www.publish.csiro.au/journals/ajc

Aust. J. Chem. 2010, 63, 227-235

Full Paper

Convergent Solution Phase Synthesis of Chimeric Oligonucleotides by a 2+2 and 3+3 Phosphoramidite Strategy

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A chimeric oligonucleotide tetramer and hexamer were synthesized by the phosphoramidite approach using a 2+2 and 3+3 strategy, respectively. The concept of convergent synthesis provides an efficient route toward the synthesis of longer chimeric oligonucleotides, such as small interfering RNA oligonucleotides without the pollution of n - 1 or shorter failures. This methodology offers an efficient and economical way to scale-up the synthesis of high purity oligonucleotides for clinical trials and commercial uses.

Manuscript received: 19 May 2009. Manuscript accepted: 27 October 2009.

Introduction

Since Watson and Crick^[1] first constructed the model of DNA, scientists have devoted themselves to revealing the mysteries of human life. Organic chemists, in particular, have tried to create artificial oligonucleotides to mimic natural oligonucleotides for medicinal applications. Consequently, many oligonucleotide synthesis strategies have been developed during recent decades such as the phosphotriester method,^[2] the phosphite triester method,^[3] the phosphoramidite method,^[4] and the H-phosphonate method.^[5] The importance of oligonucleotides was emphasized again by the understanding of RNA interference mechanism in Caenorhabditis elegans by Fire, a Nobel Prize winner in 2006.^[6] Furthermore, the first oligonucleotide drug, Vitravene, which is the first antisence drug to treat cytomegalovirus (CMV) retinitis in people with AIDS was approved by the Food and Drug Administration (FDA) in 1998.^[7] CALAA-01 is a nanoparticle-containing non-chemically modified small interfering RNAs developed for the treatment of cancer and is now in phase I clinical trials.^[8] Because of these advanced milestones, many drug companies started to focus on the research of novel antisense oligonucleotide sequences for treating different diseases and to try to amplify the production of oligonucleotides for therapeutics and diagnostic demands.

Traditionally, oligonucleotides were synthesized using the phosphoramidite method by a solid phase automated synthesizer on a small scale with $0.1-10 \,\mu$ mol quantities. A small quantity of oligonucleotides is suitable for screening, biological testing, and preclinical trials, but not enough for clinical trials and commercialization. Another disadvantage is that solid phase synthesis often needs excess reagents to force the reaction to completion and limits this strategy for low cost production. Researchers have proposed many scale-up and purification methodologies during

the past two decades. Bonora et al.^[9] used poly(ethylene glycol) as a polymer support to prepare oligonucleotides of up to 20-mer. This approach can increase production yield to 100 μ m with unavoidable intermediate product loss during the repeated precipitation and filtration steps. Vasseur^[10] developed polymersupported reagents to assist the synthesis of tri-nucleotides with 10 mmol productivity. This strategy is relatively economical and environmentally friendly because the polymer-supported reagents can be recycled. However, the oligonucletide synthesis in this approach is only up to trimers and final products may be polluted by H-phosphonate diester resulting from excess phosphoramidite. Damha and coworkers^[11] used an ionic tag as a soluble support for oligoribonucleotides synthesis on a 1 g scale. Furthermore, the dimer phosphoramidites are sometimes used as building blocks to prepare chemically modified oligoribonucleotides.^[12]

Results and Discussion

This study presents a novel convergent solution phase approach to synthesize oligonucleotides using the phosphoramidite method. Convergent 2+2 and 3+3 synthetic routes can minimize the number of synthesis steps and produce a high quality product that does not suffer from the pollution of n-1 failures. We first synthesized dimer-5'-OH and dimer phosphoramidite, and then coupled these two fragments into the tetramer. The tetramer also can be transformed into tetramer-5'-OH and tetramer phosphoramidite. These two moieties are joined to form an octamer after the coupling reaction. Hexamers, dodecamers, and longer oligonucleotides can be efficiently synthesized in the same manner (Fig. 1). Therefore, it is promising that the solution phase synthesis of oligonucleotides is most amenable to scale-up production.



Fig. 1. The concept of convergent solution phase synthesis of chimeric oligonucleotides.

Table 1. Different coupling reagents were tested for levulinylation

Condition Solvent Yield [%] Coupling reagent 0 А CH_2Cl_2 В 0 CH_2Cl_2 С CH₃CN/dioxane 0 D Dioxane 98 Е Dioxane 91 CIE

Beginning with a simple case, the 2+2 synthesis of oligonucleotides was started from a 10 g scale. This study develops the knowledge of oligonucleotide synthesis for subsequent, more challenging tasks. The 3'-hydroxy group of thymidine **1** was first protected with levulinic acid and dicyclohexylcarbodiimide (DCC) as a coupling reagent. However, we failed to the protect 3' secondary alcohol with levulinic acid even under refluxing conditions.^[13]

Other coupling reagents have been tested in this coupling reaction, including PyBop, Mukaiyama reagent, 1-ethyl-3-(3-dimethylaminopropyl)carbodiimide (EDC), and 1-ethyl-3-(3'-dimethylaminopropyl)carbodiimide hydrochloride (EDCI) (Table 1).^[14] Excellent results were obtained when EDC (yield 98%) or EDCI (yield 91%) (conditions D and E) were employed.^[15] All the reactions depicted herein were monitored by TLC, ¹H and ³¹P NMR spectroscopy, and matrix-assisted



Fig. 2. Progress of the oxidation monitored by ³¹P NMR spectroscopy.

laser desorption ionization (MALDI) mass spectra. After levulinylation, three additional signals appeared in the ¹H NMR spectrum (2.75, 2.50, and 2.15 ppm, as shown in the Accessory Publication). Detritylation of **2** with 3% trichloroacetic acid in dichloromethane afforded 5'-OH thymidine **3**. Three sets of proton signals disappeared in the ¹H NMR spectrum (7.5–7.2, 6.9, and 3.75 ppm) after detritylation. Condensation of **3** with phosphoamidite rA in the presence of activator, 5-(benzylthio)-1*H*-tetrazole, resulted in the phosphite triester **4**, which was then further oxidized to phosphate triester **5** subsequently. After condensation, the crude product was purified with neutral silica gel and the column was also deactivated with 3% pyridine in hexane. The eluent was also prepared with 1% pyridine to preserve the acid-sensitive phosphite triester bond.

A small amount of phosphite trimester **4** was decomposed in silica gel during purification which caused the moderate yield. The signal of phosphite triester appeared at 140 ppm in the 31 P NMR spectrum after condensation, and it was shifted to 0 ppm after oxidation (Fig. 2). Three different reaction conditions were investigated in the oxidation reaction as described in Table 2.

Optimal results were obtained with I_2 in wet tetrahydrofuran (THF) as an oxidative reagent and only extraction is enough to yield a pure product without further complicated column purification.^[14] Furthermore, products obtained from condition F and G must be purified by column chromatography, which is easily decomposed in silica gel during the purification. The detritylation of **5** was successfully conducted in 5% *p*-toluenesulfonic acid (Scheme 1). The common trichloroacetic acid was not chosen as a detritylation reagent here because it may

 Table 2. Reaction conditions of phosphite oxidation

 HN HN

Condition	Reagent	Solvent	
F	80% TBHP in DTBP	CH ₃ CN	15
G	5.5 M TBHP in decane	CH ₃ CN	18
Н	0.2 M I ₂	1/4 pyridine/wet THF	89

destroy the P–O bonds. Prior to transfer of the 3' position protecting group to levulinyl group, the deprotection of the 3' position was examined with 3' methyl succinate-protected $A_{o=p}T$ dimer.

After reaction with hydrazine hydrate, only the adenine deprotection product was obtained and the 3' protecting group remained intact. Compound **5** was delevulated with hydrazine hydrate and the precursor **7** for the dimer phosphoramidite was obtained (Scheme 1).



Scheme 1. Synthesis of 5'-OH dimer 6 and 3'-OH dimer 7.

The proposed mechanism (Scheme 2) began with the hydrazine attack on the ketone of the levulinyl group. The other amine of the hydrazine cleaved the ester bond of 5, which led to the formation of 7 and 6-methyl-4,5dihydropyridazin-3(2H)-one (ESI⁺: 113 m/z). Dimer phosphoramidite 8 was synthesized under two different conditions. Basic conditions were proceeded with chloro(2-cyanoethoxy)-(diisopropylamino) phosphine and disopropylethylamine. In an alternative approach, tetraisopropylphosphorodiamidite and 5-(benzylthio)-1H-tetrazole were employed (Table 3, conditions I and J). The low yields of these methods were due to the sensitivity of phosphoramidite to the weakly acidic silica gel during column purification. The ³¹P signal of phosphoramidite was seen at around 150 ppm after phosphitylation (Fig. 3). Dimer 5'-OH 6 was condensed with dimer phosphoamidite 8 to generate the tetramer phosphite triester 9 and 5'-OH tetramer 11 was obtained after oxidation and detritylation (Scheme 3).

In the foregoing content, we have achieved the solution phase 2+2 chimeric oligonucleotide synthesis, but purifying the product remained a barrier. As the length of the oligonucleotides increased, the products were more easily decomposed by the silica gel. Despite the low yield from the products decomposing on the column, this problem can be solved by using other purification methods such as extraction or using cellulose or

polystyrene as purification media. The total yield for the three steps sequence including 2+2 coupling, iodine-induced oxidation, and tetramer detritylation was improved to 81% just by extraction and filtration without column purification. The more challenging solution phase 3+3 oligonucleotide synthesis began with the condensation of 6 with phosphoamidite rG to obtain the trimer phosphite triester 12. In a similar manner, phosphite triester 12 was oxidized to form phosphate triester 13, which immediately underwent detritylation to generate 5'-OH trimer 14. The 3'-levulinyl group of 13 was also removed by hydrazine hydrate (Scheme 4). Trimer 3'-OH 15 was transformed into trimer phosphoramidite 16 by reacting 15 with the same phosphitylation reagents described previously. Condensation of the 5'-OH trimer 14 and trimer phosphoramidite 16 provided the hexamer phosphite triester 17, which was oxidized and detritylated to form 5'-OH hexamer 19 (Scheme 5).

Conclusion

In summary, the synthesis of oligonucleotide tetramer and hexamer through the solution phase 2+2 and 3+3 strategy has been achieved. This convergent synthesis established a practical method for the large-scale synthesis of oligonucleotides. It reduced the synthetic steps for constructing longer oligonucleotides and reduced the time needed to reach



Scheme 2. Mechanism of delevulinylation of dinucleotide 5.

Table 3. Phosphitylation in acidic and basic condition



targeted molecules. Moreover, this methodology avoided the products from the pollution of n-1 or shorter failures and it is applicable for scale-up production to fit clinical trials and commercialization.

Experimental

General

 1 H NMR spectra were recorded at 300 MHz (Bruker DRX-300) and the chemical shifts were measured from the solvent peak as an internal standard (CD₂HCN in CD₃CN) as an external

standard. ¹³C and DEPT NMR spectra were recorded at 75 MHz (Bruker DRX-300) and the chemical shifts were measured from the solvent peak (CD₂HCN in CD₃CN) as an internal standard. ³¹P NMR spectra were recorded at 65 MHz and the chemical shifts were measured from 85% H₃PO₄ as an external standard. Acetonitrile was distilled from CaH₂ and stored under nitrogen. TLC was performed on Merck Kieseigel 60 F254 precoated glass plates. Column chromatography was performed with silica gel SiliaFlash, G60 (Silicycle Co. Ltd). The MALDI time-of-flight (TOF) mass spectrometry was carried out by use of a Bruker Daltonics Biflex III (Leipzig, Germany).



Fig. 3. Progress of the phosphitylation monitored ³¹P NMR spectroscopy.

Synthesis of 5'-O-Dimethoxytrityl-3'-O-levulinoyl thymidine (2)

To a solution of 5'-O-dimethoxytritylthymidine (10.0 g, 18.4 mmol) in dioxane (132 mL), levulinic acid (4.2 g, 36.0 mmol), EDC (5.8 g, 36.0 mmol), and dimethylaminopyridine (DMAP, 0.22 g, 1.8 mmol) were added. After stirring for 2.5 h, TLC analysis (5% MeOH/DCM) indicated complete conversion of the starting material. The solvent was evaporated by vacuum, and the residue was dissolved in dichloromethane (200 mL). After washing of the organic phase with water, 10% KHSO₄, and 10% NaHCO₃ (three times), the organic phase was dried (MgSO₄), filtered, and concentrated to give a foam (2), which was used directly in the next reaction. $\delta_{\rm H}$ (300 MHz, CD₃CN): 10.02 (br, 1H), 7.58 (s, 1H), 7.49 (d, J7.5, 2H), 7.43-7.21 (m, 7H), 6.9 (d, J 8.7, 4H), 6.35 (t, J 6.4, 1H), 5.46 (s, 1H), 4.13 (s, 1H), 3.77 (s, 6H), 3.63 (s, 2H), 3.42 (dd, J 19.0 and 7.7, 2H), 2.76 (t, J 6.2), 2.54 (t, J 6.4, 2H), 2.54–2.36 (m, 2H), 2.14 (s, 3H), 1.50 (s, 3H). δ_C (DEPT, 75 MHz, CD₃CN): 207.3 (C_q), 178.2 (C_q), 164.6 (C_q), 159.2 (C_q), 151.2 (C_q), 145.3 (C_q), 136.2 (CH), 136.1 (C_q), 135.9 (C_q), 130.5 (CH), 128.5 (CH), 128.4 (CH), 127.5 (CH), 117.8 (Cq), 113.7 (CH), 111.2 (Cq), 87.1 (C_q), 84.8 (CH), 84.1 (CH), 75.4 (CH), 67.1 (CH₂), 55.4 (CH₃), 54.8 (C_q), 37.9 (CH₂), 37.5 (CH₂), 29.4 (CH₃), 28.3 (CH₂), 11.8 (CH₃).

Synthesis of 5'-Hydroxyl-3'-O-levulinoyl-thymidine (3)

To a solution of 5'-O-dimethoxytrityl-3'-O-levulinoyl-thymidine (2) (11.6 g, 18.0 mmol) in dichloromethane (200 mL), 6% trichloroacetic acid in dichloromethane (200 mL) was added at

0°C for 1 h. After reaction completion, solvent was removed and the crude product was subjected to column purification. First, 33% hexane in ethyl acetate was used as eluent to remove the byproduct and then 100% ethyl acetate was used to elute product **3**. The product was obtained as a white foam in 94% yield. $\delta_{\rm H}$ (300 MHz, CD₃CN): 7.64 (s, 1H), 6.22 (t, *J* 7.0, 1H), 5.26 (d, *J* 1.6, 1H), 4.03 (d, *J* 2.2, 1H), 3.75 (d, *J* 2.1, 2H), 2.77 (t, *J* 6.2, 2H), 2.53 (t, *J* 6.5, 2H), 2.36–2.25 (m, 2H), 2.14 (s, 3H), 1.85 (s, 3H). $\delta_{\rm C}$ (DEPT, 75 MHz, CD₃CN): 208.0 (C_q), 173.2 (C_q), 165.1 (C_q), 151.7 (C_q), 137.2 (CH), 118.3 (C_q), 111.3 (C_q), 87.7 (CH), 85.6 (CH), 75.7 (CH), 62.7 (CH₂), 38.3 (CH₂), 37.7 (CH₂), 29.8 (CH₃), 28.7 (CH₂), 12.5 (CH₃).

General Procedures for the Condensation, Oxidation, Detritylation, Delevulinylation, and Phosphitylation Reaction

Condensation

5'-OH oligonucleotide (16.9 mmol, 1.0 equiv), phosphoramidite (22.0 mmol, 1.3 equiv), and activator, 5-(benzylthio)-1*H*-tetrazol (84.5 mmol, 5.0 equiv) was added in a 500 mL flask under nitrogen. Acetonitrile was added and the reaction mixture was stirred for 30 min until reaction completion. Acetonitrile was removed by rotary evaporation and the crude product was purified by column chromatography (column was packed with 5% pyridine in hexane). 5'-O-DMTr-rA^{Bz}_{PCNE}dT-3'-O-Lev (4): δ_P (65 MHz, CD₃CN): 139.3, 139.3. 5'-O-DMTr-rA^{Bz}po_{CNE}dTp_{CNE}rA^{Bz} po_{CNE}dT-3'-O-Lev (9): δ_P (65 MHz, CD₃CN): 140.0, 140.0, 139.8, 139.8,



Scheme 3. Synthesis of dimer phosphoramidite 8 and 5'-OH tetramer 11.

139.6, 139.6, 139.6, 139.4, -1.7, -1.8, -1.8, -1.9, -1.9, -2.0, -2.0, -2.1, -2.1. m/z (MALDI TOF): Anal. Calc. for $C_{101}H_{120}N_{17}O_{29}P_3$ Si₂ 2183.72. Found 2206.75 (M + Na)⁺. 5'-O-DMTr-rG^{iBu}p_{CNE}rA^{Bz}po_{CNE}dT- 3'-O-Lev (**12**): δ_P (65 MHz, CD₃CN) 139.6, 139.5, 139.5, 139.4, -1.9, -2.0, -2.3, -2.4. 5'-O-DMTr-rG^{iBu}po_{CNE}rA^{Bz}po_{CNE}dT_{PCNE}rG^{iBu}po_{CNE}rA^{Bz}po_{CNE}dT_{PCNE}rG^{iBu}po_{CNE}rA^{Bz}po_{CNE}dT-3'-O-Lev (**17**): δ_P (65 MHz, CD₃CN): 140.3, 140.0, 140.0, 139.8, 139.7, 139.7, 139.1, -1.7, -1.9, -1.9, -2.0, -2.1, -2.2, -2.2, -2.4, -2.4.

Oxidation

A solution of 0.2 M I₂ in 4/1 THF/pyridine was added to the phosphite trimester and the reaction mixture was stirred for 10 min. The reaction was quenched by extraction with 1 M Na₂S₂O₃, 10% KHSO₄, 10% NaHCO₃, and a mixture of brine/water (1/1), the organic layer was collected and dried by MgSO₄. After filtration and solvent removal, product was obtained as a brown foam. 5'-O-DMTr-rA^{Bz}po_{CNE}dT-3'-O-Lev (**5**): δ_P (65 MHz, CD₃CN): -1.9, -2.1. *m/z* (MALDI TOF): Anal. Calc. for C₆₂H₇₁N₈O₁₆PSi: 1242.45. Found 1265.00 (M + Na)⁺. 5'-*O*-DMTr-rA^{Bz}po_{CNE}dTp_{CNE}rA^{Bz}po_{CNE}dT-3'-O-Lev (**10**): δ_P (65 MHz, CD₃CN): -1.7, -1.8, -2.0, -2.1, -2.3, -2.4, -2.5, -2.5. 5'-O-DMTr-rG^{iBu}po_{CNE}rA^{Bz}po_{CNE}dT-3'-O-Lev (**13**): δ_P (65 MHz, CD₃CN): -1.9, -2.0, -2.1, -2.2. *m/z* (MALDI TOF): Anal. Calc. for C₈₃H₁₀₂N₁₄O₂₄P₂Si₂: 1796.62. Found 1819.39 (M+Na)⁺. 5'-O-DMTr-rG^{iBu}po_{CNE}rA^{Bz}po_{CNE}d Tpo_{CNE}rG^{iBu}po_{CNE}rA^{Bz}po_{CNE}dT-3'-O-Lev (**18**): δ_P (65 MHz, CD₃CN): -1.7, -1.8, -1.9, -2.0, -2.0, -2.1, -2.2, -2.2, -2.2, -2.4, -3.0, -3.0, -3.1. *m/z* (MALDI TOF): Anal. Calc. for C₁₄₃H₁₈₂N₂₉O₄₆P₅Si₄: 3308.06. Found 3331.51 (M+Na)⁺.

Detritylation for Dimer or Longer Oligoribonucleotide

To the solution of phosphate triester in 7/3 dichloromethane/ methanol at 0°C, 10% *p*-toluenesulfonic acid in dichloromethane/methanol (7/3) was added and the resulting mixture was stirred for 30 min at 0°C. After completion, water was added and the resulting mixture was vigorously stirred for 10 min at 0°C. A saturated NaHCO₃ aqueous solution was added and again, the reaction mixture was stirred strongly for 10 min at 0°C. The reaction mixture was then washed with saturated NaHCO₃ solution, 0.2 M Na₂S₂O₃, and 0.5 M NaCl. The organic



Scheme 4. Synthesis of 5'-OH trimer 14 and 3'-OH trimer 15.



Scheme 5. Synthesis of trimer phosphoramidite 16 and 5'-OH hexamer 19.

layer was separated and dried over anhydrous MgSO₄. After filtration the solvent was evaporated under rotary evaporation. The crude product was purified by column choromatography or ether precipitation. The product was obtained as a white solid. 5'-OH-rGiBupoCNErABzpoCNEdT-3'-O-Lev (14): *m/z*

Delevulinylation

To the solution of phosphate triester in 4/1 pyridine/acetic acid, hydrazine monohydrate (1.5 equiv) was added and reacted for 2 h. After reaction completion, acetylacetone (2.0 equiv) was added to quench the excess hydrazine, and the mixture was stirred for 10 min. The solvents were removed under vacuum and the residue was dissolved in dichloromethane and extracted with water, 10% KHSO₄ (two times), 10% NaHCO₃ (two times), and brine. After drying by MgSO₄ and filtration, the solvents were removed by rotary evaporation. The crude product was purified by column chromatography (column was packed with 3% pyridine in hexane). 5'-O-DMTr-rA^{Bz}po_{CNE}dT-3'-OH (7): m/z (MALDITOF): Anal. Calc. for C₅₇H₆₅N₈O₁₄PSi: 1144.41. Found 1145.70 (M+H)⁺. 5'-O-DMTr-rG^{iBu}po_{CNE}rA^{Bz}po_{CNE}dT-3'-OH (15): m/z (MALDI TOF): Anal. Calc. for C78H96N14O22P2Si2: 1698.58. Found $1721.32 (M + Na)^+$.

Basic Conditions for Phosphitylation

To a solution of 3'-OH oligonucleotides (1.0 equiv) in THF under nitrogen at 0°C, N,N-diisopropylethylamine (3.0 equiv) and chloro(2-cyanoethoxy)(diisopropylamino) phosphine (1.5 equiv) were added and the reaction mixture was stirred for 1 h. After completion, the mixture was washed with 5% aqueous NaHCO3 and dried over MgSO4. The crude product was purified by column chromatography (column was packed with 3% pyridine in hexane) and product was obtained as yellow form. 5'-O-DMTr-rABzpo_{CNE}dT-3'-O-po_{CNE}N(i-Pr)₂ (8): δ_P (65 MHz, CD₃CN) 148.9, 148.9, 148.8, 148.7, -1.7, -1.8, -1.9, -2.0. m/z (MALDI TOF): Anal. Calc. for C₆₆H₈₂N₁₀O₁₅P₂Si: 1344.52. Found 1345.60 (M + H)⁺. 5'-O-DMTr-rG^{iBu}po_{CNE}rA^{Bz}po_{CNE}dT-3'-O-po_{CNE}N(i-Pr)₂ (16): δ_P (65 MHz, CD₃CN) 148.9 148.9, 148.9, 148.8, 148.8, 148.7, $148.6, \ 148.5, \ -1.7, \ -1.8, \ -1.8, \ -1.9, \ -1.9, \ -2.0, \ -2.0,$ -2.1. m/z (MALDITOF): Anal. Calc. for C₈₇H₁₁₃N₁₆O₂₃P₃Si₂: 1898.69. Found 1921.66 (M + Na)⁺.

Acidic Conditions for Phosphitylation

To a solution of 3'-OH oligonucleotides (1.0 equiv) in anhydrous dichloromethane, 2-cyanoethyl tetraisopropylphosphorodiamidite (1.3 equiv), and 5-(benzylthio)-1*H*-tetrazol (0.4 equiv) were added at ambient temperature. After 5 h, the mixture was washed with 5% aqueous NaHCO₃ and dried over MgSO₄. The crude product was purified by column chromatography (column was packed with 3% pyridine in hexane) and product was obtained as yellow form.

Acknowledgements

The authors are thankful to National Science Council of Taiwan (NSC) and ScinoPharm[®] Taiwan for financial assistance and National Center for High-Performance Computing for computer time and facilities.

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