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Electrochemical Cyclodimerization of Alkylidenemalonates.

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Abstract: Electrolysis of dimethyl alkylidenemalonates $RCH=C(COOMe)_2$ (R=n-Alk, Ph) in an undivided cell in MeOH in the presence of alkali metal halide as mediator, leads to the formation of cyclic dimers, i.e., 3,4-disubstituted 1,1,2,2-cyclobutanetetracarboxylates. The reaction proceeds via the reductive coupling of two substrate molecules at cathode and the cyclization of a hydrodimer dianion by its interaction with an active form of a mediator, an anode-generated halogen.

Conjugated olefins with electron-withdrawing groups undergo the cyclization at UV light irradiation to afford substituted cyclobutanes¹⁻³. These reactions are slow (7-10 days) and low yields are usual for the resulting cyclodimerization products. In the case of cinnamic acid when solid compound is irradiated the yields are high 70-80%, but reaction time is also long (15 days)⁴.

Electrocatalytic cyclodimerization of aryl vinyl sulfones in cathodic department of a cell with the formation of a cyclobutane structure⁵ is also known. This reaction is distinctly different from well-known processes of activated olefins linear cathodic hydrodimerization⁶, and it is hardly applicable for the cyclodimerization of activated olefins of other types.

Chemical two-step syntheses of 3,4-dimethylcyclobutane-1,1,2,2-tetracarboxylate⁷ and 3,4-diphenylcyclobutane-1,1,2,2-tetracarboxylate⁸ from ethylidenemalonate and benzylidenemalonate have been reported. The starting alkylidenemalonate has been reduced with an aluminium amalgam to give 2,3-disubstituted 1,1,4,4-butanetetracarboxylate (5 - 45% yield), the latter has been then cyclized by following treatment with sodium and bromine. Neither a yield at the second stage, nor an isomeric composition of cyclization products has been reported⁸.

The other routes to unsubstituted cyclobutanetetracarboxylates are chemical⁹ and electrochemical^{10,11} cyclization of butane 1,1,4,4-tetracarboxylate in 35-97% yield or electrochemical reaction of 1,2-dibromopropane with ethylenetetracarboxylate in 40% yield¹².

Recently in the course of our study on the electrochemical oxidation of organic compounds in the presence of alkali metal halides¹³⁻¹⁶, we have carried out the electrochemical cyclodimerization of alkylidenemalonates with using a new of cyclodimerization concept based on usefulness of both cathodic and anodic electrochemical reactions for the construction of a four-membered ring in an undivided cell¹⁷. This paper is concerned with the detailed study of this reaction in order to estimate its scope and limitation.

Electrolysis of alkylidenemalonates 1a-e in methanol was carried out in an undivided cell with Pt anode and glassy carbon cathode in the presence of mediator - NaI or NaBr, at constant current density.

Under these conditions 3,4-disubstituted 1,1,2,2-cyclobutanetetracarboxylates **2a-e** and **3a-e** are formed in 50-70% overall yield (Table 1):



Yields of cyclobutanes 2a-d and 3a-d decreased with increasing alkyl chain length of substituent R (Table 1, expts. 1-4).

The yields of trans-isomers 2a-e were more than those of cis-isomer 3a-e in every experiment. The ratio of the yields of 2a-d and 3a-d was not more than 4:3 when R was alkyl substituents, while R=Ph (2e and 3e) this ratio amounted to 3:1 (Table 1, expt. 5).

Side products of the reaction were alkylmalonates 4a-e and 2-alkyl-3,3-dimethoxypropane-1,1-dicarboxylates 5a-d. The latters are the products of an oxidative rearrangement of alkylidenemalonates, which had been already reported¹⁸.

The methoxylated derivatives of alkylmalonates 6a,b were formed in some experiments. 2,3-dimethyl-1,1,4,4-butanetetracarboxylate 7a has been isolated along with 2a and 3a when quantity of electricity passed has been decreased (Table 1, expt. 12).

Using acetonitrile as a solvent resulted in substantial decrease of the efficiency of 1a cyclodimerization, as compared to the reaction carried out in methanol (Table 1, expt. 14). In this case cyclopropane tetraester 8 together with a small amount of 1-(cyanomethyl)-ethylmalonate 9 have been formed.



| N expt. | Substrate | R | Electricity Conversion passed of 1 (%) | | Cyclodimers, yield (%) | | Other products, yield (%) ^b | | |
|-----------------|-----------|--------------------------------|-------------------------------------------|-----|---------------------------|----|-----------------------------------------------------------------|--|--|
| | | | F/mol | | 2 | 3 | - | | |
| 1 | 1a | Me | 7.0 | 100 | 42 | 31 | 4a, 6; 5a, 10 | | |
| 2 | 1b | Et | 5.0 | 100 | 39 | 30 | 4b, 8; 5b, 12 | | |
| 3 | lc | Pr | 3.7 | 100 | 32 | 26 | 4c , 10; 5c , 25 | | |
| 4 | 1d | C ₇ H ₁₅ | 4.0 | 100 | 28 | 24 | 4d, 10; 5d, 26 | | |
| 5 | le | Ph | 6.0 | 93 | 42 | 14 | 4e , 17; 6b , 13 | | |
| 6 ^c | 1a | Me | 7.0 | 100 | 33 | 27 | 4a, 8; 5a, 15; 6a, 9 | | |
| 7d | 1a | Me | 7.0 | 100 | 40 | 30 | 4a, 7; 5a, 15 | | |
| 8e | 1a | Me | 7.0 | 100 | 35 | 23 | 4a, 5; 5 a, 27 | | |
| 9f | la | Me | 7.0 | 100 | 27 | 22 | 4a, 6 ; 5a, 30 ; 6a, 8 | | |
| 10g | 1a | Me | 7.0 | 100 | 31 | 25 | 4a , 7; 5a , 32 | | |
| 11h | 1a | Me | 7.0 | 93 | 8 | 2 | 5a , 5 ; 6a , 19; 7a , 37 | | |
| 12 | la | Me | 2.0 | 100 | 17 | 5 | 4a , 5; 5a , 10; 6a , 5; 7a , 50 | | |
| 13 ⁱ | 1a | Me | 5.0 | 100 | 19 | 15 | 4a , 4; 5a , 49 | | |
| 14 ^k | 1a | Ме | 2.0 | 100 | 16 | 12 | 8 , 46 ; 9 , 17 | | |

Table 1. Electrochemical cyclodimerization of alkylidenemalonates 1a-e^a.

^a 10 mmol of **1a-e**, 7 mmol of NaI in 20 ml MeOH, glassy carbon cathode, Pt anode, electrolysis at 60°C with current density 80 mA/cm². ^b Yields listed are based on GLC and ¹H NMR data. ^c Mediator: NaBr. ^d Pb cathode. ^e C cathode. ^f Fe cathode. ^g Current density 120 mA/cm². ^h Current density 40 mA/cm². ⁱ Temperature 20°C. ^k Solvent: MeCN

We have found that current density and material of cathode effect on the yields of ester 2 and 3 significantly. The replacement of a glassy carbon cathode with lead, graphite or iron one caused a decrease in the cyclodimerization products 2a and 3a yields and an increase in the yield of the oxidative rearrangement product, ester 5a (Table 1, expts 7-9). These differences were the most significant, when Fe cathode has been used. Increasing the current density to 120 mA/cm^2 (Table 1, expt. 10) and decreasing temperature (Table 1, expt. 13) led to the similar results. Under the conditions of electrochemical rearrangement of alkylidenemalonates¹⁸ (Fe cathode, current density of 220 mA/cm^2) cyclodimerization products 2a-c and 3a-c have been formed only in 1 - 5% yields.

Reducing the current density to 40 mA/cm² also resulted in decreasing the yields of cyclodimers 2a and 3a; in this case lowering of 1a conversion and the formation of methoxy derivative 6a together with a considerable amount of dimeric ester 7a were also observed (Table 1, expt. 11).

Under the conditions of electrochemical dimerization of esters 1a-e, dimethyl isobutylidenemalonate 1f, as well as alkylidenemalonates with the completely substituted double bond, such as isopropylidenemalonate 12, cyclopentylidenemalonate 15 and diphenylmethylenemalonate 18 did not afford the substituted 1,1,2,2-cyclobutanetetracarboxylates of types 2 and 3. In these cases hydrogenation of the double bond and oxidative rearrangement¹⁸ (provided the latter is structurally possible) took place (Table 2).



Electrolysis of methyl benzylideneacetoacetate 20 under the similar conditions led to the formation of only one isomer of cyclopentene derivative 21. The most probable by steric reasons structure of 21 is shown on reaction scheme:



Table 2. Electrolysis of alkylidenemalonates 1f, 12, 15, 18 and benzylideneacetoacetate 20^a.

| Substrate | Electricity passed, F/mol | Conversion, % | Yields of reaction products, % b |
|------------|---------------------------|---------------|----------------------------------|
| 1 f | 4.1 | 90 | 10, 55; 11a, 21; 11b, 10 |
| 12 | 2.2 | 98 | 13, 48; 14, 39 |
| 15 | 4.0 | 90 | 16, 48; 17, 38 |
| 18 | 11.0 | 66 | 19 , 56 |
| 20 | 2.2 | 100 | 21, 46 |

^a 10 mmol of substrate, 7 mmol of NaI in 20 ml of MeOH, glassy carbon cathode, Pt anode, electrolysis at 60°C, 80 mA/cm².

^b Yields on substrate taken.

Mechanism of electrochemical cyclodimerization of alkylidenemalonates **1a-e** consists in the reduction of **1** at cathode with the following coupling of two anion-radicals and cyclization of resulting dianion **22** in solution under the action of an anodically generated halogen with the regeneration of a mediator - halogenide anion:



Besides the coupling of the two olefinic molecules, the cathodic reduction leads to the formation of the products of the double bond hydrogenation, *i.e.*, the esters of type **4**. The correlation between these two processes depends on the structure of initial olefin molecule. For substrates with bulky R substituents and completely substituted olefins the dimerization becomes suppressed for steric reasons and the hydrogenation and other side reactions take place.

Protonation of dianion 22 in methanol leads to a hydrodimer 7 that has been isolated when the electrolysis of 1a had been stopped at an intermediate stage (expt. 12, Table 1). In order to complete the cyclodimerization, a rather great amount of electricity (4 - 7 F/mol) should be passed, so the interaction of dianion 22 with a molecular halogen is the slowest stage of the process under the conditions studied. Hence, hydrodimer 7 accumulates in the system and then undergoes the slow cyclization into esters 2 and 3, according to the mechanism that we have earlier proposed for cyclization of 1,1,3,3-propanetetra-carboxylates¹⁴. The cathodic reduction of anodically generated halogen and halogen catalysed oxidation of methoxide-anion¹⁰ are the side reactions, which reduce the efficiency of the whole process.

Linear hydrodimer 7a was formed as a mixture of nearly equal amounts of *meso-* and *dl*-isomers (NMR data), which were isolated and characterised by physico-chemical methods. The ratio of the yields of 2 and 3 with *trans-* and *cis*-configuration of substituents R depends on cyclization rates of dl- and *meso-*

forms. The cyclization of *meso*-form proceeds slowly due to the unfavourable *cis*-position of substituents R in resulting cyclobutane derivative **3**.

In a special experiment *meso-7b* and *dl-7b* have been isolated in 35 and 32% yields respectively at electrolysis of 1e (R=Ph) using NaClO₄ as an electrolyte instead of NaI. Having been electrolysed in the presence of NaI, *dl-7b* was transformed into 2e in 75% yield, while *meso-7b* afforded 3e only in 25% yield under the same conditions.

The further reduction of initially formed anion-radicals predominated over their recombination into dimeric dianion when acetonitrile was used as a solvent for the electrolysis of dimethyl ethylidenemalonate 1a. In an aprotic solvent dianion 23 just formed abstracts a proton from substrate 1a, leading to formation of two anions, 24 and 25:



Further interaction of anion 25 with anode-generated molecular iodine to afford cyclopropane tetraester 8 proceeds according to the scheme approximating the one described earlier for an oxidative rearrangement of alkylidenemalonates¹⁸.



An abstraction of a proton from acetonitrile by dianion 23 occurs in a less extent. The resulting cyanomethylide adds to ethylidenemalonate to afford anion 26, the latter is protonated into compound 9:



When benzylideneacetoacetate 20 reduced at cathode, the resulting cyclic dianion 28, have been transformed into β -keto ester 29 which underwent further the ketone cleavage under the reaction condition to give ester 21:



The best yields of cyclodimers 2 and 3 have been achieved using a glassy carbon cathode at current density of 80 mA/cm². Among other cathode materials studied, the best results have been obtained using cathodes with high hydrogen overvoltage. Increasing the current density results in increasing side reactions, *i.e.*, cathodic reduction of solvent and electrolyte. Both these reactions lead to hydrogen evolution and to methoxide-anions formation. These conditions are more favourable for the oxidative rearrangement of alkylidenemalonates¹⁸. A decrease of a cathodic current density results in a decrease of efficiency of the process as a whole. Under these conditions the formation of ester 6 (the product of catalysed by electrogenerated base addition of methanol to the activated double bond of 1) was observed and an incomplete conversion of a substrate took place. The 6 formation is reversible reaction and under conditions, when the substrate reacts more efficiently, the balance is moved to the left:



Structures of 2a and 2e were confirmed by X-ray crystallographic analysis (Fig. 1 and Fig. 2). The assignment of other 3,4-dialkyl substituted 1,1,2,2-cyclobutanetetracarboxylates based on the analysis of their NMR spectra in comparison with those of the established structures 2a and 3a (Table 3). In the ¹H NMR spectra of structures 3a-d with *cis*-positioned alkyl substituents the signals for the protons of cyclobutane CH-fragments are moved downfield by 0.18 - 0.28 ppm comparatively to the signals for the same protons in structures 2a-d with the *trans*-positioned alkyl substituents. In the ¹³C NMR spectra the

signals for the carbon atoms of the same fragments of structures **3a-d** are moved upfield by 1.7 - 3.3 ppn relatively to the analogous signals of structures **2a-d**.

| R | ¹ H NMR (CDCl ₃), δ, ppm. | | | | Δδ | ¹³ C NMR (CDCl ₃), δ , ppm. | | | | Δδ |
|-------------------------------------------------|--------------------------------------------------|---------------|------|---------------|------|-----------------------------------------------------------|---------------|------|---------------|-----|
| CH ₃ | 2.85 | (2a) | 3.13 | (3a) | 0.28 | 39.7 | (2a) | 36.3 | (3a) | 3.4 |
| C ₂ H ₅ | 2.74 | (2b) | 2.93 | (3b) | 0.19 | 45.4 | (2b) | 43.7 | (3b) | 1.7 |
| C ₃ H ₇ | 2.81 | (2c) | 2.99 | (3c) | 0.18 | 43.5 | (2c) | 41.6 | (3c) | 1.9 |
| CH ₃ (CH ₂) ₆ | 2.81 | (2d) | 2.99 | (3d) | 0.18 | 43.4 | (2d) | 41.6 | (3d) | 1.8 |

Table 3. Signals of CH-groups for trans- and cis-dialkylsubstitutedcyclobutane-1,1,2,2-tetracarboxylates 2a-d and 3a-d.



Fig. 1 General view of a molecule of tetramethyl *trans*-3,4dimethylcyclobutane-1,1,2,2-tetracarboxylate 2a



Fig. 2 General view of a molecule of tetramethyl *trans*-3,4diphenylcyclobutane-1,1,2,2-tetracarboxylate 2e

EXPERIMENTAL PART

GLC analyses were performed on a LKhM-80 chromatograph fitted with a flame-ionisation detector. Glass columns used were 1000x3mm (5% OV-17 on Inerton, 0.16-0.20mm) and 3000×3mm (1% SE-54 on AW Inerton, 0.16-0.20mm).

¹H and ¹³C NMR spectra were recorded on Bruker WM-250 (250 MHz) or Bruker AM-300 (300 MHz) spectrometer in CDCl₃. The chemical shifts are presented in δ scale with TMS used as internal standard.

X-ray analysis. Intensities of reflection were measured on an automatic four-circled Hilger Watts Y-290 diffractometer (MoK_{α} graphite-monochromator; $\Theta/2\Theta$ scan, $\Theta_{max}=22^{\circ}$) or an Syntex P2₁ diffractometer (MoK_{α} graphite-monochromator; $\Theta/2\Theta$ scan, $\Theta_{max}=30^{\circ}$).

Dimethyl alkylidenemalonates and methyl benzylideneacetoacetate were prepared by the condensation of dimethyl malonate or methyl acetoacetate with the corresponding aldehydes and ketones according to literature methods¹⁹.

Electrochemical cyclodimerization of alkylidenemalonates. General procedure. A solution of alkylidenemalonate 1 (10 mmol), NaI or NaBr (7 mmol) in 20 ml of methanol in undivided cell equipped with external cooling, a glassy carbon cathode, platinum anode, a magnetic stirrer and thermometer was electrolysed under the constant current at 60° C until the quantities of the electricity indicated in Tables 1 and 2 were passed. The substrates conversions and the yields of esters **4a-e** and **7a,b** were determined by GLC analysis. The reaction mixture was concentrated. The residue was extracted with CHCl₃. The extract was washed with an aqueous solution of Na₂S₂O₃. The organic layer was separated, dried over Na₂SO₄, concentrated and analysed quantitatively using the NMR spectroscopy with 1,4-dichlorobenzene as an internal standard. Electrolysis products were isolated by crystallisation or column chromatography (with ether/hexane 1:2 mixture as the eluent). The reaction products were eluted in the order: alkylmalonates **4**, methoxysubstituted alkylmalonates **6**, rearrangement products **5**, *cis*-cyclodimers **3**, trans-cyclodimers **2**.

Tetramethyl *trans*-3,4-dimethylcyclobutane-1,1,2,2-tetracarboxylate (2a), was isolated in 31% yield by crystallisation of the reaction mixture obtained in expt. 1 (Table 1) from MeOH; m.p. 155-157°C (in a sealed capillar); ¹H NMR (δ , ppm): 1.00 m (6H, CH₃), 2.85 m (2H, CH), 3.71 s and 3.73 s (12H, COOCH₃). ¹³C NMR (δ , ppm): 14.41 q (CH₃), 39.71 d (CH), 52.32 q and 52.50 q (OCH₃), 61.82 s (C^{tert}), 168.42 s and 169.64 s (C=O). Anal. Calcd for C₁₄H₂₀O₈: C 53.16; H 6.33. Found: C 53.34; H 6.51.

Tetramethyl *cis*-3,4-dimethylcyclobutane-1,1,2,2-tetracarboxylate (3a), was isolated in 25% yield by column chromatography (ether/hexane 1:1 as an eluent) of the reaction mixture obtained in expt. 1 (Table 1); n_D^{24} 1.4651; ¹H NMR (δ , ppm): 1.16 m (6H, CH₃), 3.13 m (2H, CH), 3.72 s (12H, COOCH₃). ¹³C NMR (δ , ppm): 10.80 q (CH₃), 36.34 d (CH), 52.13 q and 52.74 q (OCH₃), 61.02 s (C^{tert}), 168.32 s and 170.79 s (C=O).

Tetramethyl *trans*-3,4-diethylcyclobutane-1,1,2,2-tetracarboxylate (2b), was isolated in 30% yield by crystallisation of the reaction mixture obtained in expt. 2 (Table 1) from MeOH; m.p. 112-113°C; ¹H NMR (δ , ppm): 0.92 t (6H, CH₃), 1.40 m (4H, CH₂), 2.74 m (2H, CH), 3.71 s and 3.73 s (12H, COOCH₃). ¹³C NMR (δ , ppm): 11.96 q (CH₃), 24.74 t (CH₂), 45.40 d (CH), 52.36 q and 52.51 q (OCH₃), 56.41 s (C^{tert}), 168.74 s and 169.91 s (C=O). Anal. Calcd for C₁₆H₂₄O₈: C 55.61; H 6.96. Found: C 55.69; H 6.69.

Tetramethyl *cis*-3,4-diethylcyclobutane-1,1,2,2-tetracarboxylate (3b), was isolated in 18% yield from the reaction mixture obtained in expt. 2 (Table 1) by column chromatography (ether/hexane 1:2 as an eluent); m.p. 74-75°C; ¹H NMR (δ , ppm): 0.94 t (6H, CH₃), 1.53-1.86 m (4H, CH₂), 2.93 m (2H, CH), 3.70 s and 3.71 s (12H, COOCH₃). ¹³C NMR (δ , ppm): 13.40 q (CH₃), 18.99 t (CH₂), 43.68 d (CH), 52.19 q and 53.23 q (OCH₃), 60.95 s (C^{tert}), 168.58 s and 171.07 s (C=O).

Tetramethyl *trans*-3,4-dipropylcyclobutane-1,1,2,2-tetracarboxylate (2c) and tetramethyl *cis*-3,4-dipropylcyclobutane-1,1,2,2-tetracarboxylate (3c). Column chromatography (ether/hexane 1:1 as an eluent) of the reaction mixture from expt. 3 (Table 1) yielded 48% of a mixture of 2c and 3c in 29:21 ratio; n_D^{25} 1.4641; ¹H NMR (δ , ppm): 0.87 t and 0.89 t (6H, CH₃), 1.19-1.82 m (8H, CH₂), 2.81 m and 2.99 m (2H, CH), 3.70 s, 3.71 s and 3.72 s (12H, COOCH₃). ¹³C NMR (δ , ppm): 14.19 q and 14.20 q (CH₃), 20.50 t, 21.96 t, 28.14 t, 33.99 t (CH₂), 41.66 d and 43.45 d (CH), 52.16 q, 52.31 q, 52.47 q and 52.79 q (OCH₃), 60.99 s and 61.64 s (C^{tert}), 168.64 s, 168.76 s, 169.63 s and 171.10 s (C=O). Anal. Calcd for C₁₈H₂₆O₈: C 58.15; H 7.72. Found: C 58.06; H 7.53.

Tetramethyl *trans*-3,4-diheptylcyclobutane-1,1,2,2-tetracarboxylate (2d) and tetramethyl *cis*-3,4-diheptylcyclobutane-1,1,2,2-tetracarboxylate (3d). Column chromatography (ether/hexane 1:1 as an eluent) of the reaction mixture from expt. 4 (Table 1) yielded 42% of a mixture of 2d and 3d in 27:23 ratio; as viscous oil; ¹H NMR (δ , ppm): 0.88 t and 0.89 t (6H, CH₃), 1.12-1.82 m (24H, CH₂), 2.81 m and 2.99 m (2H, CH), 3.71 s, 3.72 s, 3.73 s and 3.74 s (12H, COOCH₃). ¹³C NMR (δ , ppm): 13.51 q and 13.72 q (CH₃), 22.21 t, 22.31 t, 25.68 t, 26.94 t, 28.56 t, 28.87 t, 29.14 t, 29.52 t, 31.24 t and

31.46 t (CH₂), 41.63 d and 43.44 d (CH), 51.86 q, 52.18 q, 52.46 q and 52.65 q (OCH₃), 60.76 s and 61.42 s (C^{tert}), 168.34 s, 168.53 s, 169.64 s and 170.83 s (C=O). Anal. Calcd for $C_{26}H_{44}O_8$: C 64.25; H 9.02. Found: C 64.46; H 9.09.

Tetramethyl *trans*-3,4-diphenylcyclobutane-1,1,2,2-tetracarboxylate (2e), was isolated in 35% yield by crystallisation from the reaction mixture expt. 5 (Table 1); m.p. 151-152°C (ether/hexane).¹H NMR (δ, ppm): 3.27 s and 3.85 s (12H, COOCH₃), 4.98 s (2H, CH), 7.15-7.48 m (10H, C₆H₅). ¹³C NMR (δ, ppm): 44.44 d (CH), 52.46 q and 52.84 q (OCH₃), 63.37 s (C^{tert}), 127.53 d, 127.80 d, 128.28 d and 136.60 s (C₆H₅), 167.56 s and 169.71 s (C=O). Anal. Calcd for C₂₄H₂₄O₈: C 65.45; H 5.45. Found: C 66.04; H 5.61.

Tetramethyl cis-3,4-diphenylcyclobutane-1,1,2,2-tetracarboxylate (3e), was prepared by electrochemical cyclization of tetramethyl *meso*-2,3-diphenylbutane-1,1,4,4-tetracarboxylate **7b** in the presence of Nal. Column chromatography (ether/hexane 1:1 as an eluent) afforded of **3e** 15% as a viscous oil; ¹H NMR (δ , ppm): 3.56 s and 3.85 s (12H, COOCH₃), 4.92 s (2H, CH), 7.14 m (10H, C₆H₅). ¹³C NMR (δ , ppm): 47.34 d (CH), 52.38 q and 53.41 q (OCH₃), 62.51 s (C^{tert}), 126.59 d, 127.41 d, 130.05 d and 135.91 s (C₆H₅), 167.75 s and 171.37 s (C=O).

Dimethyl 3,3-dimethoxypropane-1,1-dicarboxylate (5a), $n_D^{27} 1.4290$; b.p. 67-68°C (0.03 Torr). ¹H NMR (δ , ppm): 2.19 dd (2H, CH₂, J₁=7.2 Hz, J₂=5.4 Hz), 3.29 s (6H, OCH₃), 3.50 t (1H, CH(COOCH₃)₂, J=7.2 Hz), 3.71 s (6H, OCH₃), 4.38 t (1H, CH(OCH₃)₂, J=5.4 Hz). ¹³C NMR (δ , ppm): 31.6 t (CH₂), 47.1 d [CH(COOCH₃)₂], 52.1 q and 53.1 q (OCH₃), 102.3 d [CH(OCH₃)₂], 169.2 s (C=O). Anal. Calcd for C₉H₁₆O₆; C 49.09; H 7.27. Found: C 48.78; H 7.23.

Dimethyl 2-methyl-3,3-dimethoxypropane-1,1-dicarboxylate (5b), n_D^{27} 1.4334; b.p. 125-127°C (10 Torr).¹H NMR (δ , ppm): 0.98 d (3H, CH₃), 2.55 m (1H, CH-CH₃), 3.31 s and 3.33 s (6H, OCH₃), 3.50 d (1H, CH(COOCH₃)₂), 3.70 s (6H, OCH₃), 4.26 d (1H, CH(OCH₃)₂). ¹³C NMR (δ , ppm): 12.1 q (CH₃), 36.4 d (CH), 52.1 q, 52.2 q, 53.7 q and 55.2 q (OCH₃), 52.9 d [CH(COOCH₃)₂], 106.4 d [CH(OCH₃)₂], 169.0 s and 169.3 s (C=O).

Dimethyl 2-ethyl-3,3-dimethoxypropane-1,1-dicarboxylate (5c), n_D^{27} 1.4383; b.p. 71-72°C (0.04 Torr). ¹H NMR (δ , ppm): 0.90 t (3H, CH₃), 1.28-1.68 m (2H, CH₂), 2.40 m (1H, CH-CH₂), 3.30 s and 3.35 s (6H, OCH₃), 3.57 d (1H, CH(COOCH₃)₂), 3.68 s (6H, OCH₃), 4.40 d (1H, CH(OCH₃)₂). ¹³C NMR (δ , ppm): 11.6 q (CH₃), 20.5 t (CH₂), 42.9 d and 51.0 d (CH), 51.9 q, 53.6 q, and 55.5 q (OCH₃), 105.8 d [CH(OCH₃)₂], 169.1 s and 169.3 s (C=O).

Dimethyl 2-(2,2-dimethoxyethyl)octane-1,1-dicarboxylate (5d), b.p. 82-84 °C (0.03 Torr). ¹H NMR (δ , ppm): 0.88 t (3H, CH₃), 1.15-1.74 m (10H, CH₂), 2.38 m (1H, CH), 3.31 s and 3.36 s (6H, OCH₃), 3.55 d (1H, CH(COOCH₃)₂), 3.66 s (6H, OCH₃), 4.44 d (1H, CH(OCH₃)₂).

Dimethyl α -methoxyethylmalonate (6a) was prepared by addition of MeOH to dimethyl ethylidenemalonate in the presence of MeONa (0.2 equiv.), n_D^{23} 1.4334, b.p. 88-90° (0.04 Torr). ¹H NMR (δ , ppm): 1.22 d (3H, CH₃), 3.31 s (3H, OCH₃), 3.47 d (1H, CH), 3.82 s and 3.84 s (6H, OCH₃), 3.89 m (1H, CH). ¹³C NMR (δ , ppm): 16.9 q (CH₃), 52.5 q and 56.9 q (OCH₃), 58.1 d (CH(COOCH₃)₂), 75.4 d (CHOCH₃), 167.6 s and 168.0 s (C=O).

Dimethyl α -methoxybenzylmalonate (6b) was prepared by addition of MeOH to dimethyl benzylidenemalonate in the presence of MeONa (0.2 equiv.). Column chromatography afforded 6b (62%); $n_D^{24} 1.4965$. ¹H NMR (δ , ppm): 3.19 s, 3.48 s and 3.80 s (9H, OCH₃), 3.82 d (1H, CH(COOCH₃)₂, J=9.5 Hz), 4.81 d (1H, CHOCH₃, J=9.5 Hz), 7.20-7.43 m (5H, C₆H₅). ¹³C NMR (δ , ppm): 52.05 q and 56.27 q (OCH₃), 59.28 d [CH(COOCH₃)₂], 81.35 d (CHOCH₃), 127.24 d, 128.01 d, 128.47 d and 137.50 s (C₆H₅), 166.02 s and 167.06 s (C=O).

Tetramethyl meso-2,3-dimethylbutane-1,1,4,4-tetracarboxylate (7a), was isolated in 25% yield by crystallisation of the reaction mixture from expt. 12 (Table 1); m.p. 104-105°C (ether/hexane). ¹H NMR (δ , ppm): 1.02 d (6H, CH₃), 2.34 m (2H, CH-CH₃), 3.48 d (2H, CH(COOCH₃)₂, J=6.4 Hz),

3.70 s and 3.71 s (12H, OCH₃). ¹³C NMR (δ , ppm): 14.59 q (CH₃), 36.63 d (CH-CH₃), 52.25 q and 52.52 q (OCH₃), 53.69 d [CH(COOCH₃)₂], 168.87 s and 169.39 s (C=O).

Tetramethyl *dl***-2,3-dimethylbutane-1,1,4,4-tetracarboxylate (7a)**, was isolated in 10% yield by crystallisation of the reaction mixture from expt. 12 (Table 1); m.p. 61-62°C (ether/hexane). ¹H NMR (δ , ppm): 0.83 d (6H, CH₃), 2.32 m (2H, CH-CH₃), 3.32 d (2H, CH(COOCH₃)₂, J=9.6 Hz), 3.69 s and 3.73 s (12H, OCH₃). ¹³C NMR (δ , ppm): 11.21 q (CH₃), 34.66 d (CH-CH₃), 52.26 q and 52.44 q (OCH₃), 56.10 d [CH(COOCH₃)₂], 168.26 s and 168.55 s (C=O).

Dimethyl (1,1-dimethoxycarbonylpropyl)-cyclopropane-1,1-dicarboxylate (8), was isolated in 12% yield by column chromatography (ether/hexane 2:1 as eluent); m.p. 83-85°C. ¹H NMR (δ , ppm): 0.92 t (3H, CH₃), 1.51 dd (1H, CH_aH_b-CHc, ²J_{HaHb}=-5.3 Hz, ³J_{HaHc}=10.2 Hz), 1.81 dd (1H, CH_aH_b-CHc, ²J_{HaHb}=-5.3 Hz, ³J_{HbHc}=8.9 Hz), 2.01 q (2H, CH₂-CH₃), 2.51 dd (1H, CH_aH_b-CHc, ³J_{HcHa}=10.2 Hz, ³J_{HcHb}=8.9 Hz), 3.68 s, 3.71 s and 3.73 s (12H, OCH₃). ¹³C NMR (δ , ppm): 8.96 q (CH₃), 18.44 t (CH₂), 27.94 t (CH₂), 29.76 d (CH), 32.76 s (C^{tert}), 52.26 q and 52.42 q (OCH₃), 57.14 s (C^{tert}), 167.97 s, 168.32 s, 169.56 s and 170.23 s (C=O). Anal. Calcd for C₁₄H₂₀O₈: C 53.16; H 6.13. Found: C 52.94; H 6.38.

Dimethyl 2-methyl-3-cyanopropane-1,1-dicarboxylate (9), was isolated in 38% yield by column chromatography (ether/hexane 1:1 as eluent). ¹H NMR (δ , ppm): 1.12 d (3H, CH₃), 1.35 m and 2.53 m (2H, CH₂), 2.55 m (1H, CH), 3.37 d (1H, CH), 3.79 s (6H, OCH₃). ¹³C NMR (δ , ppm): 17.3 q (CH₃), 22.1 t (CH₂), 30.4 d (CH), 52.7 q (OCH₃), 55.2 d (CH), 117.9 s (CN), 168.1 s (C=O).

Dimethyl 2-methoxy-3,3-dimethylcyclopropane-1,1-dicarboxylate (10), was prepared in 61% yield by distillation *in vacuo* of the residue obtained after the standard workup of the reaction mixture; b.p. 48-49°C (0.04 Torr); n_D^{27} 1.4444. ¹H NMR (δ , ppm): 1.19 s and 1.30 s (6H, CH₃), 3.48 s (3H, OCH₃), 3.63 s (1H, CH), 3.70 s and 3.73 s (6H, OCH₃). ¹³C NMR (δ , ppm): 16.6 q and 19.6 q (CH₃), 31.7 s and 41.9 s (C^{tert}), 52.2 q, 52.3 q and 58.7 q (OCH₃), 72.2 d (CHOCH₃), 166.1 s and 168.5 s (C=O). Anal. Calcd for C₁₀H₁₆O₅: C 55.55; H 7.41. Found: C 53.86; H 7.49.

Dimethyl 3-methyl-2-methoxybutane-1,1-dicarboxylate (11b), was prepared by addition of MeOH to dimethyl isopropylidenemalonate in the presence of MeONa (0.2 equiv.), n_D^{23} 1.4328; b.p. 56-57°C (0.04 Torr). ¹H NMR (C₆D₆, δ , ppm): 0.89 d (6H, CH₃), 1.84 m (1H, CH), 3.26 s 3.32 s and 3.34 s (9H, OCH₃), 3.79 d (1H, CH), 3.91 dd (1H, CHOCH₃). ¹³C NMR (δ , ppm): 16.2 q (CH₃), 31.2 d (CH), 52.2 q, 52.3 q and 55.4 q (OCH₃), 60.9 d (CH), 84.3 d (CHOCH₃), 167.9 s (C=O).

Dimethyl 3,3-dimethoxybutane-1,1-dicarboxylate (13); $n_D^{22} 1.4365$; b.p. 90-92°C (0.1 Torr). ¹H NMR (δ , ppm): 1.21 s (1H, CH₃), 2.27 d (2H, CH₂), 3.15 s (6H, OCH₃), 3.47 t (1H, CH), 3.71 s (6H, OCH₃). ¹³C NMR (δ , ppm): 20.6 q (CH₃), 35.4 t (CH₂), and 47.7 d (CH), 48.9 q and 52.4 q (OCH₃), 102.2 d [CH(OCH₃)₂], 169.8 s (C=O).

Dimethyl (5-methoxypent-1-enyl)-malonate (16), was isolated by column chromatography (ether/hexane 2:1 as the eluent) of the reaction mixture; $n_D^{27} 1.4706$. ¹H NMR (δ , ppm): 1.72 m and 2.05-2.30 m (4H, CH₂), 3.24 s (3H, OCH₃), 3.72 s and 3.74 s (6H, OCH₃), 4.29 s (1H, CH(COOCH₃)₂), 4.42-4.51 m (1H, CHOCH₃), 5.96 m (1H, CH=). ¹³C NMR (δ , ppm): 28.8 t and 30.2 t (CH₂), 50.7 d [CH(COOCH₃)₂], 52.3 q, 52.4 q and 55.7 q (OCH₃), 86.1 d (CHOCH₃), 133.7 d (CH=), 135.6 s (C=), 168.1 s and 168.3 s (C=O). Anal. Calcd for C₁₁H₁₆O₅: C 57.89; H 7.02. Found: C 57.72; H 7.00.

Dimethyl 2-methyl-4,5-diphenylcyclopent-1-ene-1,3-dicarboxylate (21) was prepared *via* electrochemical cyclodimerization of methyl benzylideneacetoacetate 20 by general procedure in the presence of Nal (2.2 F/mol of electricity passed). Column chromatography afforded 21 (50%); m.p. 136-139°C (MeOH). ¹H NMR (δ , ppm): 2.35 m (3H, CH₃), 3.62 s and 3.68 s (6H, OCH₃), 4.12 d (1H, CH), 4.22 t (1H, CH), 4.48 d (1H, CH), 6.68-6.86 m and 7.00-7.10 m (4H + 6H, 2xC₆H₅). ¹³C NMR (δ , ppm): 14.70 q (CH₃), 51.15 q and 52.07 q (OCH₃), 52.89 d, 56.01 d, and 58.96 d (CH), 126.37 d, 124.48 d 127.66 d, 127.78 d, 128.05 d, 128.15 d, 128.61 d, 137.75 s, 138.76 s (2xC₆H₅ and CH=), 152.66 c (C=), 165.30 s (=C-C=O), 172.87 s (C=O). Anal. Calcd for $C_{22}H_{22}O_4$: C 75.43; H 6.29. Found: C 75.28; H 6.38.

Electrochemical synthesis of tetramethyl 2,3-diphenylbutane-1,1,4,4-tetracarboxylate (7b) and the following cyclization of the diastereomers of ester (7b) thus obtained. The solution of the dimethyl benzylidenemalonate 1f (18 mmol) in methanol was electrolysed by standard procedure using NaClO₄ (9 mmol) as an electrolyte and passing 4.0 F/mol of electricity. Fractional crystallisation from methanol of the reaction mixture obtained provided: tetramethyl *meso-2,3-diphenylbutane-1,1,4,4-tetracarboxylate* (7b) (35%), m.p. 164-166°C; ¹H NMR (δ , ppm): 3.37 s and 3.43 s (12H, OCH₃), 3.68 d and 3.71 d (2H, CH), 4.11 dd (2H, CH), 7.22-7.35 m (10H, C₆H₅); ¹³C NMR (δ , ppm): 48.57 d (CH), 52.23 q and 53.07 q (OCH₃), 55.66 d (CH), 127.59 d, 128.12 d, 129.90 d and 137.91 s (C₆H₅), 167.95 s and 168.54 s (C=O) and tetramethyl *dl-2,3-diphenylbutane-1,1,4,4-tetracarboxylate* (7b) (32%), m.p. 138-141°C; ¹H NMR (δ , ppm): 3.30 s (6H, OCH₃), 3.82 s (4H, CH), 3.94 s (6H, OCH₃), 6.60-7.30 m (10H, C₆H₅); ¹³C NMR (δ , ppm): 46.60 d (CH), 52.23 q and 53.07 q (OCH₃), 55.20 d (CH), 127.47 d, 127.86 d, 130.08 d, 135.52 s (C₆H₅), 167.54 s and 168.29 s (C=O).

Electrochemical cyclization of *meso-7b* was carried out according to the standard procedure for cyclodimerization of alkylidenemalonates in the presence of NaI by passing 2.0 F/mol of electricity. The yield of 3e was 25% on substrate taken (48% of conversion). *dl-7b* under the same conditions afforded ester 2e in 75% yield (80% of conversion).

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