A Novel and Efficient Synthesis of 14-Alkoxy-Substituted Indolo- and Benzofuromorphinans in the Series of Selective δ Opioid Receptor Antagonists

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A novel and more efficient synthesis of 14-alkoxy-substituted indolo- and benzofuro-morphinans in three steps starting from either naltrindole (1) or naltriben (2), using methoxymethyl or silyl protecting groups, is reported. The 14-O-alkyl group is introduced at the penultimate step of the procedure. This is an additional advantage of the described procedure since the late introduction of the 14-O-alkyl group makes it much easier to produce a greater diversity of 14-alkoxy derivatives in this series of δ opioid receptor antagonists. Thus, compounds 14-19, 20-25, and 27-29 were synthesized.

Introduction. – Opioid antagonists have been indispensable as tools in opioid research. For example, the chief criterion for the classification of an agonist effect as being opioid-receptor-mediated is the ability of the known opioid antagonists naloxone and naltrexone to reversibly antagonize this effect in a competitive fashion. The usefulness of naloxone and naltrexone for this purpose stems from the fact that they are universal opioid antagonists; that is, they are capable of antagonizing the agonist effects mediated by multiple opioid receptor types.

In addition to their uses as pharmacological tools, selective, non-peptide opioid antagonists have been described as having potential clinical applications in the treatment of a variety of disorders where endogenous opioids play a modulatory role. These include, *e.g.*, disorders of food intake, shock, constipation, mental disorders, CNS injury, alcoholism, drug addiction, and immune function (immune stimulation or suppression) [1].

Non-peptide, competitive, δ -selective opioid antagonists (e.g., naltrindole (NTI; 1)) have been found to have immunosuppressive potency and less toxicity than the presently used immunosuppressive compound cyclosporin [2–4]. Such immunosuppressive agents can be used after organ transplantation to suppress the rejection of the foreign organ and also in the treatment of autoimmune diseases (e.g., rheumatoid arthritis).

Development of morphine tolerance and physical dependence is markedly suppressed by the administration of NTI (1) before and during morphine treatment [5]. These effects are produced by NTI at dosages that do not block the antinociceptive effects due to interactions at μ receptors. NTI seems also to block the ability of cocaine to produce positive reinforcement in rats [6][7]. NTI was also found to produce a marked and long-lasting antitussive effect in mice and rats which was not antagonized by the irre-

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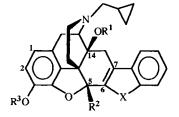
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versible μ antagonist β -FNA [8]. Naltriben (NTB; 2), the benzofuro derivative of NTI, is able to distinguish between δ receptor subtypes and is selective for the δ_2 site [9] but shows also agonist effects like NTI [10].

Introduction of a 14 β -ethoxy and a 5 β -methyl group onto the NTI molecule resulted in a pure opioid antagonist (HS 378 (3)) with somewhat lower δ potency but much higher δ selectivity in the MVD due to very low μ and κ affinities [11]. A recent study suggests that a 5-Me group is not necessary for high δ opioid receptor antagonism and selectivity; 14-O-methyl- and 14-O-ethylnaltrindole (4 and 5, resp.) exhibited increased δ receptor antagonism in comparison to HS 378 while retaining antagonist purity [12].

Such 14-alkoxy-substituted indolo- and benzofuro-morphinans are usually prepared by reaction of the corresponding 14-alkoxymorphinan-6-ones with either phenylhydrazine to form indolomorphinans or with *O*-phenylhydroxylamine to form benzofuromorphinans [11–13]. The synthesis of these 14-alkoxymorphinan-6-one precursors involves seven to ten steps starting from thebaine, whereby the 14-*O*-alkyl group is introduced at an early step of the procedure [11][13][14]. Recently, a new and efficient synthesis of 14-*O*-methyl- and 14-*O*-ethylnaloxone and -naltrexone in three steps, starting from either naloxone or naltrexone, has been described [15]. Introduction of 14-*O*-alkyl groups different from Me or Et (*e.g.*, allyl, cinnamyl (= (*E*)-3-phenylprop-2enyl), benzyl) involves one more synthetic step (ketalization of the 6-keto function), since the 14-*O*-alkylation does not proceed as smoothly when other alkylating reagents than dimethyl or diethyl sulfate are used [16].

The objective of this work was to find a new process which would facilitate the preparation of 14-O-substituted indolo-morphinans and benzofuro-morphinans. Here,



- **1** $R^1 = R^2 = R^3 = H$, X = NH (NTI)
- 2 $R^1 = R^2 = R^3 = H, X = O(NTB)$
- **3** $R^1 = Et$, $R^2 = Me$, $R^3 = H$, X = NH (HS 378)
- 4 $R^1 = Me, R^2 = R^3 = H, X = NH$
- 5 $R^1 = Et, R^2 = R^3 = H, X = NH$
- 6 $R^1 = R^2 = H$, $R^3 = MeOCH_2$, X = O
- 7 $R^1 = R^2 = H, R^3 = MeOCH_2, X = MeOCH_2N$
- 8 $R^1 = Me, R^2 = H, R^3 = MeOCH_2, X = O$
- 9 $R^1 = PhCH = CHCH_2$, $R^2 = H$, $R^3 = MeOCH_2$, X = O
- **10** $R^1 = 2 FC_6 H_4 CH_2$, $R^2 = H$, $R^3 = MeOCH_2$, X = O
- 11 $R^1 = 2,6-CI_2C_6H_3CH_2$, $R^2 = H$, $R^3 = MeOH_2$, X = O
- **12** $R^1 = 3-(NO_2)C_6H_4CH_2$, $R^2 = H$, $R^3 = MeOCH_2$, X = O
- 13 $R^1 = 2$ -naphthylmethyl, $R^2 = H$, $R^3 = MeOCH_2$, X = O
- 14 $R^1 = Me, R^2 = R^3 = H, X = O$

- **15** $R^1 = PhCH = CHCH_2$, $R^2 = R^3 = H$, X = O
- **16** $R^1 = 2 FC_6 H_4 CH_2$, $R^2 = R^3 = H$, X = O
- **17** $R^1 = 2,6-Cl_2C_6H_3CH_2$, $R^2 = R^3 = H$, X = O
- **18** $R^1 = 3 (NO_2)C_6H_4CH_2$, $R^2 = R^3 = H$, X = O
- **19** $R^1 = 2$ -naphthylmethyl, $R^2 = R^3 = H$, X = O
- **20** $R^1 = 2 CIC_6 H_4 CH_2$, $R^2 = R^3 = H$, X = O
- **21** $R^1 = 3\text{-CIC}_6H_4CH_2$, $R^2 = R^3 = H$, X = 0
- **22** $R^1 = 4$ -CIC₆ H_4CH_2 , $R^2 = R^3 = H$, X = O
- **23** $R^1 = PhCH_2, R^2 = R^3 = H, X = O$
- **24** $R^1 = CH_2 = CHCH_2$, $R^2 = R^3 = H$, X = O
- **25** $R^1 = MeCH = CHCH_2, R^2 = R^3 = H, X = O$
- **27** $R^{3} = 2\text{-CIC}_{6}H_{4}CH_{2}, R^{2} = R^{3} = H, X = NH$
- **28** $R^1 = CH_2 = CHCH_2$, $R^2 = R^3 = H$, X = NH
- **29** $R^1 = CH_2 = CHCH_2, R^2 = R^3 = H,$
 - $X = CH_2 = CHCH_2N$

we report on a novel and more efficient synthesis of 14-alkoxy-substituted indolo- and benzofuro-morphinans in three steps starting from either NTI (1) or NTB (2), whereby the 14-O-alkyl group is introduced at the penultimate step of the procedure [17]. An additional advantage of this new procedure is the late introduction of the 14-O-alkyl group which makes it much easier and less costly to produce a greater diversity of 14-alkoxy derivatives in this series of δ opioid receptor antagonists.

Results. – Protection of the 3-OH group of NTB (2) and of both the 3-OH and indole N-atom of NTI (1) with methoxymethyl bromide gave $MeOCH_2$ -protected derivatives 6 and 7, respectively. Subsequent 14-O-alkylation of the protected NTB derivative, 6 with dimethyl sulfate, cinnamyl bromide, 2-fluorobenzyl bromide, 2,6-dichlorobenzyl bromide, 3-nitrobenzyl bromide, and 2-naphthylmethyl bromide in DMF using NaH as base afforded 14-O-alkylated derivatives 8–13, respectively. Acid hydrolysis (MeOH/1N HCl) yielded the desired 14-alkoxy-substituted benzofuro-morphinans 14–19. Essentially the same procedure – with the exception that the 3-O-protected 14-O-alkyl intermediates were not isolated – was employed to prepare compounds 20–22 from 2.

The triisopropylsilyl protecting group instead of $MeOCH_2$ was used to synthesize compounds 23-25, also without isolation of intermediates. Thus, NTB (2) was silylated in DMF prior to the 14-O-alkylation with benzyl bromide, allyl bromide, and (E)-but-2-enyl bromide in the presence of NaH. Acid hydrolysis (EtOH/1N HCl) of the 3-O-protected 14-O-alkyl intermediates gave benzofuro-morphinans 23-25.

The 14-O-alkylation of the MeOCH₂-protected NTI derivative 7 with 2-chlorobenzyl bromide in DMF employing NaH as base gave 14-O-alkylated morphinan 26 which was hydrolyzed (MeOH/1N HCl) to yield 14-alkoxy-substituted indolo-morphinan 27. The 14-O-allylated derivative 28 was prepared from NTI (1) employing the MeOCH₂ protecting group without isolation of the intermediates. Isobutyldimethylsilyl protection of only 3-OH was used for the synthesis of 1',14-O-diallyl-substituted indolo-morphinan 29 without isolation of intermediates, analogously to the preparation of 23-25.

Biological and pharmacological evaluation is in progress and will be published elsewhere.

Experimental Part

General. Column chromatography (CC): silica gel 60 (230-440 mesh). Melting-point: Thomas-Hoover capillary apparatus; uncorrected. IR Spectra: Paragon-1000-FT-1R spectrometer; in cm⁻¹. ¹H-NMR Spectra: Varian-400 spectrometer; δ in ppm rel. to SiMe₄ as internal reference, J in Hz. All compounds exhibited NMR data consistent with those of the structures assigned. Mass spectra: Micromass Quattro LC. Elemental analyses were performed at the Canadian Microanalytical Service Ltd., Delta, B.C.

17- (Cyclopropylmethyl)-6,7-didehydro-4,5 α -epoxy-3- (methoxymethoxy)benzofuro[2',3':6,7]morphinan-14ol (6). NaH (426 mg, 17.7 mmol; obtained from 710 mg of 60% NaH dispersion in oil by washings with hexane) was added to a soln. of naltriben methanesulfonate (2 · MeSO₃H; 2.0 g, 3.9 mmol) in 30 ml of anh. DMF (30 ml) at 0°. The resulting mixture was stirred at 0° for 20 min and then at r.t. for another 60 min. After cooling to 0°, MeOCH₂Br (653 ml, 8 mmol) was added, and stirring was continued for 15 min at 0° and then for additional 120 min at r.t. Excess NaH was destroyed by addition of MeOH and H₂O. The resulting mixture was extracted with AcOEt (4 × 50 ml), the combined org. phase washed with H₂O (2 × 50 ml) and brine, dried (Na₂SO₄), and evaporated, and the oil crystallized from MeOH: 1.0 g (56%) of 6. M.p. 129–130°. ¹H-NMR (CDCl₃): 7.45 (d, J = 8.3, 1 arom. H); 7.37 (d, J = 8.3, 1 arom. H); 7.53 (m, 1 arom. H); 7.16 (m, 1 arom. H); 6.86 (d, J = 8.3, 1 arom. H); 6.60 (d, J = 8.3, 1 arom. H); 5.63 (s, H-C(5)); 5.17, 5.06 (2d, J = 6.6, 6.6, OCH₂O); 3.42 (s, MeO). Anal. calc. for C₂₈H₂₉NO₅ · 0.2 MeOH (465.95): C 72.69, H 6.45, N 3.01; found: C 72.58, H 6.28, N 3.00. 17 - (Cyclopropylmethyl) - 6,7 - didehydro - 4,5 α - epoxy - 3 - (methoxymethoxy) - 1' - (methoxymethyl) indolo-[2',3':6,7]morphinan-14-ol (7). As described for **6**, with NaH (492 mg, 20.5 mmol; from 820 mg of 60 % dispersion in oil), naltrindole hydrochloride (1 · HCl; 1.5 g, 3.3 mmol), and DMF (30 ml; 15 min at 0°, 30 min at r.t.), and then with MeOCH₂Br (1.27 g, 10.2 mmol; 30 min at 0°, 120 min at r.t.). Workup (3 × 60 ml) of AcOEt and CC (silica gel, CH₂Cl₂/MeOH/conc. NH₄OH soln. 245:10:1) afforded 500 mg (30%) of pure 7. Colorless foam. ¹H-NMR (CDCl₃): 7.44 (*m*, 2 arom. H); 7.20 (*m*, 1 arom. H); 7.07 (*m*, 1 arom. H); 6.82 (*d*, *J* = 8, 1 arom. H); 6.58 (*d*, *J* = 8, 1 arom. H); 5.81 (*s*, H-C(5)); 5.79, 5.50 (2*d*, *J* = 10.8, 10.8, NCH₂O); 5.12, 5.50 (2*d*, *J* = 6.4, 6.4, OCH₂O); 3.41, 3.33 (2*s*, 2 MeO). Anal. calc. for C₃₀H₃₄N₂O₅ (502.61): C 71.9, H 6.82, N 5.57; found: C 71.92, H 6.94, N 5.34.

3-O-Protected 14-O-Alkoxybenzofuro-morphinans. NaH (36 mg, 1.5 mmol; obtained from 60 mg of 60% NaH dispersion in oil by washings with hexane) was added to a soln. of 6 (300 mg, 0.64 mmol) in anh. DMF (6 ml) at 0°. After stirring at 0° for 15 min, stirring was continued for another 30 min at r.t. The mixture was cooled again to 0°, the alkylating reagent (1 mmol) added at once, and stirring continued for 15 min at 0° and then for 3 h at r.t. Excess NaH was destroyed with MeOH and H₂O, the mixture extracted with AcOEt (3 × 30 ml), the combined org. phase washed with H₂O (2 × 30 ml) and brine (2 × 30 ml), dried (Na₂SO₄), and evaporated, and the oily residue purified either by crystallization or by CC (silica gel, CH₂Cl₂/MeOH/conc. NH₄OH soln. 240:10:1).

17- (Cyclopropylmethyl)-6,7-didehydro-4,5α-epoxy-14-methoxy-3-(methoxymethoxy)benzofuro[2',3':6,7]morphinan (8): 280 mg (91%). Colorless foam after CC. ¹H-NMR ((D₆)DMSO): 7.56 (d, J = 8.1, 1 arom. H); 7.52 (d, J = 8.1, 1 arom. H); 7.32 (dd, J = 8, 8, 1 arom. H); 7.23 (dd, J = 8, 8, 1 arom. H); 6.79 (d, J = 8.2, 1 arom. H); 6.64 (d, J = 8.2, 1 arom. H); 5.64 (s, H–C(5)); 5.05, 5.00 (2d, J = 6.4, 6.4, OCH₂O); 3.32 (MeO). Anal. calc. for C₂₉H₃₁NO₅ · 0.2 MeOH (479.98): C 73.07, H 6.68, N 2.92; found: C 72.94, H 6.60, N 2.92.

17-(Cyclopropylmethyl)-6.7-didehydro-4.5α-epoxy-3-(methoxymethoxy)-14-{[(E)-3-phenylprop-2-enyl]oxy}benzofuro[2'.3':6.7]morphinan (9): 200 mg (53%). Colorless crystals. M.p. 156–159° (MeOH). ¹H-NMR (CDCl₃): 7.47 (d, J = 8, 1 arom. H); 7.33 (d, J = 8, 1 arom. H); 7.28–7.07 (m, 7 arom. H); 6.84 (d, J = 8.4, 1 arom. H); 6.59 (d, J = 8.4, 1 arom. H); 6.38 (d, J = 16, 1 olef. H); 6.13 (m, 1 olef. H); 5.68 (s, H–C(5)); 5.16, 5.06 (2d, J = 6.4, 6.4, OCH₂O); 4.46, 4.11 (2m, CH₂O–C(14)); 3.42 (s, MeO). Anal. calc. for C₃₇H₃₇NO₅ · 0.1 AcOEt (584.52): C 76.85, H 6.52, N 2.40; found: C 76.70, H 6.48, N 2.41.

17-(Cyclopropylmethyl)-6,7-didehydro-4,5α-epoxy-14-[(2-fluorobenzyl)oxy]-3-(methoxymethoxy)benzofuro-[2',3':6,7]morphinan (10): 215 mg (58%). Colorless foam after CC. ¹H-NMR ((D₆)DMSO): 7.56 (d, J = 8, 1 arom. H); 7.49 (d, J = 8, 1 arom. H); 7.31 (m, 1 arom. H); 7.21 (m, 1 arom. H); 6.81 (d, J = 8.4, 1 arom. H); 6.67 (d, J = 8.4, 1 arom. H); 5.72 (s, H-C(5)); 5.06, 5.01 (2d, J = 6.4, 6.4, OCH₂O); 4.89, 4.57 (2d, J = 11.6, 11.6, ArCH₂O); 3.33 (s, MeO). Anal. calc. for C₃₅H₃₄FNO₅ (567.66): C 74.06, H 6.04, N 2.47; found: C 73.71, H 5.92, N 2.42.

17-(Cyclopropylmethyl)-6,7-didehydro-14-[(2,6-dichlorobenzyl)oxy]-4,5α-epoxy-3-(methoxymethoxy)benzofuro[2',3':6,7]morphinan (11): 300 mg (75%). Colorless crystals. M.p. 180–182° (MeOH). ¹H-NMR (CDCl₃): 7.41 (d, J = 8.1, 1 arom. H); 7.33 (d, J = 8.3, 1 arom. H); 7.23 (m, 1 arom. H); 7.14 (m, 2 arom. H); 7.03, 7.01 (2d, J = 7.3, 7.3, 2 arom. H); 6.84 (d, J = 8.3, 1 arom. H); 6.59 (d, J = 8.3, 1 arom. H); 5.56 (s, H–C(5)); 5.32, 4.68 (2d, J = 8.7, 8.7, ArCH₂O); 5.16, 5.05 (2d, J = 6.6, 6.6, OCH₂O); 3.41 (s, MeO).

 $17-(Cyclopropylmethyl)-6,7-didehydro-4,5\alpha-epoxy-3-(methoxymethoxy)-14-f(3-nitrobenzyl)oxy]benzofuro-$ [2',3':6,7]morphinan (12): 100 mg (26%). Colorless foam after CC. ¹H-NMR (CDCl₃): 8.25 (s, 1 arom. H); 7.55 (d, J = 7.8, 1 arom. H); 7.47 (d, J = 8.3, 1 arom. H); 7.28 (m, 4 arom. H); 7.15 (m, 1 arom. H); 6.87 (d, J = 8.3, 1 arom. H); 5.66 (s, H-C(5)); 5.17, 5.07 (2d, J = 6.6, 6.6, OCH₂O); 4.92, 4.44 (2d, J = 11.5 ArCH₂O); 3.42 (s, MeO).

17-(Cyclopropylmethyl)-6.7-didehydro-4,5α-epoxy-3-(methoxymethoxy)-14-(2-naphthylmethoxy)benzofuro-[2',3':6,7]morphinan (13): 285 mg (73%). Colorless crystals. M.p. 198–201° (AcOEt). ¹H-NMR (CDCl₃): 7.72–7.08 (m, 11 arom. H); 6.86 (d, J = 8.3, 1 arom. H); 6.62 (d, J = 8.3, 1 arom. H); 5.68 (s, H–C(5)); 5.17, 5.07 (2d, J = 6.6, 6.6, OCH₂O); 5.01, 4.57 (2d, J = 11.2, 11.2, ArCH₂O); 3.42 (s, MeO). Anal. calc. for C₃₉H₃₇NO₅ · 0.2 AcOEt (617.35): C 77.43, H 6.30, N 2.27; found: C 77.40, H 6.27, N 2.27.

Benzofuro-morphinans 14–19. A soln. of 8, 9, 10, 11, 12, or 13 (<0.5 mmol) in MeOH (4 ml) and 1N HCl (2 ml) was refluxed for 1 h. After cooling, the soln. was alkalinized with conc. NH_4OH soln. and extracted with AcOEt (3 × 15 ml), the combined org. phase washed with H_2O (2 × 15 ml) and brine (10 ml), dried (Na_2SO_4), and evaporated, and the oily residue purified by crystallization or by CC.

 $17-(Cyclopropylmethyl)-6,7-didehydro-4,5\alpha-epoxy-14-methoxybenzofuro[2',3':6,7]morphinan-3-ol Hydro-chloride (14 · HCl): 70 mg (36%) of 14 · HCl. M.p. > 240° (dec.). ¹H-NMR ((D₆)DMSO): 9.47 (s, OH); 9.17 (br. s, NH⁺); 7.61 (d, J = 8, 1 arom. H); 7.53 (d, J = 8, 1 arom. H); 7.26 (dd, J = 8, 8, 1 arom. H); 7.27 (dd, J = 8, 1$

8, 1 arom. H); 6.72 (d, J = 8.4, 1 arom. H); 6.65 (d, J = 8.4, 1 arom. H); 5.90 (s, H-C(5)); 3.35 (s, MeO). Anal. calc. for C₂₇H₂₇NO₄ · HCl · 1.5 H₂O (493.00): C 65.78, H 6.34, N 2.84; found: C 65.89, H 6.20, N 2.85.

17- (Cyclopropylmethyl)-6,7-didehydro-4,5 α -epoxy-14-{[(E)-3-phenylprop-2-enyl]oxy}benzofuro[2',3':6,7]morphinan-3-ol 2-Hydroxybenzoate (15 · HOC₆H₄COOH): 100 mg (53%) of 15 · HOC₆H₄COOH. M.p. > 170° (dec.). ¹H-NMR (CDCl₃): 7.94 (d, J = 8, 1 arom. H); 7.35 (d, J = 8, 1 arom. H); 7.30-6.73 (m, 12 arom. H); 6.56 (d, J = 8, 1 arom. H); 5.96 (s, 2 olef. H); 5.55 (s, H-C(5)); 4.33-4.02 (m, CH₂O-C(14)). Anal. calc. for C₃₅H₃₃NO₄ · HOC₆H₄COOH · 1 MeOH (701.82): C 73.57, H 6.18, N 2.00; found: C 73.56, H 5.96, N 2.06.

17-(Cyclopropylmethyl)-6,7-didehydro-4,5α-epoxy-14-[(2-fluorobenzyl)oxy]benzofuro[2',3':6,7]morphinan-3-ol Hydrochloride (16 · HCl): 110 mg (70%) of 16 · HCl. M.p. > 215° (dec.). ¹H-NMR (CDCl₃): 9.45 (s, OH); 9.04 (br. s, NH⁺); 7.54 (d, J = 8.4, 1 arom. H); 7.31–6.73 (m, 7 arom. H); 6.71 (d, J = 8.2, 1 arom. H); 6.66 (d, J = 8.2, 1 arom. H); 5.98 (s, H–C(5)); 4.81, 4.84 (2d, J = 12, ArCH₂O). Anal. calc. for C₃₃H₃₀FNO₄ · HCl · 1.4 H₂O (585.29): C 67.72, H 5.82, N 2.39; found: C 67.63, H 5.56, N 2.51.

17- (Cyclopropylmethyl)-6,7-didehydro-14- [(2,6-dichlorobenzyl)oxy]-4,5α-epoxybenzofuro[2',3':6,7]morphinan-3-ol (17): 70 mg (51%). Colorless crystals. M.p. 193–195° (dec.). ¹H-NMR (CDCl₃): 7.42 (d, J = 8.3, 1 arom. H); 7.33 (d, J = 8, 1 arom. H); 7.24 (m, 1 arom. H); 7.14 (m, 2 arom. H); 7.03, 7.01 (2d, J = 7.3, 1 arom. H); 6.64 (d, J = 8.1, 1 arom. H); 6.56 (d, J = 8.1, 1 arom. H); 5.58 (s, H–C(5)); 5.32, 4.68 (2d, J = 8.6, ArCH₂O). Anal. calc. for C₃₃H₂₉Cl₂NO₄ (574.51): C 68.79, H 5.09, N 2.44; found: C 68.97, H 5.05, N 2.44.

17-(Cyclopropylmethyl)-6,7-didehydro-4,5α-epoxy-14-[(3-nitrobenzyl)oxy]benzofuro[2',3':6,7]morphinan-3ol Hydrochloride (**18** · HCl): 50 mg (66%) of **18** · HCl. M.p. > 230° (dec.). ¹H-NMR ((D₆)DMSO): 9.40 (s, OH); 9.15 (br. s, NH⁺); 7.84 (s, 1 arom. H); 7.60 (d, J = 8.8, 1 arom. H); 7.53 (d, J = 7.6, 1 arom. H); 7.45 (d, J = 8, 1 arom. H); 7.23 (d, J = 7.6, 1 arom. H); 7.19 (d, J = 7.6, 1 arom. H); 6.98 (m, 1 arom. H); 6.88 (d, J = 7.6, 1 arom. H); 6.69 (d, J = 8.3, 1 arom. H); 6.66 (d, J = 8.3, 1 arom. H); 6.03 (s, H-C(5)); 4.98, 4.87 (2d, J = 14, 14, ArCH₂O). Anal. calc. for C₃₃H₃₀N₂O₆ · HCl (587.08): C 67.52, H 5.32, N 4.77; found: C 67.78, H 5.26, N 4.76.

17-(Cyclopropylmethyl)-6,7-didehydro-4,5α-epoxy-14-(2-naphthylmethoxy)benzofuro[2',3':6,7]morphinan-3-ol Hydrochloride (19 · HCl): 150 mg (84%) of 19 · HCl. M.p. > 215° (dec.). ¹H-NMR ((D₆)DMSO): 9.42 (s, OH); 9.00 (br. s, NH⁺); 7.68-6.85 (m, 11 arom. H); 6.71 (d, J = 8, 1 arom. H); 6.67 (d, J = 8, 1 arom. H); 6.04 (s, H-C(5)); 4.92 (s, ArCH₂O). Anal. calc. for C₃₇H₃₃NO₄ · HCl · 0.3 MeOH (601.75): C 74.45, H 5.90, N 2.33; found: C 74.47, H 5.76, N 2.35.

Preparation of 20–22. To a stirred soln. of naltriben methanesulfonate $(2 \cdot MeSO_3H; 256 \text{ mg}, 0.5 \text{ mmol})$ in anh. DMF (10 ml) was added NaH (60% dispersion in oil; 100 mg, 2.5 mmol) at 0°. The soln. was stirred for 1 h at 20° and then cooled to 0° prior to addition of MeOCH₂Br (125 mg, 1.0 mmol). The mixture was warmed up to r.t. during 1 h and cooled again to 0° before NaH (60% dispersion in oil; 100 mg, 2.5 mmol) was added. After 1 h, the corresponding chlorobenzyl bromide (1.0 mmol) was added to the soln. and the resulting mixture stirred for 4 h at 20°. Then MeOH (5 ml) and AcOEt (5 ml) were slowly added at 0°, followed by addition of sat. aq. NH₄Cl soln. (20 ml). The mixture was extracted with AcOEt (3 × 50 ml), the combined org. phase washed with brine, dried (MgSO₄), and evaporated, and the oil dissolved in EtOH (5 ml) and 1N HCl (1.5 ml) and refluxed for 1 h. The mixture was alkalinized with 1N NH₄OH and extracted with AcOEt (3 × 50 ml), the combined org. layer washed with brine, dried (MgSO4), and evaporated, and the crude product purified by CC (silica gel, hexane/CHCl₃ 3:1, 1:1, and 1:3, then CHCl₃, then CHCl₃/AcOEt 4:1 and 1:1, and finally AcOEt): **20, 21,** or **22** as oil. A soln. of this oil in Et₂O (5 ml) was treated with 1M HCl/Et₂O (2 ml) at 0° to provide the corresponding hydrochloride salts.

14-[(2-Chlorobenzyl)oxy]-17-(cyclopropylmethyl)-6,7-didehydro-4,5α-epoxybenzofuro[2',3':6,7]morphinan-3-ol Hydrochloride (**20** · HCl): 236 mg (87%) of **20** (base). Colorless oil. ¹H-NMR (CDCl₃): 7.45-6.90 (m, 8 arom. H); 6.72 (d, J = 8.4, 1 arom. H); 6.68 (d, J = 8.4, 1 arom. H); 5.72 (s, H--C(5)); 4.96, 4.55 (2d, J = 11.6, 11.6, ArCH₂O).

20 · HCl: M.p. > 220° (dec.). ¹H-NMR ((D_6)DMSO): 9.40 (s, OH); 8.59 (br. s, NH⁺); 7.56-6.90 (m, 8 arom. H); 6.66 (m, 2 arom. H); 6.03 (s, H-C(5)); 4.74 (s, ArCH₂O). Anal. calc. for C₃₃H₃₀ClNO₄ · HCl · 1.5 H₂O (603.52): C 65.67, H 5.68, N 2.32; found: C 65.72, H 5.48, N 2.25.

14-[(3-Chlorobenzyl)oxy]-17-(cyclopropylmethyl)-6,7-didehydro-4,5 α -epoxybenzofuro[2',3':6,7]morphinan-3-ol Hydrochloride (21 · HCl): 232 mg (86%) of 21 (base). Colorless oil. ¹H-NMR (CDCl₃): 7.50-7.05 (m, 8 arom. H); 6.69 (d, J = 8.4, 1 arom. H); 6.58 (d, J = 8.4, 1 arom. H); 5.68 (s, H-C(5)); 4.81, 4.35 (2d, J = 11.6, 11.6, ArCH₂O).

21 · HCI: M.p. > 230° (dec.). ¹H-NMR ((D_6)DMSO): 9.40 (*s*, OH); 8.59 (br. *s*, NH⁺); 7.53–6.90 (*m*, 8 arom. H); 6.65 (*s*, 2 arom. H); 6.03 (*s*, H–C(5)); 4.74, 4.62 (2*d*, J = 13.6, 13.6, ArCH₂O). Anal. calc. for $C_{33}H_{30}CINO_4 \cdot HCI \cdot 1.5 H_2O$ (603.52): C 65.67, H 5.68, N 2.32; found: C 65.31, H 5.37, N 2.33.

14-[(4-Chlorobenzyl)oxy]-17-(cyclopropylmethyl)-6,7-didehydro-4,5α-epoxybenzofuro[2',3':6,7]morphinan-3-ol Hydrochloride (**22** · HCl): 224 mg (83%) of **22** (base). Colorless oil. ¹H-NMR (CDCl₃): 7.45-6.95 (m, 8 arom. H); 6.65-6.50 (m, 2 arom. H); 5.72 (s, H-C(5)); 4.78, 4.25 (2d, $J = 11.6, 11.6, ArCH_2O$).

22 · HCl: M.p. > 229° (dec.). Anal. calc. for $C_{33}H_{30}ClNO_4$ · HCl · 1.2 H₂O (598.11): C 66.27, H 5.63, N 2.34; found: C 66.21, H 5.57, N 2.17.

Preparation of 23–25. To a stirred soln. of naltriben methanesulfonate ($2 \cdot MeSO_3H$; 256 mg, 0.5 mmol) and (i-Pr)₂EtN (260 mg, 2.0 mmol) in anh. DMF (10 ml) was added (i-Pr)₃SiCl (145 mg, 0.75 mmol) at 0°. The soln. was stirred for 1 h at 20°, and then cooled to 0° prior to addition of NaH (60%; 120 mg, 3.0 mmol). After 1 h, the alkylating reagent (1.0 mmol) was added dropwise. The resulting mixture was stirred for 2 h at 20°, and then MeOH (5 ml) and AcOEt (5 ml) were slowly added at 0°. After 30 min, the mixture was extracted with AcOEt (3 × 50 ml), the combined org. phase washed with brine, dried (MgSO₄), and evaporated, and the oil dissolved in EtOH (10 ml) and 1N HCl (2 ml) and refluxed for 5 h. The mixture was alkalinized with 1N NH₄OH and extracted with AcOEt (3 × 50 ml), the combined org. phase washed with brine, dried (MgSO₄), and evaporated, and the oil purified by CC (silica gel, hexane/CHCl₃ 3:1 and 3:2, then CHCl₃/AcOEt 3:1 and 1:1, then AcOEt): **23**, **24**, or **25** as oil. A soln. of this oil in Et₂O (5 ml) was treated with 1M HCl/Et₂O (2 ml) at 0° to provide the corresponding hydrochloride salts.

14-(Benzyloxy)-17-(cyclopropylmethyl)-6,7-didehydro-4,5α-epoxybenzofuro[2',3':6,7]morphinan-3-ol Hydrochloride (23 · HCl): 206 mg (82%) of 23 (base). Colorless oil. ¹H-NMR (CDCl₃): 7.60-7.05 (m, 9 arom. H); 6.80-6.60 (m, 2 arom. H); 5.72 (s, H-C(5)); 4.95, 4.52 (2d, J = 11.6, 11.6, PhCH₂O).

23 · HCl: M.p. 255–270° (dec.). Anal. calc. for $C_{33}H_{31}NO_4$ · HCl · 0.8 H₂O: C 71.23, H 6.09, N 2.52; found: C 71.32, H 5.78, N 2.35.

14-(Allyloxy)-17-(cyclopropylmethyl)-6,7-didehydro-4,5α-epoxybenzofuro[2',3':6,7]morphinan-3-ol Hydrochloride (24 · HCl): 106 mg (46%) of 24 (base). Colorless oil. ¹H-NMR (CDCl₃): 7.50-7.08 (m, 4 arom. H); 6.70-6.45 (m, 2 arom. H); 5.75 (m, 1 olef. H); 5.65 (s, H-C(5)); 5.02 (m, 2 olef. H); 4.81 (br. s, OH); 4.25, 3.90 (m, CH₂O).

24 · HCl: M.p. 280–290° (dec.). Anal. calc. for $C_{29}H_{29}NO_4$ · HCl · 1.1 H_2O : C 68.05, H 6.34, N 2.74; found: C 67.94, H 5.95, N 2.53.

 $14-\{[(E)-But-2-enyl]oxy\}-17-(cyclopropylmethyl)-6.7-didehydro-4.5\alpha-epoxybenzofuro[2',3':6.7]morphinan-$ 3-ol Hydrochloride (25 · HCl): 45 mg (19%) of 25 (base). Colorless oil. ¹H-NMR (CDCl₃): 7.48-7.08 (m, 4 arom. H); 6.66-6.48 (m, 2 arom. H); 5.62 (s, H-C(5)); 5.40 (m, 2 olef. H); 4.20, 3.82 (2m, CH₂O); 1.48, 1.52 (2m, Me). LC-MS: 470.3 ([M + 1]⁺).

25 · HCl: M.p. 245–260° (dec.).

14-[(2-Chlorobenzyl)oxy]-17-(cyclopropylmethyl)-6,7-didehydro-4,5α-epoxy-3-(methoxymethoxy)-1'-(methoxymethyl)indolo[2',3':6,7]morphinan (26). NaH (36 mg, 1.5 mmol; obtained from 60 mg of 60% NaH dispersion in oil by washings with hexane) was added to a soln. of 7 (300 mg, 0.68 mmol) in anh. DMF (5 ml) at 0°. The resulting mixture was stirred at 0° for 15 min and at r.t. for another 30 min. After cooling to 0°, 2-chlorobenzyl bromide (205 mg, 1 mmol) was added, and stirring was continued at first at 0° for 15 min and then at r.t. for 3 h. Excess NaH was destroyed by addition of MeOH and H₂O. The resulting mixture was extracted with AcOEt (3 × 30 ml), the combined org. phase washed with H₂O (2 × 40 ml) and brine (2 × 30 ml), dried (Na₂SO₄), and evaporated: 370 mg (96%) of **26**, pure by TLC and NMR. Colorless foam. ¹H-NMR (CDCl₃): 7.56 (*m*, 1 arom. H); 7.44 (*m*, 1 arom. H); 7.37-7.17 (*m*, 3 arom. H); 7.01 (*m*, 1 arom. H); 6.91 (*m*, 1 arom. H); 6.83 (*d*, *J* = 8.2, 1 arom. H); 6.59 (*d*, *J* = 8.2, 1 arom. H); 5.90 (*s*, H–C(5)); 5.82, 5.55 (2*d*, *J* = 11.2, 11.2, NCH₂O); 5.13, 5.03 (2*d*, *J* = 6.4, 6.4, OCH₂O); 4.98, 4.56 (2*d*, *J* = 13, 13, ArCH₂O); 3.40, 3.26 (2*s*, 2 MeO).

14-[(2-Chlorobenzyl)oxy]-17-(cyclopropylmethyl)-6,7-didehydro-4,5 α -epoxyindolo[2'.3':6,7]morphinan-3-ol Hydrochloride (27 · HCl). A soln. of 26 (300 mg, 0.48 mmol) in MeOH (5 ml) and 1 ∞ HCl (3 ml) was refluxed for 1 h. After cooling, the soln. was alkalinized with conc. NH₄OH soln. and extracted with AcOEt (3 × 20 ml). The combined org. phase was washed with H₂O (2 × 20 ml) and brine (20 ml), dried (Na₂SO₄), and evaporated to give a colorless foam. To a soln. of this foam in a small amount of methanol, HCl/Et₂O soln. was added. The formed crystals were collected and washed with cold MeOH: 120 mg (43%) of 27 · HCl. M.p. > 250° (dec.). ¹H-NMR ((D₆)DMSO): 11.38 (*s*, NH); 9.38 (*s*, OH); 8.76 (br. *s*, NH⁺); 7.34–6.85 (*m*, 8 arom. H); 6.72 (*d*, *J* = 8, 1 arom. H); 6.64 (*d*, *J* = 8, 1 arom. H); 5.93 (*s*, H–C(5)); 4.80, 4.67 (2*d*, *J* = 13, 13, ArCH₂O). Anal. calc. for C₃₃H₃₁N₂O₃ · HCl (575.54): C 68.87, H 5.60, N 4.87; found: C 68.81, H 5.59, N 4.77.

14-(Allyloxy)-17-(cyclopropylmethyl)-6.7-didehydro-4.5 α -epoxyindolo[2'.3':6,7]morphinan-3-ol Hydrochloride (28 · HCl). To a stirred soln. of naltrindole hydrochloride (1 · HCl; 220 mg, 0.5 mmol) in anh. DMF (10 ml), NaH (60% dispersion in oil; 160 mg, 4.0 mmol) was added at 0°. The soln. was stirred for 1 h at 20°, and then cooled to 0° prior to addition of MeOCH₂Br (250 mg, 2.0 mmol). The mixture was warmed up to r.t. during 1 h and cooled again to 0° before NaH (60%; 100 mg, 2.5 mmol) was added. After 1 h, allyl bromide (242 mg, 2.0 mmol) was added, and the resulting mixture was stirred for 4 h at 20°. Then MeOH (5 ml) and AcOEt (5 ml) were slowly added at 0°, followed by addition of sat. aq. NH₄Cl soln. (20 ml). The mixture was extracted with AcOEt (3×50 ml), the combined org. layer washed with brine, dried (MgSO₄), and evaporated, and the oil dissolved in EtOH (5 ml) and 6N HCl (1 ml) and refluxed for 2 h. The mixture was alkalinized with 1N NH₄OH and extracted with AcOEt (3×50 ml), the combined org. layer washed with brine, dried (MgSO₄), and evaporated, and the oil dissolved in EtOH (5 ml) and 6N HCl (1 ml) and refluxed for 2 h. The mixture was alkalinized with 1N NH₄OH and extracted with AcOEt (3×50 ml), the combined org. layer washed with brine, dried (MgSO₄), and evaporated, and the crude product purified by CC (silica gel, hexane/CHCl₃ 3:1, 1:1, and 1:3, then CHCl₃); then CHCl₃/AcOEt 3:1 and 1:1, and finally AcOEt): **28** (53 mg, 23%; free base). Colorless oil. ¹H-NMR (CDCl₃): 7.50-7.00 (*m*, 4 arom. H); 6.65-6.45 (*m*, 2 arom. H); 5.80 (*m*, 1 olef. H); 5.75 (*s*, H-C(5)); 5.18-4.85 (*m*, 2 olef. H); 4.25, 3.95 (2*m*, CH₂O). LC-MS: 455.4 ([*M* + 1]⁺).

A soln. of the free base 28 (53 mg) in anh. Et₂O (5 ml) was treated with 1M HCl/Et₂O (1 ml) at 0°. Isolation of the precipitate provided 28 · HCl. M.p. $270-285^{\circ}$ (dec.).

1'-Allyl-14-(allyloxy)-17-(cyclopropylmethyl)-6,7-didehydro-4,5α-epoxyindolo[2',3':6,7]morphinan-3-ol Hydrochloride ($29 \cdot HCl$). Isobutyldimethylsilyl chloride (114 mg, 0.75 mmol) was added at 0° to a stirred soln, of naltrindole methanesulfonate (1 · MeSO₃H; 255 mg, 0.5 mmol) and (i-Pr), EtN (260 mg, 2.0 mmol) in anh. DMF (10 ml). The resulting soln. was stirred at 20° for 1 h and then cooled to 0° prior to the addition of NaH (60%) dispersion in oil; 120 mg, 3.0 mmol). After 1 h, isobutyldimethylsilyl chloride (114 mg, 0.75 mmol) was added. The resulting mixture was stirred for 1 h at 20° and then cooled to 0° before adding NaH (60% dispersion in oil; 120 mg, 3.00 mmol). After 1 h, allyl bromide (1.51 mg, 1.25 mmol) was added. The mixture was stirred for 2 h at 20° and then quenched with sat. aq. NH₄Cl soln. and extracted with AcOEt (3 × 30 ml). The combined org. phase was washed with brine, dried (MgSO₄), and evaporated to give a yellow oil which was dissolved in MeOH (6 ml) and 1N HCl (2 ml) and refluxed for 6 h. The mixture was alkalinized with 1N NH₄OH and extracted with AcOEt $(3 \times 30 \text{ ml})$, the combined org. layer washed with brine, dried (MgSO₄), and evaporated. This crude product was purified by CC (silica gel, hexane/CHCl₃ 3:1 and 1:1, then CHCl₃/AcOEt 3:1 and 1:1, then AcOEt): 106 mg (42%) of **29** (base). Colorless oil. ¹H-NMR (CDCl₃): 7.40 (d, J = 8.4, 1 arom. H); 7.24 (m, 1 arom. H); 7.15 (m, 1 arom. H); 7.03 (m, 1 arom. H); 6.57 (d, J = 8.4, 1 arom. H); 6.50 (d, J = 8.4, 1 arom. H); 6.08 (m, 1 olef. H);5.76 (m, 1 olef. H); 5.72 (s, H-C(5)); 5.15-4.75 (m, 6 H, CH₂N, 4 olef. H); 4.24, 3.92 (2dd, J = 12.4, 4.8, CH₂O). LC-MS: 495.5 ($[M + 1]^+$).

The free base **29** was dissolved in Et_2O (5 ml) and treated with 1M HCl/ Et_2O (2 ml) at 0°. Isolation of the precipitate provided **29** · HCl. M.p. 225–229° (dec.).

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