





Societies Publishing

European Journal of Organic Chemistry



Accepted Article

Title: CO2-Controlled Reductive Amination Reactions with NaBH4

Authors: Allan R Petersen, Jerik Mathew Valera Lauridsen, and Ji-Woong Lee

This manuscript has been accepted after peer review and appears as an Accepted Article online prior to editing, proofing, and formal publication of the final Version of Record (VoR). This work is currently citable by using the Digital Object Identifier (DOI) given below. The VoR will be published online in Early View as soon as possible and may be different to this Accepted Article as a result of editing. Readers should obtain the VoR from the journal website shown below when it is published to ensure accuracy of information. The authors are responsible for the content of this Accepted Article.

To be cited as: Eur. J. Org. Chem. 10.1002/ejoc.202001408

Link to VoR: https://doi.org/10.1002/ejoc.202001408

WILEY-VCH

FULL PAPER

CO₂-Controlled Reductive Amination Reactions with NaBH₄

Allan R. Petersen, Jerik Mathew Valera Lauridsen, and Ji-Woong Lee*

Abstract: We report the use of CO₂ to curb the reactivity of NaBH₄ enabling its use in reductive amination reactions. CO₂ readily reacts with NaBH₄ to decrease its capacity to reduce aldehydes to alcohols while remaining able to reduce imines and iminium ions for desired alkylation reactions. The formation of NaBH(OCHO)₃ as a reducing reagent was critical to achieve the desired selectivity. A general protocol was established for C–N bond formation reactions and replacing NaBH₄ with NaBD₄ allowed for reductive amination with concomitant deuteration to be carried out.

Introduction

The control of chemical reactivity - nucleophilicity, electrophilicity, reduction potential and oxidation potential - is a major tool in designing organic reactions. Various types of reagents with subtle variations in chemical reactivity have been developed to provide a potentially appropriate choice of reagents for a certain class of substrate. Together with intensive reaction conditions optimization, the choice of reagents is critical to achieve the desired transformation with satisfactory yields. For example, reductive amination reactions - versatile amination reaction for pharmaceuticals,^[1] agrochemicals, materials synthesis - require an appropriate reducing agent to prevent the formation of by-product by the reduction of starting material aldehyde instead of imines.^[2] Therefore, chemical reactivities of hydride donors must be suppressed to achieve high selectivity toward amination products. To this end, NaBH(OAc)₃ or NaCNBH₃ are common choices^[3] while, NaBH₄/TMSCI expands the reaction scope by enabling the reductive amination of electron-deficient anilines with ketones.[4] NaBH4 has the advantage of being easy-to-handle, inexpensive, accessible, and low molecular weight.^[5] The remarkable versatility of NaBH₄ allows for the reduction of sugars,^[6] alkyl halides,^[7] conjugated double bonds,^[8] esters^[9] and acids.^[10] Yet the employment of NaBH₄ by itself for reductive amination would render direct reduction of ketones and aldehydes prior to desired imine reduction.^[11]

The reduction of CO₂ to formic acid, by solutions of lithium borohydride, was reported in 1950.^[12] The yield of formate averaged 73% of the CO₂ absorbed with methanol and B₂H₆ also identified among the reaction products. Subsequently, the reaction between CO₂ and solid NaBH₄ was found to yield the heteroleptic borate NaBO(O₂CH)(OCH₃).^[13] When the reaction was conducted in dimethyl ether, sodium triformatoborohydride

[*] Dr. A. R. Petersen, J. M. V. Lauridsen, Dr. J.-W. Lee Department of Chemistry, Nano-Science Center University of Copenhagen Universitetsparken 5, Copenhagen Ø, 2100, Denmark E-mail: jiwoong.lee@chem.ku.dk Web: www.leegroup.dk

Supporting information for this article is given via a link at the end of the document.

 $(NaBH(OCHO)_3)$ was formed instead (Scheme 1). More recently, the reaction between $NaBH_4$ and CO_2 was revisited by Knopf and Cummins who found that a mixture of sodium di- and triformatoborohydride $(NaBH_2(OCHO)_2$ and $NaBH(OCHO)_3$ respectively) was formed when a solution of $NaBH_4$ in CH_3CN was sparged with $CO_2.^{[14]}$ In contrast, $NaBH(OCHO)_3$ was the sole product when the reaction was conducted under 300 psi of $CO_2.^{[14]}$ The use of $NaBH_4$ as a reducing agent for CO_2 has been investigated in the context of CO_2 capture. $^{[15]}$ In addition, the reduction of CO_2 by $NaBH_4$, allows for the use of CO_2 as a C1 source in the methylation and formylation of amines. $^{[16]}$



Scheme 1. Top: Reaction of CO₂ with NaBH₄ affording NaBH(OCHO)₃, a congener of NaBH(OAc)₃. Middle: The initial discovery of CO₂ as a reactivity controller in the reductive amination of HNBn₂ with 4-F-benzaldehyde. Bottom: A general protocol for using CO₂ with NaBH₄ for reductive amination reactions.

Although NaBH(OCHO)₃ is a congener of NaBH(OAc)₃, the use of NaBH(OCHO)₃ as a reducing agent for reductive amination has to the best of our knowledge not yet been reported. Our ongoing research program to utilize CO₂ for controlling organic reactions^[17] showed promising reactivity patterns in developing new chemical reactivity of nucleophiles while improving (stereo)selectivity. Although, the reactivity and selectivity of NaBH₄ can conveniently be modified through the addition of reagents or Lewis acidic metals to NaBH₄, CO₂ has been overlooked for this purpose.^[18] Herein we report the use of CO₂ as a reactivity controller for NaBH₄ for reductive amination reactions (Scheme 1). A chemoselective reducing agent is readily generated in situ from the reaction of NaBH₄ with CO₂.

Results and Discussion

 CO_2 is a stable molecule, which can be involved in various chemical processes as an innocent by-product or as a solvent.^[19] Recent progress in CO_2 -mediated reactions showed elegant mode of actions – substrate activation,^[20] in situ functional group

FULL PAPER

protection,^[21] taking advantages of CO₂: inexpensive, non-toxic, and safe.^[22] Reduction and reductive amination often suffer from flammable gases and toxic reagent combinations to achieve desired chemoselectivity.^[2a, 23] Therefore, we commenced our investigation in reductive amination using the combination of NaBH₄ and CO₂ to generate NaBH_{4-x}(OCHO)_x (where x = 0-3) in situ which would exhibit lower reduction reactivity compared to the parent NaBH₄, thus improving chemoselectivity of the reductive amination reaction.

Our initial investigation was based upon the reductive amination of dibenzylamine 1a with aldehyde 2a (Scheme 1, Table 1). Prior to the addition of the amine and the aldehyde, a suspension of NaBH₄ in THF was vigorously stirred under a N₂ atmosphere for 2 hours. The reaction afforded the desired product in 4% yield with the remaining 96% of the aldehyde being reduced to 4-fluorobenzyl alcohol 4a (entry 1). In comparison, when the same reaction was conducted under a CO2 atmosphere, the desired product was obtained in 92% yield (entry 3). Further optimizations were carried out using diisopropylamine 1b instead 7-15). of dibenzylamine (entries Sterically hindered diisopropylamine was chosen as a more challenging amine for reductive amination due to the steric hindrance, reducing the reactivity for iminium ion formation. Here the length of pre-stirring led to the differences in yield being more pronounced: 1 hour of pre-stirring afforded a yield of 33% of product 3b, whereas 2 hours of pre-stirring yielded 56% after 18 hours (entries 7 and 9). Despite there being 19% unreacted aldehyde present, extending the reaction time from 18 to 24 hours did not increase the yield (entry 11). We tentatively propose that as the reaction progresses and the amine and aldehyde concentrations decline, CO₂ binding to the amine increasingly competes with iminium ion formation, which leads to aldehyde reduction.

Table 1. Optimization of Reaction Conditions^[a]





10 ^[e]	[/] Pr	2	81	54	27
12 ^[f]	[/] Pr	2	88	53	35
11 ^[e]	[/] Pr	3	72	58	14
13 ^[f]	[/] Pr	3	74	56	18
14 ^{[f],[h]}	[/] Pr	3	77	57	20
15 ^[f]	[/] Pr	4	67	49	18
16 ^[i]	Bn	3	99	87	7
17 ^[j]	Bn	3	85	72	4

[a] Unless otherwise noted, all reactions were carried out with **1a** or **1b** (1.0 mmol), **2a** (1.0 mmol), NaBH₄ (1.1 mmol), CO₂ balloon, and THF (17.5 mL) in a 40 mL vial at room temperature for 18 h. [b] Time that NaBH₄ and CO₂ react before the addition of amine and aldehyde. [c] The yields were determined by ¹H NMR spectroscopy of the crude product with 1,3,5-trimethoxybenzene as an internal standard. [d] Reaction conducted under a N₂ atmosphere. [e] Reaction time 24 h. [f] 1.1 mmol of **1a** or **1b** was used. [g] 1.1 mmol Bu₄NBr added. [h] After 3 hours and before the addition of **1a** and **2a**, CO₂ balloon exchanged for N₂ balloon and headspace flushed. [i] AcOH (50 mol%) was added. [j] 4Å MS 500 mg was added.

The addition of acetic acid, molecular sieves (4Å), which can promote the imine formation process, showed reasonable conversion and yields of the reductive amination product albeit with the lower product selectivity, highlighting that the imine formation reaction is not limiting the reductive amination process (entries 16 and 17).

Under optimized reaction conditions, we conducted comparison studies with conventional reducing reagents for reductive amination namely NaBH(OAc)₃ and NaBH₃CN with the model substrates (**1a** and **2a**). As summerized in Figure 1, high yield of reductive amination product **3a** was recorded under our reaction conditions (NaBH₄/CO₂), while 1 equivalent of NaBH₃CN or NaBH(OAc)₃ showed inferior conversion under otherwise identical reaction conditions. Additional experiments with a preformed imine (See supporting information) also confirmed the superior reactivity of the combination of NaBH₄/CO₂ (70% conversion) compared to NaBH(OAc)₃ and NaBH₃CN under N₂ (2% and 50% after 18 h, respectively).



Figure 1. Time-dependent ^{19}F NMR yield of product 3a with NaBH₄/CO₂ (red), NaBH₃CN (black) and NaBH(OA)₃ (gray).

FULL PAPER

To produce the desired product involves a sequence of reactions. Firstly, NaBH₄ reacts with CO₂ to produce NaBH(OCHO)₃ (vide infra). Next, amine and aldehyde are added and react to form an imine or iminium ion. Finally, the imine is reduced by the NaBH(OCHO)₃ to afford the desired product. CO₂ plays a crucial role in this sequence of reactions therefore the affect of CO₂ was considered. After 3 hours of pre-stirring, swapping the CO₂ balloon for a N₂ balloon led to a higher conversion of aldehyde, yet a lower selectivity towards product (Table 1, entry 14). We postulate that keeping the CO₂ balloon attached ensures that as much NaBH4 as possible is converted to NaBH(OCHO)₃, this can outweigh the detrimental effect of CO₂ on imine formation (Table S2, entries 2-4). Previous reports on the reaction of NaBH₄ with CO₂ used polar aprotic solvents dimethyl ether and CH₃CN.^[13-14] THF is the primary choice as a solvent in reductive amination reactions, particularly with NaBH(OAc)₃.^[3g, 3h] After solvent optimization (Table S1 and Table S3) our protocol showed good performance in CH₃CN, DMF and DMSO (Tables S6 and S7). At high concentrations, DMSO displayed high selectivity for reductive amination product 3a (Table S3, entry 2 and Table S5, entry 1) albeit the low reactivity. In contrast the reductive amination reaction showed higher conversion at lower concentrations when CH₃CN or THF was used. The lower solubility of NaBH₄ in THF and CH₃CN compared to that in DMSO may play a role. It is worth noting that when 1.1 eq. of Bu₄NBr was added to the reductive amination reaction only the reduction product 4a was observed (Table 1, Entry 8). As the highest yields were achieved using THF, it became the solvent of choice in our protocol. The amount of NaBH₄, the amount of solvent (relative to NaBH₄), and the time allowed for CO₂ to react with NaBH₄ (duration of pre-stir) are crucial for the selectivity and vield by influencing the effective concentration of "controlled" reducing reagent while reactants are in reversible iminium formation reactions (Tables S11-S14).





To provide the insight on the "controlled" reducing reagent a reaction mixture between NaBH₄ and CO₂ in THF was studied using ¹H NMR spectroscopy. Spectra recorded after 1, 2 and 3 hours showed that the BH₄⁻ anion was consumed within 3 hours affording mainly $[BH(OCHO)_3]^-$ and a second formate-containing species (Figure 2, also see Section 3 in the supporting information). Interestingly, $[BH_3(OCHO)]^-$ and $[BH_2(OCHO)_2]^-$ were only observed in trace amounts along with H₂, a product of hydrolysis.

Further investigations were conducted to isolate potentially reactive species as a reducing reagent. Reacting NaBH₄ with CO₂ in THF, for 3 hours, followed by filtration and washing with diethyl ether afforded a white powder. The ¹H NMR spectrum in DMSOd₆ of the product displayed two singlets at 8.23 ppm and 8.43 ppm (Figure 2, top). The signal at 8.23 ppm was assigned to the [BH(OCHO)₃]⁻ anion whereas the signal at 8.43 ppm was tentatively assigned to NaB(OH)(OCHO)₃ or formate.^[15b] The ¹³C NMR spectrum of the product displayed two signals at 164.0 ppm and 166.5 ppm (Figure S1), which were assigned to the [BH(OCHO)₃]⁻ anion and a formate-containing compound, respectively.^[15b] The ¹¹B NMR spectrum displays a singlet at 1.4 ppm, a doublet (${}^{1}J_{BH}$ = 129.7 Hz) at 3.2 ppm and a broad peak at 20.2 ppm, which indicates the formation of metaborate (BO2-), [BH(OCHO)₃]⁻ and boric acid (B(OH)₃) respectively (Figure S2).^[15a, 15b] By using dry diglyme as a solvent, the same material was produced on a preparative scale by reacting NaBH₄ under 8.5 bar of CO₂ (Figure S3-S5). The reaction between NaBH₄ and HCOOH in THF led to a material with similar ¹H and ¹³C NMR spectra to those obtained from the reactions of NaBH₄ and CO₂ (Figures S6-S7). Taken together, the presence of metaborate and boric acid along with the hydrogen observed in the previous experiments suggests that the formate-containing species is formed by hydrolysis. Using rigorously inert conditions, analytically pure NaBH(OCHO)₃ has been synthesised and fully characterised by Knopf and Cummins.^[14]

With optimized reaction conditions in our hands, we evaluated our protocol for reductive amination reactions. Primary and secondary alkyl amines were reacted with alkyl and aryl aldehydes. A variety of reductive aminations were carried out to show the versatility of the NaBH₄/CO₂ reagent and determine its scope and limitation (Scheme 2). Furthermore, the amines were isolated and purified to verify our protocol.



Scheme 2. Scope of reductive amination. Conditions: amine (1.1 mmol), aldehyde (1.0 mmol), NaBH₄ (1.1 mmol), CO₂ balloon, and THF (17.5 mL) in a 40 mL vial at room temperature for 21 h. [a] Reaction performed using amine (0.5 mmol), aldehyde (1.1 mmol). [b] Reaction performed using NH₄OAc (0.33 mmol), aldehyde (1.1 mmol).

FULL PAPER

The reductive amination of secondary alkyl amines dibenzylamine 1a and diisoproylamine **1b** with aryl aldehyde 4fluorobenzaldehyde afforded 3a in 72% yield and 3b in 45% yield respectively. Arylamine p-anisidine and alkyl aldehyde hydrocinnamaldehyde afforded 3c in 66%. From the reductive amination of morpholine and alkyl aldehyde cyclohexane carboxaldehyde, 3d was obtained in 78% yield. All products from the reductive amination of diethylamine and 2-naphaldehyde were separated and analyzed. From the reaction the desired product 3e was obtained in 57% yield. 25% of the 2-naphaldehyde 1e was recovered unreacted and 2-naphthalenemethanol 4e, the result of direct reduction of the aldehyde, was obtained in 5%. The ligand tris(2-pyridylmethyl)amine (TPA) was obtained in 64% vield (3f) from the reductive amination of 2pyridinecarboxaldehyde with 2-(aminomethyl)pyridine. If instead NH_4OAc was used as a source of NH_3 , TPA was obtained in 29% yield (3g). Using this protocol the reductive amination of primary amines and even ammonia is possible. Moreover that multiple C-N bonds can be formed in one step using our protocol, demonstrating the versatility with primary, secondary and arylamines with aromatic and aliphatic aldehydes.

Preliminary mechanistic studies were performed by using sodium borodeuteride (NaBD₄) in conjunction with CO_2 as a method of conducting reductive amination with concomitant deuterium labelling (Scheme 3). Here **3a**-d₁ was obtained in 57% yield confirming the hydride source is in principle from NaBH₄ thus enabling selective D-labelling with CO_2 .



Scheme 3. Reductive amination with concomitant deuterium-labelling

Conclusions

CO₂ has a remarkable effect on reductive amination reactions using NaBH₄ as a pre-reducing agent. NaBH₄ reacts with CO₂ to afford NaBH(OCHO)₃ a congener of the well-known reducing agent NaBH(OAc)₃. Analogous to NaBH(OAc)₃, NaBH(OCHO)₃ is less active than NaBH₄ allowing it to preferentially reduce imines and iminium ions in the presence of aldehydes. Both NaBH₄ and CO₂ are cheap and readily available, even on an industrial scale. As a reagent for reductive amination reactions NaBH₄/CO₂ is a cheaper alternative to NaBH(OAc)₃ and NaBH₃CN and its potential as a viable alternative will become clear with further research into this field. Whether NaBH(OCHO)₃ is best prepared in situ or prepared separately and added in the place of NaBH(OAc)₃ needs further investigation. The synthesis of NaBH(OAc)₃ from NaBH₄ and AcOH produces potentially explosive H_2 gas. The use of NaBH₄/CO₂ as the reducing agent ensures a safe protocol. In addition, the use of CO₂ as inert gas is another advantage: CO_2 takes the role often played by N_2 by displacing air from the reaction vessel thus preventing potential oxidation from taking place. We demonstrated selected examples of C–N bond formation reactions, which represent the utility of the protocol such that reductive amination using highly hindered diisopropylamine, arylamine *p*-anisidine and even ammonia was made possible.

Experimental Section

General Procedure for Reductive Amination Reaction

NaBH₄ (41.6 mg, 1.1 mmol) was added to a 40 mL vial containing a "cross-shaped" stirrer bar. The vial was briefly flame-dried under a stream of N₂ and allowed to cool. A CO₂ balloon was attached and the headspace flushed for 3 minutes. Dry THF (17.5 mL) was added via syringe. The white suspension was stirred for 3 hours at 750 rpm. Amine (1.1 mmol) and aldehyde (1.0 mmol) were added. The resultant suspension was left to stir 18 hours before being quenched with saturated NaHCO₃ solution (5 mL). The mixture was transferred to a round bottom flask and the vial washed with H₂O (5 mL) and THF (10 mL). THF was removed in vacuo and the pressure reduced to 200 mbar at 40 °C. The resultant aqueous phase was extracted with EtOAc (3 x 10 mL). The combined organic phase was dried over Na₂SO₄, filtered and concentrated in vacuo and subjected to further purification.

Acknowledgements

The generous support from the Department of Chemistry, University of Copenhagen, and from the Villum Fonden (00019062) is gratefully acknowledged. We also thank our analytical departments (NMR, GC/MS, LC/MS, HRMS) for their kind support.

Keywords: reductive amination • NaBH₄ • CO₂ • C-N bond • reduction

References

- a) O. I. Afanasyev, E. Kuchuk, D. L. Usanov, D. Chusov, *Chem. Rev.* 2019, *119*, 11857-11911; b) S. A. Chambers, J. M. DeSousa, E. D. Huseman, S. D. Townsend, *ACS Chem. Neurosci.* 2018, *9*, 2307-2330.
- a) E. Podyacheva, O. I. Afanasyev, A. A. Tsygankov, M. Makarova, D. Chusov, Synthesis 2019, 51, 2667-2677; b) T. C. Nugent, M. El-Shazly, Adv. Synth. Catal. 2010, 352, 753-819.

[3] a) G. W. Gribble, P. D. Lord, J. Skotnicki, S. E. Dietz, J. T. Eaton, J. Johnson, J. Am. Chem. Soc. 1974, 96, 7812-7814; b) G. W. Gribble, D. C. Ferguson, J. Chem. Soc., Chem. Commun. 1975, 535-536; c) G. W. Gribble, C. F. Nutaitis, Org. Prep. Proced. Int. 1985, 17, 317-384; d) G. W. Gribble, Chem. Soc. Rev. 1998, 27, 395-404; e) P. Marchini, G. Liso, A. Reho, F. Liberatore, F. Micheletti Moracci, J. Org. Chem. 1975, 40, 3453-3456; f) A. F. Abdel-Magid, C. A. Maryanoff, K. G. Carson, Tetrahedron Lett. 1990, 31, 5595-5598; g) A. F. Abdel-Magid, K. G. Carson, B. D. Harris, C. A. Maryanoff, R. D. Shah, J. Org. Chem. 1996, 61, 3849-3862; h) A. F. Abdel-Magid, S. J. Mehrman, Org. Process Res. Dev. 2006, 10, 971-1031.
[4] J. Pletz, B. Berg, R. Breinbauer, Synthesis 2016, 48, 1301-1317.

FULL PAPER

[5]	D. M. F. Santos, C. A. C. Sequeira, <i>Renew. Sust. Energ. Rev.</i> 2011 15 3080-4001
[6]	 a) M. Abdek-Akher, J. K. Hamilton, F. Smith, J. Am. Chem. Soc. 1951, 73, 4691-4692; b) M. L. Wolfrom, H. B. Wood, J. Am. Chem. Soc. 1951, 73, 2933-2934; c) M. L. Wolfrom, K. Anno, J. Am. Chem. Soc. 1952, 74, 5583-5584
[7]	H. M. Bell, C. W. Vanderslice, A. Spehar, <i>J. Org. Chem.</i> 1969 , <i>34</i> , 3923-3926
[8]	a) S. B. Kadin, <i>J. Org. Chem.</i> 1966 , <i>31</i> , 620-622; b) M. R.
[9]	M. S. Brown, H. Rapoport, <i>J. Org. Chem.</i> 1970 , <i>35</i> , 1041-1045.
[10] [11]	 A. Saeed, Z. Ashraf, J. Chem. Sci. 2006, 118, 419-423. a) T. Neilson, H. C. S. Wood, A. G. Wylie, J. Chem. Soc. 1962, 371-372; b) S. K. Ghosh, M. Mandal, S. Kundu, S. Nath, T. Pal, Appl. Catal., A 2004, 268, 61-66; c) I. Pogorelić, M. Filipan-Litvić, S. Merkaš, G. Ljubić, I. Cepanec, M. Litvić, J. Mol. Catal. A: Chem. 2007, 274, 202-207; d) S. W. Chaikin, W. G. Brown, J. Am. Chem. Soc. 1949, 71, 122-125; e) H. C. Brown, E. J. Mead, B. C. Subba Rao, J. Am. Chem. Soc. 1955, 77, 6209-6213; f) H. C. Brown, K. Ichikawa, Tetrahedron 1957, 1, 221-230; g) J. H. Billman, A. C. Diesing, J. Org. Chem. 1957, 22, 1068-1070; h) D. E. Ward, C. K. Rhee, Can. J. Chem. 1989, 67, 1206-1211.
[12]	J. G. Burr, W. G. Brown, H. E. Heller, J. Am. Chem. Soc. 1950 , 72, 2560-2562.
[13]	a) T. Wartik, R. K. Pearson, <i>J. Am. Chem. Soc.</i> 1955 , 77, 1075- 1075; b) T. Wartik, R. K. Pearson, <i>J. Inorg. Nucl. Chem.</i> 1958 , 7, 404-411.
[14] [15]	 I. Knopf, C. C. Cummins, Organometallics 2015, 34, 1601-1603. a) L. Lombardo, H. Yang, K. Zhao, P. J. Dyson, A. Züttel, ChemSusChem 2020, 13, 2025-2031; b) C. V. Picasso, D. A. Safin, I. Dovgaliuk, F. Devred, D. Debecker, HW. Li, J. Proost, Y. Filinchuk, Int. J. Hydrogen Energy 2016, 41, 14377-14386; c) S. Jeong, P. J. Milner, L. F. Wan, YS. Liu, J. Oktawiec, E. W. Zaia, A. C. Forse, N. Leick, T. Gennett, J. Guo, D. Prendergast, J. R. Long, J. J. Urban, Adv. Mater. (Weinheim, Ger.) 2019, 31, 1904252; d) Y. Zhao, T. Wang, Y. Wang, R. Hao, W. Hui, Chem. Eng. J. 2020, 380, 122523; e) W. Zhu, J. Zhao, L. Wang, YL. Teng, BX. Dong, J. Solid State Chem. 2019, 277, 828-832; f) Y.
[16]	Zhao, Z. Zhang, <i>Chem. Eng. Technol.</i> 2015 , <i>38</i> , 110-116. a) Z. Guo, B. Zhang, X. Wei, C. Xi, <i>ChemSusChem</i> 2018 , <i>11</i> , 2296-2299; b) Q. Zou, G. Long, T. Zhao, X. Hu, <i>Green Chem.</i>
[17]	2020 , <i>22</i> , 1134-1138. a) T. Roy, M. J. Kim, Y. Yang, S. Kim, G. Kang, X. Ren, A. Kadziola, HY. Lee, MH. Baik, JW. Lee, <i>ACS Catal.</i> 2019 , <i>9</i> , 6006-6011; b) JW. Lee, M. Juhl, A. R. Petersen, <i>Chem. Eur. J.</i> 2020 , DOI: 10.1002/chem.202003623.
[18]	 a) M. Periasamy, M. Thirumalaikumar, J. Organomet. Chem. 2000, 609, 137-151; b) T. Satoh, S. Suzuki, Y. Suzuki, Y. Miyaji, Z. Imai, Tetrahedron Lett. 1969, 10, 4555-4558; c) H. C. Brown, B. C. S. Rao, J. Am. Chem. Soc. 1956, 78, 2582-2588; d) N. V. Forkel, D. A. Henderson, M. J. Fuchter, Green Chem. 2012, 14, 2129-2132; e) N. V. Forkel, D. A. Henderson, M. J. Fuchter, Tetrahedron Lett. 2014, 55, 5511-5514; f) JL. Luche, L. Rodriguez-Hahn, P. Crabbé, J. Chem. Soc., Chem. Commun. 1978, 601-602; g) A. L. Gemal, J. L. Luche, J. Am. Chem. Soc. 1981, 103, 5454-5459; h) A. P. Marchand, W. D. LaRoe, G. V. M. Sharma, S. C. Suri, D. S. Reddy, J. Org. Chem. 1986, 51, 1622-1625; i) SK. Chung, J. Org. Chem. 1979, 44, 1014-1016; j) S. W. Heinzman, B. Ganem, J. Am. Chem. Soc. 1982, 104, 6801-6802; k) J. Kollonitsch, O. Fuchs, V. Gábor, Nature 1954, 173, 125-126; l) A. Nose, T. Kudo, Chem. Pharm. Bull. 1981, 29, 1159-1161; m) I. Saxena, R. Borah, J. C. Sarma, J. Chem. Soc., Perkin Trans. 1 2000, 503-504; n) S. Bhattacharyya, Tetrahedron Lett. 1994, 35, 2401-2404.
[19]	J. Artz, T. E. Müller, K. Thenert, J. Kleinekorte, R. Meys, A. Sternberg, A. Bardow, W. Leitner, <i>Chem. Rev.</i> 2018 , <i>118</i> , 434-504.

- bu4.
 a) D. Riemer, B. Mandaviya, W. Schilling, A. C. Götz, T. Kühl, M.
 Finger, S. Das, ACS Catal. 2018, 8, 3030-3034; b) Y. Markushyna,
 P. Lamagni, J. Catalano, N. Lock, G. Zhang, M. Antonietti, A.
 Savateev, ACS Catal. 2020, 10, 7336-7342. [20] [21] [22] [23]
- W. Schilling, S. Das, *Tetrahedron Lett.* 2018, *59*, 3821-3828.
 Y. Yang, J.-W. Lee, *Chem. Sci.* 2019, *10*, 3905-3926.
 D. Chusov, B. List, *Angew. Chem. Int. Ed.* 2014, *53*, 5199-5201.

Accepted Manuscript

FULL PAPER

Entry for the Table of Contents



Key Topics: CO₂-Mediated Synthesis

The reactivity of $NaBH_4$ was controlled by atmospheric CO_2 , thus suppressing direct reduction of aldehydes to alcohols. High selectivities towards reductive amination alkylation reactions indicate the in-situ formation of less reducing $NaBH(OCHO)_3$. This protocol provides a surrogate for conventional reducing reagents in reductive amination reactions.

Institute and/or researcher Twitter usernames: TheLeeLab_Chem