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Synthesis of specifically monofluorinated ligands related to the O-polysaccharide of *Shigella dysenteriae* type 1^{\dagger}

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Abstract

The synthesis is reported of galactopyranose nucleophiles monofluorinated at positions 3, 4, or 6 and protected by 4,6-O-benzylidene, 3,6-di-O-benzyl, or 3,4-O-isopropylidene groups, respectively. The condensation of these nucleophiles with 2,3,4-tri-O-benzoyl- α -Lrhamnosyl bromide gave, after deprotection, the disaccharide analogues of methyl $O - \alpha$ -Lrhamnopyranosyl- $(1 \rightarrow 2)-\alpha$ -D-galactopyranoside, monofluorinated at position 3, 4, or 6 of the galactoside residue.

1. Introduction

Shigella dysenteriae type 1 is the most virulent of the bacteria referred to as Shigella [2]. It causes dysentery in humans with a high incidence of mortality, particularly in the developing countries [3–6]. It has been suggested that serum antibodies to the bacterium's O-specific polysaccharide (O-SP) might be protective against Shigellosis [7]. An understanding of the interaction of the antigenic determinant of the O-SP and its homologous antibodies is expected to provide the structural criteria for the design of a synthetic vaccine.

The repeating unit of the O-SP is the heterotetrasaccharide I [8,9]. Recently this laboratory identified fragment II as the immunodeterminant for a monoclonal IgM

[†] Part 8 of the series Synthesis of ligands related to the O-specific antigen of *Shigella dysenteriae* type 1. For part 7 see ref. 1.

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[10]. Among the monosaccharide units, the galactopyranosyl residue had the highest affinity for the antibody.

3)-
$$\alpha$$
-D-Glc pNAc- $(1 \rightarrow 3)$ - α -L-Rha p- $(1 \rightarrow 3)$ - α -L-Rha p- $(1 \rightarrow 2)$ - α -D-Gal p- $(1 \rightarrow (I)$
3)- α -L-Rha p- $(1 \rightarrow 2)$ - α -D-Gal p- $(1 \rightarrow (II)$

It is generally accepted that hydrogen bonding plays an important role in the recognition of carbohydrates by proteins in general and by immunoglobulins in particular [11,12]. To determine the possible involvement of the individual hydroxyl groups of the galactopyranosyl residue in the binding of II, specifically deoxy-genated and fluorinated fragments of that ligand are required as probes. The evaluation of the different contributions to the binding energy might then suggest further modifications needed for the design of a better hapten. We have previously reported the synthesis of some monodeoxygenated methyl α -glycosides of II [13]. Here, we describe the preparation of analogues of methyl O- α -L-rhamnopyranosyl- $(1 \rightarrow 2)$ - α -D-galactopyranoside, deoxyfluorinated at position 3, 4, or 6 of the D-galactose moiety, namely compounds 24, 27 and 30, respectively.

2. Results and discussion

The synthesis of the disaccharides 22, 25, and 28 was achieved by coupling the nucleophiles 9, 18, and 21 with the known [14] 2,3,4-tri-O-benzoyl- α -L-rhamnopyranosyl bromide (1) using silver trifluoromethanesulfonate-sym-collidine as the promoter [15].

Initially, we focused on the introduction of a fluorine at C-3 of an appropriately protected methyl α -D-hexopyranoside precursor. Thus, the gulopyranosides 4 and 7, bearing electron withdrawing and electron donating protecting groups, respectively, were prepared from the known galactopyranoside intermediates [13] 2 and 5, via the keto derivatives 3 and 6. In both cases, a mixture of 2 products (1:9, galacto-gulo) was obtained, from which the major compounds 4 and 7 were isolated (ca. 70%). However, the reaction of both 4 and 7 with diethylaminosulfur trifluoride [16] (DAST) resulted in complex mixtures *. An attempted two-step nucleophilic displacement with tris(dimethylamino)sulfur (trimethylsilyl)difluoride [17] (TAS-F) at C-3 of 4, activated via a trifluoromethanesulfonate moiety, was still unsatisfactory *. Therefore, this approach was discontinued.

Preparation of methyl 3-deoxy-3-fluoro- α -D-galactopyranoside (8) from the glucofuranose precursor 10 was reported before [18] but the pure substance was not isolated. It was obtained, in admixture with the β anomer, upon treatment of 3-deoxy-3-fluoro- α -D-galactopyranose (11) with methanolic HCl. With the aim of improving the known preparation [18] of 8, we made the intermediate 11, as

^{*} Unpublished results.



described [18,19], from the glucofuranose 10. Methyl glycosidation of 11 afforded a mixture of four compounds (TLC), from which pure methyl 3-deoxy-3-fluoro- α -D-galactopyranoside (8) crystallized readily (62%). Chromatography of the mother liquor gave more 8, as well as the hitherto unknown crystalline methyl 3-deoxy-3-fluoro- β -D-galactofuranoside (13), and the known [19] β -galactopyranoside 12. The assignment of the β configuration to 13 was based on a comparison of the ¹³C NMR data for the isolated compound with those [20] of methyl β -D-galactofuranoside and methyl α -D-galactofuranoside. Benzylidenation of 8 gave the nucleophile-acceptor [18] 9, bearing a free hydroxyl group at C-2.

Previous studies [21,22] have shown that selective fluorination at position 4 of methyl α -D-glucopyranoside using DAST requires protection of the primary hydroxyl group. We have attempted to develop an efficient synthesis of the intermediate 18 from the alcohol [13] 15. Despite a previous description [23] of fluorination at C-4 of glucopyranose with DAST, treatment * of a different substance (15)



Tf = triflyl (trifluoromethylsulfonyl)



with this reagent gave complex mixtures. Therefore, as described for several preparations [17,24-26] of galactopyranosides fluorinated at C-4, a two-step process was chosen. Trifluoromethanesulfonate 16, prepared from 15, was treated in benzene with Amberlyst A-26 (F⁻ form) as the fluoride ion source [26-28] to give 17 (75% from 15), together with partially deprotected 18 (9% from 15). When 16 was treated [7] with TAS-F, the reaction proceeded slowly at room temperature but afforded 17 in high yield (88% from 15). Thus, fluorination was found satisfactory with both reagents, but TAS-F is preferred to Amberlyst for the preparation of 17, since no debenzoylation (15, $17 \rightarrow 18$) occurs, and the use of benzene is obviated. Zemplén debenzoylation of 17 then gave the target nucle-ophile 18. Lastly, hydrogenolysis of 18 afforded the deprotected monosaccharide [21,24,29] 19.

The difficulty [30-32] of introducing a fluorine atom at position 6 of methyl α -D-galactopyranoside is known. However, we recently reported [1] an acceptable preparation of compound **21** in three steps from methyl α -D-galactopyranoside via the 3,4-O-isopropylidene precursor [33] **20** (45% overall yield).

Preparation of the 3-deoxy-3-fluoro, 4-deoxy-4-fluoro, and 6-deoxy-6-fluoro disaccharides (24, 27 and 30).—Compounds 22, 25, and 28 were obtained following the protocol used for the preparation of the corresponding monodeoxygenated disac-

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charides [13]. Thus, each of the nucleophiles 9, 18, and 21 was condensed with the acylated glycosyl donor 1 under base-deficient conditions [15] using silver trifluoromethanesulfonate as the promoter and *sym*-collidine as the acid scavenger. The reactions were somewhat slower than those involving the deoxygenated counterparts and a higher ratio of donor-to-acceptor, as well as longer reaction times, were necessary to achieve 85-90% yields of the coupling products. Deprotection of the fully protected disaccharides 22, 25, and 28 was performed by deacetalation of the galactopyranosyl residue via acid hydrolysis $(28 \rightarrow 29)$ or by hydrogenolysis $(22 \rightarrow 23 \text{ and } 25 \rightarrow 26)$, followed by Zemplén debenzoylation $(23 \rightarrow 24, 26 \rightarrow 27, and 29 \rightarrow 30)$. All three oligosaccharides, 24, 27, and 30, were obtained crystalline, and their NMR spectra were consistent with their predicted structures.

3. Experimental

General methods.—Melting points were determined on a Kofler hot stage. Optical rotations were measured at 25°C with a Perkin-Elmer automatic polarimeter, Model 241 MC. TLC on precoated slides of Silica Gel G F254 (Analtech) was performed with solvent mixtures of appropriately adjusted polarity consisting of A, chloroform-methanol; B, hexane-EtOAc; C, hexane-acetone; D, toluene-acetone; E, toluene-EtOAc. Detection was effected by charring with 5% H_2SO_4 in EtOH and, when applicable, with UV light. Preparative chromatography was performed by elution from columns of Silica Gel 60 (particle size 0.04-0.063 mm). Unless stated otherwise, the NMR spectra were recorded at 25°C, for solutions in CDCl₃ on a Varian Gemini-300 spectrometer (300 MHz for ¹H, 75 MHz for ¹³C) and on a Varian XL-300 spectrometer (282.2 MHz for ¹⁹F). Internal references: for solutions in CDCl₃, C_6F_6 (0.00 ppm for ¹⁹F), CDCl₃ (77.00 ppm for ¹³C), and Me₄Si (0.00 ppm for ¹H); for solutions in D₂O or CD₃OD, CD₃OD (49.00 ppm for ¹³C) and HOD (4.78 ppm for ¹H). Proton signal assignments were made by first-order analysis of the spectra, and were supported by homonuclear decoupling experiments. Of the two magnetically nonequivalent geminal protons at C-6, the one resonating at lower field is denoted H-6a and the one at higher field is denoted H-6b. The ¹³C NMR assignments were made by two-dimensional ¹³C-¹H correlation spectroscopy (HETCOR) and, when necessary, by comparison with the spectra of related substances. Interchangeable assignments are marked with an asterisk. Low resolution chemical ionization mass spectra (CIMS) were obtained using NH₃ as the ionizing gas. Reactions requiring anhydrous conditions were performed under nitrogen or argon. Before use, AgOTf was dried at 133 Pa/50°C for 1 h, CH₂Cl₂ was dried over Drierite. Solutions in organic solvents were dried with anhydrous sodium sulfate, and concentrated at 2 kPa/40°C. TAS-F purchased from Aldrich was used as supplied.

Methyl 2,4,6-tri-O-benzoyl- α -D-gulopyranoside (4).—Acetic acid was added slowly, at 0° C, to a stirred suspension of the known [13] methyl 2,4,6-tri-O-benzoyl- α -D-galactopyranoside (2, 775 mg, 1.5 mmol), pyridinium dichromate (864 mg, 2.3 mmol), and powdered 4A molecular sieves (1.2 g) in CH₂Cl₂ (15 mL). Stirring was continued at room temperature for 4.5 h, when TLC (solvent *D*, 9:1) showed complete disappearance of the starting material. EtOAc (50 mL) was added, the suspension was filtered through Celite, and the filtrate washed with EtOAc. The crude material was passed over Florisil to afford methyl 2,4,6-tri-*O*-benzoyl- α -D-*xylo*-hexopyranosid-3-ulose (3); ¹H NMR: δ 8.13–7.27 (m, 15 H, Ph), 6.05 (d, 1 H, $J_{1,2}$ 4.1 Hz, H-2), 5.66 (d, 1 H, $J_{4,5}$ 1.3 Hz, H-4), 5.44 (d, 1 H, H-1), 4.73 (dd, overlapped, 1 H, $J_{5,6a}$ 6.6, $J_{6a,6b}$ 10.3 Hz, H-6a), 4.67 (m, overlapped, 1 H, H-5), 4.56 (dd, 1 H, $J_{5,6b}$ 5.1 Hz, H-6b), and 3.52 (s, 3 H, OMe); ¹³C NMR: δ 192.79 (C-3), 165.75, 164.96, 164.68 (3 C=O), 133.81–128.28 (Ph), 100.61 (C-1), 76.19 (C-4), 74.37 (C-2), 69.83 (C-5), 61.96 (C-6), and 55.89 (OMe); CIMS: m/z 522 [M + NH₄]⁺.

To a solution of the foregoing product **3** in MeOH (25 mL) was added portionwise sodium borohydride (434 mg, 11.42 mmol), and acetic acid (300 μ L) to maintain the pH of the solution at 7–8. After 20 min, TLC (solvent *E*, 19:1) showed that no starting material remained and that two products were formed (1:9 galacto-gulo, ¹H NMR). The suspension was concentrated and the residue was taken up in EtOAc. Washing with water, 5% aq HCl, and satd aq NaCl, followed by chromatography (solvent *E*, 19:1) of the residue, afforded amorphous 4 (565 mg, 72.5%); $[\alpha]_D$ +63° (*c* 1.2, CHCl₃); ¹H NMR: δ 8.17–7.41 (m, 15 H, Ph), 5.53 (d, 1 H, $J_{3,4}$ 3.7 Hz, H-4), 5.38 (dd, 1 H, $J_{2,3}$ 3.7, $J_{1,2}$ 3.4 Hz, H-2), 5.24 (d, 1 H, H-1), 4.75 (bt, 1 H, H-5), 4.63 (dd, 1 H, $J_{5,6a}$ 7.3, $J_{6a,6b}$ 11.4 Hz, H-6a), 4.46 (dd, 1 H, $J_{5,6b}$ 5.3 Hz, H-6b), 4.36 (m, 1 H, H-3), 3.95 (d, 1 H, $J_{3,OH}$ 8.5 Hz, OH-3), and 3.54 (s, 3 H, OMe); ¹³C NMR: δ 165.96, 165.56, 165.09 (3 C=O), 133.54–128.29 (Ph), 98.59 (C-1), 71.62 (C-4), 67.97 (C-2,3), 63.43 (C-5), 63.02 (C-6), and 56.23 (OMe); CIMS: m/z 524 [M + NH₄]⁺. Anal. Calcd for C₂₈H₂₆O₉: C, 66.40; H, 5.17. Found C, 66.38; H, 5.22.

Methyl 2,4,6-tri-O-benzyl- α -D-gulopyranoside (7).—Compound 5 [13] (661 mg, 1.42 mmol) was treated with pyridinium dichromate (803 mg, 2.13 mmol), powdered 4A molecular sieves (1.13 g), and acetic acid (140 μ L) in CH₂Cl₂ (12 mL). When TLC (solvent D, 9:1) showed complete disappearance of the starting material, conventional processing, as described for the preparation of **3**, gave crude methyl 2,4,6-tri-O-benzyl- α -D-xylo-hexopyranosid-3-ulose (**6**), ¹H NMR: δ 7.34–7.16 (m, 15 H, Ph), 5.01 (d, 1 H, J_{1,2} 4.1 Hz, H-1), 4.80 (d, 1 H, J 12.8 Hz, CH₂Ph), 4.64 (d, 1 H, H-2), 4.55 (d, overlapped, 1 H, J 12.0 Hz, CH₂Ph), 4.51 (d, overlapped, 1 H, CH₂Ph), 4.45 (d, overlapped, 1 H, CH₂Ph), 4.41 (d, 1 H, J 12.2 Hz, CH₂Ph), 4.30 (d, 1 H, CH₂Ph), 4.15 (dt, 1 H, J_{4,5} 1.6, J_{5,6} 6.3 Hz, H-5), 3.87 (d, 1 H, H-4), 3.69 (d, 2 H, H-6a,6b), and 3.38 (s, 3 H, OMe); CIMS: m/z 480 [M + NH₄]⁺.

Compound **6** was treated with sodium borohydride (410 mg, 10.79 mmol) and acetic acid (300 μ L), as described for the preparation of **4**, to afford a mixture of two products (1:9 galacto-galo, ¹H NMR). The suspension was concentrated and the residue was taken up in EtOAc. Workup, as described above, followed by chromatography (solvent D, 12:1), afforded **7** (430 mg, 65%) as a colorless oil; $[\alpha]_{\rm D}$ +4.5° (c 1, CHCl₃); ¹H NMR: δ 7.38-7.18 (m, 15 H, Ph), 4.80 (d, 1 H, $J_{1,2}$ 3.2 Hz, H-1), 4.69 (d, 1 H, J 12.2 Hz, CH₂Ph), 4.57 (d, overlapped, 1 H, J 12.0 Hz,

C H_2 Ph), 4.56 (d, 1 H, C H_2 Ph), 4.51 (d, 1 H, J 11.9 Hz, C H_2 Ph), 4.45 (d, 1 H, C H_2 Ph overlapped), 4.44 (d, 1 H, C H_2 Ph overlapped), 4.23 (m, 1 H, H-5), 4.12 (m, 1 H, H-3), 3.79 (bt, 1 H, $J_{2,3}$ 3.5 Hz, H-2), 3.65–3.49 (m, 4 H, H-4,6a,6b, OH-3), and 3.43 (s, 3 H, OMe); ¹³C NMR: δ 138.00–127.32 (Ph), 99.40 (C-1), 77.33 (C-4), 73.37, 72.99, 70.72 (3 CH_2 Ph), 71.54 (C-2), 69.16 (C-6), 66.46 (C-3), 65.08 (C-5), and 55.83 (OMe); CIMS: m/z 482 [M + NH₄]⁺. Anal. Calcd for $C_{28}H_{32}O_6$: C, 72.39; H, 6.94. Found C, 72.19; H, 7.02.

Methyl 3-deoxy-3-fluoro- α -D-galactopyranoside (8) and methyl 3-deoxy-3-fluoro- β p-galactofuranoside (13).—Acetyl chloride (590 μ L) was added dropwise with stirring to cold (0° C) MeOH (84 mL). After 5 min, compound 11 [18,19] (4.39 g, 24.1 mmol) was added, and the solution was refluxed for 24 h. After cooling to room temperature the mixture was neutralized with Dowex-3 resin (OH⁻ form) and filtered. Concentration of the filtrate afforded a solid, which was washed with a little MeOH. The MeOH washings were saved (see below) and the residue was crystallized from EtOH to give pure 8 (2.93 g, 62%); mp 185–186° C; $[\alpha]_{D}$ +184° $(c 1, H_2O); [\alpha]_D + 174^\circ$ (c 1, MeOH) {lit. [18] mp 160–170° C (from EtOAc), $[\alpha]_D$ +150° (c 1, MeOH)); ¹H NMR (D₂O): δ 4.86 (bt, 1 H, J_{1,2} 3.9 Hz, H-1), 4.68 (ddd, 1 H, $J_{3,F}$ 40.9, $J_{2,3}$ 9.5, $J_{3,4}$ 4.8 Hz, H-3), 4.21 (m, 1 H, H-4), 4.07 (ddd, 1 H, $J_{2,F}$ 11.6 Hz, H-2), 3.87 (bt, 1 H, $J_{5,6}$ 5.8 Hz, H-5), 3.73 (d, 2 H, H-6a,6b), and 3.38 (s, 3 H, OMe); ¹³C NMR (D₂O): δ 100.52 (d, J_{C.F} 10.5 Hz, C-1), 92.06 (d, J_{C.F} 182.0 Hz, C-3), 71.07 (d, J_{CF} 6.3 Hz, C-5), 68.45 (d, J_{CF} 17.1 Hz, C-4), 67.82 (d, J_{CF} 18.4 Hz, C-2), 61.89 (d, J_{CF} 3.1 Hz, C-6), and 56.04 (OMe); ¹⁹F NMR (D₂O): δ - 40.48 (dddd, $J_{F,3}$ 49.3, $J_{F,2}$ 11.2, $J_{F,4}$ 5.7, $J_{F,1}$ 5.5 Hz, F-3); CIMS: m/z 214 $[M + NH_4]^+$. Anal. Calcd for $C_7H_{13}FO_5$: C, 42.86; H, 6.68; F, 9.68. Found C, 42.91; H, 6.84; F, 9.34.

The MeOH washings (*vide supra*) combined with the mother liquor were concentrated and chromatographed (solvent D 1.8:1), to afford first 13 (282 mg, 6%); mp 108–109° C (from EtOH); $[\alpha]_D - 84.5^\circ$ (c 1.2, H₂O); ¹H NMR (D₂O): δ 4.48 (s, 1 H, H-1), 4.42 (ddd, 1 H, $J_{3,F}$ 54.8, $J_{2,3}$ 1.9, $J_{3,4}$ 4.0 Hz, H-3), 3.80 (bd, overlapped, 1 H, $J_{2,F}$ 16.6 Hz, H-2), 3.78 (dt, overlapped, 1 H, $J_{4,F}$ 24.5, $J_{4,5}$ 4.6 Hz, H-4), 3.39 (dt, 1 H, $J_{5,6a}$ 6.8, $J_{5,6b}$ 4.2 Hz, H-5), 3.22 (d, 1 H, $J_{6a,6b}$ 11.8 Hz, H-6a), 3.14 (dd, 1 H, $J_{5,6b}$ 6.8 Hz, H-6b), 2.91 (s, 3 H, OMe); ¹³C NMR (D₂O): δ 109.31 (d, $J_{C,F}$ 4.3 Hz, C-1), 98.33 (d, $J_{C,F}$ 182.4 Hz, C-3), 83.68 (d, $J_{C,F}$ 27.4 Hz, C-2), 79.09 (d, $J_{C,F}$ 25.3 Hz, C-4), 71.78 (d, $J_{C,F}$ 6.4 Hz, C-5), 63.36 (d, C-6), and 55.76 (OMe); ¹⁹F NMR (D₂O): δ -25.99 (ddd, $J_{F,3}$ 53.0, $J_{F,4}$ 24.9, $J_{F,2}$ 16.5 Hz, F-3); CIMS: m/z 214 [M + NH₄]⁺. Anal. Calcd for C₇H₁₃FO₅: C, 42.86; H, 6.68; F, 9.68. Found C, 42.81; H, 6.87; F, 9.42.

Eluted next was a mixture of products followed by an additional amount of **8** (380 mg, 8%, total yield of **8** 70%). The slowest moving product (90 mg, 2%) was identified as **12** by comparison of its ¹³C NMR data with those reported [19], ¹⁹F NMR (D₂O): δ - 37.52 (ddd, J_{E3} 48.1, J_{E2} 13.1, J_{E4} 6.1 Hz, F-3).

Methyl 4,6-O-benzylidene-3-deoxy-3-fluoro- α -D-galactopyranoside (9).—p-Toluenesulfonic acid monohydrate (50 mg) was added to a solution of 8 (2.76 g, 14 mmol) in benzaldehyde dimethyl acetal (21 mL), and the mixture was stirred at room temperature for 3.5 h. Triethylamine (3.5 mL) and sodium carbonate were added and stirring was continued for 30 min. The mixture was concentrated, the residue was taken up in CH_2Cl_2 , and the solution was extracted with water, then shaken with ice-cold 5% aq CF_3CO_2H , to hydrolyze selectively the mixed acetal formed concurrently with 9, until only one product was present (TLC, solvent A, 19:1). The organic phase was washed with water, dried and concentrated leaving a white solid which was chromatographed (solvent D, 5.2:1) to give 9(3.71 g, 934%); mp 171–172° C (from EtOH); $[\alpha]_{D}$ + 142° (c 1.1, CHCl₃) {lit. [18] mp 160–161° C (from EtOH-petroleum ether); $[\alpha]_D$ + 144° (c 0.5, CHCl₃)}; ¹H NMR: δ 7.51–7.32 (m, 5 H, Ph), 5.56 (s, 1 H, CHPh), $\overline{4.96}$ (t, 1 H, $J_{1,2}$ 4.1, $J_{1,F}$ 4.1 Hz, H-1), 4.70 (dd, 1 H, $J_{2,3}$ 9.8, $J_{3,4}$ 3.7, $J_{3,F}$ 48.7 Hz, H-3), 4.44 (dd, 1 H, $J_{4,F}$ 5.5 Hz, H-4), 4.33–4.22 (m, 2 H H-2,6a), 4.06 (d, 1 H, J_{6a.6b} 13.4 Hz, H-6b), 3.67 (bs, 1 H, H-5), and 3.45 (s, 3 H, OMe); ¹³C NMR: δ 137.44–126.26 (Ph), 100.88 (CHPh), 100.47 (d, $J_{C,F}$ 9.4 Hz, C-1), 89.63 (d, J_{C.F} 189.7Hz, C-3), 74.59 (d, J_{C.F} 15.9 Hz, C-4), 69.06 (C-6), 67.35 (d, J_{CF} 18.7 Hz, C-2), 62.35 (d, J_{CF} 5.8 Hz, C-5), and 55.80 (OMe); ¹⁹F NMR: $\delta - 46.63$ (m, $J_{F,3}$ 48.6, $J_{F,4}$ 5.5 Hz, F-3); CIMS: m/z 302 [M + NH₄]⁺, 285 $[M + H]^+$. Anal. Calcd for C₁₄H₁₇FO₅: C, 59.14; H, 6.03; F, 6.68. Found C, 59.13; H, 6.21; F, 6.62.

Methyl 2-O-*benzoyl-3,6-di*-O-*benzyl-4-deoxy-4-fluoro-\alpha-D-galactopyranoside* (17). —(a) Trifluoromethanesulfonic anhydride (4.47 mL, 26.5 mmol) was added dropwise, at -25° C, to a stirred solution of methyl 2-O-benzoyl-3,6-di-O-benzyl- α -Dglucopyranoside [13] (15, 3.15 g, 6.6 mmol) and pyridine (7 mL, 86.5 mmol) in CH₂Cl₂ (33 mL). The cooling bath was removed, and the mixture was stirred for 1 h at room temperature. The solution was successively washed with cold water and satd aq NaCl, dried, and concentrated to give triflate 16, ¹H NMR: δ 8.04–7.14 (m, 15 H, Ph), 5.17–5.08 (m, 3 H, H-1,2,4), 4.85 (d, 1 H, J 10.3 Hz, OCH₂Ph), 4.77 (d, 1 H, OCH₂Ph), 4.63 (d, 1 H, J 11.8 Hz, OCH₂Ph), 4.55 (d, 1 H, OCH₂Ph), 4.32 (t, 1 H, J_{2,3} 9.3, J_{3,4} 9.3 Hz, H-3), 4.08 (bdt, 1 H, J_{4,5} ~ 10.0 Hz, H-5), 3.78 (dd, 1 H, J_{5,6a} 2.2, J_{6a,6b} 11.2 Hz, H-6a), 3.72 (dd, 1 H, J_{5,6b} 3.6 Hz, H-6b), and 3.40 (s, 3 H, OMe); ¹³C NMR: δ 165.26 (C=O), 137.36–127.54 (Ph), 96.87 (C-1), 81.31 (C-4), 76.79 (C-3), 75.31 (CH₂OPh), 74.01 (C-2), 73.69 (CH₂OPh), 67.97 (C-5), 67.55 (C-6), and 55.78 (OMe); CIMS: m/z 628 [M + NH₄]⁺.

A solution of the crude 16 in benzene (10 mL) was added to a suspension of Amberlyst A-26 resin (F⁻ form, 50 g) in benzene (500 mL), the resin and solvent having been dried overnight in a Soxhlet extractor containing activated 3A molecular sieves. The mixture was stirred at 80° C for 1.5 h, then allowed to come back to room temperature and filtered. The washings were combined with the filtrates and concentrated. Chromatography of the residue (solvent B, $5.6:1 \rightarrow 3:1$) gave first 17 (2.35 g, 75%); $[\alpha]_D$ + 108° (c 1.1, CHCl₃); ¹H NMR: δ 8.09–7.28 (m, 15 H, Ph), 5.44 (dd, 1 H, $J_{1,2}$ 3.1, $J_{2,3}$ 10.4 Hz, H-2), 5.13 (d, 1 H, H-1), 4.98 (bd, 1 H, $J_{4,F}$ 50.1 Hz, H-4), 4.77 (d, 1 H, J 12.1 Hz, OCH₂Ph), 4.70 (d, 1 H, OCH₂Ph), 4.63 (d, 1 H, J 12.1 Hz, OCH₂Ph), 4.59 (d, 1 H, OCH₂Ph), 4.06 (ddd, 1 H, $J_{3,4}$ 2.2 Hz, H-3), 4.00 (bdt, 1 H, H-5), 3.78 (dd, 1 H, $J_{5,6a}$ 7.3, $J_{6a,6b}$ 9.3 Hz, H-6a), 3.71 (dd, 1 H, $J_{5,6b}$ 6.3 Hz, H-6b), and 3.38 (s, 3 H, OMe); ¹³C NMR: δ 165.70 (C=O), 137.63–127.51 (Ph), 97.35 (C-1), 86.72 (d, $J_{C,F}$ 184.3 Hz, C-4), 73.69 (OCH₂Ph), 73.48 (d, $J_{C,F}$ 18.2 Hz, C-3), 72.03 (OCH₂Ph), 70.67 (C-2), 68.00 (d, $J_{C,F}$ 10.6 Hz, C-5), 67.85 (C-6), and 55.58 (OMe); ¹⁹F NMR: δ - 57.57 (dt, $J_{F,4}$ 50.1, $J_{F,3}$ 28.3, $J_{F,5}$ 28.3 Hz, F-4); CIMS: m/z 498 [M + NH₄]⁺. Anal. Calcd for C₂₈H₂₉FO₆: C, 69.98; H, 6.08; F, 3.95. Found: C, 69.82; H, 6.08; F, 3.61.

Eluted next was 18 (231 mg, 9.4%) identical with the material described below. (b) To a solution of crude 16, prepared from 15 (1 g, 2.1 mmol) as described above, in CH_2Cl_2 (15 mL) stirred at -20° C, was added portionwise TAS-F (1 g, 3.6 mmol). Cooling was removed when the temperature of the bath reached 10° C, and stirring was continued for 24 h. Since some starting material still remained, more TAS-F (600 mg, 2.2 mmol) was added. The solution was kept at room temperature for another 16 h. TLC (solvent B) showed the presence of one major and one minor product. Concentration and chromatography (solvent B, 5.6:1) gave 17 (887 mg, 88%), identical with that prepared by method a.

Methyl 3,6-di-O-benzyl-4-deoxy-4-fluoro- α -D-galactopyranoside (18).—(a) Zemplén debenzoylation of 17 (2.15 g, 5.76 mmol) gave 18 in a virtually theoretical yield.

(b) Compound 15 (1 g, 2.1 mmol) was treated with trifluoromethanesulfonic anhydride as described for the preparation of 16. After conventional processing, the residue was dissolved in benzene and treated with Amberlyst A-26 resin (F^{-} form, 10 g), as described for the preparation of 17. When no starting material remained the suspension was filtered and the filtrate was concentrated. The residue was taken up in MeOH (10 mL), and the solution was made strongly alkaline by the addition of M sodium methoxide. When the reaction was complete (TLC, solvent B), the solution was worked up as usual. The residue was chromatographed to give 18 (654 mg, 87%); mp 98-99°C (from acetone-diisopropyl ether); $[\alpha]_{D}$ + 102° (c 1.1, CHCl₃); ¹H NMR: δ 7.42–7.26 (m, 10 H, Ph), 4.89 (dd, overlapped, 1 H, $J_{4,F}$ 50.0, $J_{3,4}$ 2.4 Hz, H-4), 4.87 (d, overlapped, 1 H, $J_{1,2}$ 3.7 Hz, H-1), 4.79 (d, overlapped, 1 H, J 11.7 Hz, OCH₂Ph), 4.69 (d, 1 H, OCH₂Ph), 4.60 (d, 1 H, J 11.9 Hz, OCH₂Ph), 4.55 (d, 1 H, OCH₂Ph), 4.07 (ddd, 1 H, J_{2.3} 10.1 Hz, H-2), 3.90 (bdt, 1 H, J_{5.F} 29.3, J_{5.6} 6.6 Hz, H-5), 3.74–3.61 (m, 3 H, H-3,6a,6b), 3.44 (s, 3 H, OMe), and 2.19 (d, 1 H, $J_{OH,2}$ 6.8 Hz, OH-2); ¹³C NMR: δ 137.67–127.63 (Ph), 99.37 (C-1), 85.67 (d, $J_{C,F}$ 183.2 Hz, C-4), 76.43 (d, $J_{C,F}$ 20.2 Hz, C-3), 73.63 (OCH_2Ph) , 71.76 (OCH_2Ph) , 68.44 (C-2), 68.29 (d, $J_{C,F}$ 22.4 Hz, C-5), 67.96 (d, $J_{C,F}$ 5.5 Hz, C-6), and 55.60 (OMe); ¹⁹F NMR: δ – 58.00 (dt, $J_{F,4}$ 50.2, $J_{F,3} = J_{F,5}$ = 28.8 Hz, F-4); CIMS: m/z 376 [M + NH₄]⁺. Anal. Calcd for $C_{21}H_{25}FO_5$: C, 67.00; H, 6.69; F, 5.05. Found: C, 66.91; H, 6.74; F, 5.00.

Methyl 4-deoxy-4-fluoro- α -D-galactopyranoside (19).—A mixture of 18 (435 mg, 1.2 mmol) and 10% Pd–C catalyst (200 mg) in 1:8 acetone–EtOH (15 mL) was stirred overnight under hydrogen at atmospheric pressure. Conventional processing afforded 19 (228 mg, 96%); mp 103–104° C (from acetone); $[\alpha]_D + 162^\circ$ (c 0.9, H₂O); $[\alpha]_D + 143^\circ$ (c 0.8, MeOH) {lit. [21] mp 120–122.5° C (from EtOAc), $[\alpha]_D + 144.5^\circ$ (c 1.7, MeOH); lit. [29] mp 99–101° C (from MeOH–EtOAc), $[\alpha]_D + 148^\circ$ (c 1, MeOH)}.

Methyl O- $(2,3,4-tri-O-benzoyl-\alpha-L-rhamnopyranosyl)-(1 \rightarrow 2)-4,6-O-benzylidene 3-deoxy-3-fluoro-<math>\alpha$ -D-galactopyranoside (22).—A solution of 9 (852 mg, 3.0 mmol), 1 (Ref. 14, 2.26 g, 4.2 mmol), and sym-collidine (498 μ L, 3.7 mmol) in CH₂Cl₂ (20 mL) was added with stirring at -20° C to a suspension of AgOTf (1.23 g, 4.8 mmol) in CH₂Cl₂ (10 mL). The mixture was stirred at -20° C for 10 min, at which time it was slightly acidic. After stirring at room temperature for 1 h, the suspension was cooled to -20° C, more 1 (600 mg, 1.1 mmol) and AgOTf (240 mg, 0.8 mmol) were added, stirring was continued for 1 h, and then for 30 min at room temperature. TLC (solvent C) showed that little starting material remained, and that one major product was formed. sym-Collidine (500 μ L, 3.7 mmol) was added, the mixture was filtered through Celite, and the filtrate was washed with a mixture of aq 5% NaHCO₃ and 5% Na₂S₂O₃, then with water. Evaporation of water from the residue was followed by azeotroping with toluene to remove the excess of sym-collidine and water, respectively. Chromatography (solvent C, 3.5:1) gave amorphous 22 (2 g, 90%); $[\alpha]_{D}$ + 158° (c 1.1, CHCl₃); ¹H NMR: δ 8.08–7.20 (m, 20 H, Ph), 5.89 (dd, 1 H, $J_{2',3'}$ 3.0, $J_{3',4'}$ 10.0 Hz, H-3'), 5.75 (bd, 1 H, H-2'), 5.64 (t, 1 H, J_{4'5'} 10.1 Hz, H-4'), 5.56 (s, 1 H, CHPh), 5.22 (d, 1 H, J_{1'2'} 1.9 Hz, H-1'), 5.07 (m, overlapped, 1 H, H-1), 5.01 (ddd, overlapped, 1 H, $J_{2,3}$ 9.8, $J_{3,4}$ 3.8, $J_{3,F}$ 48.5 Hz, H-3), 4.50 (bt, 1 H, $J_{4,F}$ 4.7 Hz, H-4), 4.37 (ddd, overlapped, 1 H, $J_{1,2}$ 3.5, $J_{2,F}$ 10.2 Hz, H-2), 4.31 (d, overlapped, 1 H, J_{6a,6b} 12.5 Hz, H-6a), 4.29 (m, overlapped, 1 H, H-5'), 4.12 (dd, 1 H, J_{5.6b}, 1.5 Hz, H-6b), 3.72 (bs, 1 H, H-5), 3.48 (s, 3 H, OMe), 1.34 (d, 3 H, $J_{5',6'}$ 6.4 Hz, H-6'); ¹³C NMR: δ 165.91, 165.59, 165.44 (3 C=O), 137.37-126.23 (Ph), 100.80 (CHPh), 100.07 (d, J_{C.F.} 9.6 Hz, C-1), 100.00 (C-1'), 87.42 (d, J_{CF} 191.7 Hz, C-3), 75.18 (d, J_{CF} 17.2 Hz, C-2), 74.77 (d, J_{CF} 16.0 Hz, C-4), 71.90 (C-4'), 70.59 (C-2'), 69.70 (C-3'), 69.05 (C-5'), 67.17 (d, J_{C.F.} 2.9 Hz, C-6), 61.99 (d, $J_{C,F}$ 5.6 Hz, C-5), 55.59 (OMe), and 17.69 (C-6'); ¹⁹F NMR: δ -45.88 (m, $J_{F,3}$ 48.4 Hz, F-3); CIMS: m/z 760 [M + NH₄]⁺. Anal. Calcd for C41H39FO12: C, 66.30; H, 5.29; F, 2.56. Found C, 66.56; H, 5.44; F, 2.36.

Methyl $O(2,3,4-tri-O-benzoyl-\alpha-L-rhamnopyranosyl)-(1 \rightarrow 2)-3-deoxy-3-fluoro-\alpha-$ D-galactopyranoside (23).—A mixture of amorphous 22 (2.1 g, 2.89 mmol) and 10% Pd-C (400 mg) in 1:5 acetone-EtOH (50 mL) was stirred overnight in a hydrogen atmosphere at atmospheric pressure. Conventional workup followed by chromatography (solvent C, 2.1:1) afforded 23 (1.70 g, 92%); $[\alpha]_{\rm D}$ +166° (c 1, CHCl₃); ¹H NMR: δ 8.10–7.21 (m, 15 H, Ph), 5.89 (dd, 1 H, $J_{2',3'}$ 3.4, $J_{3',4'}$ 10.2 Hz, H-3'), 5.75 (dd, 1 H, $J_{1',2'}$ 1.8 Hz, H-2'), 5.66 (t, 1 H, $J_{4',5'}$ 10.0 Hz, H-4'), 5.21 (d, 1 H, H-1'), 5.07 (d, overlapped, 1 H, $J_{1,2}$ 4.2 Hz, H-1), 4.91 (ddd, overlapped, 1 H, $J_{2,3}$ 8.6, $J_{3,4}$ 3.5, $J_{3,F}$ 49.4 Hz, H-3), 4.37–4.23 (m, 3 H, H-2, 4, 5'), 4.01–3.85 (m, 3 H, H-6a,6b,5), 3.45 (s, 3 H, OMe), 3.01 (s, 1 H, OH-4), 2.50 (dd, 1 H, J_{OH.6a} 4.3, J_{OH.6b} 7.4 Hz, OH-6), and 1.35 (d, 3 H, $J_{5',6'}$ 6.1 Hz, H-6'); ¹³C NMR: δ 165.93, 165.62 (3 C=O), 133.56–128.32 (Ph), 99.48 (C-1'), 99.47 (d, $J_{C,F}$ 9.5 Hz, C-1), 87.42 (d, $J_{C,F}$ 184.5 Hz, C-3), 75.55 (d, J_{C.F} 17.2 Hz, C-2), 71.80 (C-4'), 70.68 (C-2'), 69.70 (C-3'), 74.77 (d, J_{C,F} 17.0 Hz, C-4), 68.53 (d, J_{C,F} 5.4 Hz, C-5), 67.21 (C-5'), 62.68 (bs, C-6), 55.34 (OMe), and 17.66 (C-6'); ¹⁹F NMR: δ – 41.00 (m, J_{F3} 49.3, J 5.5 Hz, F-3); CIMS: m/z 672 [M + NH₄]⁺. Anal. Calcd for C₃₄H₃₅FO₁₂: C, 62.38; H, 5.40; F, 2.90. Found C, 62.43; H, 5.46; F, 2.72.

Methyl O- α -L-rhamnopyranosyl- $(1 \rightarrow 2)$ -3-deoxy-3-fluoro- α -D-galactopyranoside (24).—Conventional debenzoylation (Zemplén) of 23 (1.24 g, 1.9 mmol) gave, after chromatography (solvent A, 4.5:1), disaccharide 24 (640 mg, 98%); mp 188–189° C (from MeOH–EtOH); $[\alpha]_D + 63^\circ$ (*c* 1, H₂O); ¹H NMR (D₂O): δ 4.93 (d, 1 H, $J_{1,2}$ 3.9 Hz, H-1), 4.90 (bs, 1 H, H-1'), 4.75 (ddd, 1 H, $J_{3,4}$ 3.2, $J_{2,3}$ 9.5, $J_{3,F}$ 48.3 Hz, H-3, 4.66 (dd, 1 H, $J_{4,F}$ 7.4 Hz, H-4), 4.07 (d, 1 H, $J_{2,F}$ 10.9 Hz, H-2), 3.96 (dd, 1 H, $J_{2',3'}$ 3.3, $J_{1',2'}$ 1.5 Hz, H-2'), 3.84 (bt, 1 H, $J_{5,6}$ 5.9 Hz, H-5), 3.78–3.62 (m, 4 H, H-3',5',6a,6b), 3.40 (t, overlapped, 1 H, $J_{3',4'}$ 10.0, $J_{4',5'}$ 10.0 Hz, H-4'), 3.38 (s, overlapped, 3 H, OMe), and 1.27 (d, 3 H, $J_{5',6'}$ 6.2 Hz, H-6'); ¹³C NMR (D₂O): δ 103.15 (C-1'), 99.98 (d, $J_{C,F}$ 10.3 Hz, C-1), 91.28 (d, $J_{C,F}$ 183.6 Hz, C-3), 75.39 (d, $J_{C,F}$ 17.5 Hz, C-2), 72.91 (C-4'), 71.09 (C-2'*), 71.04 (C-3'*), 70.99 (d, $J_{C,F}$ 8.1 Hz, C-5), 70.29 (C-5'), 68.58 (d, $J_{C,F}$ 16.7 Hz, C-4), 61.86 (d, $J_{C,F}$ 2.8 Hz, C-6), 55.90 (OMe), and 17.67 (C-6'); ¹⁹F NMR (D₂O): δ -39.92 (m, $J_{F,3}$ 49.0, $J_{F,2}$ 11.4, $J_{F,4}$ 5.1 Hz, F-3); CIMS: m/z 360 [M + NH₄]⁺. Anal. Calcd for C₁₃H₂₃FO₉: C, 45.61; H, 6.77; F, 5.55. Found C, 45.55; H, 6.70; F, 5.25.

Methyl $O_{2,3,4-tri-O-benzoyl-\alpha-L-rhamnopyranosyl} (1 \rightarrow 2)-3,6-di-O-benzyl-4$ deoxy-4-fluoro- α -D-galactopyranoside (25).—A mixture of 18 (935 mg, 2.5 mmol), 1 (2.38 g, 4.41 mmol), and sym-collidine (520 μ L, 3.95 mmol) in CH₂Cl₂ (25 mL) was treated with AgOTf (1.29 g, 5.0 mmol) in CH₂Cl₂ (10 mL) as described for the preparation of 22. Further additions of 1 and AgOTf were also found necessary in order to drive the reaction to completion. After conventional workup, chromatography (solvent B, 4:1) gave 25 (2.56 g, 91.5%); mp 165–166°C (from EtOAchexane); $[\alpha]_{D}$ +121° (c 1.2, CHCl₃); ¹H NMR: δ 8.08-7.20 (m, 25 H, Ph), 5.89 (dd, 1 H, $J_{2',3'}$ 3.4, $J_{3',4'}$ 10.1 Hz, H-3'), 5.78 (dd, 1 H, $J_{1',2'}$ 1.8 Hz, H-2'), 5.65 (t, 1 H, J_{4'5'} 10.0 Hz, H-4'), 5.26 (d, 1 H, H-1'), 4.94 (d, overlapped, 1 H, H-1), 4.87 (d, 1 H, J 12 Hz, CH₂OPh), 4.86 (dd, overlapped, 1 H, J_{3,4} 2.7, J_{4,F} 51.5 Hz, H-4), 4.76 (d, 1 H, CH₂OPh), 4.59 (d, 1 H, J 11.9 Hz, CH₂OPh), 4.54 (d, overlapped, 1 H, CH_2OPh), 4.30 (dq, 1 H, $J_{5',6'}$ 6.3 Hz, H-5'), 4.11 (dd, 1 H, $J_{2,3}$ 9.8, $J_{1,2}$ 3.6 Hz, H-2), 3.99–3.85 (m, 2 H, H-3,5), 3.69 (dd, 1 H, $J_{5,6a}$ 6.9, $J_{6a,6b}$ 9.6 Hz, H-6a), 3.45 (ddd, 1 H, $J_{5.6b}$ 6.6, $J_{6b,F}$ 1.0 Hz, H-6b), 3.45 (s, 3 H, OMe), 1.34 (d, 3 H, H-6'); ¹³C NMR: 8 165.93, 165.62 (3 C=O), 138.00-127.80 (Ph), 100.02 (C-1'), 99.27 (C-1), 87.52 (d, J_{CF} 183.4 Hz, C-4), 77.16 (C-2), 74.75 (d, J_{CF} 17.8 Hz, C-3), 73.67 (CH₂OPh), 72.97 (CH₂OPh), 71.84 (C-4'), 70.60 (C-2'), 69.87 (C-3'), 68.06 (C-6*), 67.90 (d, $J_{C,F}$ 12.2 Hz, C-5), 67.22 (C-5'*), 55.39 (OMe), and 17.70 (C-6'); ¹⁹F NMR: $\delta = -58.00$ (dt, J_{F4} 50.1, J_{F3} 28.8, J_{F5} 28.8 Hz, F-4); CIMS: m/z 852 $[M + NH_{4}]^{+}$. Anal. Calcd for $C_{48}H_{47}FO_{12}$: C, 69.05; H, 5.68; F, 2.26. Found C, 68.92; H, 5.65; F, 2.18.

Methyl O-(2,3,4-tri-O-benzoyl-α-L-rhamnopyranosyl)-(1 → 2)-4-deoxy-4-fluoro-α-D-galactopyranoside (26).—Conventional debenzylation of 25 (2.44 g, 2.92 mmol) using 10% Pd-C (600 mg) in 1:5 acetone–EtOH (50 mL) as described for the preparation of 19 gave, after workup and chromatography (solvent *B*, 1.5:1), compound 26 (1.76 g, 92%); $[\alpha]_D$ + 166° (*c* 1, CHCl₃); ¹H NMR: δ 8.08–7.24 (m, 15 H, Ph), 5.87 (dd, 1 H, $J_{2',3'}$ 3.4, $J_{3',4'}$ 10.1 Hz, H-3'), 5.78 (bs, 1 H, H-2'), 5.68 (t, 1 H, $J_{4',5'}$ 9.9 Hz, H-4'), 5.26 (bs, 1 H, H-1'), 5.04 (d, 1 H, $J_{1,2}$ 3.3 Hz, H-1), 4.92 (dd, 1 H, $J_{3,4}$ 2.6, $J_{4,F}$ 50.6 Hz, H-4), 4.39 (dq, 1 H, $J_{5',6'}$ 6.3 Hz, H-5'), 4.21 (bdd, 1 H, $J_{5,F}$ 28.0 Hz, H-5), 3.99 (m, overlapped, 1 H, J 10.5 Hz, H-2), 3.89–3.76 (m, overlapped, 3 H, H-3,6a,6b), 3.47 (s, 3 H, OMe), 3.39 (d, 1 H, $J_{3,OH}$ 4.4 Hz, OH-3), 2.23 (m, 1 H, OH-6), and 1.37 (d, 3 H, H-6'); ¹³C NMR: δ 165.90, 165.69 (3 C=O), 133.61–128.37 (Ph), 99.95 (C-1'), 99.09 (C-1), 89.67 (d, $J_{C,F}$ 181.6 Hz, C-4), 78.92 (C-2), 71.64 (C-4'), 70.58 (C-2'), 69.98 (C-3'), 69.38 (d, $J_{C,F}$ 18.0 Hz, C-3), 67.41 (d, $J_{C,F}$ 16.4 Hz, C-5), 67.30 (C-5'), 61.28 (d, $J_{C,F}$ 5.5 Hz, C-6), 55.30 (OMe), and 17.74 (C-6'); ¹⁹F NMR: δ – 57.91 (dt, $J_{F,4}$ 50.7, $J_{F,3}$ 29.2, $J_{F,5}$ 30.1 Hz, F-4); CIMS: m/z 672 [M + NH₄]⁺. Anal. Calcd for C₃₄H₃₅FO₁₂: C, 62.38; H, 5.40; F, 2.90. Found C, 62.30; H, 5.60; F, 2.51.

Methyl O-α-L-rhamnopyranosyl-(1 → 2)-4-deoxy-4-fluoro-α-D-galactopyranoside (27).—Conventional debenzoylation (Zemplén) of 26 (1.56 g, 2.38 mmol) afforded, after chromatography (solvent A, 4.5:1), compound 27 (749 mg, 92%); mp 202–203° C (from EtOH); $[\alpha]_D$ +56° (c 0.9, water); ¹H NMR (D₂O): δ 4.94 (m, overlapped, 1 H, $J_{1,2}$ 3.8 Hz, H-1), 4.90 (d, 1 H, $J_{1,2'}$ 1.5 Hz, H-1'), 4.87 (m, overlapped, 1 H, $J_{4,F}$ 56.4 Hz, H-4), 3.99 (dd, overlapped, 1 H, $J_{2',3'}$ 3.4 Hz, H-2'), 4.02–3.30 (m, 2 H, H-3,5), 3.76–3.20 (m, 4 H, H-2,6a,6b,3'), 3.67 (m, overlapped, 1 H, H-5'), 3.41 (s, overlapped, 3 H, OMe), 3.41 (m, overlapped, 1 H, H-4'), and 1.38 (d, 3 H, $J_{5',6'}$ 6.3 Hz, H-6'); ¹³C NMR (D₂O): δ 103.89 (C-1'), 99.91 (C-1), 91.40 (d, $J_{C,F}$ 178.3 Hz, C-4), 77.92 (C-2), 72.93 (C-4'), 71.14 (C-3'), 71.04 (C-2'), 70.37 (d, $J_{C,F}$ 17.9 Hz, C-3), 70.26 (C-5'), 68.29 (d, $J_{C,F}$ 18.1 Hz, C-5), 61.02 (d, $J_{C,F}$ 5.6 Hz, C-6), 56.06 (OMe), and 17.70 (C-6'); ¹⁹F NMR (D₂O): δ – 57.91 (dt, $J_{F,4}$ 49.7, $J_{F,3}$ 28.8, $J_{F,5}$ 28.8 Hz, F-4); CIMS: m/z 360 [M + NH₄]⁺. Anal. Calcd for C₁₃H₂₃FO₉ · H₂O: C, 43.33, H, 6.98; F, 5.41. Found C, 43.36; H, 7.00; F, 5.00.

Methyl $O(2,3,4-tri-O-benzoyl-\alpha-1-rhamnopyranosyl)-(1 \rightarrow 2)-6-deoxy-6-fluoro-$ 3,4-O-isopropylidene- α -D-galactopyranoside (28).—A mixture of 21 (Ref. 1, 708 mg, 3 mmol), 1 (2.5 g, 4.63 mmol), and sym-collidine (550 μ L, 4.17 mmol) in CH₂Cl₂ (30 mL) was treated with AgOTf (1.36 g, 5.29 mmol) in CH₂Cl₂ (10 mL) as described for the preparation of 22 (the subsequent additions of 1 and AgOTf were not found necessary in this case). When little starting material remained, conventional workup followed by chromatography (solvent B, 5.6:1) gave amorphous **28** (1.77 g, 85%); $[\alpha]_{D}$ + 161° (c 1.1, CHCl₃); ¹H NMR: δ 8.13–7.21 (m, 15 H, Ph), 5.90 (dd, 1 H, $J_{2',3'}$ 3.2, $J_{3',4'}$ 10.0 Hz, H-3'), 5.79 (bd, 1 H, $J_{1',2'}$ 1.3 Hz, H-2'), 5.65 (t, 1 H, $J_{4',5'}$ 10.1 Hz, H-4'), 5.31 (bs, 1 H, H-1'), 4.91 (d, 1 H, $J_{1,2}$ 3.3 Hz, H-1), 4.76–4.58 (m, 2 H, H-6a,6b), 4.44 (dd, 1 H, J_{2.3} 7.9, J_{3,4} 5.4 Hz, H-3), 4.31-4.22 (m, 3 H, H-4,5,5'), 3.83 (dd, 1 H, H-2), 3.50 (s, 3 H, OMe), 1.52, 1.34 (2 s, 6 H, CMe₂), and 1.36 (d, 3 H, $J_{5',6'}$ 6.2 Hz, H-6'); ¹³C NMR: δ 165.52–121.22 (Ph), 109.85 (CMe_2), 98.87 (C-1), 98.55 (C-1'), 82.50 (d, J_{CF} 169 Hz, C-6), 77.20 (C-2), 75.11 (C-3), 73.03 (d, J_{CF} 7.5 Hz, C-4), 71.92 (C-4'), 70.78 (C-2), 69.66 (C-3'), 67.06 (C-5'), 66.30 (d, $J_{C,F}$ 21.5 Hz, C-5), 55.57 (OMe), 28.12, 26.26 (CMe₂) and 31.69 (C-6'); ¹⁹F NMR: δ - 66.07 (dt, $J_{F.6}$ 47.2, $J_{F.5}$ 15.3 Hz, F-6); CIMS: m/z 712 [M + NH₄]⁺. Anal. Calcd for C₃₇H₃₉FO₁₂: C, 63.97; H, 5.66; F, 2.73. Found C, 63.70; H, 5.66; F, 2.85.

Methyl O-(2,3,4-tri-O-benzoyl- α -L-rhamnopyranosyl)- $(1 \rightarrow 2)$ -6-deoxy-6-fluoro- α -D-galactopyranoside (29).—Compound 28 (1.3 g, 1.82 mmol) was dissolved in acetic acid (6 mL), water (600 μ L) was added, and the solution was heated at 70° C for 4 h. Concentration of the mixture and azeotroping with toluene afforded after chromatography (solvent C, 1.5:1) amorphous 29 (1.09 g, 92%); $[\alpha]_D + 170^\circ$ (c 1.0, CHCl₃); ¹H NMR: δ 8.04–7.21 (m, 15 H, Ph), 5.91 (dd, overlapped, 1 H, $J_{2',3'}$ 3.2 Hz, H-3'), 5.89 (bd, overlapped, 1 H, H-2'), 5.69 (t, 1 H, $J_{4',5'}$ 9.8, $J_{3',4'}$ 9.8 Hz, H-4'), 5.29 (bs, 1 H, H-1'), 5.03 (d, 1 H, $J_{1,2}$ 3.4 Hz, H-1), 4.65 (m, 2 H, H-6a,6b), 4.42 (m, 1 H, H-5'), 4.21–4.13 (m, 3 H, H-3,4,5), 4.06 (dd, 1 H, $J_{2,3}$ 9.5 Hz, H-2), 3.83 (d, 1 H, J 3.7 Hz, OH), 3.45 (s, 3 H, OMe), 3.14 (s, 1 H, OH), and 1.37 (d, 3 H, $J_{5',6'}$ 6.3 Hz, H-6'); ¹³C NMR: δ 166.15–128.38 (Ph), 99.88 (C-1'), 99.09 (C-1), 83.00 (d, $J_{C,F}$ 168.6 Hz, C-6), 78.81 (C-2), 71.61 (C-4'), 70.68 (C-2'), 70.21 (C-3'), 69.30 (d, $J_{C,F}$ 7.6 Hz, C-4), 69.66 (d, $J_{C,F}$ 22.0 Hz, C-5), 68.26 (C-3), 67.20 (C-5'), 55.10 (OMe), and 17.74 (C-6'); ¹⁹F NMR: δ – 67.38 (dt, $J_{F,6}$ 47.3, $J_{F,5}$ 15.7 Hz, F-6); CIMS: m/z 672 [M + NH₄]⁺. Anal. Calcd for C₃₄H₃₅FO₁₂: C, 62.38; H, 5.39; F, 2.90. Found C, 62.18; H, 5.50; F, 2.51.

Methyl O-α-L-rhamnopyranosyl-(1 → 2)-6-deoxy-6-fluoro-α-D-galactopyranoside (**30**).—Conventional debenzoylation (Zemplén) of **29** (800 mg, 1.22 mmol) afforded, after usual workup and chromatography (solvent A, 4.5 : 1), compound **30** (377 mg, 90%); mp 170–171° C (from MeOH–EtOAc); $[\alpha]_D + 70°$ (c 1, H₂O); ¹H NMR (D₂O): δ 4.95 (d, 1 H, H-1 overlapped), 4.95 (bs, overlapped, 1 H, H-1'), 4.67 (ddd, overlapped, 1 H, $J_{5,6a}$ 3.9, $J_{6a,6b}$ 10.1, $J_{6a,F}$ 45.6 Hz, H-6a), 4.66 (ddd, overlapped, 1 H, $J_{5,6b}$ 7.0, $J_{6b,F}$ 48.0 Hz, H-6b), 4.19 (ddd, 1 H, $J_{5,F}$ 16.4 Hz, H-5), 4.06 (m, 2 H, H-2',4), 3.91 (dd, 1 H, $J_{2,3}$ 10.1, $J_{3,4}$ 3.4 Hz, H-3), 3.82 (dd, 1 H, $J_{1,2}$ 3.6 Hz, H-2), 3.78 (dd, overlapped, 1 H, $J_{2',3'}$ 3.6, $J_{3',4'}$ 9.9 Hz, H-3'), 3.72 (m, overlapped, 1 H, H-5'), 3.46 (t, 1 H, $J_{4',5'}$ 9.7 Hz, H-4'), 3.44 (s, 3 H, OMc), and 1.32 (d, 3 H, $J_{5',6'}$ 6.1 Hz, H-6'); ¹³C NMR (D₂O): δ 99.88 (C-1'*), 99.09 (C-1*), 83.50 (d, $J_{C,F}$ 165.8 Hz, C-6), 77.30 (C-2), 72.11 (C-4'), 70.32 (C-3'), 70.23 (C-2'), 69.41 (C-5'), 69.26 (d, $J_{C,F}$ 23.0 Hz, C-5), 69.66 (d, $J_{C,F}$ 5.6 Hz, C-4), 68.39 (C-3), 55.12 (OMe), and 16.88 (C-6'); ¹⁹F NMR (D₂O): δ -68.23 (dt, $J_{F,6}$ 47.0, $J_{F,5}$ 16.5 Hz, F-6); CIMS: m/z 360 [M + NH₄]⁺. Anal. Calcd for C₁₃H₂₃FO₉ · 0.5H₂O: C, 44.44; H, 6.88; F, 5.41. Found C, 44.23; H, 6.65; F, 5.35.

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