

## A NEW PREPARATION OF 4-(BOC-AMINOACYLOXYMETHYL)PHENYLACETIC ACIDS FOR SOLID-PHASE PEPTIDE SYNTHESIS

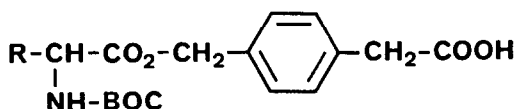
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**Summary :** A new preparation of 4-(BOC-aminoacyloxymethyl)phenylacetic acids 1, consisting of an esterification of the corresponding BOC-amino acids 2 with 4-(bromomethyl)phenethyl alcohol 3, followed by a Collins oxidation and an oxidation with sodium chlorite is described. The overall yields range from 58 to 69 %.

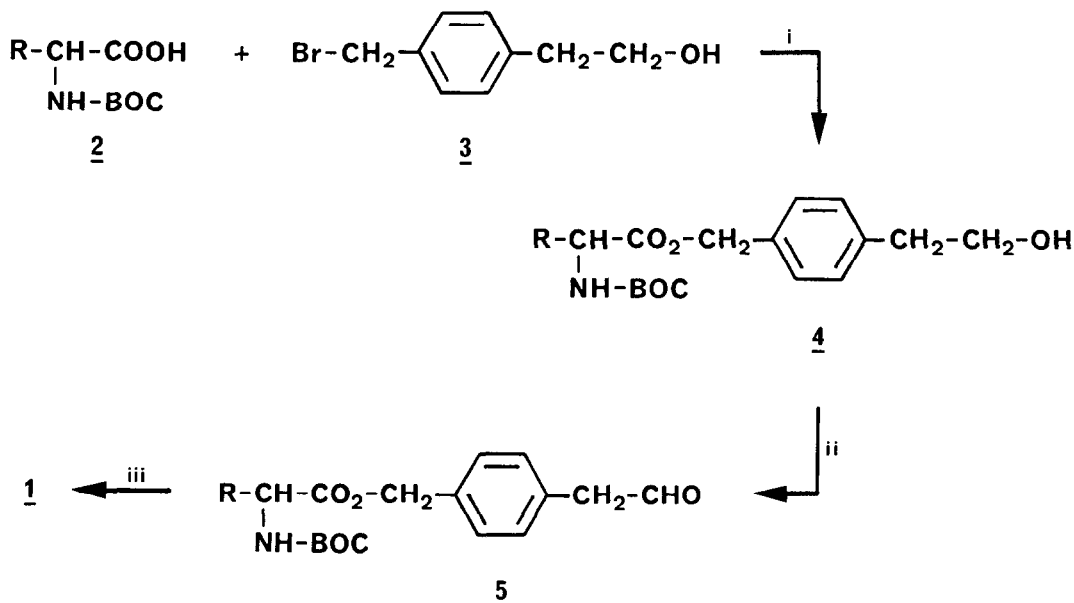
In recent years, the 4-(aminoacyloxymethyl)phenylacetamidomethyl-resins (PAM-resins) have become widely used in solid-phase peptide synthesis. These PAM-resins are prepared from 4-(BOC-aminoacyloxymethyl)phenylacetic acids 1 and aminomethyl-resin <sup>(1)</sup>. Therefore, ready access to the acids 1 is of prime importance.



1 (BOC = CO<sub>2</sub>-t-Bu)

The compounds 1 are currently synthesized by esterification of a BOC-amino acid salt with a protected 4-(bromomethyl)phenylacetic acid, followed by deprotection of the phenylacetic acid carboxyl <sup>(2, 3)</sup>. This method has several drawbacks. One of them is the difficult removal of the acetic acid when the deprotection step is performed with zinc/acetic acid. Early attempts to perform the esterification with unprotected 4-(halomethyl)phenylacetic acids resulted in low yields of impure phenylacetic acids 1, due to competition between the BOC-amino acid salt and the 4-(halomethyl)phenylacetic acid salt in the esterification reaction <sup>(2)</sup>.

In this letter, we wish to describe a new and convenient way to the title compounds 1, consisting of an esterification of the BOC-amino acids 2 with 4-(bromomethyl)phenethyl alcohol 3, and an oxidation of the resulting phenethyl alcohols 4 into the phenylacetic acids 1 (Scheme).



Scheme : i) *i*-Pr<sub>2</sub>NEt, ethyl acetate, reflux ; ii) CrO<sub>3</sub>-py<sub>2</sub>, CH<sub>2</sub>Cl<sub>2</sub> ; iii) NaClO<sub>2</sub>, Me<sub>2</sub>C=CHMe, NaH<sub>2</sub>PO<sub>4</sub>, *t*-BuOH, water.

Thus, by treatment for 24 hours, of 4-(bromomethyl)phenethyl alcohol 3 with 2 molar equivalents of BOC-phenylalanine and 3 molar equivalents of *N,N*-diisopropylethylamine in refluxing ethyl acetate, followed by removal of the reagents in excess by washing with the appropriate buffers, phenethyl alcohol 4 (R=CH<sub>2</sub>Ph) was obtained as an almost TLC pure oil. Oxidation of the latter alcohol was then attempted with pyridinium dichromate<sup>(4)</sup> in *N,N*-dimethylformamide. This reaction led essentially to an aldehyde which was not 5 but which we suspect to derive from 5 by benzylic oxidation. Other chromium based oxidations<sup>(5)</sup> were tested and gave the same result. However, by submitting the alcohol 4 to a Collins oxidation (CrO<sub>3</sub>-py<sub>2</sub>, CH<sub>2</sub>Cl<sub>2</sub>)<sup>(6)</sup> for five minutes and by filtering the reaction medium under pressure on a silica gel short-column, a 9:1 mixture (determined by <sup>1</sup>H-NMR) of aldehyde 5 (R=CH<sub>2</sub>Ph) and of unwanted aldehyde could be obtained. This mixture was then dissolved in *t*-butanol and oxidized with an aqueous solution of sodium chlorite<sup>(7,8)</sup> in the presence of 2-methyl-2-butene and sodium dihydrogenophosphate. The resulting crude phenylacetic acid 1 (R=CH<sub>2</sub>Ph) could be purified by crystallization from an ether-hexane mixture.

Four other BOC-amino acids were afterwards submitted to the same reaction sequence and gave the corresponding 4-(BOC-aminoacyloxymethyl)phenylacetic acids 1 as shown in the Table.

**Table :** Preparation of 4-(BOC-aminoacyloxymethyl)-phenylacetic acids 1<sup>§</sup>

Phenylacetic acid <u>1</u> (R)	Starting BOC-amino acid <u>2</u>	Yield based on <u>3</u> <sup>+</sup>	mp °C (literature mp) <sup>(3)</sup>
<u>1a</u> (Ph-CH <sub>2</sub> -)	Phe	69 %	94.5-97.5 (92-96)
<u>1b</u> <sup>*</sup> (Me <sub>2</sub> CH-)	Val	65 %	121.5-123.5 (117-119)
<u>1c</u> <sup>*</sup> (C <sub>6</sub> H <sub>11</sub> -O-CO-(CH <sub>2</sub> ) <sub>2</sub> -)	Glu(cHx)	60 %	132.5-134.5
<u>1d</u> (o-Br-C <sub>6</sub> H <sub>4</sub> -CH <sub>2</sub> -O-CO <sub>2</sub> -C <sub>6</sub> H <sub>4</sub> -CH <sub>2</sub> -)	Tyr(Br-Z)	65 %	99-103
<u>1e</u> <sup>*</sup> (o-Cl-C <sub>6</sub> H <sub>4</sub> -CH <sub>2</sub> -O-CO-NH-(CH <sub>2</sub> ) <sub>4</sub> -)	Lys(Cl-Z)	58 %	55-60 (dec)

<sup>§</sup> The acids 1 were TLC pure, gave satisfactory analyses ( ± 0.3 % for C, H and N ; exception 1d: C -0.5 %) or had melting points in agreement with the literature data, and had the expected 200 MHz <sup>1</sup>H-NMR spectra<sup>(10)</sup>.

<sup>+</sup> Because compound 3 is not commercially available, it is used as the limiting reagent. BOC-amino acids were used in a two-fold excess. The possibility of reducing this excess was not investigated.

<sup>\*</sup> Dicyclohexylammonium salt.

This method allows routinely the preparation of phenylacetic acids 1 from 20 mmoles of BOC-amino acid 2 and 10 mmoles of 4-(bromomethyl)phenethyl alcohol 3 within two days. The overall yields, though not optimized, compare favorably with those of other published procedures.

4-(Bromomethyl)phenethyl alcohol 3 (mp 87-87.5 °C) was obtained quantitatively by reduction of the corresponding acid <sup>(2)</sup> with borane-methyl sulfide complex <sup>(9)</sup> in a 1:1 mixture of toluene and tetrahydrofuran.

**Acknowledgment :** We thank Prof. J.J. Riehl and Dr M.H.V. van Regenmortel for their interest.

## References and notes

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