Highly Enantioselective Imine Hydrosilylation Using (S,S)-Ethylenebis $(\eta^5$ -tetrahydroindenyl)titanium Difluoride

Xavier Verdaguer, Udo E. W. Lange, Matthew T. Reding, and Stephen L. Buchwald*

> Department of Chemistry Massachusetts Institute of Technology Cambridge, Massachusetts 02139

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In the past few years we have developed a number of titanocene-catalyzed methods for the reduction of imines and carbonyl containing compounds.¹⁻³ In these procedures the active catalyst was generated by the addition of 2 equiv of *n*-BuLi to the corresponding dichloro or binaphthdiolate titanocene derivative.⁴ In this communication we report a more convenient catalyst activation protocol which proceeds *via* an unprecedented conversion of a Ti-F to a Ti-H. We have utilized this activation process as an integral step in the development of the first highly enantioselective catalyst system for the hydrosilylation of imines.

We recently reported a method for the reduction of lactones to lactols at room temperature. In this system, $Cp_2Ti(p-ClC_6H_4O)_2$ reacts with polymethylhydrosiloxane (PMHS) in the presence of TBAF/alumina to afford the active catalyst. Investigations to clarify the role of the fluoride ion in the activation process led to a surprising finding. The addition of phenylsilane to a yellow solution of Cp_2TiF_2 at room temperature yielded a dark blue solution which is catalytically active for the hydrosilylation of imines (Scheme 1). This experiment indicated that it is possible, under very mild conditions, to break the strong Ti-F bond and generate what we believe is a titanium(III) hydride or its equivalent. To our knowledge, the conversion of an early transition metal fluoride to the corresponding hydride by treatment with a silane has not been reported.

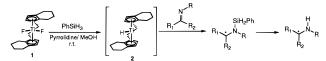
The new activation methodology is also applicable to more sterically demanding titanocene systems. When (S,S)-ethylenebis $(\eta^5$ -tetrahydroindenyl)titanium difluoride 9 1 was treated with PhSiH $_3$ (Scheme 2), heating to 60 °C yielded a green solution which was also catalytically active. The same result was observed at room temperature when a small amount of

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(9) (S,S)-(EBTHI)TiF₂ is a crystalline, air-stable yellow-orange solid and was prepared from the corresponding dichloride derivative in one step, see: (a) Schäfer, A.; Karl, E.; Zsolnai, L.; Gottfried, H.; Brintzinger, H. H. J. Organomet. Chem. 1987, 328, 87. (b) Bruce, P. M.; Kingston, B. M.; Lappert, M. F.; Spalding, T. R.; Srivastava, R. C. J. Chem. Soc. (A), 1969, 2106.

Scheme 1

Scheme 2



MeOH and pyrrolidine¹⁰ were added to **1** and phenylsilane (*vide infra*). Subsequent addition of the imine and stirring at room temperature or 35 °C yielded the corresponding silylated amines¹¹ which upon treatment with acid and workup afforded the enantiomerically enriched free amines.

To date only a few asymmetric hydrosilylations of imines, all catalyzed by late transition metal complexes, have been reported.12 None of these afford amines with high levels of enantioselectivity. In the light of the efficiency demonstrated by the Brintzinger-type catalysts for the hydrogenation of prochiral imines, 13 we decided to explore the hydrosilylation of these substrates using (S,S)-(EBTHI)TiF2 as a precatalyst. The results obtained for a series of N-methyl and cyclic imines are shown in Table 1. An important feature of this system is its experimental simplicity.¹⁴ While in the case of the hydrogenation elevated pressures (80-500 psi) and temperatures (\sim 65 °C) were required, hydrosilylation reactions are usually carried out at room temperature under an argon atmosphere. The catalyst can be activated prior to addition of the substrate or more conveniently in the presence of the imine (entries 2 and 8). After the reaction is complete, an acidic workup provides the product secondary amines in high yields and >95% purity (GC and ¹H NMR analysis). The enantioselectivities achieved in the hydrosilylation of the imines listed in Table 1 are very high. It is important to point out that the new activation protocol

(14) (a) Typical experimental procedure: A dry resealable Schlenk flask under argon was charged with (S,S)-(EBTHI)TiF₂ (9 mg, 0.025 mmol) and 2 mL of dry THF. To this solution were added *via* syringe in this order: PhSiH₃ (0.45 mL, 3.75 mmol), pyrrolidine (8 mL, 0.1 mmol), and methanol (4 mL, 0.1 mmol). The mixture was stirred at room temperature for 30-60 min resulting in a color change from yellow to green. At this point, the sealed Schlenk flask was brought into a nitrogen filled glovebox and N-(1phenylethylidene)methylamine (332 mg, 2.5 mmol) was added. The Schlenk was removed from the glovebox, and the reaction mixture was stirred at room temperature. When consumption of the starting material was complete (~12 h), the reaction mixture was diluted with Et₂O (20 mL) and stirred with 1 M HCl (10 mL) for 0.5 h (caution: vigorous bubbling). The aqueous layer was separated, made basic with 3 M NaOH, and extracted with ether $(3 \times 20 \text{ mL})$. The combined ether layers were dried (MgSO₄) and concentrated in vacuo to yield 319 mg of (S)-(-)-N-methyl-1-phenylethylamine (94% yield, 97% ee). (b) An alternative procedure with in situ activation of the catalyst proceeds as follows: A dry resealable Schlenk flask under argon was charged with (S,S)-(EBTHI)TiF2, the imine, and THF. To this solution were added via syringe in this order: PhSiH₃, pyrrolidine, and methanol. The reaction mixture was stirred at 35 °C until complete consumption of starting material was observed. After cooling the reaction mixture to room temperature, workup and isolation were conducted as before. (c) *N*-Methylimines were prepared from the corresponding ketones with methylamine and TiCl₄, see: Evans, D. A.; Domeier, L. A. *Organic* Syntheses; Wiley: New York, Collect. Vol. VI, p 818. (d) All imines were stored in a nitrogen filled glovebox. (e) For reactions employing a 1 mol % catalyst loading crude N-methylimines and commercially available grade PhSiH₃ (Aldrich) were used. For lower catalyst loadings, imines and PhSiH₃ were distilled and stored in an inert atmosphere.

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⁽³⁾ Carter, M. B.; Schiøtt, B.; Gutierrez, A.; Buchwald, S. L. J. Am. Chem. Soc. 1994, 116, 11667.

^{(4) (}a) Brintzinger, H. H. J. Am. Chem. Soc. **1966**, 88, 4305. (b) Brintzinger, H. H.; Bercaw, J. E. J. Am. Chem. Soc. **1970**, 92, 6182.

⁽⁵⁾ Verdaguer, X.; Berk, S. C.; Buchwald, S. L. J. Am. Chem. Soc. 1995, 117, 12641.

⁽⁶⁾ A similar color is observed when Cp₂TiMe₂ reacts with a silane at room temperature: Xin, S.; Aitken, C.; Harrod, J. F.; Mu, Y. Can. J. Chem. **1990**, 68, 471.

⁽⁷⁾ For examples of titanium(III) hydrides and silyl titanium hydrides, see: (a) Xin, S.; Harrod, J. F.; Samuel, E. J. Am. Chem. Soc. 1994, 116, 11562. (b) Wolf, J. M.; Meetsma, A.; Teuben, J. H. Organometallics 1995, 14, 5466. (c) Harrod, J. H.; Yun, S. S. Organometallics 1987, 6, 1381. (d) Spaltenstein, E.; Palma, P.; Kreutzer, K. A.; Willoughby, C. A.; Davis, W. A.; Buchwald, S. L. J. Am. Chem. Soc. 1994, 116, 10308.

^{(10) (}a) 1:base:MeOH = 1:4:4. (b) Pyrrolidine, piperidine, and 'BuONa were all successfully used as bases.

⁽¹¹⁾ The product silylamines could be observed (NMR) but were never isolated due to their lability.

^{(12) (}a) Kagan, H. B.; Langlois, N.; Dang, T. P. *J. Organomet. Chem.* **1975**, *90*, 353. (b) Becker, R.; Brunner, H.; Mahboobi, S.; Wiegrebe, W. *Angew. Chem., Int. Ed. Engl.* **1985**, *24*. 995. (c) Ojima, I.; Kogure, T.; Nagai, Y. *Tetrahedron Lett.* **1973**, *14*, 2475.

^{(13) (}a) Willoughby, C. A.; Buchwald, S. L. J. Am. Chem. Soc. **1994**, 116, 8952. (b) Willoughby, C. A.; Buchwald, S. L. J. Am. Chem. Soc. **1994**, 116, 11703

Table 1. Catalytic Hydrosilylation of Imines Using (S,S)-(EBTHI)TiF₂

Entry	Imine	Amine ^a	mol % cat.	T (°C)	Yield(%)b	ee(%)°	(+/-)
1	CH ₃	CH ₃	1 0.02	r.t. 35	94 95	97 99	(-)
2	CH ₃	CH ₃	1 0.1	r.t. 35	85 87	99 98 ⁹	(-)
3	N, CH3	HN-CH3	2.5	r.t.	80	96 ^d	(+)
4	CH ₃	HN CH ₃	2.5	50	88	95 ^d	(-)
5	N-CH ₃	HN CH3	1	r.t.	91	97	(+)
6	CH ₃	CH3	1 0.02	r.t. 35	88 96	93 92	(+)
7 .	CH ₃	HN CH ₃	2.5	r.t.	89	86	(+)
8		₩, H	1 0.1	r.t. 35	97 96	99 ^f 98 ^g	(-)
9		Zzi zz	2	r.t.	64	98 ^e	(-)

^a The absolute configurations for the product amines in entries 1, 2, 3, 6, and 8 were determined by polarimetry. The absolute configuration for the product in entry 9 was assigned by analogy to 2-phenylpyrrolidine in entry 8. ^b Yields refer to isolated compounds of >95% purity by GC and ¹H NMR. ^c Unless otherwise noted ee (%) were determined by GC analysis of the corresponding trifluoroacetamides on a Chiraldex G-TA column. ^d Enantiomeric excess determined by GC analysis of the trifluoroacetamide derivative on a Chiraldex B-PH column. ^e Enantiomeric excess determined by combined analysis of the bis(trifluoroacetamide) derivative on a Chiralcel OD HPLC column and HP-1 GC column. ^f Chiral GC analysis revealed 1100/1 ratio of the corresponding enantiomers. ^g In situ catalyst activation was used.

has allowed us to decrease the catalyst loading to as little as 0.02–0.1 mol % with no effect on the yield or the enantiomeric purity of the resulting amines (entries 1, 2, 6, and 8). Furthermore, the reaction tolerates an aromatic chloride (entry 2) and the presence of a ferrocenyl moiety (entry 7). In addition, the successful reduction of a cyclopropyl imine is evidence against a radical process (entry 5). Finally, as shown in entry 9 this procedure can be also applied to the synthesis of chiral amines which contain multiple stereogenic centers.

At the present time the nature of the activation process is unclear. From a thermochemical point of view, the unusually high Si-F (150–166 kcal/mol) bond energy could be considered the driving force responsible for the Ti-F (140 Kcal/mol) bond cleavage. ^{16,17} Related with this is the observation that a small amount ^{10a} of methanol and a base such as pyrrolidine enhance

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Scheme 3

 $Cp'_2 = (S,S)$ -ethylene-bis $(n^5$ -tetrahydroindenyl

the rate of catalyst activation. It is known that the reaction between silanes and alcohols can be catalyzed by an added base. Involvement of a species such as $Ph(MeO)SiH_2$ or $Ph(MeO)_2SiH$ generated in the $PhSiH_3/MeOH/pyrrolidine$ mixture could account for the faster rate of catalyst activation. Once the active catalyst has been generated, the reaction presumably proceeds by a catalytic cycle similar to that for the titanocenecatalyzed hydrogenation of imines. Insertion of the imine into the titanium—hydrogen bond of **2** would give the corresponding amido-titanium complex **3**. Subsequent σ -bond metathesis of **3** with $PhSiH_3$ *via* a four center transition state would afford the silylated amine and regenerate the titanium hydride (Scheme 3). As previously reported, the stereochemical outcome of the reaction can be rationalized on the basis of the insertion step. 20

In summary, we have developed the first highly enantioselective method for the catalytic hydrosilylation of imines. This experimentally simple system features a novel activation process based on the reaction of (S,S)-(EBTHI)TiF₂ with phenylsilane. The procedure converts imines to amines under mild conditions with significantly higher subtrate:catalyst ratios than previously possible. Further work aimed at the elucidation of the mechanism and broadening the scope of these reactions is currently in progress.

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Supporting Information Available: Detailed experimental procedures and spectral data for (S,S)-ethylenebis(η^5 -tetrahydroindenyl)-titanium difluoride and compounds listed in Table 1 (10 pages). See any current masthead page for ordering and Internet access instructions.

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(16) D (F₃Ti-F) = 140 kcal/mol, D (H₃Si-F) = 150 kcal/mol, D (F₃Si-F) = 166 kcal/mol, see: (a) Connor, J. A. *Top. Curr. Chem.* **1977**, 71, 71. (b) Schock, L. E.; Marks, T. J. *J. Am. Chem. Soc.* **1988**, 110, 7701. (c) Walsh, R. in *The Chemistry of Organic Silicon Compounds*; Patai, S., Rappoport, Z., Eds.; John Wiley & Sons: New York, 1989.

(17) To our knowledge accurate bond energies for Ti-H have not been reported; therefore, a complete balanced thermochemical calculation is not possible.

(18) For examples of base-catalyzed dehydrocondensation of silanes with alcohols, see: (a) Lukevics, E.; Dzintara, M. J. Organomet. Chem. 1984, 271, 307. (b) Gilman, H.; Dunn, G. E.; Hartzfeld, H.; Smith, A. G. J. Am. Chem. Soc. 1955, 77, 1287. (c) Bazant, V.; Chvalovsky, V.; Rathousky, J. In Organosilicon Compounds; Publishing House of the Czechoslovak Academy of Science: Prague, 1965; pp 54–56.

(19) Woo, H-G.; Tilley, T. D. J. Am. Chem. Soc. 1989, 111, 8043.

(20) The absolute configuration of the major enantiomer observed in the hydrosilylation coincides with the one obtained from the hydrogenation