

Registry No. 1a, 29798-89-8; 1b, 13738-56-2; 1c, 29798-90-1; 1d, 91743-36-1; 2a, 51599-61-2; 2b, 91743-37-2; 2c, 91743-38-3; 2d, 91743-39-4; *trans*-3a, 51600-19-2; *cis*-3a, 51600-16-9; 3b, 55023-43-3; *trans*-3c, 91743-40-7; *cis*-3c, 91743-43-0; 3d, 91743-41-8; 3e, 91743-42-9; *trans*-4b, 91743-44-1; *cis*-4b, 91743-48-5; *trans*-4e, 91743-45-2; *cis*-4e, 91743-49-6; *trans*-5b, 91743-46-3; *cis*-5b, 91743-50-9; *trans*-5e, 91743-47-4; *cis*-5e, 91743-51-0; 4-*tert*-butyl-1-morpholino-1-cyclohexene, 16963-28-3; 3-methyl-2-butenoyl chloride, 3350-78-5; ethyl acetylacacetate, 141-97-9; ethyl pivaloylacetate, 17094-34-7; 3,4,5,6-tetrahydrobenzoyl chloride, 36278-22-5.

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Table I. Catalytic (SbF₅) Elimination of CH₃F

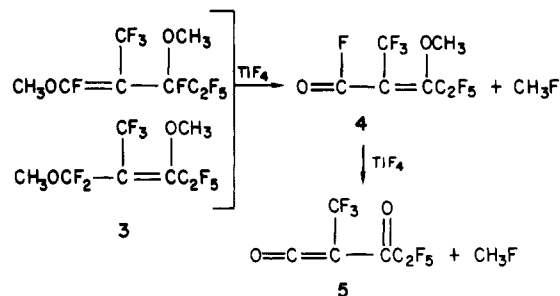
no.	starting material → product	SbF ₅ , g	weights, g	% yield
1	^a HCF ₂ CF ₂ OCH ₃ → HCF ₂ COF	1.8	32.5 12.3	88
2	^b CF ₃ CHFCF ₂ OCH ₃ → CF ₃ CHFCOF	2.7	49.5 33	82
3	^c (CF ₃) ₂ CHCF ₂ OCH ₃ → (CF ₃) ₂ CHCOF	2.2	77 55	83
4	^d CHF(CF ₂ OCH ₃) ₂ → CHF(COF) ₂	2.5	15 8.2	84
5	^e CF ₃ CF ₂ OCHFCF ₂ OCH ₃ → CF ₃ CF ₂ OCHFCOF + CF ₃ CF ₂ OCF ₂ H	3.3	40 20.7 8.1	60 27
6	^f (CF ₃) ₂ CHCF(OCH ₃)C ₂ F ₅ → (CF ₃) ₂ CHCOC ₂ F ₅	1.0	38 30	88
7	^g CH ₃ OCF=CFCF ₃ → CF ₂ =CFCOF	2.8	20 7.5	47
8	^h CH ₃ OCF=C(CF ₃) ₂ → O=C=C(CF ₃) ₂ + FOCC(CF ₃)=CF ₂	2.4	29 8.5 9.0	35 37
9	ⁱ CH ₃ OCF=C(CF ₃)CF(OCH ₃)- CF(OCH ₃)CF ₃ → CH ₃ OCF=C(CF ₃)- COCOCF ₃	14.5	75 24.5	37
10	^j CH ₃ OCF=C(CF ₃)CF- (OCH ₃)C ₂ F ₅ + CH ₃ OCF ₂ C(CF ₃)=C(OC- H ₃)C ₂ F ₅ → O=C=C(CF ₃)COC ₂ F ₅	4.4	73 43	67
11	^k H ₅ C ₂ OOCOCF(CF ₃)OC ₂ H ₅ → H ₅ C ₂ OOCOCF ₃	19.5	340.3 220	83
12	^m (CF ₃) ₂ CHCF ₂ OC ₂ H ₅ → (CF ₃) ₂ CHCOF	7.3	99.2 61	77

^a Reacted below room temperature with rapid evolution of product (bp 0 °C) causing some codistillation with starting material (bp 33 °C). ^b Reacted below room temperature; product bp 25 °C. ^c Reacted below room temperature; product bp 33 °C. ^d Reacted below room temperature; product bp 72 °C. ^e Reaction vigorous at room temperature; products bp 52 °C and -12 °C (decarbonylation by SbF₅). ^f Reacted below room temperature; product bp 60 °C. ^g Reaction very exothermic and gave some high boiling residue. ^h Reacted at room temperature; ketene product bp 5 °C; acryloyl product bp 52 °C. ⁱ Reacted at room temperature; distilled crude product (bp 32–75 °C (55 mm)) and redistilled from 5.5 g of SbF₅ to give the diketone; bp 91 °C (60 mm); n_D²⁵ 1.3648; IR 5.40 and 5.95 μm (C=O); ¹H NMR 4.05 ppm (q, J = 2.0 Hz, 3 H); ¹⁹F NMR -53.9 (q, J = 2.0 Hz, d, J = 2.0 Hz, 3 F), -81.6 (d, J = 4.0 Hz, 3 F) and -133.9 ppm (q, J = 4.0 Hz, q, J = 2.0 Hz, 1 F). Anal. Calcd for C₇H₃F₇O₃: C, 31.36; H, 1.13; F, 49.61. Found: C, 31.58; H, 1.21; F, 50.76. ^j Mixture of isomers. ^k Ethyl fluoride was evolved; product bp 89 °C. ^m Ethyl fluoride evolved.

a 1,3-fluoride shift is possible. Examples are given in Table I.

The reaction is particularly useful for the preparation of perfluoromethylpropionylketene (5) from the isomeric mixture of unsaturated ethers (3). In the previously reported⁷ method using sulfur trioxide, removal of the toxic byproduct, methyl fluorosulfate, is especially difficult because it codistills with the desired product. The preparation of perfluoromethylpropionylketene is now accom-

plished in one step with SbF₅ catalyst. When the less active TiF₄ catalyst is used, it is possible to carry out the reaction in two steps, isolating the intermediate acryloyl fluoride (4).



The scope of the reaction is not limited to methyl ethers. Catalytic removal of ethyl fluoride from two ethyl ethers was demonstrated (see Table I, run no. 11 and 12).

Experimental Section

Melting points and boiling points are uncorrected. ¹⁹F NMR spectra were obtained with a Varian XL-100 spectrometer operating at 94.1 MHz using CFC₃ as internal standard. Upfield shifts are reported as negative values.

General Reaction Method. Reactions summarized in Table I were carried out by adding the catalyst to a dried still pot with magnetic stirrer, followed by addition of a small portion of the starting material from a dropping funnel through a side arm of the still pot. Most reactions were very exothermic, but heat was applied when necessary to start the reaction and to maintain distillation of product while more starting material was added. Some reactions started well below room temperature.

Conversion of 1,3-Dimethoxy-2-(trifluoromethyl)pent-4-en-1- and -2-ene (3) to 3-Methoxyoctafluoro-2-methyl-2-pentenyl Fluoride (4) and Perfluoromethylpropionylketene (5). The isomeric mixture of methyl ethers 3 (34 g) was added to 2.3 g of TiF₄ in a 100-mL still pot, and the mixture was heated in a still as described above. Methyl fluoride was evolved, and 26.3 g (86.5%) of the acryloyl fluoride 4, bp 103 °C, was distilled. ¹⁹F NMR showed two isomers in the ratio of about 1:4: IR 5.36 μm (COF), 5.99 μm (C=C); ¹⁹F NMR: +55.95 and +52.80 (minor) (1 F), -59.40 and -54.97 (minor) (3 F), -114.8 and -114.9 ppm (minor) (2 F). Anal. Calcd for C₇H₃F₉O₂: C, 29.98; H, 1.04; F, 58.94. Found: C, 29.10; H, 1.31; F, 58.95.

Part of the above product (19.6 g) was recharged to the still pot with 2.5 g of TiF₄ and heated to distill 15.7 g (90.8%) of the acylketene 5, bp 79 °C.

Registry No. 3 (isomer 1), 84047-24-5; (E)-3 (isomer 2), 59754-88-0; (Z)-3 (isomer 2), 59736-18-4; (E)-4, 91686-80-5; (Z)-4, 91686-81-6; 5, 53352-88-8; HCF₂COF, 2925-22-6; CF₃CHFCOF, 6065-84-5; (CF₃)₂CHCOF, 382-22-9; CHF(COF)₂, 77946-94-2; CF₃CF₂OCHFCOF, 77946-91-9; CF₃CF₂OCF₂H, 53997-64-1; (CF₃)₂CHCOC₂F₅, 61637-91-0; CF₂=CFCOF, 667-49-2; O=C=C(CF₃)₂, 684-22-0; FOCC(CF₃)=CF₂, 684-36-6; CH₃OCF=C(CF₃)COCOCF₃, 77946-93-1; H₅C₂OOCOCF₃, 13081-18-0; HCF₂-CF₂OCH₃, 425-88-7; CF₃CHFCF₂OCH₃, 382-34-3; (CF₃)₂CHCF₂OCH₃, 382-26-3; CHF(CF₂OCH₃)₂, 758-62-3; CF₃CF₂OCHFCF₂OCH₃, 84047-27-8; (CF₃)₂CHCF(OCH₃)C₂F₅, 54376-60-2; CH₃OCF=CFCF₃, 666-92-2; CH₃OCF=C(CF₃)₂, 360-53-2; CH₃OCF=C(CF₃)CF(OCH₃)CF(OCH₃)CF₃, 59736-15-1; H₅C₂OOCOCF₃, 10186-66-0; (CF₃)₂CHCF₂OC₂H₅, 380-30-3; CH₃F, 593-53-3; CH₃CH₂F, 353-36-6; TiF₄, 7783-63-3; SbF₅, 7783-70-2.