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Synthesis of Both Enantiomers of 9-Ethyl-1,7-dioxaspiro[5.5]undecan-4-one, the Key Intermediate in the Synthesis of Talaromycins A and B[†]

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The title compounds were synthesized from starting materials of microbial origin by employing a Wittig reaction as the key step.

Talaromycins A (1a) and B (1b) were isolated by Lynn *et al.* from the toxic fungus, *Talaromyces stipitatus.*¹⁾ They are the first spiroacetals of fungal origin, although those of insect and bacterial origin are common. Because of the unique spiroacetal structures of 1a and 1b, many synthetic approaches have been developed.²⁾ As an extension of the synthesis of enantiomerically pure spiroacetals of insect pheromones,³⁾ we also synthesized 1a and 1b in a highly stereoselective way.²⁾ In our chiral synthesis of **1a** and **1b**, the spiroacetal system was constructed *via* a cyclic enol ether by employing a Wittig reaction,⁴⁾ both chiral partners of which were derived by microbial processes. To verify the feasibility of this synthetic plan, synthesis of the enantiomers of 9-ethyl-1,7-dioxaspiro[5.5]undecan-4-one (2) was attempted at the preliminary stage of our talaromycin synthesis. Smith and Thompson employed (6R,9R)-2 as the key intermediate in their first chiral synthesis of **1a** and **1b**.⁵⁾ An



FIG. 1. Synthetic Plan.

[†] Synthetic Microbial Chemistry, Part XIV. For Part XIII, see ref. 2. The experimental part of this work was taken from the forthcoming doctoral dissertation of M. I. (March, 1987).

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alternative synthesis of (6R,9R)-2 therefore constitutes a formal total synthesis of both 1a and 1b. Herein, we report the synthesis of both the enantiomers of 2.

Our synthetic plan is shown in Fig. 1. A Wittig reaction between 3 and 4 was employed to construct the spiroacetal system.⁴⁾ The phosphorane (3) could be prepared from dimethyl 3-oxopentanedioate (7) via the cyclic acetal (5b). Both the enantiomers of the aldehyde (4) were to be synthesized via 6 from ethyl (R)- and (S)-3-hydroxybutanoate (8), both of which were of microbial origin.⁶⁾

A phosphonium salt (10), the precursor to the Wittig reagent (3), was synthesized from 9, which was in turn prepared from 7 in a 51% yield in 6 steps by the reported method²) (Fig. 2). Intramolecular acetalization of 9 took place by acid catalysis with *p*-toluenesulfonic acid monohydrate in methanol to give 5a in a 56% yield. Although a synthesis of 5a was known,⁷¹ a multi-gram quantity of 5a was obtained in a better overall yield according to the present route. Benzylation^{cf.8)} of 5a gave 5b in an 82% yield. Then, the phosphonium salt (10) was prepared from 5b and hydrogentriphenylphos-



FIG. 2. Synthesis of the Phosphonium Salt (10).

phonium tetrafluoroborate⁹⁾ in a quantitative yield.^{2,10)} The overall yield of **10** from **7** was 23% in 9 steps.

Both the enantiomers of 4, the electrophilic partner of the Wittig reaction, were synthesized in the following manner (Fig. 3), (R)-Aldehyde (4) was synthesized via (R)-11² from (S)-8, which was the reduction product of ethyl acetoacetate with a thermophilic yeast. Saccharomyces bailii KI 0116.69 According to the reported method,²⁾ (S)-8 of about 97%enantiomeric excess (e.e.) was transformed via crystalline (2R,3S)-12 of 100% diastereomeric and enantiomeric purity to (R)-11. The Lemieux-Johnson oxidation of (R)-11 with osmium tetroxide-sodium periodate gave (R)-4 in a 75% yield. The overall yield of (R)-4 from (S)-8 was 43% in 10 steps. The starting material for (S)-4 was (R)-8 of 100% e.e., which was the ethanolysis product of poly[(R)-3hydroxybutanoic acid] produced by Zoogloea ramigera I-16-M (ATCC 19623)⁶⁾ (Fig. 3). In the same manner as that reported.²⁾ (R)-8 was converted via crystalline (2S, 3R)-12 in a diastereomerically and enantiomerically pure state to (S)-11. Confirmation of the optical purity of (2S, 3R)-12 was carried out by the reported method.²⁾ Oxidation of (S)-11 in the manner already described gave (S)-4 in a 76% yield. The overall yield of (S)-4 from (*R*)-8 was 44% in 10 steps.

Having secured the partners for the Wittig reaction, their coupling was executed (Fig. 4). Treatment of (10) with *n*-butyllithium in tetrahydrofuran-hexamethylphosphoric triamide generated a deep red phosphorane (3),



FIG. 3. Synthesis of the Enantiomers of 4.



FIG. 4. Synthesis of the Enantiomers of 2.

which was then condensed with (S)-4 to give (3'S)-13 in a 58% yield. Hydrogenolysis of (3'S)-13 with hydrogen and palladium on charcoal in an acidic medium (p-toluenesulfonic acid in ethanol) yielded a complex mixture of spiroacetals, which was analyzed by GC-MS. The peak with a shorter retention time $(M^+ 184, 26\%)$ was assumed to be due to (3S,6S)-3-ethyl-1,7-dioxaspiro[5.5]undecane (15), and that with a longer retention time (M⁺ 228, 60%) was assumed to be due to a stereoisomeric mixture of (9S)-4ethoxy-9-ethyl-1,7-dioxaspiro[5.5]undecane (14a). The absolute configuration of the former was deduced on the basis of the oxygen-anomeric effect³⁾ and the reasonable

reaction pathway explaining its formation (see below). The ethyl ether (9S)-14a was oxidized with ruthenium dioxide111-sodium periodate to give (9S)-14b in a 44% yield.¹²⁾ This oxidation process also produced (9S)-9-ethyl-1,7-dioxaspiro[5.5]undecan-4-one (2) in a 26% yield.¹³⁾ In the NMR spectrum of the mixture of these oxidation products, only a signal due to an axial proton at C-4 (δ 5.01 ppm, dddd, J=11, 11, 6, 6 Hz) was observed. Thus, (9S)-14b was assumed to be a stereoisomeric mixture of (4S,6S,9S)- and (4R, 6R, 9S)-14b on the basis of the oxygenanomeric effect. Similarly, (9S)-14a was assumed to be a mixture of (4S, 6S, 9S)- and (4R, 6R, 9S)-14a.

The unexpected formation of (4S, 6S, 9S)and (4R, 6R, 9S)-14a could be rationalized by the sequence (3'S)- $(13) \rightarrow P \rightarrow Q \rightarrow T \rightarrow$ (4S, 6S, 9S)- and (4R, 6R, 9S)-14a involving (i) olefin isomerization (ii) retro-Michael-like elimination of benzyl alcohol (iii) addition of ethanol and (iv) spiroacetalization. The equatorial orientation of an oxygen substituent newly added at C-4 was the case not only with another of our experimental results²⁾ but also with that reported by Smith and Thompson.⁵⁾ The formation of (3S,6S)-15 could also be rationalized in a similar way, where hydrogenation of \mathbf{Q} to \mathbf{U} followed by spiroacetalization gave (3S, 6S)-15.

Treatment of a mixture of (9S)-14b and (9S)-2 with potassium carbonate in methanol followed by chromatographic purification over silica gel gave (9S)-2 in a 15% yield from (9S)-14a, and (9S)-14c in a 40% yield from (9S)-14a. As (9S)-14c was shown to possess an axial proton at C-4 (δ 4.08 ppm, dddd, J = 12, 12, 6,6 Hz) from its NMR spectrum, it was assumed to be a stereosiomeric mixture of (4S, 6S, 9S)and (4R, 6R, 9S)-14c. Jones oxidation of (9S)-14c followed by the equilibration under an acidic condition [concentrated hydrochloric acid-water-tetrahydrofuran (1:5:20)] gave a mixture of (6S,9S)- and (6R,9S)-2 in a 63%yield, the ratio of which was determined to be 8:1 by capillary GLC analysis. Its IR and NMR spectra were virtually identical with those of (6R,9R)-2 reported by Smith and Thompson.⁵⁾ From its ¹³C-NMR spectrum, the assigned structure and the ratio of the stereoisomers were confirmed. The overall yield of the equilibrium mixture of (6S,9S)and (6R,9S)-2 $[[\alpha]_D^{23} + 111^\circ \text{ (chloroform)}]$ was 4% from 7 in 15 steps and 7% from (R)-8 in 16 steps.

In the same manner as that described above, the equilibrium mixture of (6R,9R)and (6S,9S)-2 $[[\alpha]_D^{23} - 110^\circ$ (chloroform)] in the ratio of 8:1 was synthesized from 10 and (R)-4 in a 7.8% yield in 6 steps (Fig. 4). The overall yield of the equilibrium mixture of (6R,9R)- and (6S,9R)-2 was 2% from 7 in 15 steps and 3.6°_{\circ} from (S)-8 in 16 steps.

In conclusion, both the enantiomers of **2** were synthesized in a convergent manner. This model study on taloromycin synthesis confirmed the versatility of chiral starting materials of a microbial origin.

EXPERIMENTAL

All boiling points (bp) and melting points (mp) were uncorrected. IR spectra were measured as films for oils and as Nujol mulls for solids on a Jasco A-102 spectrometer. ¹H-NMR spectra were recorded on a Hitachi R-24A (60 MHz) or on a Jeol JNM FX-100 (100 MHz) spectrometer with TMS as an internal standard. 13C-NMR spectra were recorded on a Jeol JNM FX-100 spectrometer at 25 MHz with TMS as an internal standard. Optical rotations were measured on a Jasco DIP-140 polarimeter. ORD and CD spectra were measured on a Jasco J-20C spectropolarimeter. Mass spectra were recorded at 70 eV on a Hitachi RMU-6M or a Jeol DX-300 spectrometer. GC-MS analyses were performed on a Jeol DX-300 spectrometer (column, OV-1, 1 m × 3 mm; carrier gas, helium at 15 ml/min) and the product ratios were calculated from the peak heights in a total ion monitor. GLC analyses were performed on a Jeol JGC-20 K or on a Yanaco G 180 gas chromatograph (carrier gas, nitrogen). A Fuji-Davison BW-820 MH was used for silica gel chromatography.

4-Hydroxy-2-methoxytetrahydropyran (5a).⁷⁾ A mixture of crude 3,5-dihydroxypentanal acetonide (9) (19.3 g, about 122 mmol),²⁾ p-toluenesulfonic acid monohydrate (p-TsOH · H₂O, 0.64 g, 3.4 mmol) and magnesium sulfate (MgSO₄, 8g, 6.6 mmol) in methanol (MeOH, 400 ml) was stirred for 43 hr at room temperature. Sodium bicarbonate (NaHCO₃, 12g, 143 mmol) was added to the mixture. After stirring for 1.5 hr at room temperature, the mixture was diluted with ether (Et₂O) and filtered. The mixture was concentrated in vacuo below 30°C to give a yellow oil (11.7 g). This was distilled in the presence of potassium carbonate (K₂CO₃) to give **5a** (9.03 g, 56%; bp $79 \sim 93^{\circ}$ C/ 12 mmHg). A portion (1.5 g) was further purified by chromatography over silica gel [SiO₂, 15g; n-pentane- $Et_2O(5:1-3:1)$ followed by distillation in the presence of K_2CO_3 to give an analytical sample (1.04g), bp 95°C/ 11 mmHg; n_D^{20} 1.4512; IR v_{max} cm⁻¹ 3430 (s), 1125 (s), 1055 (s); NMR δ [carbon tetrachloride (CCl₄)] 1.10 ~ 2.12 (4H, m), 3.27 (about 2.4H, s), 3.37 (about 0.6H, s), $3.00 \sim 4.35$ (4H, m), 4.55 (about 0.2H, dd, J=8, 3 Hz), 4.67 (about 0.8H, dd, J=3, 3 Hz); GLC [column, 3% OV-17, $1.5 \text{ m} \times 3 \text{ mm}$ at $70^{\circ}\text{C} + 2^{\circ}\text{C/min}$; carrier gas, 0.9 kg/cm²): $t_R 2.8 \min (18.7\%)$, 3.7 min (81.3%); MS (m/z) 132 $(M^{+}).$

4-Benzyloxy-2-methoxytetrahydropyran (5b). To a stirred and ice-cooled suspension of sodium hydride (60% in mineral oil, 3.8 g, 95 mmol; washed 3 times with dry npentane) in dry tetrahydrofuran (THF, 50 ml) was added dropwise a solution of 5a (8.3g, 63 mmol) in dry THF (18 ml) at between 0 and 5°C under argon (Ar). After stirring for 1 hr at room temperature, to the mixture were added tetra(n-butyl)ammonium iodide (350 mg, 0.95 mmol)⁸⁾ at room temperature, and benzyl bromide (9.8 ml, d 1.438, 82.3 mmol) dropwise below 25°C with ice-cooling. The mixture was stirred for 1.5 hr at room temperature and for a further 1.5 hr with heating under reflux. Ice-cooled water (H₂O, 40 ml) was added to the mixture with ice-cooling. The mixture was concentrated in vacuo to remove THF. The residue was extracted with Et₂O. The Et₂O extract was washed with H₂O, NaHCO₃ solution and brine, dried over K₂CO₃-MgSO₄ and concentrated in vacuo to give a red residue (18.6 g). This was purified by chromatography over SiO_2 [150 g; *n*pentane-Et₂O (80:1-40:1-20:1)] followed by distillation in the presence of K_2CO_3 to give a mixture (11.5 g, 82%) of *trans*- and *cis*-**5b**, bp $114 \sim 122^{\circ}$ C/1.5 mmHg; $n_{\rm D}^{19}$ 1.5061; IR v_{max} cm⁻¹ 3120 (w), 3100 (w), 3060 (m), 1505 (m), 1100 (vs), 1060 (vs), 740 (s), 705 (s); NMR δ (CCl₄) 1.05~2.21 (4H, m), 3.22 (about 2.1H, s), 3.31 (about 0.9H, s), 3.58 (1H, dd, J=8, 3 Hz), $3.60 \sim 3.98$ (2H, m), 4.14 (about 0.3H, dd, J=8, 3 Hz), 4.44 (2H, s), 4.65 (about 0.7H, dd, J=3, 3 Hz), 7.22 (5H, br.s); GLC (column, 3% OV-17, $1.5 \text{ m} \times 3 \text{ mm}$ at $110^{\circ}\text{C} + 2^{\circ}\text{C/min}$; carrier gas, 0.9 kg/cm^2): t_R 18.3 min (76.7%), 20.1 min (23.3%); Anal. Found: C, 70.03; H, 8.21. Calcd. for C13H18O3: C, 70.24; H, 8.16%.

4-Benzyloxy-2-tetrahydropyranyltriphenylphosphonium tetrafluoroborate (10). A solution of hydrogentriphenylphosphonium tetrafluoroborate (9.29 g, 26.5 mmol)^{9,10)} and **5b** (5.2 g, 23.4 mmol) in dry acetonitrile (MeCN, 40 ml) was stirred and heated under reflux overnight. The mixture was concentrated *in vacuo* and heated at 70°C (bath temperature) *in vacuo* at 3 mmHg overnight to dryness to give crude **10** (about 14g, quantitative). This was employed in the next step without further purification.

(*R*)-3-(Benzyloxymethyl)pentanal (4). To a stirred twophase mixture of (*R*)-5-benzyloxy-4-ethyl-1-pentene (11, 4.0 g, 19.6 mmol)²⁾ in Et₂O–H₂O (1:1, 220 ml) were added a 2.5% solution of osmium tetroxide in THF (10 ml, 0.98 mmol) and sodium periodate (NaIO₄, 27.0 g, 126 mmol) at room temperature. After stirring overnight, the precipitate was filtered off through a pad of Celite and washed with Et₂O. From the combined filtrate and washings was separated the organic layer, and the aqueous layer was extracted with Et₂O. The combined Et₂O solution was washed with sodium thiosulfate solution and brine, dried over MgSO₄ and concentrated *in vacuo* to give a black residue (4.5 g). This was distilled *in vacuo* under Ar to give (*R*)-4 (3.0 g, 75%), bp 102 ~ 104°C/0.15 mmHg; n_D^{25} 1.4969; [α]_D² + 17.6° [c = 1.18, chloroform (CHCl₃)]; IR v_{max} cm⁻¹ 3120 (w), 3100 (w), 3070 (w), 2750 (w), 1730 (s), 1105 (s), 1035 (m), 740 (s), 705 (s); NMR δ (CCl₄) 0.87 (3H, deformed t, J=6 Hz), 1.35 (2H, dq, J=6, 6 Hz), 1.85~2.35 (1H, m), 2.29 (2H, dd, J=4, 2 Hz), 3.25 and 3.30 (total 2H, each d, J=8, 2; 8, 4 Hz), 4.39 (2H, s), 7.23 (5H, br.s), 9.73 (1H, t, J=2 Hz); *Anal.* Found: C, 75.34; H, 8.79. Calcd. for C₁₃H₁₈O₂: C, 75.69; H, 8.80%.

(2S,3R)-2-Allylbutane-1,3-diol 1-benzyl ether 3-(3',5'dinitro)-benzoate (12). In the same manner as that reported,²⁾ acylation of (2S,3R)-2-allylbutane-1,3-diol 1benzyl ether [28.9 g, 131 mmol; prepared from (R)-8 in a 69% yield by the reported method²⁾ gave (2S,3R)-12 (55.2 g, quantitative) as crude yellowish crystals. These were recrystallized twice from n-hexane-Et₂O (3:1) to give pure (2S, 3R)-12 (48.0 g, 88% recovery) as pale yellow rods, mp 58.0 ~ 58.5°C; $[\alpha]_{D}^{21} - 42.8^{\circ}$ (c = 2.55, CHCl₃). Its IR and NMR spectra were almost identical with those of (2R,3S)-12.²⁾ HPLC analysis of (2S,3R)-12 under the same conditions as those reported²⁾ showed it to be diastereomerically pure. Anal. Found: C, 60.54; H, 5.46; N, 6.81. Calcd. for C₂₁H₂₂O₇N₂: C, 60.86, H, 5.35; N, 6.76%. According to the reported procedure,²⁾ its optical purity was also confirmed to be of 100% e.e.

(S)-3-(Benzyloxymethyl)pentanal (4). In the same manner as with the preparation of (R)-4, (S)-11 [4.48 g, 21.9 mmol; prepared from (2S,3R)-12 by the reported method²] gave (S)-4 (3.87 g, 76%), bp 117°C/0.8 mmHg; $n_{\rm P}^{\rm 19}$ 1.4969; $[\alpha]_{\rm D}^{21}$ -17.1 (c=1.17, CHCl₃). Its IR and NMR spectra were almost identical with those of (R)-4. Anal. Found: C, 75.34; H, 8.79. Calcd. for C₁₃H₁₈O₂: C, 75.69; H, 8.80%.

(3'S)-4-Benzyloxy-2-[(3'-benzyloxymethyl)pentylidene]tetrahydropyran (13). To a stirred and cooled solution of crude 10 (about 14g, about 23.4 mmol) and dry hexamethylphosphoric triamide (12.5 ml) in dry THF (100 ml) was added a solution of *n*-butyllithium in n-hexane (1.20 N, 17 ml, 20.4 mmol) at between -65 and -58° C under Ar. After stirring for 15 min at -65° C, to this deep red ylide solution was added dropwise a solution of (S)-4 (3.43 g, 16.6 mmol) in dry THF (12.5 ml) with stirring at between -68 and -65° C. The reaction temperature was gradually raised to room temperature and the stirring was continued overnight. The usual workup²⁾ gave a crude red oil (11.9 g). This was chromatographed over SiO_2 (200 g). Elution with *n*hexane-ethyl acetate (60: 1-20: 1-10: 1) gave (3'S)-13(3.68 g, 58%). Spectral data were recorded on the latereluting fractions, IR v_{max} cm⁻¹ 3120 (w), 3100 (w), 3060 (w), 1680 (m), 1505 (m), 1255 (m), 1100 (s), 1030 (m), 735 (s), 700 (s); NMR δ (CCl₄) 0.85 (3H, t, J=6 Hz), $1.05 \sim 1.55$ (3H, m), $1.55 \sim 2.30$ (5H, m), 2.64 (1H, dm, J =12 Hz), 3.37 (2H, d, J = 5 Hz), $3.30 \sim 3.70$ (2H, m), 3.94 (1H, dd, J = 12, 6 Hz), 4.38 (2H, s), 4.43 (2H, s), 4.86 (1H, s))t, J = 8 Hz), 7.22 (10H, br.s). In contrast, the earlier-eluting fractions showed an olefinic proton at $\delta 4.90 \sim 5.40$ ppm in their NMR spectrum and m/z 380 (M⁺) in their MS.

(9S)-4-Ethoxy-9-ethyl-1,7-dioxaspiro[5.5]undecane (14a). After a mixture of (3'S)-13 (0.67 g, 1.76 mmol), p-TsOH H₂O (75 mg, 0.35 mmol) and 10% palladium on charcoal (0.13 g) in ethanol (7 ml) had been stirred for 4 hr $35 \min$, hydrogen (H₂) was introduced into the reaction flask. Stirring was continued overnight at room temperature under H₂. The mixture was neutralized by the addition of sodium carbonate (0.3 g, 2.8 mmol) and then filtered. The filtrate was concentrated in vacuo. The residue (about 0.5g) was chromatographed over SiO₂ (6.0g). Elution with *n*-hexane-Et₂O (5:1) gave a crude mixture (0.36 g, 90%) of (4S,6S,9S)- and (4R,6R,9S)-14a, IR v_{max} cm⁻¹ 1095 (s), 1065 (s); NMR δ (CCl₄) 0.87 (3H, t, J = 6 Hz), 1.09 (3H, t, J = 7 Hz), 1.20 ~ 2.30 (11H, m), 3.40 $(2H, q, J = 7 Hz), 2.80 \sim 4.00 (5H, m); GC-MS$ (column at $100^{\circ}C + 2^{\circ}C/min$): t_R 7.8 min [26%, (3S,6S)-3-ethyl-1,7dioxaspiro[5.5]undecane (15); 184 (M⁺, 21%), 156 (1%), 155 (2%), 154 (5%), 139 (6%), 129 (27%), 128 (11%), 127 (3%), 126 (25%), 125 (2%), 111 (24%), 101 (98%), 100(34%), 99 (10%), 98 (100%), 97 (8%)],¹⁴) 14.3 min [60%, (9S)-14a; 229 (M⁺ + 1, 1%), 228 (M⁺, 2%), 199 (4%), 183 (33%), 145 (100%), 144 (2%), 143 (2%), 139 (3%), 129 (72%), 128 (1%), 127 (38%)].¹⁴⁾

(9S)-4-Acetoxy-9-ethyl-1,7-dioxaspiro[5.5]undecane (14b). To a stirred two-phase mixture of (9S)-14a (558 mg, 2.4 mmol) in CCl₄-MeCN-H₂O (2:2:3, 14 ml) were added NaIO₄ (2.4g, 11.2 mmol) and ruthenium dioxide (20 mg, 0.15 mmol; activated according to the reported procedure¹¹)¹² at room temperature. The usual workup¹²⁾ gave a green residue. This was diluted with methylene chloride and filtered through a pad of Florisil. The filtrate was concentrated in vacuo to give a crude mixture (475 mg, 82%) of (4S,6S,9S)- and (4R,6R,9S)-14b, IR v_{max} cm⁻¹ 1750 (s), 1250 (s), 1100 (s), 1060 (s); NMR δ (CCl₄) 0.90 and 0.95 (total 3H, each t, J = 6 Hz), $1.10 \sim 2.15$ (11H, m), 1.93 (3H, s), $2.90 \sim 4.03$ (4H, m), 5.01 (1H, dddd, J = 11, 11, 6, 6 Hz); GC-MS (column at $100^{\circ}C + 8^{\circ}C/min$): t_{R} 5.7 min $[26\%, (9S)-2; 199 (M^+ + 1, 6\%), 198 (M^+, 45\%),$ 168 (7%), 129 (13%), 127 (4%), 126 (30%), 125 (9%), 115 $(100\%), 114 (6\%), 113 (9\%), 112 (90\%), 111 (12\%)],^{14}$ 7.2 min $[5\%, (4R, 6R, 9S)-14b; 243, (M^++1, 1\%), 183$ (10%), 182 (2%), 159 (3%), 158 (2%), 129 (5%), 127 (1%), 99 (100%), 98 (3%), 97 (7%)],¹⁴) 7.7 min [39%, (4S,6S,9S)-14b; 243 (M⁺ +1, 1%), 183 (18%), 182 (5%), 159 (4%), 158 (3.5%), 129 (10%), 127 (2%), 99 (100%), 98 (5%), 97 (13%)].¹⁴⁾ This was employed in the next step without further purification.

(9S)-9-Ethyl-1,7-dioxaspiro[5.5]undecan-4-ol (14c). (9S)-14b (455 mg, about 1.88 mmol) was treated with K₂CO₃ (0.36 g, 26 mmol) in MeOH (5 ml) at room temperature in the usual manner to give an orange residue (0.4 g). This was chromatographed over SiO₂ (8 g). Elution with *n*-hexane–Et₂O (8:1–6:1) gave (9S)-2 [70 mg, 15%) from (9*S*)-**14a**], IR ν_{max} cm⁻¹ 1730 (s), 1090 (s), 1055 (s); NMR δ [chloroform- d_1 (CDCl₃)] 0.88 (3H, br.t, J = 5 Hz), 0.95 ~ 2.08 (7H, m), 2.43 (2H, br.s), 2.11 ~ 2.91 (2H, m), 3.15 ~ 3.79 (2H, m), 3.79 ~ 4.15 (2H, m). Further elution with *n*-hexane–Et₂O (6:1) followed by Et₂O gave a mixture [184 mg, 40% from (9*S*)-**14a**] of (4*S*,6*S*,9*S*)- and (4*R*,6*R*,9*S*)-**14c**, IR ν_{max} cm⁻¹ 3400 (s), 1090 (s), 1065 (s); NMR δ (CDCl₃) 0.85 and 0.89 (total 3H, each t, J = 6 Hz), 1.00 ~ 1.75 (8H, m), 1.65 ~ 2.30 (4H, m), 3.05 ~ 3.83 (4H, m), 4.08 (1H, dddd, J = 12, 12, 6, 6 Hz); GC-MS (column at 100°C+8°C/min); t_R 5.7 min [single peak; 201 (M⁺ + 1, 2%), 183 (4%), 182 (0.5%), 129 (53%), 128 (5%), 127 (7%), 126 (22%), 125 (1%), 117 (100%)].¹⁴

(6S,9S)- and (6R,9S)-9-Ethyl-1,7-dioxaspiro[5.5]undecan-4-one (2). (9S)-14c (184 mg, 0.92 mmol) was oxidized with Jones reagent in acetone (4ml) in the usual manner to give crude (9S)-2 (162 mg, 89%), IR v_{max} cm^{-1} 1730 (s), 1090 (s), 1035 (s). This was mixed with concentrated hydrochloric acid-H₂O-THF (1:5:20, 3 ml) and stirred overnight at room temperature. Neutralization with NaHCO₃ followed by the usual workup gave a crude oil (157 mg). This was chromatographed over SiO_2 (3 g). Elution with *n*-pentane- Et_2O (5:1) gave a mixture [115 mg, 63% from (9S)-14c] of (6S,9S)- and (6R,9S)-2 in an 8:1 ratio, $n_{\rm D}^{26}$ 1.4686; $[\alpha]_{\rm D}^{23}$ +111° (c=0.45, CHCl₃); CD ($c = 3.3 \times 10^{-2}$, 24°C): $\Delta \varepsilon + 0.59$ (286 nm); ORD (c = 3.3×10^{-2} , 24°C): [α] (λ , nm) +1333 (304), +227 (267), +833 (220); IR v_{max} cm⁻¹ 3100 (s), 2960 (s), 2900 (s), 1730 (s), 1470 (m), 1455 (m), 1435 (w), 1410 (w), 1385 (s), 1370 (m), 1335 (m), 1315 (s), 1290 (w), 1255 (s), 1240 (s), 1210 (s), 1205 (m), 1175 (s), 1155 (s), 1090 (s), 1070 (s), 1055 (s), 1040 (s), 1005 (s), 990 (s), 970 (m), 945 (w), 930 (s), 890 (m), 865 (s), 840 (w), 810 (w), 765 (m), 695 (w); NMR (100 MHz) δ (CDCl₃) 0.88 (3H, t, J = 6 Hz), 1.00 ~ 1.30 (2H, m), $1.30 \sim 1.80$ (4H, m), $1.80 \sim 2.06$ (1H, m), 2.30(1H, br.d, J=11.6 Hz), 2.44 (2H, br.s), 2.58 (1H, ddd, J= 14.5, 11.6, 8.3 Hz), 3.22 (about 0.88H, dd, J = 11.6, 11.6 Hz), 3.41 (about 0.12H, br.d, J = 10 Hz), 3.58 (about 0.88H, dd, J = 11.6, 3.2 Hz), 3.65 (about 0.12H, dd, J =11.6, 2.9 Hz), 3.76 ~ 4.16 (2H, m); ¹³C-NMR δ (CDCl₃) for (6S,9S)-2 11.1, 25.0, 25.1, 35.0, 36.1, 41.0, 52.3, 59.0, 65.7, 99.3, 205.5; for (6R,9R)-2 12.1, 22.4, 30.4, 34.0, 52.1, 59.2, 63.5, 99.6; GLC (column, OV-101, 50 m × 0.25 mm at 160°C; carrier gas, 1.1 kg/cm^2): t_R 39.5 min (11.0%), 40.4 min (88.1%); MS (m/z) 200 (M⁺+2, 1%), 199 $(M^+ + 1, 7\%)$, 198 $(M^+, 50\%)$, 168 (7%), 129 (11%), 127 (3%), 126 (28%), 125 (8%), 115 (100%), 114 (4%), 113 (8%), 112 (86%), 111 (12%)¹⁴); Anal. Found: C, 66.60; H, 8.93. Calcd. for C₁₁H₁₈O₃: C, 66.64; H, 9.15%.

(3'R)-4-Benzyloxy-2-[(3'-benzyloxymethyl)pentylidene]tetrahydropyran (13). In the same manner aswith the preparation of <math>(3'S)-13, 5b (5.74 g, 25.8 mmol) and (R)-4 (3.0 g, 14.5 mmol) gave (3'R)-13 (3.6 g, 65%). Its IR and NMR spectra were almost identical with those of (3'S)-13. (9*R*)-4-*Ethoxy*-9-*ethyl*-1,7-*dioxaspiro*[5.5]*undecane* (14a). In the same manner as with the preparation of (9*S*)-14a, (3'*R*)-13 (2.3 g, 5.8 mmol) gave a crude mixture (0.54 g, 41%) of (4*R*,6*R*,9*R*)- and (4*S*,6*S*,9*R*)-14a. Its IR and NMR spectra were almost identical with those of (9*S*)-14a. GC-MS (column at 80°C+4°C/min): t_R 7.9 min [16%, (3*R*,6*R*)-15; 184 (M⁺, 12%), 101 (82%), 98 (100%)], 14.4 min [31%, (9*R*)-14a; 228 (M⁺, 3%), 145 (100%)]. This was employed in the next step without further purification.

(9R)-4-Acetoxy-9-ethyl-1,7-dioxaspiro[5.5]undecane (14b). In the same manner as with the preparation of (9S)-14b, (9R)-14a (0.5 g, 2.2 mmol) gave a crude mixture (0.36 g, 68%) of (4R,6R,9R)- and (4S,6S,9R)-14b. Its IR and NMR spectra were almost identical with those of (9S)-14b. GC-MS (column at 100°C + 8°C/min): t_R 3.9 min [23%, (3R,6R)-15; 184 (M⁺, 22%), 101 (93%), 98 (100%)], 6.4 min [15%, (9R)-2; 198 (M⁺, 55%), 115 (100%), 112 (89%)], 8.4 min [31%, (9R)-14b; 243 (M⁺ + 1, 0.2%), 242 (M⁺, 1.5%), 99 (100%)]. This was employed in the next step without further purification.

(9*R*)-9-*Ethyl-1,7-dioxaspiro*[5.5]*undecan-4-ol* (14c). In the same manner as with the preparation of (9*S*)-14c, (9*R*)-14b (0.36g, about 1.5 mmol) gave a crude mixture (0.16g, 54%) of (4*R*,6*R*,9*R*)- and (4*S*,6*S*,9*R*)-14c. Its IR and NMR spectra were almost identical with those of (9*S*)-14c. GC-MS (column at 100°C + 4°C/min): t_R 3.8 min [29%, (3*R*,6*R*)-15; 184 (M⁺, 22%), 101 (93%), 98 (100%)], 6.4 min [48%, (9*R*)-2 and (9*R*)-14c; 200 (M⁺, 22%), 198 (M⁺, 5%), 117 (100%), 115 (16%)]. This was employed in the next step without further purification.

(6R,9R)- and (6S,9R)-9-Ethyl-1,7-dioxaspiro[5.5]undecan-4-one (2). In the same manner as with the preparation of (9S)-2, Jones oxidation of (9R)-14c (0.16 g, about 0.8 mmol) followed by acid-catalyzed equilibration gave a mixture [47 mg, 12% from (3'R)-13] of (6R,9R)and (6S,9R)-2 in an 8:1 ratio, n_D^{24} 1.4694; $[\alpha]_D^{23} - 110^\circ$ (c = 0.49, CHCl₃). CD ($c = 3.2 \times 10^{-2}$, 24°): $\Delta \varepsilon$ -0.61 (286 nm); ORD ($c = 3.2 \times 10^{-2}$, 24°C): $[\alpha]$ (λ , nm) -1219 (304), 0 (267), -664 (220). Its IR, NMR and MS spectra were identical with those of (9R)-2. GLC (column, OV-101, 50 m × 0.25 mm at 164°C; carrier gas, 1.0 kg/cm²): t_R 95.3 min (11.8%), 97.7 min (88.2%).

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