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PII: S0143-7208(14)00464-1

DOI: [10.1016/j.dyepig.2014.12.010](https://doi.org/10.1016/j.dyepig.2014.12.010)

Reference: DYPI 4610

To appear in: *Dyes and Pigments*

Received Date: 21 October 2014

Revised Date: 28 November 2014

Accepted Date: 10 December 2014

Please cite this article as: Ai L, Ouyang XH, Liu QD, Wang SY, Peng RX, Islam A, Ge ZY, Effective side chain selection for enhanced open circuit voltage of polymer solar cells based on 2D-conjugated anthracene derivatives, *Dyes and Pigments* (2015), doi: 10.1016/j.dyepig.2014.12.010.

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Effective side chain selection for enhanced open circuit voltage of polymer solar cells based on 2D-conjugated anthracene derivatives

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Abstract

Two novel conjugated donor-acceptor polymers were synthesized by combining anthracene donor and benzothiadiazole acceptor with two different side chains (conjugated and non-conjugated). Their absorption spectroscopy, thermogravimetric analysis, electrochemical cyclic voltammetry, theoretical prediction, surface morphology, and photovoltaic performance were investigated. The resultant two-dimensional configuration showed good optical and electrochemical properties. By selectively introducing branched conjugated side chains and nonconjugated linear side chains on the polymer back-bone, the highest occupied molecular orbital levels are low lying which results in an increased open circuit voltage for polymer solar cells. The open circuit voltage of 1.02 V in this work was among the highest value for anthracene-based polymer solar cells ever. Our results suggest a good way to regulate the molecular energy levels by selecting appropriate side chains.

Key words: side chains, open circuit voltage, 2D-anthracene-based polymers, polymer solar cells

1. Introduction

Polymer solar cells (PSCs) have attracted much attention due to their potential as a competitive technology for green energy with the advantages of low cost, flexibility, light weight, transparency and large-area manufacturing compatibility [1–6]. State-of-the-art solution-processed PSCs have achieved power conversion efficiency (PCEs) of 8%-10% [7-11]. Great efforts have been devoted to modulate the properties of the bulk heterojunction (BHJ) layers in PSC devices in the past decades. Several molecular design strategies have been successfully used to modulate absorption spectra, band gaps, and molecular energy levels of the active-layer materials, resulting in significant improvements in the photovoltaic performance of PSC devices [12-16].

Much of the early progress in the field of organic photovoltaics focused on improving fill factor (FF) and short circuit current (J_{sc}), either by optimizing film morphology with structures such as the bulk and planar-mixed heterojunctions, or by developing suitable functional materials with increased absorption. As a result, PSCs with high J_{sc} over 17 mA/cm² and FF over 70% were achieved [17-20]. In addition, the molecular energy levels of donor and acceptor materials can be modified by molecular design to increase the open circuit voltage (V_{oc}) and PCEs. One feasible approach is to introduce appropriately sized and shaped side chains appended to polymer back-bone, a feature which was recognized as a critical factor impacting the photovoltaic parameters of the corresponding PSCs as reported [12,21,22]. By introducing different conjugated side chains onto the back-bone of 2D-based polymers, their molecular energy levels including the HOMO levels and the lowest unoccupied molecular orbital (LUMO) levels can be effectively tuned without changing their optical properties. Conjugated branched side chains have a positive influence in adjusting molecular energy levels but have adverse effects on the structural order and solubility, so the nonconjugated side chains should be carefully selected. Several studies have reported that the dodecylthienyl-based polymers can deliver a

significantly improved V_{OC} but with a slightly reduced J_{SC} relative to the dodecylphenyl-based polymers. For instance, Lidzey et al. [23] presented a photovoltaic polymer with relatively low V_{OC} (0.59V) by incorporating the 4-dodecyloxyphenyl group into the anthracene unit of the conjugated polymer, PPATBT (see Scheme 1a). After that, 2-dodecylthienyl was also introduced in anthracene-based polymer back-bone and the similar linear dodecyloxy chains were attached on 4,7-di(thiophen-2-yl)benzo[c][1,2,5]thiadiazole (DTBT) unit, an improved V_{OC} of 0.96 V was obtained with slightly reduced J_{SC} in the PSCs based on PTA12OTBT (see Scheme 1a) [24]. In view of this, the design and synthesis of novel anthracene-based polymers with suitable side chains are thought to be a crucial component for highly-efficient PSCs.

In an effort to tune the molecular structure to manipulate the desired high V_{OC} for bulk hetero-junction polymer solar cells, we design and synthesize two novel alternating conjugated polymers with 2-(2-ethylhexyl)-thienyl group attached on anthracene and linear alkyl chains on DTBT unit, named as P1 and P2. The synthetic routes of the monomers and polymers are outlined in **Scheme 1**.

2. Experiment

2.1. Materials

All reagents and chemicals were purchased from commercial sources (Aldrich, Acros, TCI) and used without further purification unless stated otherwise. Tetrahydrofuran (THF) was dried over Na/benzophenone and freshly distilled prior to use. 2,6-dibromoanthracene-9,10-dione **2**, 4,7-bis(5-bromothiophen-2-yl)benzo[c][1,2,5]thiadiazole **5** and 4,7-bis(5-bromo-4-hexylthiophen-2-yl)benzo[c][1,2,5]thiadiazole **6** were prepared according to reported literature [25,26]. Other solvents of analytical grade were purchased and used without further

purification.

2.2. Characterization

Fourier transform-infrared (FTIR) spectra were performed using Thermo Nicolet 6700 spectrophotometer. Nuclear magnetic resonance (NMR) spectra were measured on a Bruker DRX-400 spectrometer (in CDCl₃, TMS as internal standard). UV-vis absorption spectra were recorded using a Perkin -Elmer Lambda 950. ¹H NMR spectra were recorded on a Bruker DMX-400 spectrometer. Chemical shifts were calibrated against TMS as an internal standard. Molecular weight was measured by a Waters 1515 gel permeation chromatograph with a refractive index detector at room temperature (THF as the eluent), and polystyrene was used as a standard. Differential scanning calorimetry (DSC) curves were obtained with a Mettler Toledo DSC 822 instrument at 20 °C min⁻¹ under a flow of nitrogen. Thermogravimetric analyses (TGA) were carried out using a PerkinElmer Pyris thermogravimeter under a dry nitrogen gas flow at a heating rate of 10 °C min⁻¹. Cyclic voltammetry of the polymer films were measured in acetonitrile with 0.1 M of tetrabutylammoniumhexafluorophosphate (Bu₄NPF₆) using a scan rate of 100 mV s⁻¹ at room temperature. Platinum disk, Ag/AgCl, and platinum plate were used as the working electrode, reference electrode, and counter electrode, respectively. The polymer films for electrochemical measurements were cast from a chloroform solution, ca. 5 mg mL⁻¹. Ferrocene was used as the internal standard in each measurement and it is located at 0.40 V vs. the Ag/AgCl electrode. HOMO and LUMO energy levels were calculated according to the following equations:

$$E_{\text{HOMO}} (\text{eV}) = -e (\varphi_{\text{ox}} + 4.40)$$

$$E_{\text{LUMO}} (\text{eV}) = -e (\varphi_{\text{re}} + 4.40)$$

$$E_{\text{g}}^{\text{ec}} (\text{eV}) = e (\varphi_{\text{ox}} - \varphi_{\text{re}})$$

Where ϕ_{ox} is the onset oxidation potential vs Ag/AgCl and ϕ_{re} is the onset reduction potential vs Ag/AgCl.

2.3. Charge Mobility

Charge mobility was measured using the space charge limited current model (SCLC) [14,27]. Electron-only and hole-only devices were fabricated with a cell structure of ITO/Al/polymer: PC₇₁BM/Ca/Al and ITO/PEDOT: PSS/polymer: PC₇₁BM/Au, respectively. The mobility was determined by fitting the dark current to the model of a single carrier SCLC, which is described by the following equation: $J = (9/8) \epsilon_0 \epsilon_r \mu ((V^2)/(d^3))$, where J is the current, μ is the zero-field mobility, ϵ_0 is the permittivity of free space, ϵ_r is the relative permittivity of the material, d is the thickness of the active layer, and V is the effective voltage. The effective voltage can be obtained by subtracting the built-in voltage (V_{bi}) and the voltage drop (V_s) from the substrate's series resistance from the applied voltage (V_{appl}), $V = V_{appl} - V_{bi} - V_s$. The charge mobility can be calculated from the slope of the $J^{1/2} \sim V$ curves.

2.4. Device Fabrication

All devices were fabricated with the structure of ITO/PEDOT: PSS/polymer: PC₇₁BM/Ca/Al. ITO/glass substrates were cleaned ultrasonically in detergent, water, acetone, and iso-propanol (IPA) sequentially, followed by treating in an ultraviolet ozone chamber (Ultraviolet Ozone Cleaner, Jelight Company, USA) for 20 min. The cleaned substrates were covered with a 40-nm-thick layer of PEDOT: PSS (Baytron PV PAI 4083, Germany) by spin coating. After annealing in a glove box with argon at 150 °C for 20 min, the samples were cooled to room temperature. Polymers and PC₇₁BM (purchased from American Dye Source) were dissolved in dichlorobenzene (DCB), and 3% diiodooctane (DIO) was added. The solution was heated at 70 °C and stirred overnight at the same temperature before use.

The solution of polymer: PC₇₁BM was then spin-coated to form the active layer (~100 nm). Finally, two layers of 20 nm Ca and 100 nm Al were evaporated as a cathode through a shadow mask under high vacuum ($<10^{-6}$ Torr). The effective area of the device was measured to be 0.04 cm². The device characteristics were obtained using a xenon lamp at AM 1.5 solar illumination (Oriel Instruments). The current-voltage (J-V) characteristics of the devices were measured out on a computer-controlled Keithley 2440 Source Measurement system. The EQE of the PSCs were measured using a Stanford Research Systems model SR830 DSP lock-in amplifier coupled with WDG3 monochromator and 500 W xenon lamp. The light intensity at each wavelength was calibrated with a standard single-crystal Si photovoltaic cell.

2.5. Synthesis

5,5'-(2,6-Dibromoanthracene-9,10-diyl)bis(2-(2-ethylhexyl)thiophene) (3).

2-(2-Ethylhexyl)thiophene (8.6 g, 44.0 mmol) was dissolved in anhydrous THF (100 mL) in a three-necked round-bottom flask under the nitrogen protection. The solution was cooled to 0 °C, and a solution of n-BuLi (2.4 M in hexane, 18.3 mL, 44.0 mmol) was added dropwise over a period of 30 min with stirring. After this addition, the reaction mixture was warmed to room temperature, stirred for 0.5 h and heated up to 50 °C for another 2 h. 2,6-dibromo-9,10-anthraquinone (4.0 g, 11.0 mmol) was added to the mixture and the temperature was kept at 50 °C for another 1.5 h. Then the reaction mixture was cooled to 0 °C. A solution of SnCl₂·2H₂O (22.4 g, 99.0 mmol) in HCl (10%, 50 mL) was added. After stirring for an additional 1.5 h, the solvent was removed under reduced pressure and the product was purified by column chromatography using hexane as the eluent and recrystallized from methanol to afford the pure product as light yellow needles (4.5 g, 6.6 mmol, yield 60%). FTIR (KBr, cm⁻¹) 3064 (aromatic C-H), 2958, 2925, 2856 (alkyl C-H), 1504, 1493, 1459, 1436 (aromatic C=C). ¹H NMR

(CDCl₃, 400 MHz, δ /ppm): 8.06 (s, 2H), 7.78 (d, 2H, $J=9.35$ Hz), 7.46 - 7.43 (m, 2H), 6.98 (dd, 4H, $J=3.51$ Hz), 2.90 (t, 4H, $J=6.61$ Hz), 1.54 - 1.36 (m, 18H), 0.99 - 0.92 (m, 12H). Anal. Calcd. for C₃₈H₄₄Br₂S₂: C, 62.98; H, 6.12; Br, 22.05. Found: C, 62.69; H, 6.30; Br, 22.04%.

2,2'-(9,10-Bis(5-ethylhexylthiophen-2-yl)anthracene-2,6-diyl)-bis(4,4,5,5-tetramethyl-1,3,2-dioxaborolane) (4).

A mixture of *5,5'-(2,6-Dibromoanthracene-9,10-diyl)bis(2-(2-ethylhexyl)thiophene) (3)* (0.6 g, 2.77 mmol), bis(pinacolato)diboron (2.81 g, 11.08 mmol), CH₃COOK (0.54 g, 5.54 mmol), and [1,1-bis(diphenylphosphino)ferrocene]dichloro palladium (II) (154 mg, 0.15 mmol) were dissolved in dioxane (90 mL) under nitrogen. The mixture was stirred for 48 h at 85 °C and allowed to cool down to room temperature. Dioxane was distilled off using a rotary evaporator. The crude product was dissolved in dichloromethane and washed with brine for 3 times; the organic layer was dried over anhydrous sodium sulfate. The solvent was removed at a reduced pressure to give the crude product. The crude solid was purified by column chromatography on silica gel using ethyl acetate/dichloromethane as an eluent (DCM/EA (2:1) (v/v)). Recrystallization product from ethyl acetate gave light yellow powder. (1.35 g, 1.66 mmol, yield 60%). FTIR (KBr, cm⁻¹) 3063 (aromatic C-H), 2957, 2922, 2854 (alkyl C-H), 1505, 1490, 1462, 1440 (aromatic C=C). ¹H NMR (400 MHz, CDCl₃, δ /ppm): 8.59 (s, 2H), 8.03 (d, 2H, $J=9.01$ Hz), 7.83 (d, 2H, $J=8.84$ Hz), 7.11 (dd, 4H, $J=3.51$ Hz), 3.05 - 2.99 (m, 4H), 1.85 - 1.38 (m, 42H), 1.09 - 0.92 (m, 12H). Anal. Calcd. for C₅₀H₆₈B₂O₄S₂: C, 73.34; H, 8.37. Found: C, 73.11; H, 8.42%.

Preparation of polymer (P1)

In a 25 mL dry two-necked flask, *2,2'-(9,10-bis(5-ethylhexylthiophen-2-yl)anthracene-2,6-diyl)-bis(4,4,5,5-tetramethyl-1,3,2-dioxaborol*

ane) (4) (199.5 mg, 0.25 mmol), monomer 5 (206.5 mg, 0.25 mmol), Pd(PPh₃)₄ (5 mg) and K₂CO₃ (2 M, 1 mL) were dissolved in degassed toluene (5 mL). The mixture was placed under an argon atmosphere, refluxed with vigorous stirring at 95 °C for 3 h and then bromobenzene (1 mL) was added. After 12 h, phenylboronic acid (1 mL, 2 M in THF) was added and the reaction mixture was stirred for another 24 h. After cooling to room temperature, the mixture was dissolved in chloroform, washed with brine for 3 times and dried over anhydrous sodium sulfate. The solvent was concentrated to about 10 mL and the polymer precipitated in methanol and collected by filtration. Then the solid was washed in a Soxhlet extractor sequentially with MeOH, acetone and hexane. After that, the solid was Soxhlet-extracted with chloroform. The chloroform fraction was collected and concentrated under reduced pressure, and precipitated in methanol. The final product was collected by filtration and dried under vacuum at 40 °C overnight (yield 70%). FTIR (KBr, cm⁻¹) 3065 (aromatic C-H), 2954, 2920, 2854 (alkyl C-H), 1619 (aromatic C=N), 1504, 1492, 1455, 1435 (aromatic C=C). ¹H NMR (400 MHz, CDCl₃, δ/ppm): 8.19 - 7.51 (br, 10H), 7.13 - 6.94 (br, 4H), 2.97 - 2.89 (br, 3H), 2.84 - 2.73 (br, 3H), 1.81 - 0.78 (br, 28H). Anal. Calcd. for (C₆₄H₇₆N₂S₅)_n: C, 74.37; H, 7.41; N, 2.71. Found: C, 74.55; H, 7.22; N, 2.86%.

P2

In a 25 mL dry two-necked flask, a mixture of 2,2'-(9,10-bis(5-ethylhexylthiophen-2-yl)anthracene-2,6-diyl)-bis(4,4,5,5-tetramethyl-1,3,2-dioxaborolane) (4) (199.5 mg, 0.25 mmol), monomer 6 (206.5 mg, 0.25 mmol) and Pd(PPh₃)₄ (5 mg) were dissolved in a mixture of degassed toluene (5 mL) and an aqueous solution of K₂CO₃ (2 M, 1 mL). The mixture was placed under an argon atmosphere, refluxed with vigorous stirring at 95 °C for 4 h and then bromobenzene (1 mL) was added. After 12 h, phenylboronic acid (1 mL, 2 M in THF) was added

and the mixture was stirred for another 12 h. After cooling to room temperature, the mixture was dissolved in chloroform, washed with brine for 3 times and dried over anhydrous sodium sulfate. The solvent was concentrated to about 10mL and the polymer precipitated in methanol and collected by filtration. Then the resulting solid was washed in a Soxhlet extractor sequentially with MeOH, acetone and hexane. After that, the polymer was Soxhlet-extracted with chloroform. The chloroform fraction was collected, concentrated under reduced pressure, and precipitated in methanol. The final product was collected by filtration and dried under vacuum at 40 °C overnight (yield 80%). FTIR (KBr, cm^{-1}) 3064 (aromatic C-H), 2958, 2925, 2856 (alkyl C-H), 1606 (aromatic C=N), 1510, 1490, 1465, 1439 (aromatic C=C). ^1H NMR (400 MHz, CDCl_3 , δ/ppm): 8.19 - 7.51 (br, 8H), 7.13 - 6.94 (br, 4H), 2.97 - 2.89 (br, 3H), 2.84 - 2.73 (br, 3H), 1.81 - 0.78 (br, 54H). Anal. Calcd. for $(\text{C}_{52}\text{H}_{52}\text{N}_2\text{S}_5)_n$: C, 72.18; H, 6.06; N, 3.24. Found: C, 72.22; H, 5.98; N, 3.43%.

3. Results and Discussion

3.1. Synthesis and thermal stability

A key intermediate for the synthesis of the polymers was the bis-boronate ester monomer 4, which was obtained in high yield from 2,6-dibromo-9,10-bis(4-(ethylhexyl)thiophene) anthracene upon reaction with bis(pinacolato)diboron in the presence of a palladium catalyst. Suzuki coupling reactions between monomer 4 and dibromides 5 or 6 afforded polymers P1 and P2. The chloroform fraction of P1 with M_n of 5800 Da and an M_w of 7900 Da is able to be processed into films in BHJ devices. The analogous polymer P2 with linear alkyl substituents on the thiophene-bridged units had $M_n=15000$ Da and $M_w=23900$ Da in its chloroform fraction. (Table 1) The thermo-gravimetric analysis (TGA) curves are shown in Fig. 1c. The results found that the polymers exhibit good thermal stability with 5% weight-loss temperature (T_d) value of 340 °C and 406 °C for P1 and P2, respectively. Thermal

properties of the copolymers were determined by differential scanning calorimetry (DSC). As shown in **Figure S1** (Supporting Information), DSC analysis of all the polymers demonstrated no apparent thermal transition up to 275 °C. This indicated that all polymers possessed the amorphous nature.

3.2. Absorption spectra

Absorption spectra of the polymers in chloroform and solid thin films are shown in **Fig. 1** and the values of the absorption maxima are illustrated in **Table 2**. In solution, the polymers P1 and P2 exhibit the short-wavelength absorption at 351 nm which originates from the $\pi-\pi^*$ transition of the conjugated backbones, whereas the long-wavelength absorption peak at 526 nm for P1 and 511 nm for P2 are attributed to the internal charge transfer interaction from the donor to the acceptor units. As shown in the film (**Fig. 1**), the absorption bands of P1 are broad and red-shifted to 531 nm, which can be attributed to stronger interchain packing in the ordered structure of P1 in the solid film. Notably, P2 also showed red-shift absorption maxima in the thin film as compared to those in chloroform solution, which can be ascribed to the weak interaction of polymer chains in the solid state, caused by the large dihedral angle of 80.9° between the anthracene moiety and the thiophene rings at the 9, 10-positions [28]. The onsets absorption spectra of the films are 633 nm for P1 and 644 nm for P2, corresponding to optical band gaps (E_g^{opt}) of 1.95 and 1.92 eV, individually.

3.3. Electronic energy levels and theoretical calculations

Cyclic voltammetry (CV) was performed to determine the HOMO and LUMO levels of the polymers. The oxidation onsets of P1 and P2 films measured by cyclic voltammetry (CV) were 0.72 V and 1.17 V, respectively. The CV curves are shown in **Fig. 1d**. According to the equation $E_{HOMO} = -e(E_{ox} + 4.40)$ (eV), the E_{HOMO} levels were calculated to be -5.12 eV for P1 and -5.57 eV for P2. Since V_{OC} is determined by the difference of LUMO energy level of acceptor and HOMO energy level of the

donor, the lower HOMO energy levels of P1 and P2 are beneficial to the high V_{OC} of the photovoltaic devices. To provide further insight into the fundamentals of molecular architecture, molecular simulation was carried out for P1 and P2, with a chain length of $n=1$ at the DFT B3LYP/6-31G (d) level with the Gaussian 09 program package. As depicted in **Scheme 2a**, the LUMOs of the donor-acceptor copolymers are well distributed along the conjugated chains, while their HOMOs are localized on the DTBT acceptor unit, suggesting effective delocalization of the HOMO band and p-type behavior. Although the HOMO and LUMO isosurface configurations of P1 were quite similar to those of P2, the backbone of P2 was markedly distorted compared to P1. Such steric hindrance by the alkyl side chains in P2 twisted the structure of the conjugated backbone, which is attributed to the interrupted internal charge transfer (ICT). However, for P2, both the HOMO and LUMO energy level are decreased. The electronic energy level diagrams of the donor and acceptor materials are shown in **Scheme 2b**.

3.4. Photovoltaic performance and electron mobility

PSCs were fabricated and characterized to investigate the photovoltaic properties of the polymers. The device structure used in this work is ITO/PEDOT: PSS/polymer: PC₇₁BM/Ca/Al. After the device optimization, solar cells were fabricated with blends of polymers and PC₇₁BM. Solar cells fabricated in a weight ratio of 1:3 in dichlorobenzene (DCB) solution gave the best performance. A PCE of 1.12% with V_{OC} of 0.82 V, a J_{SC} of 4.24 mA/cm², and a FF of 30.0% was obtained for P1: PC₇₁BM under 1 sun of simulated AM 1.5 G solar radiation (100 mW cm⁻²), while P2 exhibited a relatively higher PCE of 1.94% with a V_{OC} of 0.86 V, a J_{SC} of 6.29 mA/cm² and a FF of 35.9%. The J–V curves of PSCs are shown in **Fig.2a**, and the device performances are summarized in **Table 3**.

To further improve the photovoltaic performance of the device, we tried to employ a variety of

polar solvents, including methanol, ethanol, and propanol, to optimize the performance of PSCs. Inspired by recent work on post-solvent treatment, [29-33]. We modified the literature procedure as follows: (i) spin-coated the active layer and dried under vacuum; (ii) ethanol (or other polar solvents) was added dropwise on top of the active layer and a short wet time (such as 45 s) was required; (iii) polar solvent was removed by spin coating at high speed (such as 2500 rpm); (iv) dried under vacuum and annealed at 100 °C for 10 min. From **Table 3** and **Fig. 2b**, P2 was treated with different solvents. Remarkably, after the solvent exposure, the performance of P2-based PSCs was enhanced. The most optimized solvent was ethanol and the PCE values changed from 1.61% \pm 0.1% to 3.43% \pm 0.2%, with a largely increased V_{OC} ranging from 0.86 \pm 0.02 V to 1.02 \pm 0.01 V, and FF from 35.9% to 46.6%. The reduced HOMO level of the donor polymer resulted in a higher V_{OC} . However, polar solvent treatment on the P1: PC₇₁BM blend film did not show large enhancement, probably because of its non-uniform film formation and poor solubility of the DTBT unit. The effect of wetting time was investigated, and the results are plotted in **Fig. 2c**. In P2-based cells, the carrier mobility allowed improvement relative to P1-based cells. The electron and hole mobility were studied across the film by applying single-carrier space charge limited conduction (SCLC) method, giving electron mobility values of 3.62×10^{-7} and $4.78 \times 10^{-7} \text{ cm}^2 \text{ V}^{-1} \text{ S}^{-1}$, and hole mobility values of 6.99×10^{-8} and $2.27 \times 10^{-7} \text{ cm}^2 \text{ V}^{-1} \text{ S}^{-1}$ for P1 and P2, individually. ($J^{1/2} \sim V$ curves were shown in **Fig. 2d**) The slightly different carrier mobility of the two copolymers demonstrates that introduction of long or branched chains such as hexyl and 2-ethylhexyl on the molecular back-bone has an impact on their carrier mobility. This is probably due to their different packing and ordering structure. Additionally, the electron mobility of P2 is very close to the hole mobility, which indicates a good balance of carriers in the blend film and it could help to explain the improved device performance.

3.5. *Morphologies of the active layer*

Besides the above-mentioned parameters such as thermal stability, absorption, and energy levels, the morphology of the photoactive layer plays a key role in the photovoltaic performance of PSCs. We directly examined the surface morphology with or without polar solvent exposure via tapping-mode atomic force microscopy (AFM). The AFM topography images are shown in **Fig.3**. In the P2: PC₇₁BM blends, it could be observed that the blend film without solvent exposure exhibited relatively coarse phase separation between the polymer and PC₇₁BM with a root-mean-square (RMS) surface roughness of 0.47 nm (see **Fig.3a**). Globular clusters were formed on the surface by methanol treatment. It could be attributed to the PC₇₁BM domains, in which PC₇₁BM crystallized before the polymer solidified. The propanol-treated device (with roughness 0.84 nm) and ethanol-treated device (with roughness 0.38 nm) formed fiber-like interpenetrating morphologies. Tens of seconds of polar solvent treatment did not provide an adequate driving force for reconstructing the morphologies of the polymer films, possibly because polymers are relatively bulky as compared to the small molecules [34]. However, as some of the polar solvent molecules penetrated the active layer, PC₇₁BM particles could be redistributed to reduce the contact areas with the polar solvents, and after appropriate wetting time, PC₇₁BM particles aggregated to the tens-of-nanometers length domains, thus, forming nanoscale phase separation of the blend films (see **Fig.3a, 3d, 3e, and 3f**). This relatively smooth surface and more ordered structure are beneficial to the charge transport, thus leading to an increase in J_{SC} and V_{OC} , as well as the device efficiency.

4. Conclusions

In summary, two 2, 6-substituted anthracene-based polymers consist of anthracene and DTBT

units as building blocks in the main chain were synthesized by Suzuki coupling polymerization. The resulting two-dimensional polymers revealed good absorption and thermal stability. By directly attaching branched alkylthienyl side chains instead of linear alkyl-conjugated side chains on the anthracene unit, the molecular energy levels were effectively tuned with deeper HOMO levels of 5.12 eV and attainable V_{OC} of 0.82 eV for P1. The nonconjugated hexyl side chains were introduced in the DTBT back-bones to improve the solubility of the polymer and film formation of the active layer. As a result, an enhanced V_{OC} of 1.02 eV from the anthracene and DTBT copolymers (anthracene-based polymer) was obtained by introducing branched alkylthienyl chains in anthracene unit and linear alkyl chains in DTBT without sacrificing the J_{SC} of the original backbone. To the best of our knowledge, a V_{OC} of 1.02 V is one of the highest values for two dimensional anthracene-based polymers solar cells. Overall, this work demonstrates a good way to regulate the photovoltaic properties by effective selection of the side chains.

Acknowledgements

The present research was financially supported by the National Natural Science Foundation (No. 21074144, No. 51273209, No. 21102156), CAS External Cooperation Program (GJHZ1219) and Projects from Ningbo Science and Technology Bureau (2012B10022, 2012D10009, 2013D10013, 2013A610032 and 2013A610015).

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Figure Legends

Table 1 Molecular weights and thermal properties of P1 and P2.

Scheme 1 (a) Molecular structure of two reference polymers and target polymer; (b) Synthetic procedure of P1 and P2: (i) CuBr₂, t-butyl-nitrite, acetonitrile, 65 °C, 4 h; (ii) n-BuLi, THF, 0 °C then 50 °C, 2 h; 2, 6-dibromo-9, 10-anthraquinone, 1 h; and then SnCl₂•2H₂O in 20% HCl, 1.5 h; (iii) bis(pinacolato)diboron, Pd(dppf)₂Cl₂, KOAc, 1, 4-dioxane, 20 h; (iv) 2 M K₂CO₃ (aq.), Pd(PPh₃)₄, toluene, Aliquat 336, 95 °C, 48 h; (v) 2 M K₂CO₃(aq.), Pd(PPh₃)₄, toluene, Aliquat 336, 95 °C, 24 h.

Figure 1 The UV/Vis absorption spectra of P1 and P2 in (a) chloroform solution and (b) as a thin film; (c) TGA curves of P1 and P2 with a heating rate of 10 °C min⁻¹ under a N₂ atmosphere; (d) Cyclic voltammetry curve of P1 and P2 films.

Table 2 Optical and electrochemical properties of the polymers.

Scheme 2 (a) Calculated HOMOs and LUMOs of P1 and P2 using the DFT method at the B3LYP-6-31 g (d) level. (b) Energy levels of different components in a photovoltaic device.

Table 3 Performance of the polymer: PC₇₁BM BHJ solar cells before and after various polar solvent treatments with a wetting time of 45 s, at a blend ratio of 1:3 under the illumination with AM 1.5G, 100 mW cm⁻².

Figure 2 (a) J–V characteristics of the devices with the configuration of ITO/PEDOT: PSS/Polymer: PC₇₁BM/Ca/Al under the illumination of AM 1.5G, 100 mW cm⁻². (b) Current density-voltage (J-V) curves of the PSCs based on P2/PC₇₁BM (1:3, w/w) with solvent exposure. (c) Wetting time dependence of PSCs performance of P2. (d) J^{1/2}~V characteristics of electron-only (ITO/Al/Polymer: PC₇₁BM/Ca/Al). The inset depicts the hole-only (ITO/PEDOT: PSS/Polymer: PC₇₁BM/Au) devices.

Figure 3 Tapping-mode atomic force microscopy (AFM) topography image of the blend film of

P2/PC₇₁BM (1:4, w/w); (a) without solvent treatment, (b) with methanol treatment, (c) with propanol treatment, (d) with ethanol treatment, (e) three-dimensional (3D) surface plot without solvent treatment, and (f) 3D surface plot with ethanol treatment. (All image sizes are 2.0 μm ×2.0 μm .)

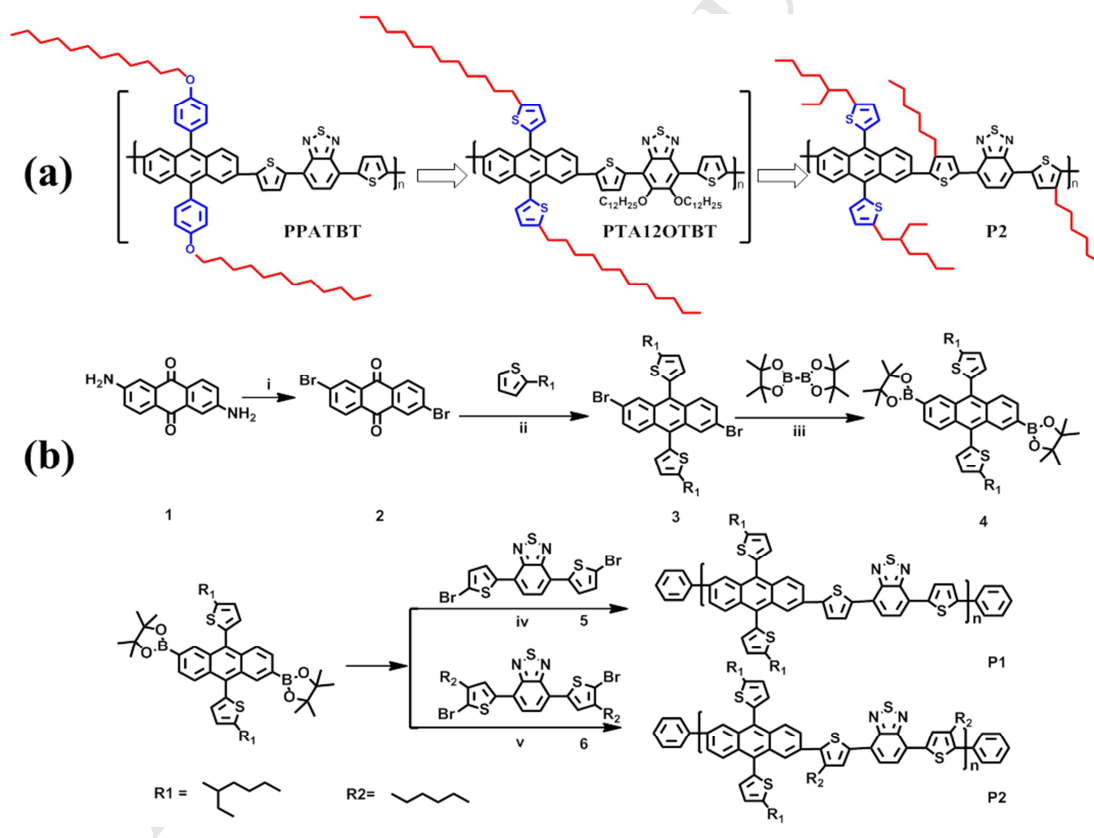
Figures and Schemes

Table 1

Polymer	M_n (Da) ^a	M_w (Da) ^a	PDI ^a	T_d (°C) ^b
P1	5800	7900	1.36	340
P2	15000	23900	1.59	406

^a M_n , M_w and PDI of polymers were determined by GPC using polystyrenes as standards with chloroform as eluent.

^b The temperature of 5% weight loss under nitrogen.



Scheme 1

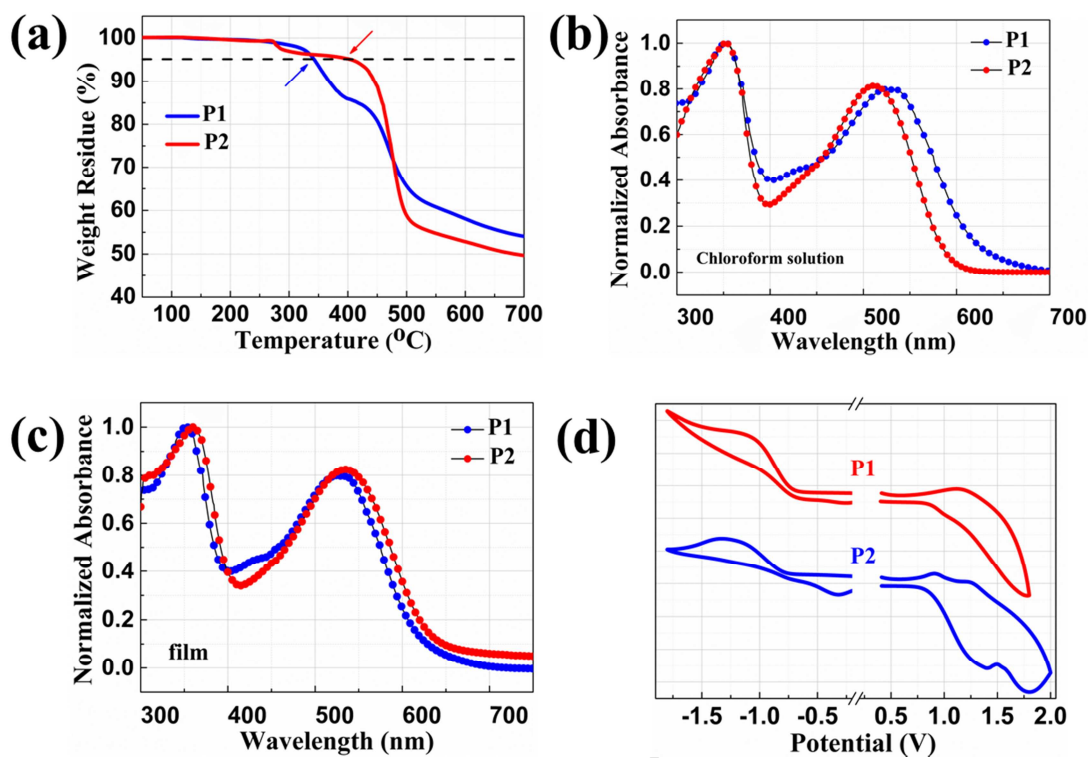
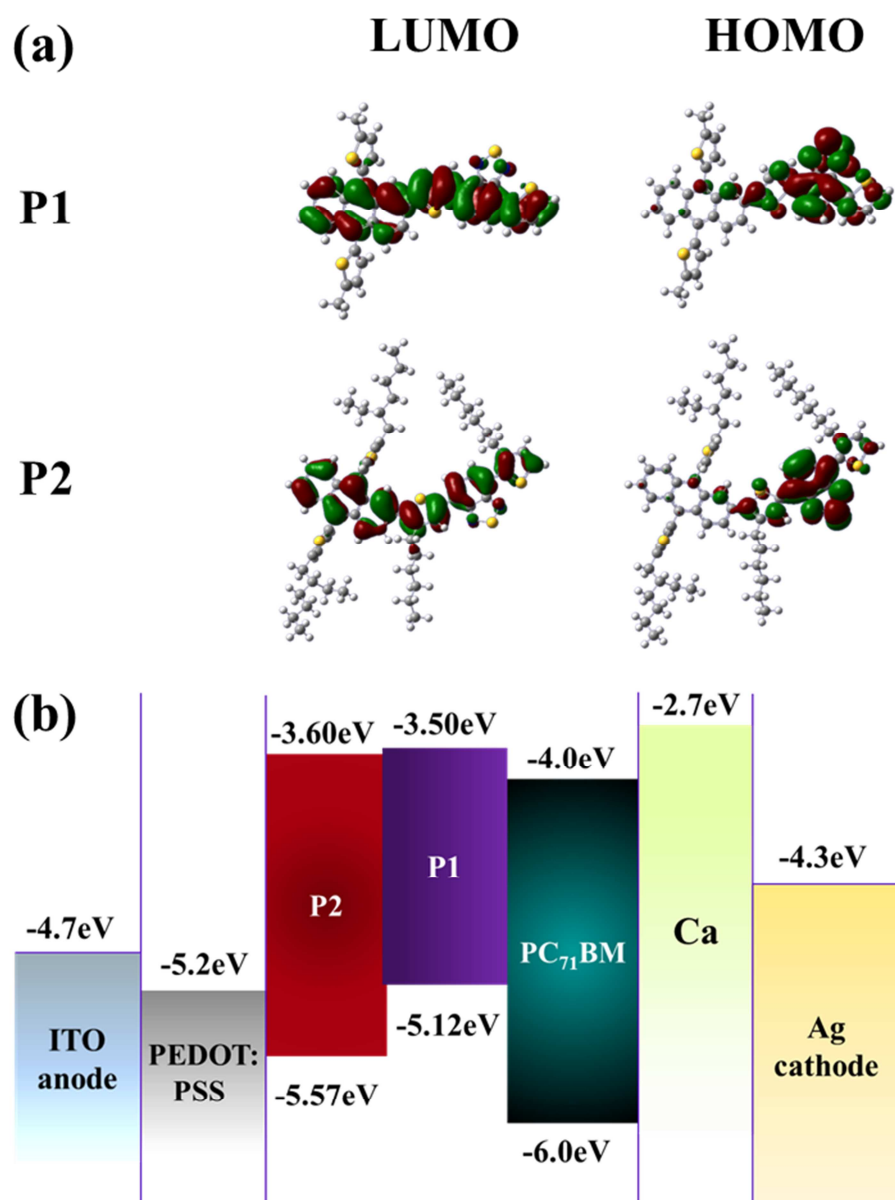


Figure 1

Table 2

UV-Vis absorption							
Polymer	solution		film			Cyclic Voltammetry	
	$\lambda_{\max}(\text{nm})$	$\lambda_{\text{onset}}(\text{nm})$	$\lambda_{\max}(\text{nm})$	$\lambda_{\text{onset}}(\text{nm})$	Band gap	HOMO(eV)	LUMO(eV)
P1	351,526	594	354,531	633	1.95	-5.12	-3.50
P2	351,511	632	359,535	644	1.93	-5.57	-3.60



Scheme 2

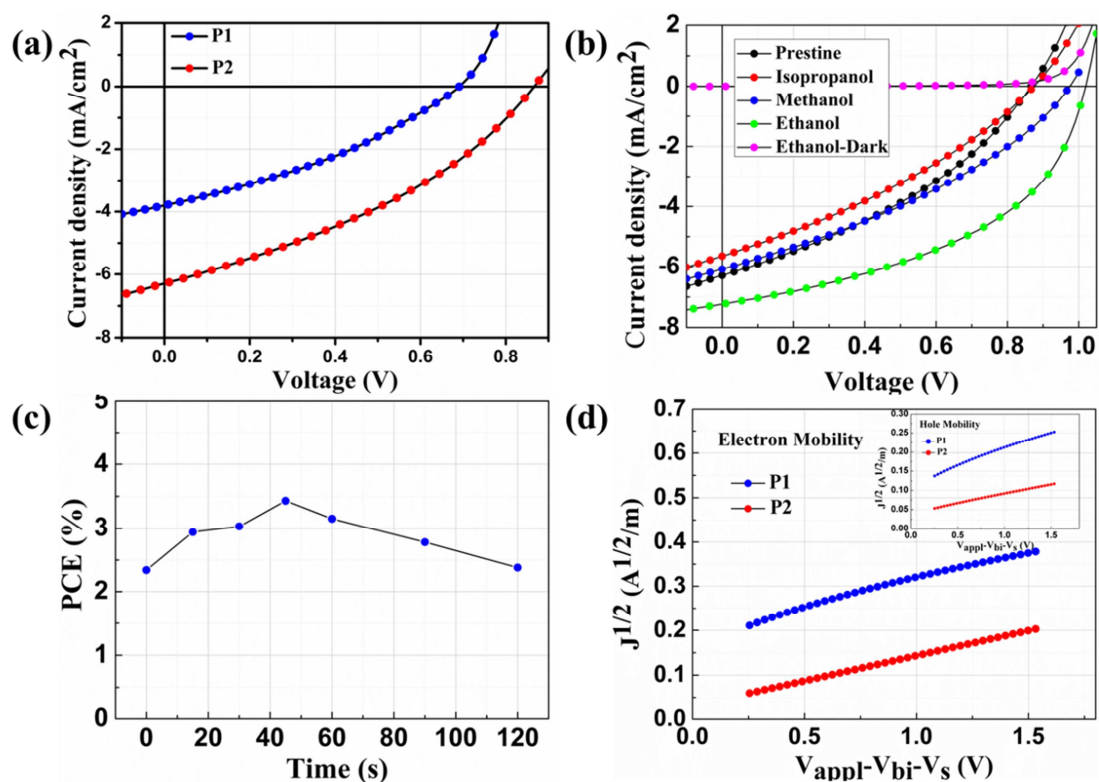


Figure 2

Table 3

Solvent treatment	J _{SC} [mA cm ⁻²]	V _{OC} [V]	FF [%]	PCE [%]
P1				
none	4.24 ± 0.2	0.82 ± 0.02	30.0 ± 0.3	1.12 ± 0.2
propanol	3.82 ± 0.4	0.84 ± 0.03	28.5 ± 0.5	0.90 ± 0.3
methanol	5.00 ± 0.4	0.82 ± 0.02	30.5 ± 0.5	1.23 ± 0.2
ethanol	5.64 ± 0.3	0.86 ± 0.02	32.2 ± 0.3	1.51 ± 0.4
P2				
none	6.29 ± 0.3	0.86 ± 0.02	35.9 ± 0.2	1.94 ± 0.2
propanol	5.64 ± 0.2	0.87 ± 0.02	32.7 ± 0.5	1.61 ± 0.1
methanol	6.08 ± 0.2	0.97 ± 0.02	34.7 ± 0.2	2.05 ± 0.2
ethanol	7.23 ± 0.1	1.02 ± 0.01	46.6 ± 0.3	3.43 ± 0.2

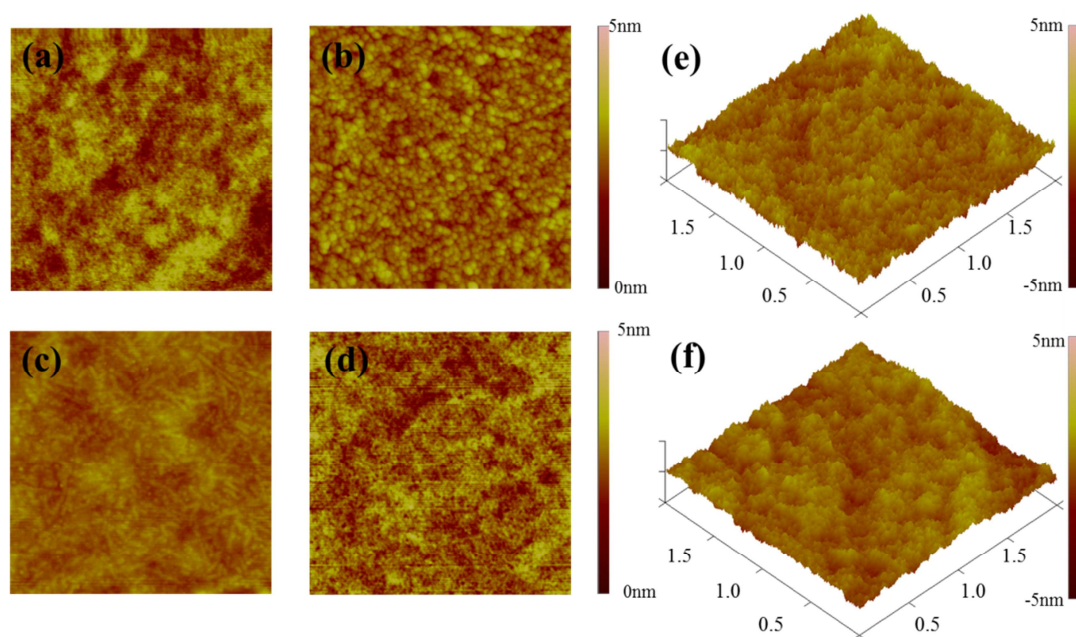


Figure 3

Highlights

1. Two novel conjugated donor-acceptor polymers were synthesized and characterized.
2. By fine tuning side chains, polymers with low lying HOMO and high V_{OC} of 1.02 V were obtained.
3. The V_{OC} of the polymer containing 3-hexylthiophene was enhanced without sacrificing the J_{SC} .
4. The V_{OC} of 1.02 V is among the highest value for anthracene-based polymer solar cells reported.
5. This work exhibits a good way to regulate the molecular energy levels by fine tuning side chains.

Effective side chain selection for enhanced open circuit voltage of polymer solar cells based on 2D-conjugated anthracene derivatives

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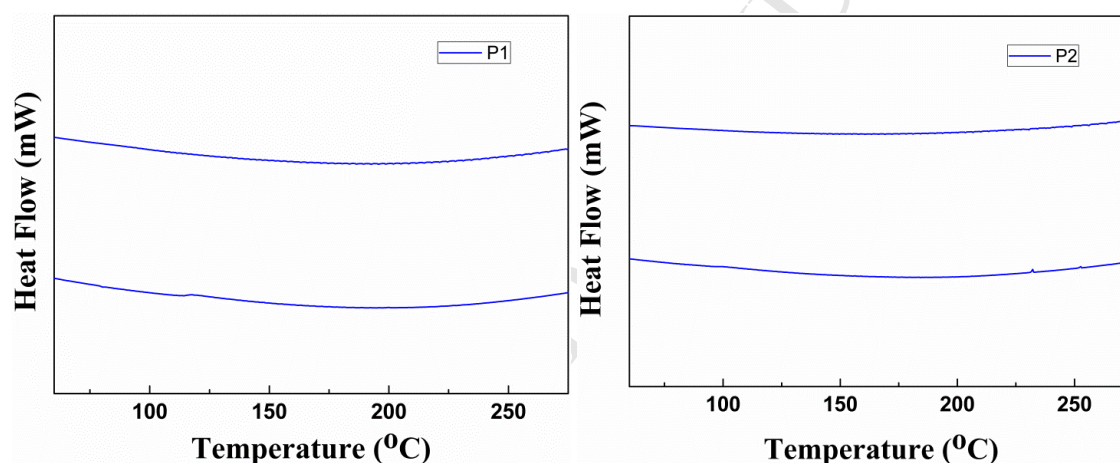


Fig. S1 Differential scanning calorimetry (DSC) curves of P1 and P2.