

## Synthesis of the Spiroacetal Unit Related to the Avermectins and Milbemycins

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A route to enantiomerically pure 1,7-dioxaspiro[5.5]undecanes as important building blocks for milbemycin/avermectin synthesis is described, involving the Wittig reaction of a substituted cyclic ether with aldehydes, followed by spiroacetalisation.

As part of a programme directed at the total synthesis of the potent antiparasitic agents, the milbemycins<sup>1</sup> and avermectins,<sup>2</sup> we have developed a new route to the inherent 1,7-dioxaspiro[5.5]undecane<sup>3</sup> (spiroacetal) unit the details of which are reported here.

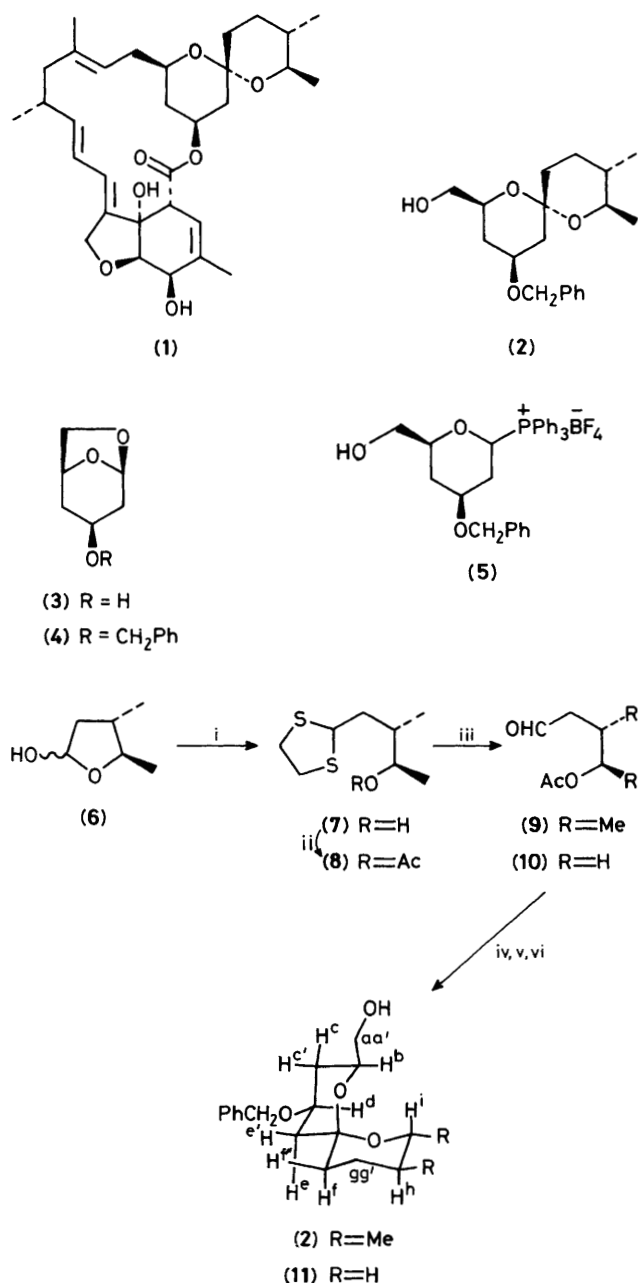
We required a concise method which would be capable of producing material in its optically pure natural form by a process which was also amenable to larger scale production. For a projected synthesis of milbemycin  $\alpha_1$  (**1**) we constructed the spiroacetal (**2**) suitably protected by a benzyl group, which would allow further chemical modification of the primary hydroxy group.

Benzylation of the known alcohol<sup>4</sup> (**3**) using benzyl bromide and a catalytic quantity of tetra-*N*-butylammonium iodide

readily affords (**4**) in 71% yield.<sup>†</sup> Treatment of the strained anhydro-derivative (**4**) with triphenylphosphonium tetrafluoroborate<sup>5</sup>  $[\text{Ph}_3\text{PH}]^+[\text{BF}_4]^-$  at room temperature in acetonitrile solution provided a quantitative yield of the phosphonium salt (**5**). Preparation of the other partner for the proposed Wittig reaction with (**5**) was achieved from the enantiomerically pure lactol (**6**).<sup>‡</sup>

<sup>†</sup> All new compounds gave satisfactory spectral, microanalytical and/or accurate mass data.

<sup>‡</sup> Various routes to this simple chiral lactol have been studied the full details of which will appear later.



**Scheme 1.** Reagents and conditions: i, HSCH<sub>2</sub>CH<sub>2</sub>SH (4 equiv.), TiCl<sub>4</sub> (1 equiv.), CH<sub>2</sub>Cl<sub>2</sub>, -78°C → room temp., 1 h; ii, AcCl, pyridine, 4-*N,N*-dimethylaminopyridine, 1 h; iii, Tl(OCOCF<sub>3</sub>)<sub>3</sub> (2 equiv.), tetrahydrofuran (THF), 30 min; iv, (5)/Bu<sup>n</sup>Li (2 equiv.), THF, -78°C → room temp., 12 h; v, NaOMe, MeOH, room temp., 30 min; vi, 3M HCl, 30 min.

Opening of the lactol (6) with ethanedithiol and titanium(IV) chloride<sup>6</sup> afforded the 1,3-dithiolane (7) in 67% yield. Acetylation of (7) to give (8) was achieved in 91% yield, and removal of the dithiolane group with thallium(III) trifluoroacetate,<sup>7</sup> gave the desired aldehyde (9), (75%) (Scheme 1). After formation of the phosphorane from (5) using two equivalents of butyl-lithium at -78°C, it was treated with (9).§ The crude product was then treated with sodium

methoxide, to remove the acetate group, followed by aqueous hydrochloric acid to effect spiroacetalation giving (2) in 36% overall yield. This Wittig reaction using a chiral substituted cyclic ether<sup>8</sup> constitutes an excellent general method for the construction of spiroacetals. The structure of (2) is in accord with its spectral parameters;  $\nu_{\text{max}}$  (film) 3453 cm<sup>-1</sup>;  $[\alpha]_{\text{D}}^{22} +46.7^\circ$  (c 2.5, CHCl<sub>3</sub>);  $\delta$  (400 MHz, CDCl<sub>3</sub>) 7.35–7.25 (5H, m, ArH), 4.56 (2H, d, *J* 1.0 Hz, -CH<sub>2</sub>Ph), 4.00 (1H, tt, *J* 4.7, 11.0 Hz, H<sub>d</sub>), 3.75–3.68 (1H, m, H<sub>b</sub>), 3.67 (1H, dd, *J* 3.2, 11.3 Hz, H<sub>a</sub>), 3.59 (1H, dd, *J* 7.0, 11.3 Hz, H<sub>a'</sub>), 3.30 (1H, dq, *J* 6.0, 9.8 Hz, H<sub>i</sub>), 2.16 (1H, ddd, *J* 1.7, 4.7, 12.5 Hz, H<sub>c'</sub>), 2.05 (1H, br. s, OH), 2.01 (1H, sym. m, 10 lines, *J* 1.7, 4.7, 12.1 Hz, H<sub>c'</sub>), 1.75–1.69 (1H, m, H<sub>f</sub>), 1.63–1.49 (3H, m, H<sub>f</sub>, H<sub>g</sub>, H<sub>g'</sub>), 1.38 (1H, dd, *J* 11.0, 12.5 Hz, H<sub>e</sub>), 1.30 (1H, dd, *J* 11.0, 12.1 Hz, H<sub>c</sub>), 1.27 (1H, m, H<sub>h</sub>), 1.13 (3H, d, *J* 6.0 Hz, Me<sub>e</sub>), and 0.85 (3H, d, *J* 6.0 Hz, Me<sub>h</sub>).

We have also investigated the reaction of the phosphorane from (5) with the unsubstituted aldehyde (10) which upon similar work-up provided the spiroacetal (11) in 40% yield ( $\nu_{\text{max}}$  (film) 3458 cm<sup>-1</sup>;  $[\alpha]_{\text{D}}^{22} +57.1^\circ$  (c 5.0, CHCl<sub>3</sub>);  $\delta$  (400 MHz, CDCl<sub>3</sub>) 7.36–7.24 (5H, m, ArH), 5.55 (2H, s, -CH<sub>2</sub>Ph), 3.95 (1H, tt, *J* 4.7, 11.0 Hz, H<sub>d</sub>), 3.76 (1H, m, H<sub>b</sub>), 3.70–3.53 (4H, m, H<sub>a</sub>, H<sub>a'</sub>, H<sub>i</sub>, H<sub>i'</sub>), 2.18 (1H, br. s, OH), 2.16 (1H, ddd, *J* 1.7, 4.7, 12.0 Hz, H<sub>c'</sub>), 1.99 (1H, sym. m, 10 lines, *J* 1.7, 4.7, 12.0 Hz, H<sub>c'</sub>), 1.85 (1H, m), 1.70 (1H, m), 1.66–1.48 (4H, m), 1.36 (1H, dd, *J* 11.0, 12.5 Hz, H<sub>e</sub>), and 1.31 (1H, dd, *J* 11.0, 12.0 Hz, H<sub>c</sub>).

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§ All attempts to react the phosphorane directly with lactol (6) (or its anion) failed.

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