

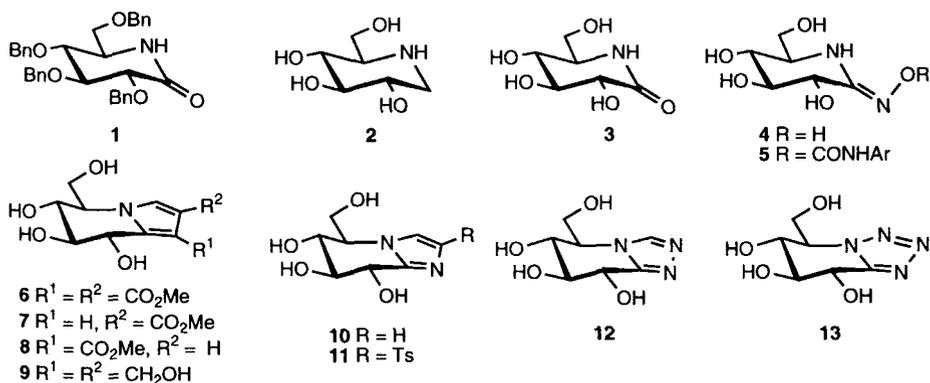
Synthesis and Some Transformations of 2-Acetamido-5-amino-3,4,6-tri-*O*-benzyl-2,5-dideoxy-D-glucono-1,5-lactam

by **Thierry Granier** and **Andrea Vasella***

Laboratorium für Organische Chemie, ETH-Zentrum, Universitätstrasse 16, CH-8092 Zürich

The lactam **21** was obtained in an overall yield of 72% from the hydroxy amide **16** by oxidation with the *Dess-Martin* periodinane, acid-catalysed isomerization of the oxidation products in toluene, whereupon **18/19** precipitated, and reductive dehydroxylation of **18/19** ($\text{Et}_3\text{SiH}/\text{BF}_3 \cdot \text{OEt}_2$; *Scheme 1*). The amide **16** was obtained by ammonolysis of the *N*-acetylglucosamine-derived lactone **15**. Depending on the oxidation method, **16** yielded the keto amide **17**, the hydroxy lactams **18/19**, and the pyrrolidinecarboxamide **20** in widely different proportions. The pyrrolidinecarboxamide **20** was not reduced under the conditions of the reductive dehydroxylation. Hydrogenolysis of the benzyl-protected lactam **21** gave the trihydroxy lactam **22**, while reduction with $\text{NaBH}_4/\text{BF}_3 \cdot \text{OEt}_2$ led to the 2-acetamidopiperidine derivative **24** (*Scheme 2*). Selective (*tert*-butoxy)carbonylation of the lactam **21** (\rightarrow **25**) followed by NaBH_4 reduction and acid-catalysed solvolysis in EtOH led to the α -ethoxycarbamates **28/29**. Similarly, (*tert*-butoxy)carbonylation of **1** (\rightarrow **31**) followed by reduction to **32/33** and glycosidation yielded the ethoxycarbamate **34**. Treatment of the GlcNAc-derived ethyl glycosides **28/29** with $\text{Me}_3\text{SiCN}/\text{BF}_3 \cdot \text{OEt}_2$ gave the equatorial amino nitrile **30**. Under similar conditions, the Glc-derived glycoside **34** led to the iminoxazolidinone **35**. In the presence of a larger proportion of Me_3SiCN at 5°, **34** was transformed into the axial, selectively monodebenzylated amino nitrile **36**.

Introduction. – We, and *Pandit* and coworkers have reported an advantageous synthesis of 2,3,4,6-tetra-*O*-benzyl-D-gluconolactam (**1**) [1–4] that has been optimized [5][6] to provide **1** in overall yields of 70–75% from 2,3,4,6-tetra-*O*-benzylglucose. The lactam **1** proved a versatile intermediate in the synthesis of β -glucosidase inhibitors such as deoxynojirimycin (**2**) [7–9], D-nojirilactam (**3**) [2][8], the D-gluconhydroximo-1,5-lactam **4** [5] and related *N*-arylcabamates **5** [5], the indolizines **6–9** [10], the tetrahydroimidazopyridines **10** [6][11] and **11** [10], the triazole **12** [6], and the tetrazole **13** [12][13].



In a similar way, the 2-acetamido-2-deoxylactam **21** should be a useful precursor of *N*-acetylglucosaminidase inhibitors. We report its synthesis from *N*-acetyl-3,4,6-tri-*O*-benzylglucosamine (**14**) and the results of studies aiming at the selective transformation of the lactam function.

Synthesis. – The hemiacetals **14** [14] (*Scheme 1*) were prepared from *N*-acetylglucosamine by allylation, benzylation, and deallylation in an overall yield of 24%¹). Oxidation of **14** with the *Dess-Martin* periodinane [15][16] yielded 98% of pure lactone **15** on a scale of up to 4 g²). Oxidation of **14** according to *Swern* [18] yielded 85% of recrystallized **15** on a scale of up to 50 g. Ammonolysis of **15** led quantitatively to the hydroxy amide **16**. The products of the oxidation of **16** depended strongly upon the reagents and conditions. Oxidation with DMSO/pyridine · SO₃ [19] afforded the oxo amide **17** almost quantitatively and in a degree of purity exceeding 90%, as judged from the ¹H-NMR spectrum of the crude. *Jones* oxidation [20] of **16** gave a mixture of the *D*-gluco/*L*-ido hydroxy lactams **18/19** (4:1; *ca.* 60%), readily separated by chromatography. Oxidation by pyridinium chlorochromate (PCC) [21] led to a mixture of the hydroxy lactams **18/19** and the pyrrolidinecarboxamide **20**³) (**18/19/20** 35:15:50; 70%)⁴). Oxidation of **16** by the *Dess-Martin* periodinane led quantitatively to a mixture of the oxo-amide **17**, the hydroxy lactams **18/19**, and the pyrrolidinecarboxamide **20** (**17/18/19/20** 44:16:12:28)⁵). These results suggest that the cyclization is catalysed by traces of acid, similarly to what has been observed in the synthesis of **1**. Indeed, a solution of the oxo amide **17** in CDCl₃ was transformed within 36 h into a 33:15:52 mixture of **18/19/20**. Addition of 5% AcOH [5] to a solution of **17** in CHCl₃ had no influence on the ratio **18/19**, but slightly diminished the proportion of **20**, **17** being transformed within 48 h at room temperature into a 40:20:40 mixture of **18/19/20**. This finding and the results of the oxidation of **16** with the *Jones* reagent suggest that **18** and **19** equilibrate rapidly, while **20** is only slowly transformed into **18/19**. A CH₂Cl₂/MeCN solution of the pyrrolidinecarboxamide **20** was indeed stable in the presence of BF₃ · OEt₂ at –15°. At 5°, it was transformed, within 24 h, into a 69:21:10 mixture of **18/19/20**. Under the same conditions, equilibration between the isolated hydroxy lactams **18** and **19** began already at –15°. At 5°, each isomer led to a 75:25 mixture of **18/19**. Conceivably, the equilibration of **18** and **19** proceeds without ring opening, by elimination/addition of H₂O, while the equilibration between **18/19** and **20** requires ring opening, elimination of H₂O being disfavoured by the allylic strain [24][25] of the resulting cation.

The plan for the synthesis of the lactam **21** involved the reductive dehydroxylation of the hydroxy lactams **18/19** by Et₃SiH and BF₃ · OEt₂ [26][27] under conditions favouring the equilibration of the oxidation products of **16**. We first treated the crude oxo amide **17** with Et₃SiH/BF₃ · OEt₂ at 5°. This yielded 40% of **21**. Reductive dehydroxy-

¹) This synthesis proved more convenient for batch sizes exceeding 5 g than the method of *Harrison and Fletcher* [14] (perbenzylation, hydrolysis, acetylation, deacetylation); it was scaled up to 50 g of *N*-acetylglucosamine.

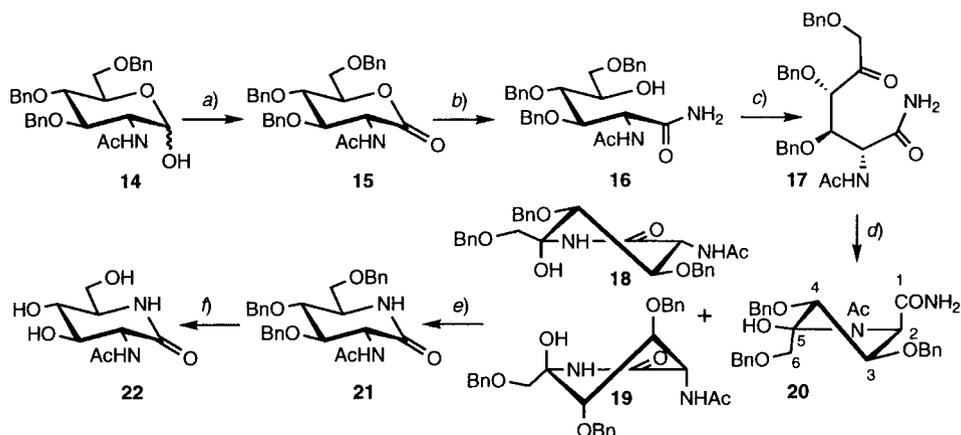
²) As the hemiacetals **14** are poorly soluble in CH₂Cl₂, the *Dess-Martin* oxidation had to be performed in (EtOH-free) CHCl₃. Oxidation of **14** with DMSO/Ac₂O [17] gave a mixture of **15** and the anomeric acetates of **14**.

³) Isolated after reductive dehydroxylation of the mixture **17–20**; see below.

⁴) The formation of such tautomers is well known, *e.g.* see [22][23].

⁵) According to TLC, the cyclization of **17** occurred during workup, while drying the organic phases (MgSO₄).

Scheme 1



a) Dess-Martin periodinane; 98% or $\text{C}_2\text{O}_2\text{Cl}_2$, DMSO, Et_3N ; 85%. b) NH_3 ; > 99%. c) DMSO, pyridine \cdot SO_3 or Dess-Martin periodinane. d) $\text{BF}_3 \cdot \text{OEt}_2$, CH_2Cl_2 , or AcOH, toluene. e) $\text{BF}_3 \cdot \text{OEt}_2$, Et_3SiH , CH_2Cl_2 , MeCN; 72% from 16. f) H_2 , 10% Pd/C, MeOH; 72%.

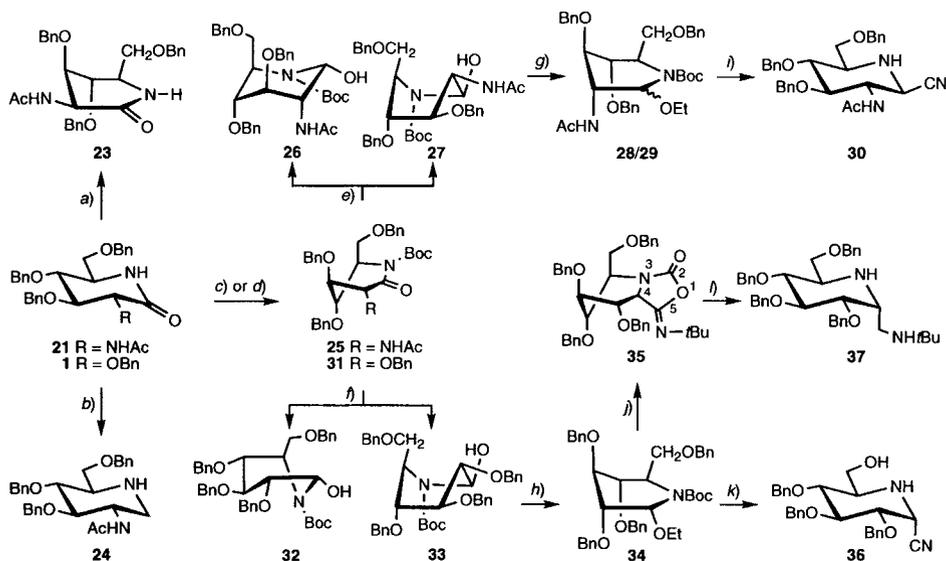
lation of the mixture 17–20 resulting from the oxidation of 16 by periodinane gave 55% of 21. No products resulting from a reductive dehydroxylation of the pyrrolidinecarboxamide 20 were detected. This is in keeping with the destabilization of the acyliminium intermediate derived from 20 that was already postulated to rationalize the slow transformation of 20 into 18/19. Up to 15% of the pyrrolidinecarboxamide 20 were isolated by chromatography of the crude reduction products. Thus, the slow transformation of 20 into the hydroxy lactams 18/19 led to an unsatisfactory yield of 21. To obtain a high yield of 21, we had to increase the proportion of the hydroxy lactams before reduction, but treatment of the oxidation products first with $\text{BF}_3 \cdot \text{OEt}_2$ (12–24 h, 5°) and then with Et_3SiH failed to improve this yield. As the hydroxy lactams 18/19 proved much less soluble in toluene than the pyrrolidine 20, the oxo amide 17 was cyclized in toluene in the presence of AcOH. The solution of 17 in toluene/AcOH changed to a suspension of increasing density, and the crude consisted of a 83:17 mixture of the hydroxy lactams 18/19 that were reductively dehydroxylated. This procedure gave the lactam 21 in an overall yield of 72% from 16 on a 1.1-g scale. Hydrogenolysis of 21 yielded the trihydroxy lactam 22⁶⁾.

Activation of the cyclic carbonyl group of the lactam 21 failed, using either Lawesson's reagent [30]⁷⁾, or $(\text{Et}_3\text{O})\text{BF}_4$ under the conditions described by Hoos *et al.* [5] for the activation of the lactam 1. Large amounts of starting material were reisolated. Prolonged heating of 21 with Lawesson's reagent in toluene (48 h, 90°) led to partial epimerization, and the *manno*-configured 23 was isolated in 33% yield (Scheme 2).

⁶⁾ The lactam 22 has been prepared by oxidation of 2-acetamido-2-deoxynojirimycin [28]; however, details of the synthesis have so far not been published. It is a good inhibitor of a bovine-kidney *N*-acetylglucosaminidase [28]. The competitive inhibition of additional *N*-acetylglucosaminidases by 22 has been reported by Horsch *et al.* [29]; again, no details for the preparation of 22 were published.

⁷⁾ This result was not changed by varying the thionating agent or the solvent.

Scheme 2



a) **21**, Lawesson's reagent, toluene; 33%. b) **21**, $\text{BF}_3 \cdot \text{OEt}_2$, NaBH_4 , THF; 70%. c) **21**, Boc_2O , DMAP, MeCN; 95%. d) **1**, Boc_2O , DMAP, MeCN; 88%. e) **25**, NaBH_4 , EtOH, pH 6; 91%. f) **31**, NaBH_4 , EtOH, pH 6; 75%. g) EtOH, $\text{TsOH} \cdot \text{H}_2\text{O}$; 77% (**28/29** 2:1). h) **33**, EtOH, $\text{TsOH} \cdot \text{H}_2\text{O}$; 91%. i) 13 equiv. of Me_3SiCN , 13 equiv. of $\text{BF}_3 \cdot \text{OEt}_2$; 55%. j) 18 equiv. of Me_3SiCN , 18 equiv. of $\text{BF}_3 \cdot \text{OEt}_2$; 77%. k) 53 equiv. of Me_3SiCN , 5 equiv. of $\text{BF}_3 \cdot \text{OEt}_2$; 30%. l) LiAlH_4 , THF; 53%.

Treatment of the *gluco*-lactam **21** with piperidine in CDCl_3 led to a 78:22 mixture of **23/21**. Isolation of the isomers by FC yielded 40% of **23** and 11% of **21**, both partially deuteriated at C(2). Similar treatment of **23** led to a 89:11 mixture of **23/21**. Reduction of the lactam **21** with NaBH_4 and $\text{BF}_3 \cdot \text{OEt}_2$ [**31–35**] proceeded regioselectively and yielded 70% of the protected 2-acetamido-2-deoxyojirimycin **24**.

The carbonyl group at C(5) of the oxo-amide **17** gives rise to an IR absorption at 1733 cm^{-1} and to a *s* at 207.45 ppm in the ^{13}C -NMR spectrum. The disappearance of the *d* corresponding to HNAc and the two *s* corresponding to CONH_2 (4.87 and 7.71 ppm) in the ^1H -NMR spectrum of **20** allow to distinguish the pyrrolidinecarboxamide **20** from the hydroxy lactams **18/19** characterized by a *d* (**18**: 6.50–6.97 ppm, depending on the concentration of **18**, $J = 7.8\text{ Hz}$; **19**: 6.06 ppm, $J = 8.4\text{ Hz}$) corresponding to HNAc and a *s* (**18**: 6.87 ppm; **19**: 6.74 ppm) corresponding to $\text{HN}-\text{C}(5)$. The (*5R*)-configuration of **20** is postulated on the following grounds: the carboxamido and the (benzyloxy)methyl substituents are expected to be pseudo-axial to avoid the interaction with the acetamido group; the value of 5.9 Hz for $J(3,4)$ is in keeping with an approximate 4T_3 conformation where $\text{H}-\text{C}(4)$ is *cis* to $\text{BnO}-\text{C}(3)$ and $\text{HO}-\text{C}(5)$; this is confirmed by the chemical shift of $\text{H}-\text{C}(4)$ (4.51 ppm as compared to 3.82 ppm for **18** and 3.89 ppm for **19**) and by a NOE observed for $\text{H}-\text{C}(3)$ (*dd* at 4.17 ppm) upon irradiation at the signal of $\text{H}-\text{C}(6)$ (3.29 ppm). The absence of rotamers of **20** is in accordance with an H-bond between a pseudo-equatorial $\text{HO}-\text{C}(5)$ and the AcN group. While the coupling constants of the hydroxy lactam **18** evidence a 4H_3 conformation, those of the diastereoisomer **19** suggest a 3H_4 conformation⁸⁾ probably stabilized by an intramolecular H-bond between HNAc and $\text{BnO}-\text{C}(4)$ (*D-gluco*: $J(2,3) = 8.4$ and $J(3,4) = 9.6\text{ Hz}$; *L-ido* $J(2,3) = 4.4$ and $J(3,4) = 5.5\text{ Hz}$). $\text{H}-\text{C}(2)$ of **19** is located in the plane of the carbamoyl group and notably

⁸⁾ In contrast to the 4H_3 conformation adopted by the analogous hydroxy lactam derived from 2,3,4,6-tetra-*O*-benzylglucose [2].

deshielded (**18**: 3.99 ppm; **19**: 4.78 ppm). The configuration of the hydroxy lactams **18/19** was assigned on the basis of NOEs observed upon irradiation at the frequency of HO–C(5). For **18**, irradiation at 5.59 ppm (HO–C(5)) led to a NOE for the H–C(3) *t* at 4.03 ppm ((D₆)DMSO), and for **19**, irradiation at 6.05 ppm (HO–C(5)) led to a NOE for the H–C(4) *d* at 3.78 ppm ((D₆)DMSO). In accordance with the configuration of **18/19**, H–C(3) of **18** is deshielded by the *cis*-oriented HO–C(5) (**18**: 4.24 ppm; **19**: 3.97 ppm). The *D*-gluco configuration of the benzylated lactam **21** was assigned on the basis of the X-ray structure analysis of the trihydroxy lactam **22**⁹. It possesses a ⁴H₃ conformation in the solid state, similar to nojirilactam (**2**) [36]. The coplanar arrangement of C(5), N(1), C(1), and C(2) of crystalline **22** is expressed by the small value of the C(5)–N(1)–C(1)–C(2) torsion angle (0.5°). Surprisingly, the N–H bond of the acetamido group is *cis* to C(2)–H. Acetamides crystallizing exclusively as (*Z*)-*syn* conformers such as **22** are rare [37]. To the best of our knowledge, the only known example is an *arabino*-1,4-lactone-derived acetamide [38]. In solution, the acetamides **18–21** are mixtures of the (*Z*)-*anti* and (*Z*)-*syn* conformers, as indicated by the moderate values (≈ 8.0 Hz) of the coupling constant between H–C(2) and NHAc. As shown by the vicinal *J*(H,H), the lactam **21** adopts the ⁴C₁ conformation in solution.

The carbonyl groups of the *manno*-lactam **23** give rise to a C=O absorption at 1665 cm⁻¹ and to two ¹³C *s* (169.07 and 170.55 ppm). *J*(2,3) = 3.4 Hz, *J*(3,4) = 2.4 Hz, *J*(4,5) = 3.7 Hz are characteristic of a ³S conformation¹⁰. The regioselectivity of the reduction of the lactam **21** to the piperidine derivative **24** is evidenced by the typical ¹H-NMR signals of the acetamido group of **24** (NH: *d*, 5.00 ppm, *J* = 6.5 Hz; Me: *s*, 1.73 ppm) and two new *dd* at 2.27 and 3.32 ppm corresponding to CH₂(1) (*J*_{gem} = 12.9 Hz). The *ddd* at 2.74 ppm corresponding to H–C(5) is shifted to higher fields as compared to the H–C(5) signal of the lactam **21** ($\Delta\delta$ = 0.9 ppm). The *J*(H,H) values for **24** (*J*(1ax,2) = 10.1, *J*(1eq,2) = 5.4, *J*(2,3) = 9.6, *J*(3,4) = 8.3, and *J*(4,5) = 8.0 Hz) are in agreement with a ⁴C₁ conformation.

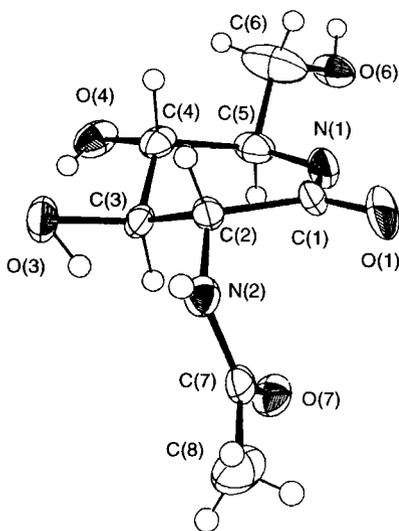


Figure. X-Ray analysis of the trihydroxy lactam **22**

Treatment of the lactam **21** with Boc₂O [39–41] (*Scheme 2*) led to the *N*-acylcarbamate **25** (95%). Reduction of **25** with NaBH₄ in EtOH at pH 6 [42] gave regioselectively the anomeric hydroxy carbamates **26/27** (54:46) that were separated by FC (91%). Reduction at lower pH led to a mixture of the hydroxy carbamates **26/27** and the

⁹) Crystallographic data have been deposited at the Cambridge Crystallographic Data Centre as deposition No. CCDC-101230. Copies of the data can be obtained, free of charge, on application to the CCDC, 12 Union Road, Cambridge CB2 1EW, UK (fax: + 44 (1223) 336 033; e-mail: deposit @ ccdc.cam.ac.uk).

¹⁰) Also adopted by the related tetrazole [23].

ethoxy carbamates **28/29**. The ethoxy carbamates **28/29** (2:1) were obtained in 77% yield by glycosylation (EtOH/TsOH · H₂O) of the hydroxy carbamates **26/27**. Treatment of the 2:1 mixture **28/29** with excess Me₃SiCN and BF₃ · OEt₂ gave diastereoselectively the equatorial amino nitrile **30** in a yield of 55%¹¹). The stereoselectivity reflects the neighbouring-group participation of the acetamido group [45].

The same sequence of transformations was applied to the tetrabenzylated gluconolactam **1**, leading *via* the *N*-Boc-protected lactam **31** [46] to a mixture of the hydroxy carbamates **32/33** (30:70; 75%), separated by FC. Glycosidation of the hydroxy carbamate **33** with EtOH/TsOH · H₂O yielded 91% of the α -ethoxy carbamate **34**¹²). Treatment of the ethoxypiperidine **34** with excess Me₃SiCN and BF₃ · OEt₂ (18 equiv. each), at –78°, did not lead to a nitrile, but to the bicyclic imino carbamate **35** (77%). Presumably, the introduction of the cyano substituent at C(1) is followed by the BF₃ · OEt₂-promoted cleavage of the Me₃C–O bond, transfer of the *tert*-butyl cation to the nitrile group, and cyclization¹³). Treatment of **34** with smaller amounts of BF₃ · OEt₂ (5 equiv.) in the presence of a large excess of Me₃SiCN (53 equiv.) at 5° yielded 30% of the selectively monodebenzylated axial amino nitrile **36**. Probably, the Boc-protected amino nitrile is in equilibrium with the acyliminium cation that is intramolecularly attacked by O–C(6) leading, by cleavage of the Bn group at O–C(6), to an intermediate *N,O*-acetal. Cleavage of this acetal with BF₃ · OEt₂, before or after loss of the Boc group, and introduction of the cyanide with inversion of configuration lead to the tribenzylated axial amino nitrile **36**.

The regioselectivity of the (*tert*-butoxy)carbonylation of **21** is evidenced by the *d* for HN–C(2) (*J* = 8.6 Hz, 6.05 ppm) of **25**, the disappearance of the *s* corresponding to HN–C(5), and the strong deshielding of H–C(5) ($\Delta\delta \approx 1.1$ ppm). The H–C(2) signal is also affected, but to a lower extent ($\Delta\delta \approx 0.7$ ppm). The *N*-Boc-protected lactams **25** and **31** are a mixture of ⁴H₃ and ⁵S₁ conformers as evidenced by the small value of *J*(3,5) (**25**: 1.2 Hz; **31**: *ca.* 1 Hz). The reduction of the acyl carbamate **25** to the hydroxy carbamates **26/27** is again reflected by the chemical-shift changes for H–C(2) and H–C(5) ($\Delta\delta$ (H–C(2)) ≈ -0.4 ppm, $\Delta\delta$ (H–C(5)) ≈ -0.2 ppm). The acetamido and oxycarbonylamino groups give rise to C=O absorptions at 1680–1690 cm⁻¹. To minimize the A^(1..3) strain [24][25] between the (*tert*-butoxy)carbonyl and the BnOCH₂–C(5), and/or the HO–C(1) groups [48], one expects the hydroxy carbamate **26** to adopt a conformation with a pseudo-axial BnOCH₂–C(5). The *J*(H,H) values of **26** values (*J*(1,2) = 3.4, *J*(2,3) = 4.8, *J*(3,4) = 4.3, and *J*(4,5) = 2.4 Hz), however, are too large for a ¹C₄ conformation and do not fit with a boat conformation; they are best rationalized by assuming a mixture of ⁵C₂ and ²S₄ conformers. The broadening of the ¹H-signals of **26** in CDCl₃ indicates a mixture of rotamers. The *J*(OH,1) value of **26** (5.9 Hz) does not fit with the value expected for HO–C(1) involved in a H-bond with the Boc group. However, a H-bond between HO–C(1) and the acetamido group, requiring a deviation of H–C(2)–N–H from coplanarity is in agreement with the moderate value of *J*(NHAc,2) (6.8 Hz). The conformation of the hydroxy carbamate **32** is notably different from the one of **26**; as the only change consists of the replacement of the 2-acetamido group by a benzyloxy group, this is in keeping with the involvement of the acetamido group of **26** in a H-bond. The hydroxy carbamate **32** adopts a B_{3,N} conformation (*J*(1,2) ≈ 2 , *J*(2,3) = 6.2, *J*(3,4) = 9.2, and *J*(4,5) = 6.4 Hz). The rotation about the N–CO₂(*t*-Bu) bond of **32** is hindered, giving rise to a broadening of signals in the ¹H- and ¹³C-NMR spectra. The (1S)-configured hydroxy carbamates **27** and **33** adopt a similar flattened ^{5,2}B conformation, as shown by the *J*(H,H) values (**27**: *J*(1,2) = 3.0, *J*(2,3) = 7.7, *J*(3,4) = 0.8, and *J*(4,5) = 2.5 Hz; **33**: *J*(1,2) = 3.1, *J*(2,3) = 6.5, *J*(3,4) = 0, and *J*(4,5) = 1.2 Hz). A small coupling constant (*ca.* 1 Hz) between H–C(3) and H–C(5) is in keeping with their diequatorial orientation. The large

¹¹) Piperidino-derived acyliminium cations have been generated by Suzuki and Hashimoto [43] as key intermediates in the synthesis of oligosaccharide analogues. More recently, Schmidt and coworkers [44] have reported the synthesis of *C*-glycosides from anomeric fluorides derived from *N-Z*-protected nojirimycin.

¹²) The α -D-glycoside **34** was selectively obtained by glycosidation of a 3:7 mixture of **32/33**.

¹³) A similar participation of the Boc group has recently been reported by Lhommelet and coworkers [47].

$J(\text{OH},1)$ values (**27**: 10.3 Hz; **33**: 11.2 Hz) are rationalized by postulating a H-bond between HO–C(1) and O–C(6). The $^1\text{H-NMR}$ spectrum of the ethoxy derivatives **28** and **29** are characterized by small coupling constants, but the signals overlap in several solvents and complicate the conformational analysis. The rotation about the N–CO₂(*t*-Bu) bond of the ethoxy carbamate **34** is hindered by the pseudo-equatorial BnOCH₂–C(5) group, giving rise to two signals each for H–C(1) and H–C(5). Similarly, in the $^{13}\text{C-NMR}$ spectrum of **34**, the C(1), C(5), C(6), and CO₂(*t*-Bu) signals appear each as two *s*. The conformation of **34** is assumed to be similar to the one of **28/29**, the larger $J(\text{H},\text{H})$ values indicating the participation of the $^4\text{C}_1$ conformer ($J(2,3) = 6.6$ and $J(3,4) = 8.9$ Hz). The pseudo-axial position of the ethoxy group is evidenced by the small value of $J(1,2)$ (2.2 Hz).

The $^{13}\text{C-NMR}$ spectra of the amino nitriles **30** and **36** show the characteristic *s* of the CN group at 118.15 and 117.78 ppm, respectively. The IR spectra show no CN absorption, similarly to other α -hetero-substituted nitriles [49–52]. The $J(\text{H},\text{H})$ values for the amino nitrile **30** are characteristic of a $^5\text{C}_2$ conformation and an equatorial substituent at C(2) ($J(2,3) = 9.5$, $J(3,4) = 9.0$, $J(4,5) = 8.6$, and $J(5,6) = 8.7$ Hz). The $J(\text{H},\text{H})$ values for **36** are in accordance with a $^5\text{C}_2$ conformation and the axial position of the nitrile group ($J(2,3) = 5.6$, $J(3,4) = 9.5$, $J(4,5) = 9.0$, and $J(5,6) = 9.7$ Hz). The debenylation of the BnOCH₂ group causes a shift of the τ corresponding to C(7) towards higher fields ($\Delta\delta = 7$ ppm). The MS of the imino-oxazolidinone **35** is in agreement with the proposed constitution. The $^{13}\text{C-NMR}$ spectrum shows five *d* between 50 and 75 ppm. Me₃C resonates at higher field than in the starting material ($\Delta\delta = 25$ ppm), evidencing the cleavage of a Me₃C–O and the formation of an Me₃C–N bond. To determine the configuration at C(4), **35** was reduced to the axial homonojirimycin derivative **37** which adopts the $^5\text{C}_2$ conformation. The value of $J(2,3)$ (5.9 Hz) evidences the α -D-configuration of **37** and consequently the (4*S*)-configuration of **35**.

We thank *R. Husi* for the preparation of **14**, *Dr. B. Bernet* and *R. Hoos* for helpful discussions, *Dr. B. Schweizer* for the X-ray analysis, *Ms. B. Brandenburg* for the NOE measurements, and the *Swiss National Science Foundation* and *F. Hoffmann-La Roche AG*, Basel, for generous support.

Experimental Part

General. Solvents were distilled before use. Normal workup implies distribution of the crude product between CH₂Cl₂ and sat. aq. NH₄Cl soln. and ice, unless indicated otherwise, drying of the org. layer (MgSO₄), filtration, and evaporation of the filtrate. TLC: *Merck* silica gel 60F-254 plates; detection by heating with 'mustain' (400 ml of 10% H₂SO₄ soln., 20 g of (NH₄)₆Mo₇O₂₄ · 6H₂O, 0.4 g of Ce(SO₄)₂). Flash chromatography (FC): silica gel *Merck* 60 (0.04–0.063 mm). M.p.: uncorrected. Optical rotations: 1-dm cell. UV Spectra (λ_{max} in nm (log ϵ)): 1-cm quartz cell. IR Spectra: KBr or 3% CHCl₃ soln. $^1\text{H-NMR}$ (300 MHz, if not indicated otherwise) and $^{13}\text{C-NMR}$ (75 MHz, if not indicated otherwise): chemical shifts δ in ppm and coupling constants *J* in Hz. FAB- and CI-MS: 3-nitrobenzyl alcohol and NH₃ as matrix, resp., unless indicated otherwise.

Preparation of 14 [**14**] from *N*-Acetylglucosamine. A soln. of *N*-acetylglucosamine (50 g, 0.226 mol) in allyl alcohol (520 ml) was treated with BF₃ · OEt₂ (4.6 ml, 0.037 mol), refluxed for 5 h, and evaporated. The residue was dried *i.v.*, dissolved in DMF (500 ml), treated with NaH (19.4 g, 0.808 mol), then within 30 min, dropwise at $T < 40^\circ$, with a soln. of benzyl bromide (88 ml, 0.741 mol) in DMF (400 ml), and stirred for 2 h. The mixture was cooled to 5° , treated with MeOH (20 ml), and poured on H₂O/ice (500 ml). Extraction with AcOEt, followed by evaporation and drying *i.v.* gave a residue that was dissolved in DMSO (800 ml). The resulting soln. was warmed to 35° , treated with *t*-BuOK (25 g, 0.22 mol), heated at 60° for 30 min, and poured on ice. Extraction with AcOEt/Et₂O 4:1 (3 × 300 ml), followed by evaporation and drying *i.v.* gave a residue that was dissolved in THF/H₂O 4:1 (600 ml). The resulting soln. was treated with I₂ (85 g, 0.335 mol), stirred for 30 min, treated with Na₂SO₃, and extracted with AcOEt (3 × 350 ml). The combined org. phases were washed with aq. Na₂SO₃ soln. and then with H₂O, dried (MgSO₄), and evaporated. Recrystallization of the residue in boiling MeOH (1 l) gave **14** (19.8 g, 17.8%). Evaporation of the mother liquor and recrystallization in MeOH (500 ml) gave additional **14** (7.3 g, 6.5%). White crystals. M.p. 218° .

2-Acetamido-3,4,6-tri-O-benzyl-2-deoxy-D-glucono-1,5-lactone (**15**) [17]. *a*) At -70° , a soln. of freshly distilled oxalyl chloride (11 ml, 0.128 mol) in CH₂Cl₂ (350 ml) was treated dropwise within 1 h with a soln. of DMSO (20 ml) in CH₂Cl₂ (250 ml). The resulting soln. was stirred for 50 min and treated dropwise within 55 min with a soln. of **14** (27.1 g, 0.055 mol) in CH₂Cl₂/DMSO 25:4 (290 ml), stirred for 1 h at -70° , warmed to -40° within 1 h, cooled to -70° , and treated with Et₃N (40 ml; addition dropwise within 5 min). The mixture was stirred for 1 h at -70° , warmed to r.t., and washed with H₂O (3 × 300 ml). After drying (MgSO₄), filtration, and evaporation, the residue (brown oil) was treated under stirring with Et₂O (500 ml). Filtration of the resulting precipitate and drying *i.v.* gave **15** (22.9 g, 85%). White solid.

b) A soln. of **14** (4 g, 8.13 mmol) in CH_2Cl_2 (800 ml) was treated with *Dess-Martin* periodinane (5 g, 16.8 mmol), stirred for 30 min, treated again with *Dess-Martin* periodinane (1 g, 3.4 mmol), stirred for 20 min, treated with sat. aq. $\text{NaHCO}_3/\text{Na}_2\text{S}_2\text{O}_3$ soln., and stirred for 1 h. The aq. phase was extracted three times with CH_2Cl_2 . Drying of the combined org. phases (MgSO_4) and evaporation gave **15** (3.9 g, 98%). M.p. 142° ($\text{CHCl}_3/\text{Et}_2\text{O}$) ([17]: 141–142° (MeOH)). R_f (AcOEt): 0.52. IR (CHCl_3): 3460m, 3090w, 3067m, 3043w, 3007m, 2927m, 2870w, 1750s, 1718w, 1684s, 1675s, 1653m, 1636w, 1624w, 1616w, 1603w, 1576w, 1570w, 1559w, 1540m, 1506s, 1497s, 1473m, 1456s, 1436w, 1419w, 1364m, 1286w, 1253w, 1139m, 1091s, 1028m, 914w. $^1\text{H-NMR}$ (CDCl_3): 1.86 (s, Ac); 3.72–3.82 (m, 2 H–C(6)); 3.95–4.05 (m, H–C(3), H–C(4), H–C(5)); 4.45–4.52 (m, PhCH), H–C(2)); 4.58–4.68 (m, 3 PhCH); 4.80 (d, $J = 11.8$, PhCH); 4.82 (d, $J = 11.2$, PhCH); 6.46 (d, $J = 5.8$, NH); 7.22–7.32 (m, 15 arom. H). $^{13}\text{C-NMR}$ (CDCl_3): 22.63 (q, Me); 55.55 (d, C(2)); 67.82 (t, C(6)); 73.62 (t, PhCH_2); 74.64 (t, 2 PhCH_2); 76.08, 78.54, 79.67 (3d, C(3), C(4), C(5)); 127.91–128.51 (several d); 137.57 (s); 137.63 (s); 137.98 (s); 168.88, 170.55 (2s, 2 C=O). FAB-MS: 49 (23), 490 (55, $[M + 1]^+$), 382 (13), 244 (28), 181 (46), 91 (100). Anal. calc. for $\text{C}_{29}\text{H}_{31}\text{NO}_6$ (489.57): C 71.15, H 6.38, N 2.86; found: C 70.92, H 6.47, N 2.84.

2-Acetamido-3,4,6-tri-O-benzyl-2-deoxy-D-gluconamide (**16**). A soln. of **15** (22.9 g, 0.047 mol) in CH_2Cl_2 (400 ml) was added dropwise within 25 min to condensed ammonia (100 ml) at -78° . The cooling bath was removed, the reaction flask fitted with a cold-finger cooling trap, and the soln. kept at reflux for 30 min. After removal of the cooling trap, evaporation of NH_3 and CH_2Cl_2 gave **16** (24.2 g, > 99%) as a foam. R_f (acetone/ CH_2Cl_2 1:1) 0.27. IR (CHCl_3): 3488m, 3406m, 3099w, 3067w, 3043w, 3007s, 2927m, 2869m, 1692s, 1671s, 1588m, 1497s, 1454m, 1398m, 1368m, 1262m, 1088s, 1028s, 914w. $^1\text{H-NMR}$ (CDCl_3): 1.95 (s, Ac); 2.86–2.88 (br. s, OH); 3.57–3.70 (m, 2 H–C(6), H–C(4)); 3.93–4.00 (m, H–C(5)); 4.40 (dd, $J = 2.8, 5.7$, H–C(3)); 4.43–4.62 (m, 4 PhCH); 4.65–4.80 (m, 2 PhCH, H–C(2)); 5.74 (br. s, NH); 6.55 (br. s, NH); 6.82 (d, $J = 7.1$, NHAc); 7.20–7.32 (m, 15 arom. H). $^1\text{H-NMR}$ (CD_3COCD_3): 1.97 (s, Ac); 3.67 (dd, $J = 5.5, 9.7$, H–C(6)); 3.76 (dd, $J = 3.8, 9.7$, H–(6)); 3.79 (t, $J = 6.5$, H–C(4)); 3.93–4.03 (m, H–C(5)); 4.21–4.29 (br. s, exchange with CD_3OD , OH); 4.51 (dd, $J = 2.5, 6.4$, H–C(3)); 4.54 (d, $J = 12.4$, PhCH); 4.59 (d, $J = 12.1$, PhCH); 4.65–4.74 (m, 3 PhCH); 4.77 (d, $J = 10.9$, PhCH); 4.85 (dd, $J = 2.5, 8.5$, H–C(2)); 6.70 (br. s, exchange slowly with CD_3OD , NH); 7.05 (br. s, exchange slowly with CD_3OD , NH); 7.43–7.23 (m, 15 arom. H); 7.48 (d, $J = 8.4$, NHAc). $^{13}\text{C-NMR}$ (CDCl_3): 23.23 (q, Me); 52.90 (d, C(2)); 70.55 (d, C(5)); 70.94 (t, C(6)); 73.59 (t, PhCH_2); 74.25 (t, PhCH_2); 74.54 (t, PhCH_2); 78.51, 78.84 (2d, C(3), C(4)); 127.82–128.65 (several d); 137.43 (s); 137.67 (s); 137.84 (s); 170.82, 172.69 (2s, 2 C=O). FAB-MS: 530 (8), 529 (18, $[M + \text{Na}]^+$), 508 (27, $[M + 2]^+$), 507 (58, $[M + 1]^+$), 181 (52), 162 (37), 91 (100).

2-Acetamido-3,4,6-tri-O-benzyl-2-deoxy-D-xylo-hex-5-ulosonamide (**17**). A soln. of pyridine · SO_3 (12.5 mg, 0.079 mmol) in DMSO (1 ml) was kept at r.t. for 15 min and then added dropwise at 20° to a soln. of **16** (47 mg, 0.09 mmol) in DMSO/ Et_3N 25:21 (62 ml). The mixture was stirred at $< 25^\circ$ for 1.5 h and then poured into toluene/ H_2O . The aq. phase was extracted five times with toluene. Drying and evaporation of the combined org. phases gave **17** (> 90% pure according to $^1\text{H-NMR}$). R_f (acetone/ CH_2Cl_2 1:1) 0.40. IR (CHCl_3): 3486m, 3387m, 3090w, 3067w, 3043w, 3001s, 2927w, 2871w, 1733m, 1692s, 1674s, 1616w, 1588w, 1497s, 1455m, 1435m, 1402m, 1310m, 1253m, 1054s, 1014s, 948m. $^1\text{H-NMR}$ (CDCl_3): 1.88 (s, Ac); 3.94 (d, $J = 18.1$, H–C(6)); 4.02 (d, $J = 18.1$, H–C(6)); 4.07 (d, $J = 3.9$, H–C(4)); 4.26–4.33 (m, 3 PhCH); 4.38 (t, $J = 3.8$, irradiat. at 4.07 → d, $J \approx 3.8$, H–C(3)); 4.42 (d, $J = 11.1$, PhCH); 4.47–4.57 (m, 2 PhCH, H–C(2)); 5.82 (br. s, NH); 6.58 (br. s, NH); 6.74 (d, $J = 6.9$, NHAc); 7.02–7.30 (m, 15 arom. H). $^1\text{H-NMR}$ (CD_3COCD_3): 1.93 (s, Ac); 4.33 (d, $J = 5.2$, H–C(4)); 4.34 (d, $J = 18.0$, H–C(6)); 4.40 (d, $J = 18.0$, H–C(6)); 4.52 (s, PhCH_2); 4.58 (dd, $J = 5.2, 3.4$, H–C(3)); 4.61 (s, PhCH_2); 4.62 (d, $J = 10.9$, PhCH); 4.71 (d, $J = 10.8$, PhCH); 4.75 (dd, $J = 3.4, 8.5$, H–C(2)); 5.59 (d, $J = 8.5$, NHAc); 6.70 (br. s, NH); 7.05 (br. s, NH); 7.10–7.50 (m, 15 arom. H). $^{13}\text{C-NMR}$ (CDCl_3 , 50 MHz): 23.20 (q, Me); 52.24 (d, C(2)); 73.60 (t, C(6)); 74.21 (t, PhCH_2); 74.36 (t, PhCH_2); 74.46 (t, PhCH_2); 77.62, 82.25 (2d, C(3), C(4)); 128.19–129.56 (several d); 136.77 (s); 137.01 (s); 138.20 (s); 171.10, 172.43 (2s, 2 C=O); 207.45 (s, C(5)).

Oxidation of **16**. a) With *Dess-Martin* Periodinane. A soln. of **16** (1.1 g, 2.17 mmol) in CH_2Cl_2 (50 ml) was treated with *Dess-Martin* periodinane (1.2 g, 4 mmol), stirred for 30 min, treated again with *Dess-Martin* periodinane (0.5 g, 1.7 mmol), stirred for 50 min, treated with sat. aq. $\text{NaHCO}_3/\text{Na}_2\text{S}_2\text{O}_3$ soln., and stirred for 1 h. The aq. phase was extracted with CH_2Cl_2 (3 × 200 ml). Drying (MgSO_4) of the combined org. phases and evaporation gave **17/18/19/20** 44:16:12:28 (1.15 g, quant.; $^1\text{H-NMR}$, assignment based on Ac signals). A soln. of this residue in toluene (50 ml) was treated with AcOH (0.5 ml). The resulting soln. (which showed increasing precipitation after a few h) was stirred at r.t. for 3 d and treated with sat. aq. NaHCO_3 soln. (20 ml). The aq. phase was extracted with CH_2Cl_2 (3 × 250 ml). Drying of the combined org. phases (MgSO_4) and evaporation gave **18/19** 87:13 (1.05 g, 96%).

b) *With Jones reagent.* At 0°, a soln. of **16** (164.7 mg, 0.33 mmol) in acetone (20 ml) was treated with a soln. of CrO₃ (56 mg, 0.56 mmol) in H₂O/conc. H₂SO₄ 83:17 (0.33 ml), stirred for 1 h at 0° and for 4 h at r.t., and treated with ice/sat. aq. Na₂CO₃ soln. Normal workup and FC (toluene/acetone 2:1) gave **18** (72.4 mg, 44%) and **19** (16.5 mg, 10%).

2-Acetamido-5-amino-3,4,6-tri-O-benzyl-2-deoxy-D-glucono-1,5-lactam (18). Crystallization of **18** (72.4 mg) from MeOH/hexane/Et₂O 5:20:7 (3.2 ml) gave 22.4 mg of white crystals. M.p. 164° (MeOH/hexane/Et₂O). *R*_f (acetone/CH₂Cl₂ 1:1) 0.27. IR (CHCl₃): 3457w, 3379m, 3090w, 3067w, 3043w, 3008m, 2927m, 2857w, 1685s, 1602m, 1512m, 1498m, 1454s, 1369m, 1301m, 1238w, 1100s, 1028w, 1000w. ¹H-NMR (CDCl₃): 1.81 (s, Ac); 3.42 (d, *J* = 9.8, 2 H-C(6)); 3.82 (d, *J* = 9.6, H-C(4)); 3.99 (t, *J* ≈ 8.0, H-C(2)); 4.24 (dd, *J* = 8.4, 9.6, H-C(3)); 4.44 (d, *J* = 11.8, PhCH); 4.54 (d, *J* = 11.8, PhCH); 4.63 (d, *J* = 12.1, PhCH); 4.66 (d, *J* = 11.5, PhCH); 4.80 (s, exchange with D₂O, OH); 4.82 (d, *J* = 11.6, PhCH); 4.91 (d, *J* = 11.2, PhCH); 6.87 (br. s, exchange with D₂O, HN-C(5)); 6.97 (d, *J* = 7.8, exchange with D₂O, NHAc); 7.15–7.36 (m, 15 arom. H). ¹H-NMR ((D₆)DMSO): 1.81 (s, Ac); 3.26–3.36 (covered by H₂O signal, H-C(6)); 3.56 (d, *J* = 9.3, H'-C(6)); 3.78 (d, *J* = 10.0, H-C(4)); 4.03 (t, *J* = 9.8, H-C(3)); 4.19 (t, *J* = 9.2, H-C(2)); 4.39 (d, *J* = 12.1, PhCH); 4.51 (d, *J* = 10.9, PhCH); 4.54 (d, *J* = 11.8, PhCH); 4.59 (d, *J* = 11.5, PhCH); 4.66 (d, *J* = 11.5, PhCH); 4.77 (d, *J* = 11.2, PhCH); 5.59 (s, OH); 7.18–7.30 (m, 15 arom. H); 8.24 (s, HN-C(5)); 8.34 (d, *J* = 8.7, NHAc). ¹³C-NMR (CDCl₃): 22.68 (q, Me); 56.51 (d, C(2)); 71.95 (t, C(6)); 73.65 (t, PhCH₂); 74.77 (t, PhCH₂); 75.26 (t, PhCH₂); 78.07, 78.61 (2d, C(3), C(4)); 82.20 (s, C(5)); 128.01–129.06 (several d); 137.24 (s); 137.51 (s); 138.14 (s); 169.83, 171.44 (2s, 2 C=O). FAB-MS: 506 (4), 505 (12, [M + 1]⁺), 489 (4), 488 (23), 487 (55, [M - OH]⁺).

2-Acetamido-5-amino-3,4,6-tri-O-benzyl-2-deoxy-L-idono-1,5-lactam (19). Crystallization of **19** (16.5 mg) from CHCl₃/MeOH/hexane/Et₂O 4:6:40:15 (6.5 ml); induced by the slow evaporation of 1 ml of solvent) gave 2.4 mg of white crystals. M.p. 142° (CHCl₃/MeOH/hexane/Et₂O). *R*_f (acetone/CH₂Cl₂ 1:1) 0.21. IR (CHCl₃): 3439w, 3377w, 3042w, 3008w, 2927s, 2854m, 1679s, 1602m, 1497m, 1456m, 1370w, 1098w, 1002w. ¹H-NMR (CDCl₃): 1.84 (s, Ac); 3.62 (d, *J* = 9.4, H-C(6)); 3.70 (d, *J* = 9.4, H'-C(6)); 3.89 (d, *J* = 5.5, H-C(4)); 3.97 (dd, *J* = 4.4, 5.4, H-C(3)); 4.54 (d, *J* = 11.2, PhCH); 4.58 (d, *J* = 12.5, PhCH); 4.62 (d, *J* = 10.6, PhCH); 4.64 (d, *J* = 11.8, PhCH); 4.71 (d, *J* = 11.8, PhCH); 4.78 (dd, *J* = 4.4, 8.2, irrad. at 6.06 → d, *J* ≈ 3.7, H-C(2)); 4.80 (d, *J* = 11.8, PhCH); 4.82–4.89 (br. s, exchange with D₂O, OH); 6.06 (d, *J* = 8.4, NHAc); 6.74 (s, HN-C(5)); 7.17–7.40 (m, 15 arom. H). ¹H-NMR ((D₆)DMSO): 1.82 (s, Ac); 3.42 (d, *J* = 9.3, H-C(6)); 3.59 (d, *J* = 9.3, H'-C(6)); 3.78 (d, *J* = 5.6, H-C(4)); 3.84 (dd, *J* = 5.6, 9.3, H-C(3)); 4.47–4.55 (m, 3 PhCH); 4.58–4.73 (m, 2 PhCH, H-C(2)); 4.84 (d, *J* = 12.1, PhCH); 6.05 (s, OH); 7.18–7.20 (m, 15 arom. H); 7.72 (s, HN-C(5)); 8.09 (d, *J* = 9.4, NHAc). ¹³C-NMR (CDCl₃): 23.00 (q, Me); 52.21 (d, C(2)); 72.64 (t, C(6)); 73.06 (t, PhCH₂); 73.94 (t, PhCH₂); 73.99 (t, PhCH₂); 77.22, 77.30 (2d, C(3), C(4)); 84.41 (s, C(5)); 128.14–129.06 (several d); 136.99 (2s); 137.42 (s); 168.21, 170.13 (2s, 2 C=O). FAB-MS: 506 (5), 505 (10, [M + 1]⁺), 487 (40, [M - OH]⁺).

Equilibration of 18, 19, and 20. At -40°, a soln. of **18** (5 mg, 0.009 mmol) in CH₂Cl₂/MeCN 1:1 (3 ml) was treated with 0.8M BF₃ · OEt₂ in MeCN (0.025 ml), kept for 23 h at 5° then for 26 h at -15°. The mixture was treated with ice/sat. aq. Na₂CO₃ soln. Normal workup gave **18/19** 76:24 (5 mg, 100%).

b) As a with **19** (7.5 mg, 0.015 mmol), kept for 23 h at 5° and for 26 h at -15° → **18/19** 73.5:26.5 (7 mg, 93%).

c) As a with **20** (6.5 mg, 0.013 mmol) in CH₂Cl₂/MeCN 1:1 (4 ml), kept for 8 h at 5° and for 12 h at -15° → **18/19/20** 10:69:21 (7.5 mg, > 99%).

2-Acetamido-5-amino-3,4,6-tri-O-benzyl-2,5-dideoxy-D-glucono-1,5-lactam (21). a) From **18/19** 87:13. At -50°, a soln. of **18/19** 87:13 (1.05 g, 2.02 mmol) obtained from **16** by oxidation with *Dess-Martin* periodinane in CH₂Cl₂/MeCN 1:1 (40 ml) was treated dropwise within 20 min with a soln. of BF₃ · OEt₂ (1.3 ml, 10.3 mmol) and Et₃SiH (1 ml, 6.3 mmol) in CH₂Cl₂/MeCN 1:1 (30 ml). The soln. was warmed to -5° within 30 min, then cooled to -40° and poured into ice/sat. aq. Na₂CO₃ soln. (25 ml). Normal workup and recrystallization of the residue (1 g) from Et₂O/CH₂Cl₂ 5:1 (30 ml) gave **21** (692 mg, 68%). The mother liquors gave, after evaporation, filtration through silica gel (AcOEt), and recrystallization (Et₂O/CH₂Cl₂), a second crop (37 mg, 4%) of crystals. Total yield: 72% from 1.1 g of **16**.

b) From **18**. At -15°, a soln. of **18** (5.5 mg, 0.011 mmol) in CH₂Cl₂ (2 ml) was treated dropwise within 5 min with a soln. of BF₃ · OEt₂ (0.05 ml, 0.40 mmol) and Et₃SiH (0.05 ml, 0.31 mmol) in MeCN (2 ml). The soln. was stirred for 30 min at -5° and treated with sat. aq. Na₂CO₃ soln. Normal workup gave **21** (5.1 mg, 96%).

c) From the crude product obtained from **16** by oxidation with *Dess-Martin* periodinane, without intermediary equilibration. The crude residue obtained by oxidation of **16** (60 mg, 0.12 mmol) with *Dess-Martin* periodinane was dried *i.v.*, dissolved in CH₂Cl₂ (5 ml) and treated dropwise at -40° with a soln. of Et₃SiH (0.1 ml, 0.63 mmol) and BF₃ · OEt₂ (0.1 ml, 0.8 mmol) in MeCN (6 ml). The soln. was warmed to 0° within 1 h, stirred at 0° for 4.5 h, then cooled to -20°, and treated with sat. aq. Na₂CO₃ soln. Normal workup and crystallization from Et₂O/hex-

ane (8 ml) gave **21** (18.3 mg, 32%) as white crystals. Evaporation of the filtrate and crystallization from Et₂O/hexane 5:3 gave a second crop of **21** (2.9 mg, 5%). Evaporation of the filtrate and FC (AcOEt) gave **20** (6.5 mg, 11%) and **21** (7.8 mg, 13.5%).

Data of 21: M.p. 150°. *R*_f (acetone/CH₂Cl₂ 1:1) 0.15. IR (CHCl₃): 3460*m*, 3391*m*, 3068*w*, 3006*m*, 2866*m*, 1675*s*, 1602*m*, 1510*m*, 1498*m*, 1454*m*, 1366*m*, 1316*m*, 1269*m*, 1100*s*, 1028*m*, 1003*w*, 914*w*. ¹H-NMR (CDCl₃): 1.90 (s, Ac); 3.31 (t, *J* ≈ 8.6, irradi. at 3.65 → change, H-C(6)); 3.59 (dd, *J* = 2.8, 9.0, irradi. at 3.31 → change, H'-C(6)); 3.60 (t, *J* ≈ 8.4, irradi. at 4.01 → change, H-C(4)); 3.62-3.72 (m, irradi. at 3.31 → change, H-C(5)); 4.01 (t, *J* = 8.6, irradi. at 3.65 → change, H-C(3)); 4.12 (t, *J* = 8.4, irradi. at 4.01 → change, irradi. at 5.81 → *d*, *J* ≈ 8.0, H-C(2)); 4.46 (s, PhCH₂); 4.57 (d, *J* ≈ 11.2, PhCH); 4.68 (d, *J* = 11.5, PhCH); 4.83 (d, *J* = 11.5, PhCH); 4.85 (d, *J* = 11.3, PhCH); 5.81 (d, *J* = 7.8, NHAc); 6.00 (s, HN-C(5)); 7.15-7.50 (m, 15 arom. H). ¹H-NMR (C₆D₆): 1.73 (s, Ac); 3.16 (dd, *J* = 6.7, 9.5, H-C(6)); 3.36 (dd, *J* = 2.8, 9.3, H-C(6)); 3.54 (t, *J* = 8.3, H-C(4)); 3.57-3.67 (m, H-C(5)); 4.10 (d, *J* = 12.1, PhCH); 4.17 (t, *J* ≈ 7.6, H-C(3)); 4.17 (d, *J* = 12.7, PhCH); 4.23 (t, *J* = 8.1, H-C(2)); 4.39 (d, *J* = 11.6, PhCH); 4.70 (s, PhCH₂); 4.73 (d, *J* = 11.5, PhCH); 6.51 (s, HN-C(5)); 6.57 (d, *J* = 7.2, NHAc); 7.00-7.32 (m, 15 arom. H). ¹H-NMR (CD₃COCD₃): 1.89 (s, Ac); 3.53-3.63 (m, H-C(5), H-C(6)); 3.71-3.76 (m, H'-C(6)); 3.83 (t, *J* = 8.3, irradi. at 3.57 → *d*, *J* ≈ 8.7, H-C(4)); 4.03 (t, *J* = 9.0, H-C(3)); 4.25 (t, *J* = 8.9, irradi. at 7.47 → *d*, *J* ≈ 9.3, H-C(2)); 4.51 (d, *J* = 12.1, PhCH); 4.54 (d, *J* = 12.1, PhCH); 4.63 (d, *J* = 11.3, PhCH); 4.77 (d, *J* = 11.5, PhCH); 4.80 (d, *J* = 11.4, PhCH); 4.87 (d, *J* = 11.2, PhCH); 6.66 (s, HN-C(5)); 7.25-7.40 (m, 15 arom. H); 7.47 (d, *J* = 7.8, NHAc). ¹³C-NMR (CDCl₃): 22.79 (q, Me); 54.00, 54.61 (2d, C(2), C(5)); 69.98 (t, C(6)); 73.05 (t, PhCH₂); 74.31 (t, PhCH₂); 74.38 (t, PhCH₂); 77.09, 79.45 (2d, C(3), C(4)); 127.56-128.25 (several *d*); 136.97 (s); 137.11 (s); 137.64 (s); 168.25, 170.23 (2s, 2 C=O). FAB-MS: 490 (26), 489 (60, [M + 1]⁺), 201 (12), 181 (11), 154 (14).

Data of (5R)-2-Acetamido-3,4,6-tri-O-benzyl-2-deoxy-D-xylo-hex-5-ulo-5,2-furanosamide (20): *R*_f (acetone/CH₂Cl₂ 1:1) 0.47. IR (CHCl₃): 3472*m*, 3325*m*, 3182*w*, 3088*w*, 3067*w*, 3043*w*, 3002*s*, 2926*m*, 2873*w*, 1731*w*, 1690*s*, 1604*m*, 1496*m*, 1455*m*, 1434*m*, 1388*m*, 1339*m*, 1310*m*, 1253*m*, 1144*m*, 1094*s*, 1054*s*, 1030*s*, 948*m*. ¹H-NMR (CDCl₃): 2.05 (s, Ac); 3.29 (d, *J* = 9.1, H-C(6)); 4.06 (d, *J* = 10.5, PhCH); 4.07 (s, exchange with CD₃OD, OH); 4.17 (dd, *J* = 3.0, 5.7, H-C(3)); 4.32 (d, *J* = 10.3, irradi. at 4.06 → s, PhCH); 4.38 (d, *J* = 9.0, irradi. at 3.29 → s, H'-C(6)); 4.506 (d, *J* = 5.9, H-C(4)); 4.51 (d, *J* = 3.1, H-C(2)); 4.58 (d, *J* = 11.2, PhCH); 4.69 (d, *J* = 11.8, PhCH); 4.87 (br. s, slow exchange with CD₃OD, NH); 4.88 (d, *J* = 11.8, PhCH); 4.99 (d, *J* = 11.2, PhCH); 7.05-7.11 (m, 2 arom. H); 7.12-7.20 (m, 1 arom. H); 7.30-7.40 (m, 12 arom. H); 7.71 (br. s, slow exchange with CD₃OD, NH). ¹³C-NMR (CDCl₃): 23.15 (q, Me); 62.28 (d, C(2)); 69.03 (t, C(6)); 73.47 (t, 3 PhCH₂); 78.30, 79.71 (2d, C(3), C(4)); 87.03 (s, C(5)); 127.59-129.33 (several *d*); 136.34 (s); 137.37 (s); 137.54 (s); 171.05, 173.02 (2s, 2 C=O). FAB-MS: 527 (3, [M + Na]⁺), 505 (4, [M + 1]⁺), 445 (15), 355 (3), 273 (2), 91 (100).

2-Acetamido-5-amino-2,5-dideoxy-D-glucono-1,5-lactam (22). A suspension of 10% Pd/C (98 mg) in MeOH (4 ml) was hydrogenated at 6 bar for 2 h, treated with **21** (100 mg, 0.20 mmol), hydrogenated at 6 bar for 60 h, and filtered through *Celite*. Evaporation of the filtrate and recrystallization from MeOH/H₂O/acetone gave **22** (32 mg, 72%). White crystals suitable for X-ray analysis. M.p. 219°. *R*_f (AcOEt/MeOH 1:1) 0.15. ¹H-NMR (D₂O): 2.03 (s, Ac); 3.31-3.36 (m, H-C(5)); 3.71 (dd, *J* = 5.0, 12.1, irradi. at 3.34 → *d*, *J* ≈ 12.8, H-C(6)); 3.71 (t, *J* = 9.7, irradi. at 3.34 → *d*, *J* ≈ 10.6, irradi. at 3.87 → change, H-C(4)); 3.79 (dd, *J* = 2.7, 12.0, irradi. at 3.34 → *d*, *J* ≈ 11.2, H'-C(6)); 3.87 (t, *J* = 10.0, H-C(3)); 4.10 (d, *J* = 10.3, irradi. at 3.87 → change, H-C(2)). ¹³C-NMR (D₂O): 24.59 (q, Me); 57.59, 59.18 (2d, C(2), C(5)); 62.88 (t, C(6)); 70.75, 73.74 (2d, C(3), C(4)); 173.75, 177.26 (2s, 2 C=O). FAB-MS: 460 (20, [M + Na]⁺), 443 (12), 307 (100), 220 (11), 219 (30, [M + 1]⁺), 218 (8), 217 (12), 216 (13), 201 (20).

X-Ray Analysis of 22. Monoclinic *P*21 (No. 4); *a* = 8.174, *b* = 7.063, *c* = 8.634 Å; β = 106.76°; *V* = 477.29 Å³; *D*_{calc} = 1.518 Mg/m³; *Z* = 2. The reflexions were measured on an *Enraf-Nonius-CAD4* diffractometer (graphite monochromator, MoK_α, λ 0.71073) at 293 K. *R* = 0.0429, *R*_w = 0.1199. The structure was solved with the direct-methods routine of SHELX-86, and the refinement was performed with SHELXL-92 [53][54].

2-Acetamido-5-amino-3,4,6-tri-O-benzyl-2,5-dideoxy-D-mannono-1,5-lactam (23). a) A soln. of **21** (10 mg, 0.02 mmol) in toluene (2 ml) was treated with *Lawesson's* reagent (5 mg, 0.013 mmol) and heated for 48 h at 90°. Normal workup and FC (CH₂Cl₂/acetone 2:1) gave **23** (3.3 mg, 33%).

b) In a NMR tube, a soln. of **21** (10 mg, 0.02 mmol) in CDCl₃ (0.6 ml) was treated with piperidine (0.007 ml, 0.07 mmol), leading after 5 d at 50° to **21/23** 22:78. Evaporation and FC (CH₂Cl₂/acetone 2:1) gave **23** (4 mg, 40%) and **21** (1.1 mg, 11%).

c) Similarly as for *b*, **23** (4 mg, 0.008 mmol; obtained in *b*) gave, after 7 d at 55°, **21/23** 11:89. **23**: *R*_f (CH₂Cl₂/acetone 1:1) 0.38. IR (CHCl₃): 3398*m*, 3090*w*, 3067*w*, 3007*m*, 2962*w*, 2924*w*, 1665*s*, 1628*m*, 1511*m*, 1498*w*, 1454*w*, 1403*w*, 1364*w*, 1262*m*, 1094*s*, 1074*s*, 1028*m*. ¹H-NMR (CDCl₃): 2.00 (s, Ac); 3.42-3.43

(*m*, H–C(4), 2 H–C(6)); 3.69 (*ddd*, *J* = 1.4, 4.3, 8.4, H–C(5)); 4.36 (*d*, *J* = 12.0, PhCH); 4.37 (*dd*, *J* = 2.3, 3.1, H–C(3)); 4.39–4.54 (*m*, 4 PhCH); 4.61 (*d*, *J* = 11.8, PhCH); 4.77 (*dd*, *J* = 2.5, 5.9, H–C(2)); 6.00 (*s*, HN–C(5)), 6.46 (*d*, *J* = 5.9, NHAc); 7.21–7.40 (*m*, 15 arom. H). ¹H-NMR (CD₃OCD₃): 1.98 (*s*, Ac); 3.55–3.78 (*m*, H–C(5), 2 H–C(6)); 3.91 (*dd*, *J* = 2.4, 3.7, irradi. at 4.25 → *d*, *J* = 4.0, H–C(4)); 4.25 (*t*, *J* = 2.8, H–C(3)); 4.52 (*s*, PhCH₂); 4.54 (*d*, *J* = 11.0, PhCH); 4.55 (*d*, *J* = 11.8, PhCH); 4.61 (*d*, *J* = 11.8, PhCH); 4.69 (*d*, *J* = 11.8, PhCH); 4.80 (*dd*, *J* = 3.4, 6.9, irradi. at 4.25 → *d*, *J* ≈ 7.2, H–C(2)); 6.73 (*s*, HN–C(5)); 7.12 (*d*, *J* = 7.0, NHAc); 7.30–7.41 (*m*, 15 arom. H). ¹³C-NMR (CDCl₃): 23.37 (*q*, Me); 51.88 (*d*, C(5)); 55.57 (*d*, C(2)); 70.71 (*t*, C(6)); 71.75 (*t*, PhCH₂); 73.29 (*t*, PhCH₂); 73.55 (*t*, PhCH₂); 74.68, 76.39 (2*d*, C(3), C(4)); 128.19–129.04 (several *d*); 137.42 (*s*); 137.63 (*s*); 138.77 (*s*); 169.07, 170.55 (2*s*, 2 C=O). FAB-MS: 977 (5, [2*M* + 1]⁺), 490 (38), 489 (100, [M + 1]⁺), 447 (7), 381 (4), 91 (72).

2-Acetamido-3,4,6-tri-O-benzyl-1,2,5-trideoxy-1,5-imino-D-glucitol (**24**). A soln. of BF₃·OEt₂ (0.05 ml, 0.40 mmol) in THF (3 ml) was treated with **21** (19.2 mg, 0.039 mmol), heated for 9 min at 50°, cooled to 4°, and treated with NaBH₄ (100 mg, 2.6 mmol). The mixture was stirred for 20 min at 4° and then treated with ice/CH₂Cl₂. The residue obtained after normal workup was dissolved in MeOH (2 ml) and treated (using a Pasteur pipette) with six drops of conc. HCl soln. and the resulting soln. evaporated. After repetition of this operation, the residue was dissolved in CH₂Cl₂ and treated with ice/H₂O, then with 7% aq. KOH soln. (3 ml → pH 10). The aq. phase was extracted with CH₂Cl₂ and the combined org. phase dried (MgSO₄), and evaporated. Recrystallization of the residue from AcOEt/hexane at r.t. gave **24** (13 mg, 70%). *R*_f (AcOEt/MeOH 10:2) 0.17. IR (CHCl₃): 3420*w*, 3090*w*, 3067*w*, 3007*m*, 2927*m*, 2857*m*, 1667*s*, 1515*m*, 1497*m*, 1454*m*, 1358*w*, 1313*w*, 1261*m*, 1100*s*, 1028*m*, 910*w*. ¹H-NMR (CDCl₃): 1.73 (*s*, Ac); 1.77 (br. *s*, exchange with CD₃OD, HN–C(5)); 2.27 (*dd*, *J* = 10.1, 12.9, irradi. at 3.76 → change, H_{ax}–C(1)); 2.74 (*ddd*, *J* = 3.0, 4.9, 8.0, H–C(5)); 3.32 (*dd*, *J* = 5.4, 12.9, irradi. at 2.27 → *d*, *J* ≈ 4.7, irradi. at 3.76 → change, H_{eq}–C(1)); 3.34 (*dd*, *J* = 8.3, 9.6, irradi. at 3.76 → change, H–C(3)); 3.52 (*t*, *J* ≈ 8.7, H–C(4)); 3.62 (*dd*, *J* = 3.0, 9.0, H–C(6)); 3.68 (*dd*, *J* = 5.0, 9.1, H'–C(6)); 3.75–3.77 (*m*, irradi. at 2.27 → change, irradi. at 5.00 → change, H–C(2)); 4.47 (*d*, *J* = 11.7, PhCH); 4.50 (*d*, *J* = 11.8, PhCH); 4.55 (*d*, *J* = 11.2, PhCH); 4.64 (*d*, *J* = 12.0, PhCH); 4.83 (*d*, *J* = 11.0, PhCH); 4.87 (*d*, *J* = 12.1, PhCH); 5.00 (*d*, *J* = 6.5, irradi. at 3.76 → *s*, exchange with CD₃OD, NHAc); 7.25–7.42 (*m*, 15 arom. H). ¹³C-NMR (CDCl₃): 23.07 (*q*, Me); 47.63 (*t*, C(1)); 51.90 (*d*, C(5)); 59.37 (*d*, C(2)); 69.08 (*t*, C(6)); 73.38 (*t*, PhCH₂); 74.06 (*t*, PhCH₂); 77.48 (*t*, PhCH₂); 80.18, 82.54 (2*d*, C(3), C(4)); 127.87–128.70 (several *d*); 137.85 (*s*); 137.99 (*s*); 138.37 (*s*); 170.41 (*s*, C=O). FAB-MS: 476 (8), 475 (15, [M + 1]⁺), 91 (86).

2-Acetamido-3,4,6-tri-O-benzyl-5-[[tert-butoxy]carbonyl]amino]-2,5-dideoxy-D-glucono-1,5-lactam (**25**). A soln. of **21** (290 mg, 0.59 mmol) and DMAP (17.0 mg, 0.14 mmol) in MeCN (10 ml) was treated with Boc₂O (50 mg, 0.23 mmol), stirred for 40 min, treated again with Boc₂O (100 mg, 0.46 mmol), and stirred for 30 min. Normal workup gave **25** (332 mg, 95%). *R*_f (AcOEt/hexane 1:1) 0.28. IR (CHCl₃): 3434*m*, 3090*w*, 3067*w*, 3008*m*, 2986*m*, 2963*m*, 2931*m*, 2869*m*, 1775*s*, 1731*s*, 1681*s*, 1602*m*, 1511*m*, 1498*m*, 1474*m*, 1455*m*, 1394*m*, 1370*s*, 1287*s*, 1261*s*, 1152*s*, 1098*s*, 1028*s*, 909*w*, 844*w*. ¹H-NMR (CDCl₃): 1.49 (*s*, Me₃C); 2.01 (*s*, Ac); 3.63 (*ddd*, *J* = 1.2, 3.8, 8.2, irradi. at 4.05 → *dd*, *J* ≈ 0.8, 7.9, irradi. at 4.96 → *dd*, *J* ≈ 0.8, 3.9, H–C(3)); 3.64 (*dd*, *J* = 5.6, 9.5, H–C(6)); 3.77 (*dd*, *J* = 7.2, 9.6, H'–C(6)); 4.05 (*dd*, *J* = 2.5, 3.9, H–C(4)); 4.49–4.65 (*m*, 6 PhCH); 4.77–4.80 (*m*, irradi. at 4.05 → *t*, *J* ≈ 5.7, 6.1, H–C(5)); 4.96 (*t*, *J* = 8.4, irradi. at 6.05 → *d*, *J* ≈ 8.3, H–C(2)); 6.05 (*d*, *J* = 8.6, irradi. at 4.96 → *s*, NHAc); 7.24–7.36 (*m*, 15 arom. H). ¹³C-NMR (CDCl₃): 23.28 (*q*, Me); 27.92 (*q*, Me₃C); 54.58 (*d*, C(5)); 57.58 (*d*, C(2)); 69.27 (*t*, C(6)); 71.39 (*t*, PhCH₂); 72.56 (*t*, PhCH₂); 73.25 (*t*, PhCH₂); 75.94, 81.45 (2*d*, C(3), C(4)); 83.91 (*s*, Me₃C); 127.72–128.54 (several *d*); 137.38 (*s*); 137.65 (br. *s*, 2 C); 152.06 (*s*, NCO₂); 168.47, 170.26 (2*s*, 2 C=O). FAB-MS: 1177 (8, [2*M* + 1]⁺), 589 (5, [M + 1]⁺), 588 (1), 491 (10), 490 (44), 489 (100), 273 (13), 154 (14).

2-Acetamido-3,4,6-tri-O-benzyl-5-[[tert-butoxy]carbonyl]amino]-2,5-dideoxy-α- and -β-D-glucopyranose (**26** and **27**). At –10°, a soln. of **25** (240 mg, 0.41 mmol) in EtOH (12 ml) was treated with NaBH₄ (130 mg, 3.43 mmol). The pH of the suspension was adjusted to 6–6.5 by addition of 1*N* HCl. The addition of NaBH₄ (90 mg, 2.38 mmol) and the pH regulation was repeated every 50 min till completion of the reaction. The soln. was treated with ice/sat. aq. NH₄Cl soln. The aq. phase was neutralized with 1*N* HCl. Normal workup and FC (AcOEt/hexane 1:2 → 1:0) of the residue (**26/27** 7:6) gave **26** (41.5 mg, 17%), **26/27** 80:20 (53.4 mg, 22%), **26/27** 70:30 (40.8 mg, 17%), **26/27** 20:80 (39.6 mg, 16%), and **27** (43.2 mg, 18%).

Data of **26**: *R*_f (AcOEt/hexane 1:1) 0.22. [α]_D²⁵ = –1.7 (*c* = 0.32, CHCl₃). IR (CHCl₃): 3502*w*, 3403*m*, 3008*m*, 2884*m*, 2961*m*, 2930*m*, 2873*m*, 1690*s*, 1518*m*, 1455*m*, 1374*s*, 1318*m*, 1166*m*, 1074*s*, 1046*s*, 941*w*, 909*w*, 892*w*. ¹H-NMR (CD₃COCD₃): 1.44 (br. *s*, Me₃C); 1.78 (*s*, Ac); 3.62 (*dd*, *J* = 4.7, 9.4, irradi. at 4.04 → *m*, irradi. at 4.55 → *m*, H–C(6)); 3.77 (*t*, *J* = 4.8, irradi. at 4.34 → *d*, *J* ≈ 4.2, H–C(3)); 4.04 (*t*, *J* = 9.5, irradi. at 4.55 → *d*, *J* ≈ 8.9, H'–C(6)); 4.14 (*dd*, *J* = 2.4, 4.3, irradi. at 3.77 → *d*, *J* ≈ 1.9, irradi. at 4.55 → *d*, *J* ≈ 4.0, H–C(4)); 4.29–4.39 (br. *s*, irradi. at 3.77 → br. *d*, *J* ≈ 6.8, H–C(2)); 4.55–4.60 (*m*, PhCH, H–C(5)); 4.61–4.74

(*m*, 5 PhCH); 4.75 (*d*, *J* = 5.9, irradi. at 5.57 → *s*, OH); 5.57 (*dd*, *J* = 3.4, 5.3, irradi. at 4.34 → *d*, *J* ≈ 5.4, irradi. at 4.75 → *d*, *J* ≈ 3.1, H–C(1)); 6.96 (br. *d*, *J* = 6.8, irradi. at 4.34 → *s*, NH); 7.25–7.40 (*m*, 15 arom. H). ¹³C-NMR (CDCl₃): 23.23 (*q*, Me); 28.33 (*q*, Me₃C); 48.48 (*d*, C(2)); 51.44 (*d*, C(5)); 70.06 (*t*, C(6)); 71.52 (*t*, PhCH₂); 72.57 (*t*, PhCH₂); 72.97 (*t*, PhCH₂); 71.52, 74.95 (*2d*, C(2), C(3)); 77.63 (*d*, C(1)); 80.68 (*s*, Me₃C); 128.22–129.24 (several *d*); 139.18 (*s*); 139.31 (*s*); 159.66 (*s*); 155.40, 169.22 (*s*, 2 C=O). ESI-MS: 1204 (22, [2 *M* + Na]⁺), 906 (36), 629 (10), 613 (100, [*M* + Na]⁺), 466 (95), 365 (60).

Data of 27: *R*_f (AcOEt/hexane 1:1) 0.17. [α]_D²⁵ = 7.3 (*c* = 0.75 CHCl₃). IR (CHCl₃): 3500w, 3408m, 3067w, 3008m, 2930m, 2868w, 1684s, 1603w, 1515m, 1455m, 1370s, 1316m, 1262m, 1165m, 1073s, 1023m. ¹H-NMR (CDCl₃): 1.58 (br. *s*, Me₃C); 1.96 (*s*, Ac); 3.50 (*dd*, *J* = 0.8, 7.7, irradi. at 4.30 → br. *s*, H–C(3)); 3.62 (*dd*, *J* = 4.7, 8.8, irradi. at 4.45 → *d*, *J* ≈ 8.5, H–C(6)); 3.68 (*t*, *J* = 8.8, 10.1, irradi. at 4.45 → *d*, *J* ≈ 8.6, H'–C(6)); 4.00 (*d*, *J* = 10.3, irradi. at 5.16 → *s*, exchange with CD₃OD, OH); 4.19 (*dd*, *J* = 0.9, 2.5, irradi. at 4.45 → *d*, *J* = 0.8, irradi. at 3.50 → *d*, *J* ≈ 2.3, H–C(4)); 4.26 (*d*, *J* = 12.5, PhCH); 4.30 (*ddd*, *J* = 3.0, 8.0, 9.4, irradi. at 3.50 → *dd*, *J* ≈ 2.8, 9.3, irradi. at 5.16 → *dd*, *J* ≈ 7.9, 9.7, irradi. at 5.74 or addn. of CD₃OD → *dd*, *J* ≈ 3.0, 7.7, H–C(2)); 4.40–4.55 (*m*, 4 PhCH, H–C(5)); 4.65 (*d*, *J* = 11.7, PhCH); 5.16 (*dd*, *J* = 3.0, 10.3, addn. of CD₃OD → *d*, *J* ≈ 2.9, H–C(1)); 5.74 (*d*, *J* = 9.6, slow exchange with CD₃OD (> 12 h), irradi. at 4.30 → br. *s*, NHAc); 7.20–7.38 (*m*, 15 arom. H). ¹³C-NMR (CDCl₃): 23.45 (*q*, Me); 28.31 (*q*, Me₃C); 52.98 (*2d*); 68.72 (*t*, C(6)); 70.90 (*t*, PhCH₂); 71.54 (*t*, PhCH₂); 73.05 (*t*, PhCH₂); 74.55, 76.48, 78.81 (*3d*, C(1), C(3), C(4)); 81.35 (*s*, Me₃C); 127.54–128.71 (several *d*); 136.49 (*s*); 137.57 (*s*); 138.24 (*s*); 154.44 (*s*, NCO₂); 169.39 (*s*, C=O). ESI-MS: 1204 (15, [2 *M* + Na]⁺), 906 (24), 629 (15), 613 (100, [*M* + Na]⁺), 465 (60), 365 (40).

Ethyl 2-Acetamido-3,4,6-tri-O-benzyl-5-[[tert-butoxy]carbonylamino]-2,5-dideoxy-α- and -β-D-glucopyranoside (28 and 29). A soln. of **26/27** 7:6 (28 mg, 0.047 mmol) in EtOH (1 ml) was treated with TsOH · H₂O (10 mg, 0.05 mmol), stirred for 15 min, and treated with sat. aq. NaHCO₃ soln. Normal workup and FC (AcOEt/hexane 1:2) gave **28/29** 2:1 (22.6 mg, 77%). *R*_f (AcOEt/hexane 1:1) 0.37. IR (CHCl₃): 3400m, 3008m, 2979m, 2871m, 1689s, 1518m, 1454m, 1374s, 1320m, 1169m, 1074s. ¹H-NMR (CDCl₃; 2:1 diastereoisomer mixture): selected data: 1.14 (*t*, *J* = 7.0, Me); 1.46 (*s*, Me₃C); 1.74 (*s*, Ac); 3.38–3.48 (*m*, irradi. at 1.14 → *d*, *J* = 9.3, 0.67 H), 3.52–3.56 (*m*, irradi. at 1.14 → *d*, *J* = 9.0, 1.34 H, OCH₂); 3.60–3.73 (*m*, irradi. at 4.05 → change, irradi. at 4.12 → change, irradi. at 4.96 → change, 1.67 H, PhCH; 0.67 H, H–C(3), 0.67 H, H–C(6)); 4.05 (br. *s*, 0.33 H, H–C(4)); 3.97 (br. *s*, 0.67 H, H–C(4)); 4.12 (br. *t*, *J* ≈ 9.5, irradi. at 3.60 → change, irradi. at 4.96 → *d*, *J* = 9.0, 0.67 H, H–C(6)); 4.35–4.49 (*m*, PhCH); 4.54 (br. *d*, *J* = 7.5, irradi. at 5.33 → change, irradi. at 6.80 → *s*, 0.67 H, H–C(2)); 4.63–4.77 (*m*, irradi. at 3.65 → change, irradi. at 5.42 → change, irradi. at 6.55 → change, 1.33 H, PhCH, 0.33 H, H–C(2)); 4.82 (*d*, *J* = 11.2, 0.33 H, PhCH); 4.96 (br. *t*, *J* = 5.9, irradi. at 3.65 → br. *d*, *J* ≈ 6.9, irradi. at 4.05 → change, irradi. at 4.12 → change, 0.67 H, H–C(5)); 5.33 (br. *s*, 0.67 H), 5.42 (br. *s*, 0.33 H, H–C(1)); 6.55 (*d*, *J* = 8.7, irradi. at 4.70 → *s*, 0.33 H), 6.80 (*d*, *J* = 8.7, 0.67 H, NH); 7.28–7.41 (*m*, 15 arom. H). ¹H-NMR (C₆D₆; 2:1 diastereoisomer mixture): selected data: 1.10 (*t*, *J* = 7.0, Me); 1.41 (*s*, Me₃C); 1.56 (*s*, 1 H), 1.57 (*s*, 2 H, Ac); 3.40–3.53 (*m*, irradi. at 1.10 → *J* ≈ 8.7, 0.67 H, OCH₂); 3.57–3.77 (*m*, irradi. at 1.10 → change, irradi. at 5.14 → change, 1.34 H, OCH₂, 0.33 H, H–C(3)); 3.87–4.00 (*m*, irradi. at 5.37 → change, 0.67 H, H–C(6)); 4.00–4.13 (*m*); 4.13 (br. *s*, 0.67 H, H–C(4)); 4.17–4.50 (*m*); 4.54 (*d*, *J* = 11.5, 0.67 H), 4.59 (*d*, *J* = 11.5, 0.67 H, PhCH); 4.72 (*d*, *J* = 11.5, 0.33 H, PhCH); 4.88–4.98 (*m*, 0.33 H, H–C(5), 0.67 H, H–C(2)); 5.14 (br. *d*, *J* = 8.7, 0.33 H, H–C(2)); 5.32–5.42 (*m*, irradi. at 3.93 → br. *d*, *J* ≈ 7.5, 0.67 H, H–C(5)); 5.71 (br. *s*, 0.67 H), 5.99 (br. *s*, 0.33 H, H–C(1)); 6.49 (*d*, *J* = 7.8, irradi. at 5.14 → *s*, 0.33 H, exchange slowly with CD₃OD), 6.75 (*d*, *J* = 8.7, irradi. at 4.94 → *s*, 0.67 H, exchange slowly with CD₃OD, NH); 7.00–7.40 (*m*, 15 arom. H). ¹³C-NMR (CDCl₃; 2:1 diastereoisomer mixture): signals of major diastereoisomer: 14.97 (*q*, Me); 23.40 (*q*, MeCO); 28.41 (*q*, Me₃C); 46.76 (*d*); 50.32 (*d*); 63.28 (*t*); 69.83 (*t*); 71.12 (*t*); 71.37 (*t*); 72.89 (*t*); 73.63 (*d*); 74.55 (*d*); 80.80 (*s*); 83.03 (*d*); 127.00–129.00 (several *d*); 137.86 (*s*); 138.33 (*s*); 138.94 (*s*); 156.64 (*s*, NCO₂); 169.39 (*s*, C=O); signals of minor diastereoisomer: 15.18 (*q*, Me); 23.40 (*q*, MeCO); 28.41 (*q*, Me₃C); 46.16 (*d*); 52.63 (*d*); 63.92 (*t*); 70.30 (*t*); 71.12 (*t*); 71.59 (*t*); 73.10 (*t*); 74.27 (*d*); 74.55 (*d*); 80.80 (*s*); 82.58 (*d*); 127.00–129.00 (several *d*); 137.86 (*s*); 138.40 (*s*); 138.76 (*s*); 156.04 (*s*, NCO₂); 169.39 (*s*, C=O). ESI-MS: 948 (15), 657 (10), 641 (100, [*M* + Na]⁺), 465 (60), 365 (40).

3-Acetamido-4,5,7-tri-O-benzyl-2,3,6-trideoxy-2,6-imino-D-glycero-D-gulo-heptonitrile (30). At 5°, a soln. of **28/29** 2:1 (9 mg, 0.015 mmol) in CH₂Cl₂ (1 ml) was treated dropwise with Me₃SiCN (0.025 ml, 0.20 mmol) and BF₃ · OEt₂ (0.025 ml, 0.20 mmol), stirred for 1 h at r.t., and poured into ice/sat. aq. NH₄Cl soln. Normal workup and FC (AcOEt/hexane 1:2 → 2:1) gave **30** (4 mg, 55%). *R*_f (AcOEt/hexane 1:1) 0.05. IR (CHCl₃): 3451w, 3340w, 3067w, 3008m, 2928m, 2869m, 1676s, 1497w, 1454m, 1369m, 1263m, 1098s. ¹H-NMR (CDCl₃): 1.86 (*s*, Ac); 2.25–2.33 (*m*, irradi. at 2.87 → change, NH); 2.82–2.91 (*m*, irradi. at 2.29 → *dt*, *J* = 4.5, 9.0, irradi. at 3.41 → change, irradi. at 3.62 → *d*, *J* ≈ 9.0, addn. of CD₃OD → *dt*, *J* ≈ 5.3, 9.0, H–C(6)); 3.41 (*t*, *J* = 8.7, irradi. at 2.87 → *d*, *J* ≈ 8.1, H–C(5)); 3.57–3.67 (*m*, irradi. at 2.87 → change, irradi. at 3.95 → change, H–C(3),

2 H–C(7)); 3.95 (*dd*, $J = 8.6, 9.0$, irradi. at 3.41 \rightarrow d , $J \approx 9.3$, irradi. at 3.62 \rightarrow change, H–C(4)); 4.17 (*dd*, $J = 7.0, 9.5$, irradi. at 2.29 \rightarrow d , $J \approx 9.7$, irradi. at 3.62 \rightarrow change, addn. of $\text{CD}_3\text{OD} \rightarrow$ d , $J = 10.0$, H–C(2)); 4.48 (*s*, PhCH₂); 4.51 (d , $J = 12.3$, PhCH); 4.64 (d , $J = 11.5$, PhCH); 4.78 (d , $J = 10.9$, PhCH); 4.83 (d , $J = 11.5$, PhCH); 5.71 (d , $J = 8.0$, irradi. at 3.62 \rightarrow change, exchange with CD_3OD , NHAc); 7.40–7.17 (*m*, 15 arom. H). ¹³C-NMR (CDCl_3): 23.47 (*q*, Me); 48.18 (d , C(2)); 55.66, 58.42 ($2d$, C(3), C(6)); 69.06 (*t*, C(7)); 73.51 (*t*, PhCH₂); 74.79 (*t*, PhCH₂); 74.94 (*t*, PhCH₂); 79.75 (*d*), 80.38 (d , C(4), C(5)); 118.15 (*s*, CN); 127.80–129.00 (several *d*); 137.58 (*s*); 137.73 (*s*); 138.03 (*s*); 170.66 (*s*, C=O). FAB-MS: 999 (2, [2 *M* + 1]⁺), 501 (39), 500 (100, [*M* + 1]⁺), 499 (6), 460 (26), 371 (10), 365 (22).

2,3,4,6-Tetra-O-benzyl-5-[[tert-butoxy]carbonyl]amino]-5-deoxy-D-glucono-1,5-lactam (31). A soln. of **1** [2][4] (232 mg, 0.43 mmol) and DMAP (16 mg, 0.13 mmol) in MeCN (7 ml) was treated with Boc_2O (200 mg, 0.92 mmol) and stirred for 5.5 h. Normal workup and FC (Et_2O /hexane 2:5) gave **31** (242 mg, 88%). R_f (Et_2O /hexane 2:1) 0.62. IR (CHCl_3): 3090w, 3067m, 3008m, 2979m, 2933m, 2869m, 1776s, 1732s, 1604m, 1497s, 1454s, 1394m, 1370s, 1291s, 1252s, 1151s, 1098s, 1074s, 1028m. ¹H-NMR (CDCl_3): 1.53 (*s*, Me₃C); 3.49 (*dd*, $J = 4.7, 9.7$, irradi. at 4.64 \rightarrow d , $J \approx 9.0$, H–C(6)); 3.62 (*dd*, $J = 6.2, 9.7$, irradi. at 4.64 \rightarrow d , $J \approx 9.0$, H'–C(6)); 3.86 (*ddd*, $J = 0.9, 4.4, 8.4$, irradi. at 4.21 \rightarrow d , $J \approx 4.0$, irradi. at 4.64 \rightarrow *dd*, $J \approx 4.4, 8.4$, H–C(3)); 3.92 (*dd*, $J = 2.7, 4.5$, irradi. at 4.64 \rightarrow d , $J \approx 4.4$, H–C(4)); 4.21 (d , $J = 8.4$, H–C(2)); 4.40 (d , $J = 11.8$, PhCH); 4.46 (d , $J = 11.8$, PhCH); 4.55 (d , $J = 10.9$, PhCH); 4.57 (*s*, PhCH₂); 4.60 (d , $J = 11.5$, PhCH); 4.60–4.68 (*m*, H–C(5)); 4.73 (d , $J = 12.5$, PhCH); 5.07 (d , $J = 11.2$, PhCH); 7.24–7.32 (*m*, 20 arom. H). ¹³C-NMR (CDCl_3): 28.06 (*q*, Me₃C); 57.91 (d , C(5)); 69.73 (*t*, C(6)); 71.85 (*t*, PhCH₂); 73.39 (*t*, PhCH₂); 73.71 (*t*, PhCH₂); 74.24 (*t*, PhCH₂); 76.33, 79.81, 81.96 ($3d$, C(2), C(3), C(4)); 83.84 (*s*, Me₃C); 127.94–128.72 (several *d*); 137.79 (*s*, 2 C); 138.18 (*s*); 138.24 (*s*); 152.35 (*s*, NCO₂); 170.02 (*s*, C(1)). FAB-MS: 1298 (10, [2 *M* + Na]⁺), 660 (12), 638 (6, [*M* + 1]⁺), 637 (12), 561 (13), 560 (38), 539 (62), 538 (100), 536 (8, [*M* – Boc]⁺).

2,3,4,6-Tetra-O-benzyl-5-[[tert-butoxy]carbonyl]amino]-5-deoxy- α - and - β -D-glucopyranose (32 and 33). At 5°, a soln. of **31** (242 mg, 0.38 mmol) in EtOH (10 ml) was treated with NaBH_4 (220 mg, 5.8 mmol) and the pH of the suspension adjusted to 6 by addition of aq. 1N HCl. The soln. was stirred for 13 h, treated with ice/sat. aq. NH_4Cl soln., and neutralized with 1N HCl. Normal workup and FC (Et_2O /hexane 1:3 \rightarrow 1:2) of the residue (**32/33** 30:70) gave **32** (43 mg, 18%) and **33** (139.5 mg, 57.5%).

Data of 32: R_f (Et_2O /hexane 2:1) 0.22. IR (CHCl_3): 3401m, 3067w, 3008m, 2981m, 2932m, 2871m, 1694s, 1497w, 1454m, 1394s, 1368s, 1329s, 1258w, 1163m, 1072s. ¹H-NMR (CDCl_3): 1.45 (*s*, Me₃C); 3.42 (*br. d*, $J = 9.7$, irradi. at 3.63 \rightarrow change, irradi. at 4.14 \rightarrow d , $J \approx 8.7$, H–C(6)); 3.59–3.67 (*m*, irradi. at 3.71 \rightarrow change, irradi. at 4.02 \rightarrow change, irradi. at 4.14 \rightarrow change, H–C(3), H'–C(6)); 3.71 (*br. d*, $J = 6.2$, irradi. at 3.63 \rightarrow change, irradi. at 5.67 \rightarrow change, H–C(2)); 4.02 (*dd*, $J = 6.4, 9.2$, irradi. at 3.63 \rightarrow change, irradi. at 4.14 \rightarrow d , $J \approx 8.7$, H–C(4)); 4.10–4.18 (*m*, H–C(5), exchange with CD_3OD , OH); 4.37–4.59 (*m*, 4 PhCH); 4.62 (d , $J = 11.5$, PhCH); 4.73–4.84 (*m*, 3 PhCH); 5.47–5.77 (*m*, H–C(1)); 7.26–7.36 (*m*, 20 arom. H). ¹H-NMR (CD_3COCD_3): 1.44 (*s*, Me₃C); 3.56 (*t*, $J = 8.1$, irradi. at 3.99 \rightarrow d , $J \approx 8.1$, H–C(3)); 3.60 (*dd*, $J = 4.1, 9.6$, irradi. at 4.28 \rightarrow d , $J \approx 9.3$, H–C(6)); 3.71 (*dd*, $J = 3.7, 8.1$, irradi. at 5.62 \rightarrow d , $J \approx 7.8$, H–C(2)); 3.73 (*dd*, $J = 6.5, 9.3$, irradi. at 4.28 \rightarrow d , $J \approx 9.7$, H'–C(6)); 3.99 (*dd*, $J = 5.0, 8.4$, irradi. at 4.28 \rightarrow d , $J \approx 8.1$, H–C(4)); 4.23–4.33 (*m*, H–C(5)); 4.55 (d , $J = 11.8$, PhCH); 4.60 (d , $J = 12.1$, PhCH); 4.64 (d , $J = 11.8$, PhCH); 4.71 (d , $J = 11.5$, PhCH); 4.75 (d , $J = 12.5$, PhCH); 4.79 (d , $J = 11.5$, PhCH); 4.80 (d , $J = 11.8$, PhCH); 4.82 (d , $J = 11.5$, PhCH); 4.86–4.90 (*br. s*, exchange with CD_3OD , OH); 5.58–5.65 (*br. s*, H–C(1)); 7.20–7.55 (*m*, 20 arom. H). ¹³C-NMR (CDCl_3): 28.36 (*q*, Me₃C); 57.45 (*br. d*, C(5)); 67.74 (*t*, C(6)); 72.61 (*t*, PhCH₂); 73.58 (*t*, PhCH₂); 74.21 (*t*, PhCH₂); 74.49 (*t*, PhCH₂); 81.28 (*s*, Me₃C); 75.86 (*d*); 79.00 (*br. d*); 82.92 (*d*); 84.83 (*br. d*); 127.50–129.50 (several *d*); 137.19 (*s*); 138.26 (*s*); 138.49 (*s*); 138.86 (*s*); 154.29 (*s*, C=O). ¹³C-NMR (CD_3COCD_3): 28.48 (*q*, Me₃C); 57.53 (*br. d*, C(5)); 70.72 (*t*, C(6)); 73.43 (*br. t*, PhCH₂); 73.53 (*br. t*, PhCH₂); 73.79 (*t*, PhCH₂); 74.75 (*t*, PhCH₂); 79.02 (*d*); 80.36 (*br. d*); 81.14 (*s*, Me₃C); 83.47 (*d*); 84.42 (*d*); 128.38–129.50 (several *d*); 139.39 (*s*); 139.91 (*s*); 139.98 (*s*); 140.25 (*s*); 155.30 (*s*, C=O). FAB-MS: 623 (2), 622 (5, [*M* – OH]⁺), 524 (9), 523 (39), 522 (100, [*M* – Boc – OH + 1]⁺), 432 (14), 415 (7), 414 (22), 253 (33).

Data of 33: R_f (Et_2O /hexane 2:1) 0.17. IR (CHCl_3): 3431m, 3067w, 3008m, 2981m, 2932m, 2871m, 1694s, 1497w, 1454m, 1393s, 1369s, 1332s, 1258w, 1163m, 1072s. ¹H-NMR (CDCl_3): 1.54 (*s*, Me₃C); 3.52 (*dd*, $J = 9.0, 10.3$, irradi. at 4.45 \rightarrow d , $J \approx 9.0$, H–C(6)); 3.60 (*dd*, $J = 4.4, 8.7$, irradi. at 4.45 \rightarrow d , $J \approx 9.0$, H'–C(6)); 3.70 (*dd*, $J = 3.1, 6.5$, irradi. at 4.01 \rightarrow d , $J \approx 3.1$, irradi. at 5.56 \rightarrow d , $J \approx 6.5$, H–C(2)); 4.01 (*dd*, $J \approx 1.0, 6.9$, irradi. at 4.45 \rightarrow d , $J = 6.9$, irradi. at 3.70 \rightarrow change, H–C(3)); 4.20 (d , $J = 11.2$, irradi. at 5.56 \rightarrow *s*, exchange with CD_3OD , OH); 4.22 (d , $J = 1.2$, irradi. at 4.45 \rightarrow *s*, H–C(4)); 4.43–4.51 (*m*, H–C(5)); 4.48 (*s*, PhCH₂); 4.53 (*s*, PhCH₂); 4.57 (d , $J = 11.8$, PhCH); 4.65 (d , $J = 11.8$, PhCH); 4.71 (d , $J = 11.8$, PhCH); 4.83 (d , $J = 11.8$, PhCH); 5.56 (*dd*, $J = 3.1, 11.2$, irradi. at 4.20 \rightarrow d , $J = 3.1$, addn. of $\text{CD}_3\text{OD} \rightarrow$ *br. d*, $J \approx 2.8$, H–C(1)); 7.29–7.40 (*m*, 20 arom. H). ¹³C-NMR (CDCl_3): 28.48 (*q*, Me₃C); 53.60 (d , C(5)); 69.02 (*t*, C(6)); 71.75 (*t*, PhCH₂); 71.96

(*t*, PhCH₂); 72.01 (*t*, PhCH₂); 73.13 (*t*, PhCH₂); 74.41 (*d*), 74.81 (*d*), 80.51 (*d*), 80.99 (*d*, C(1), C(2), C(3), C(4)); 81.33 (*s*, Me₃C); 127.94–128.72 (several *d*); 136.82 (*s*); 138.08 (*s*); 138.34 (*s*); 138.54 (*s*); 155.07 (*s*, C=O). FAB-MS: 622 (10, [M – OH]⁺), 524 (10), 523 (44), 522 (100, [M – Boc – OH + 1]⁺), 414 (23), 253 (13).

Ethyl 2,3,4,6-Tetra-O-benzyl-5-[(tert-butoxy)carbonyl]amino]-5-deoxy-α-D-glucopyranoside (34). A soln. of **33** (76 mg, 0.12 mmol) in EtOH (2 ml) was treated with TsOH · H₂O (10 mg, 0.05 mmol), stirred for 20 min, and treated with sat. aq. NaHCO₃ soln. Normal workup gave **34** (72 mg, 91%). *R*_f (Et₂O/hexane 1:2) 0.45. IR (CHCl₃): 3090w, 3067m, 2980m, 2932m, 2904m, 2870m, 1690s, 1497w, 1454m, 1393w, 1368s, 1262w, 1163m, 1072s. ¹H-NMR (CD₃COCD₃, (*Z*)/(*E*) 1:1): 1.11 (*t*, *J* = 7.0, Me); 1.46 (*s*, Me₃C); 3.42–3.52 (*m*, OCHMe); 3.56 (*dd*, *J* = 6.7, 8.9, irradi. at 3.75 → *d*, *J* ≈ 9.0, irradi. at 4.00 → br. *d*, *J* ≈ 4.0, H–C(3)); 3.63–3.72 (*m*, irradi. at 4.22 → change, H–C(6), OCHMe); 3.75 (*dd*, *J* = 2.2, 6.5, irradi. at 5.53 → *d*, *J* ≈ 6.5, H–C(2)); 3.72–3.83 (*m*, irradi. at 4.22 → change, H–C(6)); 3.93–4.07 (*m*, irradi. at 4.22 → br. *d*, *J* ≈ 6.5, H–C(4)); 4.07–4.20 (br. *s*, irradi. at 3.68 → change, irradi. at 5.78 → change, 0.5 H), 4.21–4.33 (br. *s*, irradi. at 3.68 → change, irradi. at 5.78 → change, 0.5 H, H–C(5)); 4.53 (*d*, *J* = 11.8, PhCH); 4.58 (*d*, *J* = 11.8, PhCH); 4.63–4.82 (*m*, 6 PhCH); 5.40–5.50 (br. *s*, 0.5 H), 5.57–5.66 (br. *s*, 0.5 H, H–C(1)); 7.28–7.41 (*m*, 20 arom. H). ¹³C-NMR (CD₃COCD₃, (*Z*)/(*E*) 1:1): 15.39 (*q*, Me); 28.51 (*q*, Me₃C); 56.85, 57.63 (br. *d*, C(5)); 63.73 (*t*, CH₂Me); 70.85, 71.53 (*t*, C(6)); 72.83, 72.93 (*2t*, PhCH₂); 73.69 (*t*, PhCH₂); 74.18 (br. *t*, PhCH₂); 74.42 (*t*, PhCH₂); 81.02 (*s*, Me₃C); 78.39, 83.92, 84.19 (*3d*, C(2), C(3), C(4)); 85.45, 86.18 (*2d*, C(1)); 128.38–129.50 (several *d*); 139.68 (*s*); 139.86 (*s*); 140.17 (*s*); 140.25 (*s*); 155.70, 156.50 (*2s*, C=O). FAB-MS: 668 (5, [M + 1]⁺), 667 (3), 622 (19), 567 (4), 566 (10), 524 (12), 523 (48), 522 (100), 476 (18), 460 (10), 414 (22), 400 (23).

*(4S)-5[(tert-Butyl)imino]-2,3,4,5-tetrahydro-(5-amino-2,3,4,6-tetra-O-benzyl-1,5-dideoxy-D-glucopyranoso)-[N⁵,*t*-C]-1,3-oxazol-2-one (35)*. At –78°, a soln. of **34** (9 mg, 0.013 mmol) in CH₂Cl₂ (1 ml) was treated dropwise with Me₃SiCN (0.03 ml, 0.24 mmol) and BF₃ · OEt₂ (0.03 ml, 0.24 mmol), warmed to r.t. within 3 h, then poured into ice/sat. aq. NH₄Cl soln. Normal workup and FC (Et₂O/hexane 1:2) gave **35** (6.7 mg, 77%). *R*_f (Et₂O/hexane 1:2) 0.1. IR (CHCl₃): 3090w, 3067m, 2970m, 2930m, 2869m, 1800s, 1727s, 1675w, 1497w, 1454s, 1393w, 1366s, 1262s, 1094s. ¹H-NMR (CDCl₃, 200 MHz): 1.32 (*s*, Me₃C); 3.61–3.71 (*m*, 2 H–C(6')); 3.70 (*t*, *J* ≈ 3.3, irradi. at 3.88 → *d*, *J* ≈ 4.2, H–C(3')); 3.75 (*t*, *J* = 3.1, irradi. at 4.37 → *d*, *J* ≈ 2.9, H–C(4)); 3.88 (*t*, *J* = 2.5, irradi. at 4.32 → *d*, *J* ≈ 2.1, H–C(2')); 4.24 (*d*, *J* = 12.0, PhCH); 4.32 (*d*, *J* = 12.0, PhCH); 4.32 (*d*, *J* = 2.5, irradi. at 3.88 → *s*, H–C(4)); 4.33–4.44 (*m*, H–C(5')); 4.44 (*d*, *J* = 12.0, PhCH); 4.48 (*d*, *J* = 11.0, PhCH); 4.55 (*d*, *J* = 12.5, PhCH); 4.58 (*s*, PhCH₂); 4.60 (*d*, *J* = 12.0, PhCH); 7.06–7.23 (*m*, 2 arom. H); 7.26–7.32 (*m*, 18 arom. H). ¹³C-NMR (CDCl₃): 30.07 (*q*, Me₃C); 52.39 (*d*, C(4)); 55.25 (*s*, Me₃C); 56.41 (*d*, C(5')); 67.45 (*t*, C(6')); 72.26 (*d*); 72.31 (*t*, PhCH₂); 72.37 (*t*, PhCH₂); 73.10 (*t*, PhCH₂); 73.24 (*t*, PhCH₂); 74.04 (*d*); 74.88 (*d*); 127.74–129.00 (several *d*); 137.41 (*s*); 137.76 (*s*); 138.09 (*s*); 138.21 (*s*); 146.76 (*s*, C=N); 154.42 (*s*, C=O). FAB-MS: 1299 (5), 1298 (6), 816 (16), 815 (21), 651 (13), 650 (48), 649 (100, [M + 1]⁺), 648 (8), 624 (23), 623 (49), 622 (3), 593 (10), 549 (15), 523 (32), 522 (74, [M – CO₂CN(*t*-Bu) + 1]⁺), 520 (12).

3,4,5-Tri-O-benzyl-2,6-dideoxy-2,6-imino-D-glycero-D-ido-heptononitrile (36). At 5°, a soln. of **34** (10 mg, 0.015 mmol) in CH₂Cl₂ (2 ml) was treated dropwise with Me₃SiCN (0.01 ml, 0.8 mmol) and BF₃ · OEt₂ (0.01 ml, 0.8 mmol), stirred for 1 h at r.t., and poured into ice/sat. aq. NH₄Cl soln. Normal workup and FC (Et₂O/hexane 1:1 → 2:1) gave **36** (2 mg, 30%). *R*_f (Et₂O/hexane 2:1) 0.1. IR (CHCl₃): 3356w, 3067m, 3008m, 2928m, 2872m, 1497m, 1454s, 1363s, 1131m, 1070s. ¹H-NMR (CDCl₃): 1.44 (br. *s*, exchange with CD₃OD, OH); 1.97–2.10 (*m*, exchange with CD₃OD, NH); 3.05 (dddd, *J* = 2.8, 5.9, 6.5, 9.3, irradi. at 3.82 → br. *dd*, *J* ≈ 5.6, 9.0, addn. of CD₃OD → 3.01, *ddd*, *J* = 2.9, 6.4, 9.6, H–C(6)); 3.30 (*dd*, *J* = 9.0, 9.7, irradi. at 3.05 → *d*, *J* ≈ 8.1, H–C(5)); 3.55 (*dd*, *J* = 5.6, 10.9, irradi. at 3.05 → *d*, *J* ≈ 10.1, addn. of CD₃OD → 3.46, *dd*, *J* = 6.4, 11.0, H–C(7)); 3.59 (*dd*, *J* = 5.5, 9.5, H–C(3)); 3.82 (*dd*, *J* = 2.8, 10.9, irradi. at 3.05 → *d*, *J* ≈ 10.9, addn. of CD₃OD → 3.83, *dd*, *J* = 2.7, 10.8, H–C(7)); 3.85 (*t*, *J* = 9.2, H–C(4)); 4.10 (*d*, *J* = 5.6, H–C(2)); 4.61 (*d*, *J* = 11.9, PhCH); 4.68 (*d*, *J* = 11.8, PhCH); 4.79 (*d*, *J* = 12.1, PhCH); 4.85 (*d*, *J* = 10.9, PhCH); 4.90 (*d*, *J* = 11.2, PhCH); 4.99 (*d*, *J* = 11.2, PhCH); 7.27–7.37 (*m*, 15 arom. H). ¹³C-NMR (CDCl₃): 49.85 (*d*, C(2)); 57.57 (*d*, C(6)); 62.86 (*t*, C(7)); 73.55 (*t*, PhCH₂); 75.30 (*t*, PhCH₂); 76.19 (*t*, PhCH₂); 78.43, 78.58, 84.31 (*3d*, C(3), C(4), C(5)); 117.78 (*s*, CN); 127.80–129.10 (several *d*); 137.68 (*s*); 138.28 (*s*); 138.62 (*s*). FAB-MS: 460 (1), 459 (4, [M + 1]⁺), 432 (2), 342 (1), 324 (2), 306 (3), 261 (1), 253 (1), 234 (1), 218 (1), 200 (8), 199 (3), 188 (1), 187 (8), 186 (57), 185 (8), 108 (64), 107 (12), 92 (14), 91 (100).

3,4,5,7-Tetra-O-benzyl-1-[(tert-butyl)amino]-1,2,6-trideoxy-2,6-imino-D-glycero-L-ido-heptitol (37). A soln. of **35** (10 mg, 0.012 mmol) in THF (2 ml) was treated with LiAlH₄ (10 mg, 0.26 mmol), stirred for 1 h at r.t., and poured into ice/sat. aq. NH₄Cl soln. Normal workup and FC (AcOEt/MeOH 1:0 → 9:1) gave a residue which was dissolved in C₆D₆ (0.6 ml), treated with TsOH · H₂O (5 mg, 0.026 mmol), heated at reflux for 2 min, and poured into sat. aq. NaHCO₃ soln. Normal workup gave **37** (5 mg, 53%). *R*_f (AcOEt) 0.1. IR (CHCl₃): 3356w, 3067m, 3008m, 2928m, 2872m, 1497m, 1454s, 1363s, 1131m, 1070s. ¹H-NMR (C₆D₆): 1.02 (*s*, Me₃C); 1.20–1.30

(*m*, exchange with CD₃OD, 2 NH); 2.78 (*t*, *J* = 11.2, irradi at 3.76 → *d*, *J* ≈ 10.3, H–C(1)); 2.87–2.95 (*m*, H–C(6)); 3.01 (*dd*, *J* = 3.4, 11.2, irradi. at 2.78 → *d*, *J* ≈ 3.4, irradi. at 3.76 → *d*, *J* ≈ 11.2, H'–C(1)); 3.71–3.81 (*m*, H–C(2)); 3.50 (*t*, *J* = 9.3, irradi. at 2.91 → *d*, *J* ≈ 8.7, H–C(5)); 3.58 (*dd*, *J* = 2.5, 9.0, irradi. at 2.91 → *d*, *J* ≈ 8.4, H–C(7)); 3.62 (*dd*, *J* = 5.9, 9.3, irradi. at 3.76 → *d*, *J* ≈ 9.0, irradi. at 3.82 → *d*, *J* ≈ 5.0, H–C(3)); 3.64 (*dd*, *J* = 4.7, 9.3, irradi. at 2.91 → *d*, *J* ≈ 7.8, H'–C(7)); 3.82 (*t*, *J* = 9.2, H–C(4)); 4.20 (*d*, *J* = 11.8, PhCH); 4.30 (*d*, *J* = 11.8, PhCH); 4.54 (*d*, *J* = 11.2, PhCH); 4.57 (*d*, *J* = 11.2, PhCH); 4.68 (*d*, *J* = 11.5, PhCH); 4.86 (*d*, *J* = 11.2, PhCH); 4.97 (*d*, *J* = 11.2, PhCH); 5.07 (*d*, *J* = 11.2, PhCH); 7.00–7.50 (*m*, 20 arom. H).

REFERENCES

- [1] Jpn. Kokai Tokkyo Koho, 80,105,666, to *Nippon Shinyaku Co.* (CA: **1981**, 94, 103174e).
- [2] R. Hoos, A. B. Naughton, A. Vasella, *Helv. Chim. Acta* **1993**, 76, 1802.
- [3] H. S. Overkleef, J. van Wiltenburg, U. K. Pandit, *Tetrahedron Lett.* **1993**, 34, 2527.
- [4] H. S. Overkleef, J. van Wiltenburg, U. K. Pandit, *Tetrahedron* **1994**, 50, 4215.
- [5] R. Hoos, A. B. Naughton, W. Thiel, A. Vasella, W. Weber, K. Rupitz, S. G. Withers, *Helv. Chim. Acta* **1993**, 76, 2666.
- [6] T. Granier, N. Panday, A. Vasella, *Helv. Chim. Acta* **1997**, 80, 979.
- [7] H. Paulsen, I. Sangster, K. Heyns, *Chem. Ber.* **1967**, 100, 802.
- [8] S. Inouye, T. Tsuruoka, T. Ito, T. Niida, *Tetrahedron* **1968**, 23, 2125.
- [9] R. Hoos, Diss. ETH No. 12120, ETH-Zürich, 1997.
- [10] T. Granier, F. Gaiser, L. Hintermann, A. Vasella, *Helv. Chim. Acta* **1997**, 80, 1443.
- [11] K. Tatsuta, S. Miura, S. Ohta, H. Gunji, *Tetrahedron Lett.* **1995**, 36, 1085.
- [12] P. Ermert, A. Vasella, *Helv. Chim. Acta* **1991**, 74, 2043.
- [13] S. Vonhoff, A. Vasella, *Synth. Commun.* **1998**, in press.
- [14] R. Harrison, H. G. Fletcher, *J. Org. Chem.* **1965**, 30, 2317.
- [15] D. B. Dess, J. C. Martin, *J. Org. Chem.* **1983**, 48, 4155.
- [16] D. B. Dess, J. C. Martin, *J. Am. Chem. Soc.* **1991**, 113, 7277.
- [17] N. Pravdic, H. G. Fletcher, *Carbohydr. Res.* **1971**, 19, 353.
- [18] A. J. Mancuso, S.-L. Huang, D. Swern, *J. Org. Chem.* **1978**, 43, 2480.
- [19] J. R. Parikh, W. v. E. Doering, *J. Am. Chem. Soc.* **1967**, 89, 2480.
- [20] A. Bowers, T. G. Halsall, E. R. H. Jones, A. J. Lemm, *J. Chem. Soc.* **1953**, 2548.
- [21] E. J. Corey, J. W. Suggs, *Tetrahedron Lett.* **1975**, 31, 2647.
- [22] H. Paulsen, K. Todt, *Adv. Carbohydr. Chem.* **1968**, 23, 115.
- [23] T. D. Heightman, P. Ermert, D. Klein, A. Vasella, *Helv. Chim. Acta* **1995**, 78, 514.
- [24] F. Johnson, *Chem. Rev.* **1968**, 68, 375.
- [25] J. B. Lambert, in 'Conformational Analysis of Cyclohexenes, Cyclohexadienes, and Related Hydroaromatic Compounds', Ed. P. W. Rabideau, VCH, New York, 1989, p. 47.
- [26] M. D. Lewis, J. K. Cha, Y. Kishi, *J. Am. Chem. Soc.* **1982**, 104, 4976.
- [27] S. Czernecki, M.-C. Perlat, *J. Org. Chem.* **1991**, 56, 6289.
- [28] G. Legler, E. Lüllau, E. Kappes, F. Kastenholz, *Biochim. Biophys. Acta* **1991**, 1080, 89.
- [29] M. Horsch, L. Hoesch, G. W. J. Fleet, D. M. Rast, *J. Enzyme Inhibition* **1993**, 7, 47.
- [30] S. Sheibye, B. S. Pedersen, S.-O. Lawesson, *Bull. Soc. Chim. Belg.* **1978**, 87, 229.
- [31] G. R. Pettit, T. R. Kasturi, *J. Org. Chem.* **1961**, 26, 986.
- [32] G. R. Pettit, U. R. Ghatak, B. Green, T. R. Kasturi, D. M. Piatak, *J. Org. Chem.* **1961**, 26, 1685.
- [33] U. Groth, L. Richter, U. Schöllkopf, *Liebigs Ann. Chem.* **1992**, 903.
- [34] U. Groth, L. Richter, U. Schöllkopf, *Tetrahedron* **1992**, 48, 117.
- [35] T. D. Cushing, J. F. Sanz-Cervera, R. M. Williams, *J. Am. Chem. Soc.* **1993**, 115, 9323.
- [36] H. Ogura, K. Furuhashi, H. Takayanagi, N. Tsuzuno, Y. Iitaka, *Bull. Chem. Soc. Jpn.* **1984**, 57, 2687.
- [37] P. Fowler, B. Bernet, A. Vasella, *Helv. Chim. Acta* **1996**, 79, 269.
- [38] A. K. Saksena, R. G. Lovey, V. M. Girijavallabhan, A. K. Ganguly, A. T. McPhail, *J. Org. Chem.* **1986**, 51, 5024.
- [39] D. L. Flynn, R. E. Zelle, P. A. Grieco, *J. Org. Chem.* **1983**, 48, 2424.
- [40] L. Grehn, K. Gunnarsson, U. Ragnarsson, *J. Chem. Soc., Chem. Commun.* **1985**, 1317.
- [41] L. Grehn, K. Gunnarsson, U. Ragnarsson, *Acta Chem. Scand., Ser. B* **1986**, 40, 745.
- [42] J. C. Hubert, J. B. P. A. Wijnberg, W. N. Speckamp, *Tetrahedron* **1975**, 31, 1437.

- [43] K. Suzuki, H. Hashimoto, *Tetrahedron Lett.* **1994**, *34*, 4119.
- [44] T. Fuchs, H. Streicher, R. R. Schmidt, *Liebigs Ann. Chem.* **1997**, 1315.
- [45] K. Toshima, K. Tatsuta, *Chem. Rev.* **1993**, *93*, 1503.
- [46] A. B. Naughton, A. Vasella, unpublished results.
- [47] S. Brocherieux-Lanoy, H. Dhimane, J.-C. Poupon, C. Vanucci, G. Lhomme, *J. Chem. Soc., Perkin Trans. 1* **1997**, 2163.
- [48] M. Rubiralta, E. Giralt, A. Diez, 'Piperidine. Structure, Preparation, Reactivity, and Synthetic Applications of Piperidine and its Derivatives', Elsevier, Amsterdam-Oxford-New York-Tokyo, 1991.
- [49] B. Coxon, H. G. Fletcher, *J. Am. Chem. Soc.* **1963**, *85*, 2637.
- [50] B. Coxon, H. G. Fletcher, *J. Am. Chem. Soc.* **1964**, *86*, 922.
- [51] R. Meuwly, A. Vasella, *Helv. Chim. Acta* **1985**, *68*, 997.
- [52] E. M. Acton, A. N. Fujiwara, L. Goodman, D. W. Henry, *Carbohydr. Res.* **1974**, *33*, 135.
- [53] G. M. Sheldrick, *Acta Crystallogr.* **1990**, *46*, 467.
- [54] G. M. Sheldrick, 'SHELXL93, Program for the Refinement of Crystal Structures', University of Göttingen, Germany, 1993.

Received February 18, 1998