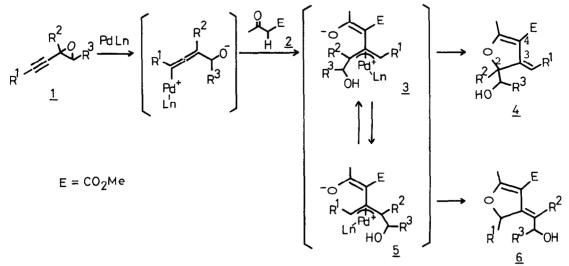
PREPARATION OF UNSTABLE 3-ALKYLIDENE FURANS BY THE PALLADIUM-CATALYZED REACTION OF α -ALKYNYL EPOXIDES WITH β -KETO ESTERS

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Summary; Palladium-catalyzed reaction of α -alkynyl epoxides with β -keto esters gives unstable 3-alkylidene-2,3-dihydrofuran-4-carboxylates. It can be carried out under mild neutral conditions, and offers a good preparative method for 3-alkylidene furans.

Substituted furan structures abound in naturally occurring terpenoides.¹⁾ Also, alkylidene dihydrofurans are unstable compounds and their facile preparative methods are still unknown²⁾ We now wish to report a new synthetic method for 3-alkylidene-2,3-dihydrofuran-4-carboxylates from α -alkynyl epoxides 1 and β -keto esters by the catalysis of palladium-phosphine complex as expressed by Scheme 1. So far, palladium-catalyzed reaction of 3-butyn-1,2epoxides 1 with alkyl zinc reagents³⁾ or formic acid⁴⁾ to give 1-hydroxy-2,3dienes has been reported. The present reaction is the first example for the palladium-catalyzed reaction of α -alkynyl epoxides with soft carbonucleophiles.

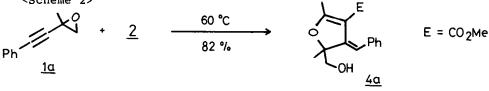
<Scheme 1>



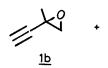
A solution of 2-methyl-4-phenyl-3-butyn-1,2-epoxide (1a, 1 mmol), methyl acetoacetate (2, 1 mmol), $Pd_2(dba)_3 \cdot CHCl_3$ (0.025 mmol), and diphenylphosphino-ethane (dppe, 0.05 mmol) in dry THF (5 mL) was stirred for 1 h at 60 ^OC under argon. Then methyl 3-benzylidene-2,5-dimethyl-2-hydroxymethyl-2,3-dihydro-furan-4-carboxylate (4a) was isolated by column chromatography on alumina in

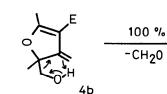
82% yield. [¹H NMR (CDCl₃) δ 1.51 (s, 3H, -C-CH₃), 1.60 (bs, 1H, -C-OH), 2.25 $(s, 3H - O - C(CH_3) = C -)$, 3.09 $(s, 3H, -CO_2CH_3)$, 3.52-3.68 $(bs, 2H, -C - CH_2 - OH)$, 5.91 (s, 1H, -C=CH-Ph), 7.00-7.30 (m, 5H, aromatic). ¹³C NMR (CDCl₃) δ 14.4 $(q, -C-\underline{C}H_3), 22.7 (q, -O-C(\underline{C}H_3)=C-), 50.4 (q, -CO_2\underline{C}H_3), 68.7 (t, -C-\underline{C}H_2-OH),$ 92.7 (s, -O-C-C=C-), 107.3 (s, -C=C-CO₂Me), 113.7 (d, -C=CH-Ph), 125.9 (d, aromatic), 127.6 (d, aromatic), 127.7 (d, aromatic), 138.5 (s, aromatic), 141.2 (s, -C=CH-Ph), 165.4 (s, -CO₂Me), 172.5 (s, -C=C-CO₂Me). IR (neat) 3450 (-OH), 2970 (-CH), 1700 (-CO₂Me), 1620 (-Ph), 790 (-C=C-Ph) 700 cm⁻¹ High-mass m/z = 274.122 (M⁺)] Careful studies of 13 C NMR spectrum of the furan **4a** revealed that only one stereo isomer due to benzylidene double bond was obtained by the reaction. We concluded that the geometry of the double bond is E form, since the reaction proceeds via $(\pi-allyl)$ palladium intermediates, in which syn forms **3** or **5** are more preferential by steric hindrance⁵⁾ In addition, facile lactonization of 6d to form 9 supports the Z stereochemistry of the exo-double bonds. The exo-methylene furan 4b, prepared by the reaction of 1b with 2, is a highly acid-sensitive compound and underwent dehydroxymethylation to give methyl 2,4,5-trimethylfuran-3-carboxylate (7) during NMR analysis in CDCl₃ or The isomerization took place in a quantitative yield by acid treatment CCl₄. (short silica-gel column), while the phenyl substituted furan 4a hardly underwent the dehydroxymethylation under the same conditions. With 4c, bearing a tertiary carbon at C2, isomerization of the exo-methylene double bond took place to give the furan 8.

<Scheme 2>

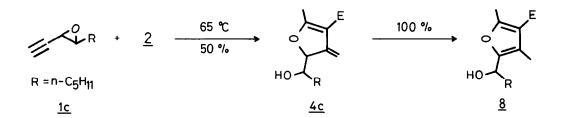


25-30℃



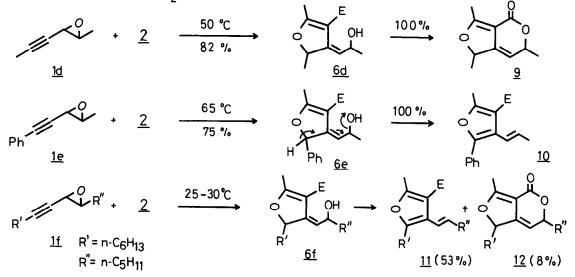






As shown in Scheme 1, the furan annelation reaction proceeds via $(\pi - allyl)$ palladium complex 3 or 5⁶, and regioselectivity of the cyclization depends on the substituents, R^1-R^3 . When 1,4-disubstitued-3-butyn-1,2-epoxides $(R^1 \neq H, \text{ and } R^3 \neq H)$, were employed to react, 3-alkylidene-2,3-dihydrofurans 6 were formed rather than 4. For example, reaction of 1d with 2 afforded 6d, which underwent acid-promoted lactonization to give furolactone 9. On the other hand, the phenyl substitued furan 6e, was converted into the furan 10 by dehydration without giving furolactone. Also, 6f underwent the dehydration to give 11.

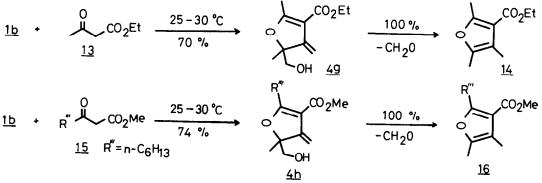
<Scheme 3> E = CO₂Me



Then the reaction of α -alkynyl epoxides with other β -keto esters was examined. As expressed by Scheme 4, reaction of 1b with β -keto esters 13 and 15 gave the corresponding furans 14 and 16 respectively in good yields.

In conclusion, the present reaction offers a facile synthetic method for unstable 3-alkylidene-2,3-dihydrofurans 4 or 6.

<Scheme 4>



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6e; ¹H NMR(CDCl₃) δ 1.12 (d, J=6.2 Hz, 3H), 2.31 (s, 3H), 3.10-3.40 (br, 1H), 3.83 (s, 3H), 4.50-4.88 (m, 2H), 5.91 (d, J=2.2 Hz, 1H), 7.16-7.50 (m, 5H). IR(neat) 3300, 2940, 1700, 1595, 1440, 1120, 980, 760, 700 cm $^{-1}$ 7; 1 H NMR(CDCl₃) $_{\delta}$ 2.03 (s, 3H), 2.13 (s, 3H), 2.47 (s, 3H), 3.79 (s, 3H). IR(neat) 2940, 1710, 1580, 1080 cm⁻¹ 8; ¹H NMR(CDCl₃) δ 0.78-1.04 (m, 3H), 1.04-1.50 (m, 6H), 1.70-2.04 (m, 3H), 2.14 (s, 3H), 2.52 (s, 3H), 3.81 (s, 3H), 4.65 (t, J=7.0 Hz, 1H). IR(neat) 2950, 1700, 1630, 860 cm⁻¹. 9; ¹H $NMR(CDCl_3) \delta$ 1.44 (d, J=6.4 Hz, 3H), 1.47 (d, J=6.4 Hz, 3H), 2.33 (s, 3H), 4.95-5.04 (m, 1H), 5.08-5.40 (m, 2H). IR(neat) 2940, 1705, 1640, 895, 850 $cm.^{-1}$ 10; ¹H NMR(CDCl₃) δ 1.82 (dd, J=6.6, 1.7 Hz, 3H), 2.58 (s, 3H), 3.84 (s, 3H), 5.92 (dq, J=16.0, 6.4 Hz, 1H), 6.48 (dq, J=16.0, 1.54 Hz, 1H), 7.29-7.50 (m, 3H), 7.60-7.76 (m, 2H). IR(neat) 2950, 1720, 1610, 790 cm⁻¹ 11; ¹H NMR(CDCl₃) δ 0.70-1.08 (m, 6H), 1.08-1.50 (m, 14H), 2.00-2.30 (m, 2H), 2.49 (s, 3H) 2.40-2.70 (m, 2H), 3.80 (s, 3H), 5.69 (dt, J=15.8, 6.6 Hz, 1H), 6.41 (d, J=15.8 Hz, 1H). IR(neat) 2950, 1620, 1580, cm⁻¹ 12; ¹H NMR(CDCl₃) & 0.70-1.08 (m, 6H), 1.08-1.75 (m, 14H), 1.75-1.85 (m, 4H), 2.33 (s, 3H), 4.85-5.00 (br, 1H), 5.00-5.24 (br, 2H). IR(neat) 2950, 1720, 1640 cm⁻¹ 14; ¹H NMR(CDCl₂) & 1.34 (t, J=7.0 Hz, 3H), 2.05 (s, 3H), 2.16 (s, 3H), 2.49 (s, 3H), 2.27 (q, J=7.0 Hz, 2H). IR(neat) 2970, 1710, 1640, 1210, 1080, 780, 740 cm⁻¹ 16; ¹H NMR(CDCl₃) δ 0.88 (t, J=5.5 Hz, 3H), 1.10-1.80 (m, 8H), 2.05 (d, J=0.9 Hz, 3H), 2.16 (s, 3H), 2.89 (t, J=7.0 Hz, 2H), 3.80 (s, 3H). IR(neat) 2900, 1720, 1640, 1210, 1080, 780 cm $^{-1}$

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