

## Quantitative correlations of activation parameters and procedural factors—dependence on reaction type

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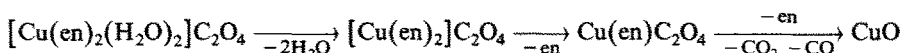
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(Received 7 November 1990)

### Abstract

The dependence of the correlation of kinetic parameters (energy of activation and pre-exponential factor) and procedural factors (sample mass and heating rate) on the type of reaction in non-isothermal thermogravimetry is established here for the first time. The effect of heating rate and sample mass on the stages of decomposition of diaquabis(ethylenediamine)copper(II) oxalate



has been studied non-isothermally. The kinetic parameters, calculated using both the mechanistic and non-mechanistic equations, show a systematic decrease with increase in either heating rate or sample mass for the dehydration and deamination reactions. For the decomposition reaction, the kinetic parameters are not appreciably affected by procedural factors. Mathematical correlations of high reliability are established between kinetic parameters and heating rate/sample mass using both the mechanistic and non-mechanistic equations for the dehydration and deamination reactions. Thus it has been found that the type of reaction is decisive in the correlation of kinetic parameters with procedural factors. The quantification follows a rectangular hyperbolic equation for the dehydration and a parabolic one for the deamination. No quantitative correlations were possible for the final decomposition of the oxalate to oxide.

For all three reaction types, the rate-controlling process is random nucleation with the formation of one nucleus on each particle. It is observed that the mechanism of these reactions is not affected by the variations in sample mass and heating rate, or by the reaction type.

### INTRODUCTION

Results from TG curves are known to be affected by a number of experimental variables such as heating rate, sample mass, particle size, packing, atmosphere etc. [1–3]. Although the dependence of  $E$  and  $A$  on the sample mass and heating rate is well known, only comparatively recently

have attempts been made to study the dependence quantitatively [4–12]. However, no effort seems to have been made so far to explore the possible relation between the type of reaction and the correlation of kinetic parameters with procedural factors.

In this paper we report the results of our attempts to evolve the mathematical correlations between the procedural factors and kinetic parameters for three reaction types, namely the successive dehydration, deamination and final decomposition reactions of diaquabis(ethylenediamine)copper(II) oxalate. The evaluation of kinetic parameters using mechanistic and non-mechanistic equations from non-isothermal TG curves is also discussed.

In view of the presence of ethylenediamine (en), one of the simplest chelating amines, and also the incorporation of two water molecules in the coordination sphere,  $[\text{Cu(en)}_2(\text{H}_2\text{O})_2]\text{C}_2\text{O}_4$  has been chosen as a model complex for studying the dependence of kinetic parameters on procedural factors for both the dehydration and deamination reactions. The complex also gives non-overlapping and clear-cut stoichiometric reactions of three reaction types, i.e. a reversible dehydration followed by a reversible deamination followed by a non-reversible decomposition reaction.

## EXPERIMENTAL

### *Preparation of the complex*

The  $[\text{Cu(en)}_2(\text{H}_2\text{O})_2]\text{C}_2\text{O}_4$  was prepared according to the procedures described in the literature [13]. The violet complex was characterized by spectral and chemical methods. The average particle size, determined by a Fisher sub-sieve sizer, was 50  $\mu\text{m}$ . The copper content in the complex was analysed gravimetrically. Elemental analyses were carried out using a Carlo Erba microelemental analyser.

### *Instruments*

The TG–DTG experiments were carried out with a DuPont 2000 thermal analyser in conjunction with a 951 thermogravimetric analyser. The experiments were carried out in pure dry nitrogen, purged at a rate of 50  $\text{cm}^3 \text{min}^{-1}$ . In order to study the effect of heating rate, the TG experiments were carried out at eight heating rates (1, 2, 5, 10, 15, 20, 50 and 100  $^\circ\text{C min}^{-1}$ ); the sample mass was kept constant at  $10 \pm 0.1 \text{ mg}$  in these experiments. To study the effect of sample mass, the heating rate was made constant (10  $^\circ\text{C min}^{-1}$ ) and eight sets of sample masses were employed. The samples were loaded directly onto the platinum sample pan of the TGA on which the mass was recorded directly. The particle size of the samples was the same in all the experiments, and the sample loading was done in as uniform a

manner as possible. X-ray powder diffractograms were recorded using a Philips 1710 diffractometer with a PW 1729 X-ray generator using Cu  $K\alpha$  radiation. Computational work was done with an IBM-PC/XT using a FORTRAN 77 program.

## RESULTS AND DISCUSSION

Typical TG-DTG curves of  $[\text{Cu}(\text{en})_2(\text{H}_2\text{O})_2]\text{C}_2\text{O}_4$  are given in Fig. 1. The first stage in the TG corresponds to the dehydration ( $-2\text{H}_2\text{O}$ ). The second stage involves the deamination ( $-\text{en}$ ) of the bis(ethylenediamine) complex to form the mono(ethylenediamine)copper(II) oxalate. The third stage comprises the decomposition of the mono(amine) complex to  $\text{CuO}$ . The intermediates and the residue have been identified by X-ray diffraction analysis.

The temperature of inception ( $T_i$ ), DTG peak temperature ( $T_s$ ) and the temperature of completion of reaction ( $T_f$ ) for each stage with different sample masses and heating rates are tabulated in Table 1. For any given temperature interval, the extent of decomposition is greater at a slow heating rate than at a faster heating rate. As the heating rate increases the initial procedural decomposition temperature  $T_i$  exhibits a tendency to increase. Similarly, the temperature of completion of reaction,  $T_f$ , also increases with increasing heating rate and sample mass. It is also observed that the reaction interval ( $T_f - T_i$ ) increases as the heating rate is increased for both the dehydration and deamination reactions. Concerning the effect of sample mass, it can be observed that  $T_i$  was virtually constant for the dehydration and deamination stages. This observation is consistent with the literature

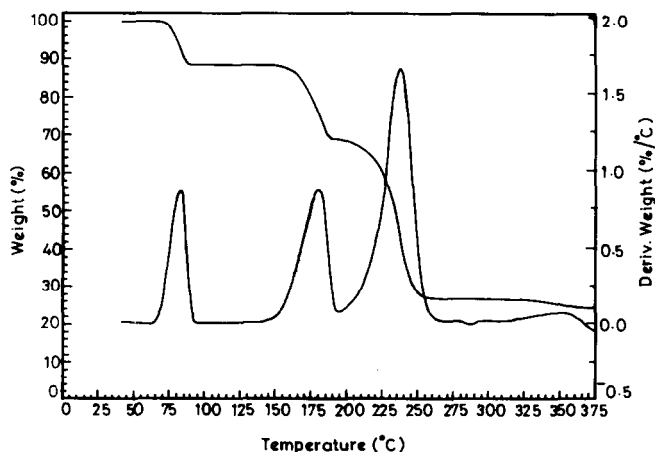


Fig. 1. TG-DTG curves of  $[\text{Cu}(\text{en})_2(\text{H}_2\text{O})_2]\text{C}_2\text{O}_4$ .

TABLE 1

Phenomenological data for the thermal decomposition of  $[\text{Cu}(\text{en})_2(\text{H}_2\text{O})_2]\text{C}_2\text{O}_4$ 

| Sample mass<br>(mg)  | $T_i$<br>(°C) | $T_f$<br>(°C) | $T_s$<br>(°C) | Heating rate<br>(°C min <sup>-1</sup> ) | $T_i$<br>(°C) | $T_f$<br>(°C) | $T_s$<br>(°C) |
|----------------------|---------------|---------------|---------------|-----------------------------------------|---------------|---------------|---------------|
| <b>Dehydration</b>   |               |               |               |                                         |               |               |               |
| 1.076                | 85            | 105           | 96.3          | 1                                       | 70            | 90            | 82.3          |
| 2.487                | 65            | 102           | 91.2          | 2                                       | 80            | 100           | 90.6          |
| 4.885                | 70            | 107           | 99.2          | 5                                       | 75            | 104           | 95.2          |
| 7.436                | 70            | 115           | 101.4         | 10                                      | 94            | 126           | 99.0          |
| 10.00                | 70            | 105           | 99.0          | 15                                      | 80            | 132           | 113.8         |
| 12.494               | 73            | 123           | 107.4         | 20                                      | 90            | 143           | 118.5         |
| 15.206               | 86            | 128           | 112.4         | 50                                      | 96            | 183           | 134.7         |
| 20.743               | 78            | 130           | 113.2         | 100                                     | 100           | 205           | 152.4         |
| <b>Deamination</b>   |               |               |               |                                         |               |               |               |
| 1.076                | 170           | 197           | 191.2         | 1                                       | 155           | 190           | 179.6         |
| 2.487                | 170           | 202           | 193.2         | 2                                       | 159           | 194           | 185.6         |
| 4.885                | 177           | 210           | 202.9         | 5                                       | 166           | 203           | 194.2         |
| 7.436                | 175           | 215           | 204.5         | 10                                      | 169           | 212           | 190.0         |
| 10.00                | 160           | 205           | 190.0         | 15                                      | 183           | 232           | 217.5         |
| 12.494               | 170           | 219           | 206.1         | 20                                      | 175           | 230           | 214.8         |
| 15.206               | 173           | 221           | 209.8         | 50                                      | 183           | 240           | 225.3         |
| 20.743               | 170           | 224           | 211.5         | 100                                     | 205           | 290           | 249.3         |
| <b>Decomposition</b> |               |               |               |                                         |               |               |               |
| 1.076                | 197           | 285           | 263.8         | 1                                       | 190           | 260           | 237.1         |
| 2.487                | 202           | 285           | 263.3         | 2                                       | 194           | 262           | 242.2         |
| 4.885                | 210           | 285           | 265.4         | 5                                       | 203           | 275           | 254.4         |
| 7.436                | 215           | 285           | 273.5         | 10                                      | 212           | 270           | 250.4         |
| 10.00                | 205           | 272           | 250.4         | 15                                      | 232           | 300           | 285.0         |
| 12.494               | 219           | 280           | 270.1         | 20                                      | 230           | 292           | 272.6         |
| 15.206               | 221           | 285           | 264.9         | 50                                      | 240           | 305           | 278.6         |
| 20.743               | 224           | 292           | 270.0         | 100                                     | 290           | 365           | 336.4         |

reports [14]. For all three stages of decomposition,  $T_f$  increases as the sample mass is increased. This is because once the decomposition reaction has begun, it generally does not take place uniformly on every particle throughout the entire mass of the sample [15]. Under such non-homogeneous conditions, it would be expected that the time required for complete decomposition of a powdered solid would increase with increased sample mass. Because the furnace heating rate is linear, there would be a resultant increase in the observed value of  $T_f$  [16].

#### *Kinetic parameters*

The kinetic parameters were calculated using four integral equations, namely Coats–Redfern, MacCallum–Tanner, Horowitz–Metzger and

TABLE 2

Kinetic parameters using non-mechanistic equations for different sample masses for the dehydration reaction of  $[\text{Cu}(\text{en})_2(\text{H}_2\text{O})_2]\text{C}_2\text{O}_4$  ( $n = 1.32$ )<sup>a</sup>

| Sample mass (mg) | CR                               |                             |          | MT                               |                             |          | MKN                              |                             |          | HM                               |                             |          |
|------------------|----------------------------------|-----------------------------|----------|----------------------------------|-----------------------------|----------|----------------------------------|-----------------------------|----------|----------------------------------|-----------------------------|----------|
|                  | <i>E</i> (kJ mol <sup>-1</sup> ) | <i>A</i> (s <sup>-1</sup> ) | <i>r</i> | <i>E</i> (kJ mol <sup>-1</sup> ) | <i>A</i> (s <sup>-1</sup> ) | <i>r</i> | <i>E</i> (kJ mol <sup>-1</sup> ) | <i>A</i> (s <sup>-1</sup> ) | <i>r</i> | <i>E</i> (kJ mol <sup>-1</sup> ) | <i>A</i> (s <sup>-1</sup> ) | <i>r</i> |
| 1.076            | 292.7                            | $9.83 \times 10^{39}$       | 0.9969   | 292.5                            | $9.31 \times 10^{39}$       | 0.9970   | 292.6                            | $9.80 \times 10^{39}$       | 0.9969   | 299.2                            | $8.02 \times 10^{40}$       | 0.9961   |
| 2.487            | 169.5                            | $2.17 \times 10^{22}$       | 0.9984   | 168.3                            | $1.32 \times 10^{22}$       | 0.9985   | 169.5                            | $2.22 \times 10^{22}$       | 0.9984   | 173.1                            | $6.95 \times 10^{22}$       | 0.9986   |
| 4.885            | 151.7                            | $6.60 \times 10^{19}$       | 0.9984   | 150.3                            | $3.79 \times 10^{19}$       | 0.9985   | 151.7                            | $6.79 \times 10^{19}$       | 0.9984   | 164.2                            | $3.93 \times 10^{21}$       | 0.9984   |
| 7.436            | 128.6                            | $1.31 \times 10^{16}$       | 0.9979   | 127.2                            | $7.48 \times 10^{15}$       | 0.9981   | 128.7                            | $1.36 \times 10^{16}$       | 0.9979   | 136.9                            | $1.82 \times 10^{17}$       | 0.9985   |
| 10.00            | 142.7                            | $5.21 \times 10^{18}$       | 0.9975   | 141.2                            | $2.88 \times 10^{18}$       | 0.9977   | 142.7                            | $5.37 \times 10^{18}$       | 0.9975   | 157.2                            | $6.20 \times 10^{20}$       | 0.9980   |
| 12.494           | 118.0                            | $3.12 \times 10^{14}$       | 0.9982   | 116.5                            | $1.77 \times 10^{14}$       | 0.9984   | 118.1                            | $3.24 \times 10^{14}$       | 0.9982   | 128.0                            | $7.53 \times 10^{15}$       | 0.9980   |
| 15.206           | 130.2                            | $2.54 \times 10^{16}$       | 0.9979   | 128.8                            | $1.45 \times 10^{16}$       | 0.9981   | 130.3                            | $2.63 \times 10^{16}$       | 0.9979   | 146.5                            | $4.55 \times 10^{18}$       | 0.9972   |
| 20.743           | 105.8                            | $4.36 \times 10^{12}$       | 0.9984   | 104.3                            | $2.48 \times 10^{12}$       | 0.9986   | 106.0                            | $4.54 \times 10^{12}$       | 0.9984   | 117.9                            | $1.89 \times 10^{14}$       | 0.9978   |

<sup>a</sup> CR, Coats-Redfern; MT, MacCallum-Tanner; MKN, Madhusudanan-Krishnan-Ninan; HM, Horowitz-Metzger.

TABLE 3

Kinetic parameters using non-mechanistic equations for different sample masses for the deamination reaction of  $[\text{Cu}(\text{en})_2(\text{H}_2\text{O})_2]\text{C}_2\text{O}_4$  ( $n = 1.18$ )<sup>a</sup>

| Sample mass (mg) | CR                               |                             |          | MT                               |                             |          | MKN                              |                             |          | HM                               |                             |          |
|------------------|----------------------------------|-----------------------------|----------|----------------------------------|-----------------------------|----------|----------------------------------|-----------------------------|----------|----------------------------------|-----------------------------|----------|
|                  | <i>E</i> (kJ mol <sup>-1</sup> ) | <i>A</i> (s <sup>-1</sup> ) | <i>r</i> | <i>E</i> (kJ mol <sup>-1</sup> ) | <i>A</i> (s <sup>-1</sup> ) | <i>r</i> | <i>E</i> (kJ mol <sup>-1</sup> ) | <i>A</i> (s <sup>-1</sup> ) | <i>r</i> | <i>E</i> (kJ mol <sup>-1</sup> ) | <i>A</i> (s <sup>-1</sup> ) | <i>r</i> |
| 1.076            | 277.9                            | $6.04 \times 10^{29}$       | 0.9979   | 279.0                            | $8.42 \times 10^{29}$       | 0.9980   | 277.9                            | $6.11 \times 10^{29}$       | 0.9979   | 292.0                            | $2.38 \times 10^{31}$       | 0.9974   |
| 2.487            | 251.5                            | $4.97 \times 10^{26}$       | 0.9984   | 252.5                            | $6.33 \times 10^{26}$       | 0.9985   | 251.6                            | $5.06 \times 10^{26}$       | 0.9984   | 265.2                            | $1.73 \times 10^{28}$       | 0.9985   |
| 4.885            | 235.8                            | $2.54 \times 10^{24}$       | 0.9979   | 236.8                            | $3.14 \times 10^{24}$       | 0.9980   | 235.8                            | $2.59 \times 10^{24}$       | 0.9979   | 252.1                            | $1.62 \times 10^{26}$       | 0.9982   |
| 7.436            | 216.1                            | $1.19 \times 10^{22}$       | 0.9989   | 217.0                            | $1.39 \times 10^{22}$       | 0.9990   | 216.2                            | $1.22 \times 10^{22}$       | 0.9989   | 231.3                            | $5.64 \times 10^{23}$       | 0.9989   |
| 10.00            | 204.3                            | $2.75 \times 10^{21}$       | 0.9968   | 204.9                            | $2.88 \times 10^{21}$       | 0.9971   | 204.5                            | $2.82 \times 10^{21}$       | 0.9968   | 220.1                            | $1.68 \times 10^{23}$       | 0.9966   |
| 12.494           | 194.8                            | $4.30 \times 10^{19}$       | 0.9987   | 195.5                            | $4.66 \times 10^{19}$       | 0.9988   | 194.9                            | $4.42 \times 10^{19}$       | 0.9987   | 210.7                            | $2.41 \times 10^{21}$       | 0.9986   |
| 15.206           | 194.3                            | $2.69 \times 10^{19}$       | 0.9986   | 195.1                            | $2.95 \times 10^{19}$       | 0.9987   | 194.4                            | $2.77 \times 10^{19}$       | 0.9986   | 210.9                            | $1.72 \times 10^{21}$       | 0.9986   |
| 20.743           | 185.3                            | $2.44 \times 10^{18}$       | 0.9983   | 186.0                            | $2.61 \times 10^{18}$       | 0.9984   | 185.4                            | $2.51 \times 10^{18}$       | 0.9983   | 202.0                            | $1.64 \times 10^{20}$       | 0.9984   |

<sup>a</sup> CR, Coats-Redfern; MT, MacCallum-Tanner; MKN, Madhusudan-Krishnan-Ninan; HM, Horowitz-Metzger.

TABLE 4

Kinetic parameters using non-mechanistic equations for different sample masses for the decomposition reaction of  $[\text{Cu}(\text{en})_2(\text{H}_2\text{O})_2]\text{C}_2\text{O}_4$  ( $n = 1.05$ )<sup>a</sup>

| Sample mass (mg) | CR                               |                             |          | MT                               |                             |          | MKN                              |                             |          | HM                               |                             |          |
|------------------|----------------------------------|-----------------------------|----------|----------------------------------|-----------------------------|----------|----------------------------------|-----------------------------|----------|----------------------------------|-----------------------------|----------|
|                  | <i>E</i> (kJ mol <sup>-1</sup> ) | <i>A</i> (s <sup>-1</sup> ) | <i>r</i> | <i>E</i> (kJ mol <sup>-1</sup> ) | <i>A</i> (s <sup>-1</sup> ) | <i>r</i> | <i>E</i> (kJ mol <sup>-1</sup> ) | <i>A</i> (s <sup>-1</sup> ) | <i>r</i> | <i>E</i> (kJ mol <sup>-1</sup> ) | <i>A</i> (s <sup>-1</sup> ) | <i>r</i> |
| 1.076            | 234.8                            | $1.55 \times 10^{21}$       | 0.9995   | 236.7                            | $2.43 \times 10^{21}$       | 0.9995   | 234.9                            | $1.59 \times 10^{21}$       | 0.9995   | 253.9                            | $1.19 \times 10^{23}$       | 0.9999   |
| 2.487            | 228.6                            | $2.78 \times 10^{20}$       | 0.9992   | 230.6                            | $4.32 \times 10^{20}$       | 0.9993   | 228.7                            | $2.86 \times 10^{20}$       | 0.9992   | 243.1                            | $7.28 \times 10^{21}$       | 0.9984   |
| 4.885            | 244.6                            | $8.49 \times 10^{21}$       | 1.0000   | 246.8                            | $1.41 \times 10^{22}$       | 1.0000   | 244.7                            | $8.70 \times 10^{21}$       | 1.0000   | 259.8                            | $2.53 \times 10^{23}$       | 0.9997   |
| 7.436            | 226.0                            | $9.23 \times 10^{19}$       | 0.9970   | 228.0                            | $1.44 \times 10^{20}$       | 0.9972   | 226.1                            | $9.49 \times 10^{19}$       | 0.9970   | 246.4                            | $8.69 \times 10^{21}$       | 0.9979   |
| 10.00            | 212.9                            | $3.05 \times 10^{19}$       | 0.9994   | 214.4                            | $4.15 \times 10^{19}$       | 0.9995   | 213.0                            | $3.14 \times 10^{19}$       | 0.9994   | 232.9                            | $3.11 \times 10^{21}$       | 0.9994   |
| 12.494           | 234.7                            | $9.11 \times 10^{20}$       | 0.9972   | 236.7                            | $1.45 \times 10^{21}$       | 0.9974   | 234.8                            | $9.35 \times 10^{20}$       | 0.9972   | 255.0                            | $8.81 \times 10^{22}$       | 0.9979   |
| 15.206           | 258.1                            | $1.91 \times 10^{23}$       | 0.9974   | 260.3                            | $3.36 \times 10^{23}$       | 0.9975   | 258.1                            | $1.95 \times 10^{23}$       | 0.9974   | 270.7                            | $3.22 \times 10^{24}$       | 0.9962   |
| 20.743           | 267.8                            | $1.43 \times 10^{24}$       | 0.9954   | 270.1                            | $2.62 \times 10^{24}$       | 0.9957   | 267.8                            | $1.46 \times 10^{24}$       | 0.9954   | 286.6                            | $9.71 \times 10^{25}$       | 0.9970   |

<sup>a</sup> CR, Coats-Redfern; MT, MacCallum-Tanner; MKN, Madhusudanan-Krishnan-Ninan; HM, Horowitz-Metzger.

TABLE 5

Kinetic parameters using non-mechanistic equations for different heating rates for the dehydration reaction of  $[\text{Cu}(\text{en})_2(\text{H}_2\text{O})_2]\text{C}_2\text{O}_4$  ( $n = 1.32$ )<sup>a</sup>

| Heating<br>rate<br>(°C<br>min <sup>-1</sup> ) | CR                                     |                                |          | MT                                     |                                |          | MKN                                    |                                |          | HM                                     |                                |          |
|-----------------------------------------------|----------------------------------------|--------------------------------|----------|----------------------------------------|--------------------------------|----------|----------------------------------------|--------------------------------|----------|----------------------------------------|--------------------------------|----------|
|                                               | <i>E</i><br>(kJ<br>mol <sup>-1</sup> ) | <i>A</i><br>(s <sup>-1</sup> ) | <i>r</i> | <i>E</i><br>(kJ<br>mol <sup>-1</sup> ) | <i>A</i><br>(s <sup>-1</sup> ) | <i>r</i> | <i>E</i><br>(kJ<br>mol <sup>-1</sup> ) | <i>A</i><br>(s <sup>-1</sup> ) | <i>r</i> | <i>E</i><br>(kJ<br>mol <sup>-1</sup> ) | <i>A</i><br>(s <sup>-1</sup> ) | <i>r</i> |
| 1                                             | 267.8                                  | $1.17 \times 10^{37}$          | 0.9978   | 267.1                                  | $9.28 \times 10^{36}$          | 0.9979   | 267.7                                  | $1.17 \times 10^{37}$          | 0.9978   | 277.1                                  | $2.81 \times 10^{38}$          | 0.9972   |
| 2                                             | 260.9                                  | $2.91 \times 10^{35}$          | 0.9985   | 260.3                                  | $2.35 \times 10^{35}$          | 0.9986   | 260.9                                  | $2.92 \times 10^{35}$          | 0.9985   | 269.1                                  | $4.40 \times 10^{36}$          | 0.9981   |
| 5                                             | 183.1                                  | $1.73 \times 10^{24}$          | 0.9975   | 181.9                                  | $1.08 \times 10^{24}$          | 0.9977   | 183.1                                  | $1.77 \times 10^{24}$          | 0.9975   | 193.6                                  | $5.41 \times 10^{25}$          | 0.9971   |
| 10                                            | 142.7                                  | $5.21 \times 10^{18}$          | 0.9975   | 141.2                                  | $2.88 \times 10^{18}$          | 0.9977   | 142.7                                  | $5.37 \times 10^{18}$          | 0.9975   | 157.2                                  | $6.20 \times 10^{20}$          | 0.9980   |
| 15                                            | 118.6                                  | $1.56 \times 10^{14}$          | 0.9984   | 117.3                                  | $9.49 \times 10^{13}$          | 0.9985   | 118.7                                  | $1.62 \times 10^{14}$          | 0.9984   | 125.1                                  | $1.15 \times 10^{15}$          | 0.9982   |
| 20                                            | 115.3                                  | $1.96 \times 10^{14}$          | 0.9982   | 113.8                                  | $1.13 \times 10^{14}$          | 0.9984   | 115.4                                  | $2.04 \times 10^{14}$          | 0.9983   | 129.9                                  | $1.87 \times 10^{16}$          | 0.9976   |
| 50                                            | 79.9                                   | $7.59 \times 10^8$             | 0.9965   | 78.7                                   | $5.08 \times 10^8$             | 0.9971   | 80.1                                   | $7.91 \times 10^8$             | 0.9965   | 87.1                                   | $6.00 \times 10^9$             | 0.9941   |
| 100                                           | 65.1                                   | $7.20 \times 10^6$             | 0.9971   | 64.0                                   | $5.37 \times 10^6$             | 0.9977   | 65.3                                   | $7.46 \times 10^6$             | 0.9972   | 73.9                                   | $8.25 \times 10^7$             | 0.9946   |

<sup>a</sup> CR, Coats-Redfern; MT, MacCallum-Tanner; MKN, Madhusudan-Krishnan-Ninan; HM, Horowitz-Metzger.

TABLE 6

Kinetic parameters using non-mechanistic equations for different heating rates for the deamination reaction of  $[\text{Cu}(\text{en})_2(\text{H}_2\text{O})_2]\text{C}_2\text{O}_4$  ( $n = 1.18$ )<sup>a</sup>

| Heating rate<br>(°C<br>min <sup>-1</sup> ) | CR                                     |                                |          | MT                                     |                                |          | MKN                                    |                                |          | HM                                     |                                |          |
|--------------------------------------------|----------------------------------------|--------------------------------|----------|----------------------------------------|--------------------------------|----------|----------------------------------------|--------------------------------|----------|----------------------------------------|--------------------------------|----------|
|                                            | <i>E</i><br>(kJ<br>mol <sup>-1</sup> ) | <i>A</i><br>(s <sup>-1</sup> ) | <i>r</i> | <i>E</i><br>(kJ<br>mol <sup>-1</sup> ) | <i>A</i><br>(s <sup>-1</sup> ) | <i>r</i> | <i>E</i><br>(kJ<br>mol <sup>-1</sup> ) | <i>A</i><br>(s <sup>-1</sup> ) | <i>r</i> | <i>E</i><br>(kJ<br>mol <sup>-1</sup> ) | <i>A</i><br>(s <sup>-1</sup> ) | <i>r</i> |
| 1                                          | 246.2                                  | $8.06 \times 10^{25}$          | 0.9987   | 246.9                                  | $9.45 \times 10^{25}$          | 0.9988   | 246.2                                  | $8.19 \times 10^{25}$          | 0.9987   | 260.1                                  | $3.29 \times 10^{27}$          | 0.9983   |
| 2                                          | 237.4                                  | $6.67 \times 10^{24}$          | 0.9985   | 238.1                                  | $7.78 \times 10^{24}$          | 0.9986   | 237.4                                  | $6.80 \times 10^{24}$          | 0.9985   | 251.1                                  | $2.49 \times 10^{26}$          | 0.9984   |
| 5                                          | 224.1                                  | $1.63 \times 10^{23}$          | 0.9982   | 224.9                                  | $1.88 \times 10^{23}$          | 0.9983   | 224.1                                  | $1.67 \times 10^{23}$          | 0.9982   | 238.2                                  | $6.38 \times 10^{24}$          | 0.9984   |
| 10                                         | 204.3                                  | $2.75 \times 10^{21}$          | 0.9968   | 204.9                                  | $2.88 \times 10^{21}$          | 0.9971   | 204.5                                  | $2.82 \times 10^{21}$          | 0.9968   | 220.1                                  | $1.68 \times 10^{23}$          | 0.9966   |
| 15                                         | 195.5                                  | $1.21 \times 10^{19}$          | 0.9986   | 196.5                                  | $1.43 \times 10^{19}$          | 0.9987   | 195.6                                  | $1.25 \times 10^{19}$          | 0.9987   | 205.2                                  | $1.27 \times 10^{20}$          | 0.9989   |
| 20                                         | 193.5                                  | $4.20 \times 10^{19}$          | 0.9987   | 194.2                                  | $4.61 \times 10^{19}$          | 0.9988   | 193.6                                  | $4.32 \times 10^{19}$          | 0.9987   | 213.5                                  | $6.24 \times 10^{21}$          | 0.9986   |
| 50                                         | 180.8                                  | $5.88 \times 10^{17}$          | 0.9940   | 181.8                                  | $6.82 \times 10^{17}$          | 0.9946   | 180.9                                  | $6.08 \times 10^{17}$          | 0.9940   | 189.8                                  | $5.15 \times 10^{18}$          | 0.9924   |
| 100                                        | 158.2                                  | $7.95 \times 10^{14}$          | 0.9904   | 159.5                                  | $9.48 \times 10^{14}$          | 0.9915   | 158.4                                  | $8.26 \times 10^{14}$          | 0.9905   | 168.0                                  | $7.49 \times 10^{15}$          | 0.9881   |

<sup>a</sup> CR, Coats-Redfern; MT, MacCallum-Tanner; MKN, Madhusudan-Krishnan-Ninan; HM, Horowitz-Metzger.

TABLE 7

Kinetic parameters using non-mechanistic equations for different heating rates for the decomposition reaction of  $[\text{Cu}(\text{en})_2(\text{H}_2\text{O})_2]\text{C}_2\text{O}_4$  ( $n=1.05$ )<sup>a</sup>

| Heating rate<br>(°C<br>min <sup>-1</sup> ) | CR                                     |                                |          | MT                                     |                                |          | MKN                                    |                                |          | HM                                     |                                |          |
|--------------------------------------------|----------------------------------------|--------------------------------|----------|----------------------------------------|--------------------------------|----------|----------------------------------------|--------------------------------|----------|----------------------------------------|--------------------------------|----------|
|                                            | <i>E</i><br>(kJ<br>mol <sup>-1</sup> ) | <i>A</i><br>(s <sup>-1</sup> ) | <i>r</i> | <i>E</i><br>(kJ<br>mol <sup>-1</sup> ) | <i>A</i><br>(s <sup>-1</sup> ) | <i>r</i> | <i>E</i><br>(kJ<br>mol <sup>-1</sup> ) | <i>A</i><br>(s <sup>-1</sup> ) | <i>r</i> | <i>E</i><br>(kJ<br>mol <sup>-1</sup> ) | <i>A</i><br>(s <sup>-1</sup> ) | <i>r</i> |
| 1                                          | 247.1                                  | $3.28 \times 10^{22}$          | 0.9997   | 248.8                                  | $4.97 \times 10^{22}$          | 0.9997   | 247.2                                  | $3.36 \times 10^{22}$          | 0.9997   | 259.7                                  | $6.47 \times 10^{23}$          | 0.9992   |
| 2                                          | 238.6                                  | $5.41 \times 10^{21}$          | 0.9999   | 240.3                                  | $8.06 \times 10^{21}$          | 0.9999   | 238.7                                  | $5.54 \times 10^{21}$          | 0.9999   | 252.2                                  | $1.32 \times 10^{23}$          | 0.9996   |
| 5                                          | 250.3                                  | $4.87 \times 10^{22}$          | 0.9988   | 252.3                                  | $7.98 \times 10^{22}$          | 0.9989   | 250.3                                  | $4.99 \times 10^{22}$          | 0.9988   | 263.3                                  | $9.49 \times 10^{23}$          | 0.9978   |
| 10                                         | 212.9                                  | $3.05 \times 10^{19}$          | 0.9994   | 214.4                                  | $4.15 \times 10^{19}$          | 0.9995   | 213.0                                  | $3.14 \times 10^{19}$          | 0.9994   | 232.9                                  | $3.11 \times 10^{21}$          | 0.9994   |
| 15                                         | 238.3                                  | $6.71 \times 10^{20}$          | 0.9987   | 240.6                                  | $1.15 \times 10^{21}$          | 0.9988   | 238.4                                  | $6.89 \times 10^{20}$          | 0.9987   | 257.5                                  | $4.46 \times 10^{22}$          | 0.9985   |
| 20                                         | 260.6                                  | $3.20 \times 10^{23}$          | 0.9990   | 263.0                                  | $5.83 \times 10^{23}$          | 0.9991   | 260.7                                  | $3.27 \times 10^{23}$          | 0.9990   | 274.2                                  | $6.40 \times 10^{24}$          | 0.9982   |
| 50                                         | 206.3                                  | $2.09 \times 10^{18}$          | 0.9999   | 208.4                                  | $3.17 \times 10^{18}$          | 0.9999   | 206.5                                  | $2.15 \times 10^{18}$          | 0.9999   | 220.9                                  | $5.05 \times 10^{19}$          | 0.9998   |
| 100                                        | 215.9                                  | $3.41 \times 10^{17}$          | 0.9965   | 219.0                                  | $6.63 \times 10^{17}$          | 0.9968   | 216.0                                  | $3.53 \times 10^{17}$          | 0.9965   | 229.0                                  | $4.57 \times 10^{18}$          | 0.9948   |

<sup>a</sup> CR, Coats-Redfern; MT, MacCallum-Tanner; MKN, Madhusudan-Krishnan-Ninan; HM, Horowitz-Metzger.

Madhusudanan–Krishnan–Ninan. The order parameter  $n$  was evaluated using the Coats–Redfern equation by an iteration method as described in our earlier publications [17,18]. The order parameters for each stage were chosen by taking the average of all the 16 values obtained for both the heating rate and sample mass variations. With the values of  $n$  thus obtained, the kinetic parameters were computed using the four non-mechanistic equations for the dehydration, deamination and decomposition reactions. The activation energy ( $E$ ), the pre-exponential factor ( $A$ ) and the correlation coefficients ( $r$ ) for each stage evaluated from the TG curves for different sample masses and heating rates are given in Tables 2–7.

From Tables 2–7 it can be seen that both  $E$  and  $A$  calculated using all four non-mechanistic equations for the dehydration and deamination reactions are dependent on heating rate and sample mass—they decrease with increase in either heating rate or sample mass. Thus, so far as the kinetic parameters are concerned, an increase in heating rate for constant sample mass has the same qualitative effect as an increase in sample mass for constant heating rate. However, from Tables 4 and 7, it can be noted that the kinetic parameters are not appreciably affected by either heating rate or sample mass for the decomposition of  $\text{Cu(en)C}_2\text{O}_4$  to  $\text{CuO}$ . The minor variations are rather irregular here.

The regular trend in these activation parameters relative to changes in heating rate and sample mass for the dehydration and deamination processes makes the data amenable to statistical analysis. Standard types of curve fits such as linear, rectangular hyperbolic, parabolic and exponential, were tried using various functions of these factors, and the best-fit curve was chosen. It was found that for all four kinetic equations the  $E$  or  $\log A$  vs. sample mass or heating rate relationships for the dehydration stage could be best represented as a rectangular hyperbola of the type

$$y = a + b/x$$

that is

$$E = a + b/m \quad \log A = a + b/m$$

and

$$E = a + b/\phi \quad \log A = a + b/\phi$$

where  $a$  and  $b$  are empirical constants, different for the four non-mechanistic equations, and  $m$  and  $\phi$  are sample mass and heating rate respectively. Similarly for the deamination stage, the relationships between the kinetic parameters  $E$  or  $\log A$  and sample mass or heating rate are best represented by a second-degree equation (parabola), of the type

$$y = a + bx + cx^2$$

that is

$$E = a + bm + cm^2 \quad \log A = a + b\phi + c\phi^2$$

TABLE 8

Curve-fit constants for the dehydration reaction using non-mechanistic equations <sup>a</sup>

|                               | Sample mass |          |          |                       | Heating rate |          |          |                       |
|-------------------------------|-------------|----------|----------|-----------------------|--------------|----------|----------|-----------------------|
|                               | <i>a</i>    | <i>b</i> | <i>F</i> | <i>R</i> <sup>2</sup> | <i>a</i>     | <i>b</i> | <i>F</i> | <i>R</i> <sup>2</sup> |
| Correlation with <i>E</i>     |             |          |          |                       |              |          |          |                       |
| CR                            | 107.25      | 194.22   | 173.10   | 0.9665                | 106.07       | 197.80   | 22.06    | 0.7862                |
| MT                            | 105.61      | 195.66   | 174.30   | 0.9667                | 104.75       | 198.56   | 22.17    | 0.7870                |
| MKN                           | 107.37      | 194.00   | 173.20   | 0.9665                | 106.21       | 197.55   | 22.06    | 0.7862                |
| HM                            | 119.89      | 185.38   | 96.80    | 0.9416                | 116.33       | 196.58   | 20.91    | 0.7770                |
| Correlation with log <i>A</i> |             |          |          |                       |              |          |          |                       |
| CR                            | 13.13       | 28.23    | 147.02   | 0.9608                | 12.79        | 29.46    | 22.96    | 0.7929                |
| MT                            | 12.85       | 28.48    | 149.02   | 0.9613                | 12.59        | 29.58    | 23.26    | 0.7949                |
| MKN                           | 13.15       | 28.21    | 147.05   | 0.9608                | 12.81        | 29.44    | 22.96    | 0.7928                |
| HM                            | 14.88       | 27.02    | 86.99    | 0.9355                | 14.16        | 29.46    | 21.53    | 0.7820                |

<sup>a</sup> CR, Coats-Redfern; MT, MacCallum-Tanner; MKN, Madhusudanan-Krishnan-Ninan; HM, Horowitz-Metzger.

and

$$E = a + b\phi + c\phi^2 \quad \log A = a + b\phi + c\phi^2$$

where *a*, *b* and *c* are empirical constants for different equations. The reliability of the curve fitting using the data obtained from four non-mechanistic equations was evaluated by the F-test [19]. The values of *a* and *b* along with the corresponding Fisher constant *F* and coefficient of determination *R*<sup>2</sup> for the dehydration stage, and the values of *a*, *b* and *c*

TABLE 9

Curve-fit constants for the deamination reaction using non-mechanistic equations <sup>a</sup>

|                               | Sample mass |          |          |          |                       | Heating rate |          |          |          |                       |
|-------------------------------|-------------|----------|----------|----------|-----------------------|--------------|----------|----------|----------|-----------------------|
|                               | <i>a</i>    | <i>b</i> | <i>c</i> | <i>F</i> | <i>R</i> <sup>2</sup> | <i>a</i>     | <i>b</i> | <i>c</i> | <i>F</i> | <i>R</i> <sup>2</sup> |
| Correlation with <i>E</i>     |             |          |          |          |                       |              |          |          |          |                       |
| CR                            | 282.37      | -10.75   | 0.2991   | 131.01   | 0.9813                | 234.52       | -1.96    | 0.0123   | 17.53    | 0.8752                |
| MT                            | 283.58      | -10.82   | 0.3015   | 130.60   | 0.9812                | 235.22       | -1.96    | 0.0122   | 17.23    | 0.8733                |
| MKN                           | 282.35      | -10.73   | 0.2985   | 131.13   | 0.9813                | 234.58       | -1.96    | 0.0122   | 17.57    | 0.8755                |
| HM                            | 296.19      | -10.48   | 0.2929   | 114.56   | 0.9786                | 249.31       | -2.04    | 0.0125   | 21.57    | 0.8961                |
| Correlation with log <i>A</i> |             |          |          |          |                       |              |          |          |          |                       |
| CR                            | 30.26       | -1.28    | 0.0349   | 116.13   | 0.9789                | 24.55        | -0.2452  | 0.0015   | 18.22    | 0.8793                |
| MT                            | 30.41       | -1.29    | 0.0354   | 117.88   | 0.9792                | 24.60        | -0.2456  | 0.0015   | 18.04    | 0.8783                |
| MKN                           | 30.26       | -1.28    | 0.0349   | 116.14   | 0.9789                | 24.55        | -0.2450  | 0.0015   | 18.21    | 0.8793                |
| HM                            | 31.82       | -1.26    | 0.0342   | 106.29   | 0.9770                | 26.24        | -0.2574  | 0.0016   | 20.09    | 0.8894                |

<sup>a</sup> CR, Coats-Redfern; MT, MacCallum-Tanner; MKN, Madhusudanan-Krishnan-Ninan; HM, Horowitz-Metzger.

TABLE 10

The Fisher constant ( $F$ ) and the coefficient of determination ( $R^2$ ) for the dehydration reaction of  $[\text{Cu(en)}_2(\text{H}_2\text{O})_2]\text{C}_2\text{O}_4$  <sup>a</sup>

| Fits        |     | $E$         |        |              |        |
|-------------|-----|-------------|--------|--------------|--------|
|             |     | Sample mass |        | Heating rate |        |
|             |     | $F$         | $R^2$  | $F$          | $R^2$  |
| Linear      | CR  | 6.60        | 0.5238 | 7.27         | 0.5479 |
|             | MT  | 6.57        | 0.5230 | 7.21         | 0.5457 |
|             | MKN | 6.60        | 0.5238 | 7.27         | 0.5478 |
|             | HM  | 5.78        | 0.4907 | 7.70         | 0.5620 |
| Hyperbola   | CR  | 173.10      | 0.9665 | 22.06        | 0.7868 |
|             | MT  | 174.32      | 0.9667 | 22.17        | 0.7870 |
|             | MKN | 173.17      | 0.9665 | 22.06        | 0.7862 |
|             | HM  | 96.77       | 0.9416 | 20.90        | 0.7770 |
| Parabola    | CR  | 6.01        | 0.7066 | 10.96        | 0.8144 |
|             | MT  | 6.01        | 0.7063 | 10.86        | 0.8129 |
|             | MKN | 6.01        | 0.7066 | 10.96        | 0.8143 |
|             | HM  | 4.87        | 0.6611 | 12.04        | 0.8281 |
| Exponential | CR  | 10.64       | 0.6396 | 16.03        | 0.7277 |
|             | MT  | 10.68       | 0.6403 | 15.99        | 0.7272 |
|             | MKN | 10.63       | 0.6394 | 15.99        | 0.7272 |
|             | HM  | 8.42        | 0.5841 | 15.91        | 0.7263 |

<sup>a</sup> CR, Coats–Redfern; MT, MacCallum–Tanner; MKN, Madhusudanan–Krishnan–Ninan; HM, Horowitz–Metzger.

along with the Fisher constant and  $R^2$  for the deamination stage are given in Tables 8 and 9. The critical values of the Fisher constants for the hyperbolic fit and parabolic fit, at 99% confidence levels, are 13.74 and 13.27 respectively for the dehydration and deamination processes. It was found that the F-statistic is significant at 99% confidence level for more than one fit for the dehydration and deamination stages. Therefore, to choose the best fit among them, the coefficient of determination  $R^2$  was used [20]. The  $R^2$  is a measure of association between a dependent variable and an optimal combination of two or more independent variables. It is the proportion of the dependent variables variance shared with the optimally weighted independent variables. The larger the  $R^2$  the better the fit. The Fisher constant  $F$  and the coefficient of determination  $R^2$  for the different fits for the dehydration and deamination stages are given in Tables 10–13. From Tables 10–13 it can be seen that  $R^2$  has maximum values for a hyperbolic fit for the dehydration reaction and has maximum values for a parabolic fit for the deamination reaction. It is also observed that the confidence level of all the correlations is above 99%, indicating that the variables  $E$  and  $\log A$  computed from the four non-mechanistic equations are best represented by

TABLE 11

The Fisher constant ( $F$ ) and the coefficient of determination ( $R^2$ ) for the dehydration reaction of  $[\text{Cu(en)}_2(\text{H}_2\text{O})_2]\text{C}_2\text{O}_4$  <sup>a</sup>

| Fits        |     | log $A$     |        |              |        |
|-------------|-----|-------------|--------|--------------|--------|
|             |     | Sample mass |        | Heating rate |        |
|             |     | $F$         | $R^2$  | $F$          | $R^2$  |
| Linear      | CR  | 7.01        | 0.5390 | 7.18         | 0.5450 |
|             | MT  | 6.96        | 0.5372 | 7.06         | 0.5407 |
|             | MKN | 7.01        | 0.5390 | 7.19         | 0.5452 |
|             | HM  | 6.20        | 0.5085 | 7.64         | 0.5603 |
| Hyperbola   | CR  | 147.02      | 0.9608 | 22.96        | 0.7929 |
|             | MT  | 149.02      | 0.9613 | 23.25        | 0.7949 |
|             | MKN | 147.04      | 0.9608 | 22.95        | 0.7928 |
|             | HM  | 86.99       | 0.9355 | 21.52        | 0.7820 |
| Parabola    | CR  | 6.16        | 0.7114 | 11.07        | 0.8159 |
|             | MT  | 6.14        | 0.7107 | 10.88        | 0.8132 |
|             | MKN | 6.16        | 0.7114 | 11.08        | 0.8160 |
|             | HM  | 5.02        | 0.6678 | 12.13        | 0.8292 |
| Exponential | CR  | 12.14       | 0.6693 | 18.38        | 0.7539 |
|             | MT  | 12.16       | 0.6696 | 18.11        | 0.7512 |
|             | MKN | 12.13       | 0.6692 | 18.37        | 0.7538 |
|             | HM  | 9.56        | 0.6144 | 18.05        | 0.7506 |

<sup>a</sup> CR, Coats–Redfern; MT, MacCallum–Tanner; MKN, Madhusudanan–Krishnan–Ninan; HM, Horowitz–Metzger.

a rectangular hyperbola for the dehydration stage and by a parabola for the deamination stage. By comparing the values for the Fisher constants and  $R^2$  given in Tables 8 and 9, it can be inferred that the kinetic parameters are better correlated to sample mass than to heating rate.

### *Mechanism of the reaction*

Similar quantitative correlations between the kinetic parameters and procedural factors have also been obtained using mechanisms invoking kinetic equations. The TG data for the different heating rates and sample masses were analysed using nine mechanism-based equations [21] and the results are given in Tables 14–19. Tables 14 and 15 give the kinetic parameters for the dehydration of diaquabis(ethylenediamine)copper(II) oxalate (to give bis(ethylenediamine)copper(II) oxalate) for different heating rates and sample masses respectively. Tables 16 and 17 give the corresponding values for the deamination process. The kinetic parameters for the decomposition reactions for different heating rates and sample masses are shown in Tables 18 and 19, respectively.

TABLE 12

The Fisher constant ( $F$ ) and the coefficient of determination ( $R^2$ ) for the deamination reaction of  $[\text{Cu}(\text{en})_2(\text{H}_2\text{O})_2]\text{C}_2\text{O}_4$  <sup>a</sup>

| Fits        |     | $E$         |        |              |        |
|-------------|-----|-------------|--------|--------------|--------|
|             |     | Sample mass |        | Heating rate |        |
|             |     | $F$         | $R^2$  | $F$          | $R^2$  |
| Linear      | CR  | 32.14       | 0.8427 | 17.41        | 0.7437 |
|             | MT  | 31.96       | 0.8419 | 17.14        | 0.7408 |
|             | MKN | 32.19       | 0.8429 | 17.43        | 0.7440 |
|             | HM  | 31.02       | 0.8380 | 20.51        | 0.7737 |
| Hyperbola   | CR  | 31.70       | 0.8409 | 12.92        | 0.6830 |
|             | MT  | 31.68       | 0.8408 | 13.07        | 0.6854 |
|             | MKN | 31.69       | 0.8408 | 12.91        | 0.6823 |
|             | HM  | 31.54       | 0.8402 | 10.89        | 0.6449 |
| Parabola    | CR  | 131.01      | 0.9813 | 17.53        | 0.8752 |
|             | MT  | 130.59      | 0.9812 | 17.22        | 0.8733 |
|             | MKN | 131.12      | 0.9813 | 17.57        | 0.8755 |
|             | HM  | 114.56      | 0.9786 | 21.57        | 0.8961 |
| Exponential | CR  | 42.26       | 0.8757 | 24.13        | 0.8009 |
|             | MT  | 41.94       | 0.8748 | 23.62        | 0.7975 |
|             | MKN | 42.33       | 0.8759 | 24.14        | 0.8010 |
|             | HM  | 39.34       | 0.8677 | 28.51        | 0.8261 |

<sup>a</sup> CR, Coats–Redfern; MT, MacCallum–Tanner; MKN, Madhusudanan–Krishnan–Ninan; HM, Horowitz–Metzger.

From these tables it can be seen that in almost all cases the correlation coefficients are very close to unity, indicating near-perfect fits. A choice of the probable mechanism from the best-fit curve thus becomes difficult. In such a situation, Satava [21] has chosen the function  $g(\alpha)$  which yielded kinetic parameters in agreement with those obtained by the numerical method he proposed. In the present case a comparison with the values obtained by the Coats–Redfern method will be more appropriate as this method was also used here for solving the exponential integral. The kinetic parameters computed from the Coats–Redfern equation together with those from the mechanistic equation (Mampel equation) for the dehydration, deamination and decomposition reactions are shown in Tables 20, 21 and 22, respectively. It was observed that the closest agreement was obtained using the Mampel equation for all three stages of decomposition. From these tables it can be observed that all three stages of decomposition follow the mechanism of random nucleation with the formation of one nucleus on each particle. The kinetic parameters calculated from the mechanistic equation for the decomposition reaction are not affected appreciably by either heating rate or sample mass. For the dehydration and deamination reactions the

TABLE 13

The Fisher constant ( $F$ ) and the coefficient of determination ( $R^2$ ) for the deamination reaction of  $[\text{Cu}(\text{en})_2(\text{H}_2\text{O})_2]\text{C}_2\text{O}_4$  <sup>a</sup>

| Fits        |     | log $A$     |        |              |        |
|-------------|-----|-------------|--------|--------------|--------|
|             |     | Sample mass |        | Heating rate |        |
|             |     | $F$         | $R^2$  | $F$          | $R^2$  |
| Linear      | CR  | 34.51       | 0.8519 | 18.23        | 0.7524 |
|             | MT  | 34.33       | 0.8512 | 18.02        | 0.7502 |
|             | MKN | 34.50       | 0.8519 | 18.23        | 0.7524 |
|             | HM  | 33.95       | 0.8498 | 20.23        | 0.7713 |
| Hyperbola   | CR  | 31.66       | 0.8407 | 11.51        | 0.6575 |
|             | MT  | 31.79       | 0.8412 | 11.66        | 0.6602 |
|             | MKN | 31.66       | 0.8407 | 11.51        | 0.6574 |
|             | HM  | 31.57       | 0.8403 | 9.73         | 0.6185 |
| Parabola    | CR  | 116.13      | 0.9789 | 18.21        | 0.8793 |
|             | MT  | 117.88      | 0.9792 | 18.04        | 0.8783 |
|             | MKN | 116.14      | 0.9789 | 18.21        | 0.8793 |
|             | HM  | 106.29      | 0.9770 | 20.09        | 0.8894 |
| Exponential | CR  | 49.48       | 0.8919 | 27.13        | 0.8189 |
|             | MT  | 49.28       | 0.8915 | 26.76        | 0.8169 |
|             | MKN | 49.45       | 0.8918 | 27.12        | 0.8188 |
|             | HM  | 46.70       | 0.8862 | 29.65        | 0.8317 |

<sup>a</sup> CR, Coats–Redfern; MT, MacCallum–Tanner; MKN, Madhusudanan–Krishnan–Ninan; HM, Horowitz–Metzger.

kinetic parameters show a systematic trend — they decrease with increase in either heating rate or sample mass. These findings are quite similar to the trends observed in the case of mechanisms not invoking kinetic equations.

As in the case of the non-mechanistic approach, a statistical analysis was carried out to establish correlations of kinetic parameters (for stages I and II) from the mechanism-based equation with heating rate and sample mass. It was found that the curves of  $E$  or  $\log A$  vs. heating rate or sample mass could be best fitted to a rectangular hyperbola for the dehydration reaction as

$$E = 96.82 + 164.06/m \quad \log A = 8.55 + 23.89/m$$

$$E = 93.62 + 174.81/\phi \quad \log A = 7.99 + 25.91/\phi$$

For the deamination reaction, the fit followed a parabolic relation

$$E = 263.15 - 9.7435m + 0.2684 m^2$$

$$\log A = 25.01 - 1.1656m + 0.0314 m^2$$

and

$$E = 219.59 - 1.8751\phi + 0.0116\phi^2$$

$$\log A = 19.75 - 0.2304\phi + 0.0014\phi^2$$

TABLE 14

Kinetic parameters using nine mechanistic equations for different heating rates for dehydration of  $[\text{Cu}(\text{en})_2(\text{H}_2\text{O})_2]\text{C}_2\text{O}_4$  (sample mass,  $10 \pm 0.1$  mg)

| Heating<br>rate <sup>c</sup> | 1                                                                                                         | 2                                           | 3                                           | 4                                           | 5                                           | 6                                           | 7                                          | 8                                           | 9                                           |
|------------------------------|-----------------------------------------------------------------------------------------------------------|---------------------------------------------|---------------------------------------------|---------------------------------------------|---------------------------------------------|---------------------------------------------|--------------------------------------------|---------------------------------------------|---------------------------------------------|
| 1                            | <i>E</i> <sup>a</sup><br>344.4<br><i>A</i> <sup>b</sup><br>6.60 × 10 <sup>44</sup><br><i>r</i><br>0.96393 | 380.5<br>9.88 × 10 <sup>49</sup><br>0.97500 | 428.8<br>4.64 × 10 <sup>56</sup><br>0.98646 | 396.2<br>5.40 × 10 <sup>51</sup><br>0.97937 | 238.2<br>3.80 × 10 <sup>29</sup><br>0.99385 | 116.2<br>2.26 × 10 <sup>11</sup><br>0.99360 | 75.4<br>1.58 × 10 <sup>5</sup><br>0.99308  | 199.5<br>2.40 × 10 <sup>23</sup><br>0.98100 | 211.4<br>1.05 × 10 <sup>25</sup><br>0.98613 |
| 2                            | <i>E</i><br>307.4<br><i>A</i><br>3.52 × 10 <sup>38</sup><br><i>r</i><br>0.95710                           | 344.8<br>6.38 × 10 <sup>43</sup><br>0.97066 | 398.1<br>1.11 × 10 <sup>51</sup><br>0.98553 | 362.0<br>5.05 × 10 <sup>45</sup><br>0.97637 | 226.4<br>2.18 × 10 <sup>27</sup><br>0.99451 | 110.1<br>2.28 × 10 <sup>10</sup><br>0.99397 | 71.4<br>4.22 × 10 <sup>4</sup><br>0.99364  | 182.9<br>3.56 × 10 <sup>20</sup><br>0.97870 | 196.0<br>2.15 × 10 <sup>22</sup><br>0.98498 |
| 5                            | <i>E</i><br>234.9<br><i>A</i><br>1.17 × 10 <sup>28</sup><br><i>r</i><br>0.96569                           | 259.6<br>2.84 × 10 <sup>31</sup><br>0.97693 | 293.1<br>6.18 × 10 <sup>35</sup><br>0.98833 | 270.5<br>2.66 × 10 <sup>32</sup><br>0.98136 | 162.2<br>1.33 × 10 <sup>18</sup><br>0.99493 | 78.1<br>7.63 × 10 <sup>5</sup><br>0.99459   | 50.0<br>5.33 × 10 <sup>1</sup><br>0.99390  | 135.2<br>5.93 × 10 <sup>13</sup><br>0.98279 | 143.5<br>6.90 × 10 <sup>14</sup><br>0.98783 |
| 10                           | <i>E</i><br>189.3<br><i>A</i><br>7.85 × 10 <sup>21</sup><br><i>r</i><br>0.98373                           | 209.0<br>3.65 × 10 <sup>24</sup><br>0.98986 | 234.2<br>5.20 × 10 <sup>27</sup><br>0.99522 | 217.3<br>1.44 × 10 <sup>25</sup><br>0.99204 | 127.8<br>2.93 × 10 <sup>13</sup><br>0.99740 | 60.9<br>4.55 × 10 <sup>3</sup><br>0.99718   | 38.6<br>2.08 × 10 <sup>0</sup><br>0.99700  | 107.9<br>1.36 × 10 <sup>10</sup><br>0.99269 | 114.1<br>8.08 × 10 <sup>10</sup><br>0.99500 |
| 15                           | <i>E</i><br>156.1<br><i>A</i><br>4.67 × 10 <sup>15</sup><br><i>r</i><br>0.97554                           | 172.2<br>4.82 × 10 <sup>17</sup><br>0.98470 | 193.7<br>1.25 × 10 <sup>20</sup><br>0.99339 | 179.2<br>1.08 × 10 <sup>18</sup><br>0.98817 | 105.5<br>2.06 × 10 <sup>9</sup><br>0.99771  | 49.5<br>4.02 × 10 <sup>1</sup><br>0.99730   | 30.8<br>9.30 × 10 <sup>-2</sup><br>0.99683 | 88.3<br>3.37 × 10 <sup>6</sup><br>0.98906   | 93.6<br>1.31 × 10 <sup>7</sup><br>0.99288   |
| 20                           | <i>E</i><br>143.0<br><i>A</i><br>3.58 × 10 <sup>14</sup><br><i>r</i><br>0.96763                           | 160.1<br>5.71 × 10 <sup>16</sup><br>0.97894 | 183.1<br>2.89 × 10 <sup>19</sup><br>0.98996 | 167.6<br>1.58 × 10 <sup>17</sup><br>0.98324 | 101.1<br>1.66 × 10 <sup>9</sup><br>0.99597  | 47.4<br>4.17 × 10 <sup>1</sup><br>0.99521   | 29.5<br>1.05 × 10 <sup>-1</sup><br>0.99445 | 82.7<br>1.57 × 10 <sup>6</sup><br>0.98424   | 88.4<br>7.25 × 10 <sup>6</sup><br>0.98924   |
| 50                           | <i>E</i><br>100.8<br><i>A</i><br>1.03 × 10 <sup>8</sup><br><i>r</i><br>0.95774                            | 113.0<br>2.69 × 10 <sup>9</sup><br>0.97090  | 129.2<br>1.10 × 10 <sup>11</sup><br>0.98401 | 118.3<br>3.30 × 10 <sup>9</sup><br>0.97595  | 70.1<br>3.13 × 10 <sup>4</sup><br>0.99154   | 31.7<br>2.32 × 10 <sup>-1</sup><br>0.98939  | 18.8<br>4.11 × 10 <sup>-3</sup><br>0.98646 | 57.2<br>2.27 × 10 <sup>2</sup><br>0.97573   | 61.2<br>5.63 × 10 <sup>2</sup><br>0.98210   |
| 100                          | <i>E</i><br>85.4<br><i>A</i><br>6.80 × 10 <sup>5</sup><br><i>r</i><br>0.96433                             | 95.2<br>7.71 × 10 <sup>6</sup><br>0.97610   | 107.9<br>9.92 × 10 <sup>7</sup><br>0.98746  | 99.3<br>6.47 × 10 <sup>6</sup><br>0.98049   | 57.5<br>6.18 × 10 <sup>2</sup><br>0.99346   | 25.2<br>4.21 × 10 <sup>-2</sup><br>0.99123  | 14.5<br>1.70 × 10 <sup>-3</sup><br>0.98783 | 47.5<br>1.15 × 10 <sup>1</sup><br>0.97979   | 50.5<br>2.13 × 10 <sup>1</sup><br>0.98541   |

<sup>a</sup> *E*, kJ mol<sup>-1</sup>; <sup>b</sup> *A*, s<sup>-1</sup>; <sup>c</sup> °C min<sup>-1</sup>.

TABLE 15

Kinetic parameters using nine mechanistic equations for different sample masses for dehydration of  $[\text{Cu}(\text{en})_2(\text{H}_2\text{O})_2]\text{C}_2\text{O}_4$  (heating rate,  $10^\circ\text{C min}^{-1}$ )

| Sample mass <sup>c</sup> | 1                                                                                                       | 2                                         | 3                                         | 4                                         | 5                                         | 6                                         | 7                                        | 8                                         | 9                                         |
|--------------------------|---------------------------------------------------------------------------------------------------------|-------------------------------------------|-------------------------------------------|-------------------------------------------|-------------------------------------------|-------------------------------------------|------------------------------------------|-------------------------------------------|-------------------------------------------|
| 1.076                    | <i>E</i> <sup>a</sup><br>342.9<br><i>A</i> <sup>b</sup><br>2.73×10 <sup>43</sup><br><i>r</i><br>0.94347 | 383.7<br>1.18×10 <sup>49</sup><br>0.95928 | 443.1<br>1.13×10 <sup>57</sup><br>0.97773 | 402.7<br>1.57×10 <sup>51</sup><br>0.96616 | 252.8<br>1.56×10 <sup>51</sup><br>0.98982 | 123.3<br>4.51×10 <sup>12</sup><br>0.98936 | 80.2<br>2.51×10 <sup>6</sup><br>0.98885  | 203.8<br>5.42×10 <sup>23</sup><br>0.96901 | 218.5<br>5.07×10 <sup>25</sup><br>0.97716 |
| 2.487                    | <i>E</i><br>217.6<br><i>A</i><br>3.83×10 <sup>25</sup><br><i>r</i><br>0.97602                           | 240.6<br>4.97×10 <sup>28</sup><br>0.98517 | 271.7<br>4.47×10 <sup>32</sup><br>0.99391 | 250.7<br>3.49×10 <sup>29</sup><br>0.98866 | 150.2<br>2.91×10 <sup>16</sup><br>0.99808 | 72.0<br>1.52×10 <sup>5</sup><br>0.99788   | 46.0<br>2.25×10 <sup>1</sup><br>0.99784  | 125.1<br>2.68×10 <sup>12</sup><br>0.98991 | 132.8<br>2.50×10 <sup>13</sup><br>0.99357 |
| 4.885                    | <i>E</i><br>205.2<br><i>A</i><br>7.88×10 <sup>23</sup><br><i>r</i><br>0.98003                           | 224.9<br>3.48×10 <sup>26</sup><br>0.98772 | 250.6<br>5.28×10 <sup>29</sup><br>0.99470 | 233.3<br>1.39×10 <sup>27</sup><br>0.99051 | 136.3<br>3.27×10 <sup>14</sup><br>0.99805 | 65.1<br>1.56×10 <sup>4</sup><br>0.99798   | 41.4<br>4.78×10 <sup>0</sup><br>0.99755  | 115.9<br>1.39×10 <sup>11</sup><br>0.99147 | 122.2<br>8.31×10 <sup>11</sup><br>0.99436 |
| 7.436                    | <i>E</i><br>169.7<br><i>A</i><br>1.92×10 <sup>18</sup><br><i>r</i><br>0.98082                           | 186.8<br>3.38×10 <sup>20</sup><br>0.98879 | 209.8<br>1.84×10 <sup>23</sup><br>0.99595 | 194.3<br>9.55×10 <sup>20</sup><br>0.99165 | 114.5<br>1.06×10 <sup>11</sup><br>0.99890 | 54.2<br>2.54×10 <sup>2</sup><br>0.99878   | 34.0<br>2.90×10 <sup>-1</sup><br>0.99855 | 96.1<br>9.49×10 <sup>7</sup><br>0.99265   | 101.8<br>4.44×10 <sup>8</sup><br>0.99565  |
| 10.00                    | <i>E</i><br>189.3<br><i>A</i><br>7.85×10 <sup>21</sup><br><i>r</i><br>0.98373                           | 209.0<br>3.65×10 <sup>24</sup><br>0.98986 | 234.2<br>5.20×10 <sup>27</sup><br>0.99522 | 217.3<br>1.44×10 <sup>25</sup><br>0.99204 | 127.8<br>2.93×10 <sup>13</sup><br>0.99740 | 60.9<br>4.55×10 <sup>3</sup><br>0.99718   | 38.6<br>2.08×10 <sup>0</sup><br>0.99700  | 107.9<br>1.36×10 <sup>10</sup><br>0.99269 | 114.1<br>8.08×10 <sup>10</sup><br>0.99500 |
| 12.494                   | <i>E</i><br>153.1<br><i>A</i><br>6.51×10 <sup>15</sup><br><i>r</i><br>0.97441                           | 169.6<br>8.78×10 <sup>17</sup><br>0.98392 | 191.4<br>3.22×10 <sup>20</sup><br>0.99279 | 176.7<br>2.19×10 <sup>18</sup><br>0.98745 | 104.7<br>3.33×10 <sup>9</sup><br>0.99727  | 49.2<br>4.29×10 <sup>1</sup><br>0.99691   | 30.7<br>8.63×10 <sup>-2</sup><br>0.99651 | 87.2<br>4.16×10 <sup>6</sup><br>0.98840   | 92.6<br>1.76×10 <sup>7</sup><br>0.99231   |
| 15.206                   | <i>E</i><br>167.4<br><i>A</i><br>1.12×10 <sup>18</sup><br><i>r</i><br>0.96810                           | 185.6<br>2.81×10 <sup>20</sup><br>0.97885 | 209.9<br>2.47×10 <sup>23</sup><br>0.98951 | 193.5<br>9.36×10 <sup>20</sup><br>0.98299 | 115.3<br>1.57×10 <sup>11</sup><br>0.99542 | 54.6<br>3.10×10 <sup>2</sup><br>0.99489   | 34.3<br>3.32×10 <sup>-1</sup><br>0.99422 | 95.9<br>9.77×10 <sup>7</sup><br>0.98407   | 101.9<br>5.14×10 <sup>8</sup><br>0.98880  |
| 20.743                   | <i>E</i><br>142.8<br><i>A</i><br>1.59×10 <sup>14</sup><br><i>r</i><br>0.97617                           | 157.2<br>1.05×10 <sup>16</sup><br>0.98484 | 175.7<br>1.26×10 <sup>18</sup><br>0.99281 | 163.3<br>1.84×10 <sup>16</sup><br>0.98799 | 94.9<br>1.02×10 <sup>8</sup><br>0.99700   | 44.3<br>7.16×10 <sup>0</sup><br>0.99650   | 27.4<br>2.54×10 <sup>-2</sup><br>0.99576 | 80.1<br>3.28×10 <sup>5</sup><br>0.98867   | 84.7<br>1.05×10 <sup>6</sup><br>0.99222   |

<sup>a</sup> *E*, kJ mol<sup>-1</sup>, <sup>b</sup> *A*, s<sup>-1</sup>, <sup>c</sup> mg.

TABLE 16

Kinetic parameters using nine mechanistic equations for different heating rates for deamination of  $[\text{Cu(en)}_2(\text{H}_2\text{O})_2]\text{C}_2\text{O}_4$  (sample mass,  $10 \pm 0.1$  mg)

| Heating rate <sup>c</sup> | 1                           | 2                     | 3                     | 4                     | 5                     | 6                  | 7                     | 8                     | 9                     |
|---------------------------|-----------------------------|-----------------------|-----------------------|-----------------------|-----------------------|--------------------|-----------------------|-----------------------|-----------------------|
| 1                         | $E^a$ 339.1                 | 373.0                 | 418.5                 | 387.8                 | 230.8                 | 111.7              | 72.0                  | 194.3                 | 205.5                 |
|                           | $A^b$ $1.61 \times 10^{33}$ | $9.99 \times 10^{36}$ | $6.72 \times 10^{41}$ | $1.35 \times 10^{38}$ | $1.09 \times 10^{21}$ | $9.45 \times 10^6$ | $1.64 \times 10^2$    | $2.04 \times 10^{16}$ | $3.13 \times 10^{17}$ |
|                           | $r$ 0.97621                 | 0.98509               | 0.99348               | 0.98843               | 0.99774               | 0.99751            | 0.99756               | 0.98973               | 0.99331               |
| 2                         | $E$ 317.2                   | 351.7                 | 398.5                 | 366.9                 | 221.5                 | 107.0              | 68.8                  | 183.9                 | 195.4                 |
|                           | $A$ $3.06 \times 10^{30}$   | $2.03 \times 10^{34}$ | $1.67 \times 10^{39}$ | $2.93 \times 10^{35}$ | $8.50 \times 10^{19}$ | $3.60 \times 10^6$ | $1.06 \times 10^2$    | $1.31 \times 10^{15}$ | $2.11 \times 10^{16}$ |
|                           | $r$ 0.97715                 | 0.98620               | 0.99454               | 0.98954               | 0.99822               | 0.99810            | 0.99818               | 0.99086               | 0.99429               |
| 5                         | $E$ 294.7                   | 327.5                 | 373.0                 | 342.2                 | 208.3                 | 100.3              | 64.3                  | 171.4                 | 182.6                 |
|                           | $A$ $4.57 \times 10^{27}$   | $1.65 \times 10^{31}$ | $7.97 \times 10^{35}$ | $1.97 \times 10^{32}$ | $2.26 \times 10^{18}$ | $8.90 \times 10^5$ | $5.52 \times 10^1$    | $4.93 \times 10^{13}$ | $6.95 \times 10^{14}$ |
|                           | $r$ 0.97767                 | 0.98687               | 0.99545               | 0.99041               | 0.99859               | 0.99853            | 0.99849               | 0.99182               | 0.99521               |
| 10                        | $E$ 297.0                   | 322.5                 | 356.3                 | 333.5                 | 193.1                 | 92.7               | 59.3                  | 166.0                 | 174.3                 |
|                           | $A$ $3.18 \times 10^{28}$   | $1.78 \times 10^{31}$ | $4.28 \times 10^{34}$ | $8.23 \times 10^{31}$ | $1.22 \times 10^{17}$ | $2.85 \times 10^5$ | $3.20 \times 10^1$    | $3.36 \times 10^{13}$ | $2.26 \times 10^{14}$ |
|                           | $r$ 0.97831                 | 0.98620               | 0.99338               | 0.98908               | 0.99666               | 0.99636            | 0.99606               | 0.98998               | 0.99307               |
| 15                        | $E$ 258.2                   | 287.3                 | 327.2                 | 300.2                 | 181.9                 | 86.8               | 55.2                  | 149.7                 | 159.5                 |
|                           | $A$ $1.71 \times 10^{22}$   | $1.54 \times 10^{25}$ | $9.46 \times 10^{28}$ | $9.55 \times 10^{25}$ | $3.59 \times 10^{14}$ | $1.72 \times 10^4$ | $5.30 \times 10^0$    | $4.33 \times 10^{10}$ | $3.70 \times 10^{11}$ |
|                           | $r$ 0.97983                 | 0.98840               | 0.99619               | 0.99169               | 0.99899               | 0.99897            | 0.99890               | 0.99283               | 0.99607               |
| 20                        | $E$ 266.0                   | 293.5                 | 330.1                 | 305.4                 | 181.3                 | 86.7               | 55.1                  | 152.1                 | 161.1                 |
|                           | $A$ $1.20 \times 10^{24}$   | $8.78 \times 10^{26}$ | $3.09 \times 10^{30}$ | $4.58 \times 10^{27}$ | $1.66 \times 10^{15}$ | $4.38 \times 10^4$ | $1.10 \times 10^1$    | $3.39 \times 10^{11}$ | $2.52 \times 10^{12}$ |
|                           | $r$ 0.98030                 | 0.98835               | 0.99561               | 0.99130               | 0.99875               | 0.99857            | 0.99817               | 0.99230               | 0.99543               |
| 50                        | $E$ 230.4                   | 259.2                 | 298.7                 | 272.0                 | 167.3                 | 79.5               | 50.2                  | 135.5                 | 145.2                 |
|                           | $A$ $2.93 \times 10^{19}$   | $2.28 \times 10^{22}$ | $1.15 \times 10^{26}$ | $1.32 \times 10^{23}$ | $1.88 \times 10^{13}$ | $6.83 \times 10^3$ | $4.13 \times 10^0$    | $2.73 \times 10^9$    | $2.21 \times 10^{10}$ |
|                           | $r$ 0.95118                 | 0.96563               | 0.98093               | 0.97145               | 0.99022               | 0.98922            | 0.98798               | 0.97297               | 0.97981               |
| 100                       | $E$ 200.5                   | 226.5                 | 262.0                 | 238.1                 | 146.3                 | 68.8               | 43.0                  | 117.9                 | 126.7                 |
|                           | $A$ $4.41 \times 10^{15}$   | $1.35 \times 10^{18}$ | $1.75 \times 10^{21}$ | $5.09 \times 10^{18}$ | $4.25 \times 10^{10}$ | $4.12 \times 10^2$ | $7.53 \times 10^{-1}$ | $1.88 \times 10^7$    | $1.09 \times 10^8$    |
|                           | $r$ 0.94234                 | 0.95813               | 0.97496               | 0.96449               | 0.98561               | 0.98361            | 0.98136               | 0.96540               | 0.97327               |

<sup>a</sup>  $E$ , kJ mol<sup>-1</sup>, <sup>b</sup>  $A$ , s<sup>-1</sup>, <sup>c</sup> °C min<sup>-1</sup>.

TABLE 17

Kinetic parameters using nine mechanistic equations for different sample masses for deamination of  $[\text{Cu}(\text{en})_2(\text{H}_2\text{O})_2]\text{C}_2\text{O}_4$  (heating rate,  $10^\circ\text{C min}^{-1}$ )

| Sample mass <sup>c</sup> | 1                                                                                                       | 2                                         | 3                                         | 4                                         | 5                                         | 6                                      | 7                                     | 8                                         | 9                                         |
|--------------------------|---------------------------------------------------------------------------------------------------------|-------------------------------------------|-------------------------------------------|-------------------------------------------|-------------------------------------------|----------------------------------------|---------------------------------------|-------------------------------------------|-------------------------------------------|
| 1.076                    | <i>E</i> <sup>a</sup><br>384.6<br><i>A</i> <sup>b</sup><br>$2.37 \times 10^{38}$<br><i>r</i><br>0.97316 | 422.5<br>$3.32 \times 10^{42}$<br>0.98246 | 473.2<br>$6.42 \times 10^{47}$<br>0.99167 | 439.0<br>$6.37 \times 10^{43}$<br>0.98602 | 260.9<br>$6.08 \times 10^{24}$<br>0.99665 | 126.6<br>$2.31 \times 10^9$<br>0.99656 | 81.8<br>$1.40 \times 10^4$<br>0.99621 | 220.3<br>$5.04 \times 10^{19}$<br>0.98743 | 232.7<br>$9.93 \times 10^{20}$<br>0.99132 |
| 2.487                    | <i>E</i><br>325.1<br><i>A</i><br>$3.04 \times 10^{31}$<br><i>r</i><br>0.97490                           | 362.7<br>$3.94 \times 10^{35}$<br>0.98490 | 415.1<br>$1.16 \times 10^{41}$<br>0.99431 | 379.7<br>$8.46 \times 10^{36}$<br>0.98875 | 233.3<br>$3.62 \times 10^{21}$<br>0.99827 | 112.8<br>$5.31 \times 10^7$<br>0.99819 | 72.6<br>$1.09 \times 10^3$<br>0.99798 | 190.8<br>$1.78 \times 10^{16}$<br>0.99019 | 203.7<br>$3.98 \times 10^{17}$<br>0.99415 |
| 4.885                    | <i>E</i><br>319.2<br><i>A</i><br>$1.43 \times 10^{30}$<br><i>r</i><br>0.98087                           | 352.3<br>$4.84 \times 10^{33}$<br>0.98905 | 397.6<br>$1.81 \times 10^{38}$<br>0.99633 | 367.0<br>$5.36 \times 10^{34}$<br>0.99208 | 220.3<br>$4.07 \times 10^{19}$<br>0.99868 | 106.3<br>$5.40 \times 10^6$<br>0.99863 | 68.2<br>$2.32 \times 10^2$<br>0.99847 | 183.7<br>$1.14 \times 10^{15}$<br>0.99332 | 194.9<br>$1.51 \times 10^{16}$<br>0.99617 |
| 7.436                    | <i>E</i><br>295.2<br><i>A</i><br>$2.16 \times 10^{27}$<br><i>r</i><br>0.98291                           | 326.3<br>$4.27 \times 10^{30}$<br>0.99030 | 367.5<br>$5.31 \times 10^{34}$<br>0.99672 | 339.8<br>$3.39 \times 10^{31}$<br>0.99297 | 202.5<br>$3.21 \times 10^{17}$<br>0.99922 | 97.3<br>$4.58 \times 10^5$<br>0.99911  | 62.3<br>$4.34 \times 10^1$<br>0.99887 | 169.7<br>$2.45 \times 10^{13}$<br>0.99389 | 179.8<br>$2.47 \times 10^{14}$<br>0.99650 |
| 10.00                    | <i>E</i><br>297.0<br><i>A</i><br>$3.18 \times 10^{28}$<br><i>r</i><br>0.97831                           | 322.5<br>$1.78 \times 10^{31}$<br>0.98620 | 356.3<br>$4.28 \times 10^{34}$<br>0.99338 | 333.5<br>$8.23 \times 10^{31}$<br>0.98908 | 193.1<br>$1.22 \times 10^{17}$<br>0.99666 | 92.7<br>$2.85 \times 10^5$<br>0.99636  | 59.3<br>$3.20 \times 10^1$<br>0.99606 | 166.0<br>$3.36 \times 10^{13}$<br>0.98998 | 174.8<br>$2.26 \times 10^{14}$<br>0.99307 |
| 12.494                   | <i>E</i><br>274.7<br><i>A</i><br>$9.55 \times 10^{24}$<br><i>r</i><br>0.98264                           | 301.6<br>$6.26 \times 10^{27}$<br>0.98977 | 336.5<br>$1.53 \times 10^{31}$<br>0.99601 | 313.0<br>$2.93 \times 10^{28}$<br>0.99229 | 183.5<br>$2.05 \times 10^{15}$<br>0.99867 | 87.8<br>$3.49 \times 10^4$<br>0.99856  | 55.9<br>$7.63 \times 10^0$<br>0.99831 | 155.7<br>$5.97 \times 10^{11}$<br>0.99317 | 164.3<br>$4.04 \times 10^{12}$<br>0.99583 |
| 15.206                   | <i>E</i><br>273.5<br><i>A</i><br>$4.29 \times 10^{24}$<br><i>r</i><br>0.98286                           | 300.1<br>$2.51 \times 10^{27}$<br>0.99006 | 335.2<br>$5.94 \times 10^{30}$<br>0.99645 | 311.6<br>$1.15 \times 10^{28}$<br>0.99264 | 182.9<br>$1.27 \times 10^{15}$<br>0.99888 | 87.5<br>$2.72 \times 10^4$<br>0.99869  | 55.7<br>$6.42 \times 10^0$<br>0.99849 | 155.0<br>$3.72 \times 10^{11}$<br>0.99363 | 163.6<br>$2.48 \times 10^{12}$<br>0.99619 |
| 20.743                   | <i>E</i><br>255.6<br><i>A</i><br>$3.99 \times 10^{22}$<br><i>r</i><br>0.98187                           | 281.7<br>$2.06 \times 10^{25}$<br>0.98964 | 316.7<br>$4.70 \times 10^{28}$<br>0.99642 | 293.1<br>$9.31 \times 10^{25}$<br>0.99241 | 173.7<br>$1.12 \times 10^{14}$<br>0.99879 | 82.9<br>$7.91 \times 10^3$<br>0.99864  | 52.6<br>$2.77 \times 10^0$<br>0.99852 | 145.8<br>$3.22 \times 10^{10}$<br>0.99331 | 154.4<br>$2.15 \times 10^{11}$<br>0.99620 |

<sup>a</sup> *E*, kJ mol<sup>-1</sup>. <sup>b</sup> *A*, s<sup>-1</sup>. <sup>c</sup> mg.

TABLE 18

Kinetic parameters using nine mechanistic equations for different heating rates for decomposition of  $[\text{Cu(en)}_2(\text{H}_2\text{O})_2]\text{C}_2\text{O}_4$  (sample mass,  $10 \pm 0.1$  mg)

| Heating rate <sup>c</sup> | 1                                                                                                       | 2                                         | 3                                         | 4                                         | 5                                         | 6                                      | 7                                     | 8                                         | 9                                         |
|---------------------------|---------------------------------------------------------------------------------------------------------|-------------------------------------------|-------------------------------------------|-------------------------------------------|-------------------------------------------|----------------------------------------|---------------------------------------|-------------------------------------------|-------------------------------------------|
| 1                         | <i>E</i> <sup>a</sup><br>355.6<br><i>A</i> <sup>b</sup><br>$1.63 \times 10^{30}$<br><i>r</i><br>0.98249 | 392.0<br>$6.34 \times 10^{33}$<br>0.98944 | 440.4<br>$2.08 \times 10^{38}$<br>0.99617 | 407.8<br>$6.85 \times 10^{34}$<br>0.99211 | 242.7<br>$1.11 \times 10^{19}$<br>0.99936 | 117.1<br>$8.67 \times 10^5$<br>0.99938 | 75.2<br>$3.10 \times 10^1$<br>0.99898 | 204.0<br>$3.87 \times 10^{14}$<br>0.99312 | 216.0<br>$4.98 \times 10^{15}$<br>0.99599 |
| 2                         | <i>E</i><br>342.2<br><i>A</i><br>$7.03 \times 10^{28}$<br><i>r</i><br>0.98468                           | 377.8<br>$2.17 \times 10^{32}$<br>0.99138 | 425.1<br>$4.92 \times 10^{36}$<br>0.99728 | 393.3<br>$2.10 \times 10^{33}$<br>0.99381 | 234.4<br>$1.91 \times 10^{18}$<br>0.99977 | 112.9<br>$4.93 \times 10^5$<br>0.99962 | 72.4<br>$2.65 \times 10^1$<br>0.99953 | 196.7<br>$9.07 \times 10^{13}$<br>0.99482 | 208.3<br>$1.06 \times 10^{15}$<br>0.99726 |
| 5                         | <i>E</i><br>361.0<br><i>A</i><br>$1.76 \times 10^{30}$<br><i>r</i><br>0.97685                           | 397.6<br>$5.53 \times 10^{33}$<br>0.98522 | 446.4<br>$1.35 \times 10^{38}$<br>0.99356 | 413.6<br>$5.45 \times 10^{34}$<br>0.98848 | 245.8<br>$1.68 \times 10^{19}$<br>0.99820 | 118.5<br>$2.31 \times 10^6$<br>0.99802 | 76.1<br>$1.01 \times 10^2$<br>0.99810 | 206.9<br>$7.38 \times 10^{14}$<br>0.98976 | 218.8<br>$8.76 \times 10^{15}$<br>0.99327 |
| 10                        | <i>E</i><br>333.5<br><i>A</i><br>$1.36 \times 10^{28}$<br><i>r</i><br>0.98652                           | 357.1<br>$2.29 \times 10^{30}$<br>0.99227 | 390.1<br>$1.72 \times 10^{33}$<br>0.99789 | 367.7<br>$6.98 \times 10^{30}$<br>0.99455 | 209.7<br>$1.39 \times 10^{16}$<br>0.99952 | 100.6<br>$8.95 \times 10^4$<br>0.99946 | 64.2<br>$1.41 \times 10^1$<br>0.99953 | 182.6<br>$8.35 \times 10^{12}$<br>0.99547 | 190.8<br>$4.24 \times 10^{13}$<br>0.99777 |
| 15                        | <i>E</i><br>351.3<br><i>A</i><br>$1.36 \times 10^{28}$<br><i>r</i><br>0.98528                           | 385.4<br>$1.63 \times 10^{31}$<br>0.99175 | 429.5<br>$8.54 \times 10^{34}$<br>0.99696 | 399.8<br>$9.85 \times 10^{31}$<br>0.99395 | 234.4<br>$2.77 \times 10^{17}$<br>0.99887 | 112.6<br>$4.81 \times 10^5$<br>0.99872 | 72.0<br>$4.89 \times 10^1$<br>0.99854 | 199.3<br>$4.38 \times 10^{13}$<br>0.99466 | 210.2<br>$3.59 \times 10^{14}$<br>0.99691 |
| 20                        | <i>E</i><br>358.4<br><i>A</i><br>$2.86 \times 10^{29}$<br><i>r</i><br>0.97400                           | 399.5<br>$1.86 \times 10^{33}$<br>0.98393 | 456.1<br>$1.86 \times 10^{38}$<br>0.99370 | 417.9<br>$2.83 \times 10^{34}$<br>0.98781 | 255.4<br>$9.56 \times 10^{19}$<br>0.99864 | 123.2<br>$1.08 \times 10^7$<br>0.99854 | 79.1<br>$4.48 \times 10^2$<br>0.99864 | 209.6<br>$1.18 \times 10^{15}$<br>0.98928 | 223.5<br>$2.01 \times 10^{16}$<br>0.99351 |
| 50                        | <i>E</i><br>301.4<br><i>A</i><br>$8.21 \times 10^{23}$<br><i>r</i><br>0.98714                           | 331.2<br>$4.04 \times 10^{26}$<br>0.99316 | 370.9<br>$8.26 \times 10^{29}$<br>0.99829 | 344.1<br>$1.75 \times 10^{27}$<br>0.99524 | 202.8<br>$9.30 \times 10^{14}$<br>1.00000 | 96.9<br>$4.79 \times 10^4$<br>1.00000  | 61.5<br>$1.50 \times 10^1$<br>0.99997 | 171.1<br>$2.94 \times 10^{11}$<br>0.99619 | 180.9<br>$1.89 \times 10^{12}$<br>0.99810 |
| 100                       | <i>E</i><br>299.0<br><i>A</i><br>$1.74 \times 10^{21}$<br><i>r</i><br>0.96660                           | 333.9<br>$1.27 \times 10^{24}$<br>0.97775 | 381.0<br>$5.12 \times 10^{27}$<br>0.98906 | 349.2<br>$6.91 \times 10^{24}$<br>0.98207 | 211.6<br>$1.41 \times 10^{14}$<br>0.99583 | 100.8<br>$2.43 \times 10^4$<br>0.99538 | 63.8<br>$1.15 \times 10^1$<br>0.99490 | 173.9<br>$2.53 \times 10^{10}$<br>0.98352 | 185.5<br>$1.94 \times 10^{11}$<br>0.98855 |

<sup>a</sup> *E*, kJ mol<sup>-1</sup>; <sup>b</sup> *A*, s<sup>-1</sup>; <sup>c</sup> °C min<sup>-1</sup>.

TABLE 19

Kinetic parameters using nine mechanistic equations for different sample masses for decomposition of  $[\text{Cu}(\text{en})_2(\text{H}_2\text{O})_2]\text{C}_2\text{O}_4$  (heating rate,  $10^\circ\text{C min}^{-1}$ )

| Sample mass <sup>c</sup> | 1     | 2                     | 3                     | 4                     | 5                      | 6                     | 7                  | 8                  | 9                     |
|--------------------------|-------|-----------------------|-----------------------|-----------------------|------------------------|-----------------------|--------------------|--------------------|-----------------------|
| 1.076                    | $E^a$ | 351.2                 | 383.5                 | 425.2                 | 397.1                  | 231.1                 | 111.1              | 71.2               | 197.9                 |
|                          | $A^b$ | $1.71 \times 10^{29}$ | $1.82 \times 10^{32}$ | $7.96 \times 10^{35}$ | $1.02 \times 10^{33}$  | $6.44 \times 10^{17}$ | $6.20 \times 10^5$ | $5.18 \times 10^1$ | $1.18 \times 10^{14}$ |
|                          | $r$   | 0.99216               | 0.99648               | 0.99945               | 0.99775                | 0.99969               | 0.99973            | 0.99971            | 0.99838               |
| 2.487                    | $E$   | 337.4                 | 369.8                 | 412.2                 | 383.7                  | 224.9                 | 108.0              | 69.0               | 191.2                 |
|                          | $A$   | $4.62 \times 10^{27}$ | $4.87 \times 10^{30}$ | $2.33 \times 10^{34}$ | $2.83 \times 10^{31}$  | $1.14 \times 10^{17}$ | $2.56 \times 10^5$ | $2.82 \times 10^1$ | $1.93 \times 10^{13}$ |
|                          | $r$   | 0.98106               | 0.98845               | 0.99537               | 0.99117                | 0.99894               | 0.99877            | 0.99861            | 0.99216               |
| 4.885                    | $E$   | 363.5                 | 397.5                 | 441.9                 | 412.0                  | 240.7                 | 115.9              | 74.3               | 205.6                 |
|                          | $A$   | $1.22 \times 10^{30}$ | $1.78 \times 10^{33}$ | $1.27 \times 10^{37}$ | $1.18 \times 10^{34}$  | $3.38 \times 10^{18}$ | $1.43 \times 10^6$ | $9.08 \times 10^1$ | $4.22 \times 10^{14}$ |
|                          | $r$   | 0.98712               | 0.99284               | 0.99797               | 0.99496                | 0.99993               | 0.99996            | 0.99998            | 0.99574               |
| 7.436                    | $E$   | 336.3                 | 367.8                 | 408.9                 | 381.3                  | 222.4                 | 106.7              | 68.2               | 189.9                 |
|                          | $A$   | $1.78 \times 10^{27}$ | $1.43 \times 10^{30}$ | $4.58 \times 10^{33}$ | $78.35 \times 10^{30}$ | $3.97 \times 10^{16}$ | $1.48 \times 10^5$ | $1.95 \times 10^1$ | $9.39 \times 10^{12}$ |
|                          | $r$   | 0.99319               | 0.99710               | 0.99919               | 0.99827                | 0.99757               | 0.99734            | 0.99727            | 0.99860               |
| 10.00                    | $E$   | 333.5                 | 357.1                 | 390.1                 | 367.7                  | 209.7                 | 100.6              | 64.2               | 182.6                 |
|                          | $A$   | $1.36 \times 10^{28}$ | $2.29 \times 10^{30}$ | $1.72 \times 10^{33}$ | $6.98 \times 10^{30}$  | $1.39 \times 10^{16}$ | $8.95 \times 10^4$ | $1.41 \times 10^1$ | $8.35 \times 10^{12}$ |
|                          | $r$   | 0.98652               | 0.99227               | 0.99789               | 0.99455                | 0.99952               | 0.99946            | 0.99953            | 0.99547               |
| 12.494                   | $E$   | 350.6                 | 383.0                 | 425.0                 | 396.7                  | 230.9                 | 111.0              | 71.1               | 197.7                 |
|                          | $A$   | $7.24 \times 10^{28}$ | $7.39 \times 10^{31}$ | $3.04 \times 10^{35}$ | $4.09 \times 10^{32}$  | $3.77 \times 10^{17}$ | $4.71 \times 10^5$ | $4.26 \times 10^1$ | $7.37 \times 10^{13}$ |
|                          | $r$   | 0.99223               | 0.99640               | 0.99874               | 0.99755                | 0.99757               | 0.99752            | 0.99720            | 0.99806               |
| 15.206                   | $E$   | 361.5                 | 401.0                 | 454.9                 | 418.5                  | 253.1                 | 122.1              | 78.4               | 209.7                 |
|                          | $A$   | $7.95 \times 10^{29}$ | $4.12 \times 10^{33}$ | $2.58 \times 10^{38}$ | $5.42 \times 10^{34}$  | $5.92 \times 10^{19}$ | $6.12 \times 10^6$ | $2.42 \times 10^2$ | $1.12 \times 10^{15}$ |
|                          | $r$   | 0.96881               | 0.97951               | 0.99033               | 0.98367                | 0.99659               | 0.99641            | 0.99602            | 0.98521               |
| 20.743                   | $E$   | 379.3                 | 419.0                 | 473.4                 | 436.7                  | 262.8                 | 126.9              | 81.6               | 218.9                 |
|                          | $A$   | $3.49 \times 10^{31}$ | $1.82 \times 10^{34}$ | $1.22 \times 10^{40}$ | $2.44 \times 10^{36}$  | $4.48 \times 10^{20}$ | $1.71 \times 10^7$ | $4.86 \times 10^2$ | $7.79 \times 10^{15}$ |
|                          | $r$   | 0.99461               | 0.99812               | 0.99937               | 0.99908                | 0.99628               | 0.99615            | 0.99590            | 0.99948               |

<sup>a</sup>  $E$ ,  $\text{kJ mol}^{-1}$ . <sup>b</sup>  $A$ ,  $\text{s}^{-1}$ . <sup>c</sup>  $\text{mg}$ .

TABLE 20

Kinetic parameters for the dehydration reaction using Coats–Redfern and mechanism-based equations

| Heating rate<br>(°C min <sup>-1</sup> ) | Coats–Redfern                       |                                |          | Mampel equation                     |                                |          |
|-----------------------------------------|-------------------------------------|--------------------------------|----------|-------------------------------------|--------------------------------|----------|
|                                         | <i>E</i><br>(kJ mol <sup>-1</sup> ) | <i>A</i><br>(s <sup>-1</sup> ) | <i>r</i> | <i>E</i><br>(kJ mol <sup>-1</sup> ) | <i>A</i><br>(s <sup>-1</sup> ) | <i>r</i> |
| 1                                       | 267.8                               | $1.17 \times 10^{37}$          | 0.9978   | 238.2                               | $3.80 \times 10^{29}$          | 0.9938   |
| 2                                       | 260.9                               | $2.91 \times 10^{35}$          | 0.9985   | 226.4                               | $2.18 \times 10^{27}$          | 0.9945   |
| 5                                       | 183.1                               | $1.73 \times 10^{24}$          | 0.9975   | 162.2                               | $1.33 \times 10^{18}$          | 0.9949   |
| 10                                      | 142.7                               | $5.21 \times 10^{18}$          | 0.9975   | 127.8                               | $2.93 \times 10^{13}$          | 0.9974   |
| 15                                      | 118.6                               | $1.56 \times 10^{14}$          | 0.9984   | 105.5                               | $2.06 \times 10^9$             | 0.9977   |
| 20                                      | 115.3                               | $1.96 \times 10^{14}$          | 0.9982   | 101.1                               | $1.66 \times 10^9$             | 0.9959   |
| 50                                      | 79.9                                | $7.59 \times 10^8$             | 0.9965   | 70.1                                | $3.13 \times 10^4$             | 0.9915   |
| 100                                     | 65.1                                | $7.20 \times 10^6$             | 0.9971   | 57.5                                | $6.18 \times 10^2$             | 0.9934   |
| Sample mass (mg)                        |                                     |                                |          |                                     |                                |          |
| 1.076                                   | 292.7                               | $9.83 \times 10^{39}$          | 0.9969   | 252.8                               | $1.56 \times 10^{31}$          | 0.9898   |
| 2.487                                   | 169.5                               | $2.17 \times 10^{22}$          | 0.9984   | 150.2                               | $2.91 \times 10^{16}$          | 0.9980   |
| 4.885                                   | 151.7                               | $6.60 \times 10^{19}$          | 0.9984   | 136.3                               | $3.27 \times 10^{14}$          | 0.9980   |
| 7.436                                   | 128.6                               | $1.31 \times 10^{16}$          | 0.9979   | 114.5                               | $1.06 \times 10^{11}$          | 0.9989   |
| 10.00                                   | 142.7                               | $5.21 \times 10^{18}$          | 0.9975   | 127.8                               | $2.93 \times 10^{13}$          | 0.9974   |
| 12.494                                  | 118.0                               | $3.12 \times 10^{14}$          | 0.9982   | 104.7                               | $3.33 \times 10^9$             | 0.9972   |
| 15.206                                  | 130.2                               | $2.54 \times 10^{16}$          | 0.9979   | 115.3                               | $1.57 \times 10^{11}$          | 0.9954   |
| 20.743                                  | 105.8                               | $4.36 \times 10^{12}$          | 0.9984   | 94.9                                | $1.02 \times 10^8$             | 0.9970   |

TABLE 21

Kinetic parameters for the deamination reaction using Coats–Redfern and mechanism-based equations

| Heating rate<br>(°C min <sup>-1</sup> ) | Coats–Redfern                       |                                |          | Mampel equation                     |                                |          |
|-----------------------------------------|-------------------------------------|--------------------------------|----------|-------------------------------------|--------------------------------|----------|
|                                         | <i>E</i><br>(kJ mol <sup>-1</sup> ) | <i>A</i><br>(s <sup>-1</sup> ) | <i>r</i> | <i>E</i><br>(kJ mol <sup>-1</sup> ) | <i>A</i><br>(s <sup>-1</sup> ) | <i>r</i> |
| 1                                       | 246.2                               | $8.06 \times 10^{25}$          | 0.9987   | 230.8                               | $1.09 \times 10^{21}$          | 0.9977   |
| 2                                       | 237.4                               | $6.67 \times 10^{24}$          | 0.9985   | 221.5                               | $8.50 \times 10^{19}$          | 0.9982   |
| 5                                       | 224.1                               | $1.63 \times 10^{23}$          | 0.9982   | 208.3                               | $2.26 \times 10^{18}$          | 0.9985   |
| 10                                      | 204.3                               | $2.75 \times 10^{21}$          | 0.9968   | 193.1                               | $1.22 \times 10^{17}$          | 0.9966   |
| 15                                      | 195.5                               | $1.21 \times 10^{19}$          | 0.9986   | 181.9                               | $3.59 \times 10^{14}$          | 0.9989   |
| 20                                      | 193.5                               | $4.20 \times 10^{19}$          | 0.9987   | 181.3                               | $1.66 \times 10^{15}$          | 0.9987   |
| 50                                      | 180.8                               | $5.88 \times 10^{17}$          | 0.9940   | 167.3                               | $1.88 \times 10^{13}$          | 0.9902   |
| 100                                     | 158.2                               | $7.95 \times 10^{14}$          | 0.9904   | 146.3                               | $4.25 \times 10^{10}$          | 0.9856   |
| Sample mass (mg)                        |                                     |                                |          |                                     |                                |          |
| 1.076                                   | 277.9                               | $6.04 \times 10^{29}$          | 0.9979   | 260.9                               | $6.08 \times 10^{24}$          | 0.9966   |
| 2.487                                   | 251.5                               | $4.97 \times 10^{26}$          | 0.9984   | 233.3                               | $3.62 \times 10^{21}$          | 0.9982   |
| 4.885                                   | 235.8                               | $2.54 \times 10^{24}$          | 0.9979   | 220.3                               | $4.07 \times 10^{19}$          | 0.9986   |
| 7.436                                   | 216.1                               | $1.19 \times 10^{22}$          | 0.9889   | 202.5                               | $3.21 \times 10^{17}$          | 0.9992   |
| 10.00                                   | 204.3                               | $2.75 \times 10^{21}$          | 0.9968   | 193.1                               | $1.22 \times 10^{17}$          | 0.9966   |
| 12.494                                  | 194.8                               | $4.30 \times 10^{19}$          | 0.9987   | 183.5                               | $2.05 \times 10^{15}$          | 0.9986   |
| 15.206                                  | 194.3                               | $2.69 \times 10^{19}$          | 0.9986   | 182.9                               | $1.27 \times 10^{15}$          | 0.9988   |
| 20.743                                  | 185.3                               | $2.44 \times 10^{18}$          | 0.9983   | 173.7                               | $1.12 \times 10^{14}$          | 0.9987   |

TABLE 22

Kinetic parameters for the decomposition reaction using Coats-Redfern and mechanism-based equations

| Heating rate<br>(°C min <sup>-1</sup> ) | Coats-Redfern                       |                                |          | Mampel equation                     |                                |          |
|-----------------------------------------|-------------------------------------|--------------------------------|----------|-------------------------------------|--------------------------------|----------|
|                                         | <i>E</i><br>(kJ mol <sup>-1</sup> ) | <i>A</i><br>(s <sup>-1</sup> ) | <i>r</i> | <i>E</i><br>(kJ mol <sup>-1</sup> ) | <i>A</i><br>(s <sup>-1</sup> ) | <i>r</i> |
| 1                                       | 247.1                               | $3.28 \times 10^{22}$          | 0.9997   | 242.7                               | $1.11 \times 10^{19}$          | 0.9993   |
| 2                                       | 238.6                               | $5.41 \times 10^{21}$          | 0.9999   | 234.4                               | $1.91 \times 10^{18}$          | 0.9997   |
| 5                                       | 250.3                               | $4.87 \times 10^{22}$          | 0.9988   | 245.8                               | $1.68 \times 10^{19}$          | 0.9982   |
| 10                                      | 212.9                               | $3.05 \times 10^{19}$          | 0.9994   | 209.7                               | $1.39 \times 10^{16}$          | 0.9995   |
| 15                                      | 238.3                               | $6.71 \times 10^{20}$          | 0.9987   | 234.4                               | $2.77 \times 10^{17}$          | 0.9988   |
| 20                                      | 260.6                               | $3.20 \times 10^{23}$          | 0.9990   | 255.4                               | $9.56 \times 10^{19}$          | 0.9986   |
| 50                                      | 206.3                               | $2.09 \times 10^{18}$          | 0.9999   | 202.8                               | $9.30 \times 10^{14}$          | 1.0000   |
| 100                                     | 215.9                               | $3.41 \times 10^{17}$          | 0.9965   | 211.6                               | $1.41 \times 10^{14}$          | 0.9958   |
| Sample mass (mg)                        |                                     |                                |          |                                     |                                |          |
| 1.076                                   | 234.8                               | $1.55 \times 10^{21}$          | 0.9995   | 231.1                               | $6.44 \times 10^{17}$          | 0.9996   |
| 2.487                                   | 228.6                               | $2.78 \times 10^{20}$          | 0.9992   | 224.9                               | $1.14 \times 10^{17}$          | 0.9989   |
| 4.885                                   | 244.6                               | $8.49 \times 10^{21}$          | 1.0000   | 240.7                               | $3.38 \times 10^{18}$          | 0.9999   |
| 7.436                                   | 226.0                               | $9.23 \times 10^{19}$          | 0.9970   | 222.4                               | $3.97 \times 10^{16}$          | 0.9975   |
| 10.00                                   | 212.9                               | $3.05 \times 10^{19}$          | 0.9994   | 209.7                               | $1.39 \times 10^{16}$          | 0.9995   |
| 12.494                                  | 234.7                               | $9.11 \times 10^{20}$          | 0.9972   | 230.9                               | $3.77 \times 10^{17}$          | 0.9975   |
| 15.206                                  | 258.1                               | $1.91 \times 10^{23}$          | 0.9974   | 253.1                               | $5.92 \times 10^{19}$          | 0.9965   |
| 20.743                                  | 267.8                               | $1.43 \times 10^{24}$          | 0.9954   | 262.8                               | $4.48 \times 10^{20}$          | 0.9962   |

TABLE 23

The curve-fit constants for the dehydration and deamination reactions using the Mampel equation

|              | <i>a</i> | <i>b</i> | <i>c</i> | <i>F</i> | <i>R</i> <sup>2</sup> |
|--------------|----------|----------|----------|----------|-----------------------|
| Dehydration  |          |          |          |          |                       |
| Sample mass  |          |          |          |          |                       |
| <i>E</i>     | 96.82    | 164.06   | —        | 162.19   | 0.9664                |
| log <i>A</i> | 8.55     | 23.89    | —        | 133.60   | 0.9570                |
| Heating rate |          |          |          |          |                       |
| <i>E</i>     | 93.62    | 174.81   | —        | 23.33    | 0.7955                |
| log <i>A</i> | 7.99     | 25.91    | —        | 24.25    | 0.8017                |
| Deamination  |          |          |          |          |                       |
| Sample mass  |          |          |          |          |                       |
| <i>E</i>     | 263.15   | -9.7435  | 0.2684   | 89.74    | 0.9729                |
| log <i>A</i> | 25.01    | -1.1656  | 0.0314   | 80.24    | 0.9698                |
| Heating rate |          |          |          |          |                       |
| <i>E</i>     | 219.59   | -1.8751  | 0.0116   | 19.80    | 0.8879                |
| log <i>A</i> | 19.75    | -0.2304  | 0.0014   | 19.39    | 0.8858                |

The reliability of the fits was evaluated by the F-test and it was found that all correlations were above the 99% confidence level. The values of the empirical constants along with the corresponding Fisher constants for the dehydration and deamination processes using the mechanistic equation (Mampel) are given in Table 23.

### *Dependence of reaction mode*

As reported earlier [14], all three thermal decomposition stages of diaquabis(ethylenediamine)copper(II) oxalate follow the same reaction mechanism described by the Mampel equation. For all three stages the reaction mechanism is not influenced by the variation in heating rate and sample mass. However, the values of kinetic parameters calculated using the four non-mechanistic and mechanistic-based equations show a different trend. For the dehydration process, they decrease systematically with increase in either heating rate or sample mass, the trend being represented by a rectangular hyperbolic equation. The kinetic parameters for the deamination process also show a systematic decrease; however, the dependence is best depicted by a different equation, a parabola. For the final decomposition of the mono(amine) complex to CuO, the kinetic parameters do not show any systematic variation. Thus it can be seen that the mode of dependence of the kinetic parameters on procedural factors is different for the three types of reaction.

### ACKNOWLEDGEMENTS

We thank the authorities of Vikram Sarabhai Space Centre for providing the instrumental facilities. The help of Dr. K. Krishnan and Mr. G. Viswanathan Asari with the TG instrumental work is gratefully appreciated. One of the authors (S.M.) is thankful to the Council of Scientific and Industrial Research, New Delhi, for the award of a Senior Research Fellowship.

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