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Synthesis of 4-Oxo-2-azetidineacetic Acids by Means of Radical Cyclization of N-Vinylic α-Bromo Amides

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Abstract: Bu₃SnH-mediated radical cyclization of α -bromo amide 8, bearing phenyl and phenylthio substituents at the terminus of the N-vinylic bond, proceeded in a 4-exo-trig manner to give β -lactam 9. Ruthenium tetroxide oxidation of the phenyl group incorporated into the product 9 provided a new synthesis of 4-oxo-2-azetidineacetic acid 13, a usuful intermediate for (±)-PS-5. Chiral 4-oxo-2-azetidineacetic acids 23 and 36, key intermediates for the synthesis of (+)-PS-5 and (+)-thienamycin, respectively, were also obtained through the asymmetric radical cyclization of N-vinylic α -bromo amides having chiral auxiliaries at the side chain. Copyright © 1996 Elsevier Science Ltd

INTRODUCTION

In a series of papers concerning the synthesis of nitrogen-containing heterocycles using Bu₃SnH-mediated radical cyclization of α -halo amides,¹ we reported that α -bromo amides 1 bearing sulfur substituent(s) at the terminus of the *N*-vinylic bond, upon treatment with Bu₃SnH in the presence of azobis(isobutyronitrile) (AIBN), underwent radical cyclization to give β -lactams 3.² Formation of 3 from 1 can be best explained in terms of the 4-*exo-trig* cyclization of the radical intermediate generated from 1 leading to the sulfur-stabilized new radicals 2. The sulfur-substituent incorporated into the products 3 served as a handle for the elaboration of functionalities required for the synthesis of key intermediates of the carbapenem antibiotics such as PS-5 and thienamycin. In practice, however, it happened that the homologation of step. Therefore, our attention has been turned to the use of the phenyl group in 3 (X = Ph) as a synthetic equivalent of carboxylic acid.³ The phenyl



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group used would also act as a radical stabilizing group in effecting the 4-*exo-trig* radical cyclization leading to β -lactams. Herein we report an application of this methodology to the synthesis of 4-oxo-2-azetidineacetic acids which are versatile intermediates for the synthesis of many therapeutically important carbapenem antibiotics.⁴

RESULTS AND DISCUSSION

We initiated our investigation by examining the cyclization of N-(2-phenylethenyl)-2-bromobutanamide 4, which was prepared by condensation of phenylacetaldehyde and p-methoxybenzylamine followed by Nacylation of the resulting imine with 2-bromobutyryl bromide. When bromide 4 was treated slowly with Bu₃SnH in the presence of a catalytic amount of AIBN in boiling toluene, an inseparable mixture containing an approximately equal portion of the expected β -lactam 5 and the 5-endo-trig cyclization product 6 was obtained in 31% combined yield. The major product was a simple reduction product 7 (41%) (Scheme 1). The structures of 5 and 6 were deduced from IR [1745 cm⁻¹ for 5 and 1685 cm⁻¹ for 6, respectively] and ¹H NMR (see Experimental) spectra of the mixture.⁵ This result clearly indicates that the phenyl group alone is insufficient to stabilize the radical intermediate such as 2 formed by 4-exo-trig cyclization of bromide 4.⁶



We then examined the cyclization of amide 8 having a phenylthio group as an additional radical stabilizing group. Compound 8^7 was readily prepared from 2-phenyl-2-(phenylthio)acetaldehyde using a procedure similar to that described for 4. As expected, the cyclization of 8 proceeded with high efficiency to give the desired β -lactam 9 in 58% yield as a mixture of two diastereoisomers (based on PhS group) in a ratio of 2.7:1; only a trace amount of the reduction product 10 was formed (Scheme 2).



Compound 9 was further treated with Bu₃SnH-AIBN in boiling benzene to give the desulfurized β -lactam 5 in 94% yield as a single stereoisomer, which was identical to the compound 5 obtained from 4 (Scheme 3).

Compound 5 could be converted to the key intermediate 14^8 for the synthesis of carbapenem antibiotic (±)-PS-5 (15). Thus, removal of the *N*-*p*-methoxybenzyl group of 5 with ceric ammonium nitrate (CAN) followed by reprotection of the resulting azetidinone 11 with TBDMSCl afforded 12 in 77% yield (based on 5). The oxidation of the phenyl group of 12 to the corresponding carboxylic acid with RuO₂-NaIO₄ was very sluggish, and, after stirring the mixture for 3 days, the desired carboxylic acid 13 was obtained in good yield (72% based on 11). Finally, compound 13 was esterified with trimethylsilyldiazomethane to give 14 quantitatively. Transformation of 14 to (±)-PS-5 (15) has already been described in the literature.^{8,9}



^a (a) Bu₃SnH, AlBN, benzene, reflux (94%); (b) CAN, CH₃CN-H₂O (1:2), r. t. (77%); (c) TBDMSCI, Et₃N, DMF, r. t. (quant.); (d) RuO₂-H₂O, NalO₄, CCI₄-CH₃CN-H₂O (1:1:1.5), r. t. (72%); (e) Me₃SiCHN₂, benzene-MeOH (4:1), r. t. (quant.).

Asymmetric induction in radical cyclization is currently a field of intense research.¹⁰ A previous paper from our laboratory reported that the radical cyclization of N-vinylic α -bromo amide 1 (X = SPh, R¹ = Et) bearing (S)-1-phenylethyl group on the nitrogen atom proceeded with some degree of diastereoselectivity (70:30) to give (3S,4R)-isomer of azetidinone 3 as the major product.^{2c} Encouraged by the success of the radical cyclization of 8 having the phenyl group at the terminus of the N-vinylic bond and the transformation of the product 9 into 4-oxo-2-azetidineacetic acid 13, we then examined the diastereoselectivity in radical cyclization of 18 bearing (S)-1-phenylethyl group on the nitrogen atom in the hope that it might provide a new route to a chiral intermediate for (+)-PS-5. Since the ruthenium tetroxide oxidation of the phenyl group of 12 required a long reaction time (3 days), more electron-rich *m*-methoxyphenyl group was used as a synthetic equivalent of carboxylic acid.

The starting aldehyde 17 was prepared by reduction of the corresponding ester 16 with diisobutylaluminum hydride (DIBAH) (Scheme 4). Treatment of enamide 18, prepared from 17 and (S)-1-phenylethylamine, with Bu₃SnH-AIBN in boiling benzene¹¹ provided a mixture of four diastereoisomers of 19 in a ratio of 53:24:15:8 and in 56% combined yield. Desulfurization of the mixture 19 with Bu₃SnH-AIBN followed by chromatographic separation of the resulting new mixture provided (3R,4R)-2-azetidinone 20a in 61% yield as a single stereoisomer together with its (3S,4S)-isomer 20b (25%). The stereochemistry of 20a was confirmed by its chemical transformation into the known compound 25 (see below). This result indicates that the absolute configuration of the C-3 and C-4 positions of the major isomers of the radical cyclization products 19 to be R and S, respectively, and hence the (3R,4S) selectivity of the radical cyclization of 18 giving 19 seems to be (53+15): (24+8) = 68:32.



The *N*-phenethyl group of **20a** was removed with sodium in liquid ammonia, and the resulting azetidinone **21** was reprotected with TBDMSCl to give **22** in 91% yield (based on **20a**) (Scheme 5). Compound **22** was then subjected to the ruthenium tetroxide oxidation. As expected, the oxidation of the *m*-methoxyphenyl group of **22** occurred smoothly and was completed within 3 h to give, quantitatively, the desired carboxylic acid **23**. Next, compound **23** was esterified by the Kim's method¹² (benzyloxycarbonyl chloride/Et₃N/DMAP) to give benzyl ester **24**, which was treated with tetrabutylammonium fluoride to remove the silyl group giving the known 4-oxo-2-azetidineacetic acid benzyl ester **25** in 76% yield (based on **23**) [[α]²⁵_D +37.3° (*c* 1.34, CHCl₃), lit.¹³ [α]²⁵_D +33.7° (*c* 1.11, CHCl₃)]. Since the conversion of compound **25** into (+)-PS-5 has previously been reported in the literature, ^{13,14} the whole sequence of the reactions described above constitutes, in a formal sense, a total synthesis of (+)-PS-5.



^a Ar = *m*-methoxyphenyl; (a) Na, NH₃, THF, -78°C (91%); (b) TBDMSCI, Et₃N, DMF, r. t. (quant.);
 (c) RuO₂-H₂O, NalO₄, CCl₄-CH₃CN-H₂O (1:1:1.5), r. t. (quant.); (d) PhCH₂OCOCI, Et₃N, DMAP, CH₂Cl₂, r. t. (76%); (e) Bu₄NF, AcOH, THF, 0°C (quant.).

In our previous studies on the asymmetric radical cyclization of α -halo amides, we also reported that bromide 26 bearing an (S)-oxygen functionality at the side chain, upon treatment with Bu₃SnH in the presence of AIBN, gave (3S,4S)-2-azetidinone 27a as the major product together with its (3R,4R)-isomer 27b in a ratio of 67:33.^{2a} So we then turned our attention to the diastereoselectivity in cyclization of bromide 28.



Compound 28⁷ was prepared by condensation of aldehyde 17 with *p*-methoxybenzylamine followed by *N*-acylation of the resulting imine with (2R,3S)-3-acetoxy-2-bromobutyryl chloride.^{2a} Treatment of 28 with Bu₃SnH in the presence of AIBN in boiling benzene gave a mixture of four diasteroisomers of β -lactam 29 in



^a PMB = *p*-methoxybenzyl; Ar = *m*-methoxyphenyl; (a) Bu₃SnH, AlBN, benzene, reflux (66% for **30a**,b from **28**); (b) 1 N NaOH, pyridine, r. t. (95%); (c) (*iso*-PrOCON=)₂, PPh₃, HCO₂H, THF, r. t. (81%); (d) 10% HCl, MeOH, r. t. (92%); (e) CAN, CH₃CN-H₂O (1:1), r. t. (50%); (f) TBDMSOTf, 2,6-lutidine, CH₂Cl₂, r. t. (73% for **35a**, 27% for **35b**). good yield (Scheme 6). However, purification of the mixture containing four isomers by column chromatography on silica gel failed due to the contamination of the side-products. The crude meterial was then treated with Bu_3SnH -AIBN in boiling benzene to give a mixture of the desulfurized ($3S_4R$)-2-azetidinone 30a and its ($3R_4S$)-isomer 30b in 66% combined yield (based on 28). The ¹H NMR spectrum of the mixture showed the ratio of 30a and 30b to be 67:33, which was identical with that of 27a and 27b. The absolute configuration of the major product 30a was established by its chemical transformation to the intermediate 38 for the synthesis of (+)-thienamycin (39) (see below).

The major isomer **30a** could be separated from the other by transfoming it to the compound **35a** through inversion of configuration of the oxygen functionality in five steps (Scheme 6). Thus, the ester moiety of **30a,b** was saponified with 1 N NaOH in pyridine to give a mixture of (S)-alcohols **31a,b** (69:31) in 95% yield. The Mitsunobu reaction (HCO₂H, diisopropyl azodicarboxylate, PPh₃) of the mixture **31a,b** gave, in 81% yield, a mixure of formates **32a,b** (73:27), which was hydrolyzed with 10% HCl in MeOH to give a mixture of (R)-alcohols **33a,b** (76:24) in 92% yield. Deprotection of the N-p-methoxybenzyl groups of **33a,b** with CAN (50% yield) followed by disilylation of both the OH and lactam NH groups of **34a,b** (76:24) with *tert*-butyldimethylsilyl trifluoromethanesulfonate afforded **35a** and **35b** in 73 and 27% isolated yields, respectively.

Compound **35a** thus obtained as a pure form was converted into the key intermediate **38** for (+)thienamycin (**39**) in three steps (Scheme 7). The ruthenium tetroxide oxidation of **35a** afforded carboxylic acid **36**, which was then esterified by the Kim's method to give benzyl ester **37** in 51% yield (based on **35a**). Finally, only the *N*-silyl group was deprotected with tetrabutylammonium fluoride in the presence of AcOH to give **38** [mp 91-92 °C, $[\alpha]^{23}_{D}$ +17.6° (*c* 0.42, CHCl₃); lit.¹³ mp 92-93 °C, $[\alpha]^{24}_{D}$ +17.4° (*c* 1.75, CHCl₃)]. Compound **38** has already been converted into (+)-thienamycin,¹⁵ and hence we succeeded in a formal synthesis of (+)-thinamycin by using an asymmetric radical cyclization of α -bromo amide.



^a (a) RuO₂-H₂O, NalO₄, CCl₄-CH₃CN-H₂O (1:1:1.5), r. t.; (b) PhCH₂OCOCI, Et₃N, DMAP, CH₂Cl₂, 0 °C (51% from **35a**); (c) Bu₄NF, AcOH, THF, 0 °C (quant.).

Thus, we revealed that α -bromo amides bearing *m*-methoxyphenyl and phenylthio substituents at the terminus of the *N*-vinylic bond underwent radical cyclization in a 4-*exo-trig* manner exclusively to give β -lactams. The ruthenium tetroxide oxidation of the methoxyphenyl group incorporated into the products offers an alternate, useful route to 4-oxo-2-azetidineacetic acid derivatives which are versatile intermediates for the preparation of carbapenem antibiotics.

EXPERIMENTAL SECTION

Melting points are uncorrected. IR spectra were recorded with a JASCO IR-A-100 spectrophotometer. ¹H NMR spectra were measured on a JEOL JNM-PMX 60, a JEOL JNM-EX 270, or a Varian XL-300 spectrometer for solutions in CDCl₃. δ Values quoted are relative to tetramethylsilane. Optical rotations were measured with a JASCO DIP-360 polarimeter. High resolution mass spectra (HRMS) were obtained with a Hitachi M-80 instrument at 20 eV. Column chromatography was performed on silica gel 60 PF254 (Nacalai Tesque, Inc.) under pressure.

2-Bromo-N-[(4-methoxyphenyl)methyl]-N-(2-phenylethenyl)butanamide (4). p-Methoxybenzylamine (1.03 g, 7.51 mmol) and $MgSO_4$ (1 g) were added to a solution of phenylacetaldehyde (903 mg, 7.51 mmol) in diethyl ether (50 mL) at 0 °C, and the mixture was stirred at the same temperature for 1 h. MgSO4 was filtered off, the filtrate was concentrated in vacuo, and the residue containing the crude imine was dissolved in toluene (30 mL). To this solution was added molecular sieves 3A (500 mg) and the mixture was stirred at room temperature for 5 min, then cooled to -78 °C. N,N-Diethylaniline (1.12 g, 7.51 mmol) and (±)-2-bromobutyryl bromide (2.59 g, 11.27 mmol) were added successively to the solution at -78 °C, and the mixture was stirred at the same temperature for 1 h and then at room temperature for 2 h. Water was added to the reaction mixture and the whole was extracted with AcOEt. The extract was washed successively with 1% HCl, a saturated NaHCO3 solution, and brine, and dried over MgSO4. The solvent was evaporated off and the residue was chromatographed on silica gel (hexane/AcOEt, 15:1) to give 4 (1.0 g, 34%) as an oil: IR (CCl₄) v 1670, 1640 cm⁻¹; ¹H NMR for the major rotamer (300 MHz) δ 1.08 (t, J = 7.3 Hz, 3 H), 2.14-2.34 (m, 2 H), 3.78 (s, 3 H), 4.57 (t, J = 7.1 Hz, 1 H), 4.90 (d, J = 15.4 Hz, 1 H), 5.02 (d, J = 15.4 Hz, 1 H), 6.15 (d, J = 15.4 Hz, 1 H), 5.12 (d, J = 15.4 Hz, 1 Hz, 1 H), 5.12 (d, J = 15.4 Hz, 1 14.2 Hz, 1 H), 6.81-7.37 (m, 10 H). HRMS (FAB) Calcd for C₂₀H₂₃⁷⁹BrNO₂ [(M+H)⁺]: 388.0912. Found: 388.0896.

(2R*, 3R*)-3-Ethyl-1-[(4-methoxyphenyl)methyl]-4-phenylmethyl-2-azetidinone (5), 3-Ethyl-1-[4-(methoxyphenyl)methyl]-4-phenyl-2-pyrrolidone (6), and N-[(4-Methoxyphenyl)methyl]-N-(2-phenylethenyl)butanamide (7). General Procedure for Radical Cyclization. To a boiling solution of 4 (171 mg, 0.44 mmol) in toluene (44 mL) was added a solution of Bu₃SnH (154 mg, 0.53 mmol) and AIBN (7 mg, 0.04 mmol) in toluene (44 mL) via a syringe over 4 h, and the mixture was heated under reflux for 2 h. After evaporating off the solvent, diethyl ether (20 mL) and 8% aqueous KF (20 mL) were added to the residue, and the mixture was stirred vigorously at room temperature for 5 h. The organic layer was separated, dried (MgSO₄), and concentrated, and the residue was chromatographed on silica gel (hexane/AcOEt, 7:1). The first eluent gave 7 (56 mg, 41%) as an oil: IR (CCl₄) v 1670, 1640 cm⁻¹; ¹H NMR for major rotamer (300 MHz) δ 1.04 (t, J = 7.4 Hz, 3 H), 1.73-1.87 (m, 2 H), 2.64 (t, J = 7.4 Hz, 2 H), 3.78 (s, 3 H), 4.94 (s, 2 H), 6.00 (d, J = 14.2 Hz, 1 H), 6.83-7.36 (m, 10 H). Anal. Calcd for C₂₀H₂₃NO₂: C, 77.64; H, 7.49; N, 4.53. Found: C, 77.30; H, 7.62; N, 4.56.

The second eluent gave a mixture of 5 and 6 (42 mg, 31%) as an oil: IR (CCl₄) v 1745 (for 5), 1685 (for 6) cm^{-1} ; ¹H NMR for 5 (300 MHz) δ 0.67 (t, J = 7.5 Hz, 3 H), 1.35-1.51 (m, 1 H), 1.57-1.72 (m, 1 H), 2.69 $(dd, J = 13.5, 7.9 Hz, 1 H, one of CH_2Ph), 2.79 (ddd, J = 7.9, 5.6, 1.9 Hz, 1 H, H-3), 2.94 (dd, J = 13.5, 1.9 Hz, 1 Hz, 1$ 6.0 Hz, 1 H, one of CH_2Ph), 3.29 (ddd, J = 7.9, 6.0, 1.9 Hz, 1 H, H-4), 3.80 (s, 3 H), 3.86 (d, J = 14.9 Hz, 1 H, one of NCH₂), 4.62 (d, J = 14.9 Hz, 1 H, one of NCH₂), 6.82 (d, J = 8.7 Hz, 2 H), 7.00 (d, J = 8.7Hz, 2 H), 7.06-7.13 (m, 2 H), 7.18-7.32 (m, 3 H); ¹H NMR for the major stereoisomer of 6 (300 MHz) δ 0.93 (t, J = 7.4 Hz), 1.75-1.90 (m), 2.52-2.64 (m), 3.05-3.20 (m), 4.39 (d, J = 14.4 Hz), 4.41 (d, J = 14.4Hz). A small peak due to the C-methyl protons of the minor stereoisomer of 6 appeared at δ 1.22 (t, J = 7.5 Hz). The ¹H NMR spectrum of 5 was identical to that of compound 5 obtained by desulfurization of 9 (see below). HRMS Calcd for C₂₀H₂₃NO₂: 309.1729. Found: 309.1740.

2-Phenyl-2-(phenylthio)acetaldehyde. 2-Chloro-2-phenylacetyl chloride (1.2 g, 6.33 mmol) was added to absolute ethanol (10 mL) at 0 °C, and the mixture was stirred at the same temperature for 30 min. To this solution containing ethyl 2-chloro-2-phenylacetate was added a solution of sodium thiophenoxide [prepared from thiophenol (836 mg, 7.6 mmol) and sodium methoxide (444 mg, 8.23 mmol) in absolute ethanol (10 mL)] at 0 °C, and the mixture was stirred at room temperature for 24 h. The precipitated salts were removed by filtration and the filtrate was concentrated in vacuo. To the residue was added water (30 mL), and the whole was extracted with diethyl ether. The extract was washed successively with 10% HCl, a saturated NaHCO3 solution, and brine, and dried over MgSO₄. The solvent was evaporated off and the residue was chromatographed on silica gel (hexane/AcOEt, 30:1) to give ethyl 2-phenyl-2-(phenylthio)acetate (1.84 g, quant.) as an oil; ¹H NMR (CCl₄, 60 MHz) δ 1.13 (t, J = 7.0 Hz, 3 H), 4.09 (q, J = 7.0 Hz, 2 H), 4.87 (s, 1 H), 7.0-7.6 (m, 10 H). HRMS Calcd for C₁₆H₁₆O₂S: 272.0871. Found: 272.0886. To a solution of the above ester (530 mg, 1.95 mmol) in dry CH₂Cl₂ (10 mL) was added dropwise a

solution of diisobutylaluminum hydride (DIBAH) [0.93 mol/L in hexane] (2.3 mL, 2.14 mmol) at -50 °C, and

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the mixture was stirred at the same temperature for 1 h. MeOH (1 mL) was added to the reaction mixture, and the whole was stirred at room temperature for 10 h. The precipitated salts were removed by filtration, and the remaining salts were dissolved in 10% NaOH solution, and the resulting alkaline solution was extracted with diethyl ether. The combined organic layers were washed with brine, dried (MgSO₄), and concentrated *in vacuo*. The residue was chromatographed on silica gel (hexane/AcOEt, 30:1) to give 2-phenyl-2-(phenylthio)acetaldehyde¹⁶ (332 mg, 75%) as an oil; ¹H NMR (60 MHz) δ 4.70 (d, J = 4.5 Hz, 1 H), 6.9-7.5 (m, 10 H), 9.43 (d, J = 4.5 Hz, 1 H).

2-Bromo-*N*-[(4-methoxyphenyl)methyl]-*N*-[2-phenyl-2-(phenylthio)ethenyl]butanamide (8). Using a procedure similar to that described above for 4, 2-phenyl-2-(phenylthio)acetaldehyde (1.06 g, 4.64 mmol) was treated with *p*-methoxybenzylamine (637 mg, 4.64 mmol), and the resulting imine was treated with (\pm)-2-bromobutyryl bromide (2.13 g, 9.28 mmol) in the presence of *N*,*N*-diethylaniline (692 mg, 4.64 mmol) at room temperature. After workup, the crude material was chromatographed on silica gel (hexane/AcOEt, 12:1) to give 8 (1.61 g, 70%) as an oil: IR (CCl₄) v 1660 cm⁻¹; ¹H NMR for the major rotamer (270 MHz) δ 0.98 (t, J = 7.1 Hz, 3 H), 2.00-2.14 (m, 2 H), 3.80 (s, 3 H), 4.34 (t, J = 7.3 Hz, 1 H), 4.67 (d, J = 14.5 Hz, 1 H), 5.05 (d, J = 14.5 Hz, 1 H), 6.52 (s, 1 H), 6.86 (d, J = 8.9 Hz, 2 H), 7.02-7.42 (m, 12 H). Anal. Calcd for C₂₆H₂₆BrNO₂S: C, 62.90; H, 5.28; N, 2.82. Found: C, 62.65; H, 5.31; N, 3.10.

 $(3R^*, 4R^*)$ -3-Ethyl-1-[(4-methoxyphenyl)methyl]-4-[phenyl(phenylthio)methyl]-2-azetidinone (9). Following the general procedure, compound 8 (1.64 g, 3.30 mmol) was treated with Bu₃SnH (960 mg, 3.96 mmol) in the presence of AIBN (66 mg, 0.40 mmol) in boiling toluene. After usual workup, the crude material was chromatographed on silica gel (hexane/AcOEt, 15:1) to give an oily mixture of two diastereoisomers of 9 (794 mg, 58%): IR (CCl₄) v 1750 cm⁻¹; ¹H NMR for the major isomer (270 MHz) δ 0.55 (t, J = 7.4 Hz, 3 H), 1.20-1.53 (m, 2 H), 2.70-2.79 (m, 1 H, H-3), 3.46 (dd, J = 8.9, 2.1 Hz, 1 H, H-4), 3.83 (s, 3 H), 4.19 (d, J = 8.9 Hz, 1 H, SCH), 4.37 (d, J = 14.8 Hz, 1 H, one of NCH₂), 4.89 (d, J = 14.8 Hz, 2 H), 7.09-7.30 (m, 12 H); ¹H NMR for the minor isomer (270 MHz) δ 0.96 (t, J = 7.3 Hz), 1.20-1.53 (m), 3.02-3.10 (m), 3.10 (d, J = 14.9 Hz), 3.51 (dd, J = 8.6, 2.0 Hz), 3.78 (s), 4.18 (d, J = 8.6 Hz, 4.52 (d, J = 14.9 Hz). The ratio of the major and the minor isomers of 9 was estimated to be *ca*. 2.7:1 by an integrated intensity of the peak heights of the signals due to their *O*-methyl protons appeared at δ 3.83 (s) and 3.78 (s), respectively. Anal. Calcd for C₂₆H₂₇NO₂S: C, 74.79; H, 6.16; N, 3.35. Found: C, 74.85; H, 6.54; N, 3.36.

Desulfurization of 9. Formation of 5. To a solution of 9 (764 mg, 1.83 mmol) in benzene (10 mL) were added Bu₃SnH (960 mg, 3.96 mmol) and AIBN (46 mg, 0.28 mmol), and the mixture was heated under reflux for 1.5 h. After usual workup, the crude material was chromatographed on silica gel (hexane/AcOEt, 5:1) to give 5 (533 mg, 94%) as an oil, whose ¹H NMR spectrum was identical to that of compound 5 obtained from 4: IR (CCl₄) v 1745 cm⁻¹. Anal. Calcd for $C_{20}H_{23}NO_2$: C, 77.64; H, 7.49; N, 4.53. Found: C, 77.26; H, 7.89; H, 4.53.

 $(3R^*,4R^*)$ -3-Ethyl-4-phenylmethyl-2-azetidinone (11). To a solution of 5 (353 mg, 1.14 mmol) in acetonitrile (10 mL) was added dropwise a solution of ceric ammonium nitrate (CAN) (1.25 g, 2.28 mmol) in water (20 mL) at room temperature, and the mixture was stirred at the same temperature for 4 h. Water (30 mL) was added to the reaction mixture and the whole was extracted with diethy ether. The extract was washed with a saturated NaHCO₃ solution and brine, and dried over MgSO₄. The solvent was evaporated off and the residue was chromatographed on silica gel (hexane/AcOEt, 3:1) to give 11 (167 mg, 77%) as an oil: IR (CCL₄) v 3420, 3240, 1745 cm⁻¹; ¹H NMR (270 MHz) 8 0.85 (t, J = 7.4 Hz, 3 H), 1.50-1.84 (m, 2 H), 2.77-2.98 (m, 3 H, H-3 and CH₂Ph), 3.51 (ddd, J = 7.9, 6.6, 2.3 Hz, 1 H, H-4), 5.99 (br s, 1 H), 7.15-7.36 (m, 5 H). Anal. Calcd for C₁₂H₁₅NO: C, 76.16; H, 7.99; N, 7.46. Found: C, 76.46; H, 7.83; N, 7.40.

 $(3R^*, 4R^*)$ -1-tert-Butyldimethylsilyl-3-ethyl-4-phenylmethyl-2-azetidinone (12). To a solution of 11 (148 mg, 0.78 mmol) in DMF (6 mL) were added successively tert-butyldimethylsilyl chloride (235 mg, 1.56 mmol) and triethylamine (317 mg, 3.13 mmol), and the mixture was stirred at room temperature for 1.5 h. Diethyl ether (20 mL) was added to the reaction mixture, and the solution was washed with water and dried over MgSO4. The solvent was evaporated off and the residue was chromatographed on silica gel (hexane/AcOEt, 10:1) to give 12 (240 mg, quant.) as an oil: IR (CCl₄) v 1740 cm⁻¹; ¹H NMR (270 MHz) δ 0.18 (s, 3 H), 0.22 (s, 3 H), 0.42 (t, J = 7.4 Hz, 3 H), 0.91 (s, 9 H), 1.13-1.34 (m, 1 H), 1.37-1.52 (m, 1 H), 2.47 (dd, J = 12.9, 10.8 Hz, 1 H, one of CH₂Ph), 2.70 (ddd, J = 8.6, 5.9, 2.5 Hz, 1 H, H-3), 3.13 (dd, J = 12.9, 3.7, 1 H, one of CH₂Ph), 3.28 (ddd, J = 10.8, 3.7, 2.5 Hz, 1 H, H-4), 7.05-7.24 (m, 5 H). Anal. Calcd for C₁₈H₂₉NOSi: C, 71.23; H, 9.63; N, 4.61. Found: C, 71.37; H, 9.95; N, 4.53.

 $(2R^*, 3R^*)$ -1-tert-Butyldimethylsilyl-3-ethyl-4-oxo-2-azetidineacetic Acid (13). To a solution of 12 (309 mg, 1.02 mmol) in CCl₄ (4.5 mL) and acetonitrile (4.5 mL) were added successively ruthenium dioxide monohydrate (2 mg) and a solution of NaIO₄ (4.36 g, 20. 36 mmol) in water (6.8 mL), and the mixture was stirred at room temperature for 3 days. To the reaction mixture was added 0.01 N HCl, and the whole was extracted with diethyl ether. The extract was washed three times with a saturated NaHCO₃ solution, and the alkaline solution was acidified to pH 3 with 10% HCl, then extracted with diethyl ether. The organic layer was washed with brine, and dried over MgSO₄. The solvent was evaporated off to give 13 (200 mg, 72%) as an oil: IR (CCl₄) v 1740, 1705 cm⁻¹; ¹H NMR (270 MHz) δ 0.20 (s, 3 H), 0.25 (s, 3 H), 0.95 (s, 9 H), 1.00 (t, J = 7.4 Hz, 3 H), 1.64-1.87 (m, 2 H), 2.53 (dd, J = 15.8, 9.9 Hz, 1 H, one of CH₂COOH), 2.88 (dd, J = 15.8, 3.9, 1 H, one of CH₂COOH), 2.94 (dt, J = 2.3, 6.9 Hz, 1 H, H-3), 3.60 (ddd, J = 9.9, 3.9, 2.3 Hz, 1 H, H-2), 8.2-8.8 (br, 1 H, COOH). This compound was used in the next step without further purification.

Methyl $(2R^*, 3R^*)$ -1-tert-Butyldimethylsilyl-3-ethyl-4-oxo-2-azetidineacetate (14). To a solution of 13 (15 mg, 0.06 mmol) in benzene (0.35 mL) and methanol (0.1 mL) was added trimethylsilyldiazomethane (8 mg, 0.07 mmol) at room temperature, and the mixture was stirred at the same temperature for 1 h. The solvent was evaporated off and the residue was chromatographed on silica gel (hexane/AcOEt, 5:1) to give 14⁸ (17 mg, quant.), whose spectroscopic data were identical to the literature values: : IR (CCl₄) v 1740 cm⁻¹; ¹H NMR (270 MHz) δ 0.20 (s, 3 H), 0.25 (s, 3 H), 0.96 (s, 9 H), 1.00 (t, J = 7.4 Hz, 3 H), 1.64-1.89 (m, 2 H), 2.50 (dd, J = 16.4, 10. Hz, 1 H, one of CH₂COOMe), 2.85-2.92 (m, 1 H, H-3), 3.59 (ddd, J = 10.0, 4.1, 2.3 Hz, 1 H, H-2), 3.70 (s, 3 H, OMe). HRMS (FAB) Calcd for C₁₄H₂₈NO₃Si [(M+H)+]: 286.1839. Found: 286.1852.

Ethyl 2-(3-Methoxyphenyl)-2-(phenylthio)acetate (16). To a solution of lithium diisopropylamide (LDA) [prepared from diisopropylamine (1.58 g, 15.6 mmol) and butyllithium (1.63 M in hexane) (9.57 mL, 15.6 mmol)] in THF (20 mL) was added a solution of ethyl 2-(3-methoxyphenyl)acetate (1.01 g, 5.20 mmol) in THF (10 mL) at -78°C, and the mixture was stirred at the same temperature for 20 min and then at room temperature for 20 min. To this solution was added a solution of diphenyl disulfide (3.41 g, 15.6 mmol) in THF (10 mL) at -78°C, and the mixture was stirred at the same temperature for 20 min and then at room temperature for 1 h. A saturated NH₄Cl solution was added to the reaction mixture and the whole was extracted with diethyl ether. The organic layer was washed with a saturated NaHCO₃ solution and brine, and dried (MgSO₄). The solvent was evaporated off and the residue was chromatographed on silica gel (hexane/AcOEt, 5:1) to give 16 (1.33 g, 85%) as an oil: IR (CCl₄) v 1735 cm⁻¹; ¹H NMR (60 MHz) δ 1.13 (t, J = 7 Hz, 3 H), 3.73 (s, 3 H), 4.10 (q, J = 7 Hz, 2 H), 4.81 (s, 1 H), 6.6-7.5 (m, 9 H). HRMS Calcd for C₁₇H₁₈O₃S: 302.0977. Found: 302.0992.

2-(3-Methoxyphenyl)-2-(phenylthio)acetaldehyde (17). Using a procedure similar to that described above for 2-phenyl-2-(phenylthio)acetaldehyde, compound 16 (2.99 g, 9.87 mmol) was treated with DIBAH (0.98 M in hexane) (11.1 mL, 10.86 mmol), and the crude material was chromatographed on silica gel (hexane/AcOEt, 12:1) to give 17 (1.74 g, 68%) as an oil: IR (CCl₄) v 1720 cm⁻¹; ¹H NMR (60 MHz) δ 3.74 (s, 3 H), 4.63 (d, J = 4 Hz, 1 H), 6.7-7.5 (m, 9 H), 9.43 (d, J = 4 Hz, 1 H). HRMS (FAB) Calcd for C₁₅H₁₅O₂S [(M+H)⁺]: 259.0793. Found: 259.0805.

(2R and 2S)-2-Bromo-N-[(S)-1-phenylethyl]-N-[2-(3-methoxyphenyl)-2-(phenylthio)ethenyl]butanamides (18). Using a procedure similar to that described above for 4, aldehyde 17 (1.74 g, 6.74 mmol) was treated with (S)-1-phenylethylamine (817 mg, 6.74 mmol), and the resulting imine was treated with (\pm)-2-bromobutyryl bromide (3.10 g, 13.48 mmol) in the presence of N,N-diethylaniline (2.01 g, 13.48 mmol) at room temperature. After workup, the crude material was chromatographed on silica gel (hexane/AcOEt, 7:1) to give 18 (2.03 g, 59%) as an oil: IR (CCl₄) v 1660 cm⁻¹; ¹H NMR (300 MHz) δ 0.96, 0.99 (both t, J = 7.5 Hz, total 3 H), 1.64, 1.65 (both d, J = 7.1 Hz, total 3 H), 2.00-2.29 (m, 2 H), 3.67, 3.68 (both s, total 3 H), 4.53, 4.64 (both dd, J = 7.9, 6.3 Hz, total 1 H), 6.00, 6.37 (both s, total 1 H), 6.07, 6.15 (both q, J = 7.1 Hz, total 1 H), 6.51-7.56 (m, 14 H). HRMS (FAB) Calcd for C₂₇H₂₉⁷⁹BrNO₂S [(M+H)⁺]: 510.1103. Found: 510.1121.

3-Ethyl-4-[(3-methoxyphenyl)(phenylthio)methyl]-1-[(S)-1-phenylethyl]-2-azetidinones (19). Following the general procedure, compound 18 (683 mg, 1.34 mmol) was treated with Bu₃SnH (429 mg, 1.47 mmol) in the presence of AIBN (22 mg, 0.13 mmol) in boiling benzene. After usual workup, the crude material was chromatographed on silica gel (hexane/AcOEt, 7:1) to give an oily mixture of four diastereoisomers of 19 (323 mg, 56%): IR (CCl₄) v 1745 cm⁻¹; ¹H NMR for the major isomer (300 MHz) δ 0.65 (t, J = 7.5 Hz, 3 H), ca. 1.3-1.5 (m, 2 H), 1.85 (d, J = 7.2 Hz, 3 H), 2.70-2.76 (m, 1 H, H-3), 3.42 (dd, J = 8.1, 2.2 Hz, 1 H, H-4), 3.73 (s, 3 H), 4.16 (d, J = 8.1 Hz, 1 H, SCH), 4.92 (q, J = 7.2 Hz, 1 H), 6.627.50 (m, 14 H). The ratio of four diastereoisomers of 19 was estimated to be 53:24:15:8 by an integrated intensity of the peak heights of the signals due to their SCH protons appeared at δ 4.16 (d, J = 8.1 Hz), 3.92 (d, J = 8.7 Hz), 4.08 (d, J = 7.8 Hz), and 4.01 (d, J = 7.6 Hz), respectively. Anal. Calcd for C₂₇H₂₉NO₂S: C, 75.14; H, 6.77; N, 3.25. Found: C, 74.84; H, 6.98; N, 3.04.

(3R,4R)-3-Ethyl-4-(3-methoxyphenylmethyl)-1-[(S)-1-phenylethyl]-2-azetidinone (20a) and (3S,4S)-3-Ethyl-4-(3-methoxyphenylmethyl)-1-[(S)-1-phenylethyl]-2-azetidinone (20b). To a solution of 19 (549 mg, 1.27 mmol) in benzene (10 mL) were added Bu₃SnH (555 mg, 1.91 mmol) and AIBN (31 mg, 0.19 mmol), and the mixture was heated under reflux for 1.5 h. After usual workup, the crude material was chromatographed on silica gel (hexane/AcOEt, 12:1). The first eluent gave 20a (255 mg, 62%) as an oil: $[\alpha]^{24}_D$ +6.7° (c 1.16, EtOH)]; IR (CCl₄) v 1740 cm⁻¹; ¹H NMR (300 MHz) & 0.64 (t, J = 7.4 Hz, 3 H), 1.36-1.49 (m, 1 H), 1.55-1.68 (m, 1 H), 1.74 (d, J = 7.1 Hz, 3 H), 2.46 (dd, J = 13.4, 8.9 Hz, 1 H, one of CH₂Ph), 2.72 (ddd, J = 7.8, 5.6, 2.0 Hz, 1 H, H-3), 2.77 (dd, J = 13.4, 4.9 Hz, 1 H, one of CH₂Ph), 3.30 (ddd, J = 8.9, 4.9, 2.0 Hz, 1 H, H-4), 3.76 (s, 3 H), 4.59 (q, J = 7.1 Hz, 1 H, NCH), 6.54-6.77 (m, 3 H), 7.14-7.38 (m, 6 H). Anal. Calcd for C_{21H25}NO₂: C, 77.99; H, 7.79; N, 4.33. Found: C, 77.83; H, 7.84; N, 4.50.

The second eluent gave 20b (103 mg, 25%) as an oil: $[\alpha]^{25}_{D}$ -9.0° (*c* 1.16, EtOH)]; IR (CCl₄) v 1740 cm⁻¹; ¹H NMR (300 MHz) δ 0.55 (t, J = 7.4 Hz, 3 H), 1.25-1.40 (m, 1 H), 1.47-1.60 (m, 1 H), 1.66 (d, J = 7.2 Hz, 3 H), 2.56 (dd, J = 13.2, 9.8 Hz, 1 H, one of CH₂Ar), 2.72 (ddd, J = 8.6, 5.6, 2.0 Hz, 1 H, H-3), 2.99 (dd, J = 13.2, 4.6 Hz, 1 H, one of CH₂Ar), 3.21 (ddd, J = 9.8, 4.6, 2.0 Hz, 1 H, H-4), 3.74 (s, 3 H), 4.91 (q, J = 7.2 Hz, 1 H, NCH), 6.51-6.76 (m, 3 H), 7.12-7.41 (m, 6 H). Anal. Calcd for C₂₁H₂₅NO₂: C, 77.99; H, 7.79; N, 4.33. Found: C, 77.74; H, 7.88; N, 4.53.

(3R,4R)-3-Ethyl-4-(3-methoxyphenylmethyl)-2-azetidinone (21). Sodium (53 mg, 2.28 mmol) and a solution of 20a (247 mg, 0.76 mmol) in dry THF (2 mL) were added successively to liquid ammonia (5 mL) at -78 °C, and the mixture was stirred at the same temperature for 1 h. The reaction was quenched by addition of ammonium chloride, and the mixture was allowed to warm to room temperature to remove any excess ammonia. A saturated ammonium chloride solution (3 mL) was added to the residue, and the whole mixture was extracted with CHCl₃. The extract was washed with brine, and dried (MgSO₄). The solvent was evaporated off and the residue was chromatographed on silica gel (hexane/AcOEt, 1:1) to give 21 (153 mg, 91%) as an oil: $[\alpha]^{21}_{D}$ -10.4° (c 0.78, EtOH)]; IR (CCl₄) v 3460, 3250, 1750 cm⁻¹; ¹H NMR (300 MHz) δ 0.87 (t, J = 7.4 Hz, 3 H), 1.53-1.84 (m, 2 H), 2.79-2.85 (m, 1 H, H-3), 2.83 (dd, J = 13.1, 7.6 Hz, 1 H, one of CH₂Ar), 2.91 (dd, J = 13.1, 6.0 Hz, 1 H, one of CH₂Ar), 3.50 (ddd, J = 7.6, 6.0, 2.1 Hz, 1 H, H-4), 3.80 (s, 3 H), 5.96 (br s, 1 H, NH), 6.71-6.82 (m, 3 H), 7.24 (t, J = 7.8 Hz, 1 H). Anal. Calcd for C₁₃H₁₇NO₂: C, 71.21; H, 7.81; N, 6.39. Found: C, 71.05; H, 7.83; N, 6.21.

(3R,4R)-1-tert-Butyldimethylsilyl-3-ethyl-4-(3-methoxyphenylmethyl)-2-azetidinone (22). Using a procedure similar to that described above for 12, compound 21 (78 mg,, 0.36 mmol) was treated with TBDMSCl (107 mg, 0.72 mmol) in the presence of triethylamine (146 mg, 1.44 mmol) in DMF (3 mL). After workup, the crude material was chromatographed on silica gel (hexane/AcOEt, 15:1) to give 22 (119 mg, quant.) as an oil: $[\alpha]^{24}_D$ -36.8° (c 1.11, EtOH)]; IR (CCl₄) v 1740 cm⁻¹; ¹H NMR (300 MHz) δ 0.27 (s, 3 H), 0.32 (s, 3 H), 0.56 (t, J = 7.4 Hz, 3 H), 1.01 (s, 9 H), 1.30-1.46 (m, 1 H), 1.50-1.65 (m, 1 H), 2.54 (dd, J = 13.0, 10.8 Hz, 1 H, one of CH₂Ar), 2.80 (ddd, J = 8.5, 5.8, 2.4 Hz, 1 H, H-3), 3.20 (dd, J =13.0, 3.8 Hz, 1 H, one of CH₂Ar), 3.39 (ddd, J = 10.8, 3.8, 2.4 Hz, 1 H, H-4), 3.80 (s, 3 H), 6.68-6.80 (m, 3 H), 7.22 (t, J = 7.8 Hz, 1 H). Anal. Calcd for C₁₉H₃₁NO₂Si: C, 68.42; H, 9.37; N, 4.20. Found: C, 68.52; H, 9.55; N, 4.17.

(2R,3R)-1-tert-Butyldimethylsilyl-3-ethyl-4-oxo-2-azetidineacetic Acid (23). Using a procedure similar to that described above for 13, compound 22 (117 mg, 0.35 mmol) was treated with RuO₂-H₂O (2 mg) and NaIO₄ (1.50 g, 7.00 mmol). The reaction was completed within 3 h. Workup gave the carboxylic acid 23 (95 mg, quant.) as an oil, whose IR and ¹H NMR spectra were identical to those of 13 obtained from 12. HRMS (FAB) Calcd for C₁₃H₂₆NO₃Si [(M+H)⁺]: 272.1682. Found: 272.1706.

Benzyl (2R, 3R)-1-tert-Butyldimethylsilyl-3-ethyl-4-oxo-2-azetidineacetate (24). To an icecooled solution of 23 (155 mg, 0.57 mmol) in CH₂Cl₂ (3 mL) were added successively triethylamine (69 mg, 0.69 mmol), *N,N*-dimethylaminopyridine (DMAP) (35 mg, 0.29 mmol), and benzyloxycarbonyl chloride (107 mg, 0.63 mmol), and the mixture was stirred at the same temperature for 1 h. A saturated ammonium chloride solution was added to the reaction mixture, and the whole was extracted with CH₂Cl₂. The organic layer was washed with brine, and dried (MgSO₄). The solvent was evaporated off and the residue was chromatographed on silica gel (hexane/AcOEt, 15:1) to give 24 (157 mg, 76%) as an oil: $[\alpha]^{27}D$ -44.1° (*c* 2.03, EtOH)]; IR (CCl₄) v 1740 cm⁻¹; ¹H NMR (300 MHz) δ 0.19 (s, 3 H), 0.23 (s, 3 H), 0.95 (s, 9 H), 0.96 (t, *J* = 7.4 Hz, 3)

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H), 1.60-1.78 (m, 2 H), 2.53 (dd, J = 15.4, 10.0 Hz, 1 H, one of CH_2COOBn), 2.88 (dt, J = 6.9, 2.4 Hz, 1 H, H-3), 2.88 (dd, J = 15.4, 4.1, 1 H, one of CH_2COOBn), 3.59 (ddd, J = 10.0, 4.1, 2.4 Hz, 1 H, H-2), 5.12 (s, 2 H, CH₂Ph), 7.36 (br s, 5 H). HRMS (FAB) Calcd for $C_{20}H_{32}NO_3Si$ [(M+H)⁺]: 362.2151. Found: 362.2162.

Benzyl (2R,3R)-3-Ethyl-4-oxo-2-azetidineacetate (25). To an ice-cooled solution of 24 (206 mg, 0.57 mmol) in THF (6.5 mL) were added successively acetic acid (68 mg, 1.14 mmol), and tetrabutylammonium fluoride (TBAF) (1 M in THF) (0.63 mL, 0.63 mmol), and the mixture was stirred at the same temperature for 30 min. Water was added to the reaction mixture, and the whole was extractd with CH₂Cl₂. The organic layer was washed with brine, and dried (MgSO₄). The solvent was evaporated off and the residue was chromatographed on silica gel (CH₂Cl₂/MeOH, 25:1) to give 25 (143 mg, quant.) as an oil: $[\alpha]^{24}_D$ +37.3° (c 1.34, CHCl₃) [lit.¹³ $[\alpha]^{25}_D$ +33.7° (c 1.11, CHCl₃)]; IR (CCl₄) v 3470, 1760, 1730 cm⁻¹; ¹H NMR (300 MHz) δ 1.01 (t, J = 7.4 Hz, 3 H), 1.62-1.88 (m, 2 H), 2.64 (dd, J = 16.5, 9.0 Hz, 1 H, one of CH₂COOBn), 2.76-2.82 (m, 1 H, H-3), 2.78 (dd, J = 16.5, 4.8 Hz, 1 H, one of CH₂COOBn), 3.65 (ddd, J = 9.0, 4.8, 2.3 Hz, 1 H, H-2), 5.14 (s, 2 H, CH₂Ph), 6.07 (br s, 1 H, NH), 7.32-7.42 (s, 5 H). HRMS (FAB) Calcd for C₁₄H₁₈NO₃ [(M+H)⁺]: 248.1287. Found: 248.1272.

(2R,3S)-3-Acetoxy-2-bromo-N-(4-methoxyphenylmethyl)-N-[2-(3-methoxyphenyl)-2-(phenylthio)ethenyl]butanamide (28). Using a procedure similar to that described above for 8, aldehyde 17 (1.13 g, 4.36 mmol) was treated with p-methoxybenzylamine (599 mg, 4.36 mmol), and the resulting imine was then treated with (2R,3S)-3-acetoxy-2-bromobutyryl chloride^{2a} (3.19 g, 13.09 mmol) in the presence of N,N-diethylaniline (651 mg, 4.36 mmol). After workup, the crude material was chromatographed on silica gel (hexane/AcOEt, 7:1) to give 28 (1.95 g, 77%) as an oil: IR (CCl4) v 1735, 1665 cm⁻¹; ¹H NMR for the major rotamer (300 MHz) δ 1.35 (d, J = 6.3 Hz, 3 H), 2.07 (s, 3 H), 3.71 (s, 3 H), 3.80 (s, 3 H), 4.53 (d, J = 8.7Hz, 1 H), 4.60 (d, J = 14.4 Hz, 1 H), 5.03 (d, J = 14.4 Hz, 1 H), 5.47 (dq, J = 8.7, 6.3 Hz, 1 H), 6.45 (s, 1 H), 6.76-7.28 (m, 13 H). HRMS (FAB) Calcd for C₂₉H₃₁⁷⁹BrNO₅S [(M+H)⁺]: 584.1116. Found: 584.1098.

(35,4R)- and (3R,4S)-3-[(S)-1-Acetoxyethyl]-1-(4-methoxyphenylmethyl)-4-(3-methoxyphenylmethyl)-2-azetidinones (30a,b). Following the general procedure, bromide 28 (300 mg, 0.51 mmol) was treated with Bu₃SnH (179 mg, 0.61 mmol) and AIBN (10 mg, 0.06 mmol) in boiling benzene. After workup, the crude material containing 29 was dissolved in benzene (5 mL). To this solution were added Bu₃SnH (297 mg, 1.02 mmol) and AIBN (17 mg, 0.1 mmol), and the mixture was heated under reflux for 2 h. After usual workup, the crude material was chromatographed on silica gel (hexane/AcOEt, 2:1) to give an oily mixture of 30a and 30b (134 mg, 66%): IR (CCl₄) v 1750 cm⁻¹; ¹H NMR for 30a (300 MHz) δ 1.22 (d, J = 6.5 Hz, 3 H), 1.83 (s, 3 H), 2.70 (dd, J = 13.7, 7.6 Hz, 1 H), 2.94 (dd, J = 13.7, 6.0 Hz, 1 H), 3.06 (d, J = 4.1, 2.2 Hz, 1 H, H-3), 3.47 (ddd, J = 7.6, 6.0, 2.2 Hz, 1 H, H-4), 3.76 (s, 3 H), 3.79 (s, 3 H), 3.79 (d, J = 5.1 Hz, 1 H), 5.20 (dq, J = 4.1, 6.5 Hz, 1 H). 6.61-7.24 (m, 8 H). A small peak due to the *O*-acetyl methyl protons of 30b appeared at δ 1.76 as a singlet. The ratio of 30a and 30b was estimated to be 67:33 by an integrated intensity of the peak heights of the signals due to their *O*-acetyl methyl protons of 30b appeared at δ 1.83 and 1.76, respectively. Anal. Calcd for C₂₃H₂₇NO₅: C, 69.50; H, 6.85; N, 3.52. Found: C, 69.24; H, 7.07; N, 3.45.

(35,4R)- and (3R,4S)-3-[(S)-1-Hydroxyethyl]-1-(4-methoxyphenylmethyl)-4-(3-methoxyphenylmethyl)-2-azetidinones (31a,b). To an ice-cooled solution of a mixture of 30a,b (217 mg, 0.55 mmol) in pyridine (2 mL) was added dropwise a 0.1 N NaOH solution (2.7 mL) over a period of 15 min, and the mixture was stirred at room temperature overnight. A saturated NaHCO₃ solution (10 mL) was added to the reaction mixture, and the whole was extracted with AcOEt. The organic layer was washed with water, dried (MgSO₄), and concentrated. The residue was chromatographed on silica gel (hexane/AcOEt, 1:1) to give an oily mixture of 31a and 31b (185 mg, 95%): IR (CCl₄) v 1740 cm⁻¹; ¹H NMR (300 MHz) δ 0.98 (d, J = 6.2 Hz, 3 H), 2.46-2.60 (br, 1 H), 2.67 (dd, J = 13.5, 7.7 Hz, 1 H), 2.85-2.94 (m, 2 H, H-3 and one of C₄-CH₂Ar), 3.46 (ddd, J = 7.7, 6.1, 2.2 Hz, 1 H, H-4), 3.76 (s, 3 H), 3.79 (s, 3 H), 3.89 (d, J = 15.1 Hz, 1 H), 4.02-4.11 (m, 1 H), 4.61 (d, J = 15.1 Hz, 1 H), 6.59-7.22 (m, 8 H). A small peak due to the C-methyl protons of 31b appeared at δ 0.93 (d, J = 6.3 Hz). The ratio of 31a and 31b was estimated to be 69:31 by an integrated intensity of the peak heights of the signals due to their C-methyl protons appeared at δ 0.98 and 0.93, respectively. Anal. Calcd for C₂₁H₂₅NO₄: C, 70.96; H, 7.09; N, 3.94. Found: C, 70.81; H, 7.26; N, 3.78.

(35,4R)- and (3R,4S)-3-[(S)-1-Formyloxyethyl]-1-(4-methoxyphenylmethyl)-4-(3-methoxyphenylmethyl)-2-azetidinones (32a,b). A solution of diisopropyl azodicarboxylate (1.35 g, 6.68 mmol) in dry THF (1 mL) was added dropwise to a solution of a mixture of 31a,b (1.19 g, 3.34 mmol),

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triphenylphosphine (1.75 g, 6.68 mmol), and formic acid (307 mg, 6.68 mmol) in dry THF (37 mL) at room temperature, and the mixture was stirred at the same temperature for 2 h. The solvent was evaporated off and the residue was chromatographed on silica gel (hexane/AcOEt, 3:1) to give an oily mixture of **32a** and **32b** (1.03 g, 81%): ¹H NMR (300 MHz) δ 1.11 (d, J = 6.4 Hz, 3 H), 2.63 (dd, J = 13.5, 8.0 Hz, 1 H), 2.92 (dd, J = 13.5, 5.9 Hz, 1 H), 3.01 (dd, J = 6.5, 2.2 Hz, 1 H, H-3), 3.62 (ddd, J = 8.0, 5.9, 2.2 Hz, 1 H, H-4), 3.77 (m, 3 H), 3.81 (s, 3 H), 3.94 (d, J = 15.0 Hz, 1 H), 4.61 (d, J = 15.0 Hz, 1 H), 5.15-5.25 (m, 1 H), 6.59-7.25 (m, 8 H), 7.70 (s, 1 H). A small peak due to the formyl proton of **32b** appeared at δ 7.76 as a singlet. The ratio of **32a** and **32b** was estimated to be 73:27 by an integrated intensity of the peak heights of the signals due to their formyl protons appeared at δ 7.70 and 7.76, respectively. HRMS (FAB) Calcd for C₂₂H₂₆NO₅ [(M+H)⁺]: 384.1811. Found: 384.1826.

(35,4R)- and (3R,4S)-3-[(R)-1-Hydroxyethyl]-1-(4-methoxyphenylmethyl)-4-(3-methoxyphenylmethyl)-2-azetidinones (33a,b). To a solution of a mixture of 32a,b (1.03 g, 2.69 mmol) in methanol (23 mL) was added 10% HCl (23 m L) at 0 °C, and the mixture was stirred at room temperature for 24 h. To the reaction mixture was added brine (20 mL), and the whole was extracted with diethyl ether. The organic layer was dried over MgSO₄ and concentrated, and the residue was chromatographed on silica gel (hexane/AcOEt, 1:2) to give an oily mixture of 33a and 33b (877 mg, 92%): IR (CCl₄) v 1740 cm⁻¹; ¹H NMR (300 MHz) δ 0.92 (d, J = 6.5 Hz, 3 H), 2.70 (dd, J = 13.5, 7.2 Hz, 1 H), 2.75-2.85 (br, 1 H), 2.84-2.92 (m, 2 H, H-3 and one of C₄-CH₂Ar), 3.72-3.80 (m, 1 H, H-4), 3.73 (s, 3 H), 3.76 (s, 3 H), 3.88 (d, J = 15.1 Hz, 1 H), 4.01-4.10 (m, 1 H), 4.58 (d, J = 15.1 Hz, 1 H), 6.59-7.22 (m, 8 H). A small peak due to the C-methyl protons of **33b** appeared at δ 0.99 (d, J = 6.3 Hz). The ratio of **33a** and **33b** was estimated to be 76:24 by an integrated intensity of the peak heights of the signals due to their C-methyl protons appeared at δ 0.92 and 0.99, respectively. Anal. Calcd for C₂₁H₂₅NO₄: C, 70.96; H, 7.09; N, 3.94. Found: C, 70.72; H, 7.33; N, 3.93.

(3S,4R)- and (3R,4S)-3-[(R)-1-Hydroxyethyl]-4-(3-methoxyphenylmethyl)-2-azetidinones (34a,b). Using a procedure similar to that described above for 11, a mixture of 33a,b (75 mg, 0.21 mmol) was treated with CAN (231 mg, 0.42 mmol), and the crude material was chromatographed on silica gel (hexane/AcOEt, 1:2) to give an oily mixture of 34a and 34b (25 mg, 50%): IR (CCl₄) v 3440, 1740 cm⁻¹; ¹H NMR (300 MHz) δ 1.09 (d, J = 6.3 Hz, 3 H), 2.35-2.50 (br, 1 H), 2.83-2.96 (m, 3 H, H-3 and CH₂Ar), 3.79 (s, 3 H), 3.88 (ddd, J = 7.9, 6.0, 2.2 Hz, 1 H, H-4), 4.10-4.19 (m, 1 H), 6.19 (br s, 1 H), 6.71-6.81 (m, 3 H), 7.23 (t, J = 7.8 Hz, 1 H). A small peak due to the C-methyl protons of 34b appeared at δ 1.15 (d, J = 6.3 Hz). The ratio of 34a and 34b was estimated to be 76:24 by an integrated intensity of the peak heights of the signals due to their C-methyl protons appeared at δ 1.09 and 1.15, respectively. HRMS (FAB) Calcd for C₁₃H₁₈NO₃ [(M+H)⁺]: 236.1287. Found: 236. 1306.

(35,4R)- and (3R,4S)-1-tert-Butyldimethylsilyl-3-[(R)-1-(tert-butyldimethylsilyloxy)ethyl]-4-(3-methoxyphenylmethyl)-2-azetidinones (35a,b). To an ice-cooled solution of a mixture of 34a,b (130 mg, 0.55 mmol) in CH₂Cl₂ (25 mL) were added successively 2,6-luidine (589 mg, 5.53 mmol) and tert-butyldimethylsilyl trifluoromethanesulfonate (360 mg, 1.36 mmol), and the mixture was stirred at room temperature for 1 h. MeOH (2 mL) was added to the reaction mixture, and the whole was stirred for 5 min. Water (10 m L) was added to the mixture, and the organic layer was separated, and dried over MgSO4. The solvent was evaporated off and the residue was chromatographed on silica gel (hexane/AcOEt, 10:1). The first eluent gave 35b (69 mg, 27%) as an oil: $[\alpha]^{23}_D + 2.6^\circ$ (c 0.69, EtOH)]; IR (CCl₄) v 1740 cm⁻¹; ¹H NMR (300 MHz) δ -0.12 (s, 3 H), -0.07 (s, 3 H), 0.25 (s, 3 H), 0.29 (s, 3 H), 0.83 (s, 9 H), 1.00 (s, 9 H), 1.15 (d, J =6.3 Hz, 3 H), 2.56 (dd, J = 13.1, 10.9 Hz, 1 H), 2.87 (dd, J = 3.6, 2.8 Hz, 1 H, H-3), 3.17 (dd, J = 13.1,4.0 Hz, 1 H), 3.57 (qd, J = 3.6, 6.3 Hz, 1 H), 3.67 (ddd, J = 10.9, 4.0, 2.8 Hz, 1 H, H-4), 3.80 (s, 3 H), 6.68-6.79 (m, 3 H), 7.22 (t, J = 7.8 Hz, 1 H). HRMS (FAB) Calcd for C₂₅H₄₆NO₃Si₂[(M+H)⁺]: 464.3017. Found: 464.3014.

The second eluent gave 35a (186 mg, 73%) as low melting point needles: $[\alpha]^{23}D - 31.0^{\circ}$ (c 1.86, EtOH)]; IR (CCl₄) v 1740 cm⁻¹; ¹H NMR (300 MHz) δ -0.02 (s, 6 H), 0.27 (s, 3 H), 0.29 (s, 3 H), 0.45 (d, J = 6.4 Hz, 3 H), 0.83 (s, 9 H), 1.01 (s, 9 H), 2.53 (dd, J = 12.9, 10.8 Hz, 1 H), 2.83 (t, J = 3.1 Hz, 1 H, H-3), 3.21 (dd, J = 12.9, 4.0 Hz, 1 H), 3.79 (ddd, J = 10.8, 4.0, 3.1 Hz, 1 H, H-4), 3.80 (s, 3 H), 4.04 (dq, J = 3.1, 6.4, Hz, 1 H), 6.69-6.78 (m, 3 H), 7.12 (t, J = 7.8 Hz, 1 H). Anal Calcd for C₂₅H₄₅NO₃Si₂: C, 64.74, H, 9.78; N, 3.02. Found: C, 64.71; H, 9.96; N, 3.16.

Benzyl (2R,3S)-1-tert-Butyldimethylsilyl-3-[(R)-1-(tert-butyldimethylsilyloxy)ethyl]-4oxo-2-azetidineacetate (37). Using a procedure similar to that described above for 13, compound 35a (186 mg, 0.40 mmol) was treated with RuO₂-H₂O (2 mg) and NaIO₄ (1.72 g, 8.00 mmol). Workup gave crude (2R,3S)-1-tert-butyldimethylsilyl-3-[(R)-1-(tert-butyldimethylsilyloxy)ethyl]-4-oxo-2-azetidineacetic acid (36), which was used in the next step without purification: ¹H NMR (300 MHz) δ 0.05 (s, 3 H), 0.08 (s, 3 H), 0.22 (s, 3 H), 0.24 (s, 3 H), 0.88 (s, 9 H), 0.95 (s, 9 H), 1.17 (d, J = 6.2 Hz, 3 H), 2.58 (dd, J = 14.7, 8.7 Hz, 1 H), 2.83 (dd, J = 14.7, 4.3 Hz, 1 H), 3.03 (dd, J = 4.3, 2.6 Hz, 1 H, H-3), 3.98 (ddd, J = 8.7, 4.3, 2.6 Hz, 1 H, H-2), 4.19 (dq, J = 6.2, 4.3 Hz, 1 H).

2.6 Hz, 1 H, H-2), 4.19 (dq, J = 6.2, 4.3 Hz, 1 H). Thus obtained carboxylic acid 36 was treated according to the procedure described above for 24 with benzyloxycarbonyl chloride (82 mg, 0.48 mmol) in the presence of triethylamine (53 mg, 0.52 mmol) and DMAP (24 mg, 0.24 mmol). After workup, the crude material was chromatographed on silica gel (hexane/AcOEt, 20:1) to give 37 (100 mg, 51% based on 35a) as an oil: $[\alpha]^{24}D$ -41.8° (c 1.00, EtOH)]; IR (CCL₄) v 1740 cm⁻¹; ¹H NMR (300 MHz) δ 0.04 (s, 3 H), 0.06 (s, 3 H), 0.19 (s, 3 H), 0.22 (s, 3 H), 0.87 (s, 9 H), 0.94 (s, 9 H), 1.09 (d, J = 6.3 Hz, 3 H), 2.58 (dd, J = 14.5, 8.7 Hz, 1 H), 2.83 (dd, J = 14.5, 4.5 Hz, 1 H), 2.99 (dd, J = 4.1, 2.7 Hz, 1 H, H-3), 4.00 (ddd, J = 8.7, 4.5, 2.7 Hz, 1 H, H-2), 4.16 (qd, J = 4.1, 6.3 Hz, 1 H), 5.11 (s, 2 H), 7.36 (s, 5 H). HRMS (FAB) Calcd for C₂₆H₄₆NO₄Si₂[(M+H)⁺]: 492.2966. Found: 492.2964.

Benzyl (2*R*,3*S*)-3-[(*R*)-1-(*tert*-Butyldimethylsilyloxy)ethyl]-4-oxo-2-azetidineacetate (38). Using a procedure similar to that described above for 25, compound 37 (40 mg, 0.08 mmol) was treated with TBAF (1 M in THF) (0.09 mL, 0.09 mmol) in the presence of AcOH (10 mg, 0.16 mmol). After workup, the crude material was chromatographed on silica gel (hexane/AcOEt, 3:1) to give 38 (31 mg, quant.): mp 91-92 °C (hexane) [lit.¹³ mp 92-93 °C]; $[\alpha]^{23}_D$ +17.6° (*c* 0.42, CHCl₃) [lit.¹³ $[\alpha]^{24}_D$ +17.4° (*c* 1.75, CHCl₃)]; IR (CCl₄) v 3460, 1765, 1735 cm⁻¹; ¹H NMR (300 MHz) δ 0.067 (s, 3 H), 0.070 (s, 3 H), 0.87 (s, 9 H), 1.19 (d, *J* = 6.3 Hz, 3 H), 2.62 (dd, *J* = 16.5, 9.9 Hz, 1 H), 2.79 (dd, *J* = 16.5, 3.7 Hz, 1 H), 2.81 (dd, *J* = 4.9, 2.4 Hz, 1 H, H-3), 4.00 (ddd, *J* = 9.9, 3.7, 2.4 Hz, 1 H, H-2), 4.19 (qd, *J* = 4.9, 6.3 Hz, 1 H), 5.15 (s, 2 H), 6.04 (br s, 1 H), 7.32-7.42 (m, 5 H). HRMS (FAB) Calcd for C₂₀H₃₂NO₄Si [(M+H)+]: 378.2100. Found: 378.2097.

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