groups. In this way, the methyl group would act as a non-transferable group.¹⁹ Thus, a mixture of EtMgBr (1.5 equiv) and Me₂Zn (1.7 equiv) was added to a solution of imine **1a** in THF at $-78 \degree C$ and, after 1 h, an 85% yield of the addition products was obtained with a 2aa:3aa ratio of 98:2 (Table 1, entry 8). In order to prove that the Grignard reagent itself was not the actual nucleophile, the latter reaction was repeated in the absence of Me₂Zn, which gave a lower diastereoselectivity (Table 1, entry 9). The effect of the solvent was also studied. The reactions in CH₂Cl₂ and toluene were much slower than the reactions in THF: after stirring for 12 h, the addition products were obtained in low yields and with a diastereoselectivity of 88:12 in both solvents (Table 1, entries 10 and 11).

We assumed that Me₂Zn was regenerated after the transfer of the ethyl group from the mixed trialkylzincate to the imine, according to Eq. 1. For this reason, we decided to try the reaction using a substoichiometric amount of Me₂Zn, with the hope that the regenerated Me₂Zn would react with another molecule of EtMgBr, regenerating in this way the trialkylzincate and closing a possible catalytic cycle. Unfortunately, when EtMgBr (1.5 equiv) was added dropwise to a solution of Me₂Zn (0.5 equiv) and imine **1a** in THF at -78 °C, only a 47% yield of the addition products was obtained after stirring for 12 h, although the diastereoselectivity was as high as 94:6 (Table 1, entry 12). At the moment, we do not have a good explanation for this slow reaction rate.



Having established the optimum reaction conditions, we then tested the transfer of other alkyl groups to imine **1a** (Scheme 2 and Table 2). The transfer of the methyl group was attempted by using trimethylzincate as the nucleophile. Imine **1a** was treated with a mixture of MeMgBr (1.5 equiv) and Me₂Zn (1.7 equiv) at -78 °C. After stirring for 12 h at the same temperature, only 13%

Diastereoselective addition of triorganozincates to N-(tert-butanesulfinyl)benzaldimine 1a^a: Optimisation of the reaction conditions.

Entry	R ² MgBr		R_2^3Zn		Solvent	T (°C)	Time (h)	Product		
	\mathbb{R}^2	Equiv	R ³	Equiv				No. ^b	Yield ^c (%)	2:3 ratio ^d
1 ^e	Me	1	Et	1	THF	0	5	2aa	22 ^f	93:7
2	Me	1	Et	1	THF	0	1	2aa	91	86:14
3	Me	1	Et	1	THF	-30	1	2aa	83	91:9
4	Me	1	Et	1	THF	-50	1	2aa	94	95:5
5	Me	1	Et	1	THF	-78	1	2aa	66 ^f	98:2
6	Me	1.5	Et	1.7	THF	-78	1	2aa	99	97:3
7	Me	1.5	Et	1.7	THF	-100	1	2aa	56 ^f	87:13
8	Et	1.5	Me	1.7	THF	-78	1	2aa	85	98:2
9	Et	1.5	_	_	THF	-78	1	2aa	91	79:21
10	Et	1.5	Me	1.7	CH_2Cl_2	-78	12	2aa	43 ^f	88:12
11	Et	1.5	Me	1.7	Toluene	-78	12	2aa	37 ^f	88:12
12	Et	1.5	Me	0.5	THF	-78	12	2aa	47 ^f	94:6

^a All reactions were performed by the dropwise addition of a mixture of dialkylzinc and the Grignard reagents over ca. 5 min to a stirred solution of imine **1a** (0.5 mmol) in anhydrous THF (3 mL) under argon at the indicated temperature.

^b Product number corresponding to the major diastereoisomer.

Table 1

^c The crude reaction mixture only showed the mixture of diastereoisomers **2aa** + **3aa** (300 MHz ¹H NMR) without any noticeable by-product. The yields are calculated according to the amount of crude mixture that was obtained after work-up, and are based on the starting imine **1a**.

^d Diastereomeric ratio determined from the crude reaction mixture by HPLC using a ChiralCel OD-H column. The absolute configuration of the major diastereoisomer was deduced by removal of the *N*-sulfinyl group and by comparison of the sign of the specific rotation of the free primary amine with the reported data.

^e The Grignard reagent was added over ca. 10 min to a stirred solution of imine **1a** (0.5 mmol) and Et₂Zn in anhydrous THF (3 mL) under argon at the temperature indicated. ^f Yield estimated by ¹H NMR using diphenylmethane as an internal standard. The reaction was not complete.



Scheme 2. Reagents and conditions: (i) R²MgBr, R³₂Zn, THF, -78 °C; (ii) NH₄Cl (aq); (iii) HCl, MeOH.

Table 2

Diastereoselective addition of triorganozincates to N-(tert-butanesulfinyl)benzaldimine **1a**^a: Preparation of amines **4**.

Entry	R ² MgBr		R ₂ ³ Zn		Time (h)		Sulfinamides 2 + 3			Amines 4 + <i>ent</i> - 4		
	R ²	Equiv	R ³	Equiv		R^4	Yield ^b (%)	2:3 ratio ^c	No. ^d	Yield ^e (%)	ee ^f (%)	
1	Et	1.5	Me	1.7	1	Et	85	98:2	4aa	77	96	
2	Et	1.5	_	_	1	Et	91	79:21	4aa	82	58	
3	Me	1.5	Me	1.7	12	Me	13 ^g	54:46	4ab	_h	_h	
4	Me	1.5	<i>n</i> -Bu	1.7	1	n-Bu	94	94:6	4ac	68	88	
5	Me ⁱ	1.5	<i>n</i> -Bu	1.7	1	n-Bu	99	96:4	4ac	72	92	
6	n-Bu ^j	1.5	Me	1.7	1	n-Bu	98	94:6	4ac	70	88	
7	n-Bu ^j	1.5	_	_	1	n-Bu	88	77:23	4ac	65	54	
8	n-C ₅ H ₁₁	1.5	Me	1.7	1	$n - C_5 H_{11}$	92	96:4	4ad	70	92	
9	$n - C_5 H_{11}$	1.5	_	_	12	$n - C_5 H_{11}$	70 ^g	49:51	4ad	_h	_h	
10	PhCH ₂ ^k	1.5	Me	1.7	1	PhCH ₂	99	90:10	4ae	80	80	
11	<i>i</i> -Pr	1.5	Me	1.7	3	<i>i</i> -Pr	81	94:6	4af	72	88	
12	<i>i</i> -Pr	1.5	_	_	12	<i>i</i> -Pr	21 ^g	60:40	4af	<u>h</u>	_h	
13	Me	1.5	<i>i</i> -Pr	1.7	1	<i>i</i> -Pr	99	92:8	4af	74	84	
14	Cyl	1.5	Me	1.7	1	Су	80	93:7	4ag	45	86	
15	CH ₂ =CH	1.5	Me	1.7	1	CH ₂ =CH	93	95:5	4ah	75	90	
16	CH ₂ =CH	1.5	_	-	12	CH ₂ =CH	28 ^g	44:56	4ah	h	h	

^a All addition reactions were performed by the dropwise addition of the mixture of the dialkylzinc and the Grignard reagents over ca. 5 min to a stirred solution of imine **1a** (0.5 mmol) in anhydrous THF (3 mL) under argon at -78 °C and stirring was continued for the time indicated.

^b The crude reaction mixture only showed a mixture of diastereoisomers 2 + 3 (300 MHz ¹H NMR) without any noticeable by-product. The yields are calculated according to the amount of crude mixture that was obtained after work-up.

The diastereomeric ratio was determined from the crude reaction mixture by HPLC using a ChiralCel OD-H column. The absolute configuration of the major diastereoisomer was deduced by removal of the N-sulfinyl group and by comparison of the sign of the specific rotation of the free primary amine with the reported data. ^d Product number corresponding to the major enantiomer.

Isolated yield of the free primary amine based on the starting imine **1a**. All isolated compounds were \ge 95% pure (GC and/or 300 MHz ¹H NMR).

Determined for the N-benzoyl amine by HPLC using a ChiralCel OD-H column. The absolute configuration of the major enantiomer of the amine was (R).

^g Yield estimated by ¹H NMR using diphenylmethane as an internal standard. The reaction was not complete.

h Not determined.

MeLi was used instead of MeMgBr.

n-BuLi was used instead of *n*-BuMgBr.

^k PhCH₂MgCl was used.

¹ CyMgCl was used.

of the expected addition product was obtained as a 54:46 mixture of diastereoisomers (Table 2, entry 3). This result shows the slow rate for the transfer of the methyl group and supports our idea of using this group as a non-transferable one. Thus, Me₂Zn was combined with several Grignard reagents and the generated triorganozincates were added to imine **1a**. In all cases, the R² group of the Grignard reagent was the only one that added to the imine, irrespective of its nature. Primary (Table 2, entries 1, 8 and 10) and secondary alkyls (Table 2, entries 11 and 14) and the vinyl group (Table 2, entry 15) were effectively transferred to imine 1a, giving, after desulfinylation, the expected amines 4a in good yields and with ee's ranging from 80% to 96%. With the aim of proving that the reactivities of the triorganozincate solutions and the corresponding Grignard reagents were different, the imine 1a was treated with EtMgBr, $n-C_5H_{11}MgBr$, *i*-PrMgBr and CH₂= CHMgBr (1.5 equiv of each) in four separate experiments. Except in the case of EtMgBr, all reactions were very slow, and were not complete after stirring for 12 h at -78 °C. The yield was high only with Grignard reagents bearing a primary alkyl group and in all cases the 2:3 ratio was much lower than in the reactions with the corresponding organozincates (compare entry 1 with entry 2, entry 8 with entry 9, entry 11 with entry 12 and entry 15 with entry 16 in Table 2).

The addition of the *n*-butyl and the isopropyl groups by using the combination (*n*-Bu)₂Zn or (*i*-Pr)₂Zn, respectively, and MeMgBr was also attempted, giving the expected sulfinamides in very good yields and with high diastereomeric ratios (Table 2, entries 4 and 13). It is interesting to note that when the two possible combinations to prepare the mixed trialkylzincates were tested, namely, RMgBr + Me₂Zn or MeMgBr + R₂Zn (R being the desired group to be added), the diastereoselectivities were very similar in both cases and the yield was slightly higher in the latter combination (compare entry 6 with entry 8 in Table 1 or entry 11 with entry 13 in Table 2). The combination MeMgBr + R₂Zn could be very useful, especially when considering that the R₂Zn is more easily accessible than the RMgBr or when the R group of interest is functionalised, although at the expense of transferring only one R group.

Organolithium compounds could be used instead of Grignard reagents as precursors of the trialkylzincates. The reactions proceeded with the same efficiency as with the Grignard reagents, while both yields and diastereoselectivities were very good (Table 2, entries 5 and 6). The change of magnesium to lithium as the countercation of the trialkylzincate only gave a slight improvement of the diastereoselectivity (compare entries 4 and 5 in Table 2). As was the case with the Grignard reagents, the reactivity of the triorganozincate generated by mixing an organolithium compound and Me₂Zn was different from the reactivity of the alkyllithium itself. For instance, the zincate prepared from *n*-BuLi and Me₂Zn gave a **2:3** ratio of 94:6 (Table 2, entry 6), much higher than the 77:23 ratio obtained with *n*-BuLi alone (Table 2, entry 7).

After the addition of the triorganozincates to the imine, the 2:3 ratios were determined in the crude reaction mixtures by HPLC using a ChiralCel OD-H column. In all the reactions that reached completion, the only products that could be detected in the crude reaction mixtures were the two diastereoisomers 2 and 3, which were submitted to the desulfinylation procedure without further purification. The removal of the N-sulfinyl group was easily achieved by treatment of the crude reaction mixtures with HCl in MeOH, affording the expected primary amines. By comparison of the sign of their specific rotation with the data reported in the literature, the absolute configuration of the major enantiomer 4 or ent-4 (Scheme 2) could be determined. The enantiomeric excesses of the free primary amines were determined by benzoylation of the nitrogen atom and by analysis of the obtained benzamides by HPLC using a ChiralCel OD-H column. Table 2 shows all the results obtained, including both the diastereoselectivities of the sulfinamides 2 + 3 and the enantioselectivities of the free amines 4. As can be seen from Table 2, there was no loss of enantiomeric purity during the desulfinylation process: the ee values of the free amines match perfectly well with the corresponding **2:3** diastereomeric ratios.²⁰

We also tried to add an aryl group to imine **1a**. *p*-Tolylmagnesium bromide (2.25 equiv) and Me_2Zn (2.5 equiv) were mixed and then added to the solution of the imine. It was necessary to use a higher excess of the nucleophilic mixture and to perform

R⁵ HN

t-Bu

the reaction at room temperature in order to obtain a fast reaction. After 1 h, the expected sulfinamides were quantitatively formed in a 20:80 diastereomeric ratio, which was exactly the same as that obtained when the reaction was set up only with *p*-tolylmagnesium bromide. According to these results, it seems that the aryldimethylzincate did not form, and the Grignard reagent itself was the only one which gave the addition reaction.

Next, we decided to investigate the scope of this reaction by testing some other imine substrates 1b-i (Scheme 3 and Table 3). All the imines **1** were prepared from the corresponding aldehydes or ketones according to literature procedures.²¹ Et-Me₂ZnMgBr²² was used as the nucleophile in all the reactions, which were stirred for 1 h at -78 °C and then hydrolysed. The 2:3 ratio was determined in the crude reaction mixtures by HPLC using a ChiralCel OD-H column. These crude mixtures were submitted to the desulfinvlation process, giving the expected primary amines without any detectable racemisation. The absolute configurations and the enantiomeric excesses of the amines 4 or ent-4 (Scheme 3) were determined as indicated above. All the results are listed in Table 3. As can be seen, all imines **1a-c**, derived from aromatic aldehydes, gave the (*R*) amines **4aa–c** with very good ees regardless of the electronic nature of the substituents on the aromatic ring (Table 3, entries 1, 3 and 4). At this point, the influence of the substituent on the sulfur atom was studied by using N-(ptoluenesulfinyl)benzaldimine as a substrate, which led to amine 4aa with only 24% ee (Table 3, entry 2). This result shows the importance of using the tert-butyl group on the sulfur atom of the imine in order to obtain high stereoselectivities. The heteroaromatic imine 1d gave an 83% yield of the amine 4d with an ee of 88% (Table 3, entry 5), which was much higher than the one obtained under the same reaction conditions but in the absence of Me₂Zn (40% ee).

The addition of EtMe₂ZnMgBr to the aliphatic imines **1e–f** gave the expected mixtures of sulfinamides in good yields but with moderate 2:3 ratios. The ($R_{s,s}$ S)-diastereoisomer **3f** was the major product of the addition to imine **1f** (Table 3, entry 8). Unfortunately, all attempts to determine the absolute configuration of the major product of the addition to imine **1e** were unsuccessful. The absolute configuration of amine 4e was tentatively assigned according to the order of elution of the two benzoylated enantiomers in the HPLC analysis by analogy to compounds *N*-benzoyl **4f** and *N*-benzoyl *ent*-**4f**. It is interesting to note that the addition of EtMgBr to the same substrates gave the reverse diastereoselectivity (compare entry 6 with entry 7 and entry 8 with entry 9 in Table 3).²³ This could be very useful, since it would allow the preparation of both enantiomers of the final amine, **4** and *ent*-**4**, from a common imine substrate just by choosing the right nucleo-

ent-4



Scheme 3. Reagents and conditions: (i) EtMgBr, Me₂Zn, THF, -78 °C; (ii) NH₄Cl (aq); (iii) HCl, MeOH.

Table 3
Diastereoselective addition of EtMe ₂ ZnMgBr to N-(tert-butanesulfinyl)imines 1 ^a : Preparation of amines 4.

Entry	Imine	Equiv EtMgBr	Equiv Me ₂ Zn	Sulfinamides 2 + 3		Amines 4 + <i>ent</i> - 4			
				Yield ^b (%)	2:3 ratio ^c	No. ^d	Yield ^e (%)	ee ^f (%)	Config. [§]
1	1a	1.5	1.7	85	98:2	4aa	77	96	(<i>R</i>)
2	1a ^h	1.5	1.7	96	62:38	4aa	80	24	(<i>R</i>)
3	1b	1.5	1.7	92	98:2	4b	72	96	(<i>R</i>)
4	1c	2.25	2.5	86	96:4	4c	67	92	(<i>R</i>)
5	1d	1.5	1.7	99	94:6	4d	83	88	(<i>R</i>)
6	1e	2.25	2.5	75	70:30	4e	70	40	$(R)^{i}$
7	1e	2.25	-	77	32:68	ent- 4e	61	36	$(S)^i$
8	1f	2.25	2.5	81	29:71	ent- 4f	60	42	(S)
9	1f	2.25	-	69	83:17	4f	64	66	(R)
10	1g	2.25	2.5	64	81:19	5	63	62	(<i>R</i>)
11	1ĥ	2.25	2.5	87	91:9	4h	60	82	(<i>R</i>)
12	1h	2.25	-	79	15:85	ent- 4h	60	70	(S)
13	1i	2.25	2.5	82	79:21	4i	65	58	$(R)^{j}$
14	1i	2.25	_	78	21:79	ent- 4i	66	58	(S) ^j

^a All addition reactions were performed by the dropwise addition of the mixture of Me_2Zn and EtMgBr over ca. 5 min to a stirred solution of imine 1 (0.5 mmol) in anhydrous THF (3 mL) under argon at -78 °C, and stirring was continued for 1 h.

^b The crude reaction mixture only showed the mixture of diastereoisomers **2** + **3** (300 MHz ¹H NMR) without any noticeable by-product. The yields are calculated according to the amount of crude mixture that was obtained after work-up.

^c The diastereomeric ratio was determined from the crude reaction mixture by HPLC using a ChiralCel OD-H column. The absolute configuration of the major diastereoisomer was deduced by removal of the *N*-sulfinyl group and by comparison of the sign of the specific rotation of the free primary amine with the reported data.

^d Product number corresponding to the major enantiomer.

^e Isolated yield of the free primary amine based on the starting imine 1. All isolated compounds were \geq 95% pure (GC and/or 300 MHz ¹H NMR).

^f Determined for the *N*-benzoyl amine by HPLC using a ChiralCel OD-H column.

^g The absolute configuration of the major enantiomer was determined by comparison of the sign of the specific rotation of the free primary amine with the one reported in the literature.

^h The *N*-(*p*-toluenesulfinyl)benzaldimine was used as a substrate instead of the *N*-(*tert*-butanesulfinyl)benzaldimine **1a**. The reaction was performed in toluene at room temperature for 1 h.

ⁱ The absolute configuration of the major enantiomer was tentatively assigned according to the order of elution of the two benzoylated enantiomers in the HPLC analysis by analogy to compounds *N*-benzoyl **4f** and *N*-benzoyl *ent*-**4f**.

^j The absolute configuration of the major enantiomer was tentatively assigned according to the order of elution of the two benzoylated enantiomers in the HPLC analysis by analogy to compounds *N*-benzoyl 4**h** and *N*-benzoyl *ent*-**4h**.

philic reagent. Aliphatic imine **1g**, bearing an ester group, gave sulfinamides **2g** and **3g** in an 81:19 ratio (Table 3, entry 10). However, when this mixture was submitted to the desulfinylation process, the major product was lactam **5** instead of the expected amine **4g** (Fig. 1). The formation of product **5** can be explained by intramolecular nucleophilic substitution on the ester moiety of **4g** by the initially formed free amino group.



Figure 1.

We also tested the reaction between $EtMe_2ZnMgBr$ and several *N*-(*tert*-butanesulfinyl)ketimines. Unfortunately, all attempts to perform the addition of the ethyl group to imines **1j** and **1k** (Fig. 1), derived from the corresponding phenones, were unsuccessful, and the starting material was recovered unchanged. The reaction between $EtMe_2ZnMgBr$ and imine **1l** (Fig. 1) gave an almost 1:1 mixture of the corresponding sulfinamides after stirring for 2 h at -78 °C. However, we were glad to see that the results improved when imines **1h** and **1i**, derived from the corresponding ketoesters, were used as substrates. The ethylation products were obtained in good yields and with 2:3 ratios of 91:9 and 79:21, respectively (Table 3, entries 11 and 13). Interestingly, as was the case with imines **1e** and **1f**, when the nucleophile was the Grignard

reagent instead of the trialkylzincate, a reversal of the diastereoselectivity was observed, the 2:3 ratios were in this case 15:85 and 21:79, respectively (Table 3, entries 12 and 14). The products of the reaction between the nucleophile and the ester moieties of **1h** and **1i** were not detected.

As can be seen in Table 3, in order to obtain completion of the reactions in 1 h under the reaction conditions, a higher excess of the nucleophilic mixture (2.25 equiv of EtMgBr and 2.5 equiv of Me₂Zn) had to be used with the aromatic imine **1c** (bearing an electron-releasing group on the aromatic ring), with all the aliphatic imines **1e–g** and with the ketimines **1h–i** derived from ketoesters.

3. Conclusions

In conclusion, the reaction of triorganozincates with *N*-(*tert*butanesulfinyl)imines is a very efficient procedure to effect the diastereoselective addition of alkyl and alkenyl groups to the imine carbon atom. Reactions are fast and provide the expected sulfinamide products in good yields and with very high diastereomeric ratios. Due to the low transfer ability of the methyl group, it can be used as a non-transferable group in mixed triorganozincates. Although the diastereoselectivities obtained with aliphatic aldimines and activated ketimines are lower, a very interesting reversal of the diastereoselectivity is observed when the reactions with the trialkylzincates and the corresponding Grignard reagents are compared. Since the *N*-sulfinyl group can be easily removed, this methodology represents a new and very efficient procedure for the asymmetric synthesis of primary amines. Further efforts to elucidate the mechanism of the reaction and to find synthetic applications of this methodology are currently underway in our laboratories.

4. Experimental

4.1. General

For general experimental information, see Ref. 16a. When mentioned, an R_f value measured on deactivated silica gel means that the TLC plate was eluted with a mixture of 5% triethylamine in hexane and dried before applying the sample. All starting materials needed for the synthesis of imines 1 and the solutions of MeMgBr (3 M in Et₂O, Aldrich), EtMgBr (1 M in THF, Aldrich), n-BuLi (1.6 M in hexane, Chemetall), n-C₅H₁₁MgBr (2 M in Et₂O, Aldrich), PhCH₂MgCl (1 M in THF, Acros), *i*-PrMgBr (2 M in THF, Aldrich), CyMgCl (2 M in THF, Aldrich), CH₂=CHMgBr (1 M in THF, Aldrich), Me₂Zn (2 M in toluene, Aldrich), Et₂Zn (1.1 M in toluene, Aldrich), (*n*-Bu)₂Zn (1 M in heptane, Fluka) and (*i*-Pr)₂Zn (1 M in toluene, Aldrich) were commercially available and were used as received. Optical rotations were measured on a Perkin-Elmer 341 polarimeter. HPLC analyses were performed at 25 °C on a JASCO apparatus, equipped with a PU-2089 Plus pump, a MD-2010 Plus detector and an AS-2059 Plus automatic injector. The HRMS (EI) were performed by the Technical Services of the University of Alicante on a Finnigan MAT 95S apparatus.

4.2. Synthesis of imines 1

Imines **1** were prepared by reaction of the corresponding aldehydes or ketone with (R)-*tert*-butanesulfinamide, according to literature procedures.²¹ Compounds **1a**,^{21a} **1b**,²⁴ **1c**,²⁴ **1d**²⁵ and **1f**²⁶ were characterised by comparison of their physical and spectroscopic data with the ones reported in the literature. The corresponding physical, spectroscopic and analytical data for compounds **1e**, **1g**, **1h** and **1i** follow.

4.2.1. (R)-2-Methyl-N-nonylidenepropane-2-sulfinamide 1e

60% Yield; yellow oil; R_f 0.30 (hexane/ethyl acetate: 4:1); $[\alpha]_D^{20} = -207.0$ (*c* 0.4, CHCl₃); *v*(film) 1622 (C=N), 1088 cm⁻¹ (SO); δ_H 0.88 (3H, t, *J* = 6.7 Hz, *Me*CH₂), 1.20 (9H, s, 3 × *Me*C), 1.23–1.43, 1.57–1.67, 2.48–2.55 (10H, 2H and 2H, respectively, 3m, 7 × CH₂), 8.07 (1H, t, *J* = 4.7 Hz, CHN); δ_C 14.1 (*Me*CH₂), 22.3 (3C, 3 × *Me*C), 22.6, 25.5, 29.1, 29.2, 29.3, 31.8, 36.1 (7 × CH₂), 56.5 (C), 169.8 (CHN); *m/z* 245 (M⁺, 2%), 205 (12), 189 (15), 149 (17), 141 (11), 83 (10), 71 (12), 70 (14), 69 (16), 57 (100), 55 (18), 43 (40), 41 (27).

4.2.2. (R)-Methyl 5-[(tert-butylsulfinyl)imino]pentanoate 1g

78% Yield; colourless oil; $R_{\rm f}$ 0.12 (hexane/ethyl acetate: 1:1); [α]_D²⁰ = -206.4 (*c* 1.7, CHCl₃); *v*(film) 1737 (C=O), 1622 (C=N), 1163 (CO), 1081 cm⁻¹ (SO); $\delta_{\rm H}$ 1.20 (9H, s, 3 × MeC), 1.92–2.05, 2.40–2.44, 2.56–2.61 (2H each, 3m, 3 × CH₂), 3.69 (3H, s, MeO), 8.08 (1H, t, *J* = 4.1 Hz, CHN); $\delta_{\rm C}$ 20.4 (CH₂CH₂CH₂), 22.2 (3C, 3 × *Me*C), 33.1 (CH₂CN), 35.1 (CH₂CO), 51.6 (MeO), 56.5 (CMe₃), 168.3 (CHN), 173.3 (C=O); *m/z* 233 (M⁺, <1%), 177 (19), 146 (14), 145 (15), 129 (86), 57 (100), 56 (23), 55 (19), 41(27). HRMS: M⁺ found 202.0937, C₉H₁₆NSO₂ requires 202.0902.

4.2.3. (R)-Ethyl [(tert-butylsulfinyl)imino](phenyl)acetate 1h

90% Yield; yellow oil; R_f 0.30 (hexane/ethyl acetate: 1:1); $[\alpha]_D^{20} = -95.8$ (*c* 0.9, CHCl₃); v(film) 3112, 3092, 3065, 1571 (HC=C), 1738 (C=O), 1601 (C=N), 1206 (CO), 1093 cm⁻¹ (SO); δ_H 1.35 (9H, s, 3 × MeC), 1.41 (3H, t, *J* = 7.1 Hz, *Me*CH₂), 4.39–4.52 (1H, m, CH₂), 7.43–7.55, 7.76–7.78 (3H and 2H, respectively, 2m, ArH); δ_C 13.9 (*Me*CH₂), 23.0 (3C, 3 × *Me*C), 59.5 (*C*Me₃), 62.3

4.2.4. (*R*)-Isopropyl [(*tert*-butylsulfinyl)imino](phenyl)-acetate 1i

92% Yield; yellow oil; $R_{\rm f}$ 0.30 (hexane/ethyl acetate: 1:1); [α]_D²⁰ = -115.0 (*c* 1.0, CHCl₃); *v*(film) 3083, 3065, 3022, 1572 (HC=C), 1732 (C=O), 1603 (C=N), 1210 (CO), 1097 cm⁻¹ (SO); $\delta_{\rm H}$ 1.34 (9H, s, 3 × MeC), 1.40, 1.42 (3H each, 2 d, *J* = 6.4 Hz each, 2 × *Me*CH), 5.36 (1H, heptet, *J* = 6.4 Hz, CHO), 7.41–7.57, 7.73– 7.81 (3H and 2H, respectively, 2m, ArH); $\delta_{\rm C}$ 21.6, 21.8 (2 × *Me*CH), 23.0 (3C, 3 × *Me*C), 59.4 (CMe₃), 70.5 (CHO), 127.8 (2C), 128.8 (2C), 132.5, 133.2 (ArC), 163.4 (C=N), 165.2 (C=O); *m/z* 295 (M⁺, <1%), 239 (29), 197 (42), 179 (22), 152 (12), 151 (100), 118 (16), 105 (49), 104 (29), 103 (25), 77 (20), 57 (64), 43 (34), 41 (24). HRMS: M⁺ found 236.0744, C₁₂H₁₄NSO₂ requires 236.0745.

4.3. Addition of triorganozincates to imines 1. Preparation of sulfinamides 2 and 3. General procedure

A solution of the Grignard reagent (0.75 mmol for imines 1a, 1b and 1d: 1.1 mmol for imines 1c and 1e-i) was added to the solution of the dialkylzinc reagent (0.86 mmol for imines 1a, 1b and 1d; 1.3 mmol for imines 1c and 1e-i) under argon at room temperature and the mixture stirred for 15 min. The resulting solution of the triorganozincate was then transferred dropwise via syringe over ca. 5 min to a solution of the sulfinylimine 1 (0.5 mmol) in anhydrous THF (3 mL) under argon at -78 °C, and the mixture was stirred for 1 h at the same temperature. The reaction was hydrolysed with an aqueous saturated solution of NH₄Cl (2 mL). Water (5 mL) was added and the mixture was extracted with diethyl ether $(3 \times 5 \text{ mL})$. The combined organic layers were washed with brine (5 mL) and then dried over Na₂SO₄. After filtration and evaporation of the solvents, the mixtures of *tert*-butanesulfinamides 2 and 3 were obtained in vields as shown in Tables 1-3. These mixtures were analysed by HPLC on a ChiralCel OD-H column using a 254 nm UV detector, 10% i-PrOH in hexane as eluent and a flow rate of 0.5 mL/min. The retention times were 8.7 (2aa), 10.8 (3aa), 9.5 (2ab), 14.4 (3ab), 6.5 (2ac), 9.2 (3ac), 7.9 (2ad), 9.7 (3ad), 11.0 (2ae), 12.8 (3ae), 7.8 (2af), 12.1 (3af), 10.6 (2ag), 16.9 (3ag), 9.5 (2ah), 11.1 (3ah), 9.0 (2b), 11.4 (3b), 10.9 (2c), 12.1 (3c), 9.8 (2d), 10.8 (3d), 10.8 (2e), 7.8 (3e), 13.9 (2f), 12.2 (3f), 11.5 (2g), 8.6 (3g), 12.9 (2h; ChiralCel AD column, 254 nm UV detector, 5% i-PrOH in hexane as eluent), 14.1 (3h; ChiralCel AD column, 254 nm UV detector, 5% i-PrOH in hexane as eluent), 8.4 (2i) and 10.6 (3i). The diastereomeric ratios are indicated in Tables 1–3. The absolute configuration of the asymmetric carbon atom of the major diastereoisomers was determined by treatment of the crude reaction mixtures with HCl in methanol and by comparison of the sign of the specific rotation of the obtained free amines with the reported data.

4.4. Desulfinylation of compounds 2 and 3. Isolation of amines 4. General procedure

The crude mixture of the addition reaction was dissolved in a 1.5 M solution of HCl in methanol (4 mL; prepared by dropwise addition of SOCl₂ to methanol at 0 °C) and stirred overnight at room temperature. Then, the solvent was evaporated, a 2 M aqueous HCl solution (5 mL) was added and the mixture was extracted with ethyl acetate (3 × 5 mL). The organic layers were discarded. The aqueous layer was basified with a buffer solution of NH₃ (1 M)/NH₄Cl (1 M) and extracted with CH₂Cl₂ (3 × 10 mL). The combined organic phases were dried over Na₂SO₄. After filtration

and evaporation of the solvent, pure amines **4** were obtained in the yields indicated in Tables 2 and 3. Amine **4aa**, commercially available, was characterised by comparison with an authentic sample. Amines **4ac**,²⁷ **4ad**,²⁸ **4ae**,²⁷ **4ah**,²⁹ and **4d**³⁰ were characterised by comparison of their physical and spectroscopic data with the ones reported in the literature. The corresponding physical, spectroscopic and analytical data for the other amines **4** and lactam **5** follow.

4.4.1. (R)-2-Methyl-1-phenylpropan-1-amine 4af³¹

Colourless oil; R_f 0.14 (ethyl acetate, deactivated silica gel); $[\alpha]_D^{20} = +6.4$ (*c* 0.6, CHCl₃, 88% ee); ν (film) 3305 (NH), 3085, 3061, 3027, 1602, 1492 (HC=C), 1121 cm⁻¹ (CN); δ_H 0.77, 0.98 (3H each, 2d, *J* = 6.7 Hz each, 2 × Me), 1.60 (2H, br s, NH₂), 1.80–1.91 (1H, m, CHMe), 3.60 (1H, d, *J* = 7.3 Hz, CHN), 7.20–7.35 (5H, m, ArH); δ_C 18.9, 19.8 (2 × Me), 35.4 (CHMe), 62.4 (CN), 126.7, 127.0 (2C), 128.1 (2C), 145.4 (ArC); *m/z* 149 (M⁺, <1%), 106 (100), 79 (15).

4.4.2. (*R*)-Cyclohexyl(phenyl)methanamine 4ag³²

White solid; $R_{\rm f}$ 0.15 (ethyl acetate, deactivated silica gel); mp 97 °C; $[\alpha]_D^{2D} = +9.3$ (*c* 1.0, EtOH, 86% ee); *v*(film) 3379 (NH), 3091, 3058, 3018, 1602, 1449 (HC=C), 1262 cm⁻¹ (CN); $\delta_{\rm H}$ 0.85–1.29, 1.40–1.80 (5H and 7H, respectively, 2m, 5 × CH₂ ring and NH₂), 1.97–2.04 (1H, m, CHCN), 3.59–3.64 (1H, m, CHN), 7.26–7.34 (5H, m, ArH); $\delta_{\rm C}$ 26.2 (2C), 26.4, 29.5, 30.1 (5 × CH₂ ring), 45.2 (CHCN), 61.7 (CN), 126.7, 127.1 (2C), 128.1 (2C), 145.5 (ArC); *m/z* 189 (M⁺, <1%), 106 (100), 104 (14), 79 (13), 77 (10).

4.4.3. (R)-1-(4-Chlorophenyl)propan-1-amine 4b³³

Colourless oil; R_f 0.20 (ethyl acetate, deactivated silica gel); $[\alpha]_D^{20} = +15.0$ (*c* 1.2, CHCl₃, 96% ee); v(film) 3365, 3307 (NH), 3089, 3052, 3021, 1594, 1491 (HC=C), 1091 cm⁻¹ (CN); δ_H 0.85 (3H, t, *J* = 7.3 Hz, Me), 1.44–1.80 (4H, m, NH₂ and CH₂), 3.80 (1H, t, *J* = 6.7 Hz, CHN), 7.23–7.31 (4H, m, ArH); δ_C 10.8 (Me), 32.4 (CH₂), 57.1 (CN), 127.8 (2C), 128.4 (2C), 132.3, 144.8 (ArC); *m*/z 169 (M⁺, <1%), 142 (32), 140 (100), 77 (14).

4.4.4. (R)-1-(4-Methoxyphenyl)propan-1-amine 4c³⁴

Colourless oil; R_f 0.20 (ethyl acetate, deactivated silica gel); $[\alpha]_D^{20} = +15.0$ (*c* 1.0, EtOH, 92% ee); ν (film) 3335 (NH), 3072, 3032, 3005, 1584, 1513 (HC=C), 1248 cm⁻¹ (CN); δ_H 0.85 (3H, t, *J* = 7.3 Hz, *Me*CH₂), 1.57 (2H, br s, NH₂), 1.61–1.77 (2H, m, CH₂), 3.76 (1H, t, *J* = 6.9 Hz, CHN), 3.80 (3H, s, MeO), 6.84–6.89, 7.21– 7.26 (2H and 2H, respectively, 2m, ArH); δ_C 11.0 (*Me*CH₂), 32.4 (CH₂), 55.2 (MeO), 57.2 (CN), 113.7 (2C), 127.4 (2C), 138.5, 158.5 (ArC); *m*/z 165 (M⁺, <1%), 136 (100), 109 (12).

4.4.5. (R)-Undecan-3-amine 4e

Colourless oil; $R_{\rm f}$ 0.10 (ethyl acetate, deactivated silica gel); $[\alpha]_{\rm D}^{20} = -2.3$ (*c* 1.2, CHCl₃, 40% ee); ν (film) 3376, 3345 (NH), 1135 cm⁻¹ (CN); $\delta_{\rm H}$ 0.86–0.93 (6H, m, 2 Me), 1.19–1.50 (18H, m, 8 × CH₂ and NH₂), 2.58–2.64 (1H, m, CH); $\delta_{\rm C}$ 10.4, 14.1 (2 × Me), 22.7, 26.2, 29.3, 29.6, 29.8, 30.7, 31.9, 37.6 (8 × CH₂), 52.7 (CN); *m/z* 171 (M⁺, <1%), 143 (10), 142 (99), 58 (100), 56 (16), 55 (11). HRMS: M⁺ found 171.1963, C₁₁H₂₅N requires 171.1987.

4.4.6. (S)-1-Phenylpentan-3-amine ent-4f³⁵

Colourless oil; $R_{\rm f}$ 0.14 (ethyl acetate, deactivated silica gel); $[\alpha]_{\rm D}^{20} = +7.5$ (*c* 1.0, MeOH, 42% ee); $[\alpha]_{\rm D}^{20}$ for *ent*-**4f**·HCl³⁶ -4.0 (*c* 1.5, MeOH, 42% ee) {literature³⁷ $[\alpha]_{\rm D}^{23} = -17.8$ (*c* 1.58, MeOH)}; *v*(film) 3334 (NH), 3092, 3065, 3026, 1581, 1495 (HC=C), 1181 cm⁻¹ (CN); $\delta_{\rm H}$ 0.93 (3H, t, *J* = 7.5 Hz, Me), 1.23–1.42, 1.45– 1.66 (2H each, 2m, *CH*₂CH*CH*₂), 1.81 (2H, br s, NH₂), 2.58–2.80 (3H, m, *CH*₂Ph and CHN), 7.16–7.30 (5H, m, ArH); $\delta_{\rm C}$ 10.3 (Me), 30.4, 32.5, 39.0 (3 × CH₂), 52.3 (CN), 125.7 (2C), 128.2 (2C), 128.3, 142.3 (ArC); m/z 163 (M⁺, 3%), 146 (26), 134 (56), 117 (35), 91 (100), 65 (11), 58 (94).

4.4.7. (R)-Ethyl 2-amino-2-phenylbutanoate 4h³⁸

Yellow oil; R_f 0.40 (ethyl acetate, deactivated silica gel); $[\alpha]_2^{20} = -11.6$ (*c* 1.0, EtOH, 82% ee); ν (film) 3400 (NH), 3088, 3063, 3027, 1612, 1502, (HC=C), 1728 (C=O), 1228 (CO), 1104 cm⁻¹ (CN); δ_H 0.89 (3H, t, *J* = 7.3 Hz, *Me*CH₂C), 1.23 (3H, t, *J* = 7.2 Hz, *Me*CH₂O), 1.91 (2H, br s, NH₂), 1.96–2.08, 2.12–2.26 (1H each, 2 m, CH₂C), 4.08–4.25 (2H, m, CH₂O), 7.24–7.44, 7.47– 7.52 (3H and 2H, respectively, 2m, ArH); δ_C 8.4 (*Me*CH₂C), 14.1 (*Me*CH₂O), 32.7 (CH₂C), 61.3 (CH₂O), 64.0 (CN), 125.5 (2C), 127.2, 128.2 (2C), 143.2 (ArC), 175.6 (C=O); *m/z* 207 (M⁺ <1%), 135 (16), 134 (100), 117 (11), 104 (32), 77 (12), 56 (12).

4.4.8. (R)-Isopropyl 2-amino-2-phenylbutanoate 4i

Yellow oil; R_f 0.36 (ethyl acetate, deactivated silica gel); $[\alpha]_D^{20} = -56.0 (c 1, CHCl_3, 58\% ee); v(film) 3400 (NH), 3078, 3050, 3018, 1600, 1494, (HC=C), 1721 (C=O), 1231 (CO), 1106 cm⁻¹ (CN); <math>\delta_H$ 0.90 (3H, t, J = 7.3 Hz, $MeCH_2$), 1.16–1.24 (6H, m, $2 \times MeCH$), 1.97–2.04, 2.12–2.35 (1H and 3H, respectively, 2m, CH₂ and NH₂), 5.04 (1H, J = 6.2 Hz, heptet, CHMe₂), 7.23–7.37, 7.47–7.53 (3H and 2H, respectively, 2m, ArH); δ_C 8.4 ($MeCH_2$) 21.5, 21.6 (2 × MeCH), 32.4 (CH₂), 64.0 (CN), 68.9 (CO), 125.5 (2C), 127.2, 128.3 (2C), 143.0 (ArC), 174.9 (C=O); m/z 221 (M⁺ <1%), 134 (36), 121 (55), 120 (22), 104 (100), 91 (11), 87 (10), 77 (10). HRMS: M⁺–CO₂Prⁱ found 134.1013, C₉H₁₂N requires 134.0970.

4.4.9. (*R*)-6-Ethylpiperidin-2-one 5³⁹

Colourless oil; $R_{\rm f}$ 0.15 (ethyl acetate, deactivated silica gel); $[\alpha]_{\rm D}^{20} = -3.0$ (*c* 1, CHCl₃, 62% ee) {literature⁴⁰ $[\alpha]_{\rm D}^{20}$ for *ent*-**5** +10.5 (*c* 0.4, CHCl₃)}; v(film) 3211 (NH), 1658 (C=O), 1265 cm⁻¹ (CN); $\delta_{\rm H}$ 0.95 (3H, t, *J* = 7.5 Hz, Me), 1.20–1.45, 1.47–1.57, 1.61–1.77, 1.85–1.97 (1H, 2H, 1H and 2H, respectively, 4m, *CH*₂*CH*₂*CH* and *CH*₂Me), 2.21–2.43 (2H, m, CH₂CO), 3.25–3.33 (1H, m, CH); $\delta_{\rm C}$ 9.4 (Me), 19.4 (*CH*₂CH₂CO), 27.5 (*CH*₂Me), 29.5 (*CH*₂*CH*₂CH), 30.9 (*CH*₂CO), 54.5 (CH), 159.9 (C=O); *m/z* 127 (M⁺, 5%), 98 (100), 55 (39).

4.5. Determination of the enantiomeric excesses of amines 4

Benzoyl chloride (1.4 mmol) was added to a solution of amine 4 (0.5 mmol) and triethylamine (1.4 mmol) in CHCl₃ (0.9 mL) at 0 °C. After stirring for 3 h at room temperature, a 2 M aqueous HCl solution (0.5 mL) was added and the mixture was extracted with CH_2Cl_2 (2 × 5 mL). The combined organic layers were washed with water (5 mL) and then dried over Na₂SO₄. After filtration and evaporation of the solvents, the expected benzamides were purified by column chromatography (silica gel, hexane/ethyl acetate). These benzamides were analysed by HPLC on a ChiralCel OD-H column using a 254 nm UV detector, 10% i-PrOH in hexane as eluent and a flow rate of 0.5 mL/min. The retention times were 17.8 (N-benzoyl 4aa), 29.0 (N-benzoyl ent-4aa), 15.4 (N-benzoyl 4ac), 26.6 (N-benzoyl ent-4ac), 15.6 (N-benzoyl 4ad), 29.7 (N-benzoyl ent-4ad), 33.0 (N-benzoyl 4ae), 47.8 (N-benzoyl ent-4ae), 14.5 (Nbenzoyl 4af), 18.5 (N-benzoyl ent-4af), 13.0 (N-benzoyl 4ag), 20.1 (N-benzoyl ent-4ag), 19.7 (N-benzoyl 4ah), 30.7 (N-benzoyl ent-4ah), 19.3 (N-benzovl 4b), 28.3 (N-benzovl ent-4b), 15.4 (Nbenzoyl 4c), 27.1 (N-benzoyl ent-4c), 15.8 (N-benzoyl 4d), 19.2 (N-benzoyl ent-4d), 15.2 (N-benzoyl 4e), 12.4 (N-benzoyl ent-4e), 35.0 (N-benzoyl 4f), 26.4 (N-benzoyl ent-4f), 14.6 (N-benzoyl 4h; 5% i-PrOH in hexane as eluent), 21.1 (N-benzoyl ent-4h; 5% i-PrOH in hexane as eluent), 17.5 (N-benzoyl 4i), 24.3 (N-benzoyl ent-4i), 21.4 (N-benzoyl 5), and 19.0 (N-benzoyl ent-5). The enantiomeric excesses obtained are collected in Tables 2 and 3.

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