Stereoselective Synthesis of a (5R,6S)-6-[(R)-1-Hydroxyethyl]-2-thioxopenam Ester through a Hydroxy Group Directed Chlorinolysis

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Hydroxy group directed chlorinolysis of (3S,4R)-3-[(R)-1-hydroxyethyl]-4-ethylthioazetidin-2-one (4) gives predominantly the corresponding <math>(4S)-4-chloroazetidinone (5) which is cyclised to the (5R,6S)-6-[(R)-1-hydroxyethyl]-2-thioxopenam (1).

We and others have described the synthesis of the 2-thioxopenam ring system^{1,2} which is a versatile intermediate for the preparation of broad spectrum antibacterial penems. We have extended our studies on the synthesis of this system and now report a stereoselective synthesis of the (5R,6S)-6-[(R)-1-hydroxyethyl]-2-thioxopenam (1).

The t-butyldimethylsilyl protected† 3-hydroxyethyl-bis-(acetylthio)-azetidinone (2) was synthesised according to pro-

[†] The protection of the hydroxyethyl group is required during the generation of the bis(acetyl) ketene dithioacetal.

R X	at C-4
(2) OSiMe ₂ Bu ^t SEt	R
(3) OSiMe ₂ Bu ^t Cl	R
(4) OH SEt	R
(5) OH Cl	R,S
(6) OH SCH ₂ CH=CH ₂	R
(7) $H SCH_2CH=CH_2 (trans)$ (r	acemic)
(8) H Cl (cis-trans) (r	acemic)

cedures previously published.^{2,3} Treatment of (2) with chlorine (CHCl₃, 20 °C) gave cleanly and in good yield only the (4R)-4-chloroazetidinone (3) in accordance with the reported procedure.² The absence of the corresponding (4S)-isomer presumably reflects the high level of steric crowding afforded by the proximal silylated side-chain. Cyclisation of (3), through deacetylation with imidazole (dioxane-water, 9:1, 20 °C),¹ proceeded with inversion at C-4, giving the (5S)-thioxopenam in 90% yield.²

In accordance with the procedure used for the synthesis of a (5R)-2-aryloxypenem, desilylation using a 1 m solution of anhydrous hydrogen chloride in dimethylformamide (room

temp.) afforded the hydroxy derivative (4) in 70% yield. Subsequent chlorination of (4) (1.5 equiv. of Cl₂, CHCl₃, -40 °C) gave the isomeric chloroazetidinones[‡] (5) in 34% yield with 4S:4R > 4:1. Similar chlorinolysis of the allylthio azetidinone (6) gave (5) in the ratio 4S:4R=4:1. The yield of (5) could be improved to 60-80% by conducting the chlorinolysis of (4) in anhydrous benzene (1.5 equiv. of Cl₂, 5-7 °C) with 4S: 4R = 4-6: 1. In comparison, the chlorinolysis (1.1 equiv. of Cl₂, CHCl₃, -20 °C) of the 3-ethylazetidinone (7) gave a 1:1 mixture of cis- and trans-4-chloro-derivatives (8) in ca. 80% yield, indicating the directing influence of the hydroxy group as previously proposed. The (4R)- and (4S)-isomers of the 4-chloro-compound (5) were readily separated by column chromatography (silica gel, ethyl acetatehexane). Cyclisation of the (4S)-chloroazetidinone (5) (imidazole, dioxane-water, 9:1, room temp.) gave only the (5R,6S)-6-[(R)-1-hydroxyethyl]-2-thioxopenam (1) in quantitative yield, v_{max} (liquid film) 1791 and 1751 cm⁻¹; ¹H n.m.r. $(CDCl_3) \delta 1.41 (d, J 6.3 Hz, CHCH_3), 3.71 (dd, J_1 6.4, J_2 1.46)$ Hz, 6-H), 4.30—4.45 (m, 8-H), 5.41 (s, 3-H), and 5.89 (d, J1.46 Hz, 5-H); $[\alpha]_D^{21.5} + 23.5^{\circ}$ (c l, CHCl₃).

Tanaka² and we³ have shown that the thioxopenam can be readily alkylated, for example with an alkyl bromide in the presence of base (*e.g.* di-isopropylethylamine) to give directly the corresponding (5*R*,6*S*)-6-[(*R*)-1-hydroxyethyl]penems.

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[‡] All new compounds gave satisfactory combustion analysis and/or accurate mass measurement.