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hydroxyphenylacetamide (mandelamide), has been reported in detail⁵. We now describe further examples of this reaction type and comment its utility for the synthesis of α -hydroxy-carboxylic acids and its limitations.

R²
$$\stackrel{?}{\downarrow}$$
 $\stackrel{?}{\downarrow}$ $\stackrel{?}{\downarrow}$

From the results listed in the Table it can be seen that a limiting factor of the formation of the α-hydroxycarboxamides 3 is steric hindrance of the acetonides 1. The yields of products 3 also depend on the nucleophilicity of the amines 2 and, to a certain degree, on the reaction conditions. In all experiments, the ratio 2/1 used was 5/1; the yields obtained with this ratio are better than those obtained with the usual 1/1 ratio which could be deduced from the reaction scheme. As regards reaction time and temperature, their variation can exert a decisive influence on the results; thus, the simple acetonide 1b reacts smoothly with amine 2b in the absence of solvent or in boiling benzene whereas the bulky acetonide 1d fails to undergo any detectable reaction under the same conditions. However, when the reaction of acetonide 1d with 2aminopyridine (2b) is performed in boiling toluene (24 h) α hydroxy-N-(2-pyridinyl)-diphenylacetamide⁸ (3db) is obtained in 41 % yield. Similarly, with less nucleophilic amines higher reaction temperatures and longer reaction times are required to achieve the formation of products 3 in acceptable yields. This is shown by the remarkable difference in reactivity between amines 2a and 2c. Amine 2a reacts with acetonide 1c at reflux to give α-hydroxy-N-propylphenylacetamide⁹ (3ca) in 78 % yield whereas amine 2c proved unreactive under identical conditions; however, when amine 2c was allowed to react with acetonide 1c in xylene in a sealed tube at 200°C (24 h) α-hydroxyphenylacetanilide¹⁰ (3dd) was obtained in 53 % yield. 4-Nitroaniline (2d) failed to give any product with the bulky acetonide 1d under a variety of conditions.

Although in some cases, in particular with liquid amines, the reactions can be performed without solvent, the use of a suitable aprotic, high-boiling solvent is advantageous, the yields of products 3 increasing with the following order of solvents: chloroform < acetonitrile < benzene < toluene < xylene. The dipolar aprotic solvents dimethyl sulfoxide and dimethylformamide may also be used but solvent purification and product isolation are difficult.

Synthesis of α -Hydroxycarboxamides from Acetonides of α -Hydroxycarboxylic Acids and Primary Amines

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The reaction of acctonides of α -hydroxycarboxylic acids with primary amines on heating provides a useful synthetic route to N-substituted α -hydroxycarboxamides. In general, formation of the α -hydroxycarboxamides is favored by the presence of only small substituents on the acetonide, by sufficient nucleophilicity of the amine, and by high-boiling aprotic solvents.

Cyclic acetal-like compounds formed from vic-dihydroxy compounds, α -hydroxycarbonyl compounds, α -hydroxycarboxylic acids, or α -hydroxycarboxamides and acetone are defined as acetonides. These compounds are mainly used as protected forms of the above-mentioned bifunctional hydroxy compounds but they have also been utilized for determining the configuration of two vicinal hydroxy groups and for enhancing or retarding the biological activity of certain drugs such as ampicillin and fluocinolone. Despite this wide range of applicability, the preparative use of acetonides has received rather little attention.

Our search for an efficient synthesis of α -hydroxycarbox-amides (3) lead us to study the reaction of primary amines (2) with the acetonides (1) of α -hydroxycarboxylic acids. One example of this reaction type, i.e., the reaction of the acetonide of α -hydroxyphenylacetic acid with ammonia to give α -

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Table. N-Substituted α-Hydroxycarboxamides (3) from Acetonides (1) of α-Hydroxycarboxylic Acids (1) and Primary Amines (2)

3ª	Solvent	Reaction Conditions	Yield ^b of 3 GQH	Recovered 1 [%]	m.p. [°C] or b.p. [°C]/torr	
					found	reported
3ab	benzene	reflux, 12 h	77	12	m. p. 133–135° (benzene)	m. p. 132–134°12 (ethyl acetate/benzene)
3ac	toluene	reflux, 18 h	65	16	m. p. 93–94° (ethanol)	m. p. 91–92°12 (ethanol/water)
3ad	toluene	reflux, 24 h	53	25	m. p. 192–193° (ethyl acetate)	m.p. 192° ¹³ (ethyl acetate)
3bb	toluene	reflux, 12 h	65	14	b.p. 140-142°/1	b. p. 140–143°/18
3bc	toluene	reflux, 18 h	54	24	m. p. 58-60° (ethyl acetate)	m. p. 57-58°11 (ether)
3bd	xylene	sealed tube, 200 °C, 18 h	41	38	m. p. 142° (ethyl acetate/ethanol)	m. p. 138–139°12 (water)
3ca	- America	reflux, 12 h	78	9	m. p. 66° (methanol)	m.p. 64°9
Scb	toluene	reflux, 18 h	53	29	m. p. 120–121° (methanol)	m.p. 118–121°8 (ethanol/water)
Зес	xylene	sealed tube, 200 °C, 18 h	53	26	m. p. 150-151° (methanol)	m. p. 151-152°10 (benzene/pet ether)
3cd	xylene	sealed tube, 200 °C, 18 h	30	49	m. p. 151° (ethyl acetate)	m.p. 149°14
3da	-	reflux, 12 h	65	13	m. p. 75–77°	C ₁₇ H ₁₉ NO ₂ (269.3)
3db	toluene	reflux, 18 h	41	41	m. p. 216° (ethyl acetate)	m. p. 215216°8 (isopropanol)
3dc	xylene	sealed tube, 140°C, 12 h	42	36	m. p. 178–179° (methanol)	m. p. 177–178°15 (benzene/pet ether)

a 3ab means: from 1a and 2b, etc.

The acetonides 1 used in this work are stable under a variety of conditions as confirmed by T.L.C. analyses of the crude reaction mixtures; in various solvents, only the spots of starting materials 1 and 2 and of products 3 were found.

From the reaction mixtures, excess amine is either removed by evaporation (2a) or by extraction of the chloroform solution of the crude reaction products with 5% hydrochloric acid (82b, c). After evaporation of chloroform, the mixture of unchanged acetonide 1 and product 3 is separated by crystallization from a suitable solvent and/or by distillation. The homogeneity of the products 3 thus obtained was established by T.L.C. analysis.

Melting ponts were determined with a Reichert hot plate melting point apparatus, and are uncorrected. T.L.C. analyses were performed on 250- μ Eastman 13181 Silica gel sheets. Spots were visualized under ordinary fluorescent light or 254-nm U.V. light or by iodine stanning. Mass spectra were recorded with a Varian Mat 311 A instrument. I.R. spectra were recorded with a Perkin-Elmer IR-267 spectrophotometer and $^1\text{H-N.M.R.}$ spectra with a Varian A-60 spectrometer.

Acetonides 1 a-d are prepared according to known procedures^{5, 6, 7}.

N-Substituted α-Hydroxycarboxamides (3); Typical Procedures:

Method A, without Solvent (for Products 3ca and 3da):

α-Hydroxy-N-propyldiphenylacetamide (3da): A 25 ml round-bottom flask fitted with stirrer, reflux condenser, and calcium chloride drying tube is charged with 2,2-dimethyl-5-oxo-4,4-diphenyl-1,3-dioxolane (1d; 0.268 g, 1 mmol) and propanamine (2a; 0.35 ml, 4 mmol). The mixture is stirred and heated to boiling on a water bath for 12 h. Volatile material is then rotary-evaporated and the residue is dissolved in chloroform (10 ml). This solution is washed successively with 5% hydrochloric acid, saturated sodium hydrogen carbonate solution, and water and is dried with magnesium sulfate. The

solvent is evaporated and the remaining oily product crystallized from ethyl acetate; yield of **3da**: 0.18 g (65%); colorless crystals, m.p. 75–77°C.

M. S.: $m/e = 269 \text{ (M}^+\text{)}.$

I. R. (KBr): v = 3400, 2950, 1650, 1460, 770, 700 cm⁻¹.

¹H-N.M.R. (CDCl₃/TMS_{in}): $\delta = 0.9$ (t, 3 H, J = 6 Hz); 1.4 (m, 2 H); 3.2 (m, 2 H); 4.0 (s, 1 H); 7.4 ppm (d, 10 H, J = 1 Hz).

The mother liquors of crystallization of products 3 are evaporated and the remaining product is recrystallized from a suitable solvent to give the unreacted acctonide 1.

Method B, in boiling Benzene or Toluene (for Products 3ab, 3ac, 3ad, 3bb, 3bc, 3cb, 3db):

2-Hydroxy-N-Phenylpropanamide (3bc): A solution of 2,2,4-trimethyl-5-oxo-1,3-dioxolane (1b; 0.13 g, 1 mmol) and aniline (2c; 0.5 ml, 5 mmol) in toluene (30 ml) is stirred and refluxed for 12 h. The solvent is then evaporated and the residue worked up as in Method A; yield of 3bc: 90 mg (54%); m. p. 58-60°C (ethyl acetate) [Ref. 11, m. p. 57-58°C (ether)].

I. R. (KBr): $v = 2920, 2830, 1380, 1660, 690, 750 \text{ cm}^{-1}$.

¹H-N.M.R. (CDCl₃/TMS_{int}): $\delta = 1.3$ (t, 3 H, J = 8 Hz); 4.5 (m, 1 H); 6.8 (s, 1 H); 7.4 ppm (t, 5 H, J = 8 Hz).

In the preparation of **3bb**, the residue left after evaporation of chloroform is fractionally distilled to afford unreacted acetonide **1b** and amine **2b**. The residues of evaporation of the mother liquors of recrystallization of the other products **3** are either crystallized from suitable solvents or distilled in vacuo^{6, 7} to afford the corresponding unreacted acetonides **1**.

Method C, in Xylene in a Sealed Tube at 200° C (for Products 3bd, 3cc, 3cd, 3de):

 α -Hydroxyphenylacetanilide (3cc): A solution of 2,2-dimethyl-5-oxo-4-phenyl-1,3-dioxolane (1c; 0.2 g, 1 mmol) and aniline (2c; 0.5 ml, 5 mmol) in xylene (20 ml) is heated in a sealed glass tube at

^b Isolated pure product.

200° C for 24 h. The tube is then chilled and opened and the contents are quantitatively transferred into a round-bottom flask. The solvent is evaporated and work-up performed as in Method A; yield of 3cc: 0.12 g (53%); m.p. 150–151°C (methanol) [Ref. 10, m.p. 151°C (benzene/pet ether)].

I. R. (KBr): v = 3550, 1650, 1550, 1600, 700, 760 cm⁻¹.

¹H-N.M.R. (acetone- d_6/TMS_{int}): $\delta = 6.6$ (m, 10 H); 4.5 ppm (s, 1 H).

The residues from evaporation of the mother liquors from crystallization of products **3bd**, **3cc**, **3cd**, and **3dc** are either distilled in vacuo or crystallized from suitable solvents^{6, 7} to afford the corresponding unchanged acetonides **1**.

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