

Asymmetric hydroformylation with Pt-phosphine-SnCl₂ and Pt-bisphosphine-CuCl₂ (or CuCl) catalytic systems

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Abstract

A study has been made of asymmetric hydroformylation of styrene with PtCl₂-(PPh₃)₂ + bisphosphine + SnCl₂ (bisphosphine: BDPP = (–)-(2*S*,4*S*)-2,4-bis(diphenylphosphino)pentane or DIOP = (–)-(4*R*,5*R*)-2,2-dimethyl-4,5-bis(diphenylphosphinomethyl)-1,3-dioxolane) and PtCl₂(bisphosphine) + PPh₃ + SnCl₂ catalysts prepared “in situ”. The presence of an excess of the phosphine ligand slightly lowered the reaction rate, but the enantioselectivity of these systems is significantly higher than those involving PtCl(SnCl₃)(bisphosphine) catalysts. Under mild reaction conditions 88.8% enantiomeric excess was achieved. Replacing SnCl₂ in these catalysts by CuCl₂ or CuCl gave a new homogeneous catalytic system which is active at higher reaction temperature (> 100 °C), but has a rather moderate enantioselectivity.

Introduction

The effects of various parameters on the enantioselective hydroformylation with platinum-phosphine-SnCl₂ catalysts have been intensively studied in recent years and fairly high asymmetric induction achieved [1]. Thus hydroformylation of styrene with the platinum-BDP-DIOP/SnCl₂-H₂O (BDP-DIOP = (–)-(4*R*,5*R*)-2,2-dimethyl-4,5-bis(5*H*-dibenzophosphol-5-ylmethyl)-1,3-dioxolane) catalyst gave about 80% e.e. [2], and that of *p*-substituted styrenes with a platinum catalyst containing BPPM as chiral ligand (BPPM = (2*S*,4*S*)-*N*-*t*-butoxycarbonyl-4-(diphenylphosphino)methylpyrrolidine) gave 70–95% enantioselectivity [3]. More recently 2-phenylpropanal has been synthesized with 76.5% enantiomeric excess by use of a PtCl(SnCl₃)(BDPP) catalyst [4]. In some cases a dramatic decrease in the reaction rate has been observed when the chelating ligand is used in excess.

To clarify the role of various additives on the reaction rate a detailed study of 1-heptene hydroformylation was carried out [5], and the PtCl₂(PPh₃)₂ + SnCl₂ system found to be the most promising combination; the PtCl(SnCl₃)P₂ is formed in which the SnCl₃[–] ligand exerts a strong *trans*-effect [6].

Table 1

Asymmetric hydroformylation with Pt-diphosphine- PPh_3 - SnCl_2 catalytic systems ^a

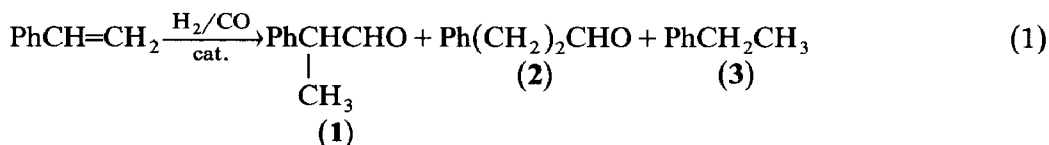
Run	Catalyst ^b	Reaction temperature (°C)	Reaction time (h)	Conversion ^c (%)	1		2		3	Selectivity to aldehydes ^d (%)	R selectivity ^e (%)
					(%)	e.e. (%)	(%)	(%)			
1	I + $\frac{1}{2}$ DIOP + 2 SnCl_2	120	1.5	70	19	5.1(S)	31	20	71	38	
2	I + DIOP + 2 SnCl_2	120	2	76	24	5.0(S)	42	10	87	36	
3	$\text{PtCl}(\text{SnCl}_3)(\text{DIOP})$	120	2	82	25	2.6(S)	42	15	82	37	
4	I + $\frac{1}{2}$ BDPP + 2 SnCl_2 ^f	20	210	14	4	88.8(S)	10	0.2	98	29	
5	I + $\frac{1}{2}$ BDPP + 2 SnCl_2	40	88	37	14	79.4(S)	22	1	97	39	
6	I + $\frac{1}{2}$ BDPP + 2 SnCl_2 ^f	40	112	45	15	83.1(S)	28	2	96	35	
7	I + BDPP + 2 SnCl_2	25	168	14	4	85.9(S)	10	0.2	99	29	
8	I + $\frac{1}{2}$ BDPP + 2 SnCl_2	125	3	34	8	9.0(R)	22	4	88	27	
9	II + 2 PPh_3 + 2 SnCl_2	125	6	63	14	9.8(R)	40	9	86	26	
10	$\text{PtCl}(\text{SnCl}_3)(\text{BDPP})$	40	55	76	31	64.5(S)	42	3	96	42	
11	$\text{PtCl}(\text{SnCl}_3)(\text{BDPP})$	80	6	71	22	11.1(S)	42	7	90	34	
12	II + 2 SnCl_4	80	6	59	17	14.6(S)	39	3	95	30	
13	II + 2 SnCl_4	110	1.5	76	22	13.5(R)	46	8	89	32	

^a Reaction conditions: 35 ml toluene; 0.1 mol styrene; $\text{Pt}/\text{styrene} = 1/2000$; $P(\text{CO}) = P(\text{H}_2) = 40$ bar. ^b I = $\text{PtCl}_2(\text{PPh}_3)_2$ II = $\text{PtCl}_2(\text{BDPP})$. ^c (mol reacted substrate/mol initial substrate) $\times 100$. ^d (mol aldehyde/mol reacted substrate) $\times 100$. ^e $1/(1+2) \times 100$. ^f $P(\text{CO})$ 40 bar; $P(\text{H}_2)$ 80 bar.

We discuss here the asymmetric hydroformylation of styrene with platinum-phosphine catalysts prepared "in situ" containing both achiral monodentate and chiral bisphosphines, and describe the unexpected effect of CuCl_2 and CuCl .

Results and discussion

Hydroformylation of styrene with $\text{PtCl}_2(\text{PPh}_3)_2$ + bisphosphine + SnCl_2 catalytic systems (bisphosphine = DIOP or BDPP) prepared "in situ" was carried out under different conditions to give a mixture of the chiral 2-phenylpropanal (**1**), the linear non-chiral 3-phenylpropanal (**2**), and ethylbenzene (**3**) (eq. 1). In contrast to earlier results [3], the lowering of the catalytic activity due to the excess of phosphine is relatively small (Table 1), and the enantioselectivities of these catalysts are significantly higher than those achieved with the preformed catalysts of the type $\text{PtCl}(\text{SnCl}_3)_2$. In accordance with our earlier observation [4], the optical selectivity with BDPP-containing catalysts is strongly influenced by the reaction temperature, and the opposite enantiomer predominates at higher temperature (run 5 and 8). Under mild reaction conditions, a rather high (88.8%) enantiomeric excess was observed (run 4). In the presence of an excess of PPh_3 the $\text{PtH}(\text{SnCl}_3)(\text{CO})\text{BDPP}$



complex cannot be regarded as the only catalytically active species; e.g. a complex containing both PPh_3 and the bisphosphine acting, as a monodentate ligand cannot be excluded, as suggested by Consiglio for a related hydrocarbalkoxylation reaction [7]. This possibility seems to be supported by the fact, that both $\text{PtCl}_2(\text{PPh}_3)_2 + \frac{1}{2}$ bisphosphine + SnCl_2 and the $\text{PtCl}_2(\text{bisphosphine}) + 2\text{PPh}_3 + \text{SnCl}_2$ catalytic systems give the same enantiomeric excess (run 8 and 9).

In addition to the generally used SnCl_2 , SnCl_4 is also known to have an activating effect, and under hydroformylation conditions its partial reduction to SnCl_2 has been suggested [5]. This is in accordance with our results in enantioselective hydroformylations. The strong influence of the reaction temperature on enantioselectivity in this system is also evident (run 12 and 13).

The $\text{PtCl}_2(\text{bisphosphine})$ complexes are completely inactive in hydroformylation under the reaction conditions used (see Table 2), but addition of CuCl_2 (or CuCl) instead of SnCl_2 gave new active catalysts which are effective working at higher ($> 100^\circ\text{C}$) temperature (Table 2). However in all experiments (even at 125°C) there is a considerable induction period. The influence of the solvent on enantioselectivity is also detectable (run 2).

In these catalytic systems $\text{PtH}(\text{CO})(\text{CuCl}_2)\text{BDPP}$ (or $\text{PtH}(\text{CO})(\text{CuCl}_3)\text{BDPP}$) is assumed to be the active species of the hydroformylation reaction, as proposed for the analogous SnCl_2 -containing catalysts, but further investigation is needed.

Experimental

Reagents

The catalytic precursors $\text{PtCl}_2[(R,R)\text{-DIOP}]$ and $\text{PtCl}_2[(S,S)\text{-BDPP}]$ and their SnCl_3^- containing derivatives were prepared as described previously [8,4].

Table 2

Asymmetric hydroformylation with $\text{PtCl}_2(\text{diphosphine}) + \text{CuCl}_2(\text{or CuCl})$ catalytic systems ^a

Run	Catalyst ^b	Reaction temperature (°C)	Induction time (h)	Reaction time (h)	Conversion ^c (%)	1		2	3	Selectivity to aldehyde ^d (%)	R selectivity ^e (%)
						(%)	e.e. (%)				
1	$\text{PtCl}_2(\text{DIOP}) + \text{CuCl}_2$ ^f	100	1.5	6.5	32	11	10.6(S)	17	4	88	39
2	$\text{PtCl}_2(\text{DIOP}) + \text{CuCl}_2$ ^g	100	1.5	3	15	5	1.7(R)	8	2	87	39
3	$\text{PtCl}_2(\text{DIOP}) + \text{CuCl}_2$	125	1	4.5	43	13	5.2(S)	22	8	81	37
4	$\text{PtCl}_2(\text{DIOP}) + \text{CuCl}$	100	3	3	22	7	8.9(S)	12	3	86	37
5	$\text{PtCl}_2(\text{BDPP}) + \text{CuCl}_2$ ^f	100	2	10	17	4	12.3(R)	12	1	94	25
6	$\text{PtCl}_2(\text{BDPP}) + \text{CuCl}$	120	1.5	8.5	14	3	14.5(R)	10	1	93	23

^a Reaction conditions: 35 ml toluene; 0.1 mol styrene; $\text{Pt}/\text{styrene } 1/2000$; $P(\text{CO}) = P(\text{H}_2) = 40$ bar. ^b For the abbreviations see Table 1. ^c (mol reacted substrate/mol initial substrate) $\times 100$. ^d (mol aldehyde/mol reacted substrate) $\times 100$. ^e $1/(1+2) \times 100$. ^f Without CuCl_2 (in 10 h) no reaction; it was started by the addition of CuCl_2 . ^g Solvent CH_2Cl_2 .

Toluene was distilled under argon from sodium in the presence of benzophenone. Styrene (used as a substrate) was freshly distilled under argon.

The compositions of the reaction mixtures were determined by GLC with a Hewlett–Packard 5830A Gas Chromatography fitted with a capillary column coated with SP-2100. The optical rotations of the products were measured for neat liquids with a Schmidt Haensch LM visual polarimeter after fractional vacuum distillation of the reaction mixture. The optical yields were calculated by use of the reported value, $\alpha_D^{25} + 238^0$, for neat (*S*)-2-phenylpropanal [9].

Hydroformylation experiments

In a typical experiment a solution of 0.05 mmol (38.2 mg) PtCl_2DIOP , 0.1 mmol (19 mg) SnCl_2 and 0.1 mmol (26.2 mg) of PPh_3 in toluene containing 0.1 mol (11.5 ml) of styrene was transferred under argon to a 150 ml stainless steel autoclave. (In other cases the copper salts were placed into the autoclave.) It was pressurized to 80 bar total pressure (CO/H_2 1/1), placed in a thermostated electric oven, and agitated by an arm-shaker. The pressure was monitored throughout the reaction. After cooling and venting, the pale yellow solution was removed and quickly analyzed by GLC, then fractionally distilled for determination of the optical purity of the 2-phenylpropanal.

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