Dependence of the Lewis Acid-Induced Reaction of β -Stannyl Ketones upon Substitution Pattern: Cyclopropanation versus 1,2-Alkyl Migration †

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3-Stannylcyclohexanones fully substituted at 2 and 3 positions underwent a 1,2-alkyl migration, along with the cyclopropanation. The balance of the reactions depended upon the steric environment and migratory aptitude of the alkyl groups.

Due to the latent carbanionic character of the carbon–tin bond, the tin compounds containing cationic center within the same molecule undergo various types of reaction. Typical types of the reaction are cyclization and hydride shift, and the reaction types depend upon the relative position of the cationic center to the carbon–tin bond, the number of the substituents at the tin-bearing carbon, and the activation methods. In case of β -stannyl ketones, the reaction usually proceeds with cyclopropanation. In the present study, we found that a 1,2-alkyl migration competed with the cyclopropanation under specific conditions.

So far, we have investigated the Lewis acid-induced reaction of β -stannyl ketones having at least one hydrogen atom at α -position in 1. In every cases, the reaction proceeded via cyclopropanol intermediates 2, which afforded saturated ketones 3 or 4, according to the position of the bond cleavage of the cyclopropanol ring of 2, a or b (Scheme 1). The general trend is that, (1) the ring cleavage of the cyclopropanol intermediates 2 occurs at bond leading to the less substituted carbon, (2) in cases both α and β -carbons have the same number of substituents, trimethylsilyl trifluoromethanesulfonate (TMSOTf) facilitated the Type B reaction, while TiCl₄ induced both reactions unselectively, and (3) the introduction of hydroxyl group into the α -substituent induces the Type B reaction, irrespective of the substitution pattern or the nature of Lewis acid.²⁾

In order to find the limitation of the trend, we extended our investigation to the reaction of 3-stannyl-cyclohexanones having various types of substituents at 2 and/or 3-positions. First we chose the stannyl ketones fully substituted at 2-position by alkyl groups. The starting materials **5a** and **5b** were prepared from

Scheme 1.

2-methyl-2-cyclohexen-1-one by conjugate addition of Me₃SnLi, followed by quenching the enolate with methyl iodide and benzyl bromide, respectively. When **5a** and **5b** were treated with TiCl₄ or TMSOTf, the type A products **7a** and **7b** were obtained as major products, although **7b** contained a trace amount of impurity which could be assigned as **8b** in view of the small doublet at δ =0.80 in the NMR spectrum (Table 1 Runs a—d). The preferential formation of the Type A products is consistent with the general trend that the ring cleavage of the cyclopropanol intermediate **6** occurs at bond leading to the less substituted carbon (Scheme 2).

In contrast with the exclusive cyclopropanation of 5a

Table 1. Lewis Acid-Induced Reaction of 2,2-Dialkyl-3-stannylcyclohexanones

Substrate	Lewis ^{a)}	React time	Prc	roduct (yield/%)				
	acid	min	7			8		
5a	A	60	96			0		
5a	В	60	98		0			
5b	Α	30	79			${f tr}$		
5 b	В	30	41			${f tr}$		
			10	11	12	13	14	
9a	Α	10	0	0	0	30	16	
9a	В	10	11	23	10	Tr	0	
9a	\mathbf{C}	10	17	46	16	0	10	
9b	Α	10	0	0	0	33	23	
9b	В	10	0	0	39	Tr	24	
9b	\mathbf{C}	10	Tr	Tr	78	Tr	0	
9c	Α		0	0	0		54	
9c	В	10	0	0	23	24	37	
9c	$^{\mathrm{C}}$	10	0	0	73	8	16	
				21	22	23	24	
19	Α	10		11	6	0	27	
19	\mathbf{C}	10		0	33	0	34	
19	D	10		61	Tr	0	0	
				29				
25	Α	180		85				
25	В	90		80 ^{b)}				
				32				
30	В	240		46				
	5a 5a 5b 5b 9a 9a 9a 9b 9b 9c 9c 9c 9c 25	5a A 5a B 5b A 5b B 9a A 9a B 9a C 9b A 9b B 9b C 9c A 9c B 9c C 19 A 19 C 19 D	acid min 5a A 60 5a B 60 5b A 30 5b B 30 9a A 10 9a B 10 9a B 10 9a C 10 9b A 10 9b B 10 9c A 10 9c B 10 9c C 10 19 A 10 19 C 10 19 D 10 25 A 180 25 B 90	acid min 7 5a A 60 9 5a B 60 9 5b A 30 7 5b B 30 4 10 9a A 10 0 9a B 10 11 9a C 10 17 9b A 10 0 9b B 10 0 9b B 10 0 9c A 10 0 9c B 10 0 9c C 10 0 19 A 10 0 19 D 10 0 25 A 180 25 B 90	acid min 7 5a A 60 96 5a B 60 98 5b A 30 79 5b B 30 41 10 11 9a A 10 0 0 9a B 10 11 23 9a C 10 17 46 9b A 10 0 0 9b B 10 0 0 9c B 10 0 0 9c B 10 0 0 9c C 10 0 0 9c C 10 0 19 A 10 11 19 A 10 0 19 D 10 61	acid min 7 5a A 60 96 5a B 60 98 5b A 30 79 5b B 30 41 9a A 10 0 0 0 9a B 10 11 23 10 9a C 10 17 46 16 9b A 10 0 0 0 9b B 10 0 0 39 9b C 10 Tr Tr 78 9c A 10 0 0 0 9c B 10 0 0 23 9c C 10 0 0 73 19 A 10 11 6 11 6 19 C 10 0 33 3 9 11 <td< td=""><td>acid min 7 8 5a A 60 96 6 5a B 60 98 6 5b A 30 79 b 5b B 30 41 b 5b B 30 41 b 5b B 30 41 b 9a A 10 0 0 0 30 9a B 10 11 23 10 Tr Tr 9a C 10 17 46 16 0 0 33 9b Tr 9b B 10 0 0 0 33 9b Tr 7b Tr 7r 78 Tr 7b 9b A 10 0 0 0 33 24 9c B 10 0 0 0 33 24 9c C 10 0 0</td></td<>	acid min 7 8 5a A 60 96 6 5a B 60 98 6 5b A 30 79 b 5b B 30 41 b 5b B 30 41 b 5b B 30 41 b 9a A 10 0 0 0 30 9a B 10 11 23 10 Tr Tr 9a C 10 17 46 16 0 0 33 9b Tr 9b B 10 0 0 0 33 9b Tr 7b Tr 7r 78 Tr 7b 9b A 10 0 0 0 33 24 9c B 10 0 0 0 33 24 9c C 10 0 0	

a) A: TMSOTf; B: TiCl₄; C: TiCl₄/BzlEt₃NBr; D: (*n*-Bu)₂BOTf. b) Overall yield via **28**.

[†]Preliminary paper: J. Fujiwara, T. Yamamoto, and T. Sato, *Chem. Lett.*, **1992**, 1775.

Scheme 2.

and 5b, 1,2-alkyl migration competed with the cyclization, when both 2 and 3-positions were fully substituted by alkyl groups. The starting materials 9a-9c were prepared from 2,3-dimethyl-2-cyclohexen-1-one in the same way as mentioned above, by conjugate addition of Me₃SnLi, followed by quenching the enolate with methyl iodide, ethyl iodide, and benzyl bromide, respectively. It has been established that the introduction of the alkyl groups takes place at trans position to the stannyl group.³⁾ When **9a**—**9c** were treated with Lewis acids (A: TMSOTf; B: TiCl₄; C: TiCl₄/BzlEt₃NBr), the corresponding 10—14 were obtained (Table 1, Runs em). The products 14a-14c were mixtures of regioisomers of monoenes. The structure assignment of the products will be discussed below. Evidently 12-14 are the products involving a 1,2-alkyl migration, while 10 and 11 are the Type A and Type B products mentioned above, respectively (Scheme 3). Probably, the primary 1,2-alkyl migration product 15 was dehydrated to 12, which disproportionated to aromatic compounds 13 and monoenes 14.4) Although the dehydration of 16 is known to produce a mixture of exo and endo dienes 17 and 18 in 3:2 ratio, respectively, 5) no endo diene was identified in the present reaction (Scheme 4). Probably the presence of three consecutive substituents would destabilize the planar ring structure required for the endocyclic diene.

In the 1,2-alkyl migration reactions, the migrating group was always R, which had been introduced after the stannylation, and occupied *trans* position to the stannyl group. No products involving the methyl migration were identified in the reactions of **9b** and **9c**. As evident from Table 1, Runs e—m, the alkyl migration

Scheme 3.

(leading to 12—14) became more facilitated than the cyclopropanation (leading to 10 and 11), as R changed from methyl to ethyl, and then to benzyl group.

In order to verify whether the absence of the methyl migration products in the reactions of 9b and 9c is due to the low migratory aptitude of the methyl group, or to the steric requirement imposed by the cis-relation of the methyl versus stannyl group, we examined the reaction of 19, which is a stereoisomer of 9c. The starting material was prepared from 2-benzyl-3-methyl-2-cyclohexen-1-one by the addition of Me₃SnLi followed by quenching the enolate with methyl iodide. In contrast to the exclusive 1,2-alkyl migration observed with 9c, 19 gave only the Type A (21 and 22) and Type B products (24), as shown in Table 1, Runs n—p (Scheme 5). Neither of the another possible Type B product 23 nor alkyl migration products were identified. Evidently 21 and 23 are the products resulted from the protonative opening of the cyclopropane ring of the intermediate 20 with inversion (a and c-proton attacks, respectively), while 22 and 24 are the products through the ring opening with retention (b and d-attacks, respectively). The results indicate that even benzyl group, which has an ample migrating ability, can not migrate when it occupies cis position to the stannyl group.

The introduction of a leaving group (Cl) into the 1'position of the C2-substituent induced the reaction to
proceed exclusively in the Type B manner, irrespective of the substitution pattern. Namely, upon treatment with TMSOTf, 25 underwent a ring contraction
exclusively to give 29. Apparently the reaction proceeded via 26 and 27. Presumably the double bond
migration from 27 was induced by the Lewis acid, because 27, obtainable by the photoreaction of 25 under
neutral conditions⁶⁾ afforded 29 with acid treatment
(Scheme 6). When TiCl₄ was used as a Lewis acid,
25 gave 28 as an unstable product, which was dehydrochlorinated to 29 by NaHCO₃.

In contrast to the smooth ring contraction of the

Scheme 5.

secondary tin compound **25**, a tertiary tin compound **30** gave **32** as major product when treated with TiCl₄ (Scheme 7). Although the reaction type seems quite different from that of **25**, we believe that a similar reaction pattern involving the Type B reaction proceeds to afford **31**, which subsequently undergoes a 1,2-acyl migration to give the final product. We have recently found a similar acid-induced 1,2-acyl migration in 2,2-disubstituted cyclopentanone system.⁷⁾

Product Identification The spectroscopic data of $7a^{8)}$ and $7b^{9)}$ coincided with those reported. The products 12a and 13a were confirmed by comparing with the authentic samples. Since the Type A and Type B products from 9a were obtained only as a mixture of 10a/11a, we prepared the authentic sample of 11a for reference (See Experimental). The NMR spectrum of the mixture was identical with the sum of those of 10a¹⁰⁾ and 11a. The mass spectra of each components were also identical with those of 10a¹⁰ and 11a. The fractions corresponding to 14a—14c showed single peaks on a GC machine equipped with a packed column, but they were split into a couple of peaks on GC machine equipped with a capillary column. They were not completely freed from the corresponding 12 and 13, and therefore we were obliged to speculate the structures only from the spectroscopic data of the mixtures. The mass spectra of these components showed parent peaks two mass units higher than those of the corresponding dienes 12, indicating that the product might be a mixture of positional isomers of monoenes, but no further structure elucidation was undertaken because of the difficulty in isolation of the components.

The Type A product **21** was assigned by comparing with the sample prepared by the conjugate addition of methylcopper to 2-methyl-2-cyclohexen-1-one, followed by quenching the intermediate enolate with benzyl bromide. Since it has been established¹¹⁾ that the both alkyl groups are introduced so as to occupy mainly *trans* position with each other, we assigned the structure **21** for the product. The *cis* isomer **22** showed identical mass spectrum as that of **21**. With a view to prepare the Type B products **23** and **24** independently, we carried out the conjugate addition of benzylcopper to 2-ethylidenecyclopentanone, followed by quenching the enolate with methyl iodide. The reaction was sluggish,

Scheme 7.

and afforded the product only in ca. 5% yield with a diasteromer ratio of 3/2. The Type B product obtained as a single isomer from 19 was identical with the major product of the independent synthesis. Although there remains much ambiguity concerning with the stereochemistry due to the low yield and poor stereoselectivity of the independent synthesis, we tentatively assigned the structure 24 for the major product, since it has been established that this type of reaction proceeds through a conformation minimizing the allylic strain to afford an isomer corresponding to 24 as major product. The other products were assigned in view of the spectroscopic data on samples isolated in pure states.

Discussion

Typical reaction types of the stannyl and silyl compounds having cationic carbon at γ -position are cyclopropanation and 1,2-alkyl or hydride shift, and it has been observed that the stannyl compounds undergo the cyclopropanation preferably to the 1,2-shift, while the silyl compounds favor the 1,2-shift over the cyclization, when respective compounds having the same carbon skeleton were compared under the same conditions.¹³⁾ Even with silyl compounds, however, the 1,2-alkyl migration is observed only in special case of norbornane system,¹⁴⁾ or it is competed with the hydride shift,¹⁵⁾ even though diphenylphosphinoyl,¹⁶⁾ phenylthio,¹⁷⁾ phenyl or hydride¹⁵⁾ migrates smoothly.

The 1,2-alkyl shift driven by stannyl group has been observed in norbornane system by Hartman and Traylor. 18) They speculated from kinetic data that the reaction proceeded through a transition state in which the Sn-C-C-R bonds are coplanar, although their system lacked in the requirement for the stereochemical discussions. A definite stereochemical environment for the 1.2-shift, albeit hydride shift, was provided by Plamondon and Wuest, who carried out a Lewis acid-induced reaction of stereochemically defined spirocyclic (3,4-epoxybutyl)stannanes 33.19) They found that the cyclopropanation proceeded when R was hydrogen, while 1, 2-hydride shift proceeded when R was alkyl, and concluded that the reaction types were dependent critically upon the relative orientations of tin, oxygen and the three connecting carbon atoms, and a concerted 1,3eliminative cyclization involving inversion of configuration at both carbon centers proceeded only when a Warrangement of these atoms was possible. Obviously the reaction proceeds from the conformer 33a when R is hydrogen, in which the bulky stannyl group occupies equatorial orientation to fulfil the W-requirement, while the reaction proceeds from the conformer **33b** when R is methyl, which is better suited to a 1,2-shift of the axial C2-hydrogen, driven by the antiperiplanar carbontin bond (Scheme 8).

Referring to the fact that the cyclopropanation proceeds with inversion of the configuration of the tin-bearing carbon, ²⁰⁾ while the *anti* configuration of the stannyl and the migrating group is requisite for the alkyl migration, we assume that the cyclopropanation proceeds from the conformer **34a**, while the alkyl migration proceeds from the conformer 34b (Scheme 9). The reaction types could be balanced by the relative stability of the conformers and migratory aptitude of the alkyl groups. Although there are some superficial differences in the reaction pattern among the compounds mentioned above, most of the reactions (except the case of 9) are essentially the Type A or B reactions, somewhat modified by the secondary reactions. The 1,2-alkyl migration proceeded only with compounds in which R¹ and R³ are alkyl groups, and R² has sufficient migratory aptitude. Presumably the introduction of the alkyl groups into R¹ and R³ would shift the conformation in favor of **34b**, thus facilitating the alkyl migration. Even under these circumstances, however, the chloromethyl group in 25 and 30 has too small migratory aptitude to undergo the alkyl shift.

In view of these considerations, it is conceivable that **35** would fulfil the requirement for the 1,2-shift, because hydrogen atom as R² is a good migrant, and the absence of the bulkiness for R² would favor the conformer **34b**. Actually however, the TMSOTf treatment of **35** gave only an unidentifiable product which was neither volatile enough to permit the GC analysis, nor showed any IR and NMR signal consistent with typical functional groups, suggesting that it might be a hydrocarbon polymer. The results are in sharp contrast to the reaction of its epimer **37**, which afforded the Type B product exclusively under the same conditions.²¹⁾ We assume that the 1,2-hydride shift from the conformer **34b** proceeded to produce an allyl alcohol **36**, which underwent dehydration-polymerization upon TMSOTf

Scheme 9.

treatment. Supporting this speculation, **36**, which had been synthesized independently, actually afforded similar hydrocarbon polymer under the same conditions (Scheme 10).

Since the cyclopropane ring formation from (3-hydroxypropyl)stannane derivatives under acidic conditions was first reported by Davis in 1970,²²⁾ many papers dealing with the 1,3-eliminative cyclization in stannyl compounds have appeared. 19) It has been established that the 1.3-eliminative cyclopropanation proceeds stereospecifically with inversion of configuration at both carbon atoms. 13) Since we have confirmed that the cyclopropanation in the β -stannyl ketone system also proceeds with inversion at the tin-bearing carbon,²⁰⁾ the stereochemistries of the products from 19 should be determined at the stage of the protonative ring opening of the cyclopropanol intermediates 20. It has been known that the protonative ring opening proceeds with retention under acidic conditions, while it proceeds with inversion under basic conditions.²³⁾ Although the stereochemical assignment for 24 leaves ambiguity as mentioned above, it is definite that the Type B reaction affords a single isomer while the Type A reaction affords both diastereomers depending upon the nature of the Lewis acids. If we assume the stereochemistry of 24 as shown, we could conclude that the Type B reaction proceeded exclusively through protonation with retention, while the Type A reaction proceeded either with inversion producing 21, or with retention producing 22. We tentatively assume that the product distribution is determined by the character of the cyclopropanol intermediate at the protonation step, which lies on a wide range between cyclopropanolate 39a and homoenolate extremes 39b depending upon the Lewis acid (Scheme 11).

Some of the reactions mentioned above, particularly the formation of α , α -disubstituted cyclohexanone and cyclopentanones of definite stereochemistry, could be useful from the synthetic viewpoint. It has been known

that the α,α -dialkylation of cyclohexanone derivatives requires special precautions to prevent the possible regiochemical scrambling.²⁴⁾ We are developing a couple of reactions from this novel system, which will be reported elsewhere.

Experimental

General Procedure and Instrumentation. GC experiments were carried out on a 2.5 m×3 mm stainless steel column packed with Silicone SE 30 on silanized Chromosorb W and 25 m×0.25 mm capillary column (SE 30). Column chromatography was carried out on Kieselgel 60, Art. 7734 (70—230 mesh ASTM) using solvents as indicated. Unless otherwise stated, all the spectroscopic data were determined on pure samples obtained by either distillation or column chromatography, checking the purity by TLC or GC analyses; the mass spectra were obtained by EI method at 70 eV, the $^1{\rm H}$ NMR data on the 60 MHz machines with CCl₄ solutions, the $^{13}{\rm C}$ NMR data (22.5 MHz) with CDCl₃ solutions, and IR spectra with neat samples.

All of the ¹H NMR signal of the methyl group on tin atom at δ =ca. 0 ppm accompanied splitting signals by ¹¹⁷Sn (7.54% abundance, J=51 Hz) and ¹¹⁹Sn (8.62% abundance, J=53 Hz). Mass spectral peaks of the tin-containing fragments showed isotope pattern typical to the tin atom, but only values corresponding to ¹²⁰Sn were shown.

General Procedure for the Preparation of β -Stannyl Ketones. To a THF solution Me₃SnLi (1.2 —3.3 equiv) prepared as described in our previous report²¹⁾ was added a solution of the corresponding α,β -enones (0.3—0.6 M, 1 equiv) in THF at 0 °C. After stirred for 1 h, the solution was quenched with water, or reacted with appropriate alkyl halides at room temperature for periods described below. The ether extracts, after dried over MgSO₄, were concentrated in vacuo. Column chromatography gave pure materials.

2,2-Dimethyl-3-(trimethylstannyl)cyclohexanone (5a): The product was obtained in 63% yield (0.55 g) from 2-methyl-2-cyclohexen-1-one²⁵⁾ (0.33 g, 3.0 mmol), Me₃SnLi solution (4.5 mmol), and methyl iodide (0.87g, 6. 0 mmol), by stirring for 2 h. The product was purified by column chromatography (hexane:ether=4:1): 1 H NMR δ =0.04 (s, 9H), 1.01 (s, 3H), 1.04 (s, 3H), 1.4—2.0 (m, 5H), and 2.0—2.5 (m, 2H); MS (20 eV) m/z 290 (M⁺), 275 (base), 247, 165, 151, 125, 107, 97, and 83. Exact mass: Found: m/z 290.0664. Calcd for C₁₁H₂₂OSn: M, 290.0693.

r-2-Benzyl-2-methyl-t-3-trimethylstannylcyclohexanone (5b): The product was obtained in 33% yield (0.55 g) from 2-methyl-2-cyclohexen-1-one (0.5 g, 4.54 mmol), Me₃SnLi solution (6.81 mmol), and benzyl bromide (1.160 g, 6.81 mmol), by stirring for 3 h. The product was purified by column chromatography (hexane:ether=4:1); ¹H NMR δ=0.10 (s, 9H), 1.00 (s, 3H), 1.50—2.10 (m, 5H), 2.10—2.50 (m, 2H), 2.71 and 3.04 (each d, J=13.2 Hz, 2H), and 7.10 (bs, 5H)

2,2,3-Trimethyl-3-trimethylstannylcyclohexanone (9a): The product was obtained in 80% yield (0.79 g) from 2,3-dimethyl-2,3-dimethyl-2-cyclohexen-1-one²⁶⁾ (0.40 g, 3.22 mmol), Me₃SnLi solution (4.84 mmol), and methyl iodide (0.921 g, 6.45 mmol), by stirring for 4 h. The product was purified by column chromatography (hexane

: ether=4:1); $^{1}{\rm H}$ NMR $\delta\!=\!0.01$ (s, 9H), 0.97 (s, 3H), 1.05 (br. s, 3H), 1.11 (s, 3H), 1.4—1.95 (m, 4H), and 2.2—2.5 (m, 2H); MS (CI) m/z 303 (M⁺ -1) and 138. Exact mass: Found: m/z 304.0944. Calcd for $\rm C_{12}H_{24}OSn:$ M, 304.0849.

r-2-Ethyl-2,*c*-3-dimethyl-3-trimethylstannylcyclohexanone (9b) : The product was obtained in 48% yield (0.30 g) from 2,3-dimethyl-2-cyclohexen-1-one (0.30 g, 2.44 mmol), Me₃SnLi solution (3.65 mmol), and ethyl iodide (1.95 g, 12.5 mmol), by stirring for 4 h. The product was purified by column chromatography (hexane: ether=4:1); 1 H NMR δ=-0.06 (s, 9H), 0.57 (t, J=6.8 Hz), 0.91 (s, 3H), 1.07 (s, 3H), and 1.3—2.4 (m, 8H); 13 C NMR δ=-8.30, 8.34, 19.57, 21.19, 23.95, 25.81, 33.43, 38.58, 42.09, 55.54, and 213.41; MS (20 eV) m/z 303 (M⁺-15), 289 (base), 185, 165, and 135. Exact mass: Found: m/z 303.0803. Calcd for $C_{12}H_{23}$ OSn: M-Me, 303.0771.

r-2-Benzyl-2,c-3-dimethyl-3-trimethylstannylcy-clohexanone (9c): The product was obtained in 67% yield (0.62 g) from 2,3-dimethyl-2-cyclohexen-1-one (0.30 g, 2.42 mmol), Me₃SnLi solution (3.63 mmol), and benzyl bromide (1.25 g, 7.31 mmol), by stirring for 16 h. The product was purified by column chromatography (hexane:ether=4: 1); 1 H NMR δ=0.09 (s, 9H), 0.95 (s, 3H), 1.30 (s, 3H), 2.47 and 3.28 (each d, J=13.4 Hz, 2H), 1.8—2.9 (m, 6H), and 7.3—6.7 (m, 5H); 13 C NMR δ=-8.06, 21.13, 21.25, 26.16, 33.48, 37.67, 38.84, 42.99, 56.74, 125.98, 127.69, 129.72, 137.77, and 212.21; MS (CI) m/z 379 (M⁺-1), 365, 289, and 199. Exact mass (CI): Found: m/z 380.1118. Calcd for C₁₈H₂₈OSn: M, 380.1162.

r-2-Benzyl-2,t-3-dimethyl-3-trimethylstannylcy-clohexanone (19): The product was obtained in 21% yield (0.12 g) from 2-benzyl-3-methyl-2-cyclohexen-1-one²⁷⁾ (0.31 g, 1.55 mmol), Me₃SnLi solution (2.35 mmol), and methyl iodide (0.68 g, 4.82 mmol), by stirring for 8 h. The product was purified by column chromatography (hexane : ether=4:1); 1 H NMR δ=0.15 (s, 9H), 0.79 (s, 3H), 1.20 (s, 3H), 2.35 and 3.51 (each d, J=13.5 Hz, 2H), 1.50—2.60 (m, 6H), and 7.05 (bs, 5H).

r-2-Chloromethyl-2-methyl-*t*-3-trimethylstannyl-cyclohexanone (25): The product was obtained in 88% yield (0.65 g) from 2-methyl-2-cyclohexen-1-one (0.30 g, 2.72 mmol), Me₃SnLi solution (4.15 mmol), and chloroiodomethane (0.97 g, 5.49 mmol), by stirring for 16 h. The product was purified by column chromatography (hexane:ether=4:1); 1 H NMR δ=0.09 (s, 9H), 1.09 (s, 3H), 1.7—2.01 (m, 5H), 2.0—2.5 (m, 2H), 3.32 and 3.78 (each d, J=11.6 Hz, 2H); MS (20 eV) m/z 309 (M⁺ –15), 289, 273, 207, 185, 165, 149, 135, 124 (base), 109, 96, 81, and 68. Exact mass: Found: m/z 309.0085. Cacld for C₁₀H₁₈OClSn: M−Me, 309.0069.

r-2-Chloromethyl-2,c-3-dimethyl-3-trimethylstannylcyclohexanone (30): The product was obtained in 27% yield (0.22 g) from 2,3-dimethyl-2-cyclohexen-1-one (0.3 g, 2.42 mmol), Me₃SnLi solution (8.05 mmol), and chloroiodomethane (2.11 g, 11.9 mmol), by stirring for 8 h. The product was purified by column chromatography (hexane : ether=4:1); 1 H NMR δ =0.11 (s, 9H), 1.23 (s, 6H), 1.7—2.2 (m, 4H), 2.2—2.7 (m, 2H), and 3.46 and 4.08 (each d, J=11.8 Hz, 2H); 13 C NMR δ =-8.16, 19.25, 21.05, 25.82, 332.75, 38.14, 412.54, 47.94, 56.48, and 209.60; MS m/z 323 (M⁺-15), 303, 185, 165, 138, 138, 123, 110 (base), 95, 82, 67, and 52. Exact mass (CI): Found: m/z 339.0506. Calcd

for $C_{12}H_{24}OClSn: M^+-Me, 339.0538.$

General Procedure for the Reaction of β -Stannyl Ketones with Lewis Acids (runs a—p). For Reagents A, B, D: To a CH₂Cl₂ solution of β -stannyl ketones (0.2—0.5 M#, 1 molar amount) was added a CH₂Cl₂ solution of Lewis acids (1.1—1.5 molar amounts; TMSOTf (A): neat; TiCl₄ (B): 0.3 M; (n-Bu)₂BOTf (D): 1.0 M) at 0 °C.

For Reagents C: To a CH_2Cl_2 solution of β -stannyl ketones (0.06—0.08 M, 1 molar amount) and $BzlEt_3NBr$ (2 molar amounts) was added a CH_2Cl_2 solution of $TiCl_4$ (0.17—0.20 M, 3 molar amounts) at 0 °C. After each solution was stirred for a period specified in Table 1, the reaction mixture was quenched with sat $NaHCO_3$ aq., the product was extracted with CH_2Cl_2 . The extract was dried over $MgSO_4$, the solvent was removed in vacuo, and the product was directly subjected to the GC analyses to determine the product yields. Each component, unless otherwise stated, was isolated in pure state by column chromatography.

2,2,3-Trimethylcyclohexanone (10a) and 2-Isopropyl-2-methylcyclopentanone (11a): The products were obtained only as a mixture. The authentic 11a was prepared from 2-methylcyclopentanone referring to the reported method. MS m/z 140 (M⁺), 98, 96, 84, 83, and 69 (base); $^1\text{H NMR}$ δ =0.79 (d, J=7.0 Hz, 3H), 0.86 (d, J=7.0 Hz, 3H), 0.92 (s, 3H), and 0.45—2.35 (m, 7H). The NMR spectrum of the mixture was identical with the sum of those of $10a^{10}$ and 11a. The product mixture of 10a and 11a showed two peaks on GC, whose MS spectra were identical with the respective authentic data. 10

1,2-Dimethyl-3-methylenecyclohexene (12a): The compound was identical with the authentic sample prepared from 2,3-dimethyl-2-cyclohexen-1-one by the reaction with MePPh₃Br/n-BuLi in ether at room temperature. ¹H NMR δ =1.81 (br.s, 6H), 1.8—2.5 (m, 6H), 4.65 (br.s, 1H), and 4.81 (br.s, 1H).

1,2,3-Trimethylbenzene (13a): The compound was identical with the authentic sample which is commercially available.

3-Ethylidene-1,2-dimethylcyclohexene (12b): 1 H NMR δ =1.71 (br.s, 6H), 1.62 (d, J=7.6 Hz, 3H), 1.4—2.5 (m, 6H), and 5.33 (br.q, J=7.6 Hz, 1H); MS m/z 136 (M⁺), 121 (base), 107, 93, and 79. Exact mass: Found: m/z 136.1224. Calcd for C₁₀H₁₆: M, 136.1252.

3-Ethyl-1,2-dimethylbenzene (13b): ¹H NMR δ = 1.27 (t, J=7.6 Hz, 3H), 2.27 (s, 3H), 2.35 (s, 3H), 2.68, (q, J=7.6 Hz, 2H), and 6.95 (s, 3H); MS m/s 134 (M⁺), 119 (base), 105, 91, 77, and 65. Exact mass: Found: m/z 134.1075. Calcd for C₁₀H₁₄: M, 134.1096.

Monoene Mixture 14b Ms m/z 138 (M⁺), 109 (base), 81, and 67.

3-Benzylidene-1,2-dimethylcyclohexene (12c): MS m/s 198 (M⁺, base), 183, 169, 155, 141, 129, 115, 107, 91, 77, and 65; 1 H NMR δ =1.50—2.73 (m, 6H), 1.83 (s, 3H), 1.86 (s, 3H), 6.33 (br.s, 1H), and 7.10 (s, 5H). Exact mass: Found: m/z 198.1388. Calcd for C₁₅H₁₈: M, 198.1409.

1-Benzyl-2,3-dimethylbenzene (13c): 1 H NMR δ = 2.08 (s, 3H), 2.30 (s, 3H), 3.99 (s, 2H), 6.94 (s, 3H), and 7.10 (br.s, 5H); 29 MS m/z 196 (M⁺), 181 (base), 166, 153, 141, 128, 118, 105, 97, 91, 83, 77, and 65. Exact mass: Found:

m/z 196.1223. Calcd for C₁₅H₁₆: M, 196. 1252.

Monoene Mixture (14c): MS m/s 200 (M⁺), 157 (base), and 142.

r-2-Benzyl-2,t-3-dimethylcyclohexanone (21): The compound was identical with the authentic sample prepared as follows. To a suspension of CuI (1.05 g, 5.51 mmol) in THF (10 cm^3) was added an ether solution of MeLi (1.05 M,11 cm³) at -78 °C over 10 min. After CuI had dissolved, the solution was stirred for another 30 min, and the temperature was raised gradually to -30 °C. Into the solution was added dropwise a THF solution (5 cm³) of 2-methyl-2-cyclohexen-1-one (0.55 g, 5.0 mmol) over 10 min. After stirred for 3 h, benzyl bromide (0.94 g, 5.5 mmol) was added, and the solution was warmed up gradually to r.t. After stirred for 14 h, the reaction mixture was quenched by the addition of sat NH₄Cl aq, extracted with ethyl ether, dried over MgSO₄, and the solvent was removed in vacuo. Purification by column chromatography (hexane: ether=4:1) gave 21 (0.29 g, 27%) as a single isomer. ¹H NMR $\delta = 0.97$ (s, 3H), 0.99 (d, J=6.6 Hz, 3H), 1.5-2.1 (m, 5H), 2.1-2.5 (m, 2H),2.56 and 3.22 (each d, J=13.2 Hz, 2H), and 7.06 (s, 5H); ¹³C NMR δ =15.81, 19.45, 23.12, 28.80, 36.92, 38.38, 41.66, 53.58, 125.90, 127.73, 130.29, 138.19, and 214.95; MS m/z216 (M⁺) 159, 145, 91, 55, and 41. Exact mass: Found: m/z216.1512. Calcd for $C_{15}H_{20}O$: M, 216.1514.

r-2-Benzyl-2,c-3-dimethylcyclohexanone (22): The MS spectrum was identical with that of 21.

2-Methyl-2-(α -methylphenethyl)cyclopentanone The compound was identical with the major (24): fraction of the authentic sample prepared from 2-ethylidencyclopentanone³⁰⁾ (0.90 g, 8.18 mmol) and benzyl cuprate (8.24 mmol), followed by quenching with methyl iodide (1.78 g, 12.5 mmol) in the same way as described above. The product obtained after the column chromatography (hexane: ether=4:1, 91.9 mg, combined yield, 5.2%) showed two peaks on GC (3:2). HNMR (diastereomer mixture) $\delta = 0.75$ (br. d, J = 6.0 Hz, $3H \times 2/5$), 0.65 (br.d, J = 6.0Hz, $3H\times3/5$), 0.95 (s, $3H\times3/5$), 1.03 (s, $3H\times2/5$), 1.43— 3.22 (br.t, J = 10 Hz, 9H), and 7.07 (s, 5H); 13 C NMR $\delta = [13.54^*, 14.40], 18.697, [21.33^*, 20.84], [31.91^*, 32.13],$ [38.84*, 39.35], [40.41*, 39.86], [52.81*, 51.64], 125.753, 128.058, 129.082, 141.010, and [223.04*, 222.66]; ³¹⁾ MS m/z216 (M⁺) 159, 145, 125, 115, 98, 91, 83, 69, 65, 55, and 41. Exact mass: Found: m/z 216.1512. Calcd for $C_{15}H_{20}O$: M, 216.1514.

Reaction of 25 with TiCl₄ The reaction of 25 (0.14 g, 0.43 mmol) and TiCl₄ (0.16 g, 0.86 mmol) in CH₂Cl₂ (5 cm³) at 0 °C 1.5 h afforded 28 as an unsatable compound. ¹H NMR δ =1.67 (s, 6H), 1.8—2.5 (m, 7H). The product afforded 29³²) readily by stirring with sat. NaHCO₃ aq (5 cm³) for 2 h (43.0 mg, 80%).

Reaction of 25 with TMSOTf. The reaction of 25 (0.26 g, 0.65 mmol) and TMSOTf (0.166 g, 0.65 mmol) in CH₂Cl₂ (7 cm^3) at 0 °C for 3 h gave 29 (68.8 mg, 85%).

Reaction of 30 with TiCl₄ The reaction of **30** (0.22 g, 0.65 mmol) and TiCl₄ (0.124 g, 0.66 mmol) in CH₂Cl₂ (5 cm³) at 0 °C for 4 h gave **32** (52.3 mg, 46%). ¹H NMR δ =1.08 (s, 3H), 1.18 (s, 3H), 1.48 (s, 3H), and 1.6—2.5 (m, 6H); MS m/z 176 (M⁺+2), 174 (M⁺), 139, 138, 124, 110, 96 (base), 83, 69, and 55; IR 2944, 1713, 1458, 1390, 1314, 1280, 1134, 1072, and 788 cm⁻¹. Exact mass: Found: m/z 174.0851. Calcd for C₉H₁₅ClO: M, 174.0812.

 $^{^{\#}1}M=1 \text{ mol dm}^{-3}$.

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